

INVERTER Option unit FR-PU07 FR-PU07BB INSTRUCTION MANUAL

Parameter unit





Thank you for choosing the Mitsubishi inverter option unit. This instruction manual gives handling information and precautions for use of this equipment. Incorrect handling might cause an unexpected fault. Before using the equipment, please read this manual carefully to use the equipment to its optimum. Please forward this manual to the end user.

This section is specifically about safety matters

Do not attempt to install, operate, maintain or inspect this product until you have read through this instruction manual and appended documents carefully and can use the equipment correctly. Do not use this product until you have a full knowledge of the equipment, safety information and instructions.

In this instruction manual, the safety instruction levels are classified into "WARNING" and "CAUTION".

Assumes that incorrect handling may cause hazardous conditions, resulting in death or severe injury.



Assumes that incorrect handling may cause hazardous conditions, resulting in medium or slight injury, or may cause physical damage only.

Note that the \triangle CAUTION level may lead to a serious consequence according to conditions. Please follow the instructions of both levels because they are important to personnel safety.

SAFETY INSTRUCTIONS

1. Electric Shock Prevention

While the inverter power is ON, do not open the front cover. Do not run the inverter with the front cover removed.
Otherwise you may access the exposed high voltage terminals or the charging part of the circuitry and get an electric shock.
Before starting wiring or inspection, check that the operation panel indicator is OFF, wait for at least 10 minutes after the power supply has been switched OFF, and check that there are no residual voltage using a tester or the like. The capacitor is charged with high voltage for some time after power OFF and it is dangerous.
Any person who is involved in the wiring or inspection of this equipment should be fully competent to do the work.
Always install the inverter before wiring. Otherwise, you may get an electric shock or be injured.
Operate the keys with dry hands to prevent an electric shock.

2	Ad	ditional Instruct	tions	(2) Test operation and adjustment
To fo	o pre llow	event injury, dan ing points.	nage or product failure, please note the	
(1) Tra	ansportation and	mounting	 Before starting operation, confirm and adjust the parameters. A failure to do so may cause some machines to make unexpected motions.
		4		
•	Do	not install and o	operate the parameter unit (FR-PU07/FR-	(3) Usage
•	 PU07BB) if it is damaged or has parts missing. Do not stand or rest heavy objects on this equipment. Check the inverter mounting orientation is correct 			<u>∧</u> WARNING
 The parameter unit (FR-PU07/FR-PU07BB) is a precision device. Do not drop it or subject it to impact. Use the inverter under the following environmental conditions: 		t (FR-PU07/FR-PU07BB) is a precision t or subject it to impact. r the following environmental conditions:	• Since pressing (RESET) key may not stop output depending on the function setting status, provide a circuit and switch	
		Surrounding air temperature	-10°C to +50°C (non-freezing)	separately to make an emergency stop (power OFF, mechanical brake operation for emergency stop, etc).
	nt	Ambient humidity	90%RH or less (non-condensing)	 Make sure that the start signal is off before resetting the inverter alarm. A failure to do so may restart the motor suddenly. Do not modify the equipment.
	onme	Storage temperature	-20°C to +65°C*	 Do not perform parts removal which is not instructed in this manual. Doing so may lead to fault or damage of the inverter.
	Envii	Ambience	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)	
		Altitude, vibration	Maximum 1000m above seal level, 5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)	 When parameter clear or all parameter clear is performed, each parameter returns to the factory setting. Re-set the required parameters before starting operation.
*Temperatures applicable for a short time, e.g. in transit. • If halogen-based materials (fluorine, chlorine, bromine, iodine,				(4) Corrective actions for alarm
etc.) infiltrate into a Mitsubishi product, the product will be damaged. Halogen-based materials are often included in furnigant, which is used to sterilize or disinfest wooden packages. When packaging, prevent residual fumigant components from being infiltrated into Mitsubishi products, or use an alternative sterilization or disinfection method (heat disinfection, etc.) for			Mitsubishi product, the product will be based materials are often included in	
			ea to sterilize or disintest wooden packages, event residual fumigant components from Mitsubishi products, or use an alternative ection method (heat disinfection, etc.) for	 Provide safety backup devices, such as an emergency brake, to protect machines and equipment from hazard if the parameter unit (FR-PU07/FR-PU07BB) becomes faulty.
	packaging. Sterilization of disinfection of wooden package should also be performed before packaging the product.			

(5) Disposal

• Treat as industrial waste.

(6) General instruction

All illustrations given in this manual may have been drawn with covers or safety guards removed to provide in-depth description. Before starting operation of the product, always return the covers and guards into original positions as specified and operate the equipment in accordance with the manual.

3. Safety Precautions for Alkaline Battery

When using an alkaline battery, read the instruction manuals carefully before using them.

4. Safety Precautions for Nickel Metal Hydride Battery

When using a nickel metal hydride battery and charger, read the instruction manuals carefully before using them.

- CONTENTS -

INTI	INTRODUCTION			
1 PRE	-OPERATION INSTRUCTIONS	2		
1.1 Su	pporting inverter models	2		
1.2 Ur	packing and Product Confirmation	4		
1.2.1	Unpacking confirmation	4		
1.2.2	Appearance and parts identification	5		
1.2.3	Explanation of keys	7		
1.3 Ins	stallation and Removal of FR-PU07	9		
1.3.1	Direct installation to the inverter	9		
1.3.2	Removal from the inverter	10		
1.3.3	Installation using the connection cable (FR-CB2)	11		
1.3.4	Removal when the connection cable (FR-CB2) is used	13		
1.4 Co	nnection and Removal of FR-PU07BB	14		
1.4.1	Before using FR-PU07BB in the battery mode	14		
1.4.2	Instructions for the FR-PU07BB (battery mode)	17		
1.4.3	Connecting to FR-A700/F700(P)/FR-A800/F800 using the connection cable (FR-CB2)	18		
1.4.4	Connecting to FR-E700/FR-E700EX using the connection cable (FR-CB2)	19		
1.4.5	Removal when the connection cable (FR-CB2) is used	19		
1.5 Pa	rameters to be Checked First	20		
1.5.1	PU display language selection (Pr. 145)	20		

1.5.2	PU buzzer control (Pr. 990)	.21
1.5.3	PU contrast adjustment (Pr. 991)	.21

2 FUNCTIONS 22

2.1 Mo	nitoring Function	22
2.1.1	Display overview	22
2.1.2	Using "SHIFT" to change the main monitor	25
2.1.3	Setting the power-ON monitor (the first priority monitor)	
2.1.4	Using "READ" to change the main monitor	27
2.1.5	Using the parameter to change the monitor (Pr. 52)	
2.2 Fr	equency Setting	30
2.2.1	Direct setting	
2.2.2	Step setting.	
2.2.3	Precautions for frequency setting	32
2.3 Se	tting and Changing the Parameter Values	33
2.3.1	Specifying the parameter number to change the set value	
2.3.2	Selecting the parameter from functional list to change the set value	
2.3.3	Selecting the parameter from parameter list to change the set value	
2.3.4	Selecting the parameter from User List to change the set value	
2.3.5	Precautions for setting write	
0.4 11-		
2.4 US	er Group Function	
2.4 US	er Group Function Registering the parameters to user group	39 40
2.4 US 2.4.1 2.4.2	er Group Function Registering the parameters to user group Deleting the parameters from user group	

2.5 Cal	libration of the Meter (Frequency Meter)	
2.5.1	Calibration of the FM terminal	42
2.5.2	Calibration of the AM terminal	43
2.6 Adj	justment of the Frequency Setting Signals "Bias" and "Gain"	46
2.6.1	Adjustment procedure	46

3 FUNCTION MENU

= ^
h 'X

3.1 Ov	erview of Function Menu	53
3.1.1	Function menu	53
3.1.2	Function menu transition	55
3.2 Op	eration Procedures for Functions	
3.2.1	Monitor function	
3.2.2	Selection of PU operation (direct input)	60
3.2.3	Selection of the PU Jog operation mode	61
3.2.4	Parameters	
3.2.5	Parameter clear	65
3.2.6	Alarm history	67
3.2.7	Alarm clear	
3.2.8	Inverter reset	
3.2.9	Troubleshooting	
3.2.10	Terminal assignment (Selectop)	74
3.2.11	Option	
3.2.12	Multiple copies	
3.3 Otł	ner Precautions	81

4 OPERATION 82 4.1 How to Select the Operation Mode	3.3.1	Precautions for parameter unit operation	81		
4.1 How to Select the Operation Mode. 82 4.1.1 Switching from External operation mode [EXT] to PU operation mode [PU] 82 4.1.2 Switching from PU operation mode [PU] to External operation mode [EXT] 82 4.1.3 Switching to the External / PU combined operation mode 83 4.1.4 Normal operation 84 4.2.1 Normal operation 84 4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the unning frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.2 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 86 4.3.1 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4 OPE	RATION	82		
4.1.1 Switching from External operation mode [EXT] to PU operation mode [PU]. 82 4.1.2 Switching from PU operation mode [PU] to External operation mode [EXT]. 82 4.1.3 Switching to the External / PU combined operation mode [EXT]. 82 4.1.3 Switching to the External / PU combined operation mode [EXT]. 82 4.1.3 Switching to the External / PU combined operation mode [EXT]. 82 4.1.4 Normal operation 84 4.2.1 Normal operation 84 4.2.2 PU Jog operation 84 4.2.2 PU Jog operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the start signal and multi-speed signal from outside and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications. 91 6.2	4.1 Ho	w to Select the Operation Mode	82		
4.1.2 Switching from PU operation mode [PU] to External operation mode [EXT] 82 4.1.3 Switching to the External / PU combined operation mode 83 4.2 How to Operate PU Operation 84 4.2.1 Normal operation 84 4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications	4.1.1	Switching from External operation mode [EXT] to PU operation mode [PU]	82		
4.1.3 Switching to the External / PU combined operation mode 83 4.2 How to Operate PU Operation 84 4.2.1 Normal operation 84 4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4.1.2	Switching from PU operation mode [PU] to External operation mode [EXT]	82		
4.2 How to Operate PU Operation 84 4.2.1 Normal operation 84 4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4.1.3	Switching to the External / PU combined operation mode	83		
4.2.1 Normal operation 84 4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4.2 Ho	w to Operate PU Operation	84		
4.2.2 PU Jog operation 85 4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4.2.1	Normal operation	84		
4.3 Combined Operation (Operation Using External Input Signals and PU) 86 4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3) 86 4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4) 87 4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit. 88 5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting. 89 6 SPECIFICATIONS 91 6.1 Standard Specifications 91 6.2 Outline Drawing and Panel Cutting Drawing. 93	4.2.2	PU Jog operation	85		
4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3)	4.3 Co	mbined Operation (Operation Using External Input Signals and PU)	86		
4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4)	4.3.1	Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3)	86		
4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit	4.3.2	Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4)	87		
setting multiple speeds from the parameter unit	4.3.3	Entering the start signal and multi-speed signal from outside and			
5 CHECK FIRST WHEN YOU HAVE A TROUBLE 89 5.1 Troubleshooting		setting multiple speeds from the parameter unit	88		
5.1 Troubleshooting	5 CHE	CK FIRST WHEN YOU HAVE A TROUBLE	89		
6 SPECIFICATIONS 91 6.1 Standard Specifications	5.1 Tro	publeshooting	89		
6.1 Standard Specifications	6 SPE	CIFICATIONS	91		
6.2 Outline Drawing and Panel Cutting Drawing93	6.1 Sta	6.1 Standard Specifications91			
	6.2 Ou	tline Drawing and Panel Cutting Drawing	93		

6.2.1	FR-PU07 outline dimension drawings	
6.2.2	FR-PU07BB outline dimension drawings	92
APF	ENDIX	95
Annond	ix 1. Disposing of the agginment in the EU countries	04
Append	ix 1 Disposing of the equipment in the EU countries	95

INTRODUCTION

This product is a unit for setting inverter functions (parameters) and has the following features.

- · An operation panel can be removed and a parameter unit can be connected.
- Setting such as direct input method with a numeric keypad, operation status indication, and help function are usable.
- · Eight languages can be displayed.
- · Parameter setting values of maximum of three inverters can be stored.

REMARKS

Features only for FR-PU07BB

- $\cdot\,$ Parameter check and setting change are available without connecting a power supply to the inverter.
- Since the shape is specially designed for portable use, it is easy to work with FR-PU07BB in hand.

CAUTION

To use a parameter unit with battery pack (FR-PU07BB) outside Japan, order a "FR-PU07BB-L" (parameter unit type indicated on the package has L at the end).

Since batteries may conflict with laws in countries to be used (new EU Directive on batteries and accumulators, etc.), batteries are not enclosed with an FR-PU07BB.

The parameter unit screen displays in this instruction manual are examples used with the FR-A700 series.

PRE-OPERATION INSTRUCTIONS

1.1 Supporting inverter models

• FR-PU07/FR-PU07BB supporting models

Model	FR-PU07	FR-PU07BB *4	
A800 series	O *3, *4	O *3	
F800 series	O *3, *4	O *3	-
A700 series	0	O (Products assembled in and after January 2008.) *1	
F700 series	0	O (Products assembled in and after January 2009.) *1	
F700P series	0	0	-
F700PJ series	O *4	× *5	-
E700 series	O *4	O (Products assembled in and after July 2007.) *2	
D700 series	O *4	× *5	
E700EX series	O *4	X *5	
D700-G series	O *4	X *5	O: supported
500 series *6	O *3, *4	×	× : not supported

*1 If a product assembled before the above date is connected when the inverter power is OFF, "MITSUBISHI" appears on the liquid crystal display screen and it is inoperative. If a product assembled before the above date is connected when the inverter power is ON, "PU07BB/COMPATIBILITY/

ERROR" appears on the liquid crystal display screen and it is inoperative.

- *2 If a product assembled before the above date is connected, "PU07BB/COMPATIBILITY/ERROR" appears on the liquid crystal display screen and it is inoperative regardless of ON/OFF of the inverter power.
- *3 Some parameter names displayed are different from those of the FR-PU07.
- *4 The FR-PU07 can not be directly installed to the inverter unit.
- *5 The battery mode is not available. Functions other than the battery mode are the same as those of FR-PU07.
- *6 The FR-A500/F500/E500/S500(E) series are included.

SERIAL number

For product assembled date, check the SERIAL number indicated on the inverter rating plate or package.

SERIAL number check

Refer to the inverter manual for the location of the rating plate.

Rating plate example



The SERIAL consists of one symbol, two characters indicating production year and month, and six characters indicating control number. The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December).



Unpacking and Product Confirmation

1.2 Unpacking and Product Confirmation

Take the parameter unit out of the package, check the unit name, and confirm that the product is as you ordered and intact.

1.2.1 Unpacking confirmation

Check the enclosed items.

· FR-PU07



· FR-PU07BB



* Batteries are not enclosed. Please prepare them separately.

1.2.2 Appearance and parts identification

Unpack the parameter unit, check the name plate on the back, and make sure that the product has not been damaged before using.







1.2.3 Explanation of keys

Key	Description
PrSET	Used to select the parameter setting mode. Press to select the parameter setting mode.
MON	Used to display the first priority screen. Used to display the output frequency when making an initial setting.
ESC	Operation cancel key.
FUNC	Used to display the function menu. A variety of functions can be used on the function menu.
SHIFT	Used to shift to the next item in the setting or monitoring mode.
0 to 9	Used to enter a frequency, parameter number or set value.
EXT	Used to select the External operation mode.
PU	Used to select the PU operation mode to display the frequency setting screen.
	 Used to keep on increasing or decreasing the running frequency. Hold down to change the frequency. Press either of these keys on the parameter setting mode screen to change the parameter setting value sequentially. On the selecting screen, these keys are used to move the cursor. Hold down (SHIFT) and press either of these keys to advance or return the display screen one page.

1

Unpacking and Product Confirmation

Кеу	Description	
FWD	Forward rotation command key.	
REV	Reverse rotation command key.	
(STOP RESET)	 Stop command key. Used to reset the inverter when a fault occurs. 	
WRITE	 Used to write a set value in the setting mode. Used as a clear key in the all parameter clear or alarm history clear mode. 	
Used as a decimal point when entering numerical value. Used as a parameter number read key in the setting mode. Used as an item select key on the menu screen such as parameter list or monitoring list. Used as an alarm definition display key in the alarm history display mode. Used as a command voltage read key in the calibration mode.		

CAUTION

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· Do not use a sharp-pointed tool to push the keys.

· Do not press your fingers against the display.

1.3 Installation and Removal of FR-PU07

FR-PU07 can be directly installed to the FR-A700/F700(P) series inverters. To ensure safety, install or remove the FR-PU07 only after switching the power of the inverter OFF.

1.3.1 Direct installation to the inverter

- (1) Remove the operation panel (FR-DU07).
- (2) Insert the parameter unit straight and fit it securely.
- (3) Tighten the two screws on the parameter unit to fix the unit to the inverter.



1.3.2 Removal from the inverter

Loosen the fixed screws, hold down the right and left hooks of the FR-PU07, and then pull the parameter unit toward you.



1.3.3 Installation using the connection cable (FR-CB2)

•For the FR-A700/FR-F700(P)/FR-A800/FR-F800

- (1) Remove the operation panel.
- (2) Securely insert one end of connection cable into the PU connector of the inverter and the other end into the connection connector of FR-PU07 along the guides until the stoppers are fixed.



Do not connect the connection cable when the front cover is removed.

•For FR-E700/FR-E700EX

- (1) Open the PU connector cover.
- (2) Securely insert one end of connection cable into the PU connector of the inverter and the other end into the connection connector of FR-PU07 along the guides until the stoppers are fixed.



CAUTION

Do not connect the connection cable when the front cover is removed.

REMARKS

For details of the connection cable (FR-CB2), refer to the connection cable (FR-CB2) instruction manual.

•For FR-F700PJ/FR-D700/FR-D700-G

- (1) Remove the inverter front cover. (For the removal of the front cover, refer to the inverter manual.)
- (2) Securely insert one end of connection cable into the PU connector of the inverter and the other end into the connection connector of FR-PU07 along the guides until the stoppers are fixed.



CAUTION

Do not connect the connection cable when the front cover is removed.

REMARKS

For details of the connection cable (FR-CB2), refer to the connection cable (FR-CB2) instruction manual.

1.3.4 Removal when the connection cable (FR-CB2) is used

Hold down the tab (stopper) at the cable end and gently pull the plug.



Connection and Removal of FR-PU07BB

1.4 Connection and Removal of FR-PU07BB

1.4.1 Before using FR-PU07BB in the battery mode

For the power supply of FR-PU07BB, a battery and an AC adapter (sold separately) are available.

(1) When using a battery

1) Loosen the screw of the FR-PU07BB rear side.

3) Place batteries as shown below.



2) Pushing the hook, slide the cover in the direction of arrow to open.







4) Close the cover and tighten the screw.

REMARKS

- Use commercially available AA nickel metal hydride batteries or AA alkaline batteries (four pieces).
- · Batteries are not enclosed. Please prepare them separately.
- Do not use batteries that have been dropped or otherwise received an impact. Battery leakage may occur. Discard the batteries.

(2) When using an AC adapter

1) Pull out the protective cover toward you to remove and then insert the output plug of an AC adapter (sold separately) into the AC adapter connector.



2) Connect the AC adapter (sold separately) to a AC power supply.





REMARKS

- Disconnection of the connector can be prevented by catching the cable with the hook of the parameter unit.
- When using a rechargeable battery, use the rechargeable battery charged with the charger specified by the battery manufacturer. Battery charging is not available with FR-PU07BB even when using an AC adapter.



AC adapter (option for exclusive use in Japan)

Use the following adapter to use the FR-PU07BB with single phase 100V power supply.

Product name	Model	Manufacturer
AC adapter	TAS2900-PUA	Mitsubishi Electric System & Service Co., Ltd.

AC adapter cable length



General specifications

Refer to the specifications below for an adapter to use the FR-PU07BB with AC power supply.

		Rated voltage	5.0VDC ± 5% or less
Output specificatior	Output specifications	Rated current	2A or more
	Output specifications	Polarity	Plus polarity in the center.
		Connector	Conforms to EIAJ RC-5320A

· If batteries are left in the FR-PU07BB when using an AC adapter, batteries may become discharged.

1.4.2 Instructions for the FR-PU07BB (battery mode)

(1) Functions available when using in the battery mode

	Description	Remarks
Parameter change	· Parameter read · Parameter write	 Parameter read/write for plug-in option can be done in battery mode independently of whether the plug-in option is mounted or not.
Functions of the function menu	 For monitor, only frequency setting monitor is available PU Operation (Only switching between PU/PU Jog modes is available, not operational) Parameter (list, initial value, changed value, read) Parameter clear Read/clear of the faults history Inverter reset Troubleshooting Read of software version Output terminal monitor Frequency direct setting Copy/verification function 	 Monitor value other than frequency setting monitor is always "0". The ON/OFF status of the input/output signal for the terminal assignment monitor cannot be displayed. Option fitting status monitor cannot be displayed.

- (2) FM/AM calibration parameter (Pr.900, Pr.901) cannot be set (calibrated).
- (3) For following calibration parameters, only the adjusting method without application of analog voltage (current) is available.

Pr.902 to Pr.905, Pr.917 to Pr.920, Pr.932, Pr.933

The parameters may or may not be available depending on the inverter. For details, refer to the instruction manual of each inverter.

- (4) Operation by the FR-E700 series operation panel is invalid. Only PRM LED of the operation panel lit at this time.
- (5) Do not use the FR Configurator/FR Configurator2. FR Configurator/FR Configurator2 may not function properly.



Connection and Removal of FR-PU07BB

1.4.3 Connecting to FR-A700/F700(P)/FR-A800/F800 using the connection cable (FR-CB2)

- (1) Remove the operation panel.
- (2) Insert one end of connection cable securely into the PU connector of the inverter and the other end into the connection connector of FR-PU07BB along the cable guides until the stoppers are fixed.
- (3) When using in the battery mode, turn ON the power supply switch of FR-PU07BB. ALARM lamp of the inverter flickers in the battery mode.



* A connection cable (FR-CB203 (wiring length is 3m)) is enclosed. The cable length when using a connection cable other than the enclosed should be 3m maximum.

= CAUTION =

- $\cdot\,$ Connect the connection cable only when the front cover is installed.
- Do not subject the connection cables to scratches, excessive stress, heavy loads or pinching.

1.4.4 Connecting to FR-E700/FR-E700EX using the connection cable (FR-CB2)

- (1) Open the PU cover of the inverter.
- (2) Insert one end of connection cable securely into the PU connector of the inverter and the other end into the connection connector of FR-PU07BB along the cable guides until the stoppers are fixed.
- (3) When using in the battery mode, turn ON the power supply switch of FR-PU07BB.



- * A connection cable (FR-CB203 (wiring length is 3m)) is enclosed. The cable length when using a connection cable other than the enclosed should be 3m maximum.
 - = CAUTION =
- $\cdot\,$ Connect the connection cable only when the front cover is installed.
- \cdot Do not subject the connection cables to scratches, excessive stress, heavy loads or pinching.

1.4.5 Removal when the connection cable (FR-CB2) is used

Hold down the tab (stopper) at the cable end and gently pull the plug.



1.5 Parameters to be Checked First

Change the following parameter settings as required. For the changing procedures, refer to *page 33*.

1.5.1 PU display language selection (Pr. 145)

By setting the *Pr. 145 PU display language selection* value, you can select the language displayed on the parameter unit.

Pr. 145 Setting	Display Language
0	Japanese
1	English
2	German
3	French
4	Spanish
5	Italian
6	Swedish
7	Finnish

1.5.2 PU buzzer control (Pr. 990)

By setting the *Pr. 990 PU buzzer control* value, you can select to either generate or mute the "beep" which sounds when you press any of the parameter unit keys.

Pr. 990 Setting	Description
0	No buzzer sound
1 (initial value)	Buzzer sound generated

REMARKS

· Inverter alert faults with beep sounds when this parameter is set to activate the buzzer.

1.5.3 PU contrast adjustment (Pr. 991)

By setting the *Pr. 991 PU contrast adjustment* value, you can adjust the contrast for the display panel of the parameter unit.

Pr. 991 Setting		Description
0 to 63	「0」 Light	「58」「63」 Initial value Dark

2 FUNCTIONS

2.1 Monitoring Function

2.1.1 Display overview



(2) Rotation direction indication

(1) Main monitor

Shows the output frequency (Hz Out), output current (I Out), output voltage (V Out), alarm history and other monitor data.

- \cdot Using (SHIFT) to change to the next screen (Refer to page 25)
- Using FUNC to change to the next screen (*Refer to page 59*)
- Using the parameter "PU main display data selection" (*Refer to page 28*)

(3) Operating status indication

(2) Rotation direction indication

Display the direction (forward rotation/reverse rotation) of the start command.

- STF : Forward rotation
- STR : Reverse rotation
- --- : No command or both STF and STR ON

(3) Operating status indication

Display the running status of the inverter.

- STOP : During stop
- FWD : During forward rotation
- REV : During reverse rotation
- JOGf : During Jog forward rotation
- JOGr : During Jog reverse rotation
- ARAR : At fault occurrence



(5) Operating mode indication

(4) Indication of the 24V external power supply operation

Appears during the 24V external power supply operation (only for the inverters that support the 24V external power supply operation)

(5) Operation mode indication

Displays the status of the operation mode.

- EXT : External operation mode
- PU : PU operation mode
- EXTj : External Jog mode
- PUj : PU Jog mode
- NET : Network operation mode
- PU+E : External/PU combined operation mode

(6) Unit indication

Shows the unit of the main monitor.

(7) Warning indication

Displays an inverter warning.

The warning type varies with the inverter model. Refer to the inverter instruction manual for details. Nothing is displayed when there is no inverter warning.

REMARKS

· Standby mode function

When FR-PU07BB gets into the standby mode, the backlight of the parameter unit turns OFF, and POWER LED remains lit.

<Switching conditions>

When the FR-PU07BB is left in the power-ON status for one minute without connecting to the inverter.

·When FR-PU07BB is connected to the inverter and the inverter remains in the reset status for one minute.

<Recovery conditions>

·When FR-PU07BB is connected to the inverter.

 $\cdot When the reset of the inverter connected to FR-PU07BB is canceled.$

2.1.2 Using (SHIFT) to change the main monitor

When "0" (initial value) is set in the *Pr. 52 DU/PU main display data selection*, simply pressing (SHIFT) calls 6 different monitor screens in sequence.



2.1.3 Setting the power-ON monitor (the first priority monitor)

Set the monitor which appears first when power is switched ON or (MON) is pressed.

• When you press white during any monitor screen other than ALARM HISTORY being displayed, that screen is set as the power-ON screen and will be displayed first.

2.1.4 Using $\left(\frac{\cdot}{\text{READ}}\right)$ to change the main monitor

Press $\left[\frac{\cdot}{READ}\right]$ to display the monitoring list while the main monitor is displayed.

Select a monitor from the monitoring list to change the main monitor.

Example: Select the output current peak value monitor.



*1 The selected monitor is not set as the first priority

monitor yet when only was pressed. Hence, the selected monitor is erased from memory as soon as the power is switched OFF or another operation mode is selected. In this case, the item must be selected again. When you press where to select the first priority screen, the selected item is stored in memory. Pressing where sets the selected "output current

*2 Pressing water sets the selected "output current peak" to be displayed in the first priority monitor when switched to the monitoring mode from other operation modes. To give first priority to another

monitor screen, press with that monitor screen being displayed. (*Refer to page 26*)

REMARKS

- The setting can be also made from the function menu. For details refer to *page 53*.
- When "Current monitor" or ^fPower monitor" is selected, note that any current or power not more than 5% of the rated inverter current cannot be detected and displayed. Example: When a small motor is rotated with a largecapacity inverter (a 0.4kW motor is used with a 55kW inverter), the power monitor keeps displaying 0kW and is inoperative.


2.1.5 Using the parameter to change the monitor (Pr. 52)

To change the third monitor (output voltage monitor), set *Pr. 52 DU/PU main display data selection*. (Note that setting "17" (load meter), "18" (Motor excitation current), and "24" (Motor load ratio) change the output current monitor.

"Output voltage monitor" monitor displays from the first priority monitor using (SHIFT).

REMARKS

The monitor items depend on the inverter. For the monitor items and descriptions, refer to the instruction manual of each inverter.

Factory setting

* The monitor displayed at powering ON is the first priority monitor. Refer to *page 26* for the setting method of the first priority monitor.



1) For the set value of "17, 18, 24", their monitors are displayed at the second monitor instead of output current monitor.



2) For the set value of "19 to 23, 25.....", their monitors are displayed at the third monitor instead of output voltage monitor.



REMARKS

The setting range of *Pr. 52 DU/PU main display data selection* differs according to the inverter. Refer to the inverter instruction manual for details.



2.2 Frequency Setting

The frequency in PU operation mode and External/PU combined operation mode (Pr. 79 = "3") can be set.

REMARKS

When changing the operation mode from External operation mode to PU operation mode, operation mode can not be changed if the external starting signal (STF or STR) is ON.

2.2.1 Direct setting

Directly enter a frequency setting using \bigcirc to \bigcirc .

Operation procedure (Changing from 0Hz setting to 60Hz setting)



* If you entered an incorrect value, press **(ESC)** to return to the pre-entry state.

2.2.2 Step setting

Change frequency continuously using (

.) / 💌.

You can change the frequency only while you press () / (can be used for fine adjustment.



. Since the frequency changes slowly at first, this setting

REMARKS

Change of frequency can be made during operation by

the step setting. However, pressing $(\blacktriangle)/$



monitor mode may cause actual set frequency to be higher/lower from the indicated frequency on the monitor. When performing the step setting at monitor mode, make sure that output frequency is following the set frequency.

Frequency Setting

2.2.3 Precautions for frequency setting

- 1) *Pr. 79 Operation mode selection* must have been set to switch to the PU operation. (Refer to the inverter instruction manual for details of *Pr. 79*.)
- 2) In the monitor mode, you cannot make the direct setting (Refer to page 30) to set the running frequency.

Perform the step setting *(Refer to page 31)* and press write, or press PU to display the frequency setting screen before frequency setting.



2.3 Setting and Changing the Parameter Values

Using the FR-PU07/FR-PU07BB allows you to read the parameter of inverter or change the set value easily. Refer to the inverter instruction manual for details of the parameters.

2.3.1 Specifying the parameter number to change the set value



2.3.2 Selecting the parameter from functional list to change the set value

Example: When changing 5s to 180s at the Pr. 8 6 Press $\left|\frac{\cdot}{READ}\right|$ Deceleration time setting 1 Acc]/Dec] T A function list regarding 2 Accl/Decl P 3 Brake Seq acceleration/deceleration is Press PU Freq Set displayed. SET 0.00Hz The frequency setting screen ٠ 7 Select a function. appears, and operation mode 1 Accl/Decl T changes to PU operation mode. Using $(\blacktriangle)(\bigtriangledown)$, point the 2 Accl/Decl P 3 Brake Seq 2 cursor to " Accl/Decl T". Press (PrSET). SETTING MODE 0~9:Ser Pr.NO. The parameter unit is in the 8 Press $\left|\frac{\cdot}{READ}\right|$ parameter setting mode. 7♦Acc.T1 Select Oper 🛡 8 Dec.T1 A parameter list regarding 3 16 JOG T Select the screen using $(\mathbf{\nabla})$ acceleration/deceleration 1 Appl.Grp 20 Acc/DecF 2 Pr.List time is displayed. and move the cursor to 3 User List "Appl.Grp". 9 When moving the cursor to 4 Param Copy 8 Dec.T1 "Dec.T1" using $(\blacktriangle)(\checkmark)$ and 4 5.05 Press $\left(\frac{\cdot}{READ}\right)$. 1 Basic Func pressing $\left(\frac{\cdot}{\text{READ}}\right)$, the present set 2 F Command 0~3600 The function list appears. 3 Acc. Dec value is called. 4 V/F pattern♥ 5 Select a function. 1 Basic Func Point the cursor to "Acc.Dec" 2 F Command 3 Acc. Dec using (**v**). 4 V/F pattern♥



* If ESC is pressed when an incorrect setting value is input, the display returns to the list display "8".

REMARKS

The FR-PU07 does not support the functional list for the FR-A800/F800 series inverters.

2.3.3 Selecting the parameter from parameter list to change the set value



2.3.4 Selecting the parameter from User List to change the set value

If a parameter is registered to User List, the parameter can be read from User List and changed. (For registering the user group, refer to *page 39*.)



2.3.5 Precautions for setting write

- Perform parameter setting change during an inverter stop basically in the PU operation mode or combined operation mode. The parameter setting can not be changed in the External operation mode or during inverter operation. (Read is performed independently of the operation mode.) Note that some parameters can be written even in the External operation mode or during operation. Therefore, refer to the inverter manual.
- As *Pr.* 77 *Parameter write selection* = "0" in the initial setting, parameter can be written only during an inverter stop. (Read is allowed even during operation.) Note that some parameters can be written always. Refer to the inverter manual for details of *Pr.* 77.
- · In addition to the above case, setting write cannot be performed when:
 - 1) The parameter number selected does not exist in the parameter list; or
 - 2) The value entered is outside the setting range.
- When write cannot be performed and the "Setting Err." appears, press (ESC) and make setting once more. (Example: For *Pr. 7 Acceleration time*)



2.4 User Group Function

- · User group function is a function to display only parameters necessary for setting.
- Among all parameters, maximum 16 parameters can be registered to the user group. When "1" is set in *Pr. 160*, only parameters registered in the user group can be accessed for reading and writing. (The parameters not registered to the user group cannot be read.)

REMARKS

The function may or may not be available depending on the inverter. Refer to *the Instruction Manual of the inverter* for details.

2.4.1 Registering the parameters to user group

1	Press PrSET). The parameter unit is in the parameter setting mode.	SETTING MODE 0~9:Ser Pr.NO. Select Oper ♥
2	Read the parameters. Enter the parameter number to be registered to the user group with the number keys and press (***********************************	8 Dec.T1 5.05 0~3600
3	Set the parameters. When changing the set value, enter a new value with the number keys and press where to write. When not changing the setting value, press where to display the setting completion screen.	8 Dec.T1 5.05 ▶ 1805 0~3600
4	Press WRITE. The selecting screen appears.	Add Pr. User List ♦Yes:Add No :Cancel

5	Register. When moving the cursor to "YES" and pressing				
	WRITE, the registration is execu	ted.			
6	The parameter setting screen appears. To continue parameter registration, repeat the operation from step 2.	SETTING MODE 0~9:Ser Pr.NO. Select Oper ♥			

2.4.2 Deleting the parameters from user group



- 5 To continue deleting parameter, repeat the operation from step 3.
- 2.4.3 Confirming the parameters registered to user group

1	Press PrSET). The parameter unit is in the parameter setting mode.	SETTING MODE 0~9:Ser Pr.NO. Select Oper ♥
2	Select "User List". Using $()/()$, point the cursor to "3 User List" and press $()$	1 Appl.Grp ▲ 2 Pr.List 3)User List 4 Param Copy
3	Read the parameter. You can confirm the parameters registered to the user group.	1 Max.F1 2 Min.F1 3♦VFbaseF1 7 Acc.T1 ♥

REMARKS

If the parameter is not registered to the user group,

"User List Setting Err." will be displayed. Press $(\overline{\tt ESC})$ to return to the screen of step 1.



2.5 Calibration of the Meter (Frequency Meter)

The functions vary with the inverter. (Refer to the inverter instruction manual for details of the parameters.)

2.5.1 Calibration of the FM terminal

Parameter Pr. 900 FM terminal calibration Pr. 54 FM terminal function selection Pr. 55 Frequency monitoring reference	3	Enter 900 and press $\frac{\cdot}{\text{READ}}$. The preset frequency is	900 FM Tune ▲
This section provides the way to calibrate the full-scale of meter connected to terminal FM using the parameter unit.Calibrating the meter at the running frequency of 60Hz	4	Enter 6 0 and press WRTE. 60Hz is set.	900 FM Tune 🔺 60Hz PU
1 Press PU. The frequency setting screen appears, and operation mode changes to PU operation mode.	5	Press FWD. Forward rotation is performed at 60Hz. You need not connect the motor.	900 FM Tune MntrF 60.00Hz ♦♥♠♦ <write>PU</write>
2 Press (PrSET). The parameter unit is in the parameter setting mode. SETTING MODE 0~9:Ser Pr.NO. Select Oper ▼	6	Using (), (), adjust the meter pointer to a predetermined position. The meter pointer moves. (It takes a long time before the pointer moves.)	0

7	Press WRITE. Calibration is complete.	900 FM Tune Completed <monitor></monitor>
8	Press (MON) to return to the main monitor screen.	Hz out 60.00 Hz STF FWD PU

REMARKS

When FR-PU07BB is used in the battery mode (the inverter power is OFF), this parameter cannot be set (calibrated).

2.5.2 Calibration of the AM terminal

Parameter

- Pr. 901 AM terminal calibration
- Pr. 158 AM terminal function selection
- Pr. 55 Frequency monitoring reference
- Pr. 56 Current monitoring reference

This section provides a way to calibrate the meter connected to terminal AM using the parameter unit.

(1) Calibration procedure 1 (Example: To calibrate the meter at the running frequency of 60Hz)





4	Enter 6 0 and press WRITE. 60Hz is set.	901 AM Tune Run Inverter 60Hz PU	(2) When calibrating output current For the output current or another item, which does not easily point 100% value during operation, adjust the reference voltage output, then select the item to be displayed.		
5	Press FWD. Forward rotation is performed at 60Hz. You need not connect the motor.	901 AM Tune MntrF 60.00Hz ♦♥▲♦ <write>PU</write>	1	Press PU. The frequency setting screen appears, and operation mode changes to PU operation mode.	Freq Set SET 0.00Hz
6	6 Using ▲/▼, adjust the meter pointer to a predetermined position. The meter pointer moves. (It takes a long time before the pointer moves.)		2	Press Prset). The parameter unit is in the parameter setting mode.	SETTING MODE 0~9:Ser Pr.NO. Select Oper ♥
7	Press WRITE. Calibration is complete.	901 AM Tune Completed <monitor></monitor>	3	Enter $(1)(5)(8)$ and press $(\stackrel{\bullet}{\text{READ}})$. The present <i>Pr: 158</i> setting appears.	158 AM set 1
8	Press (MON) to return to the main monitor screen.	Hz OUT 60.00 Hz STF FWD PU	4	Enter 2 1 and press WRITE. The setting of reference voltage output is complete.	158 AM set 21 Completed

5

Press (PrSET).

The parameter unit is in the parameter setting mode.

SETTING MODE 0~9:Ser Pr.NO.

Select Oper 🛡

Calibration of the Meter (Frequency Meter)



2.6 Adjustment of the Frequency Setting Signals "Bias" and "Gain"

The functions vary with the inverter model. (Refer to the inverter instruction manual for details of the functions.)

2.6.1 Adjustment procedure

There are three ways to adjust the bias and gain of the frequency setting voltage (current).

- (1) Adjust only the bias and gain frequencies and not adjust the voltage (current) (Refer to page 47)
- (2) Adjust any point by applying a voltage across terminals 2-5 (starting a current across terminals 4-5) (*Refer to page 49*)
- (3) Adjust any point without a voltage being applied across terminals 2-5 (without a current being applied across terminals 4-5) (*Page 51*)

REMARKS

When using FR-PU07BB in the battery mode, only Adjustment procedure (3) is available for the following calibration parameters.

Pr.902 to Pr.905, Pr.917 to Pr.920, Pr.932, Pr.933

The parameters may or may not be available depending on the inverter. For details, refer to the instruction manual of each inverter.

Parameter

Pr. 902 Terminal 2 frequency setting bias frequency Pr. 903 Terminal 2 frequency setting gain Pr. 904 Terminal 4 frequency setting bias frequency Pr. 905 Terminal 4 frequency setting gain

Adjustment of the Frequency Setting Signals "Bias" and "Gain"

- Adjust only the bias and gain frequencies and not adjust the voltage
- Setting of the frequency setting voltage bias





$^{7\prime}$ Adjustment of the Frequency Setting Signals "Bias" and "Gain"



The adjustment of the frequency setting voltage bias and gain is complete.

REMARKS

- The current input (*Pr: 904*) can also be adjusted using a similar procedure.
- The *Pr. 903 Terminal 2 frequency setting gain* remains unchanged if the *Pr. 20 Acceleration/deceleration reference frequency* setting is changed.

Adjustment of the Frequency Setting Signals "Bias" and "Gain"

(2) Adjust any point by application of voltage to 5 Enter (1)(0) across terminals 2-5 Set the bias frequency at Setting of the frequency setting voltage bias 902 Ext2bias 10Hz 10.00Hz ٠ 0.5% Press | PU | Frea Set 20.0% EXT SET 0.00Hz The frequency setting screen 10Hz ٠ appears, and operation mode 0 1Vchanges to PU operation mode. 6 2 Press WRITE Press (PrSET) 902 Ext2bias SETTING MODE 10.00Hz 0~9:Ser Pr.NO. The parameter unit is in the 0.5% The cursor () moves to the parameter setting mode. - 0.2% Ext Select Oper 🛡 set voltage. 3 7 Apply a 0V voltage. Enter (9)(0)(2)SETTING MODE 902 Ext2bias In this example, 0V is applied Pr.No. 10.00Hz as 10Hz is set for 0V. 902 0.5% <RFAD> (Indicated % on the right - 0.2% Ext changes.) 4 Press $\left|\frac{\cdot}{READ}\right|$ twice. 902 Ext2bias 8 Press WRITE ٠ 5.00Hz ~ The present Pr. 902 setting 0.5%-902 Ext2bias The bias frequency is set at 20.0%appears. Ext 10.00Hz 10Hz for 0V input. When the set voltage is - 0.2% 1) The previous Setting is completed as Completed changed, the % value also setting is shown below. changes. 0.0% of analog input displayed. This example assumes that a value may not be 2) The present set 1V voltage is applied. displayed in some voltage across 10Hz The value selected in Pr 73 cases. terminals 2-5 is (5V in this example) is 100%. 0 displayed in %.

$^{7\prime}$ Adjustment of the Frequency Setting Signals "Bias" and "Gain"





The adjustment of the frequency setting voltage bias and gain is complete.

REMARKS

- The current input (*Pr. 904, Pr. 905*) can also be adjusted using a similar procedure.
- The *Pr. 903 Terminal 2 frequency setting gain* remains unchanged even if the *Pr. 20 Acceleration/deceleration reference frequency* setting is changed.
- A narrow calibration (command) value set using *Pr*: 902 and *Pr*: 903 (*Pr*: 904 and *Pr*: 905) will result in "Incr I/ P" and disable write.

Adjustment of the Frequency Setting Signals "Bias" and "Gain"

(3) • Se	Adjust any point without a to across terminals 2-5 etting of the frequency setting	oplication of voltage	5	Enter 1 0. Set the bias frequency at 10Hz.	902 Ext2bias 10Hz 0.5% Ext -0.5%
1	Press PU. The frequency setting screen appears, and operation mode changes to PU operation mode. Press (PRET).	Freq Set SET 0.00Hz	6	Press WRITE. The cursor () moves to the set voltage. Voltage need not be applied	902 Ext2bias 10.00Hz • 0.5% Ext -0.5%
3	The parameter unit is in the parameter setting mode.	0~9:Ser Pr.NO. Select Oper ♥	7	across terminals 2-5. Enter 0. Input 0V to set bias.	902 Ext2bias 10.00Hz • 0%
	Enter (9) (0) (2).	SETTING MODE Pr.No. 902 <read></read>	8	Press WRITE.	Ext -0.5%
4	Press $\underbrace{\bullet}_{\text{READ}}$ twice. The present <i>Pr. 902</i> setting appears. When the set voltage is changed, the % value also changes. The value selected in <i>Pr. 73</i> (5V in this example) is 100%.	 902 Ext2bias 5.00Hz 0.5% 1) The previous setting is displayed. 2) The present set voltage across terminals 2-5 is displayed in %. 		The bias frequency is set at 10Hz. Setting is completed as shown below:	902 Ext2bias 10.00Hz 0.0% Completed

$^{7\prime}$ Adjustment of the Frequency Setting Signals "Bias" and "Gain"





The adjustment of the frequency setting voltage bias and gain is complete.

REMARKS

- The current input (*Pr. 904, Pr. 905*) can also be adjusted using a similar procedure.
- The *Pr. 903 Terminal 2 frequency setting gain* remains unchanged even if the *Pr. 20 Acceleration/deceleration reference frequency* setting is changed.
- A narrow calibration (command) value set using *Pr*: 902 and *Pr*: 903 (*Pr*: 904 and *Pr*: 905) will result in "Incr I/ P" and disable write.

FUNCTION MENU

3.1 Overview of Function Menu

Press Func in any operation mode to call the function menu, on which you can perform various functions.



3.1.1 Function menu

Function Menu	Description			
	FR-PU07	The monitor list appears, and you can change from one monitor to another and set the first priority monitor.	Page 50	
1. MONITOR	FR-PU07BB battery mode	PU07BBMonitor is available. (However, the monitored value other than the ery modeery modevalue of the frequency setting monitor is displayed as 0.)		
2. PU Oper	FR-PU07 You can select the PU operation mode via direct input (direct setting with the number keys) or select the Jog operation mode from the PU, and displays how to operate the keys.		Page 60	
	FR-PU07BB battery mode	The PU operation mode and the PU Jog operation mode can be switched. (The operation is not available.)		

Function Menu	Description				
3. Pr.List	The parameter menu appears, and you can perform "parameter setting", "list display", "parameter change list display" and "initial value list display".				
4. Pr.Clear	The paramete clear".	r clear menu appears, and you can perform "parameter clear" and "all	Page 65		
5. Alarm Hist	This function of	lisplays history of past eight faults (alarms).	Page 67		
6. AlarmClear	This function of	clears all the fault (alarm) history.	Page 68		
7. Inv.Reset	This function r	esets the inverter.	Page 69		
8. T/Shooting	The inverter d setting or the	/erter displays the cause of mismatch between inverter operation and control/ or the cause of an inverter fault.			
9. S/W	This function displays the software control number of the inverter.				
	FR-PU07	This function displays the signals assigned to the I/O terminals of the control circuit and the ON/OFF states of the signals.			
10. Selectop	FR-PU07BB battery mode	This function displays the signals assigned to the I/O terminals of the control circuit. The ON/OFF states of the input signal are not displayed.	Page 74		
11 Option	FR-PU07	This function displays the option fitting states of the option connectors 1 to 3.	Dage 75		
	FR-PU07BB battery mode	Option cannot be displayed since it cannot be recognized.	1 uge / J		
12. FRCpy set	The function of	an perform the "parameter copy" (read, write, verification).	Page 76		

REMARKS The functions vary with the inverter model and may be invalid for some inverters.

3.1.2 Function menu transition



REMARKS

The functions vary with the inverter model and may be invalid for some inverters.







3.2 **Operation Procedures for Functions**

3.2.1 Monitor function

The monitoring list appears and you can change from one monitor screen to another and set the first priority screen.



Operation Procedures for Functions

3.2.2 Selection of PU operation (direct input)

You can select the PU operation mode to set PU operation frequency.



6	Enter the set frequency	
	using (0) to (9) and press WRITE. The frequency setting is complete.	Freq Set SET 60.00Hz Completed
7	Press FWD/REV to perform forward or reverse rotation with the set frequency.	Hz Out 60.00 Hz STF FWD PU

REMARKS

 \cdot Press \fbox{PU} to call the frequency setting screen any time.

3.2.3 Selection of the PU Jog operation mode

You can select the PU Jog operation mode to set PU jog frequency.



6	Enter the set frequency using (0) to (9) and press WRTE. The PU Jog frequency setting is complete.	PU/JOG SET 5.00HZ Completed
7	Hold down FWD/REV to perform forward or reverse rotation with the PU Jog set frequency.	Hz Out 5.00 Hz STR JOGT PUj

REMARKS

 \cdot Press (SHIFT) to call the PU Jog frequency setting

screen any time after pressing [PU].

3.2.4 Parameters

When selecting the parameter on the function menu, the parameter menu is displayed, and you can perform the following operations for the parameters.

	Display	Description
1	Setting Mode	Switches to the parameter setting mode to read and write the parameter setting.
2	Pr. List	Displays the parameters list. You can select the parameter from the list to read and write the parameter setting.
3	Set Pr. List	Lists the parameters whose setting is changed from initial value. You can select the parameter from the list to read and write the parameter setting.
4	Def.Pr. List	Displays the parameters and initial value list. You can select the parameter from the list to read and write the parameter setting.

the cursor to the desired 1 Setting Mode parameter. 2 Pr.List Press (SHIFT) and (together to shift to the next page. 5 Press . The parameter indicated by the cursor is read, and the parameter unit is in the parameter setting mode.

(1) "1 Setting Mode" Press (FUNC).

2

3

The function menu is called.

Using $\langle \mathbf{\nabla} \rangle$, move the

cursor to "3 Pr. List".

noromotor mon

Press

	appears.	3 Set Pr.List 4 Def.Pr.List	
4	Press $\underbrace{\bullet}_{\text{READ}}$. The parameter unit switches to the setting mode. Refer to <i>page 33</i> to set the parameters.	SETTING MODE 0~9:Ser Pr.NO. Select Oper ♥	
2)	"2 Pr.List"		
1	Call the parameter menu similarly to above steps 1 to 3.	1#Setting Mode 2 Pr.List 3 Set Pr.List 4 Def.Pr.List	P

1MONITOR

2 PU Oper

3 Pr.List 4 Pr.Clear 🛡

1 MONITOR 2 PU Oper

3)Pr.List

4 Pr.Clear

.

63



ress (SHIFT) to move to the next parameter.

3


(3) Display of "3 Set Pr.List"

1	Call the parameter menu similarly to steps 1 to 3 of <i>page 63</i> .	1 Setting Mode 2 Pr.List 3 Set Pr.List 4 Def.Pr.List	
2	Using ()/, move the cursor to "3 Set Pr. List".	1 Setting Mode 2 Pr.List 3)Set Pr.List 4 Def.Pr.List	
3	Press . The change list appears. When the parameter has been changed from the initial value, the new value is displayed.	SET Pr.LIST 1+Max.F1 0.00 18 Max.F2 0.00 125 2Freq 50.00	
4	Press $\left[\begin{array}{c} \bullet \\ \scriptscriptstyle \text{READ} \end{array} \right]$. The parameter indicated by the cursor is read, and the parameter unit is in the parameter setting mode. Refer to <i>page 33</i> to set the parameters.	1 Max.F1 0.00Hz 0~120	

(4) Display of "4 Def.Pr.List"

The initial values of parameters are displayed.

1	Call the parameter menu similarly to steps 1 to 3 of <i>page 63</i> .	1#Setting Mode 2 Pr.List 3 Set Pr.List 4 Def.Pr.List
2	Using ()/ , move the cursor to "4 Def. Pr. List".	1 Setting Mode 2 Pr.List 3 Set Pr.List 4 Def.Pr.List
3	Press . The initial value list appears.	DEF.Pr.LIST 0∳Trq B 6.0 1 Max.F 120.00 2 Min.F 0.00
4	Press $\left[\begin{array}{c} \bullet \\ \bullet \\ \bullet \\ \bullet \\ \bullet \\ \end{array} \right]$. The parameter indicated by the cursor is read, and the parameter unit is in the parameter setting mode. Refer to <i>page 33</i> to set the parameters.	0 Trq Bst1 6.0% 0~30

3.2.5 Parameter clear

You can perform the "parameter clear" and "all parameter clear".

Switch to the PU operation mode before performing any operation.

Clear Pr.Returns (initializes) the parameters to the factory settings with the exception of

the some parameters (Pr. 75 and calibration values in Pr. 900 to 905).

• Clear All..... Initializes all parameters with the exception of Pr. 75.

(1) Parameter clear



5	"Clear Pr." is selected, and the confirmation screen for clearing execution is displayed.	Clear Pr. Exec <write> Cancel<esc></esc></write>
6	Press WRITE. The parameters are initialized. When canceling the initialization, press ESC on the confirmation screen.	Clear Pr. COmpleted



(2) All parameter clear

1	Call the parameter menu similarly to steps 1 to 3 of <i>page 65</i> .	1¢Clear Pr. 2 Clear All
2	Select the "Clear All". Using $()$, move the cursor to "2 Clear All" and press the ${mean}$.	1 Clear Pr. 2¢Clear All
3	"Clear All" is selected, and the confirmation screen for clearing execution is displayed.	Clear All Pr. Exec <write> Cancel<esc></esc></write>
4	Press WRTE. The parameters are initialized. When canceling the initialization, press ESC on the confirmation screen.	Clear All Pr.

3.2.6 Alarm history

Shows the history of past eight faults.



6	Press $\underbrace{\stackrel{\bullet}{\text{\tiny RED}}}$ when displaying the operation mode for fault occurrence in steps 4 and 5 to display the operation data for the preceding fault	2nd Prev.ERR PU Leave Out 0.00Hz ♥
	occurrence.	

3.2.7 Alarm clear

Clears all the fault history.

1	Press FUNC). The function menu is called.	1∳MONITOR 2 PU Oper 3 Pr.List 4 Pr.Clear ♥
2	Using (), wove the cursor to "6 AlarmClear". Hold down (SHIFT) and press	5 Alarm His ♠ 6♠AlarmClear 7 INV.Reset 8 T/Shooting ♥
3	Press (***********************************	ALARM CLEAR Exec <write> Cancel<esc></esc></write>
4	Press WRITE. The fault history is cleared. When canceling the clear, press ESC on the confirmation screen.	ALARM CLEAR Completed

3.2.8 Inverter reset

Resets the inverter.



REMARKS

 If the inverter's protective function is activated to bring the inverter to trip (output shutoff), execute the

inverter reset only by pressing $\left(\frac{\text{STOP}}{\text{RESET}}\right)$.

• A similar reset operation may also be performed by switching power ON again or by switching the RES signal ON. (Refer to the inverter instruction manual for details.) // Operation Procedures for Functions

3.2.9 Troubleshooting

If the inverter appears to operate improperly, perform the following operation to display the most likely cause of the fault.

This operation may also be performed during inverter operation (PU operation, External operation) or during trip (protection activated).



Troubleshooting guidance 1) M.NOT RUNNING (Motor does not run)

M.NOT RUNNING ALARM Indicated <shift></shift>	The protective function is activated to bring the inverter to trip. Press (SHIFT) to display the cause of the trip.	M.NOT RUNNING Max. Fl <startf Pr. 1 Pr. 13</startf 	The inverter cannot start because the inverter starting frequency (<i>Pr. 13</i>) is higher than the maximum frequency (<i>Pr. 1</i>).
M.NOT RUNNING NO I/P Power or Phase Loss	The inverter's main circuit power has decreased or a phase in the power supply is lost. Check the power supply.	M.NOT RUNNING EnableFR Set See Pr. 78	The inverter cannot start because you attempted to run the motor in the direction in which forward or reverse rotation is inhibited as set in $Pr.$ 78.
M.NOT RUNNING STF, STR both are OFF or ON	Both start signals STF and STR are ON or OFF.	M.NOT RUNNING Current Limit Activated <shift></shift>	The inverter cannot start since the current limit function is activated. Press (SHIFT) to display the estimated cause that the current limit function was activated.
M.NOT RUNNING MRS is ON	MRS signal is ON.	M.NOT RUNNING Under PID Control	The inverter does not start because the inverter need not start the motor as a result of the arithmetic operation of PID control.
M.NOT RUNNING SetF <startf Pr. 13</startf 	The inverter starting frequency (<i>Pr. 13</i>) setting is higher than the frequency currently set.	M.NOT RUNNING CS is OFF See Pr. 57	The inverter will not restart since the automatic restart after instantaneous power failure select signal CS is OFF. It is estimated that an instantaneous power failure has occurred or the inverter in the commercial power supply switch-over operation mode.
M.NOT RUNNING AU is OFF	The current input select signal AU remains OFF. (not ON)	M.NOT RUNNING NO Command From PU	Neither of Fwb) and REV are pressed in the PU operation mode.

2) M.SPEED ERROR

(Speed does not match the running frequency setting)

М.	SPEED	ERROR
Se	etF>Ma>	(F1/F2
	60.00) Hz
	Pr	·.1/18

Since the running frequency setting is higher than the maximum frequency (Pr. 1) setting, the running frequency remains at the maximum frequency.

M. SPEED ERROR SetF<MinF1 60.00Hz Pr.2 Since the running frequency setting is lower than the minimum frequency (*Pr. 2*) setting, the running frequency has been increased to the minimum frequency.

M. SPEED ERROR
Fjump Working
See Pr. 31∳36
SetF= 60.00Hz

Since the running frequency setting is within the frequency jump setting range (Pr. 31 to 36), the running frequency has jumped.

M. SPEED ERROR	
Current Limit	
Activated	
<shift></shift>	

The current limit function was activated and forced the running frequency to reduce. Press (SHFT) to display the cause that the current limit function was activated.

M. SPEED ERROR Under PI♦Control As a result of arithmetic operation of PID control, the running frequency differs from the set value. 3) M.A/Dec Err (Actual acceleration/deceleration time is longer than the *Pr*: 7/*Pr*: 8 setting)



4) M.Curr.High

(Inverter output current is larger than normal)



REMARKS

<When the fault could not be identified>

When the cause of the fault is not specified even after performing the operation mentioned above, the current running frequency, output current and output voltage at the point are displayed on the screen.

Press (SHIFT) to display the estimated cause related.

INV.Output 60.00Hz 0.00A 182.8V <SHIFT> Ø Operation Procedures for Functions

3.2.10 Terminal assignment (Selectop)

The signals assigned to the control circuit terminals and their ON-OFF state are displayed. If the plug-in options FR-A8AX, FR-A8AY, FR-A8AR, FR-A7AX, FR-A7AY, and FR-A7AR are mounted, the terminal state of the plug-in option can be also confirmed.



3.2.11 Option

Displays what options are fitted to the option connectors.

1	Press FUNC). The function menu is called.	1♦MONITOR 2 PU Oper 3 Pr.List 4 Pr.Clear ♥
2	Using (), wove the cursor to "11 Option". Hold down (SHIFT) and press (), to shift one screen.	9 S/W ▲ 10 Selectop 11¢Option 12 PRCpy set
3	Press . Numbers OP1 to OP3 correspond to numbers 1 to 3 of the option slot on the inverter side. For the inverter with only one option slot, mounted option is displayed next to OP1. The plug-in option which is mounted on the inverter is displayed.	<pre><option> OP1: OP2: OP3: A7NC</option></pre>

____ CAUTION _____

Option fitting status monitor is not available in battery mode.

 $\overline{\mathcal{A}}$

Operation Procedures for Functions

3.2.12 Multiple copies

(1) Copying the parameter settings

Inverter parameter settings can be read. The settings of a maximum of three inverters can be stored in FR-PU07(In case of the A800/F800 series, parameter settings of one inverter can be stored.). You can also copy the stored parameter settings to another inverter of the same series.

Confirm for setting

· Is the *Pr*: 77 setting of the copy destination inverter correct? \rightarrow Set "0 or 2" in *Pr*: 77.

Is the inverter of the copy destination the same series as that of the copy source? \rightarrow Select the inverter of the same series. Example: O FR-A720-0.4K \rightarrow FR-A720-0.75K Parameters can be copied only to the

 \times FR-A720-0.4K \rightarrow FR-F720-0.75K

same series inverters.

— CAUTION —

Turning power OFF during parameter copy (read, write) as below, processing is not completely ended. Perform parameter copy again.

- · Turn OFF the inverter power.
- · The FR-PU07BB (battery mode) power is OFF or battery exhaustion.
- · Remove the FR-PU07 from the inverter.
- · Pull out the PU cable.

Operation Procedures for Functions

• Reading the parameter settings of the inverter and storing them to FR-PU07.

1	Connect the FR-PU07 to the copy source inverter.	
2	Press FUNC). The function menu appears.	1∳MONITOR 2 PU Oper 3 Pr.List 4 Pr.Clear ♥
3	Select the "PRCpy set". Using ()/(), move the cursor to "12 PRCpy set" and press :	9 S/W 10 Selectop 11 Option 12\PRCpy set
4	Select the copy area. The copy area selection screen is displayed. Then, move the cursor to any one of 1 to 3 and press $\left[\frac{\cdot}{\text{READ}}\right]$. (Parameter settings of each inverter (three inverters in total) can be copied to the area 1, 2 or 3.) The copy area is fixed to the copy area 1 for the FR-A800/ F800 series inverters.	1 Copy area 1 2 Copy area 2 3 Copy area 3

5	Select the "READ".		
	Using $(\blacktriangle)/(\bigtriangledown)$, move the	Copy area 1	
	cursor to "1 Read VFD" and	2 Write VFD	
	press .	3 Verifing	
6	Give a name.		
	You can name each of copy areas 1 to 3. Select the	Namo : 1 12	
	characters with	A♥:Select Char READ:Decide Char	
	and set them with $\left(\frac{\cdot}{\text{READ}}\right)$.	WRITE:DecideName	
	Press WRITE to set the name for		
	the area.		
7	Write to the copy area of		
	FR-PU07.	012 Overwrite area 1	
	I he screen for confirming the	WRITE: Executing	
	FR-PU07 is displayed.	ESC:Cancel	
8	Press WRITE.		
	The parameter settings of the	Param Copy	
	inverter are stored.	Reading	
	When canceling, press	Completed	
	ESC).		

3

Operation Procedures for Functions

• W to	riting the parameter setting the inverter	stored in FR-PU07	[5	Select the "WRITE". Using $(\mathbf{A})(\mathbf{\nabla})$ point the	Copy area 1
1	Connect the FR-PU07 to the c inverter. • Is the PU operation mode s	opy destination elected? \rightarrow If not,			cursor to "2 Write VFD" and press $\frac{1}{READ}$.	1 Read VFD 2�Write VFD 3 Verifing
	press PU to select the PU · Is the inverter stopped? \rightarrow $\frac{STOP}{RESET}$ to stop it.	operation mode. If it is running, press		6	Writing the parameter settings is selected, and the confirmation screen for writing is displayed.	012 Area 1 to VFD WRITE:Executing ESC:Cancel
2	Press (FUNC). The function menu appears.	1∳MONITOR 2 PU Oper 3 Pr.List 4 Pr.Clear ♥		7	Press WRITE. The parameter settings stored in the FR-PU07 are copied to the copy destination	Param Copy Writing Completed Please Reset
3	Select the "PRCpy set". Using $(\frown)/(\bigtriangledown)$, move the	9 S/W		8	inverter. Reset the inverter. (<i>Refer to pag</i>	ge 69)
	cursor to "12 PRCpy set" and press .	11 Option 12 PRCpy set				
4	Select the copy area. Point the cursor to the copy area that stores the parameter settings to be written to the inverter, and press ${mean}$.	1¢Copy area 1 2 Copy area 2 3 Copy area 3				

REMARKS

- Overwriting the data of the FR-PU07 deletes the previous data.
- The parameter settings of three inverters can be stored in areas 1 to 3. When the FR-PU07 is used with the FR-A800/F800 series inverters, parameter settings of one inverter can be stored in the area 1. In this case, parameter settings of another inverter (other than the FR-A800/F800 series inverter) can be stored in the area 3.
- When the area 1 stores parameter settings of an FR-A800/F800 inverter, storing parameter settings of another inverter in the area 2 will delete the parameter settings stored in the area 1.
- · Read and write cannot be stopped during execution.
- · If power is switched OFF, parameter data stored in the parameter unit remains unerased.

(2) Verifying the parameters

All the parameter settings stored in the FR-PU07 are verified with those which are stored in the inverter.

REMARKS

Verification cannot be performed between different inverter series.

1	Refer to <i>page 77</i> and copy the parameter settings of the verify source inverter to the FR-PU07.				
2	Connect the FR-PU07 to the inverter to be verified.				
3	Press (FUNC). The function menu appears. 1 MONITOR 2 PU Oper 3 Pr.List 4 Pr.Clear				

4	Select the "multiple copies". Using ()(), move the cursor to "12 PRCpy set" and press :	9 S/W 10 Selectop 11 Option 12¢PRCpy set
5	Select the copy area. Point the cursor to the copy area that stores the parameter settings required verification, and press .	1∳Copy area 1 2 Copy area 2 3 Copy area 3



			_		
6	Select the "Verifying". Using (), point the cursor to "3 Verifing" to press ().	Copy area 1 1 Read VFD 2 Write VFD 3 Werifing	9	If an error is detected during verification, the corresponding <i>Pr</i> : is shown. Note that only "Verify Err" will be displayed if an incorrect value has been entered	Param Copy Verify Err Pr. 2 Min.E1
7	Verification of the parameter settings is selected, and the confirmation screen for verification is displayed.	012 Verify Area 1 WRITE:Executing ESC:Cancel	10	directly (f setting) or set in either <i>Pr. 173</i> or <i>Pr. 174</i> .	
8	Press WRITE. Start verification of parameter settings stored in the FR- PU07 and parameter settings of the inverter.	Param Copy Verifying Please Wait	11	When verification is stopped w press (0) to continue verificat Verification is complete.	ith verification error, ion. Param Copy Verifying
					Completed

3.3 Other Precautions

3.3.1 Precautions for parameter unit operation

Note the following items when operating the parameter unit to prevent setting from being disabled or incorrect values from being entered.

• Precautions for the digit count and decimal point of input value

The maximum number of input digits is six including a decimal point. If you enter a value in excess of 6 digits, the most significant digit is ignored.

12345.6 → ■2345.6 (Input) ↑ Ignored

OPERATION

4.1 How to Select the Operation Mode

4.1.1 Switching from External operation mode [EXT] to PU operation mode [PU]

- Confirmation

Make sure that the external input signal (STF, STR) is OFF.



Pressing PU switches to the PU operation mode and changes the operation mode indication to [PU].

4.1.2 Switching from PU operation mode [PU] to External operation mode [EXT]

Confirmation

Make sure that the external input signal (STF, STR) is OFF and that the operation command indication is "- - -".



Pressing $\begin{bmatrix} EXT \end{bmatrix}$ switches to the External operation mode and changes the operation mode indication to [EXT].

4.1.3 Switching to the External / PU combined operation mode

Changing the *Pr. 79 Operation mode selection* setting to "3" or "4" switches to the External / PU combined operation mode. "PU+E" is displayed in the operation mode indication position.

The relationship between the running frequency and the start signal is as indicated in the following table.

Pr. 79	79 Description					
Setting	Running frequency setting	Start signal				
3	Parameter unit Direct setting and I key setting External signal input Multi-speed selection (<i>Pr. 4 to Pr. 6, Pr. 24 to Pr. 27</i>) 4 to 20mADC across terminals 4-5 	External signal input · Terminal STF · Terminal STR				
4	External signal input · 0 to 5/10VDC across terminals 2-5 · 4 to 20mADC across terminals 4-5 · Multi-speed selection (<i>Pr. 4 to Pr. 6, Pr. 24 to Pr. 27</i>) · JOG frequency (<i>Pr. 15</i>)	Parameter unit · FWD · REV				

REMARKS

If the operation mode cannot be switched properly, check the following:

- Make sure that the external input signal is OFF. If it is ON, the operation mode (STF or STR signal) cannot be switched properly.
- Confirm the *Pr. 79 Operation mode selection* setting. Refer to *page 82* and *the inverter instruction manual*)

4.2 How to Operate PU Operation

4.2.1 Normal operation

During motor operation, the speed can be changed by simply executing Step 2.

Step	Operation Procedure	Image
1	Switch power ON. Make sure that the monitor appears.	1. Power on → Operation mode check
2	Set the running frequency. Set the running frequency using direct setting or step setting. (<i>Refer to page 30</i>)	2. Running frequency setting -Direct setting> () (
3	Press FWD or REV. The motor starts running. The parameter unit automatically enters the monitoring mode and shows the output frequency.	3. Start FWD (or) REV



REMARKS

- · When performing PU operation to run the motor,
 - pressing the start key (FWD or REV) after setting the running frequency switches to monitor mode automatically.
- When FR-PU07BB is used in the battery mode (the inverter power is OFF), the operation is not available.

How to Operate PU Operation

4.2.2 PU Jog operation

Hold down \fbox{WD} or \fbox{REV} to perform operation, and release it to stop.

Jog operation cannot be performed in the following cases:

- · During motor operation
- The *Pr. 15 Jog frequency* is less than the *Pr. 13 Starting frequency*.
- Example: To operate at the PU Jog running frequency of 8Hz

Step	Operation Procedure	Image
1	Switch to the PU operation mode. If the operation mode indication is not [PU], refer to <i>page 82</i> and switch to the PU operation mode.	1. Power on → Operation mode check
2	The frequency for Jog operation can be set with <i>Pr</i> : <i>15 Jog frequency</i> and the acceleration/deceleration time with <i>Pr</i> : <i>16 Jog</i> <i>acceleration/deceleration time</i> both in the parameter unit. (Refer to <i>page 33</i> for the parameter setting method.) <initial value=""> · <i>Pr</i>: <i>15</i> 5Hz · <i>Pr</i>: <i>16</i> 0.5s</initial>	2. Parameter setting $\begin{array}{c} PrSET \rightarrow (1) & 6 \\ \hline & & \\ \hline & & \\ & &$

Step	Operation Procedure	Image
3	Press PU, then SHIFT. The PU Jog operation mode is selected, and the PU Jog frequency setting screen appears on the display. To change the frequency, enter the value and press	3. Jog operation mode selection PU → SHIFT PU/JOG SET 8.00Hz
4	Press FWD or REV. The display changes to the monitor screen. Hold down the key to perform operation and release it to stop.	4. Operation FWD (or) REV
5	Press PU. The inverter exits from the Jog operation mode and returns to the ordinary PU operation mode.	5. Exit from jog operation mode

REMARKS

· The Jog operation mode may also be selected from

(FUNC). (Refer to page 61)

· When FR-PU07BB is used in the battery mode (the inverter power is OFF), the operation is not available.

4.3 Combined Operation (Operation Using External Input Signals and PU)

4.3.1 Entering the start signal from outside and setting the running frequency from the PU (Pr. 79 = 3)

The external frequency setting signals and \boxed{FWD} and \boxed{REV} of the parameter unit are not accepted. Stop with \boxed{STOP}_{RESET} is valid when <i>Pr: 75 Reset selection/</i> <i>disconnected PU detection/PU stop selection</i> = "14 to 17".				
S	tep	Operation Procedure	Image	
	1	Switch the power ON.	1. Power on	
	2	Set "3" in <i>Pr. 79 Operation</i> mode selection . The External/PU combined operation mode is selected and the operation mode indication on the display changes to "PU + E".	2. Operation mode selection PISED	
	3	Set the running frequency. Set the running frequency using direct setting or step setting. (<i>Refer to page 30</i>)	3. Running frequency setting Oirect setting> 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 Step setting>	

Step	Operation Procedure	Image
4	Set the start switch (STF or STR) to ON. The operation command indication changes to "STF" or "STR" and the operation status indication changes to the output (FWD or REV) indication. If the forward and reverse rotation switches are both set to ON, the inverter will not start. Also, if these switches are both set to ON during operation, the motor is decelerated to a stop.	4. Start Forward rotation Reverse rotation N Start stop rote Strr stop rote
5	Set the start switch (STF or STR) to OFF. The motor stops running.	5. Stop Forward rotation Reverse rotation Stop

REMARKS

· When FR-PU07BB is used in the battery mode (the inverter power is OFF), the operation is not available.

4.3.2 Entering the running frequency from outside and making start and stop from the PU (Pr. 79 = 4)

Step	Operation Procedure	Image	Step	Operation Procedure	Image
1	Switch the power ON.	1. Power on	4	Press FWD or REV of the parameter unit. The motor starts running, and the state of the output frequency is shown on the	4. Start
2	Set "4" in <i>Pr. 79 Operation</i> <i>mode selection.</i> The External/PU combined operation mode is selected and the operation mode indication on the display changes to "PU + E".	2.Operation mode selection (rist) + () () + (max) + () + WIT () to the selection () to the selection () + () () () () () () () () () () () () ()		display. •The starting terminals (STF, STR) of the inverter are invalid. •The inverter may also be started by pressing the PU FWD or REV and then inputting the frequency command	FWD (or) REV
3	Enter the external frequency command. Select the multi-speed signal or turn the frequency setting potentiometer.	3. Running frequency High speed Low speed or 2000 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	5	Press $\overline{\text{RESET}}$ of the parameter unit. The motor is decelerated to a stop.	5. Stop

REMARKS

When FR-PU07BB is used in the battery mode (the inverter power is OFF), the operation is not available.

4.3.3 Entering the start signal and multi-speed signal from outside and setting multiple speeds from the parameter unit

Step	Operation Procedure	Image	Step	Operation Procedure	Image
1	Switch the power ON.	1. Power on	4	Change the multi-speed frequency during operation from the parameter unit. When high speed has been packet (PL signal ON)	4. Running frequency High speed
2	Select the multi-speed signal required for operation. Switch the RH, RM or RL signal ON.	2. Multi-speed signal selection High speed Middle speed Low speed		selected (RH signal ON), changing the <i>Pr. 4 Multi-speed</i> <i>setting (high speed)</i> value varies the speed. •The other multiple-speed settings not being used may also be changed during	
3	Set the start switch (STF or STR signal) to ON. The operation command indication changes to "STF" or "STR", the operation status indication changes to the output (FWD or REV) indication, and the motor	et the start switch (STF STR signal) to ON. the operation command dication changes to "STF" "STR", the operation atus indication changes to e output (FWD or REV) dication, and the motor		Switch off the multi-speed signal (RH, RM or RL signal) and set the start switch (STF or STR signal) to OFF. The motor stops running.	5. Stop High speed Cow speed Class OFF OFF OFF rotation
	 starts running. If the forward and reverse rotation switches are both set to ON, the inverter will not start. Also, if these switches are both set to ON during operation, the motor is decelerated to a stop 	60,00 ₁₂	· Wi inv	MARKS hen FR-PU07BB is used in the erter power is OFF), the opera	e battery mode (the ation is not available.

5

CHECK FIRST WHEN YOU HAVE A TROUBLE

5.1 Troubleshooting

If a fault occurs and the inverter fails to operate properly, locate the cause of the fault and take proper corrective action by referring to the troubleshooting below. If the corresponding information is not found in the table, the inverter has problem, or the component parts are damaged, contact your sales representative.

Status	Possible causes	Check point	Corrective action
	Connection fault of the parameter unit	Check that the parameter unit is connected properly. Or check that the PU cable is inserted far into the PU connector.	Check the connection of the parameter unit and the PU cable.
The LCD or backlight of the	The setting of <i>Pr. 991 PU</i> <i>contrast adjustment</i> is changed from the initial value.	Check the <i>Pr. 991</i> setting.	Return the <i>Pr. 991</i> setting to the initial value using the operation panel.
parameter unit does not light.	The inverter is in the standby status.	Check whether the PU cable is disconnected.	Check the connection of the PU cable.
		Check whether the RES signal of the inverter is ON.	Turn OFF the RES signal of the inverter.
	Battery exhaustion of FR- PU07BB, disconnection of the AC adapter	Check whether the battery of FR-PU07BB is run down.	Change the battery.
		Check whether the AC adapter is disconnected.	Check for connection of the AC adapter.

5



Status	Possible causes	Check point	Corrective action
	During inverter reset	Check whether RES signal is ON	Turn OFF the RES signal.
The "MITSUBISHI" display	Connection fault of a cable or connector	Check that no cable damage nor connection fault of a connector is found.	Replacement of a cable Check for a connector connection
accept operation.	FR-PU07BB was connected to an incompatible inverter. (Refer to page 2 for compatible models.)	Check the manufacture date of inverters. Check the SERIAL number indicated on the inverter rating plate or package.	_
The "PU07BB/ COMPATIBILITY/ERROR" display remains on and it will not accept operation.	FR-PU07BB was connected to an incompatible inverter. (Refer to page 2 for compatible models.)	Check the manufacture date of inverters. Check the SERIAL number indicated on the inverter rating plate or package.	_
FR-PU07BB cannot be	attery Battery exhaustion of FR- PU07BB, disconnection of the AC adapter	Check whether the battery of FR-PU07BB is run down.	Change the battery.
mode.		Check whether the AC adapter is disconnected.	Check for connection of the AC adapter.

SPECIFICATIONS

6

6.1 Standard Specifications

ltom	Specifications		
nem	FR-PU07	FR-PU07BB	
Surrounding air temperature	-10°C to +50°C (non-freezing) *1		
Ambient humidity	90%RH or less	(non-condensing)	
Storage temperature	-20°C to +65°C *2		
Ambience	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)		
Altitude vibration	Maximum 1000m above sea level for standard operation.		
Alliude, vibration	5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)		
Power supply	Power is supplied from the inverter.	Power is supplied from the inverter, a	
		battery or an AC adapter (sold separately).	
Connection	Installed to the inverter or connected to the inverter by the cable.	Connected by the dedicated cable.	
Display	LCD (liquid crystal display, 16 characters 4 lines)		
Data retention Onboard EEPROM		EEPROM	
Number of write times	Maximum 100,000 times		
Protective structure	UL type 1 *3	—	
Mass	Approx. 200g	Approx. 300g (not including the battery weight)	

*1 At the low temperatures of less than about 0°C, the liquid crystal display (LCD) may be slower in operation. At high temperatures, the LCD life may become shorter.

*2 Temperatures applicable for a short time, e.g. in transit.

*3 UL Type 1 Enclosure - Suitable for Installation in a Compartment Handling Conditioned Air (Plenum)

— CAUTION =

- · Do not expose the liquid crystal screen to direct sunlight.
- During transportation, avoid applying load to the liquid crystal display.

• FR-PU07BB dedicated specifications

Item	Specifications			
		Alkaline battery		
		A800/F800	A700/F700(P)	E700
	Battery life	Approx. 70 min	Approx. 90 min	Approx. 150 min
Batteny life *	Battery exhaustion warning lamp color changing start time From green to orange (at lowering of battery power)	Approx. 50 min before		
Dattery me		Nickel metal hydride battery		
		A800/F800	A700/F700(P)	E700
	Battery life	Approx. 90 min	Approx. 120 min	Approx. 300 min
	Battery exhaustion warning lamp color changing start time From green to orange (at lowering of battery power)	Approx. 10 min before		

* The battery life is a reference value. It differs depending on the battery and the usage.

6.2 Outline Drawing and Panel Cutting Drawing

6.2.1 FR-PU07 outline dimension drawings



- *1 When installing the FR-PU07 on the enclosure, etc., remove screws for fixing the FR-PU07 to the inverter or fix the screws to the FR-PU07 with M3 nuts.
- *2 Select the installation screws of which length will not exceed the effective depth of the installation screws threads.

93

6.2.2 FR-PU07BB outline dimension drawings



APPENDIX

Appendix 1 Disposing of the equipment in the EU countries

- The symbol shown below, which is printed on the product for EU countries, means that electric and electronic equipment, at their end-of-life, should be disposed of separately from your household waste.
- Please, dispose of this equipment at your local community waste collection/recycling centre if it is to be disposed of in EU countries.
- In the European Union, there are separate collection systems for used electrical and electronic product.
- · Please, help us to conserve the environment we live in.



Note:This symbol is for EU countries only. This symbol is according to the directive 2006/66/EC Article 20 Information for end-users, Article 21 Labelling, and Annex II.

Appendix 2 Instructions for UL and cUL

(Standard to comply with: UL 508C, CSA C22.2 No.14)

The FR-PU07 have been approved as parameter display accessory for a UL type1 enclosure that is suitable for Installation in a Compartment Handling Conditioned Air (Plenum).

The FR-PU07 is to be used only with the following UL listed inverter models.

Parameter Unit	Applicable Inverter Models
FR-PU07	FR-A800, FR-F800, FR-E700, FR-D700, FR-A700 and FR-F700



REVISIONS

*The manual number is given on the bottom left of the back cover.

Print Date	*Manual Number	Revision
Aug. 2005	IB(NA)-0600240ENG-A	First edition
May 2007	IB(NA)-0600240ENG-B	Addition · FR-PU07BB
		· Disposing of the equipment in EU countries
Mar. 2008	IB(NA)-0600240ENG-C	· Partial changes
Jan. 2009	IB(NA)-0600240ENG-D	Addition · FR-D700 series · FR-F700 series
Oct. 2014	IB(NA)-0600240ENG-E	Addition · Appendix 3 Instructions for UL and cUL
Dec. 2014	IB(NA)-0600240ENG-F	Modification · Appendix 3 Instructions for UL and cUL
Sep. 2015	IB(NA)-0600240ENG-G	[Modification] ·Display overview ·Instructions for use in combination with the FR-A800/F800 series inverter

INVERTER

MITSUBISHI ELECTRIC CORPORATION

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