



Thank you for choosing Mitsubishi Electric inverter. This Inverter Safety Guideline provides handling information and precautions for use of this product. Do not use this product until you have full knowledge of the product mechanism, safety information and

Please forward this Safety Guideline to the end user.

INVERTER SAFETY GUIDELINE

FR-E846-0026(0.75K) to 0095(3.7K)SCE



IB-0600984ENG-B(2405)MEE

MITSUBISHI ELECTRIC CORPORATION

Troition illustration			
Manual name	Manual number	Model code	Details
FR-E800 Instruction Manual (Connection)	IB-0600865ENG		Manual describing installation, wiring, specifications, outline dimensions, standards, and how to connect options.
R-E800 Instruction Manual (Function)	IB-0600868ENG	1AJ045	Manual describing details of the functions.
R-E800 Instruction Manual (Communication)	IB-0600871ENG	1AJ051	Manual describing details of the communications.
R-E800 Instruction Manual (Maintenance)	IB-0600874ENG	1AJ054	Manual describing how to identify causes of faults and warnings.
FR-E800-SCE Instruction Manual (Functional safety)	BCN-A23488-004	1AJ036	Manual describing details of the safety communication parameters.
FR Configurator2 Instruction Manual	IB-0600516ENG	_	Manual describing details of the software used to set inverter parameters using a personal computer.
PLC Function Programming Manual	IB-0600492ENG	_	Manual describing details of the PLC function.

Do not attempt to install, operate, maintain or inspect this product until you have read through this Safety Guideline and supplementary documents carefully to use the equipment correctly. Do not use the product until you have full knowledge of the product mechanism, safety infor

Installation, operation, maintenance and inspection must be performed by qualified personnel. Here, qualified personnel means a person who meets a Installation, operation, maintenance and inspection must be performed by qualified personnel. Here, qualified personnel means a person who meets at the following conditions:

• A person who possesses a certification in regard with electric appliance handling, or person took a proper engineering training. Such training may be

available at your local Mitsubishi Electric office. Contact your local sales office for schedules and locations.

A person who can access operating manuals for the protective devices (for example, light curtain) connected to the safety control system, or a person who has read these manuals thoroughly and familiarized themselves with the protective devices.

In this Safety Guideline, the safety instruction levels are classified into "WARNING" and "CAUTION".

⚠CAUTION

Incorrect handling may cause hazardous conditions, resulting in death or severe injury.

Incorrect handling may cause hazardous conditions, resulting in medium or slight injury, or may cause only

Note that even the **CAUTION** level may lead to a serious consequence depending on conditions. Be sure to follow the

instructions of both levels as they are critical to personnel safety.

Read this Guideline before use. In addition, scan the 2D code below to download the FR-E800 Instruction Manual (Connection) and read "Safety Instructions". The

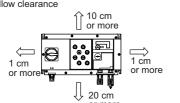


1 INVERTER INSTALLATION AND PRECAUTIONS

The front cover cannot be removed. If removed, it will not meet IP66/IP67.

- Install the inverter on a strong surface securely with screws. Leave enough clearances and take cooling measures.
- Avoid places where the inverter is subjected to direct sunlight, high temperature
- and high humidity.

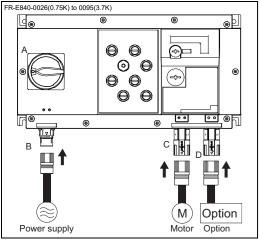
 Install the inverter on a nonflammable wall surface.





2 INSTALLATION AND WIRING

Wiring of the power supply and the motor, the option



Symbol	Name	Description
А	Power ON/OFF switch	Clockwise: ON (I) Counterclockwise: OFF(o)

Symbol	Connec	tor	Terminal symbol	Symbol	Connec	tor	Terminal symbo
,	M23, 6-pole (male)	1	R/L1	,	M23, 6-pole (female)	1	U
		2	S/L1	1	21	2	V
	1 0 0		PE	С	02/1		PE
	17 .5	4	-			4	_
	\\ \	5	T/L1		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	W
		6	-		4.11	6	=
	M23, 6-pole (female)	1	P				
	2/1	2	-				
			-				
	\\\	4	N				
	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	-				

♦ Wiring method
Prepare cables with connectors suitable for applicable connector types shown in the table above for main circuit terminals on the inverter. To meet the UL/cUL standards, purchase cables shown in the following table. Manufacturer: Tyco Electronics.

Cable type	Cal	ole length	Model
	5 m		1-2391589-1
	10 m	Unshielded	2-2391589-1
100 0 1 1/2 1 1 2	20 m		3-2391589-1
123, 6-pole (female) for power supply	5 m		1-2391589-2
	10 m	Shielded	2-2391589-2
3, 6-pole (female) for power supply 3, 6-pole (male) for motor	20 m		3-2391589-2
	5 m		1-2391590-1
	10 m	Unshielded	2-2391590-1
20.0-1.6-1.16	20 m		3-2391590-1
3, 6-pole (male) for motor	5 m		1-2391590-2
	10 m	Shielded	2-2391590-2
23, 6-pole (male) for motor 23, 6-pole (male) for option	20 m		3-2391590-2
	5 m		1-2391600-1
	10 m	Unshielded	2-2391600-1
20.0-1-6-1-15	20 m		3-2391600-1
o, o-pole (male) for option	5 m		1-2391600-2
	10 m	Shielded	2-2391600-2
	20 m		3-2391600-2

2.2 Recommended cables and wiring length

Select cables of recommended gauge size to ensure that the voltage drop will be 2% or less.

If the wiring distance is long between the inverter and motor, the voltage drop in the main circuit will cause the motor torque to decrease especially at a low speed. (The following table shows the recommended cable size for cables that are 20 m in length at the ND rating. When using the inverter with the LD rating, refer to the FR-

Applicable Inverter model		Cable gauge								
	HIV cables, etc. (mm²) *1			AWG *2		PVC cables, etc. (mm²) *3				
	R/L1, S/L2, T/L3	U, V, W	Earthing (grounding) cable	R/L1, S/L2, T/L3	U, V, W	R/L1, S/L2, T/L3	U, V, W	Earthing (grounding) cable		
R-E846-0026(0.75K) to 0095(3.7K)	2	2	2	14	14	2.5	2.5	2.5		

- The cable size is that of the HIV cable (600 V grade heat-resistant PVC insulated wire) etc. with continuous maximum permissible temperature of 75°C. It assumes a surro 50°C or lower and the wiring distance of 20 m or shorter. ximum permissible temperature of 75°C. It assumes a surrounding air temperature of 40°C or lower and the wiring distance of 20 m or
- ons for UL and cUL*.)
 perature of 70°C. It assumes a surrounding air temperature of 40°C or lower and the wiring distance of 20 m or

Line voltage drop [V] = $\sqrt{3}$ × wire resistance [m Ω /m] × wiring distance [m] × current [A] / 1000

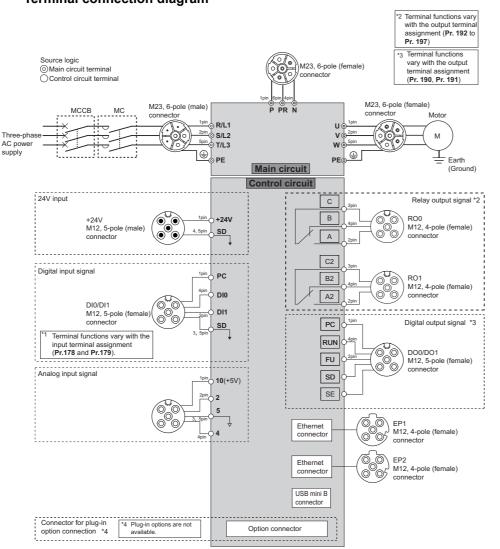
Use a larger diameter cable when the wiring distance is long or when the voltage drop (torque reduction) in the low speed range needs to be reduced.

♦ Total wiring length
Connect one or more motors within the total wiring length (sum of the wiring lengths of the motor and the inverter) shown in the following table. The value in the parentheses is the total wiring length when unshielded cables are used.

Pr.72 setting (carrier frequency)	Voltage class	0.75K	1.5K	2.2K	3.7K
1 (1 kHz) or lower	400 V	50 m(200 m)	75 m(300 m)	100 m(500 m)	100 m(500 m)
2 (2 kHz) or higher	400 V	25 m(100 m)	50 m(200 m)	75 m(300 m)	100 m(500 m)

When driving a 400 V class motor by the inverter, surge voltages attributable to the wiring constants may occur at the motor terminals, deteriorating the insulation of the motor. In this case, use a "400 V class inverter-driven insulation-enhanced motor" and set Pr.72 PWM frequency selection according to the wiring length: "14.5 kHz or less" when the wiring length is 50 m or shorter, "8 kHz or less" when the wiring length is from 50 m to 100 m, or "2 kHz or less" when the wiring length is longer than 100

2.3 Terminal connection diagram

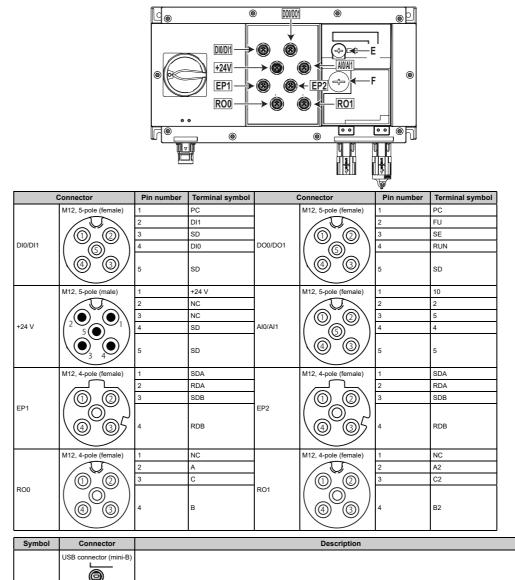


2.4 Details on the main circuit terminals and the control circuit terminals

Ту	ре	Terminal symbol	Common	Terminal name	Terminal function description	
	supply	R/L1, S/L2, T/L3	_	AC power input	Connected to the commercial power supply.	
circuit	Power s	PE	_	Earth (ground)	For earthing (grounding) the inverter chassis. Be sure to earth (ground) the inverter.
S.	tor	U, V, W	=	Inverter output	Connected to a three-phase squirrel cage motor or a PM motor.	
Main	Motor	PE	_	Earth (ground)	For earthing (grounding) the inverter chassis. Be sure to earth (ground) the inverter.
2	ion	P, PR	-	Brake resistor connection	Connect an optional brake transistor (MRS, MYS, FR-ABR) between to compatible with IP67. Install the option in the appropriate enclosure.	erminal P and PR. The option is no
	Option	P, N	_	Brake unit connection	Connect the brake unit (FR-BU2, FR-BU, or BU). The protective struct with IP67. Install the option in the appropriate enclosure.	ure of the option is not compatible
power supply input	Power input	+24	SD	24 V external power supply input	Use the 24 V external power supply to turn ON/ OFF I/O terminals, keep the operation panel ON, and carry out communication during communication operation even at power-OFF state of inverter's main circuit power supply. Turning ON the main circuit power during the 24 V external power supply operation switches the operation to the normal operation. Before the operation is switched, a reset is performed in the inverter	Input voltage: 23.5 to 26.5 VDC Input current: 0.7 A or less
24 V po	Common	SD	_	24 VDC power supply common	Common output terminal for 24 VDC 0.1 A power supply (terminal +24). Isolated from terminal 5.

Ту	ре	Terminal symbol	Common	Terminal name		Terminal function description	
	Contact input	DIO	PC (source	Forward rotation start	Turn ON the STF signal to start forward rotation and turn it OFF to stop.	When the STF and STR signals are turned ON simultaneously,	Input resistance: 4.7 kΩ, voltage when contacts are open: 21 to 27 VDC,
gnal	Contac	DI1	(positive common))	Reverse rotation start	Turn ON the STR signal to start reverse rotation and turn it OFF to stop.	the stop command is given.	current when contacts are short- circuited: 4 to 6 mADC
put s		SD		24 VDC power supply common	Common output terminal for 24 VD	OC 0.1A power supply (terminal PC).	Isolated from terminal 5.
Digital input signal	no	30		External transistor common (source (positive common))		supply common terminal of a transi- ontroller, to avoid malfunction by un	
D	Common		SD	Contact input common (source (positive common))	Common terminal for contact input	terminal (source logic).	
		PC	_	24 VDC power supply	Can be used as a 24 VDC 0.1 A po	ower supply.	Power supply voltage range: 22 to 26.5 VDC Permissible load current: 100 mA
		10	5	Power supply for a frequency setting potentiometer	Used as the power supply for an exsetting) potentiometer.	xternal frequency setting (speed	5 ±0.5 VDC, Permissible load current: 10 mA
signal	ncy setting	2	5	Frequency setting (voltage)	Inputting 0 to 5 VDC (or 0 to 10 VD frequency at 5 V (or 10 V) and mal Use Pr.73 to switch among input 0 VDC.	kes input and output proportional.	Input resistance: 10 to 11 kΩ Maximum permissible voltage: 20 VDC
Analog input signal	Frequency	4	5	Frequency setting (current)	Inputting 4 to 20 mADC provides th mA and makes input and output pro only when the AU signal is ON (ter To use terminal 4, assign "4" to Pr. function selection) before turning	oportional. This input signal is valid minal 2 input is invalid). 178 or Pr.179 (Input terminal	Input resistance: 245 ±5 Ω Permissible maximum current: 30 mA
	Common	5	ı	Frequency setting common	Common terminal for the frequency	y setting signal (terminal 2 or 4). Do	not earth (ground).
out signal	Relay	A, B, C	-	Relay output 1 (fault output)	1 changeover contact output that in protective function has been activa Fault: discontinuity across B and C Normal: continuity across B and C	ated and the outputs are stopped. (continuity across A and C),	Contact capacity: 240 VAC 2A (power factor = 0.4) or 30 VDC 1
Relay output signal	Re	A2, B2, C2	=	Relay output 2	The function of these terminals car ABC2 terminal function selection Fault: discontinuity across B2 and Normal: continuity across B2 and 0	n.	A
ignal	tor	FU	SE	Frequency detection	The output is in LOW state when the equal to or higher than the preset of state when it is less than the preset.	letection frequency, and is in HIGH	Permissible load: 24 VDC (27 VDC at maximum) 0.1 A
Digital output signal	Open collector	RUN	SE	Inverter running	The output is in LOW state when the equal to or higher than the starting. The output is in HIGH state during operation.	frequency (initial value: 0.5 Hz).	(The voltage drop is 3.4 V at maximum while the signal is ON.)
Ω		SE	Î	Open collector output common	Common terminal for terminals RU	IN and FU.	
	Confinenceation	_	_	Ethernet connector (2 ports)	Data transmission speed: 100 Mt Maximum segment length: 100 m coding connector conforming to IE Commercially available connector Connectivity To meet the UL standard, refer to to Number of cascade connection s Number of interfaces available: 2	-T. Transmission method: Basebana pps (100BASE-TX) / 10 Mbps (10BA between the hub and the inverter-C 61076-2-101 s (as of November 2022):T41115010 he FR-E800 Instruction Manual (Co tages: Up to 2 (100BASE-TX) / up to 1 P version: IPv4	SE-T) Interface: Interface: M12 round D 41-000 manufactured by TE nnection). 0.4 (10BASE-T)
		_	_	USB connector*1	By connecting an inverter to the persetting the inverter and monitoring · Interface: conforms to USB 1.1·1 · Connector: USB mini B connector	ransmission speed: 12 Mbps	Configurator2 can be used for

Control circuit terminals (connector) layout



Symbol	Connector	Description
E	USB connector (mini-B) Small resin cap	Used to connect the inverter to a personal computer (FR Configurator2). The protective structure is IP00 when the cap is removed. After using the USB connector, always install the cap. (Tightening torque: 1 N·m)
F	Large resin cap	Not used. Do not remove the large resin cap. If the cap is removed, reinstall the cap. (Tightening torque: 1.5 N·m)

♦ Wiring method Prepare cables with connectors suitable for applicable connector types shown in the table above for control circuit terminals on the inverter. To meet the UL/cUL

standards, purchase cables shown in the following table. Manufacturer: Tyco Electronics.

Cable type	Ca	ble length	Model
	5 m		1-2421478-1
	10 m	Unshielded	2-2421478-1
M12, 4-pole (male) for terminals RO0	20 m	1	3-2421478-1
and RO1	5 m		1-2421478-2
	10 m	Shielded	2-2421478-2
	20 m	1	3-2421478-2
	5 m		1-2421479-1
<u> </u>	10 m	Unshielded	2-2421479-1
M12, 5-pole (male) for terminals DI0	20 m	1	3-2421479-1
and DI1	5 m		1-2421479-4
	10 m	Shielded	2-2421479-4
	20 m	1	3-2421479-4
	5 m		4-2421479-1
	10 m	Unshielded	5-2421479-1
M12, 5-pole (male) for terminals DO0	20 m	1	6-2421479-1
and DO1	5 m		4-2421479-4
	10 m	Shielded	5-2421479-4
	20 m	1	6-2421479-4
	5 m		7-2421479-1
	10 m	Unshielded	8-2421479-1
M12, 5-pole (male) for terminals Al0	20 m	1	9-2421479-1
and Al1	5 m		7-2421479-4
	10 m	Shielded	8-2421479-4
	20 m	1	9-2421479-4
	5 m		1-2421480-1
	10 m	Unshielded	2-2421480-1
M12, 4-pole (male) for terminals EP1	20 m	1	3-2421480-1
and EP2	5 m		1-2421480-2
	10 m	Shielded	2-2421480-2
	20 m	1	3-2421480-2
	5 m		1-2421481-1
	10 m	Unshielded	2-2421481-1
	20 m	1	3-2421481-1
M12, 5-pole (female) for terminal +24V	5 m		1-2421481-2
	10 m	Shielded	2-2421481-2
	20 m	1	3-2421481-2

3 PARAMETERS

4 LIST OF FAULT DISPLAYS

For details, refer to the FR-E800 Instruction Manual (Function).

For details, refer to the FR-E800 Instruction Manual (Maintenance) The PDF manual can also be downloaded from the Mitsubishi Electric FA Global The PDF manual can also be downloaded from the Mitsubishi Electric FA Global





SPECIFICATIONS

Inverter installation environment

Item	Description
Surrounding air temperature*1	-20°C to +50°C (The rated current must be reduced at a temperature above 40°C.)
Ambient humidity	95% RH or less (non-condensing) (With circuit board coating (IEC 60721-3-3:1994 3C2 compatible))
Storage temperature	-40°C to +70°C
Atmosphere	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)
Altitude/vibration	Maximum 3000 m, 5.9 m/s ² or less (For installation at an altitude above 1000 m, consider a 3% reduction in the rated current per 500 m increase in altitude.)

Inverter rating

	Model E	R-E846-∏	0026	0040	0060	0095			
	Wiodei Fi	₹-⊏040- ∐		0.75K	1.5K	2.2K	3.7K		
Annlia	able motor capa	aits: /IdA/)*4	LD	1.5	2.2	3.0	5.5		
Applic	able motor capa	0.75	1.5	2.2	3.7				
	Betad come	ait //.\/A*2	LD	2.7	4.2	5.3	8.5		
	Rated capa	City (KVA)-2	ND	2.0	3.0	4.6	7.2		
	Pated our	ront (A)*7	LD	3.5 (3.0)	5.5 (4.7)	6.9 (5.9)	11.1 (9.4)		
Output	Rated Cur	Rated current (A)*7			4.0 (3.8)	6.0 (5.4)	9.5 (8.7)		
	Overland our	rent rating*3	LD		150% 3 s (inve air temperatu		racteristics)		
	Overload cui	rent rating 5	ND	150% 60 s, 200% 3 s (inverse-time characteristics) at surrounding air temperature of 40°C					
	Voltage*4			Three-phase 380 to 480 V					
	Brake transist		sistor Built-in						
	Regenerative braking				50%	20%			
	Rated input A	Three-phase 380 to 480 V, 50/60 Hz							
	Permissible A	C (DC) voltage	fluctuation	323 to 528 V, 50/60 Hz					
	Permissible	Permissible frequency fluctuation				±5%			
Power	Rated input	Without DC	LD	6.0	8.9	10.7	16.2		
supply	current (A)*8	reactor	ND	4.4	6.7	9.5	14.1		
	Power supply	Without DC	LD	4.5	6.8	8.2	12.4		
	capacity (kVA)*6	capacity		3.4	5.1	7.2	10.8		
Protecti	ve structure (IEC	60529 / UL 50	/ UL 50E)	Enclosed typ Only)	pe (IP66/IP67,	UL Type 4X	Indoor Use		
	Cooling	system		Forced air					
Annro	v mace (kg)	Power ON/	With	5.9	5.9	5.9	5.9		
Approx. mass (kg)		OFF switch	Without	5.7	5.7	5.7	5.7		

- The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi Electric 4-pole standard efficiency motor. To drive a Mitsubishi Electric high-performance neary-saving motor, use the 2.2K inverter for a 3 kW moterate for a 3 kW
- output side of the invester is approximately the power supply voltage multiplied by x₂². Output voltage is approximately the power supply voltage multiplied by x₂². The amount of braking lorque is the average short-term torque (which varies depending on motor loss) that is generated when a motor decelerates in the shortest time by itself from 60 Hz. It is not make the power is the average short-term torque (which varies depending on motor loss) that is generated when a motor decelerates in the shortest time by itself from 60 Hz. It is not in the power is the power in the power is the powe

6 APPENDIX

For information on other applicable standards not found in this document, refer to the FR-E800 Instruction Manual (Connection).

6.1 Instructions for compliance with the EU Directives

The authorized representative in the EU

The authorized representative in the EU is shown below.

Name: Mitsubishi Electric Europe B.V.

Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

♦ EMC Directive
We declare that this inverter conforms with the EMC Directive and affix the CE marking on the inverter.

EMC Directive: 2014/30/EU

- EMIC_DIRECTIVE. 2014/30/IEU
 Standard: IEC61800-3 category C2, 2nd environment
 This inverter is not intended to be used on a low-voltage public network which supplies domestic premises. When using the inverter in a residential area, take appropriate measures
- and ensure the conformity of the inverter used in the residential area. Radio frequency interference is expected if used on such a network.

- Notes
 The EMC Directive compliant noise filter is built in the inverter. Insert line noise filters and ferrite cores to the power and control cables as required.
- The EMC Directive compliant noise filter is built in the inverter, insert line noise filters and ferrite cores to the power and control cables as required.
 Connect the inverter to an earthed power supply.
 Install the motor and controller cable found in the EMC Installation Guidelines (BCN-A21041-204) and Technical News (MF-S-191) according to the instructions. (Contact your sales representative for the manual.)
 To make full use of the EMC Directive compliant noise filter, motor cable lengths should not exceed 20 m.
 Ensure that the finalized system which includes an inverter complies with the EMC Directive.

♦ Low Voltage Directive
 We have self-confirmed our inverters as products compliant to the Low Voltage Directive and affix the CE marking on the inverters.
 Low Voltage Directive: 2014/35/EU

Standard: EN 61800-5-1

. Outline of instructions

- Do not use an earth leakage circuit breaker as an electric shock protector without connecting the equipment to the earth. Connect the equipment to the earth (ground)
- Select appropriate wire according to EN 60204-1 or IEC 60364-5-52. (Refer to the selection examples of cable sizes in 2.2 Recommended cables and wiring length.)

- Select appropriate wire according to EN b0J204-1 of IEC b0J304-5-52. (Retire to the selection examples on cause sizes in 2.2 recommended causes and wining wingst.)
 Use the molded case circuit breaker and magnetic contactor which conform to the EN or IEC Standard.
 If an earth leakage circuit breaker is required, use a type-B earth leakage circuit breaker (AC/DC detection compatible).
 Use the inverter under the conditions of overvoltage category III specified in IEC 60664.
 When using the relay output terminals A, B, C, A2, B2, and C2 with voltage of 230 VAC, use a power supply classified as overvoltage category II specified in IEC 60664.

Fuse selection for branch circuit protection For details, refer to 6.2 Instructions for UL and cUL; Fuse selection.

♦ Motor overload protection
For details, refer to 6.2 Instructions for UL and cUL: Motor overload protection

♦ EU RoHS Directive We have declared that our inverters are compliant to the EU RoHS Directive and affix the CE marking on the inverters.

For other information, refer to the FR-E800 Instruction Manual (Connection).

6.2 Instructions for UL and cUL

(Standard to comply with: UL 61800-5-1, CSA C22.2 No. 274)

These devices are intended only for installation on industrial machines in accordance with the "Electrical Standard for Industrial Machinery" (NFPA79). Due to the nature of these devices they may not be suitable for installation in accordance with the "National Electrical Code" (NFPA70).

Product handling information / Informations sur la manipulation du produit

Product nanding information / informations sur la manipulation du produit
-WARNING-Operation of this product requires detailed installation and operation instructions provided in this Safety Guideline and the Instruction Manual (Connection)
intended for use with this product. Please forward relevant manuals to the end user. The manuals can also be downloaded in PDF form from the Mitsubishi Electric FA Global Website. To order manuals, please contact your sales representative.

L'utilisation de ce produit nécessite des instructions détaillées d'installation et d'utilisation fournies dans le présent document de la Directive de sécurité et le Manuel d'instructions (Connexion) destiné à être utilisé avec ce produit. Veuillez transmettre les manuels correspondants à l'utilisateur final. Les manuels peuvent également être téléchargés au format PDF sur Mitsubishi Electric FA Global Website. Pour commander des manuels, veuillez contacter votre représentant commercial.

Branch circuit protection

For installation in the United States, branch circuit protection must be provided in accordance with the National Electrical Code and any applicable local codes, For installation in Canada, branch circuit protection must be provided in accordance with the Canadian Electrical Code and any applicable local codes. Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any applicable local codes.

• Precautions for opening the branch-circuit protective device / Précautions pour ouvrir le dispositif de protection du circuit de dérivation -WARNING- If the fuse melts down or the breaker trips on the input side of this product, check for wiring faults (such as short circuits). Identify and remove the cause of melting down or the trip before replacing the fuse or resetting the tripped breaker (or before applying the power to the inverter again).

-AVERTISSEMENTSi le fusible fond ou si le disjoncteur se déclenche du côté entrée de ce produit, vérifier les défauts de câblage (tels que les courts-circuits). Identifier et éliminer la cause de la fonte ou du déclenchement avant de remplacer le fusible ou de réinitialiser le disjoncteur déclenché (ou avant de remettre sous tension l'onduleur).

Fuses are selected based on IEC/EN/UL 61800-5-1 and CSA C22.2 No. 274.

For installation in the United States, the semiconductor fuses shown in the following table must be provided, in accordance with the National Electrical Code and any applicable local codes. For installation in Canada, the semiconductor fuses shown in the following table must be provided, in accordance with the Canadian Electrical Code and any applicable local codes. Always install the following semiconductor fuses for branch circuit protection.

Inverter model	Cat. No	Manufacturer	Rating	Inverter model	Cat. No	Manufacturer	Rating
FR-E846-0026(0.75K)	170M1410	Bussmann	700 V, 20 A	FR-E846-0060(2.2K)	170M1412	Bussmann	700 V, 32 A
FR-F846-0040(1.5K)	170M1411	Bussmann	700 V 25 A	FR-F846-0095(3.7K)	170M1414	Bussmann	700 V. 50 A

♦ Capacitor discharge time / Temps de décharge du condensateur

CAUTION - Risk of Electric Shock Before wiring or inspection, check that the LED display of the operation panel is OFF. Any person who is involved in wiring or inspection shall wait for 10 minutes or longer after power OFF, and check that there are no residual voltage using a digital multimeter or the like. The capacitor is charged with high voltage for some time after

ATTENTION - Risque de choc électrique Avant le câblage ou l'inspection, vérifier que le témoin LED s'éteint. Toute personne impliquée dans le câblage ou l'inspection doit attendre 10 minutes ou plus après la
mise hors tension et vérifier l'absence de tension résiduelle à l'aide d'un multimètre numérique ou similaire. Le condensateur est chargé avec une haute tension
pendant un certain temps après la mise hors tension, ce qui est dangereux. Précautions pour ouvrir le dispositif de protection du circuit de dérivation

♦ Wiring method
To meet the UL/cUL standards, use option cables shown in the following table TE Connectivity

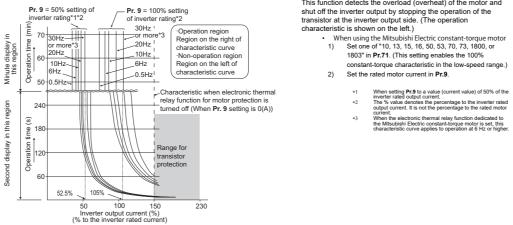
Cable type		Cable length	Model		
	5 m		1-2391589-1		
	10 m	Unshielded	2-2391589-1		
M00 0 1 1/1 1 1 1	20 m		3-2391589-1		
M23, 6-pole (female) for power supply	5 m		1-2391589-2		
	10 m	Shielded	2-2391589-2		
	20 m		3-2391589-2		
	5 m		1-2391590-1		
	10 m	Unshielded	2-2391590-1		
M00 0 - 1 (- 1) (1	20 m		3-2391590-1		
M23, 6-pole (male) for motor	5 m		1-2391590-2		
	10 m	Shielded	2-2391590-2		
	20 m		3-2391590-2		
	5 m		1-2391600-1		
	10 m	Unshielded	2-2391600-1		
MO2 C l- (n l-) f ti	20 m		3-2391600-1		
M23, 6-pole (male) for option	5 m		1-2391600-2		
	10 m	Shielded	2-2391600-2		
	20 m		3-2391600-2		

Short circuit ratings
 400 V class: Suitable for use in a circuit capable of delivering not more than 50 kA rms symmetrical amperes, 480 Y / 277 V maximum.

♦ Motor overload protection The following explains the details of the motor overload protection.

When using the electronic thermal relay function as motor overload protection, set the rated motor current in Pr.9 Electronic thermal O/L relay.

This function detects the overload (overheat) of the motor and

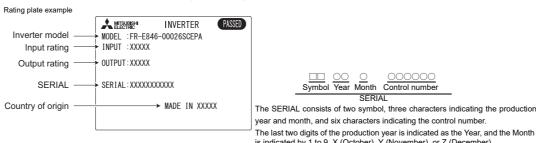


- The internal accumulated heat value of the electronic thermal O/L relay is reset to the initial value by the inverter's power reset or reset signal input. Avoid
- unnecessary reset and power-OFF. Install an external thermal relay (OCR) between the inverter and motors to operate several motors, a multi-pole motor or a dedicated motor with one inverter When configuring an external thermal relay, note that the current indicated on the motor rating plate is affected by the line-to-line leakage current. (Refer to the Instruction Manual (Function).) The cooling effect of the motor drops during low-speed operation. Use a motor with built-in thermal protector. When the difference between the inverter and motor capacities is large and the set value is small, the protective characteristics of the electronic thermal relay function
- will be deteriorated. Use an external thermal relay in such cases.

 The cooling effect of the motor drops during low-speed operation. Use a motor with built-in thermal protector.
- A dedicated motor cannot be protected by the electronic thermal relay. Use an external thermal relay.
- Motor over temperature sensing is not provided by the drive.
 The electronic thermal memory retention function is not provided by the drive.
 The electronic thermal relay function is not a speed sensing function.

SERIAL number check

The SERIAL number can be checked on the inverter rating plate or package.



SERIAL The SERIAL consists of two symbol, three characters indicating the production

6.4 EU ErP Directive (Ecodesign Directive)

Based on the EU ErP Directive (Ecodesign Directive), the efficiency data of the inverters are shown in the following table. The three-phase 0.12kW to 1000kW inverters are subject to the Directive.

Model name	Rated Apparent power (kVA)	Stand by loss (W)	load point 1 (90;100) (%)	load point 2 (50;100) (%)	load point 3 (0;100) (%)	load point 4 (90;50) (%)	load point 5 (50;50) (%)	load point 6 (0;50) (%)	load point 7 (50;25) (%)	load point 8 (0;25) (%)	IE class
FR-E846- 0026(0.75K)	2.7 / 2	5.7	2.2 / 2.0	2.1 / 2.0	2.2 / 2.0	1.4 / 1.5	1.4 / 1.4	1.4 / 1.5	1.2 / 1.2	1.2 / 1.2	IE2
FR-E846-0040(1.5K)	4.2 / 3	9.7	2.1 / 2.0	2.1 / 2.0	2.1 / 2.0	1.4 / 1.4	1.4 / 1.4	1.4 / 1.4	1.2 / 1.2	1.2 / 1.2	IE2
FR-E846-0060(2.2K)	5.3 / 4.6	9.8	1.8 / 1.8	1.8 / 1.8	1.8 / 1.8	1.3 / 1.3	1.3 / 1.3	1.3 / 1.3	1.1 / 1.1	1.1 / 1.1	IE2
FR-E846-0095(3.7K)	8.5 / 7.2	9.8	1.7 / 1.7	1.7 / 1.7	1.7 / 1.7	1.2 / 1.2	1.2 / 1.2	1.2 / 1.2	1.0 / 1.1	1.0 / 1.1	IE2

7 Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to

(1) Damages caused by any cause found not to be the responsibility of Mitsubishi.

(2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.

(3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.

(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.