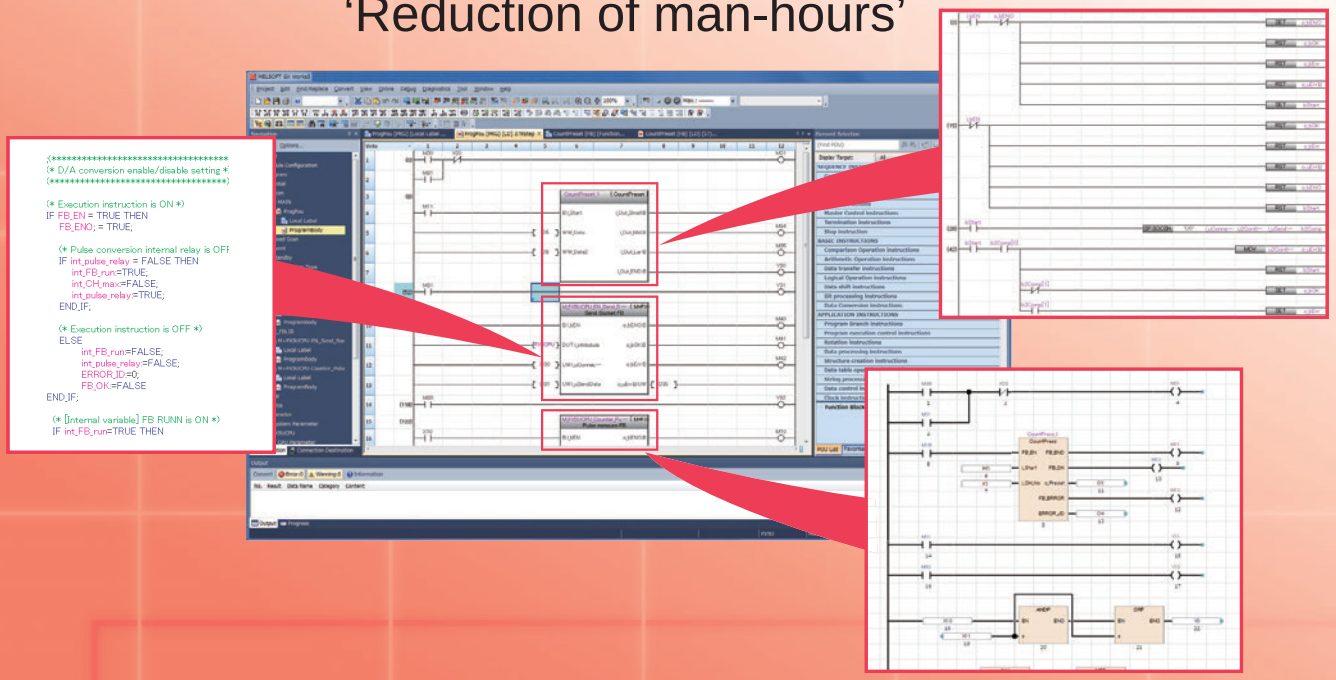
for a greener tomorrow

MITSUBISHI ELECTRIC
Changes for the Better

Programmable Controller Engineering Software MELSOFT GX Works3 FB Quick Start Guide

Let's learn FB!

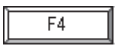
'Easy', 'Easy-to-read', and 'Reduction of man-hours'



MELSEC iQ-R series MELSEC iQ-F series

1 How to read this guide

The following explains the symbols used in this guide and their descriptions.

Symbol	Description	Example
	This symbol describes the information useful to know.	Select [View] → [Comment] (Ctrl key + F4 key). The comment display/hide setting can be switched.
	This symbol describes content that must be noted in operation.	When dismounting the module, the power must be turned off.
	Buttons on the screen	 button
[ ]	Menu names on the menu bar ([ ] → [ ] shows drop-down menus.)	Select [Project] → [New].
	Keys on the keyboard	 key
( )	Another procedure corresponding to a drop-down menu (icons and keys on the keyboard)	Select [Compile] → [Rebuild All]. ()

2 Terms

The following shows the terms and abbreviations, such as function blocks, used in this guide.

Term or abbreviation	Description
FB	Abbreviation of Function Block.
FB library	A collection of FB parts that are usable in GX Works3. In GX Works3, "Module FB", modularization of processing of each module, is available. MELSOFT library releases the sample library for various modules/partner equipment. MELSOFT library can be used from Mitsubishi Electric FA site.
GX Works3	Engineering software that can perform from system design to maintenance. Generic product name of product type SWnDNC-GXW3 (n=Version No.)

3 Related manuals

This guide offers the basic procedures to introduce FB.

Refer to the manuals in the following table as required.

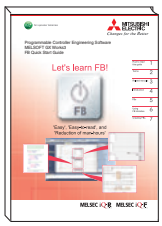
The manuals can be downloaded for free from Mitsubishi Electric FA site.

Manual name	Manual number	Description
GX Works3 Installation Instructions	BCN-P5999	Explains the introduction of GX Works3, such as the operating environment of GX Works3.
GX Works3 Operating Manual	SH-081215ENG	Explains the functions of GX Works3, such as system configurations, parameter settings of GX Works3 and the operation method of online functions, etc.
MITSUBISHI ELECTRIC FA Library	BCN-P5999-0053J	Explains how to use a parts collection (MELSOFT Library) that can easily use PLC-related modules or HMI, and various device equipment connected to them.

4 Introduction

This guide explains clearly the basic introduction procedures for first-time FB (Function Block) users.
This guide helps you understand easily how to use FB.

Quick start guide



What is FB?

FBs P.4:
- Explains the overview of FB.
- Explains the advantages and features of using FBs.

How to use FBs?

Using FB Libraries P.11:
- Explains the preparations required prior to using an FB library.
- Explains the procedures for creating a simple sequence program using an FB library.

How to create an FB?

Creating FBs P.35:
- Explains the procedures for creating an FB with examples.

4

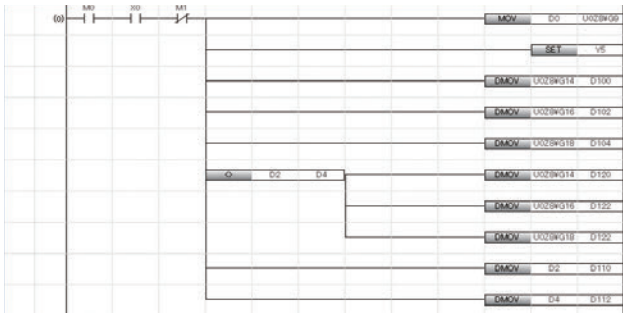
⚠Caution

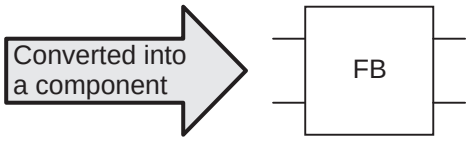
This guide explains how to use FB Library and how to create FB using simple examples.
When designing/operating systems, read the manuals of the CPU module and other modules that will be used, and use them safely.

5 FBs

FB is an abbreviation for a Function Block that is designed to convert a ladder block, which is used repeatedly in a sequence program, into a component (FB) to be utilized in a sequence program. This not only increases the efficiency of program development but also reduces programming mistakes to improve program quality.

Sequence program





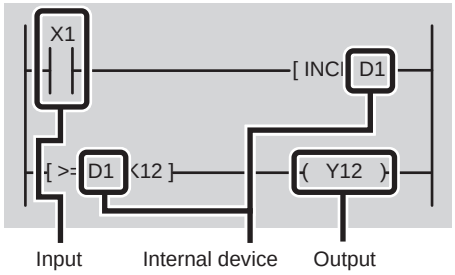
5

Converting into Components

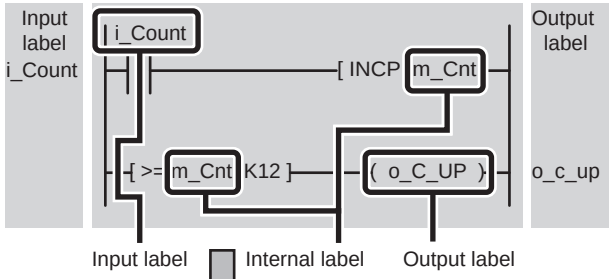
What does it mean when a sequence program is converted into a component?
The following section explains the process to convert a simple program into a component.

[Example] A program in which the output signal (Y12) is turned ON when the input signal (X1) is turned ON 12 times.

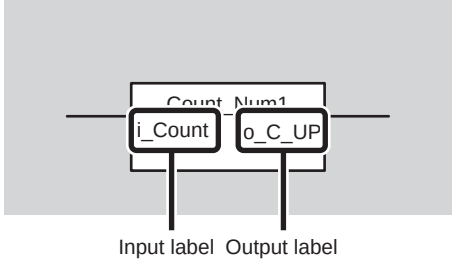
(1) Program to be converted into a component



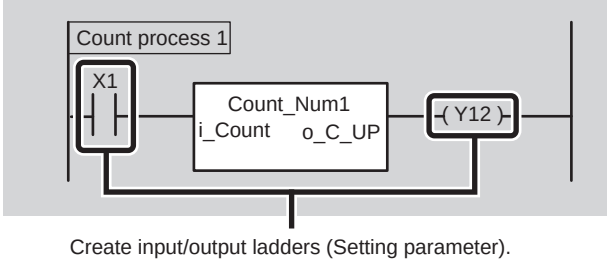
(2) Divide into input and output. In addition, replace the internal device with an internal label.



(3) When changing to an FB



(4) Inserting the FB into a program

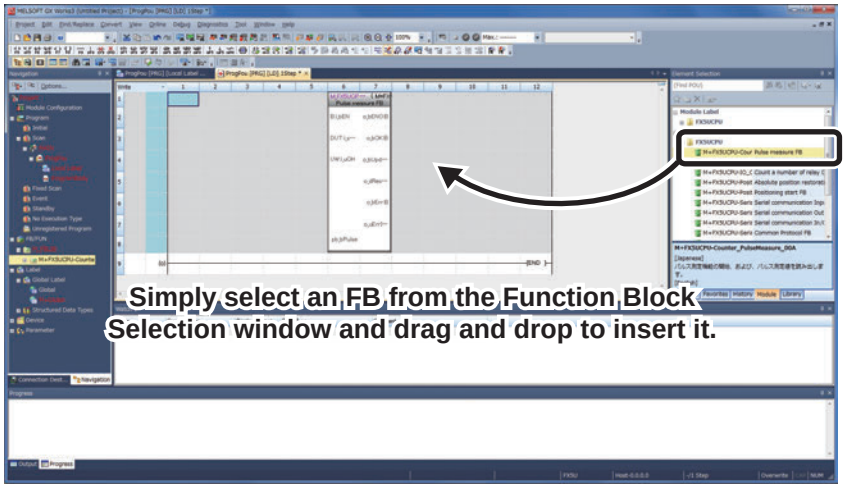


Advantages of Using FBs

This section introduces advantages of creating programs by using FBs.

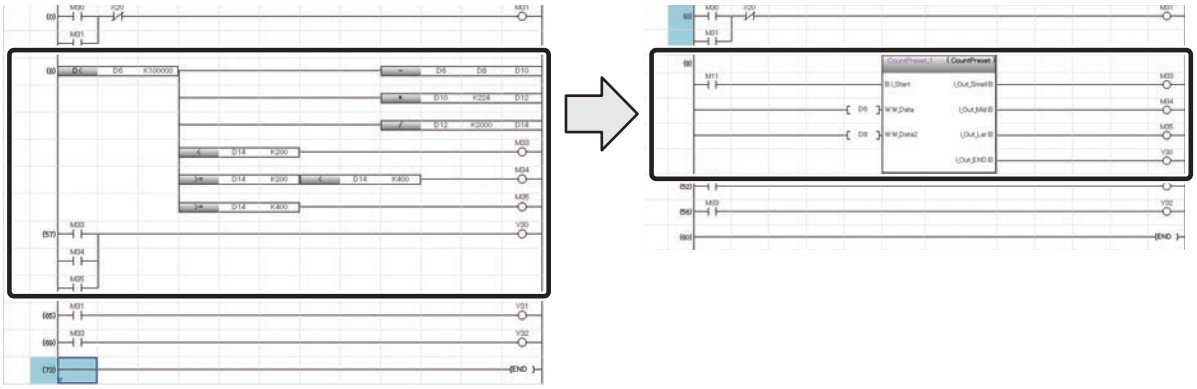
■ Easy programming

A sequence program can be created simply by pasting in an FB. This significantly reduces the program development man-hours. (Programming is made easier using FB libraries provided by Mitsubishi Electric Corporation.)



■ Easy reading

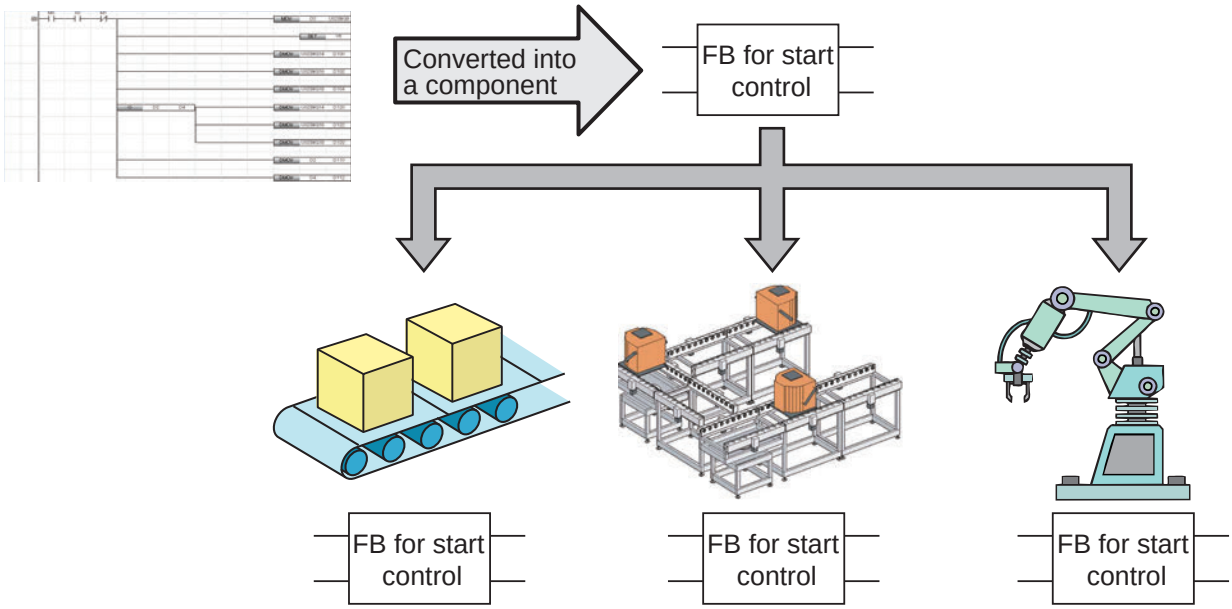
Using an FB creates a simple program with only a 'box' (FB), inputs, and outputs to create an easy-to-read sequence program.



■ Reusing

Converting a standard program into a component allows the program to be reused any number of times.

As a result, operations such as copying a sequence program and modifying devices becomes unnecessary.

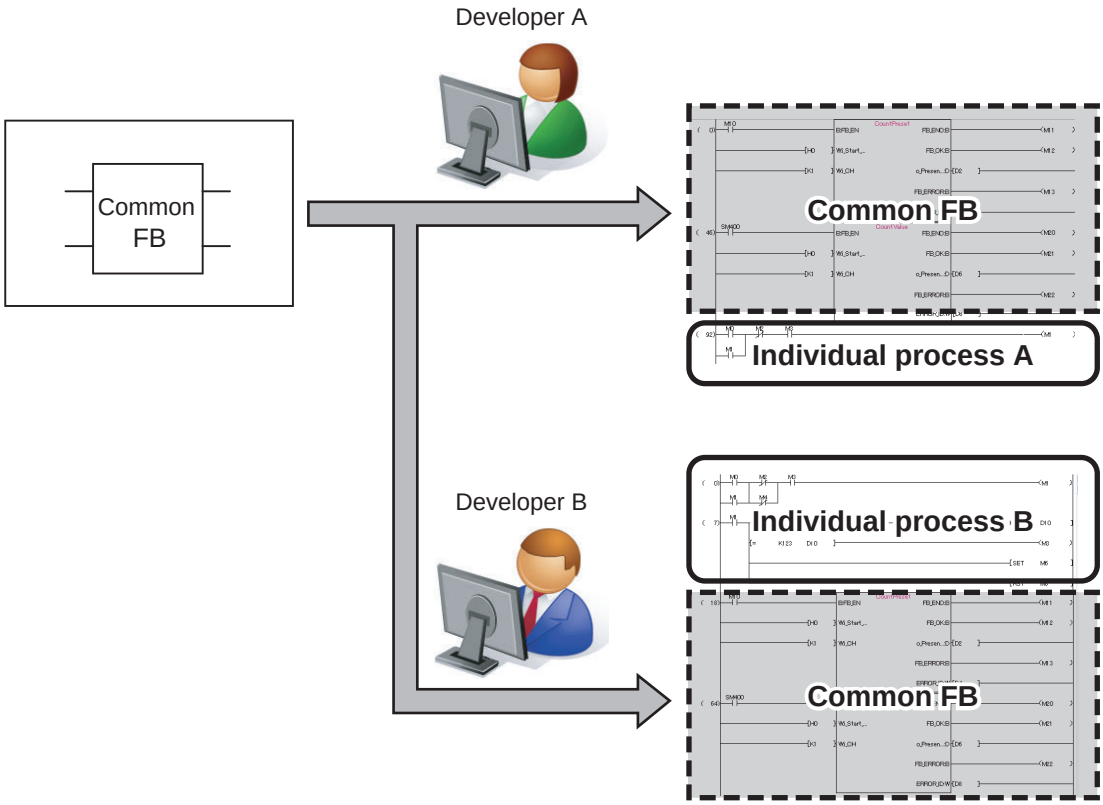


5

■ Improving quality

Converting a standard program into a component as an FB to reuse the program allows development of programs of consistent quality, without relying on the technical skill of the program developers.

When developers A and B are developing sequence programs for different devices, using the same FB for the common processing enables creating sequence programs of consistent quality.

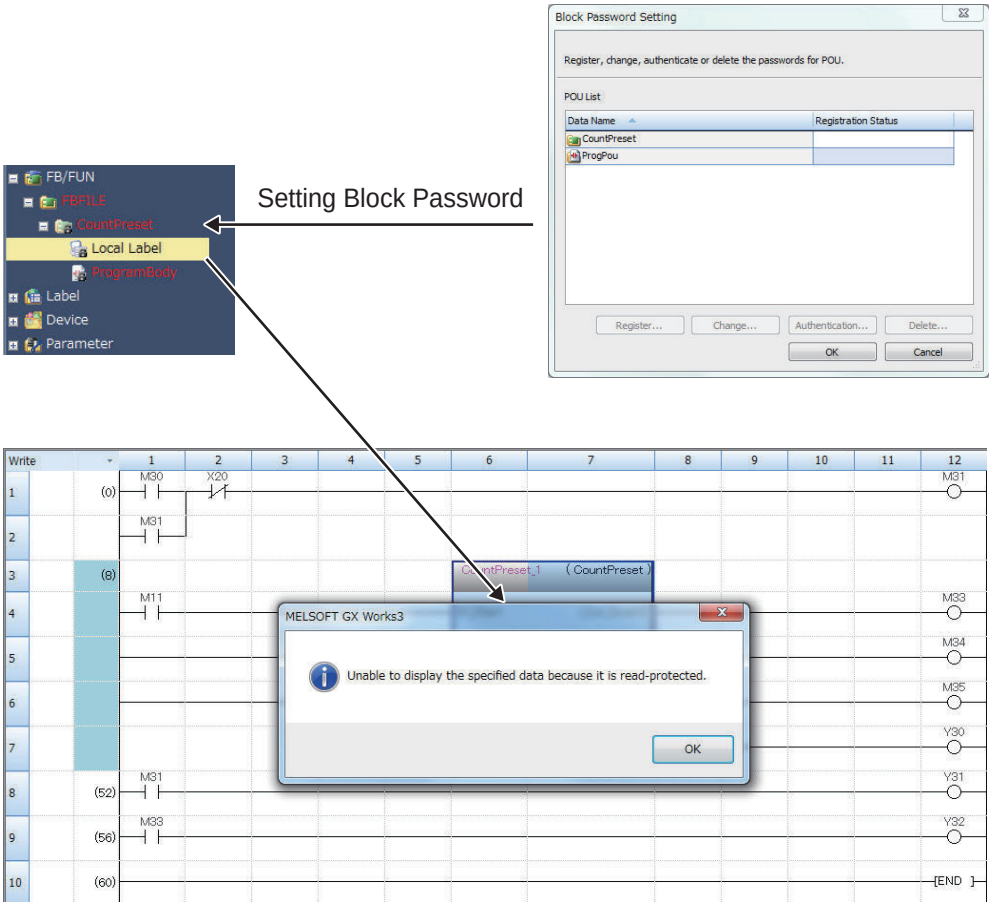


■ Protecting assets

By setting up a block password, the created FB can be protected so that it cannot be viewed.

Once the block password has been set, the following operations are restricted:

- Displaying and editing of FB program
- Editing of FB local label
- Copying to other project

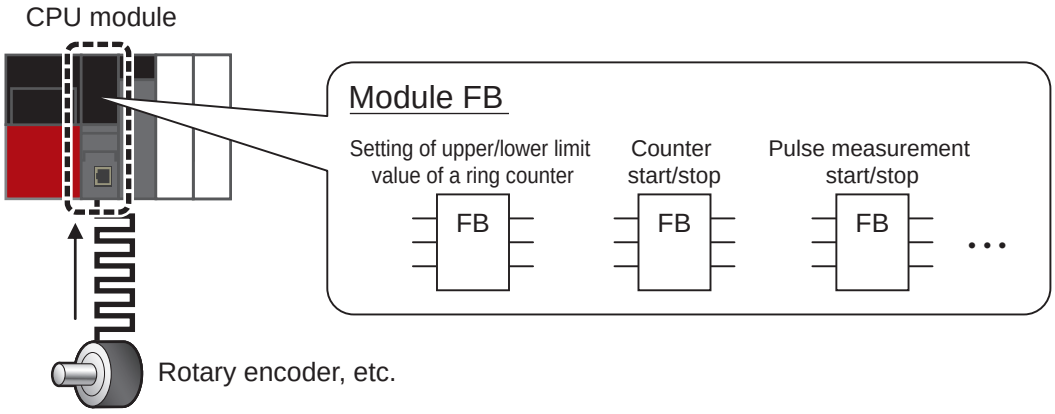


5

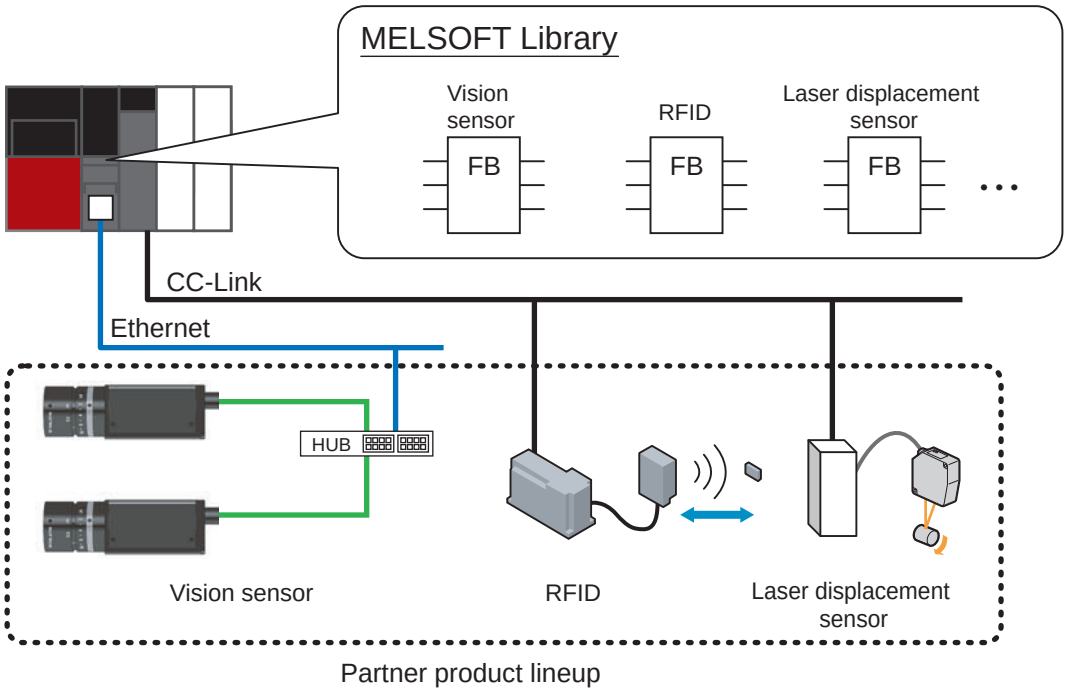
FB Libraries

An FB library is a collection of FB parts usable in GX Works3. Using these enables easy settings and operations of MELSEC iQ-R and MELSEC iQ-F Series partner products.

<Example of iQ-R>



<Example of partner product>



Partner product lineup

5

■ FB Library Lineup

"Module FB" and "MELSOFT Library", etc. are in FB libraries.

Module FB
- CPU
- Analog input/output module
- Counter module
- Positioning module

⋮

MELSOFT Library
- Data analysis
- RFID
- Laser displacement sensor
- Vision sensor

⋮

FB libraries supporting various functions are released periodically.

■ How to Obtain FB Libraries

Contact your local Mitsubishi Electric representative to obtain the MELSOFT Library.

Development Tool

The following development tool is required to develop sequence programs using FBs.

Tool Name	Version
GX Works3	Supported from the first article (However, for MELSEC iQ-F Series, supported from Ver. 1.007H or later)

Point

Depending on the FB library, supporting versions of GX Works3 may differ.

FB Specifications and Precautions

For each FB library, refer to the restrictions and precautions of the reference manuals.

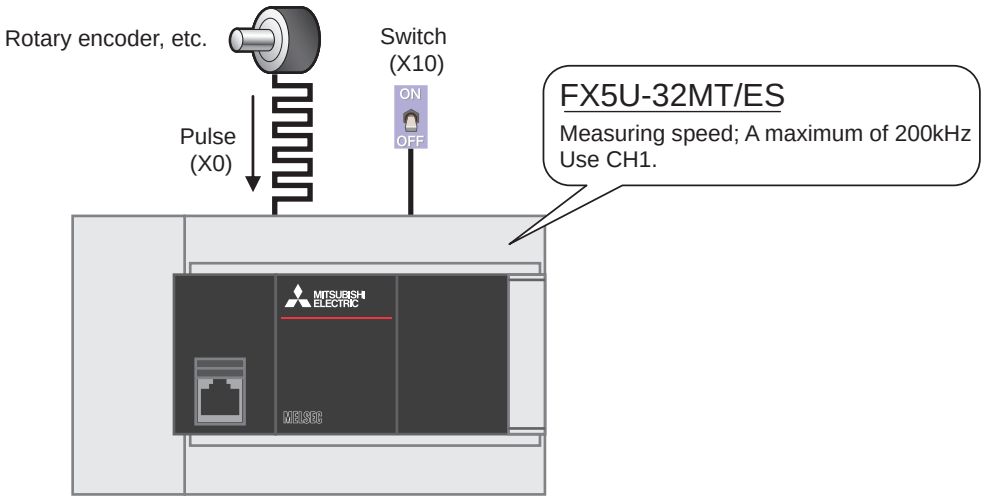
6 Using FB Libraries

This chapter explains the procedure to create a program by using an FB library.

Programs to be Created

This section explains how to use FB libraries using an example of reading pulse measurement values from the following module configuration.

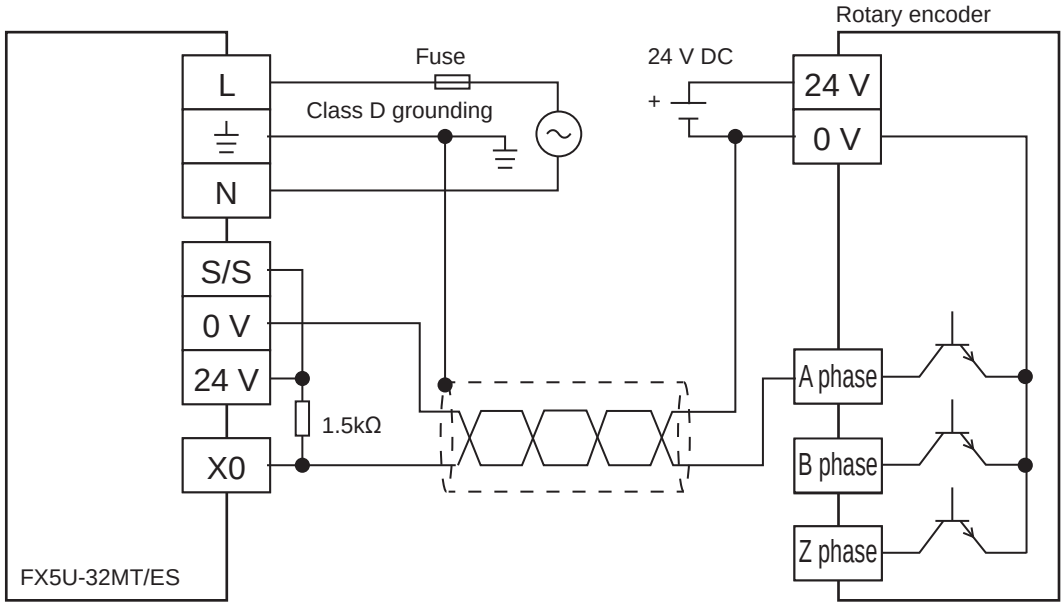
[Example] Read the pulse measurement value of 1 phase 1 input into D10 from the pulse input to the input terminal when the switch (X10) is turned ON.



6

Point

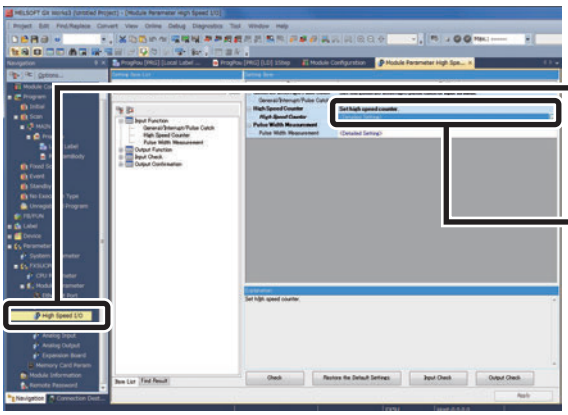
When a rotary encoder is used, actual wiring is as shown in the figure below.
For details, refer to MELSEC iQ-F FX5U User's Manual (Hardware).



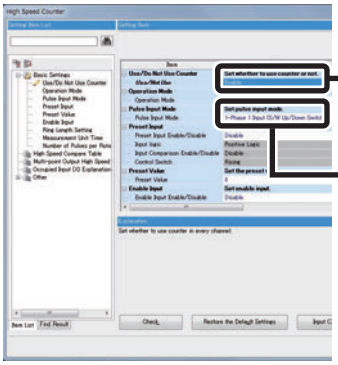
Point

In the example, the parameters are set as follows.
For details, refer to MELSEC iQ-F FX5 User's Manual (Application).

Setting of [High-Speed I/O]

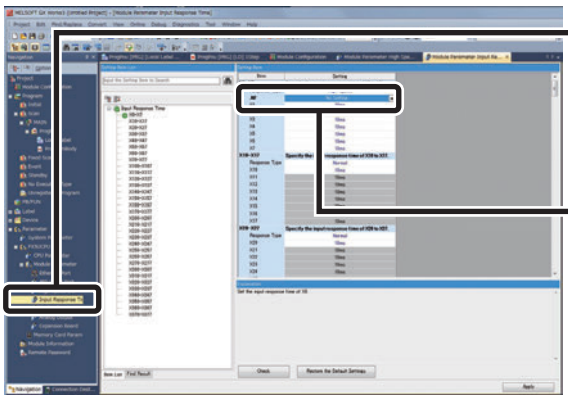


(1) In the Navigation window, select [Parameter] → [FX5UCPU] → [Module Parameter] → [High Speed I/O].
(2) Select [High Speed Counter].



(3) Set [Use/Do Not Use Counter] to [Enable].
(4) Set [Pulse Input Mode] to [1-Phase 1-Input (SW Up/Down Switch)].

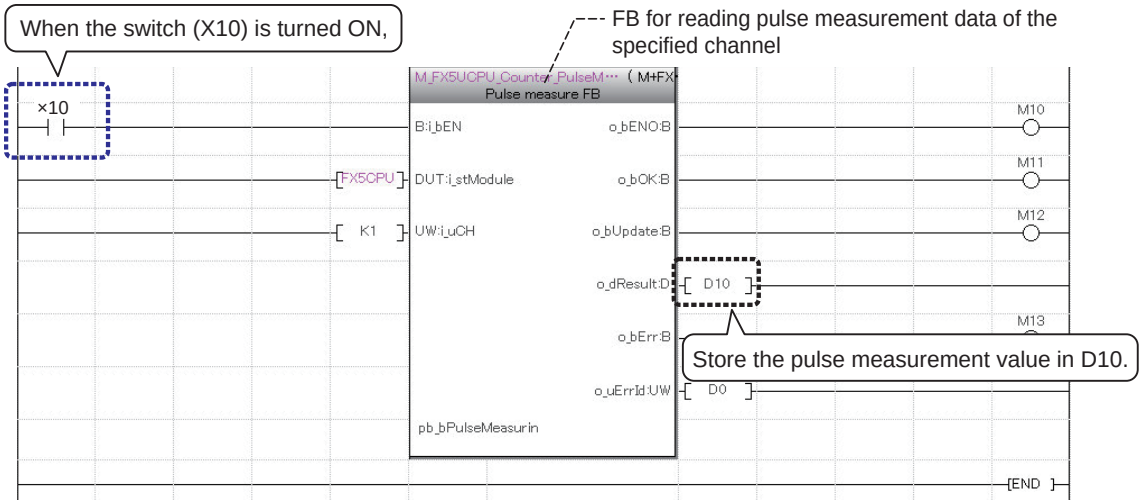
Setting of [Input Response Time]



(1) In the Navigation window, select [Parameter] → [FX5UCPU] → [Module Parameter] → [Input Response Time].
(2) Set the input response time of X0 to [No Setting].

6

With the use of FB libraries, the following program is created.



Create this program in the following section.

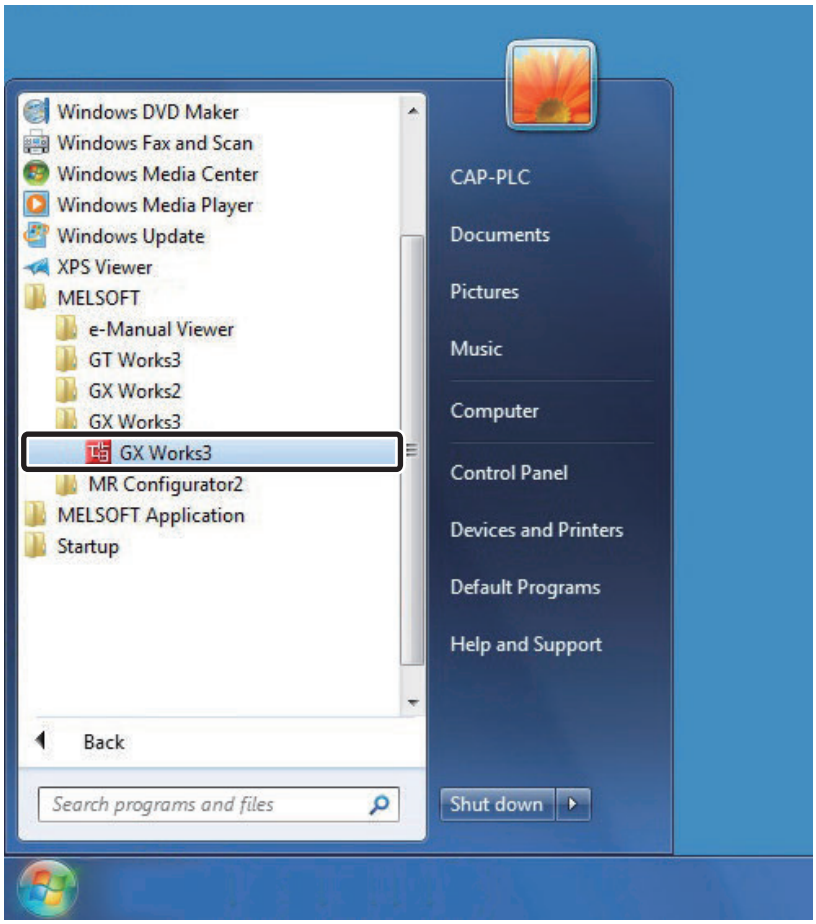
6

① Creating New Projects

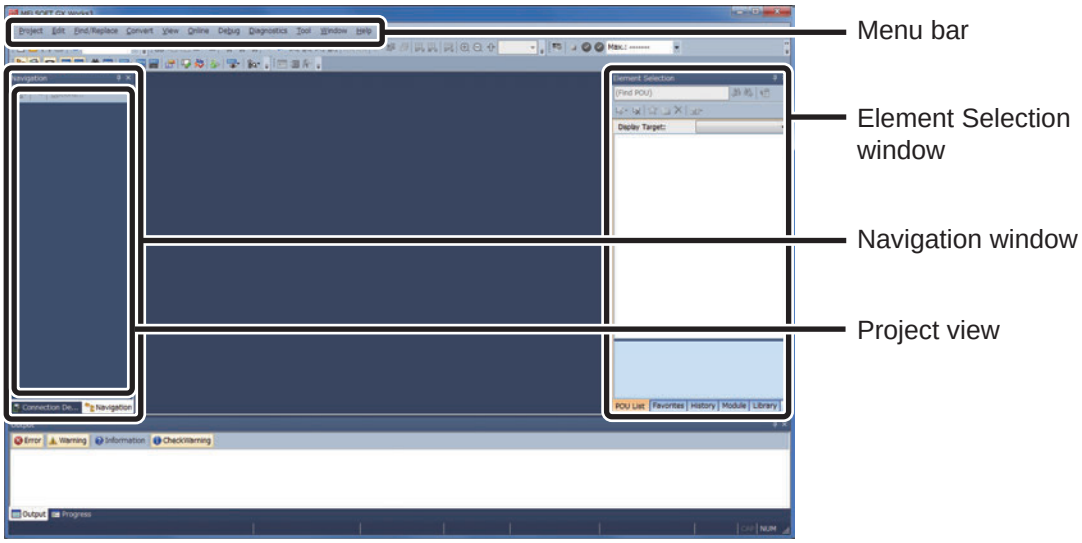
This section explains how to create a new project by starting GX Works3.

Operating procedure

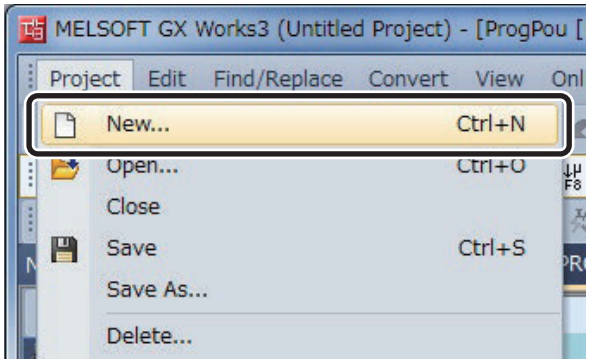
1. Select [Start] → [All Programs] → [MELSOFT] → [GX Works3] → [GX Works3].



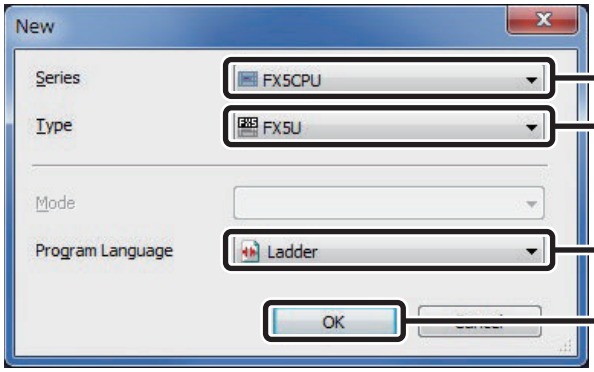
2. After starting, the GX Works3 main screen is displayed.



3. Select [Project] → [New].



4. The "New" window is displayed.



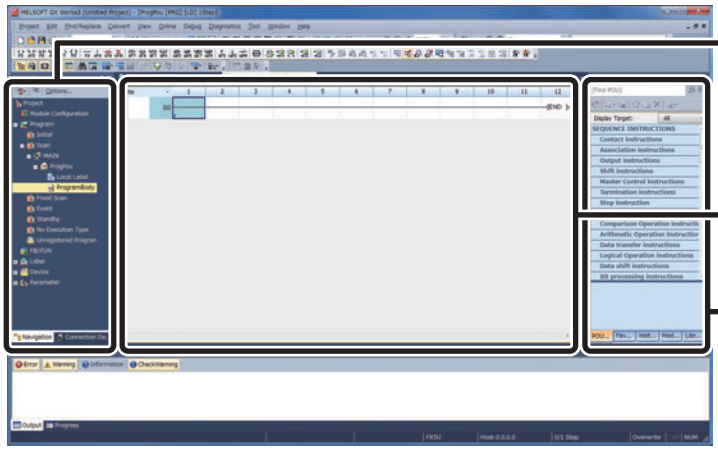
(1) Select the series (FX5CPU).

(2) Select the module to use (FX5U).

(3) Select the programming language (Ladder) to be developed.

(4) Click the OK button.

5. A project tree and the ladder screen are displayed.



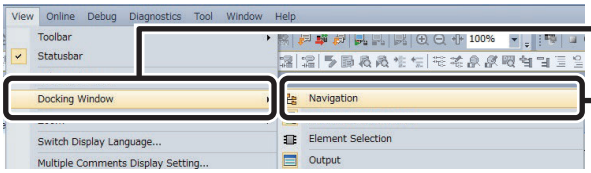
(1) A project tree is displayed in the Project view of the Navigation window.

(2) The ladder screen is displayed.

(3) The Element Selection window is displayed.

Point

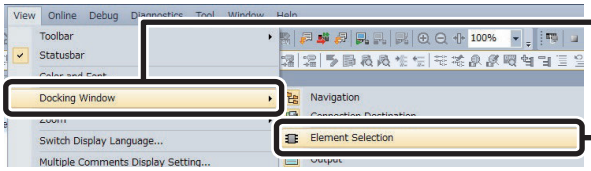
If the Navigation window is not displayed, use the following procedure to display it.



(1) Select [View]→[Docking Window].

(2) Select [Navigation].

If the Function Block Selection window is not displayed, use the following procedure to display it.



(1) Select [View]→[Docking Window].

(2) Select [Element Selection].

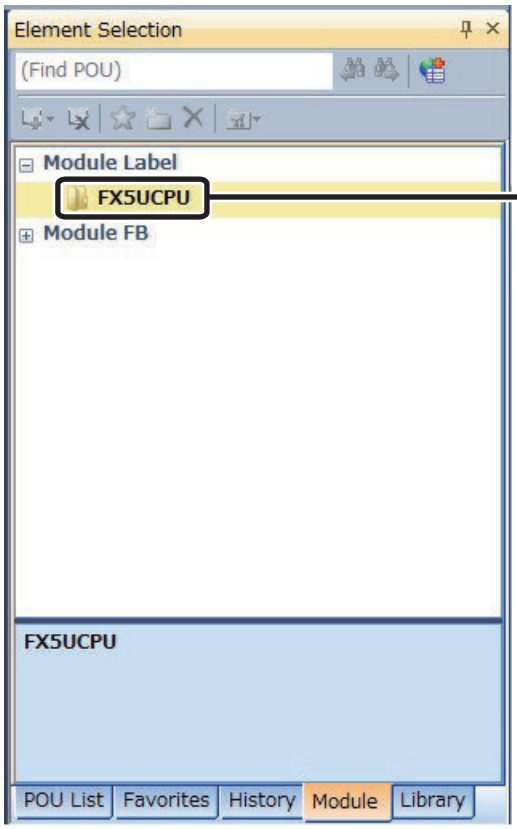
② Using Module Labels

Module Labels are pre-defined labels such as input signals and buffer memories of the modules to be used. With the use of module labels, it is possible to create easy to reuse programs without concern to the internal addresses of the module.

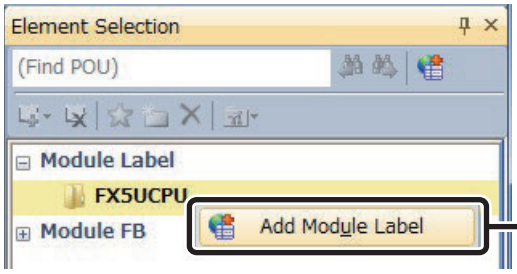
Module labels are installed together with GX Works3 and cannot be added or rewritten by users.

Operating procedure

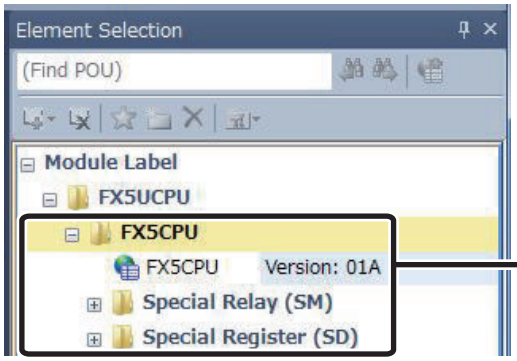
Make the module label usable in the project.



(1) In the Element Selection window, right-click [Module] → [Module Label] → [FX5UCPU].



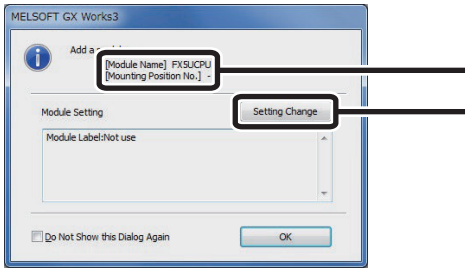
(2) Click [Add Module Label].



(3) The module label of FX5UCPU can be used.

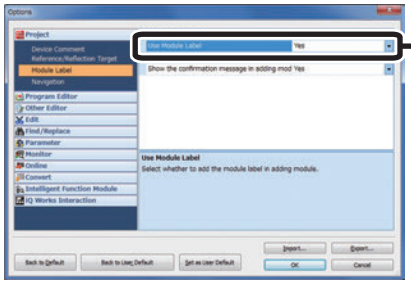
Point

The module label of the PLC can be registered also when creating a new project.
Settings can be made from the confirmation window displayed when creating a new project.



PLC selected at the time of creation

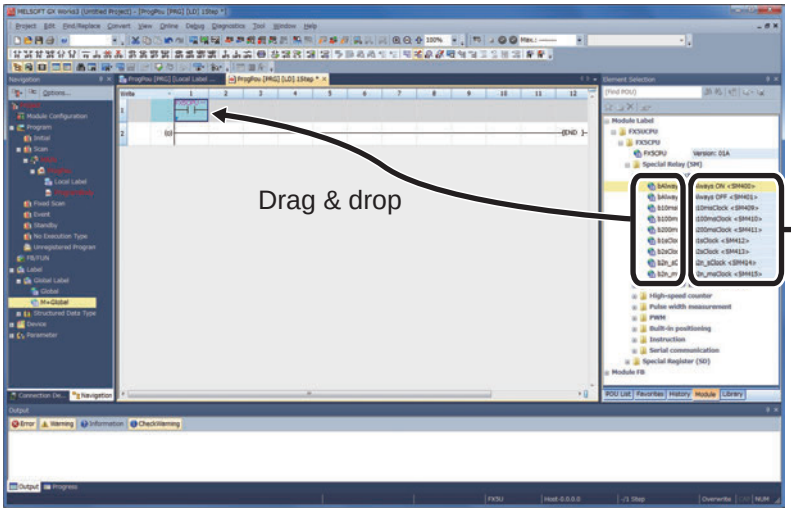
Click the Setting Change button.



Set "Use Module Label" to "Yes".

Point

The module label can be used in an ordinary program like a global label.



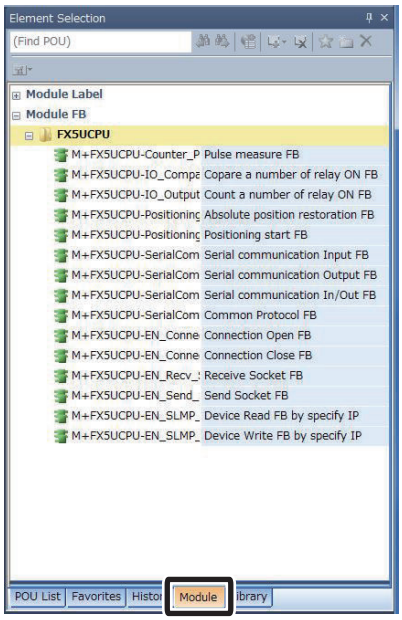
Easy to understand as it is well-commented

③ How to Use Module FB

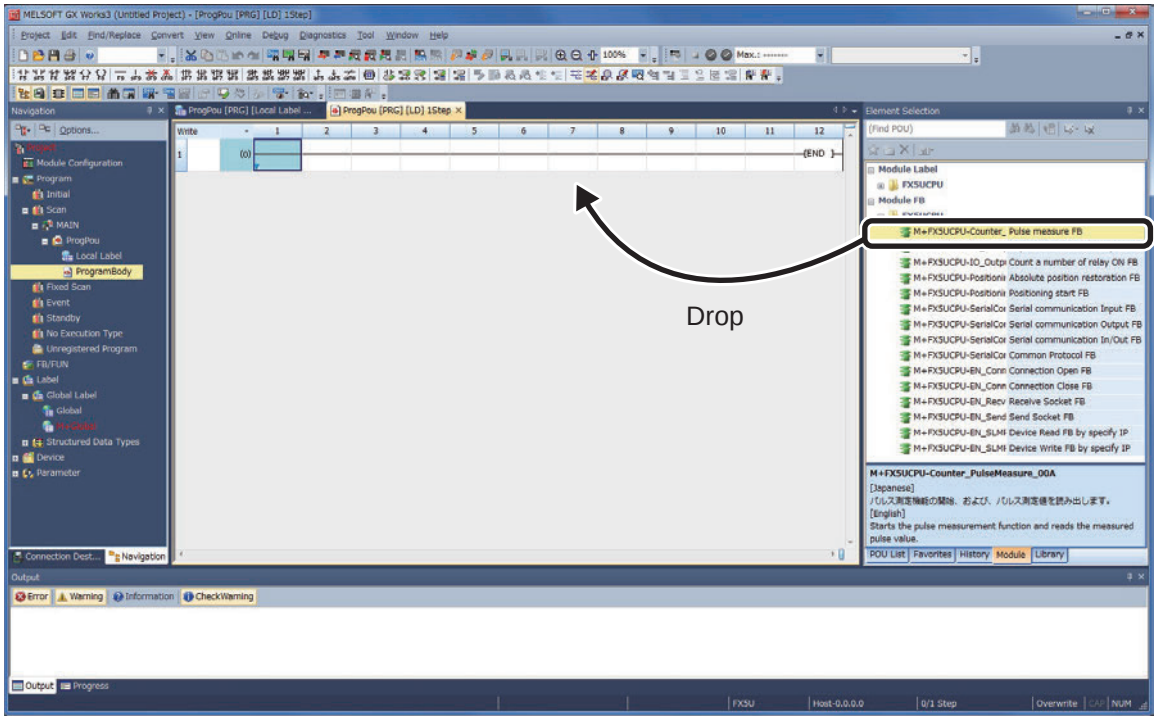
The Module FB can be used by drag & drop from the Element Selection window or the project view to the program window.

Operating procedure

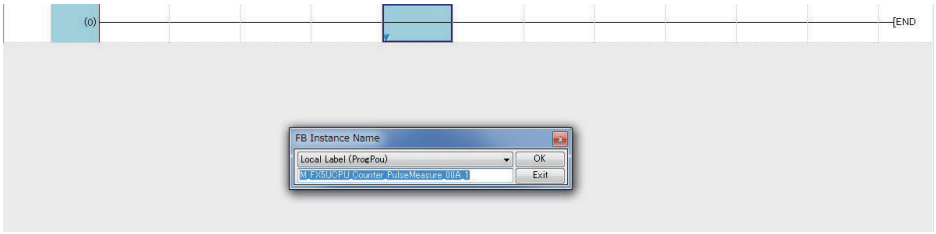
1. From the Element Selection window, the Module FB list is displayed by [Module] → [Module FB] → [FX5UCPU].



2. Drop [M+FX5UCPU-Counter_PulseMeasure] in the program window.



3. The "FB Instance Name" window is displayed.



The details of the input method is described in "④ Setting Names of the Pasted FBs" on the next page.

④ Setting Names of the Pasted FBs

When an FB library is pasted to the program window, a window to input the name of the pasted FB (FB instance name*) is displayed.

* Instance name is to distinguish the FB.

A temporary name is automatically set to the instance name. To use the name as it is, close the window by clicking OK . Make sure that the same name does not exist in the same program when changing the name.

In this guide, it is set to the default.

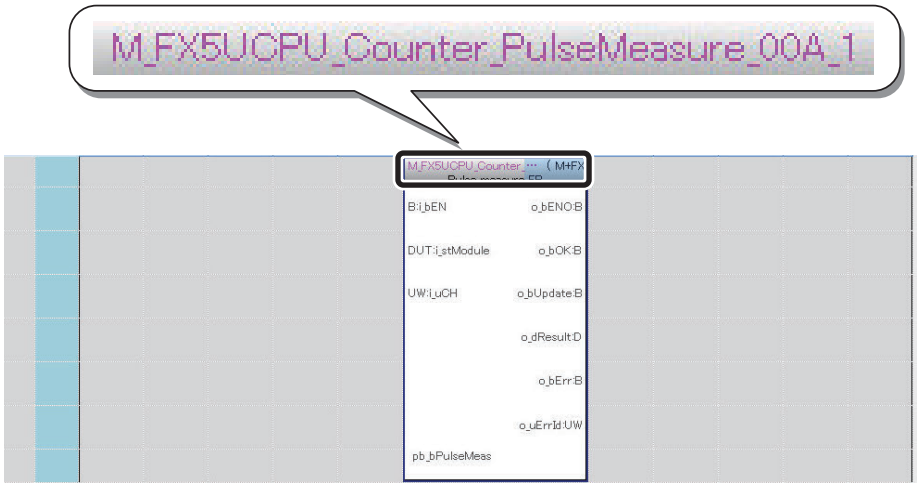
Operating procedure

1. Input the FB instance name.

(1) Input the FB instance name ("M_FX5UCPU_Counter_PulseMeasure_00A_1" in the example).

(2) Click the OK button.

2. The FB is pasted to the program window.



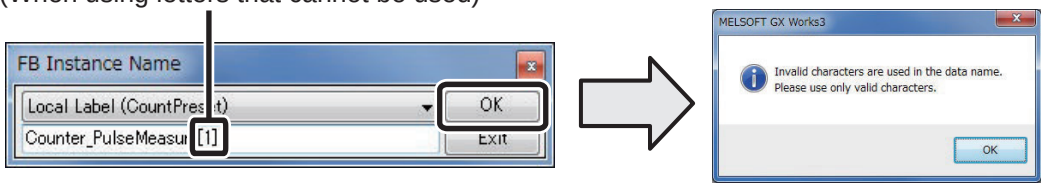
Point

When inputting an instance name, be careful of the following points.

- Case-sensitive
- The maximum length for an instance name is 16 half-width characters.
- There are some symbols, such as !, ?, etc., that cannot be used.
  For details, refer to GX Works3 Operating Manual.

An error occurs when clicking OK with the following setting.

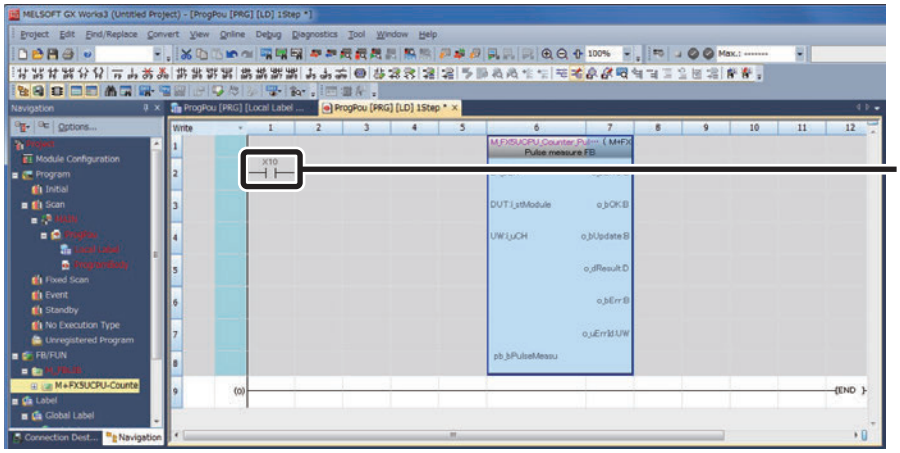
(When using letters that cannot be used)



⑤ Creating Input and Output Ladders

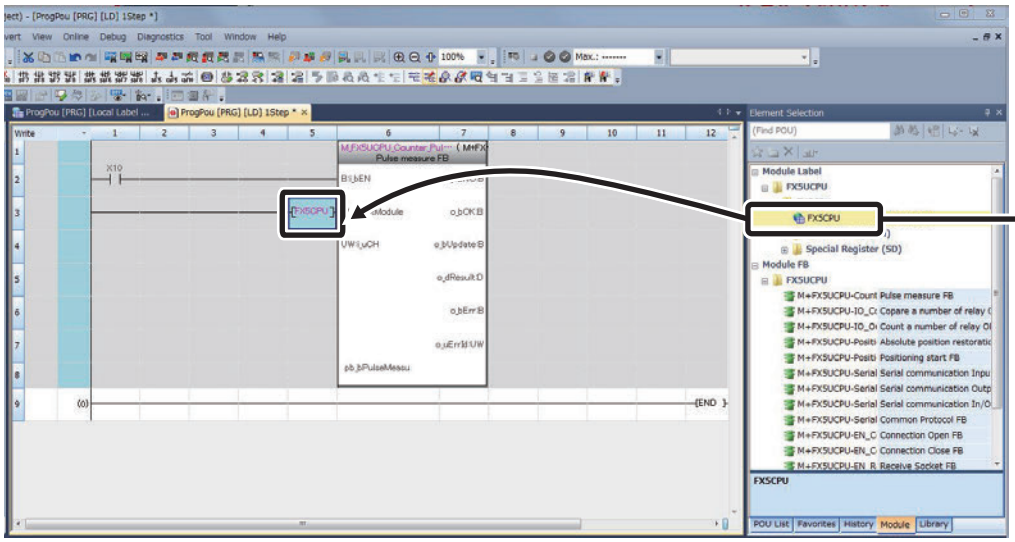
Create the input ladder section and the output ladder section of the pasted FB, and complete the program.

Insert FB bit input from the far left of the circuit screen like an ordinary ladder program. (Insert to the far right in the output part.)



Insert a contact (X10) and input to B:i_bEN.

Insert the module label applicable to the FB. The module label can be inserted by drag & drop from the Element Selection window.



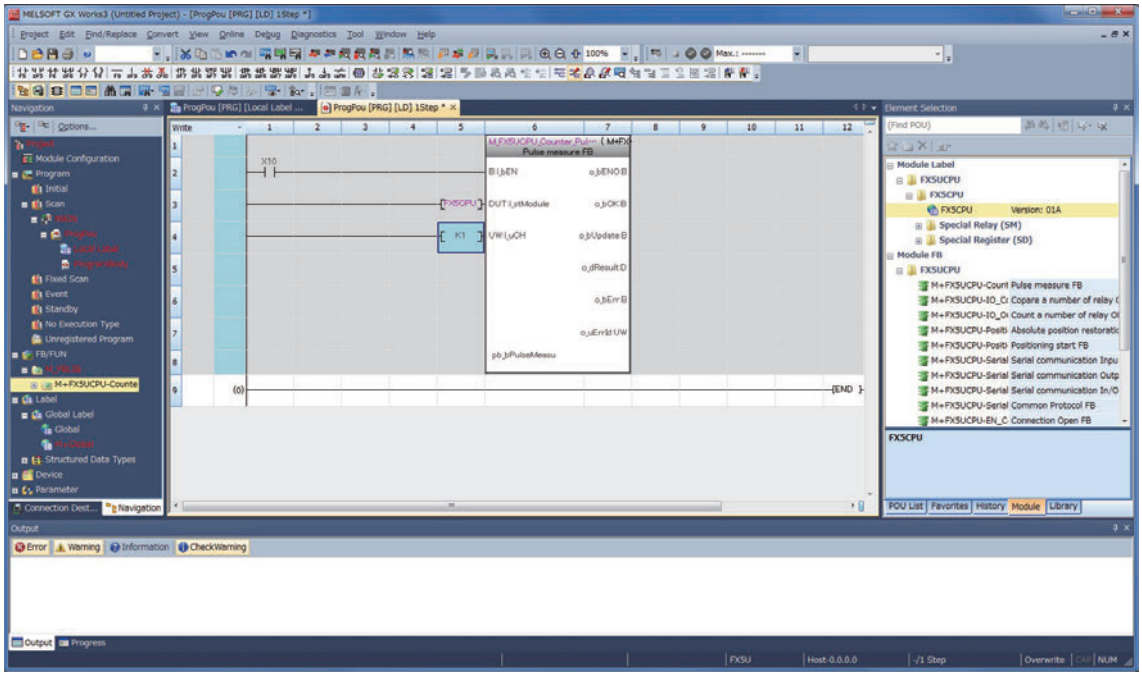
Select [FX5CPU] here.

Point

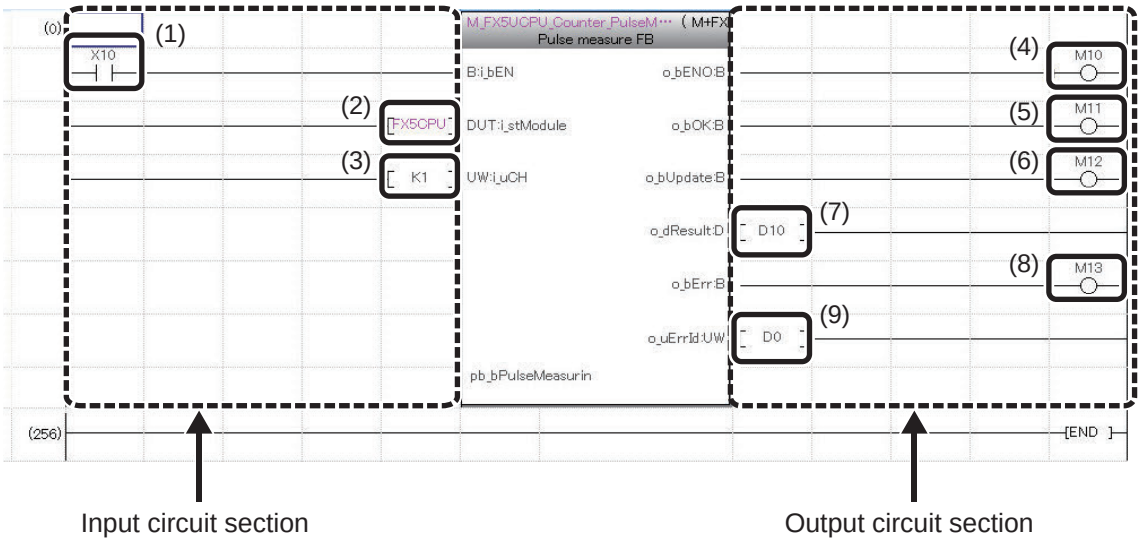
The module label can be also inserted by direct input.

When the cursor is on the circuit screen, the direct input screen is displayed by inputting instructions or devices by keyboard.

Insert FB word device input to the far left of the FB (To the far right for output).



Repeat these procedures and input the circuit in the figure below.



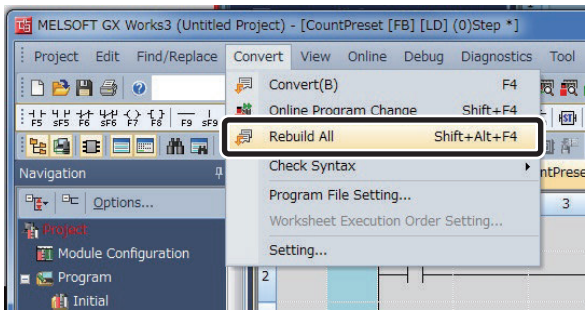
Number	Description
(1)	FB execution command: X10
(2)	Module label of module applicable to Module FB: FX5CPU
(3)	Target CH: K1 (1CH)
(4)	Execution status
(5)	Normal completion
(6)	Measured pulse value update flag
(7)	Measured pulse value
(8)	Error completion
(9)	Error code

⑥ Performing Convert/Rebuild All

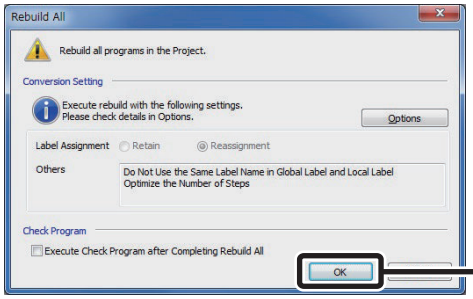
Conversion is required to execute the created and completed program.
Rebuild all for the first time when the program is created.
The "convert" operation converts only the parts that have changed since the previous conversion.
The procedure to rebuild all is described as follows.

Operating procedure

1. Select [Convert] → [Rebuild All].

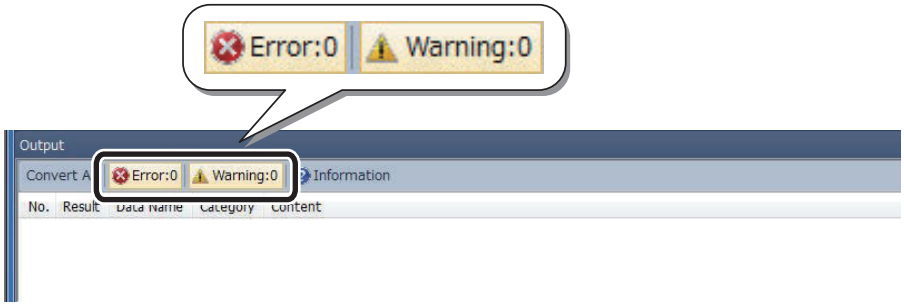


2. The following message is displayed.



Click the OK button.

3. All programs are converted and the results are displayed in the output window.



Point

When pasting a number of FBs that use device output with index modification (like OUT Y0Z9) internally, a double coil warning occurs at time of conversion, but there is no issue of functionality.

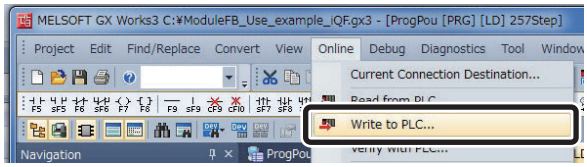
This completes the program creation.

⑦ Writing and Executing Sequence Programs

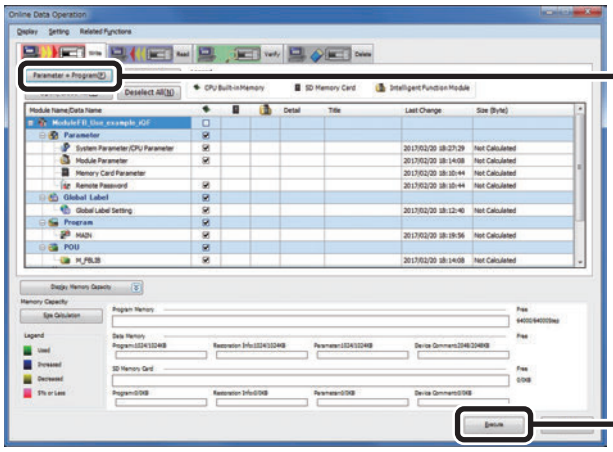
Write the created program to the CPU module and run the program.

Operating procedure

1. Select [Online] → [Write to PLC].



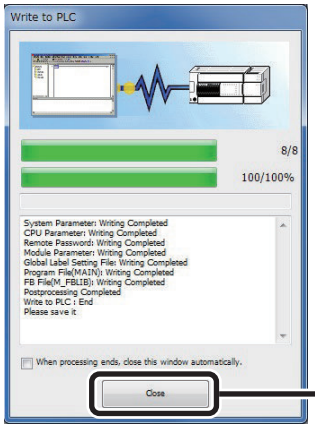
2. The "Online Data Operation" window is displayed.



(1) Click the Parameter + Program(F) button.

(2) Click the Execute button.

3. Writing to the PLC is performed.



(3) After finishing writing, click the Close button.

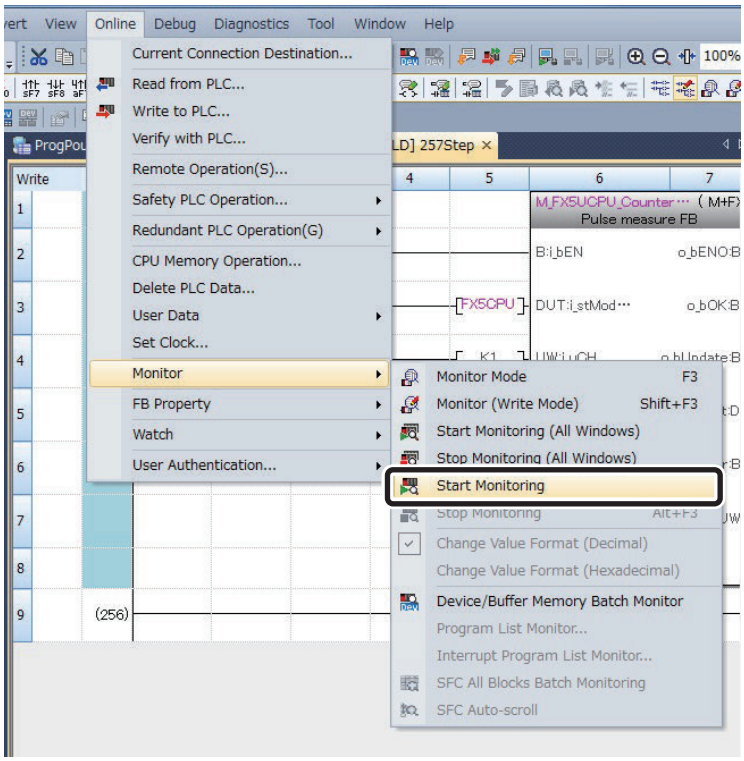
Preparation to run the created program is now completed.

⑧ Confirming Operations

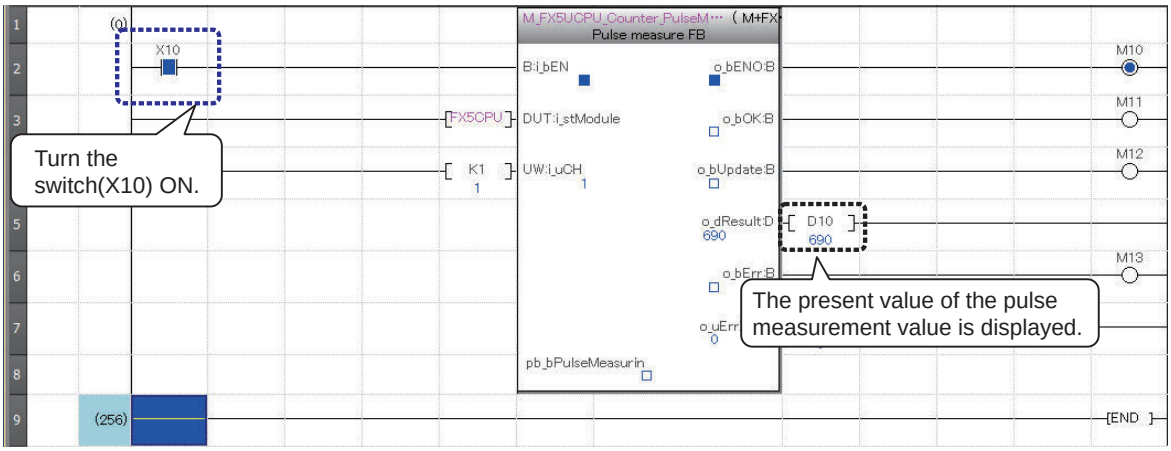
Confirm the created program's operations.

Operating procedure

1. Select [Online] → [Monitor] → [Start Monitoring].

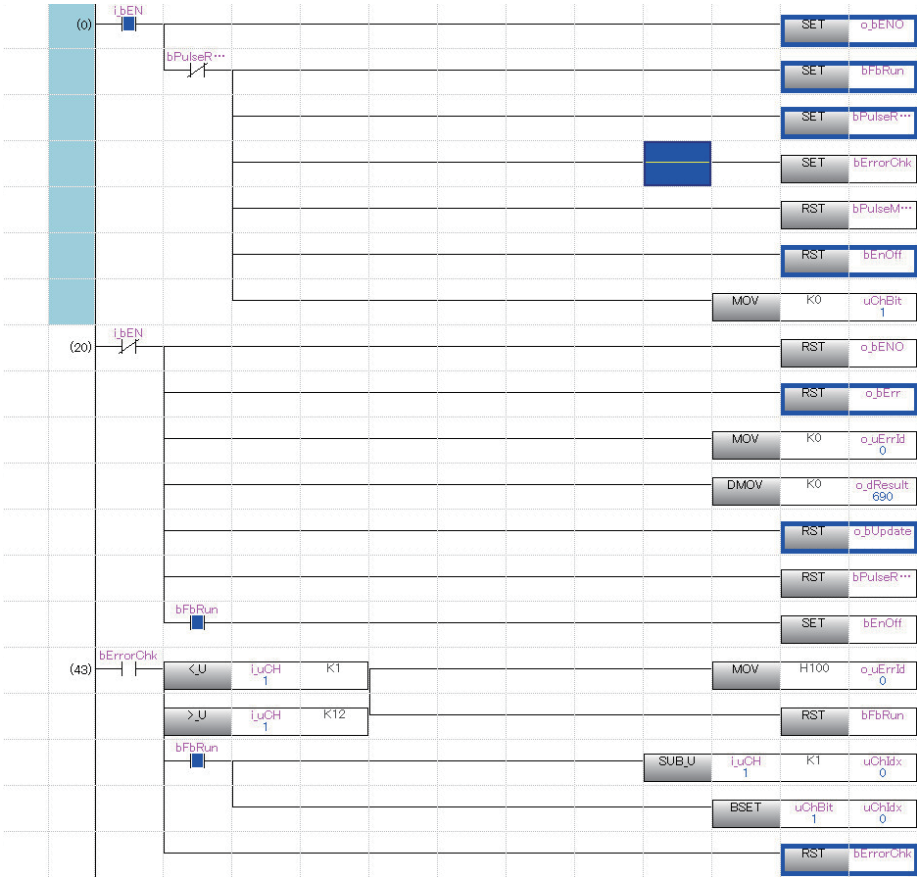


2. Turn the switch (X10) ON and confirm that the pulse measurement values have been read.



Point

Double-clicking the FB in the sequence program on the screen enables monitoring of the sequence program status in the FB.



This concludes the explanation of how to use Module FBs.

Point

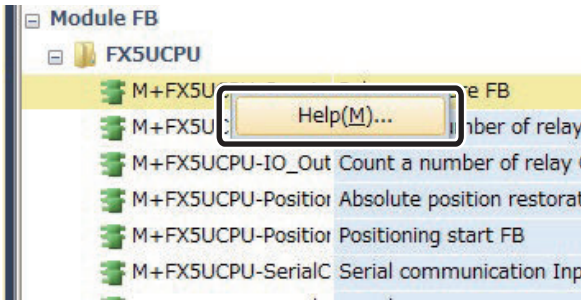
■How to use the reference manual

Confirm the details of the Module FB and MELSOFT Library in the reference manual. Referable by registering MELSEC iQ-F FX5CPU Module FB Reference into e-Manual in advance. Various e-Manuals are available from your local Mitsubishi Electric representative.

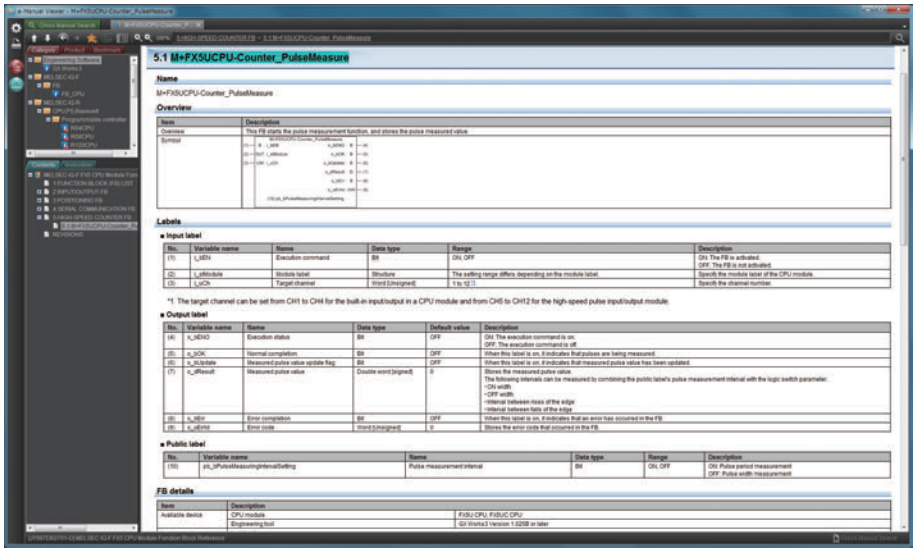
The procedures to refer the reference manual by e-Manual Viewer are explained below.

Operating procedure

1. Select the FB you want to display the reference manual and right click → [Help].



2. e-Manual Viewer starts up and jumps automatically to the position of the appropriate FB.



How to Use MELSOFT Library

Before using an FB library, contact your distributors to obtain it.

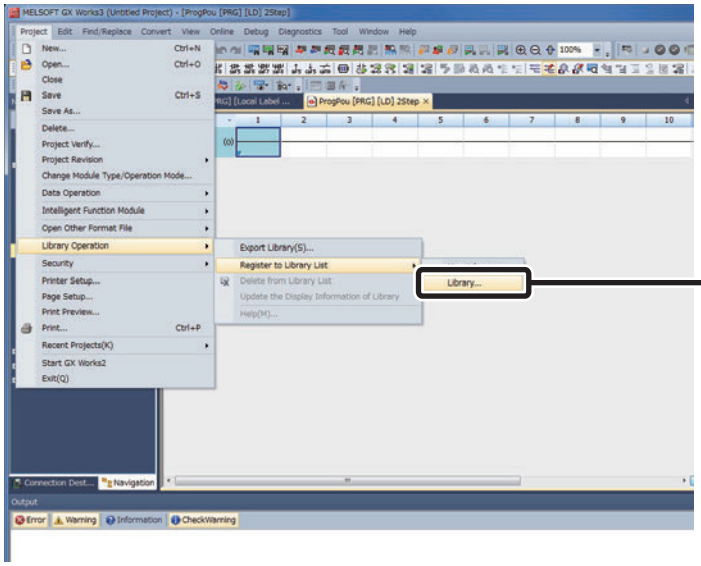
(MELSOFT Library is not installed by installing GX Works3.)

If already registered into GX Works3, the following work becomes unnecessary.

Operating procedure

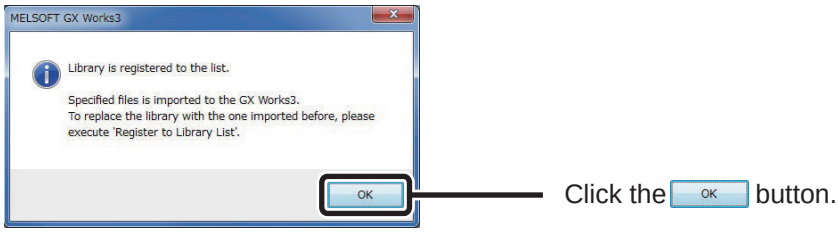
1. As the file obtained from your distributor is a zip file (example "fb-dataanalysis_r.zip"), unzip the file. Then "DataAnalysis_R.mslm" is created.

2. In GX Works3, open the project and select [Project] → [Library Operation] → [Register to Library List] → [Library].

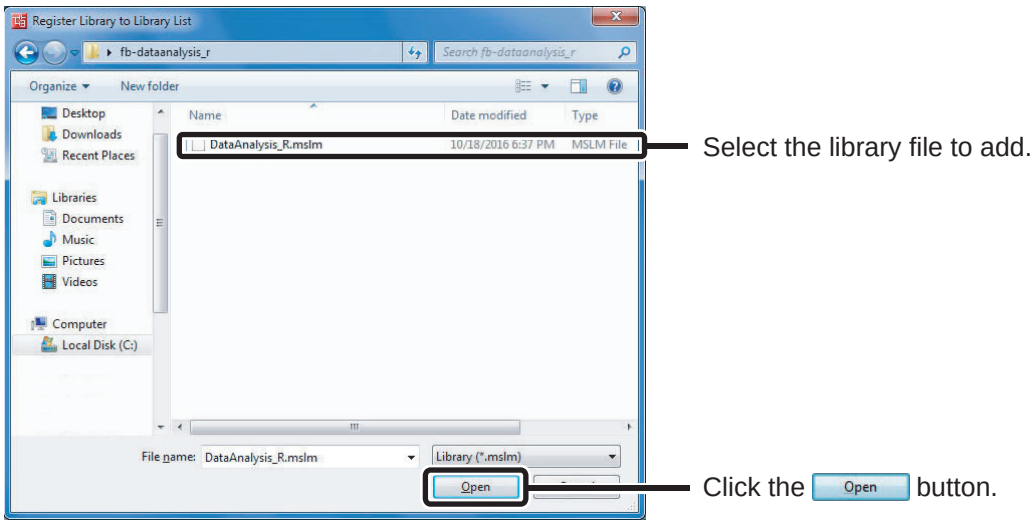


Click [Library].

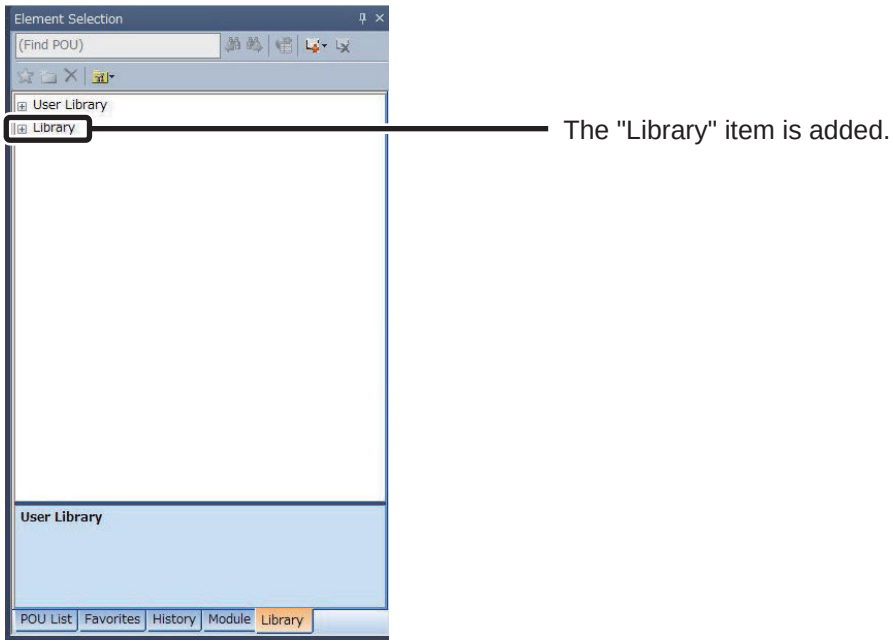
3. The confirmation dialog is displayed.



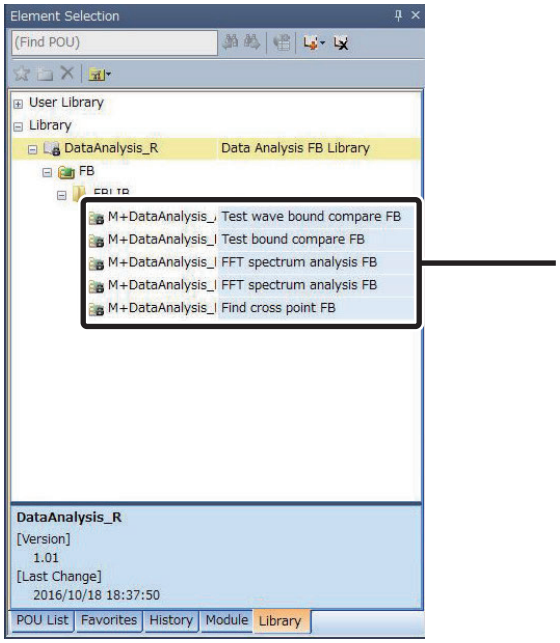
4. Select the "DataAnalysis_R.mslm" file decompressed earlier and open it.



5. The "Library" item is added to the "Library" on the Element Selection window.

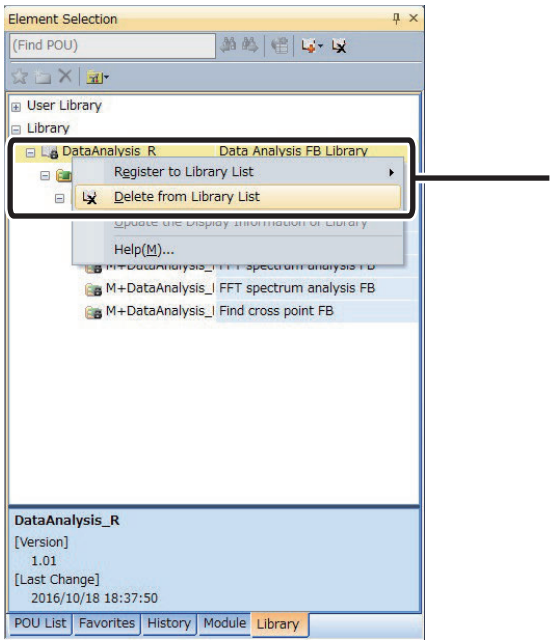


6. With that, the library has been added. The added library can be used by drag & drop as with the Module FB.



Added FB list

7. To upgrade the library with an updated version, after deleting the library once, execute again from the operating procedure 1 and import.



Right-click the library you want to delete and "DataAnalysis_R" library can be deleted by [Delete from Library List].

With that, the preparation for using MELSOFT Library is ended.

MEMO

7 Creating FBs

This chapter explains the procedure to create a new FB.

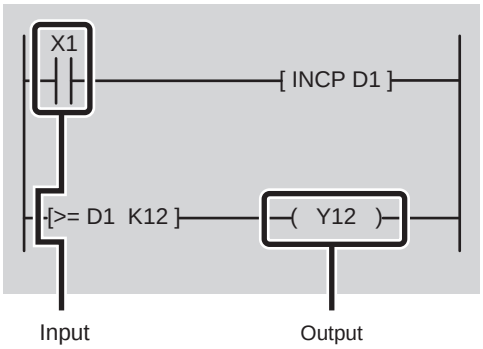
Create an FB with the following procedures.

FBs to be Created

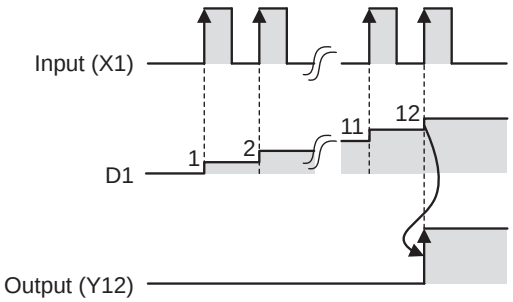
This section explains the procedure to create an FB from a simple program.

[Example] When input X1 is turned ON 12 times, output Y12 is turned ON.

[Sequence program]

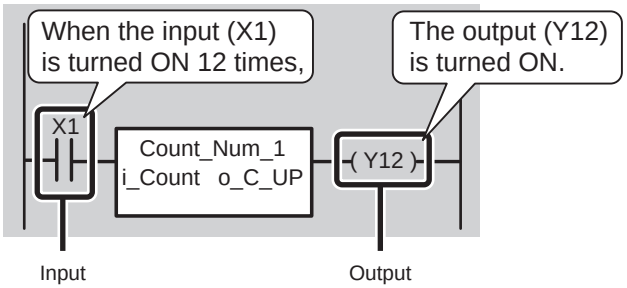


[Timing chart]



Creating an FB for the above program and pasting it to the sequence program creates a simple program with only an FB, an input, and an output.

[Sequence program to which FB is pasted]



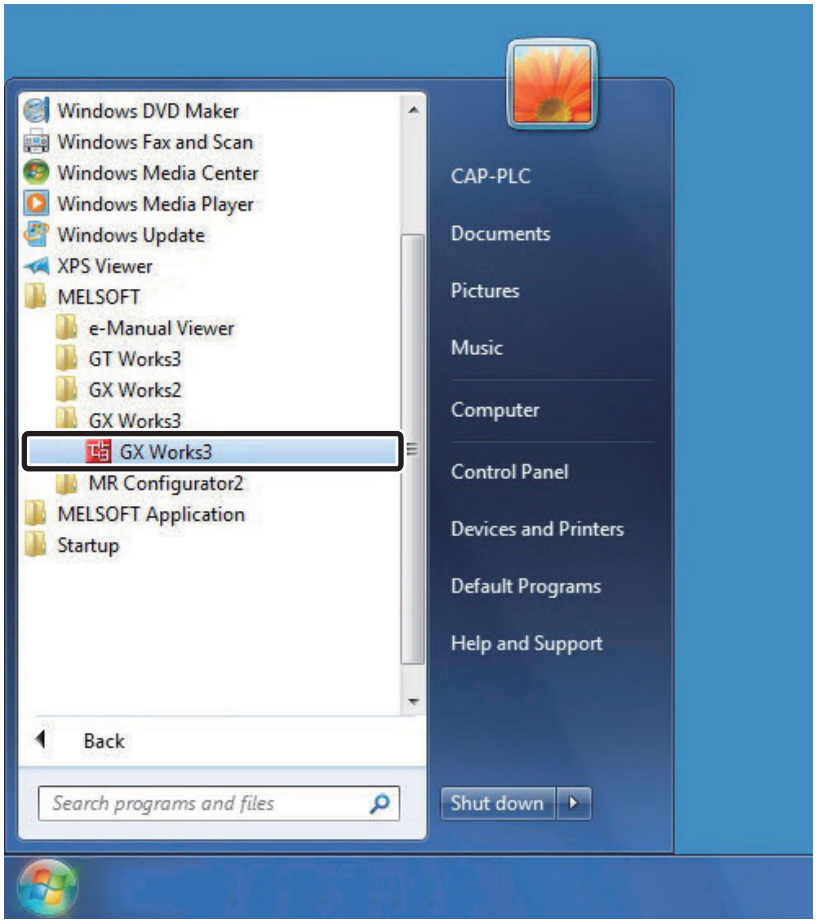
Create an FB in the following section.

① Creating New Projects

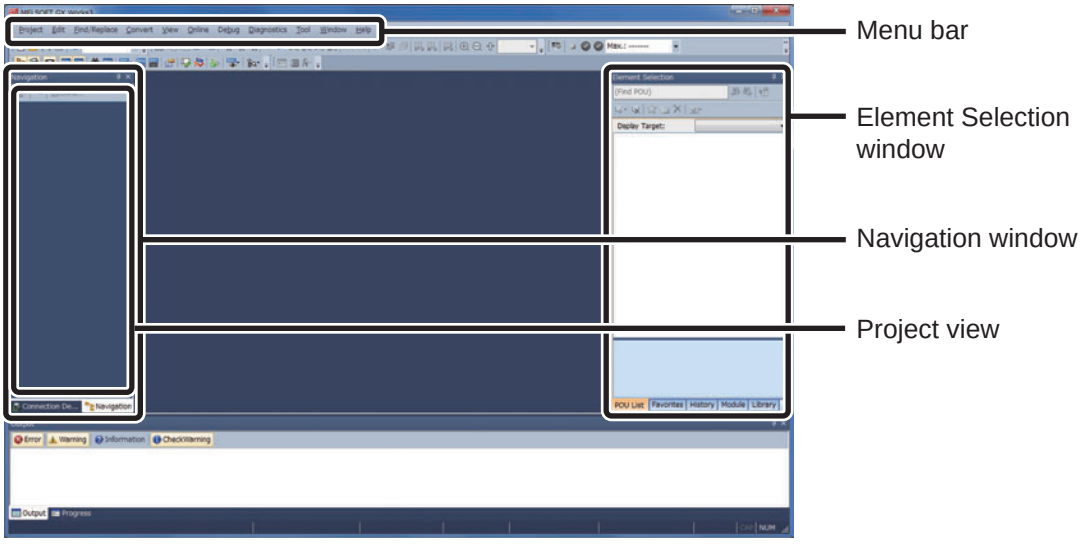
This section explains how to create a new project by starting GX Works3.

Operating procedure

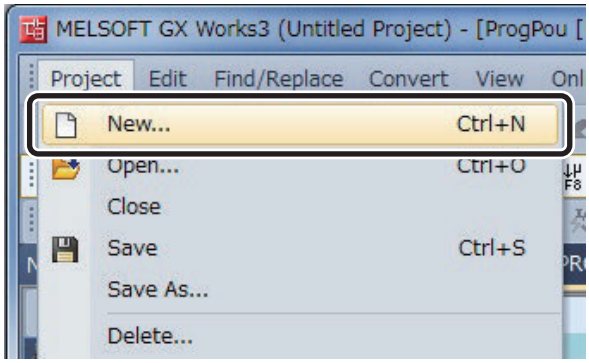
1. Select [Start] → [All Programs] → [MELSOFT] → [GX Works3] → [GX Works3].



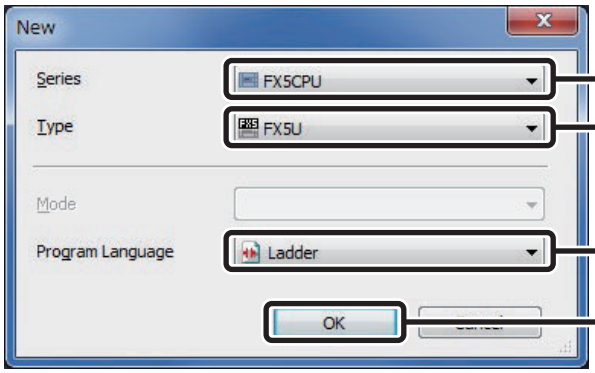
2. After starting, the GX Works3 main screen is displayed.



3. Select [Project] → [New].



4. The "New" window is displayed.



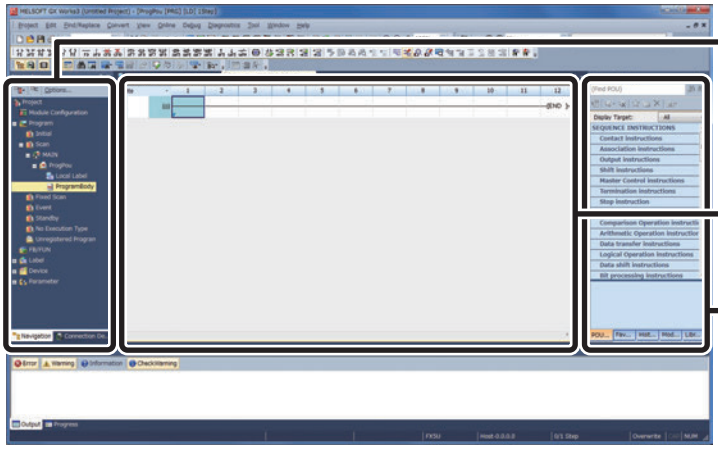
(1) Select the series (FX5CPU).

(2) Select the module to use (FX5U).

(3) Select the programming language (Ladder) to be developed.

(4) Click the OK button.

5. A project tree and the ladder screen are displayed.



(1) A project tree is displayed in the Project view of the Navigation window.

(2) The ladder screen is displayed.

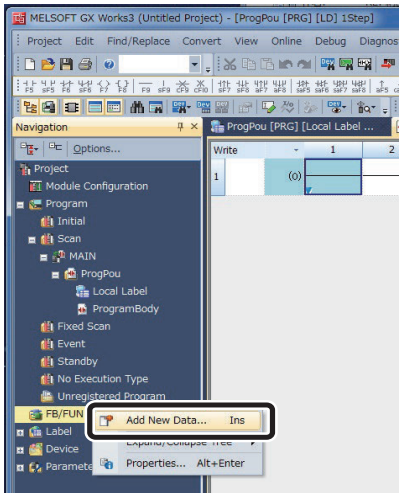
(3) The Element Selection window is displayed.

② Creating New Data

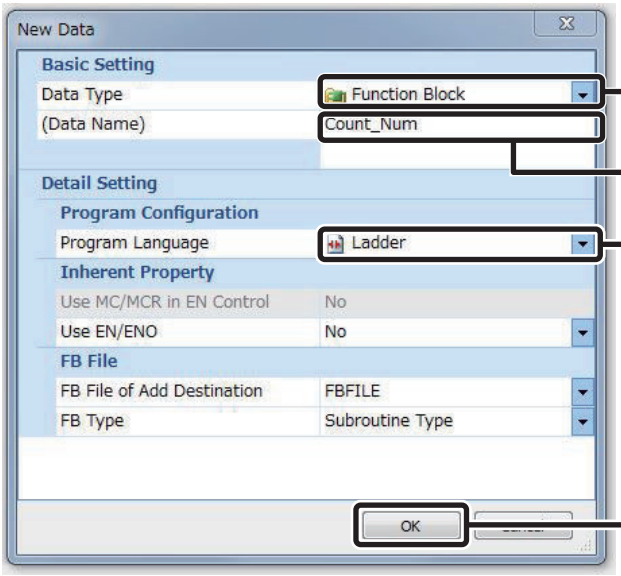
After a GX Works3 project is created, create a new data file ("Count_Num" is used as an FB name in this section).

Operating procedure

1. In the Navigation window, select [FB/FUN], and right-click and select [Add New Data] from the shortcut menu.



2. The "New Data" window is displayed.



(1) Data type to be created
Select "Function Block".

(2) Input "Count_Num" as the FB name to be created.

(3) Select the program language to be developed (ladder).

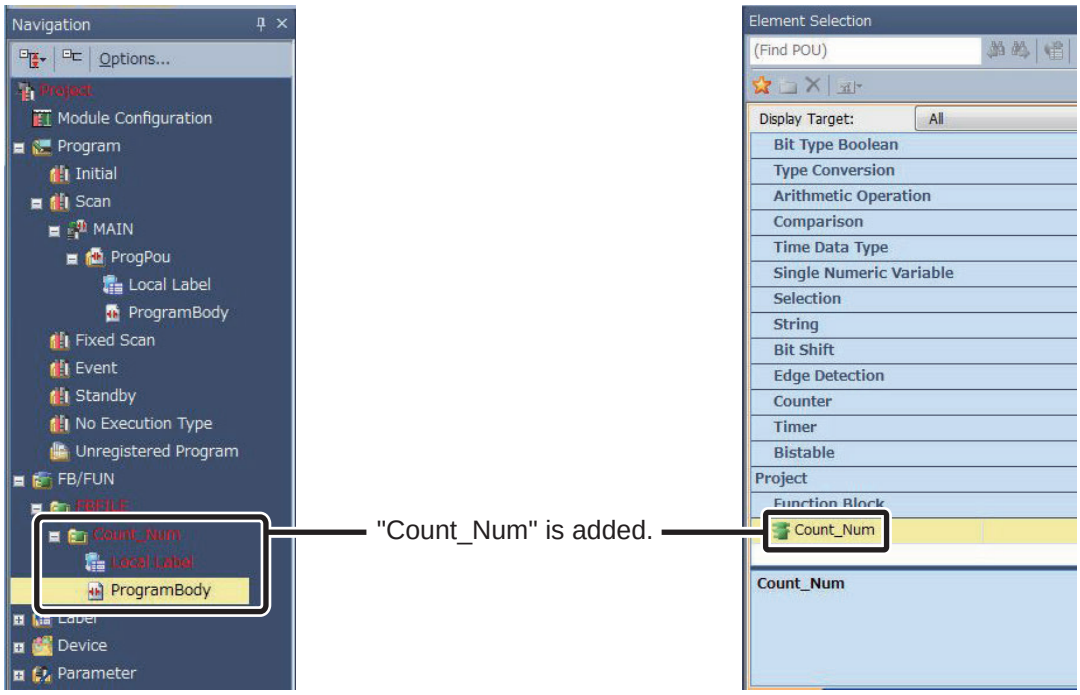
(4) Click the OK button.

Point

When entering an FB name, be careful of the following points.

- Case-sensitive
- The maximum number of characters for the FB name is 256.

3. The newly created FB (Count_Num) is added to the Navigation window and the Element Selection window.

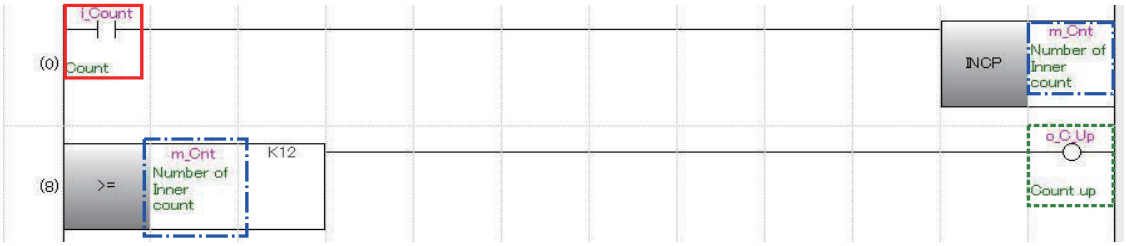


③ Setting Labels

Because FBs are utilized by being converting into components, devices are not used and input labels, output labels, and internal labels are used to create a program.

First, categorize the devices of the sequence program into, input device, output device, and internal device.

Next, set each label for the categorized devices.



: Input device (Device that becomes an input label)

: Output device (Device that becomes an output label)

: Internal device (Device that becomes an internal label)

The labels corresponding to the actual devices in the FB that is to be created are as shown in the following tables.

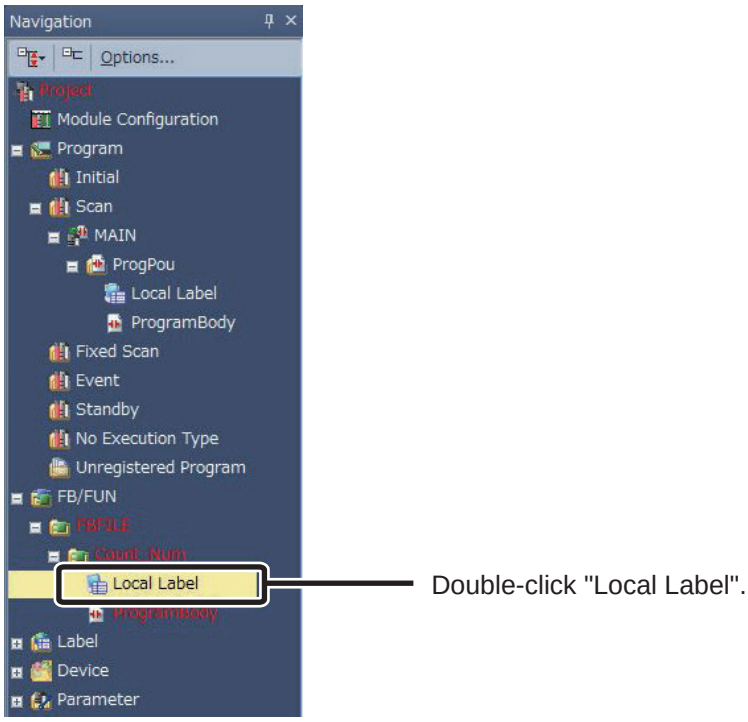
Device type	Device name
Input device	X1
Output device	Y12
Internal device	D1

Label type (Class)	Label name	Data type
Input label (VAR_INPUT)	i_Count	bit
Output label (VAR_OUTPUT)	o_C_Up	bit
Internal label (VAR)	m_Cnt	word [signed]

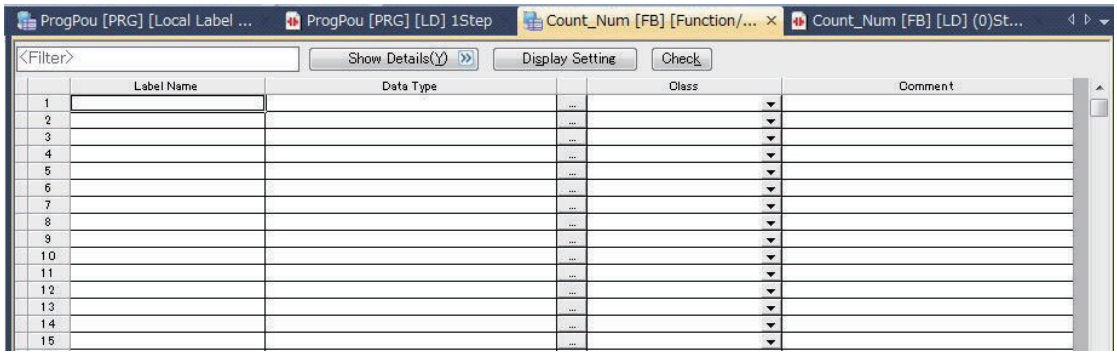
Set the input label, output label, and internal label to be used in the FB in the following section.

Operating procedure

1. Double-click "Local Label" of the added FB and display the Function/FB Label Setting screen.



2. The Function/FB Label Setting screen is displayed.



3. Set the labels as follows.

Point

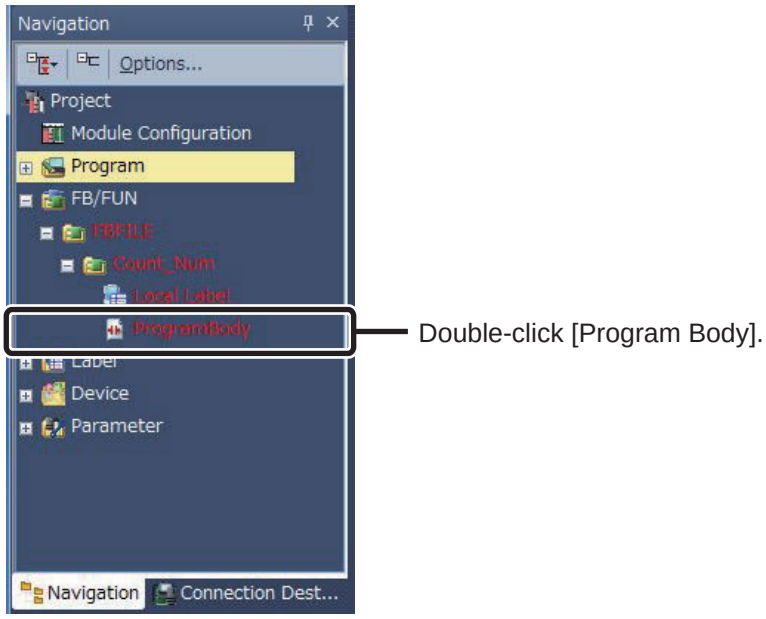
The number of development man-hours can be reduced by creating the internal labels that are used normally, as design data with Microsoft® Excel® in advance and entering them by exporting and importing.

④ Creating FB Programs

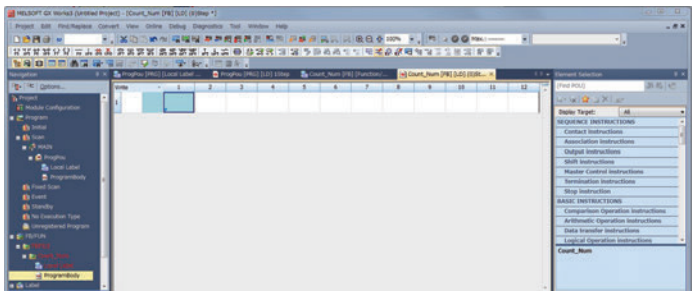
This section explains how to create a sequence program in an FB using the set labels.

Operating procedure

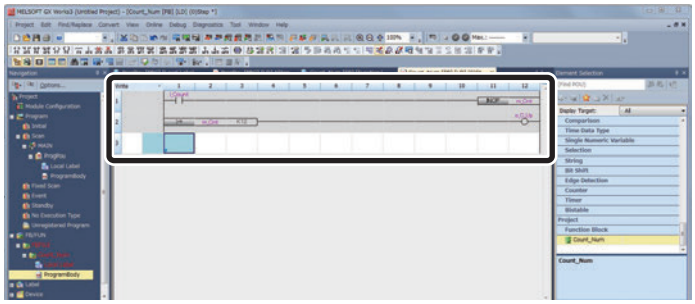
1. In the Navigation window, select [FB/FUN]→[FBFILE]→[Count_Num], and double-click [Program Body].



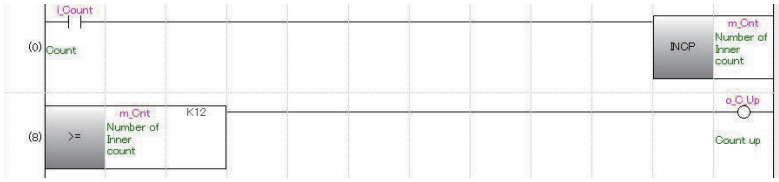
2. The "Count_Num[FB][LD]" window is displayed.



3. Create an FB sequence program.



Sequence program of the FB to be created is described as follows.



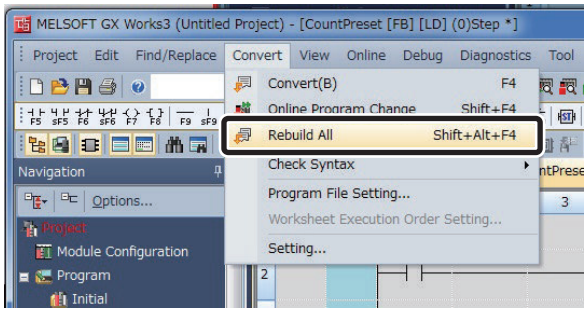
⑤ Performing Convert/Rebuild All

In order to operate FBs, it is necessary to convert/rebuild all.

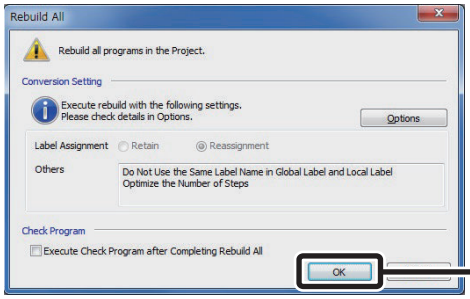
The procedures to rebuild all are explained below.

Operating procedure

1. Select [Convert] → [Rebuild All].



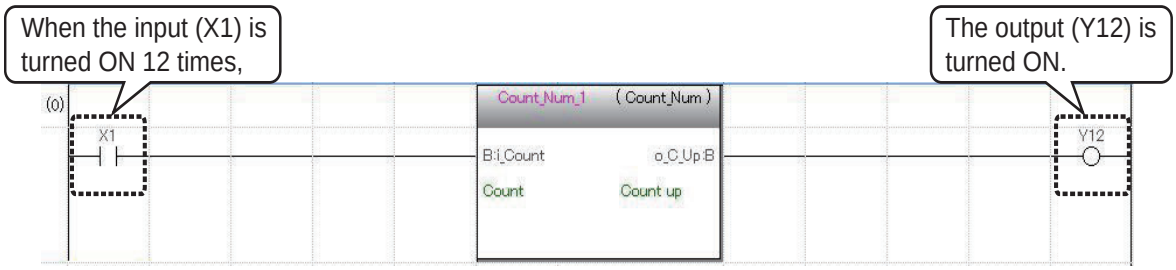
2. The following message is displayed.



Click the OK button.

3. All the programs are converted and the results are displayed in the Output window.

The sequence program created by pasting the created FB is as follows.



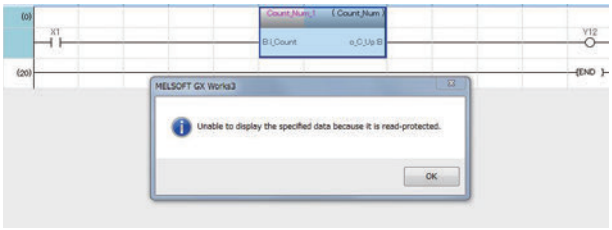
This completes the creation of a new FB.

For the procedures to use created FB, refer to "③ How to use Module FB" and later sections in "6 Using FB Libraries".

Protecting Created FBs

A created FB can be protected by setting up a block password.

Outflow of technological know-how can be prevented by using a password, as the password protection disables opening of programs in the FB.



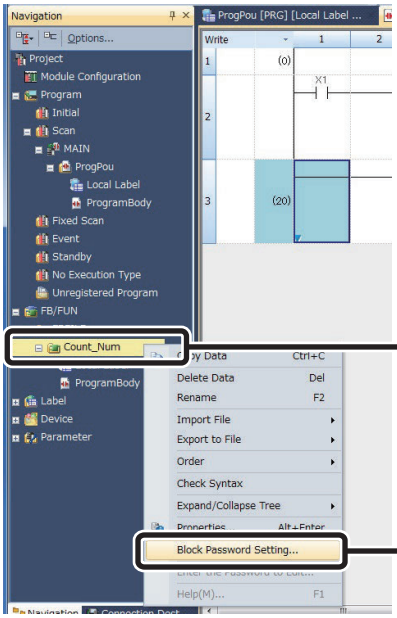
This section explains how to set up a block password for the created FB.

Caution

If you forget the password, you cannot open the program in the FB.
Do not lose the password.

Operating procedure

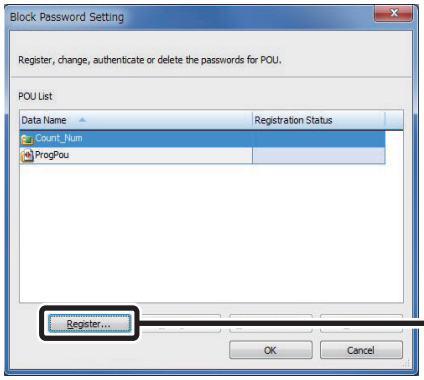
1. In the Navigation window, select [FB/FUN] → [FBFILE] → [Count_Num].



(1) Right-click the created FB "Count_Num".

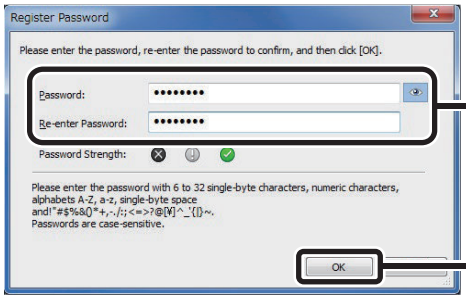
(2) Select [Block Password Setting]

2. The "Block Password Setting" window is displayed.



Click the Register... button.

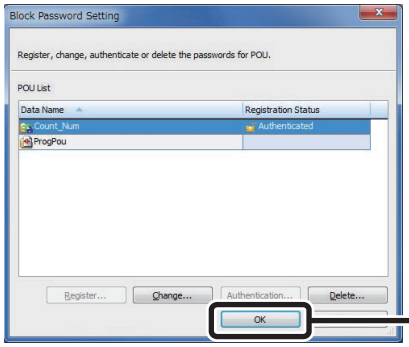
3. The "Register Password" window is displayed.



1) Set "Password" and "Re-enter Password".

2) Click the OK button.

4. The block password is set to "Count_Num".

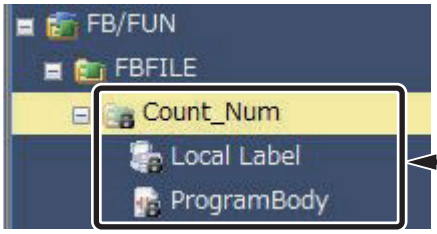


Click the OK button.

Point

■Locking an FB by using a block password is activated when the project is re-opened.

■The FBs for which the block passwords were set are displayed in the Project view as follows.



Key marks are added to the FB icons.

■A block password can be changed by resetting the password. In this case, unlock the password prior to change.

How to Use User Libraries

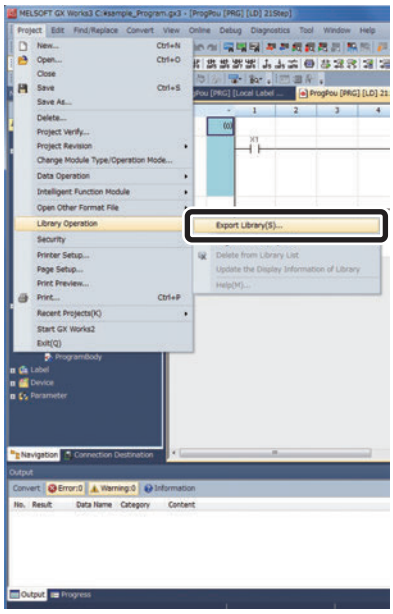
FBs can be utilized in other projects.

When FBs are utilized in other projects, it is necessary to register in the User Library.

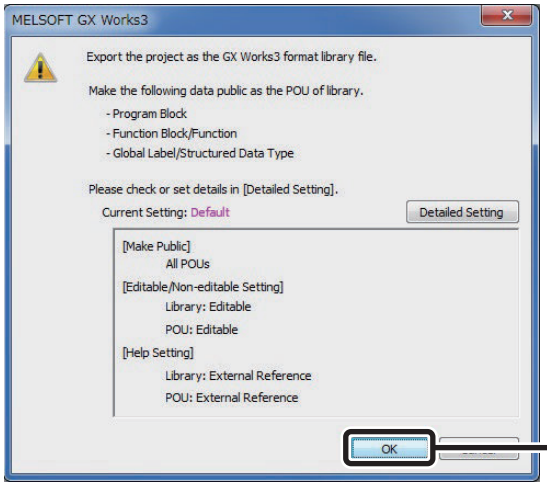
This section explains how to use FBs in other projects by using the FB "Count_Num" created in this guide as an example.

Operating procedure

1. In the file to be registered in the library, select [Project] → [Library Operation] → [Export Library].

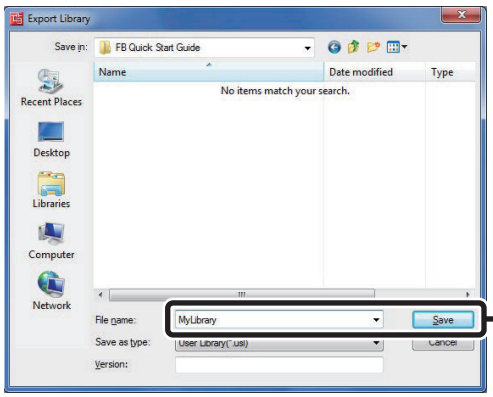


2. The confirmation screen is displayed.



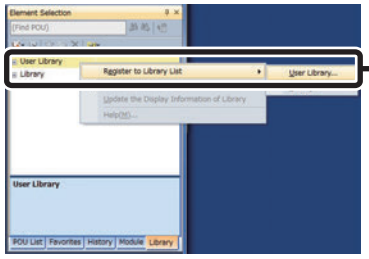
Click the OK button.

3. Save the file with a new name.

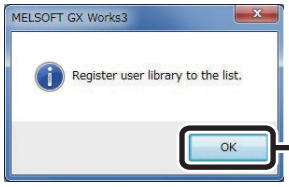


Here, the name is "MyLibrary".

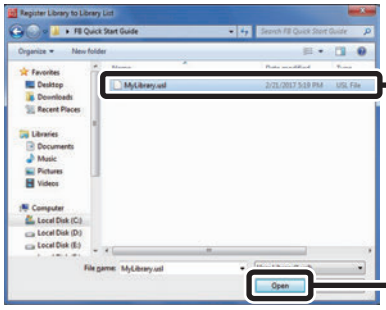
4. Start up the project to use the saved user library and register the user library.



(1) Right-click [User Library]
→ Click [Register to Library List]
→ [User Library].



(2) Click the OK button.

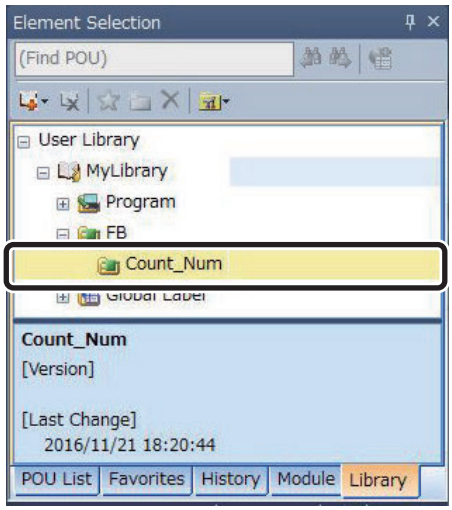


(3) Select the library file created in 3.

(4) Click the Open button.

7

5. "Count_Num" was registered in the User Library.



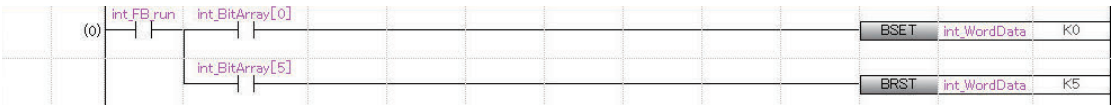
7

Techniques for Creating FBs

This section introduces techniques for creating FB sequence programs.

1. To transfer multiple bits to a word label

Multiple bits can be transferred to a word label by using BSET and BRST instructions and setting up ON/OFF information for each bit of the target word.

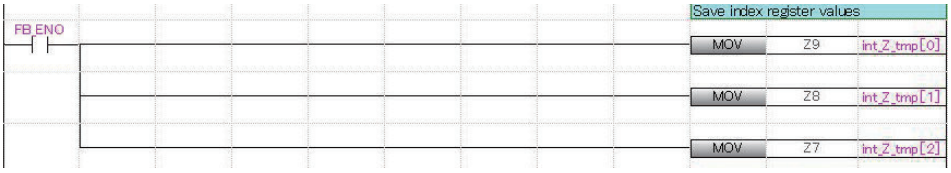


2. To use index registers in an FB

When using index registers in an FB, add a save program and restore program for the index registers to protect them.

[Example of creation]
The following shows an example of saving index registers Z7, Z8, and Z9 in the FB prior to executing a program and restoring the index when the program ends.

Label name	Type	Purpose
int_Z_tmp [0]	Word	For saving index register Z9
int_Z_tmp [1]	Word	For saving index register Z8
int_Z_tmp [2]	Word	For saving index register Z7



FB Program

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