MITSUBISHI Mitsubishi Industrial Robot

RV-6SD/6SDL Series

Standard Specifications Manual (CR2DA-700 series/CR3D-711M Controller)



▲ Safety Precautions

Always read the following precautions and the separate "Safety Manual" before starting use of the robot to learn the required measures to be taken.

▲ CAUTION	All teaching work must be carried out by an operator who has received special training. (This also applies to maintenance work with the power source turned ON.) Enforcement of safety training
▲ CAUTION	For teaching work, prepare a work plan related to the methods and procedures of operating the robot, and to the measures to be taken when an error occurs or when restarting. Carry out work following this plan. (This also applies to maintenance work with the power source turned ON.) Preparation of work plan
⚠ WARNING	Prepare a device that allows operation to be stopped immediately during teaching work. (This also applies to maintenance work with the power source turned ON.) Setting of emergency stop switch
▲ CAUTION	During teaching work, place a sign indicating that teaching work is in progress on the start switch, etc. (This also applies to maintenance work with the power source turned ON.) Indication of teaching work in progress
⚠ WARNING	Provide a fence or enclosure during operation to prevent contact of the operator and robot. Installation of safety fence
	Establish a set signaling method to the related operators for starting work, and follow this method. Signaling of operation start
▲ CAUTION	As a principle turn the power OFF during maintenance work. Place a sign indicating that maintenance work is in progress on the start switch, etc. Indication of maintenance work in progress
▲ CAUTION	Before starting work, inspect the robot, emergency stop switch and other related devices, etc., and confirm that there are no errors. Inspection before starting work

The points of the precautions given in the separate "Safety Manual" are given below. Refer to the actual "Safety Manual" for details.

▲ CAUTION	Use the robot within the environment given in the specifications. Failure to do so could lead to a drop or reliability or faults. (Temperature, humidity, atmosphere, noise environment, etc.)
▲ CAUTION	Transport the robot with the designated transportation posture. Transporting the robot in a non-designated posture could lead to personal injuries or faults from dropping.
▲ CAUTION	Always use the robot installed on a secure table. Use in an instable posture could lead to positional deviation and vibration.
▲ CAUTION	Wire the cable as far away from noise sources as possible. If placed near a noise source, positional deviation or malfunction could occur.
▲ CAUTION	Do not apply excessive force on the connector or excessively bend the cable. Failure to observe this could lead to contact defects or wire breakage.
▲ CAUTION	Make sure that the workpiece weight, including the hand, does not exceed the rated load or tolerable torque. Exceeding these values could lead to alarms or faults.
A WARNING	Securely install the hand and tool, and securely grasp the workpiece. Failure to observe this could lead to personal injuries or damage if the object comes off or flies off during operation.
∕ WARNING	Securely ground the robot and controller. Failure to observe this could lead to malfunctioning by noise or to electric shock accidents.
▲ CAUTION	Indicate the operation state during robot operation. Failure to indicate the state could lead to operators approaching the robot or to incorrect operation.
<u>∕</u> WARNING	When carrying out teaching work in the robot's movement range, always secure the priority right for the robot control. Failure to observe this could lead to personal injuries or damage if the robot is started with external commands.
▲ CAUTION	Keep the jog speed as low as possible, and always watch the robot. Failure to do so could lead to interference with the workpiece or peripheral devices.
A CAUTION	After editing the program, always confirm the operation with step operation before starting automatic operation. Failure to do so could lead to interference with peripheral devices because of programming mistakes, etc.
▲ CAUTION	Make sure that if the safety fence entrance door is opened during automatic operation, the door is locked or that the robot will automatically stop. Failure to do so could lead to personal injuries.
	Never carry out modifications based on personal judgments, or use non- designated maintenance parts. Failure to observe this could lead to faults or failures
⚠ WARNING	When the robot arm has to be moved by hand from an external area, do not place hands or fingers in the openings. Failure to observe this could lead to hands or fingers catching depending on the posture.



Revision history

Date of print	Specifications No.	Details of revisions	
2008-09-05	BFP-A8654	First print.	
2008-11-10	BFP-A8654-A	 MvTune, Fine J and Fine P commands were added. CE Marking specification was added. 	
2008-12-18	BFP-A8654-B	\cdot Difference of connector assignment of of sink and source type of parallel I/O interface/ unit were added.	
2009-02-10	BFP-A8654-C	· EC Declaration of Conformity were added.	
2009-03-06	BFP-A8654-D	 The type of the caster specification controller was added Against wall was added to Installation posture. flange was changed into mechanical interface The description of the fretting was corrected. The example of emergency stop connection of the example of safety measures was improved. Functional description of the enabling device was improved. The screw depth of the mechanical interface was corrected. 	
2009–04–22	BFP-A8654-E	The following expressions were corrected 1.1.2 Special specifications, 1.1.3 Options, 1.1.4 Maintenance parts, 1.2 Model type name of robot, 1.5 Instruction manuals, 1.6.1 Robot arm, Extended machine cable(Table 1-3), Hand output cable(Table 1-3), Hand input cable(Table 1-3), CC-Link interface(Table 1- 3), Controller specification with countermeasure against oil mist(Table 1-3), Recommendation article of the USB cable, 2.2.5 Protection specifications, (1)Machine cable(special specifications and option), Table 3-1 Standard specifications of controller, The operation lock of the power switch, The following errors in writing were corrected, Stopper for changing the operating range of the J1 axis(Table 1-3),, Caster specifications controller(Table 1-3), The following was added Serial encoder interface(Table 3-1),	
2009–07–17	BFP-A8654-F	Additional Axis Function and Tracking Function Manual were added to the product configu- ration of Instruction Manual. The English expression was corrected. Safety Precautions, 1.1.2 Special specifications, Table 1.3: The list of Option equipment and special specification, Caution of USB devices, 2.6.1 Shipping special specifications, 6.1.7 Examples of safety measures Parameter AREA*CS was added.	
2009-09-10	BFP-A8654-G	The examples of safety measures (Wiring example 3 \sim 5) were corrected.	
2009-10-26	BFP-A8654-H	 The figure of key switch in "3.6.3 Door switch function " was corrected. (Error in writing) The figure of example of safety measures in "6.1.7 Examples of safety measures " was corrected. (connects the enabling switch) The EC Declaration of Conformity was changed. (Correspond to the EMC directive; 2006/42/EC) 	
2009-12-04	BFP-A8654-J	 Fuse rating of pneumatic hand isnterface (RZ365/375) was corrected. The text of "This interface is pre-installed on the controller" in pneumatic hand interface was deleted . 	
2009-12-11	BFP-A8654-K	 The example of connection with the Mitsubishi sequencer of Parallel I/O unit was changed into Q series. 	
2010-06-17	BFP-A8654-L	• The type name of robot controller was changed with specification change.(CR2D to CR2DA)	
2010-07-27	BFP-A8654-M	 Cover packing was added to the consumable part. The description of protection specification was changed. (The cutting oil which examined was updated, and replacement of the cover packing was added) EC Declaration of Conformity were added. 	
2010-08-25	BFP-A8654-P	 The input voltage range of the CR2DA controller was corrected. ("3-phase, AC180 to 253" was the previous.) 	
2010-10-13	BFP-A8654-Q	 The dimensions of the hole which draws the power cable were added (CR2DA controller). The EC Declaration of Conformity were added. 	
2010-11-30	BFP-A8654-R	The EC Declaration of Conformity were added.	
2010-12-21	BFP-A8654-S	The sink / source expression of pin assignment of hand input cable was corrected. (Sink / Source are common)	
2011-02-02	BFP-A8654-T	 The note about temperature of the air to supply for hand was added. Part code was added to the consumable part. 	

Date of print	Specifications No.	Details of revisions
2011-05-09	BFP-A8654-U	 Table 1-4: Recommendation article of the USB cable was corrected. The pressure of the dry air for pressurization was corrected (error in writing). The depth in which the screw of the mechanical interface section is tightened was added.
2011-06-01	BFP-A8654-V	 The user's guide was added based on South Korean Radio Law. Fuse rating of pneumatic hand interface (RZ365/375) was corrected. (error in writing). The setting value range of parameter SFC*ME and AREA*ME were corrected. (error in writing).
2011-07-01	BFP-A8654-W	 The note about the connection of the emergency stop was added. The signal assignment list of parallel I/O interface and parallel I/O unit were corrected. (Assignment of the dedicated signal was added.)
2012-01-26	BFP-A8654-X	The EC Declaration of Conformity were changed.
2012-07-11	BFP-A8654-Y	 QJ61BT11N (Q series) was added to the master station of the CC-Link interface. The "Emergency stop output" in the controller standard specification table was deleted. (Overlapped with "Robot error output".) The "Table 3-3 : Emergency stop/Door switch input" in "3.4 External input/output" was deleted. (Overlapped with "Table 3-5 : Special input/output terminal".) The Effective sectional area of the solenoid valve (optional) was corrected. (Error in writing) The note about the connection of the emergency stop was added. The notes about frequent installation and removal of TB and the dummy connector were added. The explanation about the controller of KC mark specification was added to " Introduction".

Introduction

This series is a full-scale industrial vertical multi-joint type robot that is designed for use in machining processes and assembling. This series supports the oil mist environment as standard, offering a variety of specifications including clean specification and long-arm specification.

However, to comply with the target application, a work system having a well-balanced robot arm, peripheral devices or robot and hand section must be structured.

When creating these standard specifications, we have edited them so that the Mitsubishi robot's characteristics and specifications can be easily understood by users considering the implementation of robots. However, if there are any unclear points, please contact your nearest Mitsubishi branch or dealer. Mitsubishi hopes that you will consider these standard specifications and use our robots.

The controller differ corresponding to the specification of robot. Please refer to Page 2, "1.2 Model type name of robot".

Note that in this specification document the specifications related to the robot arm is described Page 7, "2 Robot arm", the specifications related to the controller Page 39, "3 Controller", and software functions and a command list Page 113, "4 Software" separately.

This document has indicated the specification of the following types robot.

*RV-6SD *RV-6SDC *RV-6SDL *RV-6SDLC

About KC mark specifications

This robot acquires certification of KC mark by the special specification (S19). The external form of controller which have KC mark specification is same as the controller which described as "CE Marking specification".

Refer to the place described as "CE Marking specification" about the external form of KC mark specification's controller. (However, the parallel I/O interface (2D-TZ378) is not installed at shipping) Especially the places with no distinction are common specifications.

- The contents of this manual are subject to change without notice.
- The specifications values are based on Mitsubishi standard testing methods.
- The information contained in this document has been written to be accurate as much as possible. Please interpret that items not described in this document "cannot be performed." or "alarm may occur".

Please contact your nearest dealer if you find any doubtful, wrong or skipped point.

- This specifications is original.
- Microsoft, Windows, Microsoft Windows NT are either registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries.

Copyright(C) 2008-2012 MITSUBISHI ELECTRIC CORPORATION

[•] No part of this manual may be reproduced by any means or in any form, without prior consent from Mitsubishi.

Contents

	Page
1 General configuration	1–1
1.1 Structural equipment	1–1
1.1.1 Standard structural equipment	1–1
1.1.2 Special specifications	1–1
1.1.3 Options	1–1
1.1.4 Maintenance parts	1–1
1.2 Model type name of robot	1–2
1.2.1 How to identify the robot model	1-2
1.2.2 Combination of the robot arm and the controller	1–2
1.3 CE marking specifications	1–2
1.4 Indirect export	1–2
1.5 Instruction manuals	1–2
1.6 Contents of the structural equipment	1–3
1.6.1 Robot arm	1–3
1.6.2 Controller	1–4
1.7 Contents of the Option equipment and special specification	1–5
2 Robot arm	2-7
2.1 Standard specifications	2-7
211 The counter-force applied to the installation surface	
2.2 Definition of specifications	
2.2 Definition of specifications	2 J 2–9
2.2.2 Rated load (mass capacity)	2–10
2.2.3 Relationships Among Mass Capacity, Speed, and Acceleration/Deceleration Speed	2-11
(1) Setting Load Capacity and Size (Hand Conditions)	2-11
2.2.4 Vibrations at the Tip of the Arm during Low-Speed Operation of the Robot	2–11
2.2.5 Protection specifications	2–12
(1) Types of protection specifications	2–12
(2) About the use with the bad environment	2–13
2.2.6 Clean specifications	2–14
(1) Types of clean specifications	2–14
2.3 Names of each part of the robot	2–15
2.4 Outside dimensions • Operating range diagram	2–16
(1) RV-6SD/6SDC	2–16
(2) RV-6SDL/6SDLC	2–18
2.5 Tooling	2–20
2.5.1 Wiring and piping for hand	2–20
2.5.2 Internal air piping	2–21
2.5.3 Internal wiring for the pneumatic hand output cable	2–21
2.5.4 Internal wiring for the hand check input cable (Standard type/Clean type)	2–21
2.5.5 Spare Wiring	2–21
(1) Standard type	2–21
2.5.6 Wiring and piping system diagram for hand	2–22
2.5.7 Electrical specifications of hand input/output	2–24
2.5.8 Air supply circuit example for the hand	2–25
2.6 Shipping special specifications, options, and maintenance parts	2–26
2.6.1 Shipping special specifications	2–26
(1) Machine cable	2–27
2.7 Options	2–28
(1) Machine cable extension	2–29
(2) Changing the operating range	2–31
(3) Solenoid valve set	2–32
(4) Hand input cable	2–34
(5) Hand output cable	2–35
(6) Hand curl tube	2–36
2.8 About Overhaul	2-37

Contents

	Page
2.9 Maintenance parts	2–37
3 Controller	
3.1 Standard specifications	3–39
3.1.1 Standard specifications	3–39
3.1.2 Protection specifications and operating supply	3–41
3.2 Names of each part	3–42
(1) Padlock specification	3–44
3.3 Outside dimensions/Installation dimensions	3–50
3.3.1 Outside dimensions	3–50
3.3.2 Installation dimensions	3–54
3.3.3 Cable lead–in and dimension	3–56
3.4 External input/output	3–58
3.4.1 Types	3–58
3.5 Dedicated input/output	3–59
3.6 Emergency stop input and output etc	3–61
3.6.1 Connection of the external emergency stop	3–61
3.6.2 Special stop input(SKIP)	3–65
3.6.3 Door switch function	
3.6.4 Enabling device function	
(1) When door is opening	
(2) When door is closing	
(3) Automatic Operation/ Jog Operation/ Brake Release and Necessary Switch Settings .	
3.7 Additional Axis Function	
3.7.1 Wining of the Additional Axis Interface	
3.8 Magnet contactor control connector output (AAMO) for addition axes	
3.9 Options	
(1) reaching periodit (1/b)	
(3) Parallel I/O interface	
(4) External I/O cable	
(5) Parallel I/O unit	3–91
(6) External I/O cable	3–102
(7) Personal computer cable	3–104
(8) CC-Link interface	3–105
(9) Extension memory cassette	3–108
(10) RT ToolBox2/RT ToolBox2 mini	3–109
(11) Instruction Manual(bound edition)	3–111
3.10 Maintenance parts	3–112
4 Software	4–113
4.1 List of commands	4–113
4.2 List of parameters	4–116
5 Instruction Manual	5–118
5.1 The details of each instruction manuals	5–118
6 Safaty	6-120
	0 120 6_120
6.1.1 Self-diagnosis ston functions	
6.1.2 External input/output signals that can be used for safety protection measures	6-121
6.1.3 Precautions for using robot	6-121
6.1.4 Safety measures for automatic operation	6-122
6.1.5 Safety measures for teaching	6–122
6.1.6 Safety measures for maintenance and inspections, etc	6–122
6.1.7 Examples of safety measures	6-123

Contents

Page

(1) External emergency stop connection [supplementary explanation]	6–127
6.2 Working environment	6-128
6.3 Precautions for handling	6–128
7AppendixAp	pendix-130
Appendix 1 : Specifications discussion material Ap	pendix-130

1 General configuration

1.1 Structural equipment

Structural equipment consists of the following types.

- 1.1.1 Standard structural equipment
 - The following items are enclosed as a standard.
 - (1) Robot arm
 - (2) Controller
 - (3) Machine cable
 - (4) Robot arm installation bolts
 - (5) Safety manual, Instruction manual, CD-ROM (Instruction manual)
 - (6) Guarantee card

1.1.2 Special specifications

For the special specifications, some standard configuration equipments and specifications have to be changed before factory shipping. Confirm the delivery date and specify the special specifications at the order.

1.1.3 Options

User can install options after their delivery.

1.1.4 Maintenance parts

Materials and parts for the maintenance use.

1.2 Model type name of robot

1.2.1 How to identify the robot model

(a)	$\frac{\mathbf{L}}{(b)} \frac{\mathbf{C}}{(c)} \frac{-\mathbf{S}\mathbf{X}\mathbf{X}}{(d)}$	
(a).	. RV-6SD Indi	cates the RV-6SD series.
(b).	. LIndia Exa	cates long arm type. mples) Blank: Standard type. L: Long arm type.
(c).	. CIndia Exa	cates environment specification. mples) Blank: Standard Specifications C: Clean Specifications
(d).	. <u>-Sxx</u> [1] [t [2] ·	Indicates a special model number. In order, limit special specifica- cion. −S <u>M6</u> **Indicates a specification with protection specifi- cation controller.

1.2.2 Combination of the robot arm and the controller

Table 1-1 : Combination of the robot arm and the controller

Protection specification	Robot arm	Arm length	Controller	
Standard specification	RV-6SD/6SDC	standard arm	CR2DA-711	
	RV-6SDL/6SDLC	Long arm		
-SM	RV-6SD-SM600	standard arm	ODOD 711MNote1)	
	RV-6SDL-SM600	Long arm	GR3D-711M	

Note1) The CR3D-711M is protection specification. (IP54) Especially, strengthened the protection performance to oil mist.

1.3 CE marking specifications

The robot shown in the table is the CE Marking specification.

Table 1-2 : Robot models with CE marking specifications

Robot type	Controller	External signal logic	Language setting
RV-6SD-S12/6SDC-S12, RV-6SDL-S12/6SDLC-S12	CR2DA-711-S12	Source type	English (ENG)
RV-6SD-SM612/6SDL-SM612	CR3D-711-SM612		

1.4 Indirect export

The display in English is available by setting parameter LNG as $\rm "ENG."$

1.5 Instruction manuals

The instruction manuals supplied in CD-ROM, except for the Safety Manual. This CD-ROM (electronic manual) includes instruction manuals in both Japanese and English versions.

1.6 Contents of the structural equipment

1.6.1 Robot arm

The list of structural equipment is shown in Fig. 1-1.



Fig.1-1 : Structural equipment (Robot arm)

1.6.2 Controller

The devices shown below can be installed on the controller.

The controllers that can be connected differ depending on the specification of the robot.



Fig.1-2 : Structural equipment

1.7 Contents of the Option equipment and special specification

A list of all Optional equipments and special specifications are shown below.

Table 1-3 : The list of	Option equipment	and special specification

Stopper for changing the axis 1S-DH-02 Stopper part One each of the following can be selected. This must be installed by the customer Machine cable(Replaced) with shorter cable/Viets2) 1S-OULOBL-03 For fixing Set of power and signal) O · □ cable that is supplied instead of t cable that is supplied instead of t cable that is supplied as standard) Extended machine cable solution valve set 1S-OULOBL-01 For fixing Set of power and signal) O · □ cable that is supplied instead of t cable that is supplied as standard) Solenoid valve set 1S-VD01-02/ 1S-VD012-02 1 set (Sink type)/(Source type) O I Solenoid valve set 1S-VD01-02/ 1S-VD02-02/ 1S-VD02-02/ 1S-VD014-02/ 1S-VD01	or changing the range of the J1 able(Replaced er cable) ^{Note2} machine cable 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S-	IS-DH-02 of the J1 IS-02UCBL-03 Ble IS-02UCBL-01 ine cable IS-02UCBL-01 iset IS-VD01-02/	Stopper part One each of the following can be selected. + side: +135, +90, or +45 deg. - side: -135, -90, or -45 deg. ± 170 deg. are used for the standard specification. For fixing (Set of power and signal) For fixing (Set of power and signal)	0 0 · 🗆	This must be installed by the customer.	
basis selected. selected. O with statistic +135, +90, or +45 deg. + side +135, +90, or +45 deg. + side +135, -90, or +45 deg. O 2m(A 2 m cable is supplied instead of t cable that is supplied as standard) Machine cable 15-02UCBL-03 For fixing Set of power and signal) O 5, 10, 15m Extended machine cable 15-02UCBL-01 For fixing Set of power and signal) O 5, 10, 15m Solenoid valve set 15-02UCBL-02 1 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic is-VD02-02/ is-VD02-02/ is-VD04-02/ 2 set (Sink type)/(Source type) O Hand output cable 15-CR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand output cable 15-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the sense customer. Hand curl tube 15-ST0404C For solenoid valve set.04x46 O Curl type air tube TE-ST0404C For solenoid valve 3est.04x46 O Curl type air tube Curl type air tube TE-ST0404C For solenoid valve 3est.04x46 O Curl type air tube Curl type air tube TE-ST0404C For solenoid valve 3est.04x46<	able(Replaced 1S- er cable)Note2) machine cable 1S- alve set 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S-	Replaced ble 1S-02UCBL-03 ine cable 1S- □ □ CBL-01 1S- □ □ LCBL-01 set 1S-VD01-02/	selected. + side: +135, +90, or +45 deg. - side: -135, -90, or -45 deg. ± 170 deg. are used for the standard specification. For fixing (Set of power and signal) For fixing (Set of power and signal)	0 0 · 🗆		
machine cable(Replaced bpeofication. IS-02UCBL-03 For fixing Set of power and signal) O · □ 2m(A 2 m cable is supplied instead of t cable that is supplied instead of t cable that is supplied as standard) Extended machine cable IS-□□ CBL-01 For fixing Set of power and signal) O · □ 2m(A 2 m cable is supplied instead of t cable that is supplied as standard) Solenoid valve set IS-□□ LCBL-01 For fixing Set of power and signal) O · □ 5, 10, 15m Solenoid valve set IS-VD01-02/ IS-VD01-02/ 1 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic res-VD03-02/ IS-VD03-02/ IS-VD03-02 3 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic res-VD03-02/ Hand output cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand ourl tube IE-ST0402C For selenoid valve 3set. 04x6 O Curl type air tube IE-ST0403C For selenoid valve 3set. 04x6 O Curl type air tube IE-ST0403C For selenoid valve 3set. 04x6 O Curl type air tube IE-ST0403C For selenoid valve 3set. 04x6 O Curl type air tube IE-ST0403C For selenoid valve 3set. 04x6 O Curl type air tube IE-ST0403C For selenoid valve 3set. 04x6 O </td <td>able(Replaced er cable)^{Note2}) machine cable IS- IS- IS- IS- IS- IS- IS- IS- IS- IS-</td> <td>Replaced ble 1S-02UCBL-03 ine cable 1S- □ □ CBL-01 1S- □ □ LCBL-01 set 1S-VD01-02/</td> <td>For fixing (Set of power and signal)</td> <td>0.0</td> <td></td>	able(Replaced er cable) ^{Note2}) machine cable IS- IS- IS- IS- IS- IS- IS- IS- IS- IS-	Replaced ble 1S-02UCBL-03 ine cable 1S- □ □ CBL-01 1S- □ □ LCBL-01 set 1S-VD01-02/	For fixing (Set of power and signal)	0.0		
Machine cable(Replaced) 1S-02UGBL-03 For fixing 2m(A 2 m cable is supplied instead of t sole that is supplied instead of t able that is supplied as standard) Extended machine cable 1S-CIC CBL-01 For fixing 0 0 2m(A 2 m cable is supplied instead of t able that is supplied as that and t able that is supplied as that able the supplied as the able that is supplied as that able that is supplied as that able that is supplied as that able that is supplied as the able that is supplied as the able that is supplied as that able that is supplied as the able that is supplied able that is supplied able that is supplied as the able that is supplied able that is that	able(Replaced er cable) ^{Note2} machine cable 1S- 1S- alve set 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S-	Replaced ble/Note2 1S-02UCBL-03 ine cable 1S- □ □ CBL-01 1S- □ □ LCBL-01 set 1S-VD01-02/	\pm 1/0 deg, are used for the standard specification. For fixing (Set of power and signal) For fixing (Set of power and signal)	0.0		
Machine cable(Reglaged with shorter cable) 1S-02UCBL-03 For fixing Set of power and signal) O · □ 2m(A 2 m cable is supplied instead of t cable that is supplied as standard) Extended machine cable 1S-□□ CBL-01 For fixing Set of power and signal) O 5, 10, 15m Solenoid valve set 1S-□□ LOBL-01 For fixing Set of power and signal) O 5, 10, 15m Solenoid valve set 1S-VD01-02/ 1S-VD02-02/ 1S-VD03-02/ 1S-VD03-02/ 1S-VD04-02/ 1 set (Sink type)/(Source type) O Hand output cable 1S-GGSSS-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand out connector by the customer. Hand input cable 1S-HC2SC-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube 1E-ST0402C For solenoid valve 1set.04x2 O Curl type air tube 1E-ST0402C For solenoid valve 1set.04x8 O Curl type air tube Simple teaching pendant R32TB Cable length 7m O R32TB Cable length 7m O E Prevalle L/O Interface 2D-TZ378 D0: 8 point(Sink type) O the robot arm is used. Parailel L/O Interface 2D-	able(Replaced er cable) machine cable 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S-	Replaced ble 1S-02UCBL-03 ine cable 1S- □□ CBL-01 1S- □□ LCBL-01 set 1S-VD01-02/	For fixing (Set of power and signal) For fixing (Set of power and signal)	0.0		
with shorter cable CBC 0 pure and signal) CBC 1 cable that is supplied as standard) Extended machine cable 15-00 CBL-01 For fixing Set of power and signal) O S, 10, 15m Solenoid valve set 15-001-02/ 1 set (Sink type)/(Source type) O S, 10, 15m Solenoid valve set 15-VD01-02/ 1 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic 15-VD02-02/ 2 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic 15-VD03-02/ 3 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic 15-VD04E-02 4 set (Sink type)/(Source type) O The cable is connected to the hand out connector. Hand output cable 15-HC25C-01 Robot side: connector. O The cable is connected to the senso connector. Hand curl tube 1E-ST0402C For solenoid valve Set.044x8 O O Hand curl tube 1E-ST0402C For solenoid valve Set.04x8 O O Hand curl tube 1E-ST0402C For solenoid valve Set.04x8 O O Highly efficient teaching pendant R32TB Cable length 7m O O	er cable) ⁽¹⁰⁰²⁾ machine cable 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S- 1S-	ble) ¹⁰⁶²² ine cable 1S-	For fixing (Set of power and signal)		zm(A 2 m cable is supplied instead of the 5 m	
Letternale inducting cable 13 ± 12 ± 12 ± 12 ± 10 ± 10 ± 10 ± 10 ± 10	alve set 15- 15- 15- 15- 15- 15- 15- 15- 15- 15-	1S LCBL-01 set 1S-VD01-02/	(Set of power and signal)	-	cable that is supplied as standard)	
IS-UL CBL-01 For bending Solenoid valve set IS-VD01-02/ IS-VD02-02 For bending set (Sink type)/(Source type) O 5, 10, 15m Solenoid valve set IS-VD02-02 Is et (Sink type)/(Source type) O A solenoid valve set for the pneumatic IS-VD03-02/ IS-VD04-02 A solenoid valve set for the pneumatic IS-VD04-02 A solenoid valve set for the pneumatic IS-VD04-02 Hand output cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0404C For solenoid valve Iset: 04x2 O Curl type air tube IE-ST0404C For solenoid valve Iset: 04x4 O Curl type air tube Curl type air tube Simple teaching pendent R32TB Cable length 17m O With 3-position deadman switch IP65 Preumatic hand interface R56TB Cable length 17m O tis necessary when the hand output s dable length 17m O tis necessary when the hand output s dable length 12m O tis necessary when the hand output s dable length 12m O The card type external input	alve set 15- 15- 15- 15- 15- 15- 15- 15- 15- 15-	1S- ∐∐ LCBL-01 set 1S-VD01-02/		0	5, 10, 15m	
Solenoid valve set IS-VD01-02/ IS-VD02-02/ IS-VD02E-02 I set (Sink type)/(Source type) O IS-VD02-02/ IS-VD03E-02 3 set (Sink type)/(Source type) O A solenoid valve set for the pneumatic IS-VD04E-02/ IS-VD04E-02 4 set (Sink type)/(Source type) O Hand output cable IS-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand outconnector by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand output cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 2set: 04x2 O Curl type air tube Simple teaching pendant R32TB Cable length 7m O O R32TB-15 Cable length 7m O O Preumatic hand interface ZA-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output set 24-RZ375 OC: 8 point(Sink type) O The card type external input-and-output. Parallel I/O Interface ZD-TZ378 DO: 32 point (Sink type)/ DI: 32 point (Sink type)	ralve set 15- 15- 15- 15- 15- 15- 15- 15- 15- 15-	set 1S-VD01-02/	For bending (Set of power and signal)	0	5, 10, 15m	
IS VD02-02/ IS 2 set (Sink type)/(Source type) O IS VD02E-02/ IS 3 set (Sink type)/(Source type) O IS VD02E-02/ IS 3 set (Sink type)/(Source type) O Hand output cable IS-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 3set: 04x4 O Curl type air tube IE-ST0404C For solenoid valve 3set: 04x6 O Curl type air tube Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 15m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-R2365 DO: 8 point(Sink type) O t is necessary when the hand output signal (100mA/ point) O Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI:	15- 15- 15- 15- 15- 15- 15- 15- 15- 15-	1S-VD01E-02	1 set (Sink type)/(Source type)	0		
IS-V002-02/ IS-V003-02/ IS-V004E-02 3 set (Sink type)/(Source type) A A solenoid valve set for the pneumatic Hand output cable IS-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand output commetce by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso oustomer. Hand curl tube IE-ST0402C For solenoid valve 1set: 04x2 O Curl type air tube IE-ST0404C For solenoid valve 2set: 04x4 O Curl type air tube Curl type air tube IE-ST0406C For solenoid valve 4set: 04x8 O Curl type air tube Curl type air tube Simple teaching pendant R32TB-15 Cable length 7m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-R2365 DO: 8 point(Sink type) O t is necessary when the hand output signal (100mA/ point) O Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI: 32 point (Source type)/ DI: 32 p	15- 15- 15- 15- 15- 11- 11- 11- 11- 11-	1S-VD02-02/	2 set (Sink type)/(Source type)	0		
IS-VD03E-02 J Set (Sink type)/(Source type) O Hand output cable IS-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 1set: 04x2 O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 2set: 04x4 O Curl type air tube IE-ST0406C For solenoid valve 2set: 04x4 O Curl type air tube Curl type air tube Simple teaching pendant R32TB Cable length 7m O Curl type air tube R32TB-15 Cable length 15m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-RZ375 DO: 8 point(Sink type) O t is necessary when the hand output signal (100mA/ point) O Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type) O The card type external input-and-output. Interface.Install to the slot of controller. Parallel I/O Unit 2D-CBL05	15- 18- 11- ut cable	1S-VD02E-02 1S-VD03-02/	3 set (Sink type)/(Source type)	0	A solenoid valve set for the pneumatic hand	
IS-VD04E-02 Pact tollik type/(builde type) O Hand output cable 1S-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand ou connector by the customer. Hand input cable 1S-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube 1E-ST0402C For solenoid valve 1set: $\Phi 4x2$ O Curl type air tube IE-ST0406C For solenoid valve 2set: $\Phi 4x4$ O Curl type air tube Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 7m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O t is necessary when the hand output signal (100mA/ Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI : 32 point (Sink type)/ DI : 32 point (Sink type)/ DI : 32 point (Source type)/ DI : 32 point (Sink type)/ DI :	ut cable	1S-VD03E-02	4 set (Sink type)/(Source type)	0		
Hand output cable IS-GR35S-01 Robot side: connector. Hand side: wire. O The cable is connected to the hand out connector by the customer. Hand input cable IS-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 1set: 04x2 O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 2set: 04x6 O Curl type air tube Simple teaching pendant R32TB Cable length 7m O Curl type air tube Highly efficient teaching pendant R56TB Cable length 7m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O t is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI: 32 point (Source type) O The card type external input-and-output. Interface.Install to the slot of controller. DO: 32 point (Source type)/ DI: 32 point (Sink	ut cable 19-	1S-VD04E-02		0		
Hand input cable 1S-HC25C-01 Robot side: connector. Hand side: wire. O The cable is connected to the senso customer. Hand curl tube IE-ST0402C For solenoid valve 1set: Ф4x2 O IE-ST0406C For solenoid valve 2set: Ф4x4 O IE-ST0408C For solenoid valve 3set: Ф4x6 O Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 7m O R32TB-15 Cable length 15m O Highly efficient teaching pendant R56TB Cable length 15m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O ti is necessary when the hand output signal (100mA/ point) Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI : 32 point (Source type)/ insulated type output signal (100mA/ point) O Note3) External I/O cable 2D-CBL15 15m O Use to connect the external peripheral point (Sink type)/ DI : 32 point (Sink type)/ DI	10	ble 1S-GR35S-01	Robot side: connector. Hand side: wire.	0	The cable is connected to the hand output connector by the customer.	
Hand curl tube 1E-ST0402C For solenoid valve 1set: Ф4x2 O 1E-ST0404C For solenoid valve 2set: Ф4x4 O Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 7m O Predant R56TB Cable length 7m O Predant R56TB Cable length 15m O Preumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output signal (100mA/ point) Parallel I/O Interface 2D-TZ378 DO: 32 point (Sink type)/ DI: 32 point (Source type)/ Insulated type output signal (100mA/ point) O The card type external input-and-output. Interface.Install to the slot of controller. Parallel I/O Cable 2D-CBL15 15m O Use to connect the external peripheral to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ DI: 32 point (Source type)/ DI: 32 point (Sink type)/ DI: 32 point (Sink type)/ O It es to connect the external peripheral to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ O The unit for expansion the external inp put.	t cable 1S-	e 1S-HC25C-01	Robot side: connector. Hand side: wire.	0	The cable is connected to the sensor by the customer.	
IE-ST0404C For solenoid valve 2set: 0 4x4 O IE-ST0406C For solenoid valve 3set: 0 4x6 O Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 7m O With 3-position deadman switch IP65 Highly efficient teaching pendant R56TB Cable length 7m O With 3-position deadman switch IP65 Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O t is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ Insulated type output signal (100mA/ point) O The card type external input-and-output. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (Sink type)/ DI: 32 point (Sink type)/ Insulated type output signal (100mA/ point) O Note3) External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (Sink type)/ DI: 32 point (Sink type)/ DI: 32 point (Sink type)/ DI: 32 point (Sink type)/ DI: 32 point (Sink type)/ O The unit for expansion the external input/output interface.	tube 1E-	1E-ST0402C	For solenoid valve 1set.:Φ4x2	0	<u> </u>	
IE-ST0406C For solenoid valve 3set: Ф 4x6 O On the point of the case Simple teaching pendant R32TB Cable length 7m O R32TB-15 Cable length 7m O Highly efficient teaching pendant R56TB Cable length 7m O Preumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ O It is necessary when the slot of controller. Parallel I/O cable 2D-TZ378 DO: 32 point (Source type)/ O Interface.Install to the slot of controller. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ O Interface.Install to the slot of controller. Parallel I/O Unit 2D-CBL05 5m O Use to connect the external peripheral input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ O The unit for expansion the external input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ O D <td>1E-</td> <td>1E-ST0404C</td> <td>For solenoid valve 2set.:Φ4x4</td> <td>0</td> <td>Curl type air tube</td>	1E-	1E-ST0404C	For solenoid valve 2set.:Φ4x4	0	Curl type air tube	
IE-S10408C For solenoid valve 4set: 0.4x8 O Simple teaching pendant R32TB Cable length 7m O Highly efficient teaching pendant R56TB Cable length 15m O Pneumatic hand interface R56TB-15 Cable length 15m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI: 32 point (Source type)/ DI: 32 point (Sink type	1 <u>E-</u>	1E-ST0406C	For solenoid valve 3set.:Φ4x6	0		
Simple teaching pendant R321B Cable length /m O R32TB-15 Cable length 15m O Highly efficient teaching pendant R56TB Cable length 7m O Pneumatic hand interface R56TB-15 Cable length 15m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ DI: 32 point (Source type) O The card type external input-and-output. Parallel I/O Interface 2D-TZ378 DO: 32 point (Source type)/ DI: 32 point (Sink type)/ O Note3) External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (For Parallel I/O Interface) DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ O The unit for expansion the external input/ put. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ O The unit for expansion the external input.	IE-		For solenoid valve 4set.: Ψ 4x8	0		
R32TB-15 Cable length 15m O Highly efficient teaching pendant R56TB Cable length 7m O Pneumatic hand interface R56TB-15 Cable length 15m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI : 32 point (Source type) O The card type external input-and-output. 2D-TZ378 DO: 32 point (Source type)/ Insulated type output signal (100mA/ point) O Note3) Interface.Install to the slot of controller. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (Sink type)/ Insulated type output signal (100mA/ point) O Use to connect the external peripheral (Sink type)/ Interface.Install to the slot of controller. Parallel I/O Interface 2D-CBL05 5m O Use to connect the external peripheral (Sink type)/ Insulated type output signal (100mA/ point) O External I/O cable 2D-CBL15 15m O The unit for expansion the external peripheral (Sink type)/ DI : 32 point (Sink type)/ O The unit for expansion the external input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ </td <td>ching pendant R32</td> <td>; pendant R321B</td> <td>Cable length /m</td> <td>0</td> <td></td>	ching pendant R32	; pendant R321B	Cable length /m	0		
Highly efficient teaching pendant R56TB Cable length 7m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ Insulated type output signal (100mA/ point) O The card type external input-and-output. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral for Parallel I/O Unit 2D-CBL05 5m O Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type) O Interface Install to the slot of controller. Parallel I/O Unit 2D-CBL05 5m O Use to connect the external peripheral to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type) O The unit for expansion the external input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type) O The unit for expansion the external input/ DI: 32 point (Sink type) O	R32	R32TB-15	Cable length 15m	0	With 3-position deadman switch IP65	
pendant R56TB-15 Cable length 15m O Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI : 32 point (Sink type)/ Insulated type output signal (100mA/ point) O The card type external input-and-output. 2D-TZ378 DO: 32 point (Source type)/ DI : 32 point (Source type)/ Insulated type output signal (100mA/ point) O Interface.Install to the slot of controller. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (For Parallel I/O Interface) 2D-CBL15 15m O Use to connect the external peripheral (For Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI : 32 point (Sink type)/ point (Sink type)/ O The unit for expansion the external input/ out.	cient teaching R56	teaching R56TB	Cable length 7m	0		
Pneumatic hand interface 2A-RZ365 DO: 8 point(Sink type) O It is necessary when the hand output s Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ Insulated type output signal (100mA/ point) O The card type external input-and-output. 2D-TZ378 DO: 32 point (Source type)/ Insulated type output signal (100mA/ point) O Interface.Install to the slot of controller. External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (For Parallel I/O Interface) Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI : 32 point (Sink type) O Parallel I/O Unit 2A-RZ378 DO: 32 point (Sink type)/ DI : 32 point (Sink type)/ point) O Use to connect the external peripheral (For Parallel I/O Interface)	R56	R56TB-15	Cable length 15m	0		
2A-RZ375 DO: 8 point(Source type) O the robot arm is used. Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI: 32 point (Sink type) Insulated type output signal (100mA/ point) O The card type external input-and-output. 2D-TZ378 DO: 32 point (Source type)/ DI: 32 point (Source type)/ Insulated type output signal (100mA/ point) O Interface.Install to the slot of controller. External I/O cable (For Parallel I/O Interface) 2D-CBL05 5m O Use to connect the external peripheral to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type)/ O The unit for expansion the external inp ut.	hand interface 2A-	interface 2A-RZ365	DO: 8 point(Sink type)	0	It is necessary when the hand output signal of	
Parallel I/O Interface 2D-TZ368 DO: 32 point (Sink type)/ DI : 32 point (Sink type) Insulated type output signal (100mA/ point) O The card type external input-and-output. 2D-TZ378 DO: 32 point (Source type)/ DI : 32 point (Source type) Insulated type output signal (100mA/ point) O Interface.Install to the slot of controller. External I/O cable (For Parallel I/O Interface) 2D-CBL05 5m O Use to connect the external peripheral 15m Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI : 32 point (Sink type) O The unit for expansion the external input/ out.	2A-	2A-RZ375	DO: 8 point(Source type)	0	the robot arm is used.	
Image: control of the card type external input-and-output. 2D-TZ378 D0: 32 point (Source type)/ DI : 32 point (Source type) Insulated type output signal (100mA/ point) Interface.Install to the slot of controller. External I/O cable 2D-CBL05 5m O (For Parallel I/O Interface) 2D-CBL15 15m O Parallel I/O Unit 2A-RZ361 D0: 32 point (Sink type)/ DI : 32 point (Sink type) O The unit for expansion the external input/ out.	D Interface 2D-	erface 2D-TZ368	DO: 32 point (Sink type)/ DI : 32 point (Sink type) Insulated type output signal (100mA/ point)	0		
External I/O cable 2D-CBL05 5m O Use to connect the external peripheral (For Parallel I/O Interface) 2D-CBL15 15m O to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type) O The unit for expansion the external input/output.	2D-	2D-TZ378	DO: 32 point (Source type)/ DI: 32 point (Source type) Insulated type output signal (100mA/ point)	O ^{Note3)}	interface.Install to the slot of controller.	
(For Parallel I/O Interface) 2D-CBL15 15m O to the parallel input/output interface. Parallel I/O Unit 2A-RZ361 D0: 32 point (Sink type)/ DI: 32 point (Sink type) O The unit for expansion the external input/output. Point (Sink type) D0: 32 point (Sink type) O Electrical isolated Type	′O cable 2D-	ble 2D-CBL05	5m	0	Use to connect the external peripheral device	
Parallel I/O Unit 2A-RZ361 DO: 32 point (Sink type)/ DI: 32 point (Sink type) O The unit for expansion the external inp put. Electrical isolated Type	el I/O Interface)2D-) Interface)2D-CBL15	15m	0	to the parallel input/output interface.	
Electrical isolated Type	D Unit 2A-	t 2A-RZ361	DO: 32 point (Sink type)/ DI : 32 point (Sink type)	0	The unit for expansion the external input/out-	
2A-RZ371 DU: 32 point (Source type)/ O (100mA/Point)	2A-	2A-RZ371	DO: 32 point (Source type)/ DI : 32 point (Source type)	0	Electrical isolated Type (100mA/Point)	
External I/O cable 2A-CBL05 5m O Use to connect the external peripheral	O cable 2A-	ble 2A-CBL05	5m	0	Use to connect the external peripheral device	
(For Parallel I/O Unit) 2A-CBL15 15m O to the parallel input/output unit	el I/O Unit) 2A-	O Unit) 2A-CBL15	15m	0	to the parallel input/output unit	
CC-Link interface 2D-TZ576 Local station O for MELSEC PLC with CC-Link conne	nterface 2D-	ce 2D-TZ576	Local station	0	for MELSEC PLC with CC-Link connection.	
Extended memory cassette 2D-TZ454 Teaching point number: 50,800 O The battery backup function is provide Steps number: 50,800 O The value combined with the standard	memory cassette 2D-	pry cassette 2D-TZ454	Teaching point number: 50,800 Steps number: 50,800	0	The battery backup function is provided. The value combined with the standard	
Controller specification with countermeasure against oil CR3D-700M Floor type, Closed type (IP54)	specification with asure against oil CR	fication with e against oil CR3D-700M	Floor type, Closed type (IP54)			
Caster specifications controller CR3D-700M Specifications with casters will be h =615	ecifications CR	ations CR3D-700M	Specifications with casters		The controller height will be h =615	
RT ToolBox2 (Personal computer Sup- port software) 3D-11C-WINE CD-ROM O MS-Windows2000/XP/Vista (With the simulation function)	x2 computer Sup- 3D- are)	uter Sup- 3D-11C-WINE	CD-ROM	0	MS-Windows2000/XP/Vista (With the simulation function)	
RT ToolBox2 mini (Personal computer Sup- port software mini) OMS-Windows2000/XP/Vista	x2 mini computer Sup- 3D- are mini)	ni uter Sup- 3D-12C-WINE ini)	CD-ROM	0	MS-Windows2000/XP/Vista	
Personal computer cable ^{Note4} 2D-232CBL03M RS-232C cable 3m for PC-AT com- patible model O	omputer 2D-	uter 2D-232CBL03M	RS-232C cable 3m for PC-AT com- patible model	0		
Instruction Manual 5S-DB00-PE01 RV-6SD/6SDL series O A set of the instructions manual bookbind editions	Manual 5S-	al 5S-DB00-PE01	RV-6SD/6SDL series	0	A set of the instructions manual bookbinding editions	

Note1) O : option, \Box : special specifications.

Note2) This option only applies to the CR2DA-700 series controller. Note3) One 2D-TZ378(Source type) is installed for CE Marking specification at shipping. (Only "-S12" specification) Note4) The recommendation products of the USB cable are shown in Table 1-4.

[Reference]: The recommendation products of the USB cable are shown below. Table 1-4 : Recommendation article of the USB cable

Name	Type name	Supplier
USB cable	KU-AMB530	SANWA SUPPLY INC.
(USB A type-USB mini B type)	USB-M53	ELECOM CO., LTD.
	GT09-C30USB-5P	MITSUBISHI ELECTRIC SYSTEM & SERVICE CO., LTD.
	MR-J3USBCBL3M	MITSUBISHI ELECTRIC CO., LTD.
USB adapter (USB B type-USB mini B type)	AD-USBBFTM5M	ELECOM CO., LTD.



Caution Be careful to the USB cable to apply neither the static electricity nor the noise. Otherwise, it becomes the cause of malfunction.



Use the network equipments (personal computer, USB hub, LAN hub, etc) confirmed by manufacturer. The thing unsuitable for the FA environment (related with conformity, temperature or noise) exists in the equipments connected to USB, RS-232 or LAN. When using network equipment, measures against the noise, such as measures against EMI and the addition of the ferrite core, may be necessary. Please fully confirm the operation by customer. Guarantee and maintenance of the equipment on the market (usual office automation equipment) cannot be performed.

2 Robot arm

2.1 Standard specifications

Table 2-1 : Standard specifications of robot

	Item	Unit	Specifications			
Туре			RV-6SD RV-6SDC		RV-6SDL	RV-6SDLC
			6-axis sta	andard arm	6−axis	long arm
Type of robot			Standard	Clean (Special Specifications)	Standard	Clean (Special Specifications)
Degree of free	edom			6		
Installation po	sture		On floor, hanging (against wall ^{Note1)})	On floor	On floor, hanging (against wall ^{Note1)})	On floor
Structure				Vertical, multi	ple-joint type	
Drive system				AC servo motor (brake	e provided on all axes)	
Position detec	ction method			Absolute	encoder	
Arm length	Upper arm	mm	2	80		380
Anniength	Fore arm		3	15	2	125
	Waist (J1)			340(-170	to +170)	
	Shoulder (J2)			227(-92	to +135)	
Operating	Elbow (J3)	Degree	273(-107	7 to +166)	295(-12	9 to +166)
range	Wrist twist (J4)	D 05,00		320(-160	to +160)	
	Wrist pitch (J5)			240(-120	to +120)	
	Wrist roll (J6)			720(-360	to +360)	
	Waist (J1)		4	01	2	250
	Shoulder (J2)		3	21	2	267
Speed of	Elbow (J3)	Degree/	401 267		267	
motion	Wrist twist (J4)	s		35	352	
	Wrist pitch (J5)			45	0	
	Wrist roll (J6)			66	0	
Maximum resu	Itant velocity ^{Note2)}	mm/sec	Approx	x. 9,300	Appro	ox. 8,500
Load	Maximum ^{Note3)}	kg		6 (58	8.8)	
	Rating	(N)		5 (4	9.0)	
Pose repeatal	pility Note4)	mm		±0	.02	
Ambient temp	erature	°C		0 to	40	
Mass		kg	Appr	ox. 58	Appr	ox. 60
Allowable	Wrist twist (J4)			12	2	
moment load	Wrist pitch (J5)	N·m		12	2	
	Wrist roll (J6)			4.	5	
Allowable	Wrist twist (J4)			0.2	29	
inertia	Wrist pitch (J5)	kg ∙ m²		0.2	29 Nata EV	
	Wrist roll (J6)			0.046	Note3)	
Arm reachable center point	e radius front p-axis	mm	696 902		902	
Tool wiring ^{No}	teb)		Hand input 8 point / hand output 8 point			
			Eight spare wires : AWG#27(0.1mm ²) (shielded)			
Tool pneumat	ic pipes		Primary side: $\Phi 6 \times 2$ (Base to fore arm section)			
Supply pressu	ire	MPa	0.49±10%			
Protection sp	ecification ^{Note7)}		J1 to J3 axis : IP54 J4 to J6 axis : IP65	-	J1 to J3 axis : IP54 J4 to J6 axis : IP65	-
Degree of clea	anliness ^{Note8)}		-	$10(0.3 \mu$ m) Internal suction requirement	-	$10(0.3 \mu$ m) Internal suction requirement
Painting color			Light gray (Equivalent to Munsell: 0.08GY7.64/0.81)			

Note1) When used by mounting on the wall, a special specification that limits the operating range of the J1 axis will be used. Please give an order separately.

Note2) This is the value on the mechanical interface surface when all axes are combined.

Note3) The maximum load capacity is the mass with the mechanical interface posture facing down word at the $\pm 10^{\circ}$ limit. Note4) The pose repeatability details are given in Page 9, "2.2.1 Pose repeatability"

Note5) Up to 0.092kg \cdot m² can be supported by performing variable acceleration/deceleration control and also by setting the load inertia.

Note6) The pneumatic hand interface (option) is required when the tool (hand) output is used. Also, if the solenoid set (option) is used, eight points of hand outputs are used for other options.

Note7) The protection specification details are given in Page 12, "2.2.5 Protection specifications". Note8) The clean specification details are given in Page 14, "2.2.6 Clean specifications" .A down flow(0.3m/s or more) in the clean room is the necessary conditions for the cleanliness.

2.1.1 The counter-force applied to the installation surface The counter-force applied to the installation surface for the strength design of the robot installation surface is shown.

Table 2-2 : Value of each counter-force

Item	Unit	Value
Falls moment: M _L	N•m	892
Torsion moment: M _T	N•m	892
Horizontal translation force: F _H	N	800
Vertical translation force: F_V	Ν	1, 400

2.2 Definition of specifications

The accuracy of pose repeatability mentioned in catalogs and in the specification manual is defined as follows.

2.2.1 Pose repeatability

For this robot, the pose repeatability is given in accordance with JIS 8432 (Pose repeatability). Note that the value is based on 100 measurements (although 30 measurements are required according to JIS).

[Caution] The specified "pose repeatability" is not guaranteed to be satisfied under the following conditions.

- [1] Operation pattern factors
 - 1) When an operation that approaches from different directions and orientations are included in relation to the teaching position during repeated operations
 - 2) When the speed at teaching and the speed at execution are different
- [2] Load fluctuation factor
 - 1) When work is present/absent in repeated operations
- [3] Disturbance factor during operation
 - 1) Even if approaching from the same direction and orientation to the teaching position, when the power is turned OFF or a stop operation is performed halfway
- [4] Temperature factors
 - 1) When the operating environment temperature changes
 - 2) When accuracy is required before and after a warm-up operation
- [5] Factors due to differences in accuracy definition
 - 1) When accuracy is required between a position set by a numeric value in the robot's internal coordinate system and a position within the actual space
 - 2) When accuracy is required between a position generated by the pallet function ^{*1)} and a position within the actual space

*1)

The pallet function is a function that teaches only the position of the work used as reference (3 to 4 points) and obtains the remaining positions by calculations, for an operation that arranges works orderly or for an operation that unloads orderly arranged works. By using this function, for example, in the case of an operation that arranges works on grid points of 100 x 100, by teaching only three points of four corners, the remaining grid points are automatically generated; thus, it is not necessary to teach all 10,000 points. For more information about the pallet function, refer to the separate volume, "Instruction Manual/Detailed Explanation of Functions and Operations."

2.2.2 Rated load (mass capacity)

The robot's mass capacity is expressed solely in terms of mass, but even for tools and works of similar mass, eccentric loads will have some restrictions. When designing the tooling or when selecting a robot, consider the following issues.

- (1) The tooling should have the value less or equal than the smaller of the tolerable inertia and the tolerable moment found in Page 7, "Table 2-1 : Standard specifications of robot"
- (2) Fig. 2-1 shows the distribution dimensions for the center of gravity in the case where the volume of the load is relatively small. Use this figure as a reference when designing the tooling.
- (3) When the load is not mass, but force, you should design the tooling so that it does not exceed the value for allowable moment described in Page 7, "Table 2-1 : Standard specifications of robot"
- [Caution] The mass capacity is greatly influenced by the operating speed of the robot and the motion posture. Even if you are within the allowable range mentioned previously, an overload or generate an overcurrnt alarm could occur. In such cases, it will be necessary to change the time setting for acceleration/deceleration, the operating speed, and the motion posture.
- [Caution] The overhang amount of the load for the specified moment and inertia in this section is the dynamic limit value determined by the motor driving each axis and by the capacity of the reduction gears. Consequently, accuracy cannot be guaranteed for the entire tooling area. Since accuracy is based on the center point of the mechanical interface surface, position accuracy can diminish as you go away from the mechanical interface surface, or vibration can result, with tooling that is not rigid or that is long.
- [Caution] Even within the allowable range previously mentioned, an overload alarm may be generated if an ascending operation continues at a micro-low speed. In such a case, it is necessary to increase the ascending speed.



Fig.2-1 : Position of center of gravity for loads (for loads with comparatively small volume):RV-6SD/6SDL Series

$2.2.3 \ Relationships \ Among \ Mass \ Capacity, \ Speed, \ and \ Acceleration/Deceleration \ Speed$

This robot automatically sets the optimum acceleration and deceleration speeds and maximum speed, according to the load capacity and size that have been set, and operates using these automatically set speeds. To achieve that, it is necessary to correctly set the actual load data (mass and size of hand and work) to be used. However, vibration, overheating and errors such as excessive margin of error and overload may occur,depending on the robot operation pattern or ambient temperature. In such a case, change the setting value to the +20% range. If a setting is performed in such a way that it falls below the mounted load, the life span of the mechanism elements used in the robot may be shortened. In the case of a work requiring a high degree of accuracy, set up the load correctly and use the robot by lowering the ratios of the acceleration and deceleration speeds.

(1) Setting Load Capacity and Size (Hand Conditions)

Set up the capacity and size of the hand with the "HNDDAT*" parameter (optimum acceleration/deceleration setting parameter), and set up the capacity and size of the work with the "WRKDAT*" parameter. Numbers 0 to 8 can be used for the asterisk (*) part. Designate the "HNDDAT*" and "WRKDAT*" parameters to be used using the "LOADSET" command in a program.

For more details, refer to the separate "Instruction Manual/Detailed Explanation of Functions and Operations." It is the same meaning as "LOADSET 0.0" if not using the "LOADSET".

2.2.4 Vibrations at the Tip of the Arm during Low-Speed Operation of the Robot

Vibrations at the tip of the arm may increase substantially during the low-speed operation of the robot, depending on the combination of robot operation, hand mass and hand inertia. This problem occurs when the vibration count specific to the robot arm and the vibration count of the arm driving force are coming close to each other. These vibrations at the tip of the arm can be reduced by taking the following measures:

- 1) Lower the robot's operating speed by approximately 5% from high speed using the Ovrd instruction.
- 2) Change and move the teaching points of the robot.
- 3) Change the hand mass and hand inertia.

2.2.5 Protection specifications

(1) Types of protection specifications

The robot arm has protection specifications that comply with the IEC Standards. The protection specifications and applicable fields are shown in Table 2-3.

Туре	Protection specifications (IEC Standards value)	Classification	Applicable field	Remarks
RV-6SD/6SD-SM	IP54	General-purpose	General assembly	
RV-6SDL/6SDL-SM	(J1 to J3 axis)	environment speci-	Slightly dusty environment	
		fications		
	IP65	Oil mist specifica-	Machine tool (cutting)	Note that if the cutting
	(J4 to J6 axis)	tions	Machine shop with heavy oil mist	machine contains abrasive
			Dusty work shop	materials, the robot
				machine line will be short-
				ened.

Table 2-3 : Protection specifications and applicable fields

We are confirming examining with the cutting oil shown in Table 2–4, and satisfying protection specification. Our warranty does not cover damages or failure resulting from the robot being operated in any environment where other cutting oils than those listed in the table are used (except cutting oils with respect to which the robot's compatibility with the protection specification is verified through our operability evaluation) or where the robot body may be directly splashed with water, oil or dust in quantities greater than stated in the protection specification.

Table 2-4 : Cutting oil which examined as oil mist environment

No.	Name	Maker	Property	Operating condition
1	CastrolHysol X	Castrol Co., Ltd	Water-soluble	Diluted by a factor of 20
2	CastrolSyntilo9954	Castrol Co., Ltd	Water-soluble	Diluted by a factor of 20
3	Yushiron Oil	YUSHIRO CHEMICAL INDUSTRY CO., LTD	Water-insoluble	-
4	YushirokenE10	YUSHIRO CHEMICAL INDUSTRY CO., LTD	Water-soluble	Diluted by a factor of 20
5	Yushiroken synthetic 770TG	YUSHIRO CHEMICAL INDUSTRY CO., LTD	Water-soluble	Diluted by a factor of 20
6	YushirokenFX90	YUSHIRO CHEMICAL INDUSTRY CO., LTD	Water-soluble	Diluted by a factor of 20
7	SUNCUT ES-50N	NIPPON GREASE CO., LTD	Water-insoluble	-
8	Searching cut SG555	KYOUWA OIL LUBRICANTS CO., LTD,	Water-insoluble	-
9	EMULCUT FA-800	KYODO YUSHI CO., LTD	Water-soluble	_

[Information]

The IEC IP54

The IEC IP54 standard refers to protection structure designed to prevent any harmful effects by fresh water scattering vertically onto the testing equipment in a radius of 180 degrees from a distance of 300 to 500 mm, with 10 ± 0.5 liters of water every minute, at a water pressure of 80 to 100kPa, covering the entire area of the robot with the exception of the installation section at 1 m² per minute, for a total of 5 minutes or more.

The IEC IP65

Protection against water infiltration as specified in IP65 indicates a protective structure that is not harmfully affected when $12.5 \pm 5\%$ liters of water is supplied from a test device at a position approx. 3m away in various directions and a water pressure of 30kPa at the nozzle section. The water is filled one minute per $1m^2$ of test device surface area for a total of three minutes.

The IEC IP symbols define the degree of protection against solids and fluids, and do not indicate a protective structure against the entry of oil or water.

(2) About the use with the bad environment

This robot has protection methods that conform to IEC's IP54 (for J1 to J3 axis) and IP65 (for J4 to J6 axis) standards (splashproof type). Recommended usage conditions.

- 1) The robot is designed for use in combination with machining device.
- 2) We are confirming examining with the cutting oil shown in Table 2-4, and satisfying protection specification. Our warranty does not cover damages or failure resulting from the robot being operated in any environment where other cutting oils than those listed in the table are used (except cutting oils with respect to which the robot's compatibility with the protection specification is verified through our operability evaluation) or where the robot body may be directly splashed with water, oil or dust in quantities larger than stated in the protection specification.
- 3) Take measures so that the robot will not be exposed to water, oil and/or chips for a long period of time.
- 4) Robot's protection performance can be improved by pressurizing its interior. If you use a robot in an environment where oil mist is present, it is recommended that the interior of the robot be pressurized to ensure its reliability over a long period of time. Please supply the dry air for pressurization from the phi-8 joint (AIR PURGE) of the robot-arm base rear.

Table 2-5 : Specification of the dry air for pressurization

Item	Dew point	Pressure
Specification	The atmospheric pressure dew point is -20 degree or less.	0 to 0.01MPa

The packing gets deteriorated with the passage of time and must be replaced as required. Table 2–6 provides guidelines for replacing the packing.

Table 2-6 : Packing	replacement	guideline
---------------------	-------------	-----------

Environment	Whether or not robot is pressurized	When packing must be replaced	
General environment	Not pressurized Note1)		
Clean room	Not pressurized ^{Note1)}	When signs of cracking or peeling are noted in the packing.	
Oil mist	Pressurized		
	Not pressurized	When removing and installing the cover.	

Note1) The pressurization inside the robot arm is unnecessary in general environment and clean room environment.

Failure to replace deteriorated packing permits water or oil to enter the interior of the robot, possibly causing it to become inoperable.

Table 2-27 lists packings requiring replacement and corresponding robot covers. Packing required and liquid gasket used therewith are available from dealer.

Also, entrained water droplets lead to the formation of rust on the robot, but would not usually affect the robot's ability to operate normally.

The warranty is invalid for any faults that occur when the robot is used under the following conditions.

Also, if the cover and/or other parts are damaged by interferences caused by the peripheral devices and the robot, the protection specification (seal performance, etc.) may be degraded. Therefore, please pay extra attention when handling the robot.

Refer to Page 128, "6.2 Working environment".

- 1) In surroundings that generate inflammable gases or corrosive gasses.
- 2) Atmosphere used excluding cutting oil shown in Table 2-4.
- 3) Environment where the robot is exposed to water, oil and/or chips for a long period of time.
- 4) In surroundings where chips fall directly on the robot. In surroundings where the minimum diameter of chips is less than 0.5mm.
- 5) Mist atmosphere exceeding the specification.
- 6) Pressurization by the dry air exceeding the specification of Table 2-5

2.2.6 Clean specifications

(1) Types of clean specifications

The robot arm with clean specification is made by order. Please check the delivery schedule.

Туре	Degree of cleanliness	Internal suction	Remarks
RV-6SDC RV-6SDLC	10(0.3 μ m)	Concentrated suction with vaccum generating valve. Use it in the clean room with the down flow (flow velocity 0.3 m/s above).	The use of a vacuum generating valve is recommended.

Table 2-7 : Clean specifications

Precautions for use

- 1) When using a device that moves or rotates the robot arm, the down flow may not be secured because of the air flow. In this case, the degree of cleanliness cannot be ensured.
- 2) A ϕ 8 coupling is provided in the base section of the robot arm for suction inside the robot arm. When using the robot, connect this coupling with the vacuum generating valve and vacuum pump (furnished by the customer).

[1]When the inside of the robot arm is sucked using the vacuum generator.

Table 2-8 : Specifications of vacuum generation valve (Confirmed in our company)

Туре	Maker	Air pressure ^{Note1)}
MEDT 14	KONEGAI CORPORATION	 Vacuum rate (supply pressure is 0.5MPa): 96I. / min Ultimate vacuum (supply pressure is 0.5MPa): -84KPa

- Note1) Install the vacuum generating valve downstream of the downflow or install a filter in the exhaust air section so that the exhaust air from the vacuum generating valve does not affect cleanness. Recommended filter: Exhaust filter EF300-02, Koganei Corporation
- [2]If any vacuum pump is prepared by the customer, assure on the vacuum side flow rate 30 liters/min.(ANR) or more.
- 3) When using the Mitsubishi standard option solenoid valve set, use the spare piping ($\Phi 6$ pneumatic hose) of the primary piping to exhaust the air.

If the exhaust leaks into the robot arm, the degree of cleanliness could be affected.

2.3 Names of each part of the robot



Fig.2-2 : Names of each part of the robot

2.4 Outside dimensions • Operating range diagram

(1) RV-6SD/6SDC



 $Fig. 2\text{--}3: Outside \ dimensions: RV\text{--}6SD/6SDC$



Fig.2-4 : Operating range diagram : RV-6SD/6SDC

(2) RV-6SDL/6SDLC



Outside dimensions • Operating range diagram 2-18



Fig.2-6 : Operating range diagram : RV-6SDL/6SDLC

2.5 Tooling

2.5.1 Wiring and piping for hand

Shows the wiring and piping configuration for a standard-equipped hand.



Fig.2-7 : Wiring and piping for hand

2.5.2 Internal air piping

- 1) Standard specification
 - The robot has two ϕ 6 x 4 urethane hoses from the pneumatic entrance on the base section to the shoulder cover.
 - · One hose is the primary piping for the pneumatic equipment. The remaining pipe is used for air exhaust.
 - The optional solenoid is provided with a maximum of eight couplings for the ϕ 4air hose.
 - The pneumatic inlet in the base section has a ϕ 6 pneumatic coupling bridge.
 - Refer to Page 32, "(3) Solenoid valve set" for details on the electronic valve set (optional).
 - Protection performance can be improved by pressurizing the inside of the robot arm. Since the joint (AIR PURGE) of phi 8 is prepared at the rear of the base section, please supply the dry air for pressurization from this joint. Refer to Page 12, "2.2.5 Protection specifications" for the details of dry air.
- 2) Clean specification
 - The clean type basically includes the same piping as the standard type.
 - With the clean specification, a ϕ 8 coupling is provided in the base section for suction inside the machine. For use, connect it to the suction port of the vacuum pump or the coupling on the "VACUUM" side of the vacuum generating valve. Moreover, to clean the exhaust from the vacuum pump or vacuum generator, use the exhaust filter (prepared by the customer).
 - Refer to Page 14, "2.2.6 Clean specifications" for details of the vacuum for suction.
 - Use clean air as the air supplied to the vacuum generator.
- 2.5.3 Internal wiring for the pneumatic hand output cable

When the controller uses the optional pneumatic hand interface (2A-RZ365/2A-RZ375), the hand output signal works as the pneumatic hand cable.

•The hand output primary cable extends from the connector PCB of the base section to the inside of the forearm. (AWG#24(0.2mm²)x 2 : 8 cables) The cable terminals have connector bridges for eight hand outputs.The connector names are GR1 and GR2.

To extend the wiring to the outside of the arm, a separate cable (optional "hand output cable 1S-GR35S-01" $\rm GR35S-01"$

- 2.5.4 Internal wiring for the hand check input cable (Standard type/Clean type)
 - •The hand input cable extends from the connector PCB of the base section to the inside of the forearm. (AWG#24(0.2mm²)x 2 : 8 cables) The cable terminals have connector bridges for eight hand inputs. The connector names are HC1 and HC2.
 - The hand check signal of the pneumatic hand is input by connecting this connector.
 - To extend the wiring to the outside of the arm, a separate cable (optional "hand input cable "S-HC25C-01" IP65 is recommended) is required.

2.5.5 Spare Wiring

(1) Standard type

As spare wiring, four pairs of cab tire cables (AWG#28(0.2mm²) total is eight cores) are preinstalled between the base section and the forearm side section. Customer can utilize it. Refer to the separate "Instruction Manual/ROBOT ARM SETUP & MAINTENANCE" for details.

Both ends of the wire terminals are unprocessed. Use them under the following circumstances:

- For folding as the hand output cable when installing the solenoid valve in outside the robot.
- For when installing six or more hand I/O points for the sensor in the hand section (Connects to the parallel I/O general purpose input.)

Reference) Pin assignment of the connector, and the matching connector

Pin assignment		
Pin	Color	
A1	Red	
A2	Brown	
A3	Green	
A4	Black	
B1	Orange	
B2	White	
B3	Yellow	
R4	Blue	

Robot side connector

Connection place	Connector	Contactor	Maker
Base portion	2-1318115-4	-	Tyco Electronics AMP K.K.
Fore arm portion	2-1717834-4	-	

Other party connector (recommendation)

Connection place	Connector	Contactor	Maker
Base portion	2-1717834-4	1318108-1	Tyco Electronics AMP K.K.
Fore arm portion	2-1318115-4	1318112-1	

2.5.6 Wiring and piping system diagram for hand

Shows the wiring and piping configuration for a standard-equipped hand.



Fig.2-8 : Wiring and piping system diagram for hand and example the solenoid valve installation(Sink type)



Fig.2-9 : Wiring and piping system diagram for hand and example the solenoid valve installation(Source type)

2.5.7 Electrical specifications of hand input/output

Item Specif		Specifications	Internal circuit	
Туре		DC input	<sink type=""></sink>	
No. of input points		8	24V = 24V $3.3K = 0$ $4 - 00 + 0$ $4 - 00 + 0$ $4 - 00 + 0$	
Insulation method		Photo-coupler insulation		
Rated input voltage		12VDC/24VDC		
Rated input current		Approx. 3mA/approx. 7mA		
Working voltage range		DC10.2 to 26.4V(ripple rate within 5%)		
ON voltage/ON current		8VDC or more/2mA or more		
OFF voltage/OFF current		4VDC or less/1mA or less		
Input resistance		Approx. 3.3kΩ		
Response time	OFF-ON	10ms or less(DC24V)	<source <="" td="" type=""/>	
	ON-OFF	10ms or less(DC24V)	- +24V ↔ 	
			* HCn = HC1 ~ HC8	

Table 2-10 : Electrical specifications of output circuit

Item		Specification	Internal circuit
Туре		Transistor output	<sink type=""></sink>
No. of output points		8	24∨
Insulation method		Photo coupler insulation	(Internal power supply)
Rated load voltage		DC24V	
Rated load voltage range		DC21.6 to 26.4VDC	
Max. current load		0.1A/ 1 point (100%)	GRn*
Current leak with power OFF		0.1mA or less	+
Maximum voltage drop with power ON		DC0.9V(TYP.)	╡ <u></u> ┽┈┝╍┯┽ᡬ
Response time	OFF-ON	2ms or less (hardware response time)	Į Į
	ON-OFF	2 ms or less (resistance load) (hardware response time)	Fuse
Fuse rating		1.0A (each one common) Cannot be exchanged	
			÷ 0/
			01
			<source type=""/>
			Fuse +24V 1.0A
			¥~K
			24GND(COM)
			* GRn = GR1 ~ GR8

Note) An optional pneumatic hand interface (2A-RZ365/2A-RZ375) is required to use hand output.

2.5.8 Air supply circuit example for the hand

Fig. 2-10 shows an example of pneumatic supply circuitry for the hand.

- (1) Place diodes parallel to the solenoid coil.
- (2) When the factory pneumatic pressure drops, as a result of the hand clamp strength weakening, there can be damage to the work. To prevent it, install a pressure switch to the source of the air as shown in Fig. 2–10 and use the circuit described so that the robot stops when pressure drops. Use a hand with a spring-pressure clamp, or a mechanical lock-type hand, that can be used in cases where the pressure switch becomes damaged.
- (3) The optional hand and solenoid value are of an oilless type. If they are used, don't use any lubricator.
- (4) Supply clean air to the vacuum generation valve when you use clean type robot.
- (5) If the air supply temperature (primary piping) used for the tool etc. is lower than ambient air temperature, the dew condensation may occur on the coupling or the hose surface.



Fig.2-10 : Air supply circuit example for the hand
2.6 Shipping special specifications, options, and maintenance parts

2.6.1 Shipping special specifications

■ What are sipping special specifications?

Shipping special specifications are changed before shipping from the factory. Consequently, it is necessary to confirm the delivery date by the customer.

To make changes to the specifications after shipment, service work must be performed at the work site or the robot must be returned for service.

How to order

- (1) Confirm beforehand when the factory special specifications can be shipped, because they may not be immediately available.
- (2) Specified method Specify the part name, model, and robot model type.



This cable is exchanged for the machine cable (5 m for fixed type) that was supplied as standard to shorten the distance between the controller and the robot arm.

Configuration

Table 2-11 : Configuration equipments and types

	Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Fixed	Set of signal and power cables	1S-02CBL-1	1 set	3.4	2m
	Motor signal cable	BKO-FA0741H02	(1 cable)	-	
	Motor power cable	BKO-FA0739H02	(1 cable)	-	

Note1) Mass indicates one set.

Note) Standard 5 m (for fixed type) is not attached.

[Caution] Orders made after purchasing a robot are treated as purchases of optional equipment. In this case, the machine cable (5 m for fixed type) that was supplied as standard is not reclaimed.

2.7 Options

■ What are options?

There are a variety of options for the robot designed to make the setting up process easier for customer needs. customer installation is required for the options. Options come in two types: "set options" and "single options".

- 1. Set optionsA combination of single options and parts that together, from a set for serving some purpose.

(1) Machine cable extension

Order type :	Fixed type	1S- 🗆 🗆 CBL-01
	Flexed type	1S- 🗆 🗆 LCBL-01

Note) The numbers in the boxes $\Box \Box$ refer the length.

Outline



The distance between the robot controller and the robot arm is extensible by this option. This cable is extended to the machine cable attached as standard. (5m for fix type)

A fixed type and flexible type are available. The fix and flexible types are both configured of the motor signal cable and motor power cable.

Configuration

Table 2-12 : Configuration equipments and types

Part name		Type ^{Note1)}	Qty.		Mass(kg)	Remarks
		1,160	Fixed	Flexed	Notez)	
Fixed	Set of signal and power cables	1S- 🗆 🗆 CBL-01	1 set	-	6.7(5m)	5m, 10m, or 15m each
	Motor signal cable	1S- 🗆 🗆 CBL(S)-01	(1 cable)	-	12(10m) 17(15m)	
	Motor power cable	1S- 🗆 🗆 CBL(P)-01	(1 cable)	-		
Flexed	Set of signal and power cables	1S- 🗆 🗆 LCBL-01	-	1 set	7(5m)	5m, 10m, or 15m each
	Motor signal cable	1S- 🗆 🗆 LCBL(S)-01	-	(1 cable)	13(10m) 17(15m)	
	Motor power cable	1S- 🗆 🗆 LCBL(P)-01	-	(1 cable)	17(1011)	
Nylon clamp		NK-14N	-	2 pcs.	_	for motor signal cable
Nylon clamp		NK-18N	-	2 pcs.	-	for motor power cable
Silicon ru	bber		-	4 pcs.	_	

Note1) The numbers in the boxes \Box refer the length. Note2) Mass indicates one set.

Specifications

The specifications for the fixed type cables are the same as those for standard cables. Shows usage conditions for flexed type cables in Table 2-13.

Table 2-13 : Conditions for the flexed type cables

Item		Specifications		
Minimum flexed radius		100R or more		
Cableveyor, etc., occupation rate		50% or less		
Maximum movement speed		2000mm/s or less		
Guidance of life count		7.5 million times		
Environmental proof		Oil-proof specification sheath (for silicon grease, cable sliding lubricant type)		
Cable configuration Motor signal cable		φ6 x 5, φ8.5 x 1 and φ1.7 x 1		
Motor power cable		ϕ 7.5 x 2 and ϕ 6 x 8		

[Caution] The guidance of life count may greatly differ according to the usage state (items related to Table 2–13 and to the amount of silicon grease applied in the cable conduit.

Cable configuration

The configuration of the flexible cable is shown in Table 2-14. Refer to this table when selecting the cable bare.

Item		Motor signal cable 1S− □□ LCBL(S)–01	Motor pov 1D- 🗆 🗆 Lu	ver cable CBL(P)-01	
No. of cores	AWG#24(0.2mm ²)-4P	AWG#24(0.2mm ²)-7P	AWG#18(0.75mm ²)	AWG#17(1.25mm ²)-4C	AWG#19(0.75mm ²)-4C
Finish dimensions	Approx. ϕ 6mm	Approx. ϕ 8.5mm	Approx. ϕ 1.7mm	Approx. ϕ 7.5mm	Approx. ϕ 6mm
No.of cables used	5 cables	1 cable	1 cable	2 cable	8 cable
No. in total		7 cables	10 ca	bles	

Table 2-14 : Cable configuration

Note) The square in the cable name indicates the cable length.

Fixing the flexible cable

(1) Connect the connector to the robot arm .

(2) Wind the silicon rubber around the cable at a position 300 to 400 mm from the side of robot arm and extension section as shown in Fig. 2-11, and fix with the nylon clamp to protect the cable from external stress.



(2) Changing the operating range

■ Order type: J1 axis.....1S-DH -02

Outline



The operating range of J1 axis is limited by the robot arm's mechanical stopper and the controller parameters.

If the axis could interfere with the peripheral devices, etc., and the operating range need to be limited, use this.

Configuration

Table 2-15 : Configuration devices

Part name	Туре	Qty.	Mass(kg)	Remarks
Stopper for changing the operat- ing range of J1	1S-DH-02	2 pcs.	0.1	Hexagon socket bolt: M12 x 20 plating (strength classification 10.9)

Specifications

Table 2-16 : Specifications

A	kis	Standard	Changeable angle
11	+ side	+170 degree	One point from +135°, +90°, +45°
JI	– side	-170 degree	One point from –135° , –90° , –45°

- (1) The changeable angle shown in Table 2-16 indicates the operation range by the software. The limit by the mechanical stopper is positioned 1 degrees outward from that angle, so take care when designing the layout.
- (2) The changeable angle can be set independently on the + side and side.
- (3) The operating range is changed with robot arm settings and parameter settings. Refer to the separate "Instruction Manual/ROBOT ARM SETUP & MAINTENANCE" or "Instruction Manual/Detailed Explanation of Functions and Operations" for details.

(3) Solenoid valve set

Order type:	One set:	1S-VD01-02(Sink type)/1S-VD01E-02(Source type)
	Two sets:	1S-VD02-02(Sink type)/1S-VD02E-02(Source type)
	Three sets:	1S-VD03-02(Sink type)/1S-VD03E-02(Source type)
	Four sets:	1S-VD04-02(Sink type)/1S-VD04E-02(Source type)

Outline



The solenoid valve set is an option that is used for controlling toolings when various toolings, such as the hand, are installed at the end of the arm. All have double solenoid specification, and either one or two or three sets can be selected. This solenoid valve set has a hand output cable attached to the solenoid valve. Also, for easy installation of this electromagnetic set onto the robot, it comes equipped with a manifold, couplings, silencers, among other things.

When using the robot arm's hand output signal, the pneumatic hand interface option^{*1}) must be installed on the separate controller.

Configuration

Table 2-17 : Configuration equipment

		Q'ty				Mass(kg)	
Part name	Туре	One	Two	Three	Four	Note1)	Remark
		set	sets	sets	sets		
Solenoid valve set (1 set)	1S-VD01-02/	1 nc	_	_	_	0.3	
	1S-VD01E-02	r pc.				0.0	MAY four parawa (installation parawa)
Solenoid valve set (2 sets)	1S-VD02-02/		1			0.4	12 - 1/D01 - 02 / 1/D02 - 02 / 1/D02 - 02 /
	1S-VD02E-02		Tpc.	_		0.4	13-0001-02/0002-02/0003-02/0003-02/0004-02 are the sink type
Solenoid valve set (3 sets)	1S-VD03-02/		_	1		0.4	1004-02 are the sink type.
	1S-VD03E-02		_	T pc.		0.4	13-VD01E-02/VD02E-02/VD03E-02/
Solenoid valve set (4 sets)	1S-VD04-02/		_		1	0.5	VD04E-02 are the source type.
	1S-VD04E-02	_	_	_	i pc.	0.5	

Note1) Mass indicates one set.

Specifications

Table 2-18 : Valve specifications

Item	Specifications
Number of positions	2
Port	5 Note1)
Valve function	Double solenoid
Operating fluid	Clean air ^{Note2)}
Operating method	Internal pilot method
Effective sectional area (CV value)	1.1mm ² (0.06)
Oiling	Unnecessary
Operating pressure range	0.1 ~ 0.7MPa
Response time	22msec or less (at 0.5 MPa)
Max. operating frequency	5Hz
Ambient temperature	-10 to 50 °C (However, there must be no condensation.)

Note1) Couplings of unused solenoid valves must be blocked with plugs. If they are not blocked, supplied air will blow out from the couplings, lowering the air pressure of the solenoid valves being used and making them nonfunctional

(recommended plugs: KQ2P-04 plugs made by SMC).

Note2)

CAUTION The air to be provided must be clean, i.e., filtered with a mist separator or air filter. Failing to do so may lead to malfunctions.

Table 2-19 : Solenoid specifications

Item	Specifications
Coil rated voltage	DC24V ±10%
Power consumption	0.55W
Voltage protection circuit with power surge protection	Diode

1) Use "2A-RZ365" for "1S-VD0-02 (sink type) " and use "2A-RZ375" for "1S-VD0*-02E (source type) "



■ Order type: 1S-HC25C-01

Outline



The hand input cable is used for customer-designed pneumatic hands. It is necessary to use this to receive the hand's open/close confirmation signals and grasping confirmation signals, at the controller.

One end of the cable connects to the connector for hand input signals, which is in the wrist section of the hand. The other end of the cable connects to the sensor inside the hand customer designed.

Configuration

Table 2-20 : Configuration equipment

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Hand input cable	1S-HC25C-01	1 cable	0.2	

Note1) Mass indicates one set.

Specifications

Table 2-21 : Specifications

Item	Specifications	Remarks
Size x cable core	AWG#24 (0.2mm ²) × 12	One-sided connector, one-sided cable bridging
Total length	800mm (Including the curl section, which is 300mmlong)	



Fig.2-13 : Outside dimensional drawing and pin assignment

(5) Hand output cable

■ Order type: 1S-GR35S-01

Outline



The hand output cable (solenoid valve connection cable) is an option that is used when an solenoid valve other than one of the solenoid valve set options, is used. One end of the cable has a connector that connects to the input terminal inside the robot. The other end of the cable is connected.

Configuration

Table 2-22 : Configuration equipment

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Hand output cable	1S-GR35S-01	1 cable	0.1	

Note1) Mass indicates one set.

Specifications

Table 2-23 : Specifications

Item	Specifications	Remarks
Size x Cable core	AWG#24(0.2mm ²) x 12 cores	One side connector and one side cable connection
Total length	400mm	



Fig.2-14 : Outline dimensional drawing and pin assignment

[Cautions] When you install this optional one in the protection specification type, please seal the fixing section of the robot with silicon rubber by the customer.

(6) Hand curl tube

■ Order type: One set :1E-ST0402C Two sets :1E-ST0404C Three sets :1E-ST0406C Four sets :1E-ST0408C

Outline

The hand curl tube is a curl tube for the pneumatic hand.

Configuration

Table 2-24 : Configuration equipment

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Hans curl tube (One set: 2 pcs.)	1E-ST0402C	1 pc.	0.1	Φ4 tube, 2pcs.
Hans curl tube (Two set: 4 pcs.)	1E-ST0404C	1 pc.	0.1	Φ4 tube, 4pcs.
Hans curl tube (Three set: 6 pcs.)	1E-ST0406C	1 pc	0.1	Φ4 tube, 6pcs.
Hans curl tube (Four set: 8 pcs.)	1E-ST0408C	1 pc.	0.1	Φ4 tube, 8pcs.

Note1) Mass indicates one set.

Specifications

Table 2-25 : Specifications

Item	Specifications
Material	Urethane
Size	Outside diameter: ϕ 4 x Inside diameter: ϕ 2.5



Fig.2-15 : Outline dimensional drawing

2.8 About Overhaul

Robots which have been in operation for an extended period of time can suffer from wear and other forms of deterioration. In regard to such robots, we define overhaul as an operation to replace parts running out of specified service life or other parts which have been damaged, so that the robots may be put back in shape for continued use. Overhaul interval for robots presumably varies with their operating conditions and thus with the degree of the equipment's wear and loss of performance. As a rule of thumb, however, it is recommended that overhaul be carried out before the total amount of servo-on time reaches the predetermined levels (24,000 hours for the robot body and 36,000 hours for the controller). (See Fig. 2–16.) For specific information about parts to be replaced and timing of overhaul, contact your local service representative.



Fig.2-16 : Periodic inspection/overhaul periods

2.9 Maintenance parts

The consumable parts used in the robot arm are shown in Table 2–26. Purchase these parts from the designated maker or dealer when required. Some Mitsubishi-designated parts differ from the maker's standard parts. Thus, confirm the part name, robot arm and controller serial No. and purchase the parts from the dealer.

Table 2-26 : Consumable part list

No.	Part name	Type Note1)	Usage place	Qty.	Supplier	
1	Grease	SK-1A	Reduction gears of each axis	As needed	Mitaubiahi Elaatxia	
2	Lithium battery	A6BAT	In the battery cover	5 pcs.	MITSUDISNI Electric	

Note1) Confirm the robot arm serial No., and contact the dealer or service branch of Mitsubishi Electric Co., for the type.

Table 2 27 . Outsuitiable part (packing/ its	Table 2	2-27 :	Consumable	part (packing)	list
--	---------	--------	------------	--------	----------	------

No.		Details of configuration		Usage place		
	part name	Packing name	Qty.	Cover name	Qty.	Sticking side
RV-68	SD/6SDC		1		P	
1	Shoulder cover packing	Shoulder cover packing A	2	Shoulder cover	1	Cover side
	Part Code : KU/S2431/151	Shoulder cover packing B	2		1	Cover side
2	Elbow cover packing Part Code:K07S24344901	Elbow cover packing	1	Elbow cover A	1	Cover side
3	No.2 arm cover packing	No.2 arm cover packing	1	No. 2 arm cover A	1	Cover side
	Part Code : K07S24342001		•	No. 2 arm cover B	1	Cover side
4	No.1arm cover packing	No.1arm cover packing A	1		1	Robot arm side
	Part Code : KU/S2431/251	No.1arm cover packing B 1		No. 1 arm cover	1	Robot arm side
		No.1arm cover packing C	2		2	Robot arm side
5	Wrist cover packing Part Code : K07S24401602	Wrist cover packing	1	Wrist cover	1	Robot arm side
6	No.2 arm cover C packing Part Code : K07S24401502	No.2 arm cover C packing	1	No. 2 arm cover C	1	Robot arm side
7	Base Packing	Conbox cover packing A	1		1	Robot arm side
	Part Code:K07S24345651	Conbox cover packing B	1	CONBOX cover	1	Robot arm side
		Base bottom cover packing A	1	Pottom plata	1	Robot arm side
		Base bottom cover packing B	1	Bottom plate	1	Robot arm side
8	Battery bracket packing Part Code : K07S24412401	Battery bracket packing	1	Battery cover		Cover side
9	Shoulder cover B packing Part Code : K07S24319401	g Shoulder cover B packing 1 Shoulder cover B 1		1	Robot arm side	
RV-65	SDL/6SDCL		1		I	
10	Shoulder cover packing	Shoulder cover packing A	2	Chaulden anna	1	Cover side
	Part Code:K07S24317151	Shoulder cover packing B	2	Shoulder cover	1	Cover side
11	Elbow cover packing Part Code : K07S24344901	Elbow cover packing	1	Elbow cover A	1	Cover side
12	No.2 arm cover packing	No.2 arm cover packing	-	No. 2 arm cover A	1	Cover side
	Part Code:K07S24342001		· ·	No. 2 arm cover B	1	Cover side
13	No.1arm L cover packing	No.1 arm L cover packing A	1		1	Robot arm side
	Part Code:K07S24322451	No.1 arm L cover packing B	1	No. 1 arm cover	1	Robot arm side
		No.1 arm L cover packing C	2		2	Robot arm side
14	Wrist cover packing Part Code : K07S24401602	Wrist cover packing	1	Wrist cover	1	Robot arm side
15	No.2 arm cover C packing Part Code:K07S24401502	No.2 arm cover C packing	1	No. 2 arm cover C	1	Robot arm side
16	Base Packing	Conbox cover packing A	1		1	Robot arm side
	Part Code:K07S24345651	Conbox cover packing B	1	CONBOX cover	1	Robot arm side
		Base bottom cover packing A	1	Dettern alete	1	Robot arm side
		Base bottom cover packing B	1	Bottom plate	1	Robot arm side
17	Battery bracket packing Part Code : K07S24412401	Battery bracket packing	1	Battery cover	1	Cover side
18	Shoulder cover B packing Part Code:K07S24319401	Shoulder cover B packing	1	Shoulder cover B	1	Robot arm side
19	Joint arm cover U packing Part Code : K07S24430301	Joint arm cover U packing	1	Joint arm cover U	1	Robot arm side
20	Joint arm cover R packing Part Code : K07S24430401	Joint arm cover R packing	1	Joint arm cover R	1	Robot arm side

3 Controller

3.1 Standard specifications

3.1.1 Standard specifications

Table 3-1 : Standard specifications of controller (CR2DA-700 series)

	Item	Unit	Specification	Remarks
Туре			CR2DA-711	RV-6SD/6SDL series: CR2DA-711
Number of	control axis		Simultaneously 6	
Memory capacity	emory Programmed positions and No. point 13,000 pacity of steps step 26,000			
	Number of programs		256	
Robot lang	uage		MELFA-BASIC V or MELFA-BASIC N ^{Note1)}	
Teaching m	nethod		Pose teaching method ,MDI method ^{Note2)}	
External	input and output	point	0/0 ^{Note3)}	Max. 256/256 by option
input and	Dedicated input/output	point	Assigned with general-purpose input/output	
output	Special stop input	point	1	
	Hand open/close input/output	point	Input 8 point/Output 0 point	Up to 8 output points can be added as an option ^{Note4)}
	Emergency stop input	point	1	Dual line, normal close
	Door switch input point 1		Dual line, normal close	
	Enabling device input	point	1	Dual line, normal close
	Mode output		1	Dual line
	Robot error output	point	1	Dual line
	Addition axis synchronization	point	1	Dual line
Interface	RS-232C	port	1	For expansion such as the personal cpmputer, Vision sensor
	Ethernet	port	1: For T/B, 1: For customers	10BASE-T/100BASE-Tx
	USB		1	Ver. 2.0 Only device function
	Hand dedicated slot	slot	1	Dedicated for pneumatic hand interface
	Option slot	slot	3	
	Additional axis interface	Channel	1	SSCNET III
	Serial encoder interface	Channel	1	For encoder cable connection
Power	Input voltage range	V	1-phase, AC180 to 253	Note5)
source	Power capacity	KVA	2.0	Does not include rush current Note6)
Outline dim	nensions ^{Note7)}	mm	467(W) x 400(D) x 200(H)	Excluding protrusions
Mass		kg(lb)	Approx. 21(46)	
Construction	on		Self-contained floor type, Opened type	IP20 Note8)
Operating t	temperature range	deg.	0 to 40	
Ambient hu	umidity	%RH	45 to 85	Without dew drops
Grounding		Ω	100 or less	D class grounding earth ^{Note9)}
Paint color			Light gray	Munsell 0.08GY7.64/0.81

Note1) The program of MELFA-BASIC IV can be used by MELFA-BASIC V, if program is converted by RT ToolBox2 (option). Note2) Pose teaching method: The method to register the current position of the robot arm.

MDI method: The method to register by inputting the numerical value Immediate.

Note3) The 32/32 points can be use for S12 specification only. (One parallel I/O interface(2D-TZ378) is installed at factory shipping)

Note4) It is when an pneumatic hand interface (2A-RZ365/2A-RZ375) is installed.

Note5) Please use the controller with an input power supply voltage fluctuation rate of 10% or less.

Note6) The power capacity is the rating value for normal operation. The power capacity does not include the rush current when the power is turned ON. The power capacity is a guideline and the actual operation is affected by the input power voltage. The power consumption in the specific operation pattern with the RV-6SD/6SDL series is approx. 0.64kW. The peak value at the robot's maximum speed is 2.72 kW. Note7) Refer to Page 50, "3.3 Outside dimensions/Installation dimensions" for details.

Note8) This controller is a general environment specification. For use in an oil-mist environment or in an environment with excess dust, use the CR3D-7**M controller instead.

Note9) The robot must be grounded by the customer.

Table 3-2 :	Standard a	specification	of	controller	(CR3D-700	series)
	Otanuaru	specification	UI.			301103/

	Item	Unit	Specification	Remarks		
Type			CR3D-711M	RV-6SD/6SDI -SM series		
Type				: CR3D-711M		
Number of control axis			Simultaneously 6			
Memory	Programmed positions and No.		Programmed positions and No. po		13,000	
capacity	of steps	step	26,000			
	Number of programs		256			
Robot langu	lage		MELFA-BASIC V			
			or			
			MELFA-BASIC N Note 1)			
Teaching m	ethod		Pose teaching method ,MDI method ^{Note2)}			
External	input and output	point	0/0 Note3)	Max. 256/256 by option		
input and	Dedicated input/output	point	Assigned with general-purpose input/output			
output	Special stop input	point	1			
	Hand open/close input/output	point	Input 8 point/Output 0 point	Up to 8 output points can be added as an option ^{Note4)}		
	Emergency stop input	point	1	Dual line, normal close		
	Door switch input	point	1	Dual line, normal close		
	Enabling device input	point	1	Dual line, normal close		
	Mode output	point	1	Dual line		
	Robot error output	point	1	Dual line		
	Addition axis synchronization	point	1	Dual line		
Interface	RS-232	port	1	For expansion such as the personal cpmputer, Vision sensor		
	Ethernet	port	1: For T/B, 1: For customers	10BASE-T/100BASE-Tx		
	USB		1	Ver. 2.0 Only device function		
	Hand dedicated slot	slot	1	Dedicated for pneumatic hand inter- face		
	Option slot	slot	3			
	Additional axis interface	Channel	1	SSCNET III		
	Serial encoder interface	Channel	1	For encoder cable connection		
Power source	Input voltage range	V	3-phase, AC180 to 253 for standard 3-phase, AC360 to 480 for CE Marking	Note5)		
	Power capacity	KVA	2.0	Does not include rush current Note6) Note7)		
Outline dimensions		mm	450(W)x440(D)x625(H)	Excluding protrusions ^{Note8)}		
Mass		kg(lb)	Approx. 60(132)			
Constructio	n		Self-contained floor type, Closed type (IP54)	Note9)		
Operating to	emperature range	deg.	0 to 40			
Ambient hu	midity	%RH	45 to 85	Without dew drops		
Grounding		Ω	100 or less	D class grounding earth ^{Note10)}		
Paint color			Light gray	Munsell 0.08GY7.64/0.81		

Note1) The program of MELFA-BASIC IV can be used by MELFA-BASIC V, if program is converted by RT ToolBox2 (option). Note2) Pose teaching method: The method to register the current position of the robot arm.

MDI method: The method to register by inputting the numerical value Immediate.

Note3) The 32/32 points can be use for S12 specification only. (One parallel I/O interface(2D-TZ378) is installed at factory shipping)

Note4) It is when an pnveumatic hand interface (2A-RZ365/2A-RZ375) is installed.

Note5) Please use the controller with an input power supply voltage fluctuation rate of 10% or less.

Note6) The power capacity is the rating value for normal operation. The power capacity does not include the rush current when the power is turned ON. The power capacity is a guideline and the actual operation is affected by the input power voltage. The power consumption in the specific operation pattern with the RV-6SD-SM/6SDL-SM series is approx. 0.64kW. The peak value at the robot's maximum speed is 2.72 kW.

Note7) If the earth leakage breaker is installed in the primary side power supply circuit of the controller, please select the earth leakage breaker of the specification of the amperage rating 20A and 10mA of sensed current. (The leak current of the controller is set to about 7.5mA)

The short circuit breaker should use the following.

*Operate by the current leakage under the commercial frequency domain (50-60Hz).

If sensitive to the high frequency ingredient, it will become the cause in which below the maximum leak current value carries out the trip.

Note8) Becomes 615(H) at the caster specification.

Note9) Take care so that the oil etc. may not be sprinkled directly.

Note10) The robot must be grounded by the customer.

3.1.2 Protection specifications and operating supply

A protection method complying with the IEC Standard IP20(Opened type), IP54(Closed type) is adopted for the controller.

The IEC IP symbols refer only to the degree of protection between the solid and the fluids, and don't indicated that any special protection has been constructed for the prevention against oil and water.

[Information]

The IEC IP20

It indicates the protective structure that prevents an iron ball $12 {}^{+0.05}_{0}$ mm diameter, which is being pressed with the power of 3.1 kg±10%, from going through the opening in the outer sheath of the supplied equipment.

The IEC IP54

The IEC IP54 standard refers to protection structure designed to prevent any harmful effects by fresh water scattering vertically onto the testing equipment in a radius of 180 degrees from a distance of 300 to 500 mm, with 10 ± 0.5 liters of water every minute, at a water pressure of 80 to 100kPa, covering the entire area of the robot with the exception of the installation section at 1 m² per minute, for a total of 5 minutes or more.

Refer to the section Page 128, "6.2 Working environment" for details on the working environment.

3.2 Names of each part



Fig.3-1 : Names of controller parts

1 POWER switch ^{Note 1)} This turns the control power ON/OFF. (With earth leakage breaker function)
2 START buttonThis executes the program and operates the robot. The program is run continuously.
(3) STOP button
④ RESET button
(5) Emergency stop switchThis stops the robot in an emergency state. The servo turns OFF.
(6) CHNGDISP button
$(\overline{\mathcal{O}})$ END button
(f 8) SVO.ON button
(9) SVO.OFF button
10 STATUS NUMBER
(display panel)are displayed.
(1) T/B connection connectorThis is a dedicated connector for connecting the T/B. When not using T/B, connect the attached dummy connector.

	This changes the robot's operation mode.
AUTOMATIC	operations from the controller or external equipment are valid. Operations for which the operation mode must be at the external device or T/B are not possible.
	It is necessary to set the parameter for the rights of operation to connection between the operation panel and external equipment. For details, please refer to
	INSTRUCTION MANUAL/Detailed explanations of functions and operations of the separate volume.
MANUAL	When the T/B is valid, only operations from the T/B are valid. Operations for which the operation mode must be at the external device or controller are not possible.
 UP/DOWN button Interface cover 	
15 RS-232 connector	
6 Cable lead-in port(CR2	DA-700 series)
	Draw in the primary power cable.
Power cable clamp (CR3	D-700 series)
	Fix the primary power cable.

Note 1) The operation lock of the power switch (CR2DA/CR3D-700 series controller) The power switch has the operation lock function. It is the mechanism in which the mistaken power supply ON is prevented with the padlock etc. at the time of the maintenance of the robot system etc. Prepare lock devices, such as the padlock, by the customer. The power set lack function is shown in the Dans 44 "(1) Dadle shows if exting"

The usage of lock function is shown in the Page 44, "(1) Padlock specification".

/!\Caution

Use the network equipments (personal computer, USB hub, LAN hub, etc) confirmed by manufacturer. The thing unsuitable for the FA environment (related with conformity, temperature or noise) exists in the equipments connected to USB, RS-232 or LAN. When using network equipment, measures against the noise, such as measures against EMI and the addition of the ferrite core, may be necessary. Please fully confirm the operation by customer. Guarantee and maintenance of the equipment on the market (usual office automation equipment) cannot be performed.

(1) Padlock specification

If the robot is not used, the power switch can be locked with the padlock so that power supply ON cannot be done easily. The specification is shown in the following.

< CR2DA-700 series >



The lock device which can be used



Fig.3-2 : Operation lock of the power switch(CR2DA-700 series)

< CR3D-700 series >



Usage of lock function

- ① Turn the handle to the reset direction until the mark of the lock plate and the case mark is in match.
- 2 Push in the lock plate.
- ③ Return the handle to the OFF position, with pushing the lock plate.
- 4 Lock the handle with the padlock.

The lock device which can be used



Fig.3-3 : Operation lock of the power switch(CR3D-700)



Fig.3-4 : Names of each part (Rear side CR2DA-700 series)



Fig.3-5 : Names of each part (Rear side CR3D-700 series)



Fig.3-6 : Names of each part (interior CR3D-700 series)



Outside dimension of the line noise filter

Fig.3-7 : Installation to the Ethernet cable of ferrite core and filter (CE Marking specification)

3.3 Outside dimensions/Installation dimensions

3.3.1 Outside dimensions



Fig.3-8 : Outside dimensions of controller(CR2DA-700)



 $Fig. 3-9 \ : \ Outside \ dimensions \ of \ controller(CR3D-700)$



 $\label{eq:Fig.3-10} Fig.3-10 \ : \ Outside \ dimensions \ of \ controller(CR3D-700 \ CE \ Marking)$



Fig.3-11 : Outside dimensions of controller (CR3D-700M Supplement)



3-53 Outside dimensions/Installation dimensions

3.3.2 Installation dimensions



Use the rubber foot (4 positions) at the bottom of the controller as it is, or put the spacer, and leave the space between the installation side and the controller installation side more than 7mm when you fix the controller with the installation screw. In smaller than 7mm case, the air intake hole at the bottom of the controller is occupied, and temperature rises in the board, and causes the trouble.



The installation section needs to be fixed so that the controller may not fall. When fixing the controller with the bolt, please use the bolt of the length which does not protrude 5mm or more into the controller case.

- (1) Remove the rubber foot at the bottom of the controller (four places, M5 x 10 screws).
- (2) Remove the controller side white round seal (four places).
- (3) Use the rubber foot and the 5xM10 screw which were removed by above-mentioned (1), and fix the rubber foot to the screw hole of the seal pasting place of (2).

Fig.3-13 : Installation of controller(CR2DA-700 series)

When storing the controller in a cabinet, etc., take special care to the heat radiating properties and ventilation properties so that the ambient temperature remains within the specification values.





3.3.3 Cable lead-in and dimension

The controller has the openings parts for pulling out the cable as shown in Fig. 3-15 and Fig. 3-16.



Fig.3-15 : Cable lead-in and dimension of the controller (CR2DA-700 series)



Fig.3-16 : Cable lead-in and dimension of the controller (CR3D-700 Series)

3.4 External input/output

2	1 1	Turner
۰.۰	t. I	Types

(1) Dedicated input/output	These inputs and outputs carry out the robot remote operation and status display.
(2) General-purpose input/output	These are inputs and outputs that the customer can program for peripheral device control.
(3) Hand input/output	"These are inputs and outputs related to the hand that the customer can program. (The hand output is an option. The Page 80, "(2) Pneumatic hand interface" is required.)
(4)Emergency stop/Door switch input	"The wiring for the safe security of the emergency stop etc. is shown in on Page 61, "3.6 Emergency stop input and output etc." and on Page 123, "6.1.7 Examples of safety measures".

 ${\rm \langle For \ Reference \rangle}$

Linking our GOT1000 Series (GT15) display equipment to the robot controller over the Ethernet permits you to control robot controller's input/output from a GOT (graphic operation terminal). Refer to the examples of the use of GOT1000 Series display equipment given in a separate document titled "Detail Description of Functions and Operation."

$3.5 \ \text{Dedicated input/output}$

Show the main function of dedicated input/output in the Table 3-3. Refer to attached instruction manual "Detailed explanations of functions and operations" in the product for the other functions. Each parameter indicated with the parameter name is used by designated the signal No., assigned in the order of input signal No. and output signal No.

Parameter	Input		Note1)	Output	
name	Name	Function	Level	Name	Function
TEACHMD	None			Teaching mode out- put signal	Outputs that the teaching mode is entered.
ATTOPMD	None			Automatic mode out- put signal	Outputs that the automatic mode is entered.
ATEXTMD		None		Remote mode output signal	Outputs that the remote mode is entered.
RCREADY		None		Controller power ON complete signal	Outputs that external input signals can be received.
AUTOENA	Automatic opera- tion enabled input signal	Allows automatic operation.	L	Automatic operation enabled output signal	Outputs the automatic operation enabled state.
START	Start input signal	Starts all slots.	Е	Operating output sig- nal	Outputs that the slot is operating.
STOP	Stop input signal	Stops all slots. The input signal No. is fixed to 0. Note) Use the emergency stop input for stop inputs related to safety.	L	Wait output signal	Outputs that the slot is temporarily stopped.
STOP2	Stop input signal	The program during operation is stopped. Unlike the STOP parameter, change of the signal number is possible. Notes) specification is the same as the STOP parameter.	L	Wait output signal	Outputs that the slot is temporarily stopped.
SLOTINIT	Program reset input signal	Resets the wait state.	Е	Program selection enabled output signal	Outputs that the slot is in the program selection enabled state.
ERRRESET	Error reset input signal	Resets the error state.	E	Error occurring out- put signal	Outputs that an error has occurred.
CYCLE	Cycle stop input signal	Carries out cycle stop.	Е	In cycle stop opera- tion output signal	Outputs that the cycle stop is operat- ing.
SRVOFF	Servo ON enabled input signal	Turns the servo OFF for all mech- anisms.	L	Servo ON enabled output signal	Outputs servo-on disable status. (Echo back)
SRVON	Servo ON input signal	Turns the servo ON for all mecha- nisms.	E	In servo ON output signal	Outputs the servo ON state.
IOENA	Operation rights input signal	Requests the operation rights for the external signal control.	L	Operation rights out- put signal	Outputs the operation rights valid state for the external signal control.
MELOCK	Machine lock input signal	Sets/resets the machine lock state for all mechanisms.	E	In machine lock out- put signal	Outputs the machine lock state.
SAFEPOS	Evasion point return input signal	Requests the evasion point return operation.	Е	In evasion point return output signal	Outputs that the evasion point return is taking place.
OUTRESET	General-purpose Resets the general-purpose output output signal reset signal.		Е	None	
EMGERR	None			Emergency stop out- put signal	Outputs that an emergency stop has occurred.
S1START : S32START	Start input	Starts each slot.	E	In operation output	Outputs the operating state for each slot.
S1STOP : S32STOP	Stop input	Stops each slot.	L	In wait output	Outputs that each slot is temporarily stopped.

Table 3-3 : Dedicated input/output list

Parameter	Input		Note1)	Output	
name	Name	Function	Level	Name	Function
PRGSEL	Program selection input signal Designates the setting value for the program No. with numeric value input signals.		E	None	
OVRDSEL	Override selection Designates the setting value for the override with the numeric value input signals.		E	None	
IODATA Note2)	Numeric value input (start No., end No.)	Used to designate the program name, override value., mechanism value.	L	Numeric value output (start No., end No.)	Used to output the program name, override value., mechanism No.
PRGOUT	Program No. out- put request	Requests output of the program name.	E	Program No. output signal	Outputs that the program name is being output to the numeric value out- put signal.
LINEOUT	Line No. output request	Requests output of the line No.	E	Line No. output signal	Outputs that the line No. is being out- put to the numeric value output signal.
OVRDOUT	Override value out- put request	Requests the override output.	E	Override value out- put signal	Outputs that the override value is being output to the numeric value output sig- nal.
ERROUT	Error No. output request	Requests the error No. output.	E	Error No. output sig- nal	Outputs that the error No. is being out- put to the numeric value output signal.
JOGENA	Jog valid input sig- nal	Validates jog operation with the external signals	Е	Jog valid output sig- nal	Outputs that the jog operation with external signals is valid.
JOGM	Jog mode input 2- bit	Designates the jog mode.	L	Jog mode output 2- bit	Outputs the current jog mode.
JOG+	Jog feed + side for 8-axes Requests the + side jog operation. L None		None		
JOG-	Jog feed - side for 8-axes Requests the - side jog operation.		L	None	
HNDCNTL1 : HNDCNTL3	None			Mechanism 1 hand output signal status : Mechanism 3 hand output signal status	Mechanism 1: Outputs the status of general-purpose outputs 900 to 907. Mechanism 2: Outputs the status of general-purpose outputs 910 to 917. Mechanism 3: Outputs the status of general-purpose outputs 920 to 927.
HNDSTS1 : HNDSTS3	None			Mechanism 1 hand input signal status : Mechanism 3 hand input signal status	Mechanism 1: Outputs the status of hand inputs 900 to 907. Mechanism 2: Outputs the status of hand inputs 910 to 917. Mechanism 3: Outputs the status of hand inputs 920 to 927.
HNDERR1 : HNDERR3	Mechanism 1 hand error input signal : Mechanism 3 hand error input signal	Requests the hand error occur- rence.	L	Mechanism 1 hand error output signal : Mechanism 3 hand error output signal	Outputs that a hand error is occurring.
AIRERR1 : AIRERR3	Pneumatic pressure error 1 input signal : Pneumatic pressure error 3 input signal	Request the pneumatic pressure error occurrence.	L	Pneumatic pressure error 1 output signal. : Pneumatic pressure error 3 output signal.	Outputs that a pneumatic pressure error is occurring.
M1PTEXC : M3PTEXC	None		L	Maintenance parts replacement time warning signal	Outputs that the maintenance parts have reached the replacement time.
USERAREA Note3)	None			User-designated area 8-points	Outputs that the robot is in the user- designated area.

Note1) The level indicates the signal level.

- L: Level signal \rightarrow The designated function is validated when the signal is ON, and is invalidated when the signal is OFF.
- E: Edge signal \rightarrow The designated function is validated when the signal changes from the OFF to ON state, and the function maintains the original state even when the signal then turns OFF.

Note2) Four elements are set in the order of input signal start No., end No., output signal start No. and end No. Note3) Up to eight points can be set successively in order of start output signal No. and end output signal No.

3.6 Emergency stop input and output etc.

Do wiring of the external emergency stop, the special stop input, the door switch, and the enabling device from the "special input/output" terminal connector.

Item	Name	Function
Input	Emergency stop	Applies the emergency stop. Dual emergency line
Input	Special stop input	Applies the stop. (Refer to Page 65, "3.6.2 Special stop input(SKIP)")
Input	Door switch	Servo-off. Dual line, normal close (Page 67, "3.6.3 Door switch function")
Input	Enabling device	Servo-off. Dual line, normal close (Page 67, "3.6.4 Enabling device function")
Output	Robot error output	Contactor is opening during error occurrence
Output	Mode output	MANUAL mode: contactor is opening, AUTO mode: contactor is closing.
Output	Magnet contactor control	When an additional axis is used, the servo ON/OFF status of the additional axis can be synchronized
	connector output for addi-	with the robot arm. (Page 73, "3.8 Magnet contactor control connector output (AXMC) for addition
	tion axes	axes")

Table 3-4 : Special input/output terminal

*At the time of the power supply OFF, the output point of contact is always open.

[Note] The contact capacity of each input/output terminal is DC24V/10mA - 500mA. Don't connect the equipment except for this range. The use exceeding contact capacity causes failure.

Pin number assignment of each terminal and the circuit diagram are shown in Fig. 3-19.

3.6.1 Connection of the external emergency stop

The external emergency stop input and door switch input and enabling device input are opened at shipment as shown in Fig. 3-19.

Connect the external emergency stop switch and door switch with the following procedure.

- [Caution] Since the emergency stop, the enabling device, and the door switch circuits are made dual circuits inside the controller, all the emergency stop switches should use dual contact type. Remove the contact capacity sticker stuck on the connector (EMGIN, EMGOUT, SKIP) and connect the emergency switch.
- 1) Prepare the "emergency stop switch", "enabling device" and "door switch".
- 2) Securely connect the external emergency stop's contacts across 3A-4A, 3B-4B, and the door switch's contacts across 8A-9A, 8B-9B, and the enabling device switch's contacts across 10A-11A, 10B-11B, on the terminal block.
- [Caution] When wiring the emergency stop switch (double emergency line type) and SKIP input signal, wire both contacts to the two terminal blocks on the controller. If both contacts are wired to only one of the terminal blocks, errors cannot be cancelled using the door switch. The cable uses the shielded cable and installs the ferrite core. Install the ferrite core in less than 30cm from the contact button.



You should always connect doubly connection of the emergency stop, the door switch, and the enabling switch. (Connect with both of side-A and side-B of the controller rear connector) In connection of only one side, if the relay of customer use should break down, it may not function correctly.



Please be sure to check that each function operates normally for the prevention of malfunction. Surely check that the operation of the emergency stop of the robot controller, the emergency stop of the teaching pendant, the customer's emergency stop, etc are normally.
CAUTION Be sufficiently careful and wiring so that two or more emergency stop switches work independently. Don't function only on AND conditions (Two or more emergency stop switch status are all ON).

<CR2DA-700>



Pin allotment of EMGIN and the EMGOUT connector is shown in Fig. 3-19.

Fig.3-17 : emergency stop cable connection(CR2DA-700)



Pin allotment of EMGIN and the EMGOUT connector is shown in Fig. 3-19.

Fig.3-18 : Emergency stop cable connection(CR3D-700)





CAUTION Please be sure to install the emergency stop switch and it is connection to the controller, to stop the robot immediately at emergency

Be careful of the short circuit at cable connection. And, don't give plating solder to the electric wire. Loose connection may occur.

3.6.2 Special stop input(SKIP)

The skip is the input signal to stop the robot. Wire 1A-1B of the special stop connector (SKIP) shown in Page 66, "Fig.3-20 : Connection of the special-stop-input".

Item		Specifications	Internal circuit		
Туре		DC input			
No. of input po	int	1			
Insulation met	nod	Phto-coupler insulation			
Rated inpit vol	tage	DC24V	1		
Rated input cu	rrent	approx. 11mA	+ 1A + 24V(COM)		
Working voltage range		DC 21.6 ~ 26.4V (Ripple rate within 5 %)			
ON voltage/OI	N current	DC 8V or more / 2mA or more	2 2k Input		
OFF voltage/0)FF current	DC 4V or less / 1mA or less			
Input resistanc	e	approx. 2.2 k Ω			
Response	$OFF \rightarrow ON$	1ms or less			
time	$ON \rightarrow OFF$	1ms or less			
Common method		1 point per common			
External wire o	connection method	Connector			

Table 3-5 : Special stop input electric specification



In the condition that the minus driver is inserted, insert the electric wire, and remove the minus driver.

The electric wire is locked by the connector.



3.6.3 Door switch function

This function retrieves the status of the switch installed on the door of the safety fence, etc., and stops the robot when the door is opened. This differs from an emergency stop in that the servo turns OFF when the door is opened and an error does not occur. Follow the wiring example shown in Fig. 3–19, and wire so that the contact closes when the door is closed. Details of this function according to the robot status are shown below.

*During automatic operationWhen the door is opened, the servo turns OFF and the robot stops. An error occurs.

The process of the restoration : Close the door, reset the alarm, turn on the servo, and restart

*During teaching......Even when the door is opened, the servo can be turned ON and the robot moved using the teaching pendant.



Fig.3-21 : Door switch function

3.6.4 Enabling device function

When the abnormalities occur in teaching operations etc., the robot's servo power can be immediately cut only by switch operation of the enabling device^{*1} (servo-off), and the safety increases. To use the robot safely, please be sure to connect the enabling device.

(1) When door is opening

Please do teaching by two-person operations. One person has T/B, the other has enabling device. Turn on the servo power, in the condition that both of switches are pushed. (Enable switch of T/B and enabling device) Then the jog operation will be available. You can off the servo power only by releasing the switch of the enabling device. And, care that the servo-on and releasing the brake cannot be done in the condition that the switch of the enabling device is released.

(2) When door is closing

You can turn on the servo power by operation of only T/B. In this case perform jog operation outside the safeguard sure.

*1) Recommendation products: HE1G-L20MB (IDEC)

(3) Automatic Operation/Jog Operation/Brake Release and Necessary Switch Settings The following is a description of various operations performed on the robot and switch settings that are required.

			Relate				
No	Operation	Mode of controller	T/B enable/ disable	T/B enable switch	Enabling device input terminal	Door switch input terminal	Description
1	Jog operation	Manual	Enable	ON	Close(ON)	_	If the enabling device input is set to Close (On), the state of door switch input does not matter.
2	Jog operation Note2)	Manual	Enable	ON	Open(OFF)	Close (Door Close)	If the enabling device input is set to Open (Off), door switch input must be in a state of Close
3	Brake release _{Note3)}	Manual	Enable	ON	Close(ON)	_	Irrespective of the state of door switch input, enabling device input must be in a state of Close (On).
4	Automatic operation	Automatic	Disable	_	_	Close (Door Close)	Door switch input must always be in a state of Close (Door Close).

Table 3-6	:	Various	operations	and	necessarv	switch	settings
	•	1 4110 40	oporaciono		1100000001	01110011	0000000

Note1) "-" in the table indicates that the state of switch concerned does not matter.

Note2) Jog operation, if door switch input is set for Close (Door Close), must be performed outside the safety barrier.

Note3) It is imperative that brake release operation be carried out by two persons. One person turns on the enabling device ("Close" on the enabling device input terminal) while the other manipulates the T/B. Brake release can be effected only when both of the enabling switch device and the T/B enable switch are placed in intermediate position (lightly gripped position). At this point, the state of door switch input does not matter.



Upon the release of brake, the robot arm may fall under its own weight depending on the axis which has been released. For added safety, provide support or take other precaution to prevent the falling of the arm.

Fig.3-22 : Brake release operation

3.7 Additional Axis Function

This controller is equipped with an additional axis interface for controlling an additional axis when a traveling axis or rotary table is added to the robot. A maximum of eight axes of servo motors can be controlled at the same time by connecting a general-purpose servo amplifier (MR-J3-B series) that supports Mitsubishi's SSC Net III. Refer to the separate "Additional axis interface Instruction Manual" for details on the additional axis function.

3.7.1 Wiring of the Additional Axis Interface

Table 3-7 shows the connectors for additional axes inside the controller and Fig. 3-23, Fig. 3-24 shows a connection example (configuration example). The magnet contactor control connector for additional axes, AXMC1, is designed to accommodate circuit connection with improved safety in Mitsubishi's industrial robot systems connecting additional axes.

Please be sure to install the noise filter in the power supply line of addition axis servo amplifier and to use the robot safely. The example of the installation of the noise filter is shown in Page 71, "(1) Example of the installation of the noise filter". Install by one of the methods.

Please implement the appropriate circuit connection by refer to Page 73, "3.8 Magnet contactor control connector output (AXMC) for addition axes".

Name	Connector name	Details
Connector for additional axes	CR2DA: OPT CR3D: OPT2	The connector for connecting the general-purpose servo amplifier.
Magnet contactor control connector for additional axes	EMGOUT	This contact output is used to turn ON/OFF the motor power by connecting to general-purpose servo amplifiers.



Fig.3-23 : Example of addition axis connection (CR2AD-700)



Fig.3-24 : Example of addition axis connection (CR3D-700/700M)

(1) Example of the installation of the noise filter

1) EMC filter (recommended)

Please install the recommendation filter shown below according to the example of connection.

1) Combination with the servo amplifier

Son/o amplifier	Recommended filt			
Servo ampliner	Model	Leakage current [mA]	wass [kg]([b])	
MR-J3-10B to MR-J3-100B MR-J3-10B1 to MR-J3-40B1	(Note) HF3010A-UN	5	3 (6.61)	
MR-J3-250B • MR-J3-350B	(Note) HF3030A-UN		5.5 (12.13)	
MR-J3-500B • MR-J3-700B	(Note) HF3040A-UN	1.5	6.0 (13.23)	
MR-J3-11KB to MR-J3-22KB	(Note) HF3100A-UN	6.5	15 (33.07)	
MR-J3-60B4 • MR-J3-100B4	TF3005C-TX		6(12.02)	
MR-J3-200B4 to MR-J3-700B4	TF3020C-TX		6(13.23)	
MR-J3-11KB4	TF3030C-TX	5.5	7.5(16.54)	
MR-J3-15KB4	TF3040C-TX		12 5(27 56)	
MR-J3-22KB4	TF3060C-TX		12.5(27.56)	

Note. A surge protector is separately required to use any of these EMC filters.

2) Connection example



Note 1. For 1-phase 200V to 230VAC power supply, connect the power supply to L1,L2 and leave L3 open.

- There is no L₃ for 1-phase 100 to 120VAC power supply. Refer to section 1.3 for the power supply specification.
- 2. The example is when a surge protector is connected.

Fig.3-25 : Example of EMC noise filter installation

2) Line noise filter

This filter is effective in suppressing noises radiated from the power supply side and output side of the servo amplifier and also in suppressing high-frequency leakage current (zero-phase current) especially within 0.5MHz to 5MHz band.



Fig.3-26 : Example of noise filter installation

3.8 Magnet contactor control connector output (AXMC) for addition axes

When an additional axis is used, the servo ON/OFF status of the additional axis can be synchronized with the servo ON/OFF status of the robot itself by using the output contact (AXMC) provided on the rear or inside of the controller and configuring a circuit so that the power to the servo amplifier for the additional axis can be turned off when this output is open.

Fig. 3-27 shows an example of its circuit, and Fig. 3-28, Fig. 3-29 show the layout drawings of the output contact (EMGOUT). When you are using an additional axis, please perform appropriate circuit connections by referring to these drawings.

Refer to the separate "Additional axis interface Instruction Manual" for details on the additional axis function.

Note1) you use the addition axis function as a user mechanism who became independent of the robot arm, please do not connect this output signal. Servo-on of the user mechanism may be unable.



Fig.3-27 : Example of circuit for addition axes of Magnet contactor control output

<CR2DA-700>



Fig.3-28 : EMGOUT connector (CR2DA-700)



Fig.3-29 : EMGOUT connector (CR3D-700/700M)

3.9 Options

What are options?

There are a variety of options for the robot designed to make the setting up process easier for user needs. User installation is required for the options.

Options come in two types: "set options" and "single options".

- 1. Set options......A combination of single options and parts that together, form a set for serving some purpose.
- 2. Single options......That are configured from the fewest number of required units of a part. Please choose user's purpose additionally.

(1) Teaching pendant (T/B)

■ Order type: R32TB R32TB-15 :Cable length 7m :Cable length 15m

Outline



This is used to create, edit and control the program, teach the operation position and for jog feed, etc.

For safety proposes, a 3-position enable switch is mounted.*1)

Configuration

Table 3-8 : Configuration device

Part name	Туре	Qty.	$Mass(kg)^{Note1}$	Remarks
Teaching pendant	R32TB	Fither one po	1.7	Cable length is 7m. Hand strap is attached.
	R32TB-15	Either one pc.	2.8	Cable length is 15m. Hand strap is attached.

Note1) Mass indicates one set.

Specifications

Table 3-9 : Specifications

Items	Specifications	Remarks
Outline dimensions	195(W) x 292(H) x 106(D) (refer to outline drawing)	
Body color	Dark gray	
Mass	Approx. 0.9kg (only arm, excluding cable)	
Connection method	Connection with controller and square connector (24-pin)	
Interface	RS-422	
Display method	LCD method: 24 characters x 8 lines, LCD illumination: with backlight	At 8x8 font
Operation section	36 keys	

*1) <3-position enable switch>

The 3-position deadman switch has three statuses. The following modes are entered according to the switch state.

a) "Not pressed"..... The robot does not operate. $^{*)}$

b) "Pressed lightly" The robot can be operated and teaching is possible.

c) "Pressed with force"...... The robot does not operate. *)

*) Operations, such as program editing and status display, other than robot operation are possible. Safety is secured as the servo power is turned OFF simultaneously with the input of the emergency stop.

In ISO/10218 (1992) and JIS-B8433 (1993), this is defined as an "enable device". These standards specify that the robot operation using the teaching pendant is enabled only when the "enable device" is at a specified position. With the Mitsubishi Electric industrial robot, the above "enable device" is configured of an "Enable/Disable switch" and "Deadman switch".



Fig.3-30 : Outside dimensions of teaching pendant

Installation method

The teaching pendant is connected to the T/B connector on the front of the controller.

Note) The connector may be felt hard if installation and removal of the teaching pendant or the dummy plug is repeated to the frequent.

Key layout and main functions



Fig.3-31 : Teaching pendant key layout and main functions

(2) Pneumatic hand interface

■ Order type: 2A-RZ365(Sink type)/2A-RZ375(Source type)

Outline



This interface is required to use the robot arm's hand output signals.

- Up to eight hand output points can be used with this interface.
- The eight hand input points can be used without this interface.
- The previous pneumatic hand interface can be used.

Configuration

Table 3-10 : Configuration device

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Pneumatic hand interface	2A-RZ365(Sink type)	Either	0.1	Output 8 points expansion.
	2A-RZ375(Source type)	one pc.	0.1	

Note1) Mass indicates one set.

Specifications

Table 3-11 : Specifications

Item		Specification	Internal circuit	
Туре		Transistor output	<sink type=""></sink>	
No. of output points		8	24V	
Insulation method		Photo coupler insulation	(Internal power supply)	
Rated load voltage		DC24V	₽	
Rated load voltage rang	;e	DC21.6 to 26.4VDC		
Max. current load		0.1A/ 1 point (100%)	GPn*	
Current leak with powe	r OFF	0.1mA or less		
Maximum voltage drop v	with power ON	DC0.9V(TYP.) Note1)		
Response time	OFF-ON	2ms or less (hardware response time)		
	ON-OFF	2 ms or less (resistance load) (hardware response time)	<u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>	
Fuse rating		Fuses 1.0A (each one common)		
Common method		8 points, 1 common	\perp	
			0	
			<source type=""/>	
			$* \text{ GRn} = \text{GR1} \sim \text{GR8}$	

Note1) The drop voltage maximum value at turning on the signal.

The available solenoid value is that the specification of rated voltage is $DC24V \pm 10\%$

Installation method

This is mounted in the controller.

Attach the pneumatic hand interface (2A-RZ365/2A-RZ375) to the CNHNDOUT/CNHND connector of the hand interface relay card (2D-TZ315) securely. Refer to separate "Instruction Manual/ Controller setup, basic operation, and maintenance" for details on the installing method.



Fig.3-32 : Installation of the pneumatic hand interface (CR2DA-700)



Fig.3-33 : Installation of the pneumatic hand interface (CR3D-700/700M)

(3) Parallel I/O interface

```
■ Order type : ● 2D-TZ368 (Sink type) /2D-TZ378 (Source type)
*One 2D-TZ378(Source type) is installed for CE Marking specification at shipping. (Only S12 specification)
```

Outline



This is used to expand the external inputs and outputs

 The connecting cable with external equipment is not attached. Since we are preparing the external input-and-output cable (2D-CBL05 or 2D-CBL15) as the option, please use. Notes)Although the combined use with the parallel input-and-output unit (2A-RZ361/2A-

RZ371) of another option is also possible, please use the setup of the station number by the different number separately. The station number is automatically determined by the position of the option slot which installed this interface. (station number 0 to 2)

Configuration

Table 3-12 : Configuration device

Part name	Туре	Qty.	Mass(kg) Note1)	Remarks
Parallel I/O interface	2D-TZ368	Either	0.4	Input/output 32 points/32 points
	2D-TZ378	one pc.	0.4	2D-TZ368 is sink type. 2D-TZ378 is source type.

Note1) Mass indicates one set.

Specifications

1) The CR2DA-700 and CR3D-700 series controller can connect this three interfaces.

Table 3-13 : Electrical specifications of input circuits

Item		Specification	Internal circuit
Туре		DC input	<sink type=""></sink>
Number of input poir	nts	32	.+24V/+12V
Insulation method		Photo coupler insulation	
Rated input voltage		DC12V/DC24V	
Rated input current		Approx. 3mA/7mA	, , , , , , , , , , , , , , , , , , ,
Working voltage range		DC10.2 ~ 26.4V (Ripple factor should be less than 5%)	2.7K
ON voltage/ON curr	ent	DC8V or more/2mA or more	
OFF voltage/ OFF c	urrent	DC4V or less/1mA or less	<source type=""/>
Input resistance		Approx. 2.7kΩ	2.7K Input
Response time	OFF-ON	10ms or less(DC24V)	
ON-OFF		10ms or less(DC24V)	
Common method		8points per common	0V(COM)
External cable connection method		Connector	

Item		Specification	Internal circuit
Туре		Transistor output	<sink type=""></sink>
No. of o	utput points	32	
Insulatio	n method	Photo-coupler insulation	<u> </u>
Rated lo	ad voltage	DC12V/DC24V	
Rated lo range	ad voltage	DC10.2 ~ 30V(peak voltage DC30V)	
Max. loa	d current	0.1A/point (100%)	
Leakage current at OFF		0.1mA or less	Fuse
Max. voltage drop at ON		DC0.9V(TYP.) Note1)	<source type=""/>
Respo	OFF-ON	10ms or less(Resistance load) (hardware response time)	
nse time	ON-OFF	10ms or less(Resistance load) (hardware response time)	
Fuse rating		Fuse 1.6A(one per common) Replacement possible (max. 3)	¥∽K Iov
Common method		16 points per common (common terminal: 2points)	
External wire connec- tion method		Connector	
Exter-	Voltage	DC12/24V(DC10.2 ~ 30V)	
nal power Current		60mA(TYP.DC24V per common)(base drive current)	

Table 3-14 : Electrical specifications for the output circuits

Note1) The maximum voltage drop value at signal ON Refer to it for the equipment connected to the output circuit.

A Caution The protection fuse of the output circuit prevents the failure at the time of the load short circuit and incorrect connection. The load connected of the customer should be careful not to exceed maximum rating current. The internal transistor may be damaged if maximum rating current is exceeded.

Installation method

The expansion parallel input/output interface is installed in the controller. Refer to separate "Instruction Manual/ Controller setup, basic operation, and maintenance" for details on the installing method. If it installs in the option SLOT of the controller, the station number will be assigned automatically.

SLOT1: station number 0(0 to 31) SLOT2: station number 1(32 to 63) SLOT3: station number 2(64 to 95) Notes) All of SLOT1/SLOT2/SLOT3 can use CR2DA-700 and the CR3D-700 series controller.

A Caution If it uses together with parallel input-and-output unit 2A-RZ361/2A-RZ371, please do not overlap with the station number of the parallel input-and-output interface.



Fig.3-34 : Parallel I/O interface installation position (CR2DA-700)



Fig.3-35 : Parallel I/O interface installation position (CR3D-700/700M)

Pin layout of connector



Fig.3-36 : Pin layout of connector

Connector pin No. and signal assignment

The station number is fixed by the slot to install and the allocation range of the general-purpose input-andoutput signal is fixed.

Slot number	Station	Range of the general-purpose input-and-output signal				
	number	Connector <1>	Connector <2>			
SLOT1	0	Input : 0 to 15 Output : 0 to 15	Input : 16 to 31 Output : 16 to 31			
SLOT2	1	Input : 32 to 47 Output : 32 to 47	Input : 48 to 63 Output : 48 to 63			
SLOT3	2	Input : 64 to 79 Output : 64 to 79	Input : 80 to 95 Output : 80 to 95			

Table 3-15 : The slot number and the station number

The connector pin number of the parallel input-and-output interface installed in SLOT1 and signal number allocation are shown in Table 3-16 and Table 3-17. If it installs in other slots, please interpret and utilize.

						, ,	
Dim		Functio	on name	Dim		Functio	n name
No.	Line color	General-purpose	Dedicated/power supply, common	No.	Line color	General-purpose	Dedicated/power supply, common
1C	Orange/Red a		0V:For pins 5D-20D	1D	Orange/Black a		12V/24V:For pins
							5D-20D
2C	Gray/Red a		COM : For pins	2D	Gray/Black a		Reserved
			5C-20C ^{Note1)}				
3C	White/Red a		Reserved	3D	White/Black a		Reserved
4C	Yellow/Red a		Reserved	4D	Yellow/Black a		Reserved
5C	Pink/Red a	General-purpose input 15		5D	Pink/Black a	General-purpose output 15	
6C	Orange/Red b	General-purpose input 14		6D	Orange/Black b	General-purpose output 14	
7C	Gray/Red b	General-purpose input 13		7D	Gray/Black b	General-purpose output 13	
8C	White/Red b	General-purpose input 12		8D	White/Black b	General-purpose output 12	
9C	Yellow/Red b	General-purpose input 11		9D	Yellow/Black b	General-purpose output 11	
10C	Pink/Red b	General-purpose input 10		10D	Pink/Black b	General-purpose output 10	
11C	Orange/Red c	General-purpose input 9		11D	Orange/Black c	General-purpose output 9	
12C	Gray/Red c	General-purpose input 8		12D	Gray/Black c	General-purpose output 8	
13C	White/Red c	General-purpose input 7		13D	White/Black c	General-purpose output 7	
14C	Yellow/Red c	General-purpose input 6		14D	Yellow/Black c	General-purpose output 6	
15C	Pink/Red c	General-purpose input 5	Operation rights input	15D	Pink/Black c	General-purpose output 5	
			signal ^{Note2)}				
16C	Orange/Red d	General-purpose input 4	Servo ON input signal	16D	Orange/Black d	General-purpose output 4	
			Note2)				
17C	Gray/Red d	General-purpose input 3	Start input ^{Note2)}	17D	Gray/Black d	General-purpose output 3	Operation rights output
							signal ^{Note2)}
18C	White/Red d	General-purpose input 2	Error reset input signal	18D	White/Black d	General-purpose output 2	Error occurring output
			Note2)				signal ^{Note2)}
19C	Yellow/Red d	General-purpose input 1	Servo OFF input signal	19D	Yellow/Black d	General-purpose output 1	In servo ON output
			Note2)				signal ^{Note2)}
20C	Pink/Red d	General-purpose input 0	Stop input Note3)	20D	Pink/Black d	General-purpose output 0	Operating output Note2)
			otop input				operating output

Table 3-16 : Connector<1	> pin assignment li	ist and external \mathbf{I}/\mathbf{I}	O cable (2D-CBL**)	color(SLOT1)
--------------------------	---------------------	--	--------------------	--------------

Note1) Sink type:12V/24V(COM),Source type:0V(COM) Note2) The dedicated signal is assigned at shipping. It can change with the parameter. Note3) The dedicated input signal (STOP) is assigned at shipping. The signal number is fixing.

Table $3-17 \cdot \text{Connector}(2)$	nin assignment l	list and external I	/O cable (2D-CBL **) color(SLOT1)
	pin assignment i			

Dia		Functio	n name	D'.		Function name	
Pin No.	Line color	General-purpose	Dedicated/power supply, common	No.	Line color	General-purpose	Dedicated/power supply, common
1A	Orange/Red a		0V:For pins 5B-20B	1B	Orange/Black a		12V/24V : For pins 5B-
2A	Gray/Red a		COM : For pins 5A- 20A ^{Note1)}	2B	Gray/Black a		20B Reserved
3A	White/Red a		Reserved	3B	White/Black a		Reserved
4A	Yellow/Red a		Reserved	4B	Yellow/Black a		Reserved
5A	Pink/Red a	General-purpose input 31		5B	Pink/Black a	General-purpose output 31	
6A	Orange/Red b	General-purpose input 30		6B	Orange/Black b	General-purpose output 30	
7A	Gray/Red b	General-purpose input 29		7B	Gray/Black b	General-purpose output 29	
8A	White/Red b	General-purpose input 28		8B	White/Black b	General-purpose output 28	
9A	$Yellow/Red\ b$	General-purpose input 27		9B	Yellow/Black b	General-purpose output 27	
10A	Pink/Red b	General-purpose input 26		10B	Pink/Black b	General-purpose output 26	
11A	Orange/Red c	General-purpose input 25		11B	Orange/Black c	General-purpose output 25	
12A	Gray/Red c	General-purpose input 24		12B	Gray/Black c	General-purpose output 24	
13A	White/Red c	General-purpose input 23		13B	White/Black c	General-purpose output 23	
14A	Yellow/Red c	General-purpose input 22		14B	Yellow/Black c	General-purpose output 22	
15A	Pink/Red c	General-purpose input 21		15B	Pink/Black c	General-purpose output 21	
16A	$Orange/Red\ d$	General-purpose input 20		16B	Orange/Black d	General-purpose output 20	
17A	Gray/Red d	General-purpose input 29		17B	Gray/Black d	General-purpose output 19	
18A	$White/Red\ d$	General-purpose input 18		18B	White/Black d	General-purpose output 18	
19A	Yellow/Red d	General-purpose input 17		19B	Yellow/Blackc d	General-purpose output 17	
20A	Pink/Red d	General-purpose input 16		20B	Pink/Black d	General-purpose output 16	

Note1) Sink type:12V/24V(COM),Source type:0V(COM)



<Reference> The example of connection with our PLC

Table 3-18 : Connection with a Mitsubishi PLC (Example of sink type)



*The input/output circuit external power supply (24 VDC) must be prepared by the customer.

Table 3-19 : Connection with a Mitsubishi PLC (Example of source type) *The input/output circuit external power supply (24 VDC) must be prepared by the customer.

(4) External I/O cable

■ Order type : ● 2D-CBL □□ Note) The numbers in the boxes □□ refer to the length. (05: 5m、15: 15m)

Outline



This is the dedicated cable used to connect an external peripheral device to the connector on the parallel I/O interface. For parallel I/O unit is another option 2A-CBL.**. One end matches the connector on the parallel input/output unit, and the other end is free. Connect the peripheral device's input/output signal using the free end. One cable correspond to the input 16 points and output 16 points. Two cables are needed to connection of (input 32 points and output 32 points) with built-in standard.

Configuration

Table 3-20 : Configuration device

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
External I/O cable	2D-CBL	1 pc.	0.7(5m) 1.84(15m)	5m or 15m

Note1) Mass indicates one set.

Specifications

Table 3-21 : Specifications

Items	Specifications
Number of cables x cable size	AWG #28 x 20P (40 pairs)
Total length	5m、15m

Connector pin numbers and cable colors

Table 3-22 : Connector pin numbers and cable colors

Pin no.	Cable colors	Pin no.	Cable colors	Pin no.	Cable colors	Pin no.	Cable colors
1A/C	Orange/Red a	11A/C	Orange/Red c	1B/D	Orange/Black a	11B/D	Orange/Black c
2A/C	Gray/Red a	12A/C	Gray/Red c	2B/D	Gray/Black a	12B/D	Gray/Black c
3A/C	White∕Red a	13A/C	White/Red c	3B/D	White/Black a	13B/D	White/Black c
4A/C	Yellow/Red a	14A/C	Yellow/Red c	4B/D	Yellow/Black a	14B/D	Yellow/Black c
5A/C	Pink/Red a	15A/C	Pink/Red c	5B/D	Pink/Black a	15B/D	Pink/Black c
6A/C	Orange/Red b	16A/C	Orange/Red d	6B/D	Orange/Black b	16B/D	Orange/Black d
7A/C	Gray/Red b	17A/C	Gray/Red d	7B/D	Gray/Black b	17B/D	Gray/Black d
8A/C	White/Red b	18A/C	White/Red d	8B/D	White/Black b	18B/D	White/Black d
9A/C	Yellow/Red b	19A/C	Yellow/Red d	9B/D	Yellow/Black b	19B/D	Yellow/Black d
10A/C	Pink/Red b	20A/C	Pink/Red d	10B/D	Pink/Black b	20B/D	Pink/Black d

Notes) Pin number of connector<1> are 1C, 2C,20C, 1D, 2D,20D, connector<2> are 1A, 2A,20A, 1B, 2B,20B.

Connections and outside dimensions

The sheath of each signal cable (40 lines) is color indicated and marked with dots. Refer to the cable color specifications in "Table 3-33Connector pin numbers and cable colors" when making the connections.





(5) Parallel I/O unit

```
■ Order type: 2A-RZ361(Sink type)
2A-RZ371(Source type)
```

Outline



This is used to expand the external inputs and outputs. One one equal with this unit is built into the control unit among controllers the standard.

- The connection cable is not included. Prepare the optional external input/output cable (2A-CBL05 or 2A-CBL15).
- Use 2A-RZ361 if the external input/output signal logic is of the sink type and 2A-RZ371 for source type signal logic.

Notes) Although the combined use with the parallel I/O interface (2D-TZ368) of another option is also possible, please use the setup of the station number by the different number separately. The station number is automatically fixed by the position of the option slot which installed the parallel I/O interface in 0-2.

Configuration

Table 3-23 : Configuration device

Part name	Туре	Qty.	Mass(kg) Note1)	Remarks
Parallel I/O unit	2A-RZ361	Either one	0.7	Input/output 32 points/32 points
	2A-RZ371	pc.	0.7	2A-RZ361 is the sink type. 2A-RZ371 is the source type.
Robot I/O link connec- tion connector	NETcable-1	2 sets	-	Connector with pins. The cable must be prepared and wired by the customer.
Power connection con- nector	DCcable-2	1 set	-	Connector with pins. The cable must be prepared and wired by the customer.
Terminator	R-TM	1 pc.	-	100 Ω (1/4W)

Note1) Mass indicates one set.

Specifications

- 1) The parallel I/O interface (2D-TZ368) of another option, and the a maximum of eight pieces in all. (One station occupies one unit.)
- 2) The power supply (24V) must be prepared by the customer and connected with the power connection cable (DCcable-2)

A separate 24V power supply is required for the input/output circuit wiring.

Table 3-24 : Electrical specifications of input circuits

Item		Specification Internal circuit	
Туре		DC input	<sink type=""></sink>
Number of input poin	ts	32	.+24V/+12V
Insulation method		Photo coupler insulation	
Rated input voltage		12VDC/24VDC	
Rated input current		Approx 3mA/7mA	∣ אר∽ל []820
Working voltage range	e	10.2 to 26.4VDC(Ripple factor should be less than 5%.)	
ON voltage/ON curre	ent	8VDC or more/ 2mA or more	3.3K
OFF voltage/ OFF cu	ırrent	4VDC or less/ 1mA or less	<source type=""/>
Input resistance		Approx. 3.3kΩ	
Response time	OFF-ON	10ms or less (24VDC)	
ON-OFF		10ms or less (24VDC)	
Common method		8 points per common	ר~ל ∐820
External cable connection method		Connector	
			UV(COM)

Item		Specification	Internal circuit
Туре		Transistor output	<sink type=""></sink>
No. of output poir	nts	32	
Insulation method	1	Photo-coupler insulation	1
Rated load voltag	e	12VDC/24VDC	(24/12V)
Rated load voltag	e range	10.2 to 30VDC(peak voltage 30VDC)	
Max. load current		0.1A/point (100%)	
Leakage current	at OFF	0.1mA or less	
Max. voltage drop	at ON	0.9VDC(TYP.) Note1)	
De ser en se time	OFF-ON	2ms or less (hardware response time)	Fuse (0V)
Response time	ON-OFF	2ms or less (Resistance load) (hardware response time)	<source type=""/>
Fuse rating		Fuse 3.2A (one per common) Replacement not possible	Fuse (24/12V)
Common method		8 points per common (common terminal: 4 points)	r=-E*
External wire connection method		Connector	
External power	Voltage	12VDC/24VDC(10.2 to 30VDC)	· (0V)
supply	Current	60mA (TYP. 24VDC per common) (base drive current)	

Table 3-25 : Electrical specifications for the output circuits

Note1) The maximum voltage drop value at signal ON Refer to it for the equipment connected to the output circuit.

The output circuit protective fuses prevent failure in case of load short-circuit and improper connections. Please do not connect loads that cause the current to exceed the maximum rated current. If the maximum rated current is exceeded, the internal transistors may be damaged.

	-I (Netwo		•								
Pin No.	RI01/2				Note 2)	RI01/2	Pin No.				
1	TXRXH	H	<u> </u>			TXRXH	1				
2	TXRXL		<u> </u>			TXRXL	2				
3	SG(GNE)		•		SG(GND)	3	-			
			/			3		-			
)Ccable=2	2 (Power	able)									
Pin No.	DCIN										
1	24V	_				- +	Note 1)				
	040/00					24V Power	r				
2	24G(RG										
2	FG(PE)					7					
2 3	24G(RG FG(PE)						ted the f	frame group	dorn	otect	roup
3	FG(PE)	F] _ Connec	ted the f	frame ground	d or pi	rotect	groun
2 3 R-TM (Tei	FG(PE)	_F] = Connec	ted the f	frame ground	d or pi	rotect	groun
2 3 R-TM (Ter Pin No.	FG(PE) rminator) RIO1/2			10	00 Ω	 _ Connec	ted the f	frame groun	d or pi	rotect	groun
2 3 R-TM (Ter Pin No. 1	FG(PE) rminator) RIO1/2 TXRXH	_F] _		10	00 Ω] = Connec	ted the f	frame ground	d or pi	rotect	groun
2 3 R-TM (Tel Pin No. 1 2	FG(PE) rminator) RIO1/2 TXRXH			10	00 Ω] = Connec	ted the f	frame ground	d or pi	rotect	groun
2 3 R-TM (Ten Pin No. 1 2 3	rminator) RIO1/2 TXRXH TXRXL SG(GNE			1(00 Ω] = Connec	ted the f	frame ground	d or pi	rotect	groun
2 3 R−TM (Ter Pin No. 1 2 3 ist of par	FG(PE) rminator) RIO1/2 TXRXH TXRXL SG(GNE) nufact	urer	10	00 Ω] Connec	ted the f	frame ground	d or pi	rotect ;	groun
2 3 R-TM (Tel Pin No. 1 2 3 ist of part Type	FG(PE) rminator) RIO1/2 TXRXH TXRXH SG(GNE ts and ma	nufact	urer	1(00Ω 	T Connec	ted the f	frame ground	d or pr	rotect	groun
2 3 R-TM (Ter Pin No. 1 2 3 ist of par Type	rminator) RIO1/2 TXRXL SG(GNE ts and ma	nufact nnecto	urer r type -3 (2)	10 	00 Ω 	T Connect	ted the f	frame ground Manufacture	d or pr	rotect	groun
2 3 R-TM (Ter Pin No. 1 2 3 ist of part Type NETcable-1 DCcable-2	rminator) RIO1/2 TXRXL SG(GNE ts and ma Co 1 2 2 2 2 2 2 2 3 2 2 2 2 2 2 2 2 2 2 2 2 2	nufact nnecto 178288	urer r type -3 (2) -3 (1)	10 	00 Ω ntact type 5218-3 (6) 5218-3 (3)	Connec	ted the f	frame ground Manufacture	d or pr	rotect	groun

AWG#22(0.3mm²) or more.

Fig.3-38 : Spacifications for the connection cable

Installation method

The expansion parallel input/output unit is installed outside of the controller. Connect with the network connection cable (NETcable-1) from the RIO connector in the rear/into of the controller.(Terminator is connected at the time of shipment)



Fig.3-39 : Installing the parallel I/O unit (CR2DA-700)



Fig.3-40 : Installing the parallel I/O unit (CR3D-700/700M)



Fig.3-41 : Connection method of expansion parallel I/O unit (CR2DA-700)



Fig.3-42 : Connection method of expansion parallel I/O unit (CR3D-700/700M)
Pin arrangement of the connector



*2A-RZ361/2 A-RZ371 are 32/32 input-and-output units. (One-station occupancy)

Fig.3-43 : Pin arrangement of the parallel I/O unit

Assignment of pin number and signal

The assignment range of the general-purpose input-and-output signal is fixed by the setup of the station number.

Unit Number	Station number	CN100	CN300
1st set	0	Input : 0 to 15 Output : 0 to 15	Input : 16 to 31 Output : 16 to 31
2nd set	1	Input : 32 to 47 Output : 32 to 47	Input : 48 to 63 Output : 48 to 63
3rd set	2	Input : 64 to 79 Output : 64 to 79	Input : 80 to 95 Output : 80 to 95
4th set	3	Input : 96 to 111 Output : 96 to 111	Input : 112 to 127 Output : 112 to 127
5th set	4	Input : 128 to 143 Output : 128 to 143	Input : 144 to 159 Output : 144 to 159
6th set	5	Input : 160 to 175 Output : 160 to 175	Input : 176 to 191 Output : 176 to 191
7th set	6	Input : 192 to 207 Output : 192 to 207	Input : 208 to 223 Output : 208 to 223
8th set	7	Input : 224 to 239 Output : 224 to 239	Input : 240 to 255 Output : 240 to 255

Table 3-26 : Assignment of pin number and signal

The connector pin number of the parallel I/O unit of the station number 0 and signal number assignment are shown in Table 3-27 and Table 3-28. If it is set as other station number, please interpret and utilize.

Table 3-27:Connector CN100pin No. and signal assignment list (2A-CBL 🗆 🗆)							
D.		Functio	on name	6		Functio	n name
Pin No.	Line color	General-purpose	Dedicated/power supply, common	Pin No.	Line color	General-purpose	Dedicated/power supply, common
1	Orange/Red A		FG	26	Orange/Blue A		FG
2	Gray/Red A		0V:For pins 4–7, 10–13	27	Gray/Blue A		0V:For pins 29–32, 35–38
3	White/Red A		12V/24V:For pins 4-7	28	White/Blue A		12V/24V:For pins 29-32
4	Yellow/Red A	General-purpose output 0	Operating output Note1)	29	Yellow/Blue A	General-purpose output 4	
5	Pink/Red A	General-purpose output 1	In servo ON output signal ^{Note1)}	30	Pink/Blue A	General-purpose output 5	
6	Orange/Red B	General-purpose output 2	Error occurring output signal Note1)	31	Orange/Blue B	General-purpose output 6	
7	Gray/Red B	General-purpose output 3	Operation rights output sig- nal ^{Note1)}	32	Gray/Blue B	General-purpose output 7	
8	White/Red B		0V:For pins 4-7, 10-13	33	White/Blue B		0V:For pins 29–32, 35–38
9	Yellow/Red B		12V/24V:For pins 10-13	34	Yellow/Blue B		12V/24V:For pins 35-38
10	Pink/Red B	General-purpose output 8		35	Pink/Blue B	General-purpose output 12	
11	Orange/Red C	General-purpose output 9		36	Orange/Blue C	General-purpose output 13	
12	Gray/Red C	General-purpose output 10		37	Gray/Blue C	General-purpose output 14	
13	White/Red C	General-purpose output 11		38	White/Blue C	General-purpose output 15	
14	Yellow/Red C		COM0:For pins 15-22 ^{Note2)}	39	Yellow/Blue C		COM1:For pins 40-47 ^{Note2)}
15	Pink/Red C	General-purpose input 0	Stop input ^{Note3)}	40	Pink/Blue C	General-purpose input 8	
16	Orange/Red D	General-purpose input 1	Servo OFF input signal _{Note1)}	41	Orange/Blue D	General-purpose input 9	
17	Gray/Red D	General-purpose input 2	Error reset input signal _{Note1})	42	Gray/Blue D	General-purpose input 10	
18	White/Red D	General-purpose input 3	Start input ^{Note1)}	43	White/Blue D	General-purpose input 11	
19	Yellow/Red D	General-purpose input 4	Servo ON input signal ^{Note1)}	44	Yellow/Blue D	General-purpose input 12	
20	Pink/Red D	General-purpose input 5	Operation rights input sig- nal ^{Note1)}	45	Pink/Blue D	General-purpose input 13	
21	Orange/Red E	General-purpose input 6		46	Orange/Blue E	General-purpose input 14	
22	Gray/Red E	General-purpose input 7		47	Gray/Blue E	General-purpose input 15	
23	White/Red E		Reserved	48	White/Blue E		Reserved
24	Yellow/Red E		Reserved	49	Yellow/Blue E		Reserved
25	Pink/Red F		Reserved	50	Pink / Blue F		Reserved

Parallel I/O interface (First expansion unit)

Note1) The dedicated signal is assigned at shipping. It can change with the parameter. Note2) Sink type:12V/24V(COM),Source type:0V(COM) Note3) The dedicated input signal (STOP) is assigned at shipping. The signal number is fixing.

		Functio	on name			Function name		
Pin No.	Line color	General-purpose	Dedicated/power supply, common	Pin No.	Line color	General-purpose	Dedicated/power supply, common	
1	Orange/Red A		FG	26	Orange/Blue A		FG	
2	Gray/Red A		0V:For pins 4-7, 10-13	27	Gray/Blue A		0V:For pins 29–32, 35–38	
3	White/Red A		12V/24V:For pins 4-7	28	White/Blue A		12V/24V:For pins 29-32	
4	Yellow/Red A	General-purpose output 16		29	Yellow/Blue A	General-purpose output 20		
5	Pink/Red A	General-purpose output 17		30	Pink/Blue A	General-purpose output 21		
6	Orange/Red B	General-purpose output 18		31	Orange/Blue B	General-purpose output 22		
7	Gray/Red B	General-purpose output 19		32	Gray/Blue B	General-purpose output 23		
8	White/Red B		0V:For pins 4-7, 10-13	33	White/Blue B		0V:For pins 29–32, 35–38	
9	Yellow/Red B		12V/24V:For pins 10-13	34	Yellow/Blue B		12V/24V:For pins 35-38	
10	Pink/Red B	General-purpose output 24		35	Pink/Blue B	General-purpose output 28		
11	Orange/Red C	General-purpose output 25		36	Orange/Blue C	General–purpose output 29		
12	Gray/Red C	General-purpose output 26		37	Gray/Blue C	General-purpose output 30		
13	White/Red C	General-purpose output 27		38	White/Blue C	General-purpose output 31		
14	Yellow/Red C		COM0:For pins 15-22 ^{Note1)}	39	Yellow/Blue C		COM1:For pins 40-47 Note1)	
15	Pink/Red C	General-purpose input 16		40	Pink/Blue C	General-purpose input 24		
16	Orange/Red D	General-purpose input 17		41	Orange/Blue D	General-purpose input 25		
17	Gray/Red D	General-purpose input 18		42	Gray/Blue D	General-purpose input 26		
18	White/Red D	General-purpose input 19		43	White/Blue D	General-purpose input 27		
19	Yellow/Red D	General-purpose input 20		44	Yellow/Blue D	General-purpose input 28		
20	Pink/Red D	General-purpose input 21		45	Pink/Blue D	General-purpose input 29		
21	Orange/Red E	General-purpose input 22		46	Orange/Blue E	General-purpose input 30		
22	Gray/Red E	General-purpose input 23		47	Gray/Blue E	General-purpose input 31		
23	White/Red E		Reserved	48	White/Blue E		Reserved	
24	Yellow/Red E		Reserved	49	Yellow/Blue E		Reserved	
25	Pink/Red E		Reserved	50	Pink/Blue E		Reserved	

Table 3-28 : Connector CN300pin No. and signal assignment list (2A-CBL $\Box\Box$)

Note1) Sink type:12V/24V(COM),Source type:0V(COM)

<Reference> The example of connection with our PLC



Table 3-29 : Connection with a Mitsubishi PLC (Example of sink type)



*The input/output circuit external power supply (24 VDC) must be prepared by the customer.

Table 3-30 : Connection with a Mitsubishi PLC (Example of source type) *The input/output circuit external power supply (24 VDC) must be prepared by the customer.

(6) External I/O cable

■ Order type: 2A-CBL □□

Note) The numbers in the boxes $\Box\Box$ refer to the length. (05: 5m, 15: 15m)

Outline



This is the dedicated cable used to connect an external peripheral device to the connector on the parallel input/output unit.

One end matches the connector on the parallel input/output unit, and the other end is free. Connect the peripheral device's input/output signal using the free end. One cable correspond to the input 16 points and output 16 points.

Two cables are needed to connection of (input 32 points and output 32 points) with built-in standard.

Configuration

Table 3-31 : Configuration device

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
External I/O cable	2A-CBL	1рс.	0.7(5m) 1.84(15m)	5m or 15m

Note1) Mass indicates one set.

Specifications

Table 3-32 : Specifications

Items	Specifications				
Number of cables x cable size	50 pairs x AWG #28				
Total length	5m or 15m				

Connector pin numbers and cable colors

Table 3-33 : Connector pin numbers and cable colors

Pin no.	Cable colors	Pin no.	Cable colors	Pin no.	Cable colors	Pin no.	Cable colors	Pin no.	Cable colors
1	Orange/Red A	11	Orange/Red C	21	Orange/Red E	31	Orange/Blue B	41	Orange/Blue D
2	Gray/Red A	12	Gray/Red C	22	Gray/Red E	32	Gray/Blue B	42	Gray/Blue D
3	White/Red A	13	White/Red C	23	White/Red E	33	White/Blue B	43	White/Blue D
4	Yellow/Red A	14	Yellow/Red C	24	Yellow/Red E	34	Yellow/Blue B	44	Yellow/Blue D
5	Pink/Red A	15	Pink/Red C	25	Pink/Red E	35	Pink/Blue B	45	Pink/Blue D
6	Orange/Red B	16	Orange/Red D	26	Orange/Blue A	36	Orange/Blue C	46	Orange/Blue E
7	Gray/Red B	17	Gray/Red D	27	Gray/Blue A	37	Gray/Blue C	47	Gray/Blue E
8	White/Red B	18	White/Red D	28	White/Blue A	38	White/Blue C	48	White/Blue E
9	Yellow/Red B	19	Yellow/Red D	29	Yellow/Blue A	39	Yellow/Blue C	49	Yellow/Blue E
10	Pink/Red B	20	Pink/Red D	30	Pink/Blue A	40	Pink/Blue C	50	Pink/Blue E

Connections and outside dimensions

The sheath of each signal cable (50 lines) is color indicated and marked with dots. Refer to the cable color specifications in "Table 3-33Connector pin numbers and cable colors" when making the connections.





Fig.3-44 : Connections and outside dimensions

(7) Personal computer cable

■ Order type: ● For PC/AT : 2D-232CBL03M

Outline



This is the RS-232 interface cable used for connecting the controller with a personal computer. The personal computer on hand may be usable with the above interface cable. Confirm the connection specifications when placing an order.

Personal computer cables for the PC/AT compatible model is available.

Configuration

Table 3-34 : Configuration device

Part name	Туре	Qty.	$Mass(kg)^{Note1)}$	Remarks
Personal computer cable (for PC/AT)	2D-232CBL03M	1рс.	4	3m, D−SUB 9 pin

Note1) Mass indicates one set.

Specifications



Fig.3-45 : Personal computer cabe connection

- (8) CC-Link interface
- Order type: 2D-TZ576
- Outline



The CC-Link interface is the optioninterface to not only add bit data to the robot controller. but also to add CC-Link field network function that allows cyclic transmission of word data.

Configuration

Table 3-35 : Configuration device

Part name	Туре	Qty.	$Mass(kg)^{Note1}$	Remarks
CC-Link interface	2D-TZ576	1	0.4	
Manual	BFP-A8701	1	_	
Ferrite core	E04SR301334	2	_	
Cable clamp	AL4	2	-	Be sure to install this for noise countermeasure.
	AL5	2	_	

Note1) Mass indicates one set.

Table 3-36 :	Procured	by the	customer
--------------	----------	--------	----------

Part name	Туре	Qty.	Remarks	
	QJ61BT11(Q series)			
	QJ61BT11N(Q series)			
	AJ61QBT11(QnA series)		FX series products are not supported.	
Master station	A1SJ61QBT11(QnAS series)	1		
	AJ61BT11(A series)			
	A1SJ61BT11(AnS series)			
	A80BD-J61BT11(personal computer board)			
Communication cable	-	1	Shielded 3-core twisted cable This cable may be manufactured by the customer.	
Terminal resistor	_	1	110Ω or 130Ω is recommended.	



Fig.3-46 : Example of CC-Link Product Configuration

Specifications

Table 3-37 : Specifications

Item			Specif	ications		Remarks	
Communication function			Bit data	and word da	ta can be tra	ansmitted.	Word data are used by the registers.
Station type			Int	elligent devi	ce station ^{No}	ote1)	
Support sta	ition			Local	station		No master station function
The version	ı correspondin	g to CC-Link		V	er.2		The extended cyclic setup is possible.
Mountable of	option slot			Slot	1, 2, 3		
Number of I	mountable CC	-Link interface cards			1		Multiple CC-Link interface cards cannot be inserted.
Number of s	stations			1 to 64	stations		When four stations are occupied, continuous station numbers are used. The station numbers are set by a DIP switch.
Transmissio	on speed		101	M/5M/2.5M	/625K/156K	bps	This is set by the rotary SW.
Station num	nber			1 t	o 64		When two or more stations are occupied,
Number of	occupied stati	ons		1/2	2/3/4		continuous station numbers are used.
Extended c	yclic setup			1/2	2/4/8		
Maximum lir	nk point	Remote I/O (RX, RY).		Each 8	96 points		The two last cannot be used.
		Remote register (RWr, RWw)		Each 12	8 register		16 bits/register
Extended c	yclic setup	-	1 fold	2 fold	3 fold	4 fold	
-	I		setup	setup	setup	setup	
Link point per set	When one station is	Remote I/O (RX, RY).	32 point	32 point	64 point	128 point	
	occupied	Remote register (RWw)	4 word	8 word	16 word	32 word	
		Remote register (RWr)	4 word	8 word	16 word	32 word	
	When two stations is	Remote I/O (RX, RY).	64 point	96 point	192 point	384 point	
	occupied	Remote register (RWw)	8 word	16 word	32 word	64 word	
		Remote register (RWr)	8 word	16 word	32 word	64 word	
	When three stations is	Remote I/O (RX, RY).	96 point	160 point	320 point	640 point	
	occupied	Remote register (RWw)	12 word	24 word	48 word	96 word	
		Remote register (RWr)	12 word	24 word	48 word	96 word	
	When four stations is	Remote I/O (RX, RY).	128 point	224 point	448 point	896 point	
	occupied	Remote register (RWw)	16 word	32 word	64 word	128 word	
Remote register (RWr)		16 word	32 word	64 word	128 word		
Number of the maximum occupancy station			4 st	ations			
The I/O first number of the robot controller.		No. 6000 The number corresponding to the station number by the setup of the parameter ″CCFIX.″					

Note1) The CC-Link interface supports neither the transient transmission function nor the FX series.

Functions

(1) Communication function

• The number of usable points is 896 points maximum for bit control and 128 points maximum for word control.

(2) Easy setup

- The CC-Link interface card can be set by a rotary switch or DIP switch.
- •No separate space is required to mount the CC-Link interface card as it is embedded in the robot controller (can only be mounted into slot 2).
- Easy wiring since only four terminals need to be connected.
- Dedicated commands have been added to MELFA-BASIC V (robot programming language); thus, no complex interface programming is required.

(3) High-speed response

- •The link scan time when connecting 64 stations is approximately 7.2 ms, achieving superior high-speed response performance.
- A transmission speed can be selected from 10M, 5M, 2.5M, 625K and 156K bps according to the transmission distance.

(9) Extension memory cassette

- Order type: 2D-TZ454
- Outline

Used to increase the total number of teaching points in the robot program.



Table 3-38 : Configuration device

Part name	Туре	Qty.	Mass(kg) ^{Note1)}	Remarks
Extension memory cassette	2D-TZ454	1	0.1	

Note1) Mass indicates one set.

Specifications

Table 3-39 : Specifications

Items	Specifications	Remarks
External dimensions	Approx. 94(W)X65(D)X15(H) mm	Excluding the connection connector
Mass	Approx. 0.2 kg	
Connection method	Connection using a special connector	
Memory size ^{Note1)}	Teaching point number: 37,800 Steps number: 75,600 Program number: 256	The sum total value combined with the standard are Teaching point number: 50,800 Steps number: 101,600 Program number: 512
Backup	Backup using the controller's internal battery	

Note1) As for the standard points, after adding an expansion memory cassette, the information in all backup memory areas in the controller is copied into the expansion memory cassette. Therefore, please note that if the expansion memory cassette is removed after it has been added, there will be no program left in the controller.

[CAUTION]

 \cdot Inserting and removing the memory cassette

A memory cassette cannot be inserted or removed while the control power is on. Please turn off the control power before handling the memory cassette to avoid destroying the memory information in the cassette.

(10) RT ToolBox2/RT ToolBox2 mini

- Order type : RT ToolBox2
 - *For windows CD-ROM : 3D-11C-WINE
 RT ToolBox2 mini
 *For windows CD-ROM : 3D-12C-WINE

Outline



This is handy software that fully uses the personal computer functions. It can be used in various stages from the robot specifications study (tact study, etc.) to the design support (creation and editing of programs), start up support (execution, control and debugging of program), and maintenance (remote maintenance.)

The "personal computer support software" which supports these function fully, and the "personal computer support software mini" which does not have the simulation function are available.

Configuration

Table 3-40 : Product configuration

Part name	Туре	Medium	Mass(kg) ^{Note1)}	Remarks
RT ToolBox2	3D-11C-WINE	CD-ROM	0.2	
RT ToolBox2 mini	3D-12C-WINE	CD-ROM	0.2	

Note1) Mass indicates one set.

Features

- (1) Simple operation with guidance method and menu method
 - The Windows standard is used for windows operation, so the controller initialization and startup operations can be carried out easily by following the instructions given on the screen. Even a beginner can easily carry out the series of operations from program creation to execution.
- (2) Increased work efficiency with ample support functions

The work efficiency is greatly improved with the multi-window method that carries out multiple steps and displays in parallel. The renumbering function, and copy, search, syntax check and step execution are especially sufficient, and are extremely useful when editing or debugging the program.

With the simulation function support, the program can be debugged and the tact checked before starting the machine at the site. This allows the on-site startup work efficiently to be greatly improved.

- (3) The maintenance forecast function increases the efficiency of maintenance work. Analyze the load condition while the robot is actually operating. Based on this analysis, calculate the time for maintenance, such as lubrication and belt replacement. By utilizing this information, the line stop time as well as the maintenance costs can be reduced.
- (4) The position recovery support function increases the recovery efficiency in the event of origin position displacement. This function compensates the origin settings and position data by just reproducing several previous teaching points when hand and/or arm displacement occurs, when replacing the motor and the belts, or when reloading the robot. This function can reduce the time required for recovery.

Functions

Table 3-41 : Functions

Function		Functional existence ^{Note1)}		Details
Compatible mode	I	0	0	Personal computer running Microsoft Windows2000/XP/Vista.
Program editing functions functions OOO state Line Bat COO Pos Sea Coo State Line Bat COO Pos Sea Pos Pos Pos Pos Pos Pos Pos Pos Pos Pos		0	 MELFA BASIC V language compatible Multiple editing screen simultaneously display Command input, comment writing Position data editing File operation (writing to controller, floppy disk, personal computer) Search and replace function (using characters, line Nos., labels) Copy, cut, paste, insert (per character, line), undo (per command statement, position conversion) Line No. automatic generation, renumbering Batch syntax check Command template Position conversion batch editing Position variable template Print, print preview 	
	Control func- tions	0	0	 Program file control (list, copy, movement, delete, content compari- son, name change, protect)
	Debugging func- tions	0	0	 Direct editing of program in controller Confirmation of robot program operation (step execution, direct execution)
Simulation func- tion		0 ×		 Off-line simulation of robot program operation using CG (computer graphics) Tact time calculation
Monitor func- tions	onitor func- ins O		0	 Robot operation monitor (robot operation state, stop signal, error monitor, program monitor (execution program, variables), general-purpose input/output signals (forced output possible), dedicated input/output signals, operation confirmation (operation range, current position, hand, etc.) Operation monitor (working time statistics, production information, robot version) Servo monitor (load)
Maintenance function		0 0		 Parameter setting Batch, divided backup
				 RT ToolBox2 mini (3D-12C-WINE) RT ToolBox2 (3D-11C-WINE)

Note1) The functions included with the RT ToolBox2 and the RT ToolBox2 mini are shown below. O : Function provided ×: Function not provided

(11) Instruction Manual(bound edition)

■ Order type : ● 5S-DB00-PE01 (RV-6SD/6SDL series)

Outline



This is a printed version of the CD-ROM (instruction manual) supplied with this product.

Configuration

Table 3-42 : Product configuration(RV-6SD/6SDL series)

	Name	Туре	Mass(kg) ^{Note1)}	Specifications
Ins	truction Manual	5S-DB00-PE01	2.6	
	Safety Manual	BFP-A8006	-	Items relating to safety in handling the robot
	Standard Specifications	BFP-A8654	-	Specification of the robot arm and controller
	Robot Arm Setup & Maintenance	BFP-A8655	-	Installation method of the robot arm, jog operation, and maintenance and inspection procedures
	Controller Setup, Basic Operation and Maintenance	BFP-A8660	-	Installation method of the controller, basic operation, and maintenance and inspection procedures
	Detailed Explanation of Functions and Operations	BFP-A8586	-	Functions of the controller and T/B, operation method, and explanation of MELFA-BASIC V
	Troubleshooting	BFP-A8588	-	Causes of errors occurred and their countermeasures
	Additional axis function	BFP-A8663	-	Function of the additional axis, operation method.
	Tracking Function Manual	BFP-A8664	-	Function of the Tracking, operation method.

Note1) Mass indicates one set.

3.10 Maintenance parts

The consumable parts used in the controller are shown in Table 3–43. Purchase these parts from your dealer when required. Some Mitsubishi-designated parts differ from the maker's standard parts. Thus, confirm the part name, robot arm and controller serial No. and purchase the parts from your dealer.

Table 3-43 : Controller consumable parts list

No.	Name	Type Note1)	Qty.	Usage place	Supplier		
CR2DA	CR2DA-700 controller						
1	Lithium battery	Q6BAT	1	Front operation panel	Mitsubishi Electric Sys-		
2	Filter		1	Front of the controller	tem Service;Co.,Ltd		
CR3D-	CR3D-700 controller						
1	Lithium battery	Q6BAT	1	Front operation panel			
2	Fan (40 square)		5	Amplifier unit Converter unit	Mitsubishi Electric Sys-		
3	Fan (90 square)		1	Control unit	tem Service;Go.,Ltd		
4	Filter		1	Controller rear			

Note1) Confirm the robot arm serial No., and contact the dealer or service branch of Mitsubishi Electric Co., for the type.

4 Software

4.1 List of commands

The available new functions in MELFA-BASIC V are given in Table 4-1.

Туре	Class	Function	Input format (example)
	Joint interpolation	Moves to the designated position with joint interpolation.	Mov P1
	Linear interpolation	Moves to the designated position with linear interpolation.	Mvs P1
	Circular interpolation	Moves along a designated arc (start point \rightarrow passing point \rightarrow start point (end point)) with 3-dimensional circular interpolation (360 degrees).	Mvc P1,P2,P1
		Moves along a designated arc (start point \rightarrow passing point \rightarrow end point) with 3-dimensional circular interpolation.	Mvr P1,P2,P3
		Moves along the arc on the opposite side of a designated arc (start point \rightarrow reference point \rightarrow end point) with 3-dimensional circular interpolation.	Mvr2 P1,P9,P3
		Moves along a set arc (start point \rightarrow end point) with 3-dimensional circular interpolation.	Mvr3 P1,P9,P3
	Speed designation	Designates the speed for various interpolation operations with a percentage (0.1% unit).	Ovrd 100
		Designate the speed for joint interpolation operation with a percentage $(0.1\% \text{ unit})$.	JOvrd 100
		Designates the speed for linear and circular interpolation with a numerical value (mm/s unit).	Spd 123.5
o		Designates the acceleration/deceleration time as a percentage in respect to the predetermined maximum acceleration/deceleration. (1% unit)	Accel 50,80
contr		Automatically adjusts the acceleration/deceleration according to the parameter setting value.	Oadl ON
ation		ets the hand and work conditions for automatic adjustment of the acceleration/deceleration.	LoadsetT 1,1
on and oper	Operation	Performance of movement is upgraded corresponding to the application.	M∨Tune 4
		Adds a process unconditionally to the operation.	Wth
		Adds a process conditionally to the operation.	Wthif
		Designates smooth operation.	Cnt 1,100,200
siti		Designates the positioning completion conditions with a No. of pulses.	Fine 200
Ро		Designates the positioning completion conditions with a joint interpola- tion.	Fine 0.5, J, 2
		Designates the positioning completion conditions with a distance in a straight line	Fine 1, P
		Turns the servo power ON/OFF for all axes.	Servo OFF
		Limits the operation of each axis so that the designated torque is not exceeded.	Torq 4,10
	Position control	Designates the base conversion data.	Base P1
		Designates the tool conversion data.	Tool P1
	Float control	The robot arm rigidity is lowered and softened. (XYZ coordinate system)	Cmp Pos ,&B00000011
		The robot arm rigidity is lowered and softened. (JOINT coordinate sys- tem)	Cmp Jnt ,&B00000011
		The robot arm rigidity is lowered and softened. (TOOL coordinate sys- tem)	Cmp Tool ,&B00000011
		The robot arm rigidity is returned to the normal state.	Cmp Off
		The robot arm rigidity is designated.	Cmpg 1.0,1.0,1.0,1.0,1.0,1.0,1.0,1.0
	Pallet	Defines the pallet.	Def Plt 1,P1,P2,P3,P4,5,3,1
		Operates the pallet grid point position.	Plt 1,M1
	Singular point pas- sage	Move to a specified position using linear interpolation passing through a singular point.	Mvs P1 TYPE 0,2

Туре	Class	Function	Input format (example)
	Branching	Branches unconditionally to the designated place.	GoTo 120
		Branches according to the designated conditions.	If M1=1 Then GoTo *L100 Else GoTo 20 End If
		Repeats until the designated end conditions are satisfied.	For M1=1 TO 10
			Next M1
		Repeats while the designated conditions are satisfied.	While M1<10 Wend
		Branches corresponding to the designated expression value.	On M1 GoTo *La1, *Lb2, *Lc3
		Executes program block corresponding to the designated expression value	Select Case 1
			Break Case 2
			Break End Select
itro		Moves the program process to the next line.	Skip
con	Impact detection	Set to enable/disable the impact detection.	ColChk ON/OFF
an		Set the detection level of the impact detection.	ColLvl 100,80,,,,,
ogr	Subroutine	Executes the designated subroutine. (Within program)	GoSub *L200
۲,		Returns from the subroutine.	Return
		Executes the designated program.	CallP P10 ,M1,P1
		Defines the program argument executed with the CALLP command.	FPrm M10,P10
		Executes the subroutine corresponding to the designated expression value.	On M1 GoSub *La1, *Lb2, *Lc3
	Interrupt	Defines the interrupt conditions and process.	Def Act 1, M1=1 GoTo *L100
		Enables/disables the interrupt.	Act 1=1
		Defines the start line of the program to be executed when an interrupt is generated from the communication line.	On Com(1) GoSub *L100
		Enables the interrupt from the communication line.	Com(1) On
		Disables the interrupt from the communication line.	Com(1) Off
		Stops the interrupt from the communication line.	Com(1) Stop
	Wait	Designates the wait time, and the output signal pulse output time. (0.01s unit)	Dly 0.5
	0	Waits until the variable becomes the designated value.	Wait M_In(1)=1
	Stop	Stops the program execution. Generates an error. During program execution, continue, stop or servo	Hit Error 9000
	F ud	OFF can be designated.	E.J.
	Hand open	Chans the designated hand	HOpen 1
lanc	Hand close	Closes the designated hand	
put	Assignment	Defines the input/output variables.	
out	Input	Calle out the general-purpose input signal.	
Input/	Output	Calls out the general purpose output signal.	M_Out(1) =0
<u>ح</u>	Mechanism designa-	Acquires the mechanism with the designated mechanism No.	GetM 1
rtion	tion	Releases the mechanism with the designated mechanism No.	RelM 1
tecr	Selection	Selects the designated program for the designated slot.	XLoad 2,″P102″
ê	Start/stop	Carries out parallel execution of the designated program.	XRun 3,″100″,0
alle		Stops parallel execution of the designated program.	XStp 3
Par		Returns the designated program's execution line to the head and enters the program selection enabled state.	XRst 3

Type	Class	Function	Input format (example)	
	Definition	Defines the integer type or real number type variable.	Def Inte KAISUU	
		Defines the character string variable.	Def Char MESSAGE	
		efines the layout variable. (Up to 3-dimensional possible)	Dim PDATA(2,3)	
		Defines the joint variable.	Def Jnt TAIHI	
		Defines the position variable.	Def Pos TORU	
		Defines the function.	Def FN TASU(A,B)=A+B	
ers	Clear	Clears the general-purpose output signal, variables in program, variables	Clr 1	
GE		between programs, etc.		
-	File	Opens a file.	Open "COM1:" AS #1	
		Closes a file.	Close #1	
		Inputs data from a file.	Input# 1,M1	
		Outputs data to a file.	Print# 1,M1	
	Comment	Describes a comment.	Rem "ABC"	
	Label	Indicates the branching destination.	*SUB1	

4.2 List of parameters

show the main parameter in the Table 4-2.

Table 4-2	:	List o	of	parameters
-----------	---	--------	----	------------

Parameter		Details
Standard tool coordinates.	MEXTL	Set the default value for the tool data. Unit: mm or deg.
Standard base coordinates	MEXBS	Set the relation of the world coordinate system and robot coordinate system. Unit: mm or deg.
XYZ operation range	MEPAR	Designate the overrun limit value for the world coordinate system.
JOINT operation range	MEJAR	Set the overrun limit value for each joint axis.
Free plane limit		This is the overrun limit set with the free plane. Create a plane with the three coordinates $x1$, $y1$, $z1$ to $x3$, $y3$, $z3$, and set the outer side of the plane as the outside operation range (error). The following three types of parameters are used.
	SFC1P : SFC8P	Eight types of free plane limits can be set in SFC1P to SFC8P. There are nine elements, set in the order of x1, y1, z1, x2, y2, z2, x3, y3, z3.
	SFC1ME : SFC8ME	Designate which mechanism to use eight types of set free plane limits. The mechanism No. to use is set with 1 to 3.
	SFC1AT : SFC8AT	Set the validity of the eight types of set free plane limits. (Valid 1/Valid 2/invalid = $1/-1/0$)
User-defined area		An area (cube) defined with two XYZ coordinate points can be designated and that area set as the outside operation range. Furthermore, a signal can be output when the axis enters that area. Up to 32 types of area can be designated.
	AREA1CS : AREA32CS	Specify the coordinate system of the user definition area *. 0: Base coordinate system (conventional compatibility) 1: Robot coordinate system
	AREA1P1 : AREA32P1	Designated the 1st point of the area. There are eight elements, set in the order of x, y, z, a, b, c, L1, L2. (L1 and L2 are the additional axes.)
	AREA1P2 : AREA32P2	Designated the 2nd point of the area. There are eight elements, set in the order of x, y, z, a, b, c, L1, L2. (L1 and L2 are the additional axes.)
	AREA1ME : AREA32ME	Designate which mechanism to use the 32 types of set area. The mechanism No. to use is set with 1 to 3.
	AREA1AT : AREA32AT	Designate the area check type. (Invalid/zone/interference = 0/1/2) Zone: The dedicated output signal USRAREA turns ON. Interference: An error occurs
Automatic return setting	RETPATH	Set to restart the program after returning to the interrupt position when resuming operation after an interruption.
Buzzer ON/OFF	BZR	Designate whether to the turn buzzer ON or OFF.
Jog setting	JOGJSP	Designate the joint jog and step operation speed. (Set dimension H/L amount, max. override.)
	JOGPSP	Designate the linear jog and step operation speed. (Set dimension H/L amount, max. override.)
Jog speed limit value	JOGSPMX	Limit the operation speed during the teaching mode. Max. $250[mm/s]$

Parameter		Details
Hand type	HANDTYPE	Set the hand type of the single/double solenoid, and the signal No. (Single/double = S/D) Set the signal No. after the hand type. Example) D900
Stop input B contact desig- nation	INB	Change the dedicated input (stop) between the A contact and B contact.
User-designated origin	USERORG	Designate the user-designated origin position.
Program selection memory	SLOTON	Select the program selected previously when initializing the slot. The non-selected state will be entered when not set.
Communication setting	CBAU232	Set the baud rate.
	CLEN232	Set the character length.
	CPRTY232	Set the parity.
	CSTOP232	Set the stop bit.
	CTERM232	Set the end code.
Slot table	SLT1 : SLT32	Make settings (program name, operation type, order of priority, etc.) for each slot during slot initialization.
No. of multi-tasks	TASKMAX	Designate the No. of programs to be executed simultaneously. (Max. 32)
Select the function of singular point adjacent alarm	MESNGLSW	Designate the valid/invalid of the singular point adjacent alarm. (Invalid/Valid = $0/1$) When this parameter is set up "VALID", this warning sound is buzzing even if parameter: BZR (buzzer ON/OFF) is set up "OFF".
Display language.	LNG	Change the language to display on the LCD display of teaching pendant.

5 Instruction Manual

5.1 The details of each instruction manuals

The contents and purposes of the documents enclosed with this product are shown below. Use these documents according to the application.

Instruction manuals enclosed in dashed lines in the list below are for optional products. For special specifications, a separate instruction manual describing the special section may be enclosed.

Safety Manual	Explains the common precautions and safety measures to be taken for robot handling, sys- tem design and manufacture to ensure safety of the operators involved with the robot.
Standard Specifications or special Specifications	Explains the product's standard specifications, factory-set special specifications, option configuration and maintenance parts, etc. Precautions for safety and technology, when incorporating the robot, are also explained.
Robot Arm Setup & Maintenance	Explains the procedures required to operate the robot arm (unpacking, transportation, installation, confirmation of operation), and the maintenance and inspection procedures.
Controller Setup, Basic Operation and Maintenance	Explains the procedures required to operate the controller (unpacking, transportation, installation, confirmation of operation), basic operation from creating the program to automatic operation, and the maintenance and inspection procedures.
Detailed Explanation of Functions and Operations	Explains details on the functions and operations such as each function and operation, com- mands used in the program, connection with the external input/output device, and parame- ters, etc.
Troubleshooting	Explains the causes and remedies to be taken when an error occurs. Explanations are given for each error No.
Additional axis function	Explains the specifications, functions and operations of the additional axis control.
Tracking Func- tion Manual	Explains the control function and specifications of conveyor tracking

Extended Function Instruction Manual Explains the detailed description of data configuration of shared memory, monitoring, and operating procedures, about the GOT (CRnD-700 series controller).

6 Safety

6.1 Safety

Measures to be taken regarding safety of the industrial robot are specified in the "Labor Safety and Sanitation Rules". Always follow these rules when using the robot to ensure safety.

6.1.1 Self-diagnosis stop functions

This robot has the self-diagnosis stop functions shown in Table 6-1 and the stop functions shown in Table 6-2 for safe use.

No.	b. Function		Details	Remarks	
1	Overload pro	Verload protection func- on Activates when the total servo current time excee the specified value.		The drive circuit is shut off. The robot stops, and an alarm displays.	
2	Overcurrent function	diagnosis	Activates when an overcurrent flows to the motor circuit.	The drive circuit is shut off. The robot stops, and an alarm displays.	
3	Encoder disconnection diagnosis function		Activates when the encoder cable is disconnected.	The drive circuit is shut off. The robot stops, and an alarm displays.	
4	Deflection over diagnosis function		Activates when an error occurs between the com- mand value and actual position, and the error exceeds the specified amount.	The drive circuit is shut off. The robot stops, and an alarm displays.	
5	AC power voltage drop diagnosis function		Activates when the AC power voltage drops below the specified value.	The drive circuit is shut off. The robot stops, and an alarm displays.	
6	CPU error detection func- tion		Activates when an error occurs in the CPU.	The drive circuit is shut off. The robot stops, and an alarm displays.	
7	Overrun prevention	Software limit detection	This is the limit provided by the software to enable operation only in the operation range.	The drive circuit is shut off. The robot stops, and an alarm displays.	
	function	Mechanical stopper	This is the mechanical stopper provided outside the software.	The robot mechanically stops, and function 1 or 2 activates.	

Table 6-1 : Self-diagnosis stop functions

Table	6-2	:	List	of	stop	function	s
-------	-----	---	------	----	------	----------	---

Stop function	Operation panel	Teaching pendant	External input	Details
Emergency stop	0	0	0	This is the stop with the highest degree of emergency. The servo power is shut off, and the mechanical brakes (all axes) activate to stop the robot. To recover, reset the alarm, and turn the servo ON with the servo ON command.
Stop	0	0	0	This is a stop operation with a high degree of emergency. The robot immediately decelerates and stops. Note that the servo power is not shut off. Use this when using the collision evasion sensor, etc.

6.1.2 External input/output signals that can be used for safety protection measures

	Signal	Connection point	Parameter	Functions	Usage method
	External emer- gency stop	Terminal (EMG IN)	-	This servo power is shut off, and the robot stops immediately.	Externally installed emergency stop switch. Door switch on safety protection fence. Stopping at high-level error occurrence.
	Door switch		-		The door switch of the safe protection fence
	Enabling device input		-		Enabling device. The safety switch during teaching work
Input	Stop	Parallel I/O unit or interface	STOP	The program execution is stopped, and the robot stops. The servo power is not shut off.	The robot is stopped when a peripheral device fault occurs. The servo power is not shut off.
	Servo OFF		SRVOFF	The servo power can be shut off.	The robot is stopped when a peripheral device fault occurs. The servo power is not shut off.
	Automatic oper- ation enable		AUTOENA	Disables automatic operation when inac- tive.	Door switch on safety protection fence
	In servo ON	Parallel I/O unit or	SRVON	The servo power ON/OFF state is output.	The servo power ON/OFF state is shown and alerted with the display lamps.
Output	Waiting	interface	STOP	Outputs that the robot is temporarily stopped.	The temporary stop state is shown and alerted with the display lamps.
	In alarm		ERRRESET	Outputs when an alarm occurs in the robot	The alarm state is shown and alerted with the display lamps

Table 6-3 : External input/output signals that can be used for safety protection measures

[Caution] The external emergency stop input is prepared as a b contact for safety proposes. Thus, if the emergency stop input circuit is opened when the robot is started up, the robot will not operate. Refer to Page 123, "6.1.7 Examples of safety measures" for details.

6.1.3 Precautions for using robot

The safety measures for using the robot are specified in the "Labor Safety and Sanitation Rules". An outline of the rules is given below.

- (1) Robot installation
 - Secure sufficient work space required to safely perform work such as teaching and maintenance related to the robot.
 - Install the controller outside the robot's motion space. (If a safety fence is provided, install outside the fence.)
 - Install the controller where the entire robot operation can be viewed.
 - Install display lamps, etc., to indicate the robot's operation state.
 - · Securely fix the robot arm onto the fixing table with the designated bolts.

(2) Prevention of contact with operator

- · Install a safety fence or enclosure so that the operator cannot easily enter the robot's motion space.
- Install an interlock function that will stop the robot if the safety fence or enclosure door is opened.
- (3) Work procedures
 - Create and observe work procedures for the robot teaching, operation, inspection and emergencies.
 - · Create hand signals to be followed when several operators are working together.
 - Create displays such as "Teaching in Progress" and "Inspection in Progress" to be put up when an operator is in the robot's motion space so that other operators will not operate the operation panel (controller, control panel).

(4) Training

- · Train the operators about the operations, maintenance and safety required for the robot work.
- Only trained and registered operators must operate the robot.
 Participation in the "Special training for industrial robots" sponsored by the Labor Safety and Sanitation Committee, etc., is recommended for safety training.

(5) Daily inspection and periodic inspection

- · lways inspect the robot before starting daily operations and confirm that there are no abnormalities.
- Set the periodic inspection standards in view of the robot's ambient environment and operation frequency, and perform periodic inspections.
- Make records when periodic inspections and repairs have been done, and store the records for three or more years.

6.1.4 Safety measures for automatic operation

- (1) Install safety fences so that operators will not enter the operation area during operation and indicate that automatic operation is in progress with lamps, etc.
- (2) Create signals to be given when starting operation, assign a person to give the signal, and make sure that the operator follows the signals.

6.1.5 Safety measures for teaching

Observe the following measures when teaching, etc., in the robot's operation range.

- (1) Specify and follow items such as procedures related to teaching work, etc.
- (2) Take measures so that operation can be stopped immediately in case of trouble, and measures so that operation can be restarted.
- (3) Take measures with the robot start switch, etc., to indicate that teaching work is being done.
- (4) Always inspect that stop functions such as the emergency stop device before starting the work.
- (5) Immediately stop the work when trouble occurs, and correct the trouble.
- (6) Take measures so that the work supervisor can immediately stop the robot operation when trouble occurs.
- (7) The teaching operator must have completed special training regarding safety. (Training regarding industrial robots and work methods, etc.)
- (8) Create signals to be used when several operators are working together.
- 6.1.6 Safety measures for maintenance and inspections, etc.

Turn the power OFF and take measures to prevent operators other than the relevant operator from pressing the start switch when performing inspections, repairs, adjustments, cleaning or oiling.

If operation is required, take measures to prevent hazards caused by unintentional or mistaken operations.

- (1) Specify and follow items such as procedures related to maintenance work, etc.
- (2) Take measures so that operation can be stopped immediately in case of trouble, and measures so that operation can be restarted.
- (3) Take measures with the robot start switch, etc., to indicate that work is being done.
- (4) Take measures so that the work supervisor can immediately stop the robot operation when trouble occurs.
- (5) The operator must have completed special training regarding safety. (Training regarding industrial robots and work methods, etc.)
- (6) Create signals to be used when several operators are working together.

6.1.7 Examples of safety measures

Two emergency-stop input circuits are prepared on the user wiring terminal block of the controller. Create a circuit as shown below for safety measures. In addition, the figure shows the normal state which is not in the emergency stop state.

- [Caution] Since we have omitted the information in part because of explanation, there is the section different from the product. Also refer to Page 127, "(1) External emergency stop connection [supplementary explanation]" and Page 61, "3.6.1 Connection of the external emergency stop".
- [Note] In the emergency-stop related wiring by the customer, if the coil (is not the contact points) of the relay prepared by the customer is connected to the controller, please be sure to implement the measure against the noise by the customer in the coil section. And, please also take the lifetime of noise suppression parts into consideration.



Fig.6-1 : Example of safety measures (Wiring example 1)



Fig.6-2 : Example of safety measures (Wiring example 2)



Fig.6-3 : Example of safety measures (Wiring example 3)





(1) External emergency stop connection [supplementary explanation]

- (1) Use a 2-contact type switch for all switches.
- (2) Install a limit switch on the safety fence's door. With a constantly open contact (a contact), wire to the door switch input terminal so that the switch turns ON (is conducted) when the door is closed, and turns OFF (is opened) when the door is open.
- (3) Use a manual-return type 2b-contact for the emergency stop button.
- (4) Classify the faults into minor faults (faults that are easily restored and that do not have a great effect) and major faults (faults that cause the entire system to stop immediately, and that require care in restoration), and wire accordingly.
- [Caution] The emergency stop input (terminal block) on the user wiring in the controller can be used for safety measures as shown in Fig. 6-1 to Fig. 6-4. Note that there are limits to the No. of switch contacts, capacity and cable length, so refer to the following and install.
 - Switch contact..... Prepare a 2-contact type.^{*1)}
 - Switch contact capacity....... Use a contact that operates with a switch contact capacity of approx. 1mA to 100mA/24V. $^{\rm *1)}$
 - If you connect the relay etc., rated current of the coil should use the relay which is 100 mA/24 V or less. (Refer to Fig. 6-5)



Fig.6-5 : Limitations when connecting the relay etc.

You should always connect doubly connection of the emergency stop, the door switch, and the enabling switch. (Connect with both of side-A and side-B of the controller rear connector) In connection of only one side, if the relay of customer use should break down, it may not function correctly.

CAUTION Be sufficiently careful and wiring so that two or more emergency stop switches work independently. Don't function only on AND conditions (Two or more emergency stop switch status are all ON).

^{*1}) The minimum load electric current of the switch is more than 5mA/24V.

6.2 Working environment

Avoid installation in the following places as the equipment's life and operation will be affected by the ambient environment conditions. When using in the following conditions, the customer must pay special attention to the preventive measures.

(1) Power supply

- · Where the voltage fluctuation will exceed the input voltage range.
- · Where a momentary power failure exceeding 20ms may occur.
- · Where the power capacity cannot be sufficiently secured.

Please use the controller with an input power supply voltage fluctuation rate of 10% or less. In the case of 200 VAC input, for example, if the controller is used with 180 VAC during the day and 220 VAC during the night, turn the servo off once and then on again. If this is not performed, an excessive regeneration error may occur.

(2) Noise

- Where a surge voltage exceeding 1000V, 1 μ s may be applied on the primary voltage. Near large inverters, high output frequency oscillator, large contactors and welding machines. Static noise may enter the lines when this product is used near radios or televisions. Keep the robot away from these items.
- (3) Temperature and humidity
 - Where the atmospheric temperature exceeds 40 degree , lower than 0 degree.
 - Where the relative humidity exceeds 85%, lower than 45%, and where dew may condense.
 - Where the robot will be subject to direct sunlight or near heat generating sources such as heaters.

(4) Vibration

- Where excessive vibration or impact may be applied. (Use in an environment of $34m/s^2$ or less during transportation and $5m/s^2$ or less during operation.)
- (5) Installation environment
 - Where strong electric fields or magnetic fields are generated.
 - Where the installation surface is rough. (Avoid installing the robot on a bumpy or inclined floor.)
 - \cdot Where there is heavy powder dust and oil mist present.

6.3 Precautions for handling

- (1) This robot has brakes on all axes. The precision of the robot may drop, looseness may occur and the reduction gears may be damaged if the robot is moved with force with the brakes applied.
- (2) Avoid moving the robot arm by hand. When unavoidable, gradually move the arm. If moved suddenly, the accuracy may drop due to an excessive backlash, or the backed up data may be destroyed.
- (3) Note that depending on the posture, even when within the movement range, the wrist section could interfere with the base section. Take care to prevent interference during jog. *1)
- (4) The robot arm is configured of precision parts such as bearings. Grease is used for lubricating these parts. When cold starting at low temperatures or starting operation after long-term stoppage, the position accuracy may drop or servo alarms may occur. If these problems occur, perform a 5 to 10 minute running-in operation at a low speed (about a half of normal operating speed).
- (5) The robot arm and controller must be grounded with Class D grounding to secure the noise resistance and to prevent electric shocks.
- (6) The items described in these specifications are conditions for carrying out the periodic maintenance and inspections described in the instruction manual.
- (7) When using the robot arm on a mobile axis or elevating table, the machine cables enclosed as standard configuration may break due to the fixed installation specifications. In this case, use the machine cable extension (for flexed)" factory shipment special specifications or options.
- (8) If this robot interferes with the workpiece or peripheral devices during operation, the position may deviate, etc. Take care to prevent interference with the workpiece or peripheral devices during operation.
- (9) The hanging installation jig can be borrowed from the maker. Order to dealer when need.

^{*1)} Jog operation refers to operating the robot manually using the teaching pendant.

- (10) Do not attach a tape or a label to the robot arm and the controller. If a tape or a label with strong adhesive power, such as a packaging tape, is attached to the coated surfaces of the robot arm and controller, the coated surface may be damaged when such tape or label is peeled off.
- (11) If the robot is operated with a heavy load and at a high speed, the surface of the robot arm gets very hot. It would not result in burns, however, it may cause secondary accidents if touched carelessly.
- (12) Do not shut down the input power supply to stop the robot. If the power supply is frequently shut down during a heavy load or high-speed operation, the speed reducer may be damaged, backlash may occur, and the program data may be destroyed.
- (13) If the J1, J2 and J3 axes collide with the mechanical stopper during the automatic operation of the robot, it is necessary to replace the resin part of the mechanical stopper unit. For the replacement of the resin parts, please contact Mitsubishi or Mitsubishi's dealer.

If the resin part is not replaced, the mechanism unit and the speed reducer may be damaged significantly when the axes collide with the mechanical stopper next or subsequent time.

- (14) During the robot's automatic operation, a break is applied to the robot arm when the input power supply is shut down by a power failure, for instance. When a break is applied, the arm may deviate from the operation path predetermined by automatic operation and, as a result, it may interfere with the mechanical stopper depending on the operation at shutdown. In such a case, take an appropriate measure in advance to prevent any dangerous situation from occurring due to the interference between the arm and peripheral devices. Example) Installing a UPS (uninterruptible power supply unit) to the primary power source in order to reduce interference.
- (15) Do not conduct an insulated voltage test. If conducted by mistake, it may result in a breakdown.
- (16) Fretting may occur on the axis which moving angle or moving distance move minutely, or not moves. Fretting is that the required oil film becomes hard to be formed if the moving angle is small, and wear occurs. The axis which not moved is moving slightly by vibration etc. To make no fretting recommends to move these axes about once every day the 30 degree or more, or the 30mm or more.
- (17) The United Nations' Recommendations on the Transport of Dangerous Goods must be observed for transborder transportation of lithium batteries by air, sea, and land. The lithium batteries (Q6BAT,A6BAT) used in Mitsubishi industrial robots contain less than 1 g of lithium and are not classified as dangerous goods. However, if the quantity of lithium batteries exceeds 24 batteries for storage, etc., they will be classified as Class 9: Miscellaneous dangerous substances and articles. Shipping less than 24 batteries is recommended to avoid having to carry out transport safety measures as the customer's consignor. Note that some transportation companies may request an indication that the batteries are not dangerous goods be included on the invoice. For shipping requirement details, please contact your transportation company.
- (18) If the air supply temperature (primary piping) used for the tool etc. is lower than ambient air temperature, the dew condensation may occur on the coupling or the hose surface.

7 Appendix

Appendix 1 : Specifications discussion material

Customer information

Company name	Name	
Address	Telephone	

Purchased mode

Specification		Туре	Note1)		-
Standard specification Note2)	□ RV-6SD	RV-6SDL	RV-6SD-SM	RV-6SDL-SM	
Clean specification	□ RV-6SDC	RV-6SDLC			
CE Marking specification ^{Note3)}	□ Not provided □ "-	-S12"specification(CR2DA-700-S12)	□ "-SM612" specificati	ion(CR3D-700M-SM612)	

Note1) Refer to the Page 2, "1.2 Model type name of robot" for the details of the robot arm type name.

Note2) Replaced with the CR3D-700M controller in the case of the "-SM" specification.

Note3) The brake is attached to all axes for CE marking specification.

Shipping special specifications (Settings can be made only at time of shipment)

			•
	Item	Standard specifications	Special shipping specifications
Controller	Structure	CR2DA-711	CR3D-711M (IP54)
		Floor type	□ Floor type □ Caster type

Options (Installable after shipment)

Item		Туре	Provision, and specifications when provided.
	Operating range change	1S-DH-02	□ Not provided □ Provided
	Machine cable extention	1S- 🗆 🗆 CBL-01	□ Not provided □ 5m fixing □ 10m fixing □ 15m fixing
arm		1S- 🗆 🗆 LCBL-01	□ Not provided □ 5m bending □ 10m bending □ 15m bending
t ar	Solenoid valve set	1S-VD0 🗆 -02	□ Not provided Sink □ 1 set □ 2 sets □ 3 sets □ 4 stes
.oqc		1S-VD0 🗆 E-02	Source 🛛 1 set 🖓 2 sets 🖓 3 sets 🖓 4 stes
Ř	Hand input cable	1S-HC25C-01	□ Not provided □ Provided
	Hand output cable	1S-GR35S-01	□ Not provided □ Provided
	Hand curl tube	1E-ST040 🗆 C	□ Not provided □ 1 set □ 2 sets □ 3 sets □ 4 stes
	Teaching pendant	R32TB- 🗆 🗆	□ Not provided □ 7m □ 15m
		R56TB- 🗆 🗆	□ Not provided □ 7m □ 15m
ıtroller	Pneumatic hand interface	2A-RZ365/2A-RZ375	□ Not provided □ 2A-RZ365(Sink) □ 2A-RZ375(Source)
	Parallel I/O interface ^{Note1)}	2D-TZ368/2D-TZ378	□ Not provided 2D-TZ368(Sink) □ -1pc. □ -2pc. □ -3pc. 2D-TZ378(Source) □ -1pc. □ -2pc. □ -3pc.
Col	External I/O cable	2D-CBL	□ Not provided □ 5m-()pc. □ 15m-1()pc.
	Parallel I/O unit	2A-RZ361/2A-RZ371	□ Not provided Sink type: 2A-RZ361 ()unit Source type: 2A-RZ371 ()unit
	External I/O cable	2A-CBL (For 2A-RZ361/RZ371)	□ Not provided □ 5m-()pc. □ 15m-1()pc.
	CC-Link interface	2D-TZ576	🗆 Not provided 🗆 Provided
	Expansion memory	2D-TZ454	🗆 Not provided 🗆 Provided
	RT ToolBox2	3D-11C-WINE	□ Not provided □ Windows2000/XP/Vista English CD-ROM
	RT ToolBox2 mini	3D-12C-WINE	□ Not provided □ Windows2000/XP/Vista English CD-ROM
	Personal computer cable	2D-232CBL03M	□ Not provided □ Provided
	Instructions manual	5S-DB00-PE01	□ Not provided □ Provided () set

Note1) One parallel I/O interface(2D-TZ378) is installed at factory shipping for "-S12" specification only.

■ Maintenance parts (Consumable parts)

Maintenance parts Backup batteries A6BAT () pcs. Backup batteries Q6BAT () pcs. Grease () cans

Robot selection check list

Work description	🗆 Materia	al handling 🛛 A	ssembly	□ Machining	L/UL 🛛 Sealing 🔲 Testi	ng and insp	pection 🛛 Other ()	
Workpiece mass ()g	Hand mass ()g	Atmosphere	☐ General environment	□ Clean	Dust provided	□ Other()
Remarks									

Copy this page and use the copy.

A1 / 04.1



EC-Statement of Compliance

No. E6 12 07 25554 044

Holder of Certificate:	Mitsubishi Electric Corporation Tokyo BILD., 2-7-3 Marunouchi, Chiyoda-ku Tokyo 100-8310 JAPAN			
Name of Object:	Industrial, Scientific and Medical equipment Industrial Robot			
Model(s):	SD series (See Attachment for Nomenclature)			
Description of Object:	Rated Voltage: Rated Power: Protection Class:	230 VAC(1 phase)/ 230, 400 VAC(3 phase) 0.6 kW (230 VAC)/ 1.7 kW (230 VAC)/ 3.4 kW (230, 400 VAC) I		
Tested according to:	EN 61000-6-4:2007 EN 61000-6-2:2005			

This EC-Statement of Compliance is issued according to the Directive 2004/108/EC relating to electromagnetic compatibility. It confirms that the listed apparatus complies with such aspects of the essential requirements of the EMC directive as specified by the manufacturer or his authorized representative in the European Community and applies only to the sample and its technical documentation submitted to TÜV SÜD Product Service GmbH for testing and certification. See also notes overleaf

Technical report no.:



Date, 2012-07-18

(Johann Roidt)

73538182

TÜV SÜD Product Service GmbH is Notified Body to the Directive 2004/108/EC of the European Parliament and of the council with the identification number 0123.

Page 1 of 10

Attachment Statement No. **E6 12 07 25554 044**



SD series Grouping Items

1. AC 400V /230V 3 phase 3.4kW

- 1. RV-12SD(-S**)
- 2. RV-12SDL(-S**)
- 3. RV-12SDC(-S**)
- 4. RV-12SDLC(-S**)
- 5. RV-12SD-SUL**
- 6. RV-12SDL-SUL**
- 7. RV-12SDC-SUL**
- 8. RV-12SDLC-SUL**
- 9. RV-18SD(-S**)
- 10. RV-18SDC(-S**)
- 11. RV-18SD-SUL**
- 12. RV-18SDC-SUL**
- 13. RV-6SD-SM6**
- 14. RV-6SDL-SM6**
- 15. RV-6SD-SULM6**
- 16. RV-6SDL-SULM6**
- 17. RV-3SD-SM6**
- 18. RV-3SDB-SM6**
- 19. RV-3SDB-SULM6**
- 20. RV-3SDJ-SM6**
- 21. RV-3SDJB-SM6**
- 22. RV-3SDJB-SULM6**
- 23. RH-6SDH4517M-SM6**
- 24. RH-6SDH3517M-SM6**
- 25. RH-6SDH5517M-SM6**
- 26. RH-6SDH4517M-SULM6**
- 27. RH-6SDH3517M-SULM6**
- 28. RH-6SDH5517M-SULM6**
- 29. RH-12SDH7030M-SM6**
- 30. RH-12SDH5530M-SM6**
- 31. RH-12SDH8530M-SM6**
- 32. RH-18SDH8530M-SM6**

- 33. RH-12SDH7030M-SULM6**
- 34. RH-12SDH5530M-SULM6**
- 35. RH-12SDH8530M-SULM6**
- 36. RH-18SDH8530M-SULM6**
- 37. RH-6SDH4527M-SM6**
- 38. RH-6SDH3527M-SM6**
- 39. RH-6SDH5527M-SM6**
- 40. RH-6SDH4527M-SULM6**
- 41. RH-6SDH3527M-SULM6**
- 42. RH-6SDH5527M-SULM6**
- 43. RH-12SDH7038M-SM6**
- 44. RH-12SDH5538M-SM6**
- 45. RH-12SDH8538M-SM6**
- 46. RH-12SDH7038M-SULM6**
- 47. RH-12SDH5538M-SULM6**
- 48. RH-12SDH8538M-SULM6**
- 49. RH-20SDH8538M-SM6**
- 50. RH-20SDH8530M-SM6**
- 51. RH-20SDH10038M-SM6**
- 52. RH-20SDH10030M-SM6**
- 53. RH-20SDH8538M-SULM6**
- 54. RH-20SDH8530M-SULM6**
- 55. RH-20SDH10038M-SULM6**
- 56. RH-20SDH10030M-SULM6**
- 57. RH-3SDHR3512MW-SM6**
- 58. RH-3SDHR5512MW-SM6**
- 59. RH-3SDHR3512MW-SULM6**
- 60. RH-3SDHR5512MW-SULM6**
- 61. RH-3SDHR3512M-SM6**
- 62. RH-3SDHR5512M-SM6**
- 63. RH-3SDHR3512M-SULM6**
- 64. RH-3SDHR5512M-SULM6**

Attachment Statement No. E6 12 07 25554 044



- 65. RH-3SDHR3512W-SM6**
- 66. RH-3SDHR5512W-SM6**
- 67. RH-3SDHR3512W-SULM6**
- 68. RH-3SDHR5512W-SULM6**

2. AC 230V 1 phase 1.7kW

- 1. RV-6SD(-S**)
- 2. RV-6SDL(-S**)
- 3. RV-6SDC(-S**)
- 4. RV-6SDLC(-S**)
- 5. RV-6SD-SUL**
- 6. RV-6SDL-SUL**
- 7. RV-6SDC-SUL**
- 8. RV-6SDLC-SUL**
- 9. RV-3SD-S3**
- 10. RV-3SDC-S3**
- 11. RV-3SDB-S3**
- 12. RV-3SDBC-S3**
- 13. RV-3SDB-SUL3**
- 14. RV-3SDBC-SUL3**
- 15. RV-3SDJ-S3**
- 16. RV-3SDJC-S3**
- 17. RV-3SDJB-S3**
- 18. RV-3SDJBC-S3**
- 19. RV-3SDJB-SUL3**
- 20. RV-3SDJBC-SUL3**
- 21. RH-6SDH4520-S3**
- 22. RH-6SDH3520-S3**
- 23. RH-6SDH5520-S3**
- 24. RH-6SDH4517M-S3**
- 25. RH-6SDH3517M-S3**
- 26. RH-6SDH5517M-S3**
- 27. RH-6SDH4517C-S3**
- 28. RH-6SDH3517C-S3**
- 29. RH-6SDH5517C-S3**
- 30. RH-6SDH4520-SUL3**

- 31. RH-6SDH3520-SUL3**
- 32. RH-6SDH5520-SUL3**
- 33. RH-6SDH4517M-SUL3**
- 34. RH-6SDH3517M-SUL3**
- 35. RH-6SDH5517M-SUL3**
- 36. RH-6SDH4517C-SUL3**
- 37. RH-6SDH3517C-SUL3**
- 38. RH-6SDH5517C-SUL3**
- 39. RH-12SDH7035(-S**)
- 40. RH-12SDH5535(-S**)
- 41. RH-12SDH8535(-S**)
- 42. RH-18SDH8535(-S**)
- 43. RH-12SDH7030M(-S**)
- 44. RH-12SDH5530M(-S**)
- 45. RH-12SDH8530M(-S**)
- 46. RH-18SDH8530M(-S**)
- 47. RH-12SDH7030C(-S**)
- 48. RH-12SDH5530C(-S**)
- 49. RH-12SDH8530C(-S**)
- 50. RH-18SDH8530C(-S**)
- 51. RH-12SDH7035-SUL**
- 52. RH-12SDH5535-SUL**
- 53. RH-12SDH8535-SUL**
- 54. RH-18SDH8535-SUL**
- 55. RH-12SDH7030M-SUL**
- 56. RH-12SDH5530M-SUL**
- 57. RH-12SDH8530M-SUL**
- 58. RH-18SDH8530M-SUL**
- 59. RH-12SDH7030C-SUL**
- 60. RH-12SDH5530C-SUL**

Page 3 of 10
Attachment Statement No. E6 12 07 25554 044



61. RH-12SDH8530C-SUL** 62. RH-18SDH8530C-SUL** 63. RV-12SD-S3** 64. RV-12SDL-S3** 65. RV-12SDC-S3** 66. RV-12SDLC-S3** 67. RV-12SD-SUL3** 68. RV-12SDL-SUL3** 69. RV-12SDC-SUL3** 70. RV-12SDLC-SUL3** 71. RH-20SDH8538M(-S**) 72. RH-20SDH8530M(-S**) 73. RH-20SDH10038M(-S**) 74. RH-20SDH10030M(-S**) 75. RH-20SDH8538C(-S**) 76. RH-20SDH8530C(-S**) 77. RH-20SDH10038C(-S**) 78. RH-20SDH10030C(-S**) 79. RH-20SDH8545 -SUL** 80. RH-20SDH8535-SUL** 81, RH-20SDH10045-SUL** 82. RH-20SDH10035-SUL** 83. RH-20SDH8538M-SUL** 84. RH-20SDH8530M-SUL** 85. RH-20SDH10038M-SUL** 86. RH-20SDH10030M-SUL** 87. RH-20SDH8538C-SUL** 88. RH-20SDH8530C-SUL** 89. RH-20SDH10038C-SUL** 90. RH-20SDH10030C-SUL** 91. RH-12SDH8538M-SUL** 92. RH-12SDH7038C-SUL** 93. RH-12SDH5538C-SUL** 94. RH-12SDH8538C-SUL** 95. RH-20SDH8545 (-S**) 96. RH-20SDH8535(-S**)

97. RH-20SDH10045(-S**) 98. RH-20SDH10035(-S**) 99. RH-6SDH4532-S3** 100.RH-6SDH3532-S3** 101.RH-6SDH5532-S3** 102.RH-6SDH4527M-S3** 103.RH-6SDH3527M-S3** 104.RH-6SDH5527M-S3** 105.RH-6SDH4527C-S3** 106.RH-6SDH3527C-S3** 107.RH-6SDH5527C-S3** 108.RH-6SDH4532-SUL3** 109.RH-6SDH3532-SUL3** 110.RH-6SDH5532-SUL3** 111.RH-6SDH4527M-SUL3** 112.RH-6SDH3527M-SUL3** 113.RH-6SDH5527M-SUL3** 114.RH-6SDH4527C-SUL3** 115.RH-6SDH3527C-SUL3** 116.RH-6SDH5527C-SUL3** 117.RH-12SDH7045(-S**) 118.RH-12SDH5545(-S**) 119.RH-12SDH8545(-S**) 120.RH-12SDH7038M(-S**) 121.RH-12SDH5538M(-S**) 122.RH-12SDH8538M(-S**) 123.RH-12SDH7038C(-S**) 124.RH-12SDH5538C(-S**) 125.RH-12SDH8538C(-S**) 126.RH-12SDH7045-SUL** 127.RH-12SDH5545-SUL** 128.RH-12SDH8545-SUL** 129.RH-12SDH7038M-SUL** 130.RH-12SDH5538M-SUL** 131.RH-3SDHR3515W(-S**) 132.RH-3SDHR5515W(-S**)

Page 4 of 10

<u>3.</u>

Attachment Statement No. E6 12 07 25554 044

133.RH-3SDHR3512MW(-S**) 134.RH-3SDHR5512MW(-S**) 135.RH-3SDHR5515W-SUL** 136.RH-3SDHR5515W-SUL** 137.RH-3SDHR3512MW-SUL** 138.RH-3SDHR5512MW-SUL** 139.RH-3SDHR5515 (-S**) 140.RH-3SDHR5515 (-S**) 141.RH-3SDHR3512M (-S**) 142.RH-3SDHR5512M(-S**) 143.RH-3SDHR5512M(-S**)

AC 23	30V 1 phase 0.6kW
1.	RV-2SD(-S**)
2.	RV-2SDB(-S**)
3.	RV-2SD-S12
4.	RV-2SDB-S12
5.	RV-3SD-S**
6.	RV-3SDC-S**
7.	RV-3SDB-S**
8.	RV-3SDBC-S**
9.	RV-3SDJ-S**
10.	RV-3SDJC-S**
11.	RV-3SDJB-S**
12.	RV-3SDJBC-S**
13.	RH-6SDH4520-S**
14.	RH-6SDH3520-S**
15.	RH-6SDH5520-S**
16.	RH-6SDH4517M-S**
17.	RH-6SDH3517M-S**
18.	RH-6SDH5517M-S**
19.	RH-6SDH4517C-S**
20.	RH-6SDH3517C-S**
21.	RH-6SDH5517C-S**
22.	RH-6SDH4532(-S**)

144.RH-3SDHR5515-SUL** 145.RH-3SDHR3512M-SUL** 146.RH-3SDHR5512M-SUL** 147.RH-3SDHR3512W (-S**) 148.RH-3SDHR5512W (-S**) 149.RH-3SDHR3512C (-S**) 150.RH-3SDHR5512C(-S**) 151.RH-3SDHR5512W-SUL** 152.RH-3SDHR5512W-SUL** 153.RH-3SDHR3512C-SUL** **Product Service**

23. RH-6SDH3532(-S**) 24. RH-6SDH5532(-S**) 25. RH-6SDH4527M(-S**) 26. RH-6SDH3527M(-S**) 27. RH-6SDH5527M(-S**) 28. RH-6SDH4527C(-S**) 29. RH-6SDH3527C(-S**) 30. RH-6SDH5527C(-S**) 31. RH-3SDHR3515N(-S**) 32. RH-3SDHR5515N(-S**) 33. RP-1ADH (-S**) 34. RP-3ADH (-S**) 35. RP-5ADH (-S**) 36. RP-1ADHC(-S**) 37. RP-3ADHC (-S**) 38. RP-5ADHC (-S**) 39. RP-1ADHW (-S**) 40. RP-3ADHW (-S**) 41. RP-5ADHW (-S**) 42. RP-1ADHL (-S**) 43. RP-1ADHLC (-S**) 44. RP-1ADHLW (-S**)

Attachment Statement No. **E6 12 07 25554 044**



Nomenclature

Group A, B Model name description is shown as follows.

$\mathbf{R} \underbrace{\mathbf{V}}_{(1)} - \underbrace{\mathbf{x}}_{(2)} \underbrace{\mathbf{SD}}_{(3)} \underbrace{\mathbf{x}}_{(4)} - \underbrace{\mathbf{x}}_{(5)}$

- (1) V: Vertical Robot
- (2) Maximum Payload specification:

6		6ka
0	•	υĸg

- **12** : 12kg
- **18** : 18kg
- (3) SD : SD series robot
- (4) L : Arm extension model
 - C : Clean room model
 - LC : Clean room arm

extension model

- (5) Dimension and Ambient specification:
 - [none] : driven by R/C CR3D-7*1M (for RV-12SD) CR2D-7*1 / CR2DA-7*1 (for RV-6SD)
 - SM6xx: Oil mist model driven by R/C CR3D-7*1M-SM6xx (only RV-6SD)

SULxx:UL specification/driven by R/C CR3D-7*1M-SULxx (for RV-12SD) CR2D-7*1-SULxx (for RV-6SD)

SULM6xx:UL specification/ Oil mist model driven by R/C CR3D-7*1M-SULM6xx(only RV-6SD)

S3xx : driven by R/C CR2D-7*1-S3xx/ CR2DA-7*1-S3xx(only RV-12SD)

Group C Model name description is shown as follows.

- (1) V: Vertical Robot
- (2) Rated Payload specification:

3 : 3kg

- (3) SD : SD series robot
- (4) J : 5 axes exist
 - [none] : 6 axes exist
- (5) B : All axes are equipped with brake

[none] : Basic model

J4 axis and J6 axis are not equipped with brake.

Page 6 of 10

TÜV SÜD Product Service GmbH · Zertifizierstelle · Ridlerstraße 65 · 80339 München · Germany

♦ GERTIFICAT

CEPT U & U KAT 🔶 CERTIFICADO

 \bigcirc

₩D

西か

ERTIFIKAT 🔶 GERTIFICATE

A1 / 04.11



: Clean room model (6) C [none] : Basic model (7) Special specification number Pilot number and specification as follows : driven by R/C CR1DA-7*1-Sxx Sxx : driven by R/C CR2D-7*1-S3xx/ CR2DA-7*1-S3xx S3xx SM6xx : R/C Oil mist model driven by R/C CR3D-7*1M-SM6xx SUL3xx: UL specification and R/C Oil mist model driven by R/C CR2D-7*1-SUL3xx SULM6xx: UL specification R/C Oil mist model driven by R/C CR3D-7*1M-SULM6xx

Group D Model name description is shown as follows.

R <u>H-x</u>	<u>SD</u> H	<u>xx</u>	<u> </u>	<u>×</u> -	<u>xx</u>
(1) (2) (3)	(4)	(5)	(6)	(7)

(1)H: Horizontal Robot (2) Maximum Payload specification:

6	: 6kg		
12	: 12kg		
18	: 18kg		
20	: 20kg		
(3) SD	: SD series robot	t	
(4) Arm	length(No1 and N	o2 arm)	specification:
35	: 350 mm arm	70	: 700 mm arm
45	: 450 mm arm	85	: 850 mm arm
55	: 550 mm arm	100	: 1000 mm arm
(5) Z a	ixis working area s	pecificat	ion:
17	: 170 mm arm	32	: 320 mm arm
20	: 200 mm arm	35	: 350 mm arm
27	: 270 mm arm	38	: 380 mm arm
30	: 300 mm arm	45	: 450 mm arm
			- -

(6) Dimension and Ambient specification:

: Oil mist model М

С : Clean room model

[none] : Basic model

Attachment Statement No. **E6 12 07 25554 044**



- (7) Optional specification:
 - Sxx : RH-6SDH driven by R/C CR1DA-7*1-Sxx RH-12/18/20SDH driven by R/C CR2D-7*1-Sxx/ R/C CR2DA-7*1-Sxx
 - S3xx: driven by R/C CR2D-7*1-S3xx/ CR2DA-7*1-S3xx
 - (only RH-6SDH)
 - SM6xx: Oil mist model driven by R/C
 - CR3D-7*1M-SM6xx
 - SULxx: UL specification driven by R/C CR3D-7*1M-SULxx (only RH-12 / 18SDH)
 - SUL3xx: UL specification driven by R/C CR2D-7*1-SUL3xx (only RH-6SDH)
 - SULM6xx:UL specification /

Oil mist model driven by R/C CR3D-7*1M-SULM6xx (only RV-12 / 18SDH)

Group E Model name description is shown as follows.

R <u>V-2</u>	<u>SD</u>	B	- <u>x</u>
(1) (2)	(3)	(4)	(5)

- (1) V: Vertical Robot
- (2) Rated Payload specification:
 - **2** : 2kg
- (3) SD : SD series robot
- (4) B : All axes are equipped with brake
 - [none] : Basic model

J4 axis and J6 axis are not equipped with brake.

- (5) Special specification number
 - Pilot number and specification as follows
 - Sxx : driven by R/C CR1DA-77*-Sxx
 - **\$12** : machine cable connectors (between Robot arm and Robot controller) are original square type.

driven by R/C CR1DA-77*-S12

Attachment Statement No. E6 12 07 25554 044



Group F Model name description is shown as follows.

RH-3 SDHR xx xx x x - xx

(1) (2) (3) (4) (5) (6) (7) (8) (9)

- (1)H: Horizontal Robot
- (2) Maximum Payload specification:
 - 3 : 3kg
- (3) SD : SD series robot
- (4) R : Reverse mount model
- (5) Arm length(No1 and No2 arm) specification:
- 35 : 350 mm arm
- **55** : 550 mm arm

(6) Z axis working area specification:

- **12** : 120 mm arm
- 15 : 150 mm arm

(7) Dimension and Ambient specification:

[none] : Basic model

- M : Oil mist model
- W : Water proof model
- c : Clean room model

(8) Special specification:

- W : Basic model
- N : the special machine cable model driven by CR1DA-781-Sxx
- [none] : Basic model , regular type (same with "W")

(9) Optional specification:

Sxx : RH-3SDHRxxxxN driven by R/C, CR1DA-781-Sxx RH-3SDHRxxxxW and RH-3SDHRxxxx driven by R/C, CR2DA-781-Sxx

SM6xx: Oil mist model driven by R/C, CR3D-781M-SM6xx

SULxx: UL specification driven by R/C, CR3D-781M-SULxx

SULM6xx:UL specification /Oil mist model driven by R/C, CR3D-781M-SULM6xx

Page 9 of 10

Attachment Statement No. E6 12 07 25554 044



Group G Model name description is shown as follows.

R<u>P-x A D</u>H <u>xxx</u> - <u>xx</u>

(1)(2)(3)(4) (5)	(6)
------------------	-----

(1)P: Parallel rink Robot

(2) Maximum Payload specification:

- 1 : 1kg
- **3** : 3kg
- 5 : 5kg
- (3) A : A series robot
- (4) D : stand alone type
- (5) Dimension and Ambient specification
 - L : Arm extension model
 - C : Clean room model
 - W : Water proof model
 - LC : Clean room ,Long arm model
 - LW : Water proof, long arm model

[none] :standard model

- (6) Optional specification:
- [none] :standard model
 - Sxx : Shipping specification



EC Declaration of Conformity

We, the undersigned,

Manufacturer	MITSUBISHI ELECTRIC CORPORATION NAGOYA WORKS
Address, City	1-14,Yada-minami 5-chome, Higashi-ku, Nagoya 461-8670
Country	Japan
Phone number	+81 52 712 2354
Fax number/e-mail	+81 52 722 0384
Authorized representative in Europe	MITSUBISHI Electric Europe B.V
Address, City	40880 Ratingen
Country	Germany

Certify and declare under our sole responsibility that the following apparatus:

Type Name	Industrial Robot
Manufacturer	MITSUBISHI ELECTRIC CORPORATION NAGOYA WORKS
Brand	MELFA
Model No.	SD series
Restrictive use	For industrial environment only

Conforms with the essential requirements of the EMC Directive 2004/108/EC and the Machinery Directive 2006/42/EC, based on the following specifications applied:

EU Harmonized Standards		Non-harmonized Standard
EMC(2004/108/EC)	EN61000-6-4:2007	N/A
	EN61000-6-2:2005	· · · ·
Machinery(2006/42/EC)	Type A:Fundamental safety standards	N/A
	EN ISO12100-1:2003	
	EN ISO12100-2:2003	
	EN 1050:1997	
	Type B:Group safety standards	
	B1:Safety aspects	
· .	EN60204-1:2006, EN294:1992, EN349:1993	
	ISO13849-1:2006	
	Type C:Machine Safety standard	
	ISO10218-1:2011	

and therefore complies with the essential requirements and provisions of the EMC Directive and the Machinery Directive.



The Technical documentation is kept at the following address:

Company	MITSUBISHI Electric Europe B.V
Address, City	Gothaer St. 8 40880 Ratingen
Country	Germany
Phone number	+49 2102 486 0
Fax number	+49 2102 486 1120

< Partly completed Machinery>

This product meets the specification and/or the performance by correct installing. So it must not be used until being installed into the final machinery of the customer.

Date	June 14, 2012
Name and position of person	
binding the manufacturer	Tomuki Kobayashi
	Tomoyuki Kobayashi
· · ·	Senior Manager
	Robot Manufacturing Department
	MITSUBISHI ELECTRIC CORPORATION NAGOYA WORKS

<u> Table 1 : The list of RV-12SD series for grouping certification.</u> ;A gro	ble 1	<u>e 1 : The list of RV-12SD series for</u>	grouping certification.	;A group
---	-------	---	-------------------------	----------

		Model name	
No.	Classification	12/18kg-Load	Robot Controller
1	Oil mist basic model	RV-12SD(-S**)	
2	Oil mist arm extension model	RV-12SDL(-S**)	CR3D-701M(-S**)
3	Oil mist ∕heavy load model	RV-18SD(-S**)	
4	Clean room basic model (Class 10)	RV-12SDC(-S**)	
5	Clean room arm extension model (Class 10)	RV-12SDLC(-S**)	CR3D-701(-S**)
6	Clean room ∕heavy load model (Class 10)	RV-18SDC(-S**)	
7	Oil mist basic model , 1Phase Power model Robot controller	RV-12SD-S3**	
8	Oil mist arm extension model, with 1Phase Power model Robot controller	RV-12SDL-S3**	CR2D-701-S3**/
9	Clean room basic model (Class 10) 1Phase Power model Robot controller	RV-12SDC-S3**	CR2DA-701-S3**
10	Clean room arm extension model (Class 10) with 1Phase Power model Robot controller	RV-12SDLC-S3**	
11	UL specification oil mist basic model with 1Phase Power model Robot controller	RV-12SD-SUL3**	
12	UL specification oil mist arm extension model with 1Phase Power model Robot controller	RV-12SDL-SUL3**	
13	UL specification oil mist basic model with 1Phase Power model Robot controller	RV-12SDC-SUL3**	CR2D-701-SUL3**
14	UL specification oil mist arm extension model with 1Phase Power model Robot controller	RV-12SDCL-SUL3**	
15	UL specification oil mist basic model including oil mist model robot controller	RV-12SD-SUL**	
16	UL specification oil mist arm extension model including oil mist model robot controller	RV-12SDL-SUL**	CR3D-701M-50L**
17	UL specification oil mist basic model including oil mist model robot controller	RV-12SDC-SUL**	CD2D 704 6111 **
18	UL specification oil mist arm extension model including oil mist model robot controller	RV-12SDCL-SUL**	GK3D-701-30L""
19	UL specification clean room / heavy load model	RV-18SD-SUL**	CR3D-709M-SUL**
20	UL specification clean room ∕heavy load model	RV-18SDC-SUL**	CR3D-709-SUL**

Table 2 : The list of RV-6SD series for grouping certification. B group

No.	Classification	Model name 6kg-Load	Robot Controller	
1	Oil mist basic model	RV-6SD(-S**)		
2	Oil mist arm extension model	RV-6SDL(-S**)	CR2D-711(-S**)	
3	Clean room basic model (Class 10)	RV-6SDC(-S**)	/ CR2DA-711(-S**)	
4	Clean room arm extension model (Class 10)	RV-6SDLC(-S**)		
5	Oil mist basic model including oil mist model robot controller	RV-6SD-SM6**		
6	Oil mist arm extension model including oil mist model robot controller	RV-6SDL-SM6**	GR3D-711M(-5**)	
7	UL specification oil mist basic model	RV-6SD-SUL**	· · · · · · · · · · · · · · · · · · ·	
8	UL specification oil mist arm extension model	RV-6SDL-SUL**		
9	UL specification clean room basic model (Class 10)	RV-6SDC-SUL**	CR2D-711-SUL**	
10	UL specification clean room arm extension model (Class 10)	RV-6SDLC-SUL**		
11	UL specification oil mist basic model including oil mist model robot controller	RV-6SD-SULM6**	CD2D 744M SIM M6**	
12	UL specification oil mist arm extension model including oil mist model robot controller	RV-6SDL-SULM6**	CK3U-711M-3ULM0**	

Table 3 : The list of RV-3SD series robots for grouping certification; C group-1.

No.	Classification	Model name 6-axis	- Robot Controller	
1	Basic model (standard)	RV-3SD-S3**		
2	Clean room basic model (standard)	RV-3SDC-S3**	CR2D-721-S3**/	
3	Basic model with brakes on all axis (standard)	RV-3SDB-S3**	CR2DA-721-S3**	
4	Clean room basic model with brakes on all axis (standard)	RV-3SDBC-S3**		
5	Oil mist basic model including robot controller ^{*1}	RV-3SD-SM6**		
6	Oil mist basic model with brakes on all axis including robot controller	RV-3SDB-SM6**	- CR3D-721M-5M6**	
7	UL specification and basic model with brakes on all axis (standard)	RV-3SDB-SUL3**	CR2D 724 8111 2**	
8	UL specification clean room basic model with brakes on all axis (standard)	RV-3SDBC-SUL3**		
9	UL specification oil mist basic model with brakes on all axis including robot controller	RV-3SDB-SULM6**	CR3D-721M-SULM6**	

Table 4 : The list of RV-3SD series robots for grouping certification; C group-2

No.	Classification	Model name 6-axis	Robot Controller
10	Basic model (standard) *1	RV-3SD(-S**)	
11	Clean room basic model (standard) *1	RV-3SDC(-S**)]
12	Basic model with brakes on all axis (standard)	RV-3SDB(-S**)	CR1DA-721(-S**)
13	Clean room basic model with brakes on all axis (standard)	RV-3SDBC(-S**)	1

Table 5 : The list of RV-3SD series robots for grouping certification; C group -3.

Na	Classification	Model name		
NO.		5-axis	KODOT CONTROller	
14	Basic model (standard)	RV-3SDJ-S3**		
15	Clean room basic model (standard)	RV-3SDJC-S3**	CR2D-731-S3**/	
16	Basic model with brakes on all axis (standard)	RV-3SDJB-S3**	CR2DA-731-S3**	
17	Clean room basic model with brakes on all axis (standard)	RV-3SDJBC-S3**		
18	Oil mist basic model including robot controller ^{*1}	RV-3SDJ-SM6**		
19	Oil mist basic model with brakes on all axis including robot controller	RV-3SDJB-SM6**	GR3D-731M-5M6**	
20	UL specification basic model with brakes on all axis (standard)	RV-3SDJB-SUL3**	6020 724 811 2++	
21	UL specification clean room basic model with brakes on all axis (standard)	RV-3SDJBC-SUL3**	UK2U-/31-ƏUL3**	
22	UL specification oil mist basic model with brakes on all axis including robot controller	RV-3SDJB-SULM6**	CR3D-731M-SULM6**	

Table 6 : The list of RV-3SD series robots for grouping certification; C group -4.

No.	Classification	Model name	Robot Controller
		5-axis	
23	Basic model (standard) *1	RV-3SDJ(-S**)	
24	Clean room basic model (standard) *1	RV-3SDJC(-S**)	
25	Basic model with brakes on all axis (standard)	RV-3SDJB(-S**)	CR1DA-731(-S**)
26	Clean room basic model with brakes on all axis (standard)	RV-3SDJBC(-S**)	

BFP-A5735-16-L

- M-		Model name	
NO.	Classification	6kg-Load	Robot Controller
1	Basic model	RH-6SDH4520-S3**	
2	Short arm model	RH-6SDH3520-S3**	-
3	Long arm model	RH-6SDH5520-S3**	
4	Oil mist model	RH-6SDH4517M-S3**	CR2D-/61
5	Short arm/Oil mist model	RH-6SDH3517M-S3**	-33**/ CP2DA-764
6	Long arm/Oil mist model	RH-6SDH5517M-S3**	-S3**
7	Clean room model (Class 10)	RH-6SDH4517C-S3**	
8	Short arm∕Clean room model	RH-6SDH3517C-S3**	
9	Long arm⁄Clean room model	RH-6SDH5517C-S3**	-
10	Oil mist model including R/C	RH-6SDH4517M-SM6**	
11	Short arm/Oil mist model including R/C	RH-6SDH3517M-SM6**	CR3D-761M
12	Long arm/Oil mist model including R/C	RH-6SDH5517M-SM6**	-31410
13	UL specification basic model	RH-6SDH4520-SUL3**	
14	UL specification short arm model	RH-6SDH3520-SUL3**	
15	UL specification long arm model	RH-6SDH5520-SUL3**	
16	UL specification oil mist model	RH-6SDH4517M-SUL3**	
17	UL specification short arm/Oil mist model	RH-6SDH3517M-SUL3**	CK2D-/61
18	UL specification long arm/Oil mist model	RH-6SDH5517M-SUL3**	-3013
19	UL specification clean room model (Class 10)	RH-6SDH4517C-SUL3**	
20	UL specification short arm/Clean room model	RH-6SDH3517C-SUL3**	
21	UL specification long arm/Clean room model	RH-6SDH5517C-SUL3**	
22	UL specification oil mist model including R/C	RH-6SDH4517M-SULM6**	
23	UL specification short arm/Oil mist model including R/C	RH-6SDH3517M-SULM6**	CR3D-761M
24	UL specification long arm/Oil mist model including R/C	RH-6SDH5517M-SULM6**	-SULM6**

Table 8 : The list of RH-xSDH robots for grouping certification; D group-2.

No.	Classification	Model name 6kg-Load	Robot Controller
25	Basic model	RH-6SDH4520-S**	
26	Short arm model	RH-6SDH3520-S**	
27	Long arm model	RH-6SDH5520-S**	
28	Oil mist model	RH-6SDH4517M-S**	CP4DA-764
29	Short arm/Oil mist model	RH-6SDH3517M-S**	_S**
30	Long arm/Oil mist model	RH-6SDH5517M-S**	-0
31	Clean room model (Class 10)	RH-6SDH4517C-S**	
32	Short arm/Clean room model	RH-6SDH3517C-S**	
33	Long arm⁄Clean room model	RH-6SDH5517C-S**	

	Table 9	: The	list	of R	RH-xSDH	robots	for	grouping	certifica	tion;	D group	-3
--	---------	-------	------	------	---------	--------	-----	----------	-----------	-------	---------	----

		Model name	
NO.	Classification	12 / 18kg-l oad	Robot Controller
34	Basic model	RH-12SDH7035(-S**)	······
35	Short arm model	RH-12SDH5535(-S**)	CR2D-741(-S**)/
36	Long arm model	RH-12SDH8535(-S**)	CR2DA-741(-S**)
			CR2D-751(-S**)/
37	Long arm and heavy load model	RH-18SDH8535(-S**)	CR2DA-751(-S**)
38	Oil mist model	RH-12SDH7030M(-S**)	
39	Short arm/Oil mist model	RH-12SDH5530M(-S**)	CR2D-741(-5"")
40	Long arm⁄Oil mist model	RH-12SDH8530M(-S**)	CR2DA-741(-5)
41	Long arm and heavy load∕Oil mist model	RH-18SDH8530M(-S**)	CR2D-751(-S**)/ CR2DA-751(-S**)
42	Clean room model (Class 10)	RH-12SDH7030C(-S**)	CD2D 744/ 6**)/
_43	Short arm/Clean room model	RH-12SDH5530C(-S**)	CR2D-741(-5"")/
44	Long arm/Clean room model	RH-12SDH8530C(-S**)	CR2DA-741(-5**)
45	Long arm and heavy load / Clean room model (Class 10)	RH-18SDH8530C(-S**)	CR2D-751(-\$**)/ CR2DA-751(-\$**)
46	Oil mist model including R/C	RH-12SDH7030M-SM6**	
47	Short arm/Oil mist model including R/C	RH-12SDH5530M-SM6**	CK3D-741M SM6**
48	Long arm/Oil mist model including R/C	RH-12SDH8530M-SM6**	-21410
49	Long arm and heavy load / Oil mist model including R/C	RH-18SDH8530M-SM6**	CR3D-751M -SM6**
50	UL specification basic model	RH-12SDH7035-SUL**	
51	UL specification short arm model	RH-12SDH5535-SUL**	CR2D-741-SUL**
52	UL specification long arm model	RH-12SDH8535-SUL**	
53	UL specification long arm and heavy load model	RH-18SDH8535-SUL**	CR2D-751-SUL**
54	UL specification oil mist model	RH-12SDH7030M-SUL**	
55	UL specification short arm/Oil mist model	RH-12SDH5530M-SUL**	CR2D-741-SUL**
56	UL specification long arm/Oil mist model	RH-12SDH8530M-SUL**	
57	UL specification long arm and heavy load/ Oil mist model	RH-18SDH8530M-SUL**	CR2D-751-SUL**
58	UL specification clean room model (Class 10)	RH-12SDH7030C-SUL**	
59	UL specification short arm/Clean room model	RH-12SDH5530C-SUL**	CR2D-741-SUL**
60	UL specification long arm/Clean room model	RH-12SDH8530C-SUL**	
61	UL specification long arm and heavy load/ Clean room model (Class 10)	RH-18SDH8530C-SUL**	CR2D-751-SUL**
62	UL specification oil mist model including R/C	RH-12SDH7030M -SULM6**	
63	UL specification short arm/Oil mist model including R/C	RH-12SDH5530M -SULM6**	CR3D-741M -SULM6**
64	UL specification long arm /Oil mist model	RH-12SDH8530M	
04	including R/C	-SULM6**	
65	UL specification long arm and heavy load/	RH-18SDH8530M	CR3D-751M
00	Oil mist model including R/C	-SULM6**	-SULM6**

Table 10 : The list of robots for grouping certification; D group -4.

No.	Classification	Model name 6kg-Load	Robot Controller
66	Z-Stroke variation , Basic model	RH-6SDH4532(-S**)	
67	Z-Stroke variation , Short arm model	RH-6SDH3532(-S**)	
68	Z-Stroke variation , Long arm model	RH-6SDH5532(-S**)	
69	Z-Stroke variation ,Oil mist model	RH-6SDH4527M(-S**)	
70	Z-Stroke variation , Short arm/Oil mist model	RH-6SDH3527M(-S**)	CR1DA-701
71	Z-Stroke variation ,Long arm/Oil mist model	RH-6SDH5527M(-S**)	(-3)
72	Z-Stroke variation , Clean room model (Class 10)	RH-6SDH4527C(-S**)	
73	Z-Stroke variation , Short arm/Clean room model	RH-6SDH3527C(-S**)	
74	Z-Stroke variation ,Long arm/Clean room model	RH-6SDH5527C(-S**)	

RV-3SD is the test models.

Page 8 of 15

Table 11 : The list of robots for grouping certification; D group-5.

		Nodol nomo	Dehet
No.	Classification	fkg-load	Controller
75	7-Stroke variation Basic model	BH_6SDH4532_S3**	
76	Z-Stroke variation . Short arm model	RH-6SDH3532-S3**	
77	Z-Stroke variation . Long arm model	RH-6SDH5532-S3**	
78	Z-Stroke variation , Oil mist model	RH-6SDH4527M-S3**	
79	Z-Stroke variation , Short arm/Oil mist model	RH-6SDH3527M-S3**	CR2DA-761
80	Z-Stroke variation ,Long arm/Oil mist model	RH-6SDH5527M-S3**	-\$3**
81	Z-Stroke variation, Clean room model (Class 10)	RH-6SDH4527C-S3**	
82	Z−Stroke variation ,Short arm ∕Clean room	RH-6SDH3527C-S3**	
	model		
83	Z-Stroke variation, Long arm/Clean room model	RH-6SDH5527C-S3**	
84	Z-Stroke variation .Qil mist model including	RH-6SDH4527M-SM6**	
	R/C		
85	Z-Stroke variation , Short arm / Oil mist model	RH-6SDH3527M-SM6**	CR3D-761M
	including R/C		-SM6**
86	Z-Stroke variation , Long arm / Oil mist model	RH-6SDH5527M-SM6**	
-	including R/C 7-Stroke variation III specification basic		
87	model	RH-6SDH4532-SUL3**	
88	Z-Stroke variation,UL specification short arm model	RH-6SDH3532-SUL3**	
89	Z-Stroke variation, UL specification long arm model	RH-6SDH5532-SUL3**	
90	Z-Stroke variation,UL specification oil mist model	RH-6SDH4527M-SUL3**	
91	Z-Stroke variation,UL specification short arm	RH-6SDH3527M-SUL3**	CR2D-761 -SUL3**
92	Z-Stroke variation, UL specification long arm	RH-6SDH5527M-SUL3**	
93	Z-Stroke variation ,UL specification clean room model (Class 10)	RH-6SDH4527C-SUL3**	
94	Z-Stroke variation, UL specification short arm	RH-6SDH3527C-SUL3**	
95	Z-Stroke variation,UL specification long arm	RH-6SDH5527C-SUL3**	
96	Z-Stroke variation ,UL specification oil mist model including R/C	RH-6SDH4527M-SULM6**	
97	Z-Stroke variation, UL specification short arm /Oil mist model including R/C	RH-6SDH3527M-SULM6**	CR3D-761M -SULM6**
98	Z-Stroke variation ,UL specification long arm /Oil mist model including R/C	RH-6SDH5527M-SULM6**	

RV-12SDL-SUL** and RV-6SDL-SUL** are the tested models.

		<u> </u>	
No.	Classification	Model name	Robot Controller
		12/18kg-Load	
99	Z-Stroke variation , Basic model	RH-12SDH7045(-S**)	
100	Z-Stroke variation , Short arm model	RH-12SDH5545(-S**)	
101	Z-Stroke variation ,Long arm model	RH-12SDH8545(-S**)	
102	Z-Stroke variation , Oil mist model	RH-12SDH7038M(-S**)	
103	Z-Stroke variation , Short arm/Oil mist model	RH-12SDH5538M(-S**)	CR2DA-741(-S**)
104	Z-Stroke variation ,Long arm/Oil mist model	RH-12SDH8538M(-S**)	
105	Z-Stroke variation ,Clean room model (Class 10)	RH-12SDH7038C(-S**)	
106	Z-Stroke variation , Short arm/Clean room model	RH-12SDH5538C(-S**)	
107	Z-Stroke variation ,Long arm/Clean room model	RH-12SDH8538C(-S**)	
108	Z-Stroke variation , Oil mist model including R/C	RH-12SDH7038M-SM6**	
109	Z-Stroke variation ,Short arm/Oil mist model including R/C	RH-12SDH5538M-SM6**	CR3D-741M
110	Z-Stroke variation ,Long arm /Oil mist model including R/C	RH-12SDH8538M-SM6**	
111	Z-Stroke variation, UL specification basic model	RH-12SDH7045-SUL**	
112	Z-Stroke variation ,UL specification short arm model	RH-12SDH5545-SUL**	
113	Z-Stroke variation ,UL specification long arm model	RH-12SDH8545-SUL**	
114	Z-Stroke variation ,UL specification oil mist model	RH-12SDH7038M-SUL**	
115	Z-Stroke variation ,UL specification short arm /Oil mist model	RH-12SDH5538M-SUL**	CR2D-741-SUL**
116	Z-Stroke variation ,UL specification long arm/ Oil mist model	RH-12SDH8538M-SUL**	
117	Z-Stroke variation ,UL specification clean room model (Class 10)	RH-12SDH7038C-SUL**	
118	Z-Stroke variation ,UL specification short arm /Clean room model	RH-12SDH5538C-SUL**	· · ·
119	Z-Stroke variation ,UL specification long arm/ Clean room model	RH-12SDH8538C-SUL**	
120	Z-Stroke variation ,UL specification oil mist model including R/C	RH-12SDH7038M -SULM6**	
104	Z-Stroke variation ,UL specification short arm	RH-12SDH5538M	CR3D-741M
121	∕Oil mist model including R/C	-SULM6**	-SULM6**
100	Z-Stroke variation ,UL specification long arm/	RH-12SDH8538M]
122	Oil mist model including R/C	-SULM6**	

Table 12 : The list of RH-xSDH robots for grouping certification; D group -6.

Table 13 : The list of RH-xSDH robots for grouping certification; D group -7.

No	Classification	Model name	Dabat Cantraliar
NO.	Classification	20kg-Load	RODOL CONTROTTER
123	Heavy load variation ,Basic model	RH-20SDH8545 (-S**)	
124	Heavy load variation , Short Z-Stroke model	RH-20SDH8535(-S**)	
125	Heavy load variation, Long arm model	RH-20SDH10045(-S**)	
126	Heavy load variation,Long arm and Short Z-Stroke model	RH-20SDH10035(-S**)	
127	Heavy load variation / Oil mist model	RH-20SDH8538M(-S**)	
128	Heavy load variation ,Short Z-Stroke /Oil mist model	RH-20SDH8530M(-S**)	CR2DA-751(-S**)
129	Heavy load variation , Long Arm /Oil mist model	RH-20SDH10038M(-S**)	
130	Heavy load variation,Long arm and Short Z-Stroke /Oil mist model	RH-20SDH10030M(-S**)	
131	Heavy load variation /Clean room model	RH-20SDH8538C(-S**)	
132	Heavy load variation , Short Z-Stroke /Clean room model	RH-20SDH8530C(-S**)	
133	Heavy load variation, Long arm /Clean room model	RH-20SDH10038C(-S**)	
134	Heavy load variation, Long arm and Short Z-Stroke /Clean room model	RH-20SDH10030C(-S**)	
135	Heavy load variation / Oil mist model including R/C	RH-20SDH8538M-SM6**	
136	Heavy load variation ,Short Z-Stroke /Oil mist model including R/C	RH-20SDH8530M-SM6**	CR3D-751M
137	Heavy load variation ,Long Arm /Oil mist model including R/C	RH-20SDH10038M-SM6**	-SM6**
138	Heavy load variation .Long arm and Short Z-Stroke /Oil mist model including R/C	RH-20SDH10030M-SM6**	
139	Heavy load variation , Basic model	RH-20SDH8545 -SUL**	
140	Heavy load variation , Short Z-Stroke model	RH-20SDH8535-SUL**	
141	Heavy load variation ,Long arm model	RH-20SDH10045-SUL**	
142	Heavy load variation , Long arm and Short Z-Stroke model	RH-20SDH10035-SUL**	
143	Heavy load variation / Oil mist model	RH-20SDH8538M-SUL**	
144	Heavy load variation ,Short Z-Stroke /Oil mist model	RH-20SDH8530M-SUL**	CR2D-751
145	Heavy load variation ,Long Arm /Oil mist model	RH-20SDH10038M-SUL**	-6111 **
146	Heavy load variation , Long arm and Short Z-Stroke /Oil mist model	RH-20SDH10030M-SUL**	JUL
147	Heavy load variation /Clean room model	RH-20SDH8538C-SUL**	
148	Heavy load variation ,Short Z-Stroke /Clean room model	RH-20SDH8530C-SUL**	
149	Heavy load variation, Long arm /Clean room model	RH-20SDH10038C-SUL**	
150	Heavy load variation , Long arm and Short Z-Stroke /Clean room model	RH-20SDH10030C-SUL**	
151	Heavy load variation / Oil mist model including R/C	RH-20SDH8538M-SULM6**	
152	Heavy load variation ,Short Z-Stroke /Oil mist model including R/C	RH-20SDH8530M-SULM6**	CR3D-751M
153	Heavy load variation ,Long Arm /Oil mist model including R/C	RH-20SDH10038M-SULM6**	-SULM6**
154	Heavy load variation , Long arm and Short Z-Stroke /Oil mist model including R/C	RH-20SDH10030M-SULM6**	

Table 14 : The list of RV-2SD robots for grouping certification; E group.

No.	Classification	Model name 6-axis	Robot Controller
1	Basic model (standard) *1	RV-2SD(-S**)	CR1DA-771(-S**) CR1DA-772(-S**)
2	Basic model with brakes on all axis	RV-2SDB(-S**)	
3	Special machine cable model *1	RV-2SD-S12	CR1DA-771-S12 CR1DA-772-S12
4	Special machine cable model with brakes on all axis	RV-2SDB-S12	

Page 12 of 15

BFP-A5735-16-L

Table 15 : The list of RH-3SDHR series robots for grouping certification; F group -1.

No.	Classification	Model name 4-axis	Robot Controller
1	Basic model	RH-3SDHR3515W(-S**)	CR2DA-781(-S**)
2	Special machine cable model	RH-3SDHR3515N (-S**)	CR1DA-781(-S**)
3	Oil mist model	RH-3SDHR3512MW (-S**)	CR2DA-781(-\$**)
4	Oil mist model including R/C	RH-3SDHR3512MW -SM6**	CR3D-781M-SM6**
5	Long arm model	RH-3SDHR5515W(-S**)	CR2DA-781(-S**)
6	Special machine cable model, Long arm type	RH-3SDHR5515N (-S**)	CR1DA-781(-S**)
7.	Oil mist model , Long arm type	RH-3SDHR5512MW (-S**)	CR2DA-781(-S**)
8	Oil mist model including R/C, Long arm type	RH-3SDHR5512MW -SM6**	CR3D-781M-SM6**
9	UL specific type	RH-3SDHR3515W-SUL**	CR2DA-781-SUL**
10	Oil mist model, UL specific type	RH-3SDHR3512MW-SUL**	CR2DA-781(-S**)
11	Oil mist model including R/C,UL specific model	RH-3SDHR3512MW -SULM6**	CR3D-781M-SULM6**
12	Long arm model ,UL specific type	RH-3SDHR5515W-SUL**	CR2DA-781-SUL**
13	Oil mist model, Long arm and UL specific type	RH-3SDHR5512MW -SUL**	CR2DA-781-SUL**
14	Oil mist model including R/C, Long arm and UL specific type	RH-3SDHR5512MW -SULM6**	CR3D-781M-SULM6**
15	Basic model, regular type	RH-3SDHR3515(-S**)	CR2DA-781(-\$**)
16	Oil mist model, regular type	RH-3SDHR3512M (-S**)	CR2DA-781(-S**)
17	Oil mist model including R/C, regular type	RH-3SDHR3512M -SM6**	CR3D-781M-SM6**
18	Long arm model、regular type	RH-3SDHR5515(-S**)	CR2DA-781(-S**)
19	Oil mist model , Long arm type, regular type	RH-3SDHR5512M (-S**)	CR2DA-781(-S**)
20	Oil mist model including R/C, Long arm type regular type	RH-3SDHR5512M -SM6**	CR3D-781M-SM6**
21	UL specific type, regular type	RH-3SDHR3515-SUL**	CR2DA-781-SUL**
22	Oil mist model, UL specific type regular type	RH-3SDHR3512M-SUL**	CR2DA-781(-S**)
23	Oil mist model including R/C,UL specific model regular type	RH-3SDHR3512M-SULM6**	CR3D-781M-SULM6**
24	Long arm model ,UL specific type	RH-3SDHR5515-SUL**	CR2DA-781-SUL**
25	Oil mist model, Long arm and UL specific type regular type	RH-3SDHR5512M-SUL**	CR2DA-781-SUL**
26	Oil mist model including R/C, Long arm and UL specific type regular type	RH-3SDHR5512M-SULM6**	CR3D-781M-SULM6**
27	Water proof model , regular type	RH-3SDHR3512W (-S**)	CR2DA-781(-S**)
28	Clean room model (ISO Class 5), regular	RH-3SDHR3512C (-S**)	CR2DA-781(-S**)
29	Water proof model including R/C, regular type	RH-3SDHR3512W -SM6**	CR3D-781M-SM6**

Page 13 of 15

BFP-A5735-16-L

Table 16 : The list of RH-3SDHR series robots for grouping certification; F group -2.

No.	Classification	Model name 4-axis	Robot Controller
30	Water proof model, UL specific type regular type	RH-3SDHR3512W -SUL**	CR2DA-781-SUL**
31	Clean room model (ISO Class 5), UL specific type regular type	RH-3SDHR3512C-SUL**	CR2DA-781-SUL**
32	Water proof model including R/C,UL specific model regular type	RH-3SDHR3512W-SULM6**	CR3D-781M-SULM6**
33	Water proof model , Long arm type, regular type	RH-3SDHR5512W (-S**)	CR2DA-781(-S**)
34	Clean room model (ISO Class 5), Long arm type, regular type	RH-3SDHR5512C (-S**)	CR2DA-781(-S**)
35	Water proof model including R/C, Long arm type, regular type	RH-3SDHR5512W -SM6**	CR3D-781M-SM6**
36	Water proof model, Long arm and UL specific type regular type	RH-3SDHR5512W -SUL**	CR2DA-781-SUL**
37	Clean room model (ISO Class 5), Long arm and UL specific type regular type	RH-3SDHR5512C-SUL**	CR2DA-781-SUL**
38	Water proof model including R/C, Long arm and UL specific model regular type	RH-3SDHR5512W-SULM6**	CR3D-781M-SULM6**

Table 17 : The list of RP-1ADH series robots for grouping certification; G group.

No.	Classification	Model name 4-axis	Robot Controller
1	Basic model	RP-1ADH (-S**)	CR1DA-7A1(-S**)
2	Basic model,3kg load type	RP-3ADH (-S**)	CR1DA-7A1(-S**)
3	Basic model,5kg load type	RP-5ADH (-S**)	CR1DA-7A1(-S**)
4	Clean room model	RP-1ADHC(-S**)	CR1DA-7A1(-S**)
5	Clean room model,3kg load type	RP-3ADHC (-S**)	CR1DA-7A1(-S**)
6	Clean room model,5kg load type	RP-5ADHC (-S**)	CR1DA-7A1(-S**)
7	Water proof model	RP-1ADHW (-S**)	CR1DA-7A1(-S**)
8	Water proof model, 3kg load type	RP-3ADHW (-S**)	CR1DA-7A1(-S**)
9	Water proof model, 5kg load type	RP-5ADHW (-S **)	CR1DA-7A1(-S**)
10	Long arm model	RP-1ADHL (-S**)	CR1DA-7A1(-S**)
11	Long arm model / Clean room	RP-1ADHLC (-S**)	CR1DA-7A1(-S**)
12	Long arm model / Water proof	RP-1ADHLW (-S**)	CR1DA-7A1(-S**)

Revision history Date Specifications No. Details of revisions Rev. * September 22, 2008 First print P1 April 7,2009 <Authorized representative in Europe> А Change to "Mitsubishi Electric Europe B.V" <Machinery Directive> Added "EN954-1:1996" P3 Table.1 RV-18SD,RV-18SDC,RV-18SD-SUL,RV-18SDC-SUL added. **P1** October 13,2009 Standards update(2006/42/EC) В С March 15,2010 **P7** Added RV-2SDseries D May 11, 2010 P4,P5 Added RV-3SD-Sxx series P6 Added RH-6SDH-Sxx series July 2, 2010 P3 Table 1 Е Added RV-12SD-S3xx series From P3 to P7 Added CR2DA-7xx controller From P8 to P11 F September 3,2010 Added RH-xSH series to arm length, Z-Stroke length, and heavy load models October 1,2010 P12 G Added RH-3SDHR series November 9, 2010 P13 Н Added variation models("regular type") to RH-3SDHR series January 26,2012 P1 J Changed ISO10218-1 from 2006 version to 2011 version Κ February 20, 2012 P13,14 Added variation models(No.27 to 38) to RH-3SDHR series June 14, 2012 P14 Ŀ Added RP-1ADH series

<u>사용자안내문</u> <u>User's Guide</u>

기종별	사용자안내문
Type of Equipment	User's Guide
A급 기기 (업무용 방송통신기자재)	이 기기는 업무용(A 급) 전자파적합기기로서 판 매자 또는 사용자는 이 점을 주의하시기 바라 며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.
Class A Equipment (Industrial Broadcasting & Communication Equipment)	This equipment is Industrial (Class A) electromagnetic wave suitability equipment and seller or user should take notice of it, and this equipment is to be used in the places except for home.
B급 기기 (가정용 방송통신기자재)	이 기기는 가정용(B급) 전자파적합기기로서 주 로 가정에서 사용하는 것을 목적으로 하며, 모 든 지역에서 사용할 수 있습니다.
Class B Equipment (For Home Use Broadcasting & Communication Equipment)	This equipment is home use (Class B) electromagnetic wave suitability equipment and to be used mainly at home and it can be used in all areas.



HEAD OFFICE: TOKYO BUILDING, 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 5-1-14, YADA-MINAMI, HIGASHI-KU, NAGOYA 461-8670, JAPAN

Authorised representative: MITSUBISHI ELECTRIC EUROPE B.V. GERMANY Gothaer Str. 8, 40880 Ratingen / P.O. Box 1548, 40835 Ratingen, Germany

Jul., 2012 MEE Printed in Japan on recycled paper.