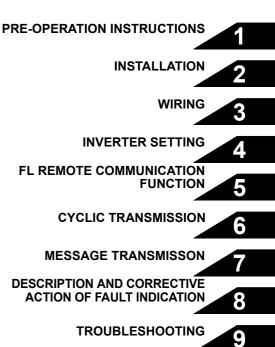


# INVERTER Plug-in option **FR-A7NF** INSTRUCTION MANUAL

FL remote communication function





Thank you for choosing this Mitsubishi Electric Inverter plug-in option.

This Instruction Manual gives handling information and precautions for use of this equipment. Incorrect handling might cause an unexpected fault. Before using the equipment, please read this manual carefully to use the equipment to its optimum. Please forward this manual to the end user.

# This section is specifically about safety matters

Do not attempt to install, operate, maintain or inspect this product until you have read through this Instruction Manual and appended documents carefully and can use the equipment correctly. Do not use this product until you have a full knowledge of the equipment, safety information and instructions.

In this Instruction Manual, the safety instruction levels are classified into "WARNING" and "CAUTION".

# 

Incorrect handling may cause hazardous conditions, resulting in death or severe injury.

Incorrect handling may cause hazardous conditions, resulting in medium or slight injury, or may cause only material damage.

The <u>CAUTION</u> level may even lead to a serious consequence according to conditions. Both instruction levels must be followed because these are important to personal safety.

### SAFETY INSTRUCTIONS

**1. Electric Shock Prevention** 

### 

- While the inverter power is ON, do not remove the front cover or the wiring cover. Do not run the inverter with the front cover or the wiring cover removed. Otherwise you may access the exposed high voltage terminals or the charging part of the circuitry and get an electric shock.
- Even if power is OFF, do not remove the front cover except for wiring or periodic inspection. You may accidentally touch the charged inverter circuits and get an electric shock.
- Before wiring or inspection, power must be switched OFF. To confirm that, LED indication of the operation panel must be checked. (It must be OFF.) Any person who is involved in wiring or inspection shall wait for at least 10 minutes after the power supply has been switched OFF and check that there are no residual voltage using a tester or the like. The capacitor is charged with high voltage for some time after power OFF, and it is dangerous.
- Any person who is involved in wiring or inspection of this equipment shall be fully competent to do the work.
- The plug-in option must be installed before wiring. Otherwise, you may get an electric shock or be injured.
- Do not touch the plug-in option or handle the cables with wet hands. Otherwise you may get an electric shock.
- Do not subject the cables to scratches, excessive stress, heavy loads or pinching. Otherwise you may get an electric shock.

#### 2. Injury Prevention

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- The voltage applied to each terminal must be the ones specified in the Instruction Manual. Otherwise burst, damage, etc. may occur.
- The cables must be connected to the correct terminals. Otherwise burst, damage, etc. may occur.
- Polarity must be correct. Otherwise burst, damage, etc. may occur.
- While power is ON or for some time after power-OFF, do not touch the inverter as they will be extremely hot. Doing so can cause burns.

#### 3. Additional Instructions

Also the following points must be noted to prevent an accidental failure, injury, electric shock, etc.

1) Transportation and mounting

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- Do not install or operate the plug-in option if it is damaged or has parts missing.
- Do not stand or rest heavy objects on the product.
- The mounting orientation must be correct.
- Foreign conductive objects must be prevented from entering the inverter. That includes screws and metal fragments or other flammable substances such as oil.

2) Trial run

### 

 Before starting operation, each parameter must be confirmed and adjusted. A failure to do so may cause some machines to make unexpected motions.

#### 3) Usage

### 

- Do not modify the equipment.
- Do not perform parts removal which is not instructed in this manual. Doing so may lead to fault or damage of the inverter.

### 

- Static electricity in your body must be discharged before you touch the product. Otherwise the product may be damaged.
- 4) Maintenance, inspection and parts replacement

### 

- Do not test the equipment with a megger (measure insulation resistance).
- 5) Disposal

### 

This inverter plug-in option must be treated as industrial waste.

#### 6) General instruction

Many of the diagrams and drawings in this Instruction Manual show the inverter without a cover or partially open for explanation. Never operate the inverter in this manner. The cover must be reinstalled and the instructions in the inverter manual must be followed when operating the inverter.

## - CONTENTS -

1

#### **1 PRE-OPERATION INSTRUCTIONS**

1.1 Inverter model	
1.2 Unpacking and product confirmation	2
1.2.1 Product confirmation	
1.2.2 SERIAL check	
1.3 Parts	8
1.4 LED status	9
1.4.1 Device status LED (DEV), remote status LED (RMT)	
1.4.2 Transmitting (TX)/receiving (RX) LED	
1.4.3 Communication set status LED (CHG)	11
1.5 Specifications	12
1.5.1 Inverter option specifications	
1.5.2 Communication specifications	12
2 INSTALLATION	13
2.1 Pre-installation instructions	
2.2 Installation of the communication option LED display cover	
2.3 Installation procedure	
2.4 Node address setting	17
3 WIRING	18
3.1 Connection to network	
3.2 Cable specifications	
3.3 Precautions for system configuration	
3.4 Wiring	20

#### **4 INVERTER SETTING**

4.1 Parameter list	
4.2 Operation mode setting	
4.2.1 Operation mode indication	
4.2.2 Operation mode switchover method	
4.3 Selection of control source for the Network operation mode	
4.4 Operation at communication error occurrence	
4.4.1 Operation selection at communication error occurrence (Pr. 501, Pr. 502)	
4.4.2 Fault and measures	
4.5 Inverter reset	
4.6 Frequency and speed conversion specifications	
5 FL REMOTE COMMUNICATION FUNCTION	40
5.1 Functions	
5.1.1 Output from the inverter to the network	
5.1.2 Input to the inverter from the network	41
5.2 Types of data communication	42
6 CYCLIC TRANSMISSION	43
6.1 Common memory	
6.1.1 Common memory area 1	
6.1.2 Common memory area 2	
6.2 Output data (master to inverter)	
6.2.1 Control input command	
6.2.2 Set frequency	
6.3 Input data (inverter to master)	54
6.3.1 Inverter status monitor	

6.3.2	Fault code	
6.3.3	Life/warning	
6.3.4	Output frequency monitor	
6.3.5	Output current monitor	
7 MES	SAGE TRANSMISSON	60
7.1 Eri	ror response at word block read/write	63
7.2 Wo	ord block read/write	64
7.2.1	Virtual address space of word block read/write	
7.2.2	Product information	
7.2.3	Operation mode	
7.2.4	Inverter status	69
7.2.5	Set frequency	
7.2.6	Inverter monitor	
7.2.7	Parameter	
7.2.8	Calibration parameters	
7.2.9	Fault record	
	twork parameter read	
7.4 Lo	g data read	87
7.5 Lo	g data clear	
	o ofile read	
	ssage loopback	
8 DES	CRIPTION AND CORRECTIVE ACTION OF FAULT INDICATION	96
9 TRO	UBLESHOOTING	97
JIKU		97
APP	ENDIX	99

# MEMO

# **PRE-OPERATION INSTRUCTIONS**

#### **1.1** Inverter model

The inverter model, 55K and 75K stated in this Instruction Manual differs according to each -NA, -EC, - CH(T) versions. Refer to the following correspondence table for each inverter model. (*Refer to the Instruction Manual of each inverter for the inverter model.*)

For example, "for the 75K or higher" indicates "for the FR-A740-01440-NA or higher" in the case of FR-A740 of NA version.

NA		EC	СН	
	FR-F720(P)-55K	FR-F720-02330-NA	—	—
F700	FR-F720(P)-75K	FR-F720-03160-NA	—	—
F700	FR-F740(P)-55K	FR-F740-01160-NA	FR-F740-01160-EC	FR-F740-55K-CH(T)
	FR-F740(P)-75K	FR-F740-01800-NA	FR-F740-01800-EC	FR-F740-S75K-CH(T)
	FR-A720-55K	FR-A720-02150-NA	—	—
A700	FR-A720-75K	FR-A720-02880-NA	—	_
A700	FR-A740-55K	FR-A740-01100-NA	FR-A740-01800-EC	FR-A740-55K-CHT
	FR-A740-75K	FR-A740-01440-NA	FR-A740-02160-EC	FR-A740-75K-CHT



**PRE-OPERATION INSTRUCTIONS** 

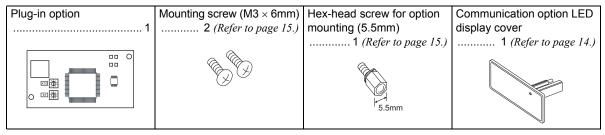
### **1.2 Unpacking and product confirmation**

Take the plug-in option out of the package, check the product name, and confirm that the product is as you ordered and intact.

This product is a plug-in option for the FR-A700/F700(P) series inverter.

### 1.2.1 Product confirmation

Check the enclosed items.



**PRE-OPERATION INSTRUCTIONS** 

#### 1.2.2 SERIAL check

The plug-in option is compatible with the inverter having the following SERIAL or later.

Check the SERIAL indicated on the inverter rating plate or package.

SERIAL check

Refer to the inverter manual for the location of the rating plate.

#### Rating plate example

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The SERIAL consists of one symbol, two characters indicating production year and month, and six characters indicating control number. The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December.)

#### (1) PU/NET operation switchover (X65 signal) specification

The inverters with the following SERIAL are operated in the PU/NET operation switchover (X65 signal) specification when connected with FR-A7NF.

#### FR-A700 series

Model	SERIAL
FR-A720-□□(-NA), FR-A740-□□(-NA)(-EC)(-CHT), FR-CA70-EC, FR-CA70-ECT	□7X000000 to □03000000

#### • FR-F700 series Japanese specification

Model	SERIAL
FR-F720-0.75K to 110K, FR-F740-0.75K to 560K	□91000000 or later

Regardless of their SERIAL, all FR-F700P series inverters are operated with the PU operation interlock (X12 signal) specification.



#### • FR-F700 series NA specification

Model	SERIAL
FR-F720-00046 to 04750-NA, FR-F740-00023 to 12120-NA	□91000000 or later

#### • FR-F700 series EC specification

Model	SERIAL
FR-F740-00023 to 00620-EC, FR-CF70-EC, FR-CF70-ECT	□95000000 or later

#### • FR-F700 series CHT specification

Model	SERIAL
FR-F740-0.75K to 55K-CHT,	□93000000 or later
FR-F740-S75K to S630K-CHT	

(2) PU operation interlock (X12 signal) specification

The FR-F700P series and the inverters with the following TC and SERIAL are operated in the PU operation interlock (X12 signal) specification when connected with FR-A7NF.

• FR-A700 series Japanese and NA specification

Model	SERIAL
FR-A720-□□ (-NA) FR-A740-□□ (-NA)	□04000000

#### REMARKS

• The following table shows the operation mode switching specifications of the FR-A700 series inverters with the FR-A7NF. The specification depends on a combination of both SERIALs. Check the board of the FR-A7NF for its version and the SERIAL.

	FR-A7NF	SERIAL of the FR-A700 series inverter	
Version	SERIAL	□7X000000 to □03000000	□0400000 or later
Α	D03000 or earlier	PU/NET operation switchover (X65 signal) specification	PU/NET operation switchover (X65 signal) specification
В	□04000 or later	PU/NET operation switchover (X65 signal) specification	PU operation interlock (X12 signal) specification

FR-A7NF SERIAL example

0

000

Symbol Year Month Control number

The SERIAL consists of one symbol, two characters indicating production year and month, and three characters indicating control number. The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December.)

• Refer to chapter 4 or later for the differences between the PU/NET operation switchover (X65 signal) specification and the PU operation interlock (X12 signal) specification.

#### • FR-A700 series EC specification

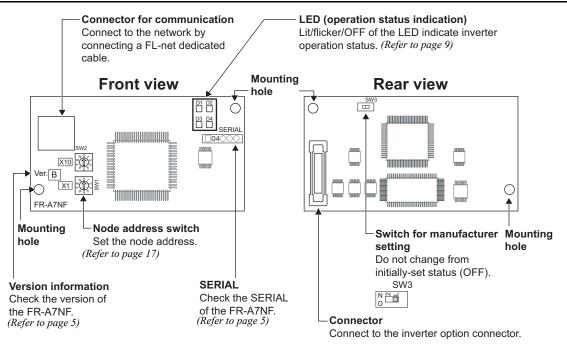
Model	TC number	SERIAL
FR-A740-00023 to 00052-EC	TCOOOAOOOG7O	C0000000 or later
11-47-40-00023 10 00032-EC	TCOOOAOOOG8O	A0000000 or later
FR-A740-00083/00126-EC	TCOOOAOOOG7O	C0000000 or later
TR-A740-00085/00120-EC	TCOOOAOOOG8O	B0000000 or later
FR-A740-00170/00250-EC	TCOOOAOOOG7O	Y0000000 or later
TR-A740-00170/00230-EC	TCOOOAOOOG8O	Z0000000 or later
FR-A740-00310/00380-EC	TCOOOAOOOG7O	Z0000000 or later
FR-A740-00310/00360-EC	TCOOOAOOOG8O	B0000000 or later
FR-A740-00470/00620-EC	TCOOOAOOOG7O	Y0000000 or later
TR-A740-00470/00020-EC	TCOOOAOOOG8O	Z0000000 or later
FR-CA70-EC	TCOOOAOOOG7O	V0000000 or later
(Control unit)	TCOOOAOOOG8O	E0000000 or later
FR-CA70-ECT	TCOOOAOOOG7O	S0000000 or later
(Control unit)	TCOOOAOOOG8O	E0000000 or later

#### • FR-A700 series CHT specification

Model	TC number	SERIAL
FR-A740-0.4K to 1.5K-CHT	TCOOOAOOOG7O	A0000000 or later
TR-A740-0.4R to 1.5R-CITI	TCOOOAOOOG8O	Y0000000 or later
FR-A740-2.2K/3.7K-CHT	TCOOOAOOOG7O	A0000000 or later
FR-A/40-2.2N/5./N-CH1	TCOOOAOOOG8O	Z0000000 or later
FR-A740-5.5K/7.5K-CHT	TCOOOAOOOG7O	W0000000 or later
FR-A740-5.5K/7.5K-CH1	TCOOOAOOOG8O	X0000000 or later
FR-A740-11K/15K-CHT	TCOOOAOOOG7O	X0000000 or later
FR-A740-11N/15R-CH1	TCOOOAOOOG8O	Z0000000 or later
FR-A740-18.5/22K-CHT	TCOOOAOOOG7O	W0000000 or later
FR-A740-18.3/22R-CH1	TCOOOAOOOG8O	X0000000 or later
FR-A740-30K to 45K-CHT	TCOOOAOOOG7O	X0000000 or later
FR-A740-30K to 45K-CH1	TCOOOAOOOG8O	V0000000 or later
FR-A740-55K-CHT	TCOOOAOOOG7O	W0000000 or later
FR-A740-55K-CH1	TCOOOAOOOG8O	V0000000 or later
FR-A740-75K/90K-CHT	TCOOOAOOOG7O	V0000000 or later
FR-A740-75K/90K-CH1	TCOOOAOOOG8O	F0000000 or later
FR-A740-110K-CHT	TCOOOAOOOG7O	X0000000 or later
FR-A740-110K-CH1	TCOOOAOOOG8O	G0000000 or later
FR-A740-132K-CHT	TCOOOAOOOG7O	W0000000 or later
FR-A740-132K-CH1	TCOOOAOOOG8O	G0000000 or later
FR-A740-160K/185K-CHT	TCOOOAOOOG7O	W0000000 or later
FR-A740-220K to 280K-CHT	TCOOOAOOOG7O	V0000000 or later
FR-A740-315K/355K-CHT	TCOOOAOOOG7O	U0000000 or later
FR-A740-400K to 500K-CHT	TCOOOAOOOG7O	R0000000 or later

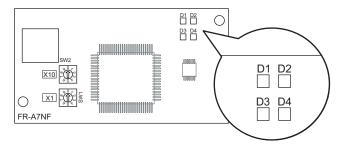


### 1.3 Parts



### 1.4 LED status

Each LED indicates the operating status of the option unit and network according to the indication status.



- D1: Communication set status LED (CHG)
- D2: Device status LED (DEV)
- D3: Reception/transmission LED (TX/RX)
- D4: Remote status LED (RMT)



#### 1.4.1 Device status LED (DEV), remote status LED (RMT)

LED Status		Node Status	Description		
DEV	RMT	Noue Status	Description		
		Power is OFF	The inverter power is OFF.		
		Hardware fault	<ul> <li>Node address is out of range (other than 1 to 64).</li> <li>Optional board fault</li> <li>When mounted to the inverter which is not compatible with the FR-A7NF (Refer to <i>page 3</i> for the inverter which is compatible with the FR-A7NF)</li> <li>When a contact fault occurs in an option connector between the inverter and communication option.</li> </ul>		
		FL remote network is not connected	Although hardware is normal, it is not connected to the FL remote network.		
		FL remote network at a remote stop	It is correctly set to connect to the FL remote network and waiting for remote I/O control.		
	••	FL remote network during remote connection processing	Although remote I/O control started, initial processing is in progress.		
		Master is not present	When the master is disconnected from FL remote network.		
		FL remote network during remote operation	During remote I/O control		
	••	Own node is disconnected	When the own node is disconnected from FL remote network.		

LED Status		Node Status	Description	
DEV	RMT	Noue Status	Description	
	■ ↔ □	Setting error	Although it is connected to the FL remote, setting error is found. (When the slave is not the one the master is expected.)	
		Duplicate node	When node address is duplicate with other node address	

 $\Box$ :OFF,  $\blacksquare$ : red is lit,  $\Box$ : green is lit,  $\blacksquare \leftrightarrow \Box$ :red is flickering,  $\Box \leftrightarrow \Box$ : green is flickering,

 $\blacksquare \leftrightarrow \Box$ : red and green are alternately flickering

### 1.4.2 Transmitting (TX)/receiving (RX) LED

LED Status	Node Status	Description
	Not transmitting (TX)/not receiving (RX)	
	Transmitting (TX)/receiving (RX)	Flickers at high speed during continuous transmitting/receiving

 $\Box$  :OFF,  $\Box$ : green is lit

### 1.4.3 Communication set status LED (CHG)

LED Status	Node Status	Description
	Communication setting is not changed	
■ ↔ □	Communication setting is changed	The red LED flickers when the applied setting and the node address switch setting differ. The setting value of the node address switch is applied by re-powering ON the inverter in this status, then communication setting status LED turns OFF.

 $\Box$  :OFF,  $\blacksquare \leftrightarrow \Box$ : red is flickering



#### **1.5 Specifications**

#### 1.5.1 Inverter option specifications

Power supply         Supplied from the inverter	
Туре	Inverter plug-in option (can be mounted/dismounted to/from the inverter front face)
FL-net dedicated cable	Refer to page 19

#### 1.5.2 Communication specifications

Maximum number of connectable inverters	64 units maximum
Communication speed	Auto negotiation (auto detection) (10Mbps/100Mbps)
Тороlоду	<ul> <li>Star (connection with a hub in the center)</li> <li>Star bus (connection with multiple hubs)</li> </ul>
Communication distance	<ul> <li>· Between node ⇔ hub: 100m maximum (Node indicate master and inverters.)</li> <li>· Between hubs: 100m maximum</li> <li>· Overall length: 2000m maximum</li> </ul>
Electrical interface	Conforms to IEEE802.3u (conforms to CSMA/CD)
Transmission protocol	FL remote
Node address setting	Can be set with node address switch ( <i>Refer to page 17</i> ). The setting is applied to IP address as well. (192.168.250.node address)
I/O points	Input 64 points, output 64 points

## INSTALLATION

### 2.1 Pre-installation instructions

Make sure that the input power of the inverter is OFF.

### 

Note: With input power ON, do not install or remove the plug-in option. Otherwise, the inverter and plug-in option may be damaged.

Static electricity in your body must be discharged before you touch the product. Otherwise the product may be damaged.

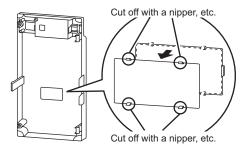


INSTALLATION

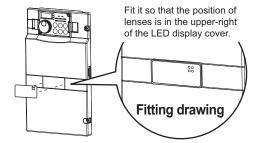
#### 2.2 Installation of the communication option LED display cover

Mount the cover for displaying the operation status indication LED for the communication option on the inverter front cover.

 Cut off hooks on the rear of the inverter front cover with nipper, etc. and open a window for fitting the LED display cover.



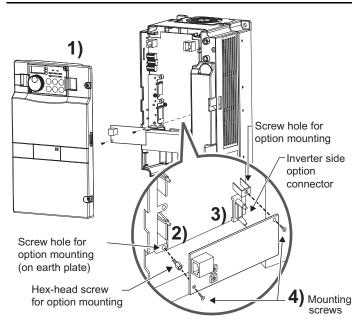
2) Fit the communication option LED display cover to the front of the inverter front cover and push it into until fixed with hooks.



### 

Take caution not to hurt your hand and such with portions left by cutting hooks of the rear of the front cover.

#### 2.3 Installation procedure



- 1) Remove the inverter front cover.
- Mount the hex-head screw for option mounting into the inverter screw hole (on earth plate) (size 5.5mm, tightening torque 0.56N·m to 0.75N·m).
- Securely fit the connector of the plug-in option to the inverter connector along the guides.
- 4) Securely fix the both right and left sides of the plug-in option to the inverter with the accessory mounting screws. (Tightening torque 0.33N⋅m to 0.40N⋅m)

If the screw holes do not line up, the connector may not have been plugged securely. Check for loose plugging.

#### REMARKS

• Remove a plug-in option after removing two screws on both left and right sides. (The plug-in option is easily removed if the control circuit terminal block is removed before.)

#### INSTALLATION

#### = CAUTION =

- One of "£\_\_\_\_\_ to £\_\_\_\_\_ " (option fault) appears when the inverter cannot recognize the option because it is improperly mounted, etc. One of the faults also appears when an incompatible option is mounted to the inverter. Different indication will appear according to the mounted position (connector 1, 2, or 3).
- For an inverter having several option connectors, use the bottom connector to mount the option.

If it is connected to a connector other than the bottom connector, " $\xi_{i} = -i$ " or

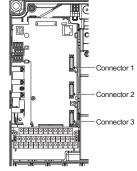
" $\xi_{-}$   $c^{2}$  " (option fault) will appear and its operation will be disabled. Different indication will appear according to the mounted position (connector 1 or 2).

• The number of option connectors differs by the model. The table below shows how the fault indication differs according to the number of connectors and their positions.

Number of option connectors	3		2		1				
	Connector 1 (top connector)	ε.	1	Connector 1 (top connector)	ε.	1	Connector 1	ε.	1
Mounting position and fault indication	Connector 2 (middle connector)	ε.	2	Connector 2 (bottom connector)	ε.	2	_	_	-
	Connector 3 (bottom connector)	ε.	3	—			_		-

(Refer to Chapter 1 of the inverter's Instruction Manual for the number of option connectors.

- Take caution not to drop a hex-head screw for option mounting or mounting screw during mounting and removal.
- Pull out the option straight to remove. Otherwise, the connector may be damaged.



Example of FR-A700

#### Node address setting 2.4

Set the node address between "1 to 64" using node address switches on the FR-A7NF (Refer to page 8). The setting is applied when the power turns OFF once, then ON again.

Set the arrow  $(\hat{u})$  of the corresponding switches to the number to set a desired address.

Setting example

Node address 1: Set the "û" of X10(SW1) to "0" and the "û" of X1(SW2) to "1".	X1	Node address 26: Set the "û" of X10(SW1) to "2" and the "û" of X1(SW2) to "6".	$\begin{array}{c} X10 \\ X10 \\ X1 \\ X1 \\ X1 \\ X1 \\ X1 \\ X1$

= CAUTION =

- · Set the node address switch to the switch number position correctly. If the switch is set between numbers, normal data communication can not be established.
- If the node address switch is set to a value other than "1 to 64", it is invalid due to outside of setting range. In this case, DEV LED of the option is lit red and E.OPT appears on the operation panel of the inverter.
- You cannot set the same node address to other devices on the network. (Doing so disables proper communication.)
- Set the inverter node address before switching ON the inverter and do not change the setting while power is ON. Otherwise you may get an electric shock.
- Changes in the node address setting are applied only at the next power-ON. Therefore, if the node address setting is changed, make sure to power OFF and ON the inverter power.



Good

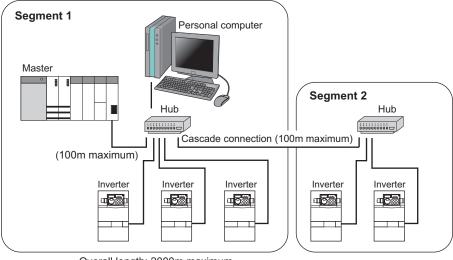


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# WIRING

### 3.1 Connection to network

- (1) Be sure to check the following before connecting the inverter to the network.
  - · Check that the FR-A7NF is correctly mounted to the inverter. (*Refer to page 15*)
  - · Check that the correct node address is set. (Refer to page 17)
  - · Check that the FL-net dedicated cable is correctly connected to the FR-A7NF. (Refer to page 19)
- (2) System configuration



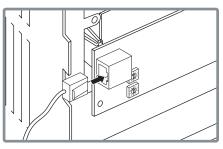
Overall length: 2000m maximum

#### 3.2 Cable specifications

Connect the FR-A7NF option unit to the FL remote network using the FL-net dedicated cable below.

Cables : TPCC5 or more (Twisted Pair Communication Cable for LAN Category 5) For the shape, use STP (Shielded Twisted Pair) (according to the 100BASE-TX(IEEE802.3u) standard)

Maximum wiring length:100m maximum between hub and inverter. (according to the 100BASE-TX (IEEE802.3u) standard)



#### REMARKS

• FL-net dedicated cable...recommended product (as of February 2015)

Туре	Cable Length (m)	Maker		
FLG-S-000*1	1m to 100m			
(Example: when the	Shinwa Co., Ltd.			
FLG-S	FLG-S-010			

\*1 The cable length is indicated in the brackets (FLG-S-010 for 1m length, FLG-S-1000 for 100m length).

### 3.3 Precautions for system configuration

Enough safety measures are necessary when installing the FL-net dedicated cable and connecting to the FL remote network.

Consult the network provider and network administrator (person in charge of network planning and IP address management) including terminal treatment of connection cable, construction of trunk cable, etc. We are not responsible for system troubles from connecting to the FL remote network.

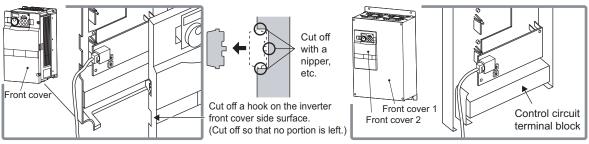


#### WIRING

#### Wiring 3.4

For wiring of the inverter which has one front cover, route wires between the control circuit terminal block and front cover. If cables can not be routed between the control circuit terminal block and front cover (about 7mm), remove a hook of the front cover and use a space become available.

For wiring of the inverter which has front cover 1 and 2, use the space on the left side of the control circuit terminal block.



Inverter which has one front cover

Inverter which has front cover 1 and 2

#### REMARKS

When the hook of the inverter front cover is cut off for wiring, the protective structure (JEM1030) changes to open type (IP00).



#### 

- Do not connect the parameter unit (FR-PU07, etc.) to the FR-A7NF communication connector. Doing so will damage the option.
- Note: When performing wiring using the space between the inverter front cover and control circuit terminal block, take care not to subject the cable to stress.
- After wiring, wire offcuts must not be left in the inverter. They may cause an error, failure or malfunction.



### **INVERTER SETTING**

### 4.1 Parameter list

The following parameters are used for the communication option (FR-A7NF).

For the parameter details, which depend on the applicable model of the inverter, refer to the Instruction Manual (Detailed) of the inverter.

Parameter Number	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page
501*	Communication error occurrence count display	0	1	0	34

\* Parameters which can be displayed when the plug-in option (FR-A7NF) is mounted.

•Parameters whose functions are always the same When the FR-A7NF is mounted to the inverter, following parameter functions are always the same. (Changed setting is invalid even if the setting value is changed.)

Parameter	Name	Satting		Refer
Number	Name	Setting	Function	to Page
79	Operation mode selection	0 *3	Network operation mode	27
15	•	7 *4	PU operation interlock	27
180	RL terminal function selection	0	Low-speed operation command	— *2
181	RM terminal function selection	1	Middle-speed operation command	— *2
182	RH terminal function selection	2	High-speed operation command	— *2
183	RT terminal function selection	3	Second function selection	— *2
184	AU terminal function selection	4*3 9999*4	— (no function)	— *2
185	JOG terminal function selection	5*3 9999*4	— (no function)	— *2
186	CS terminal function selection	6*3 9999*4	— (no function)	—*2
187	MRS terminal function selection	24	Output stop	— *2
188	STOP terminal function selection	25*3 9999*4	— (no function)	— *2
189	RES terminal function selection	65*3	PU/NET operation switchover	— *2
109	RES terminal function selection	12*4	PU operation interlock	— *2
190	RUN terminal function selection	0	Inverter running	— *2
191	SU terminal function selection	1	Up to frequency	— *2
192	IPF terminal function selection	2	Instantaneous power failure/undervoltage	— *2
193	OL terminal function selection	3	Overload alarm	— *2
194	FU terminal function selection	4	Output frequency detection	— *2
195	ABC1 terminal function selection	99	Fault output	— *2
196	ABC2 terminal function selection	9999	— (no function)	— *2



Parameter	Name	Setting		Refer	
Number	Name		Function	to Page	
338	Communication operation command source	0	Operation command source communication	32	
339	Communication speed command source	0	Speed command source communication	32	
340	Communication startup mode selection	0*3 10*4	Started in Network operation mode. Operation mode can be changed between the PU operation mode and Network operation mode from the operation panel.	27	
342	Communication EEPROM write selection	0	Parameter values written by communication are written to the EEPROM and RAM.	—*2	
500 *1	Communication error execution waiting time	0	There is no waiting time since the communication line fault occurrence until communication error (0s). Note that actual time depends on the detection time on FL remote network.	—*2	
502 *1	Stop mode selection at communication error	0*3	The inverter decelerates to stop at		
		1*4	1*4 communication fault occurrence, when provide a fault output.		
550	NET mode operation command source selection	9999	Automatic communication option recognition Normally, control source of the RS-485 terminal is valid. When a communication option is mounted, the control source of the communication option is valid.	—*2	
551	PU mode operation command source selection	2	Selects the PU connector as the PU operation mode operation source.		

\*1 Parameters which can be displayed when the plug-in option (FR-A7NF) is mounted.

\*2 Refer to the inverter manual for details.

\*3 This setting is for the inverters with the PU/NET operation switchover (X65 signal) specification.

\*4 This setting is for the inverters with the PU operation interlock (X12 signal) specification. The X12 signal is valid only when it is input via FL remote communication. (*Refer to page 52*) (It is invalid when input from a control circuit terminal of the inverter.)

#### REMARKS

• Functions that use terminal AU, JOG, CS, or STOP are not available. Also, signals not listed in the table cannot be assigned to the I/O terminals.



### 4.2 **Operation mode setting**

Powering ON the inverter with the communication option (FR-A7NF) mounted starts the inverter in Network operation mode.

(1) Network operation [NET] ... Controls the inverter with instructions from the network via the

communication option.

Functions of *Pr*:79 and *Pr*:340 are always the same when the FR-A7NF is mounted.

- (2) PU operation [PU].....Controls the inverter from the key of the operation panel (FR-DU07) mounted on the inverter or parameter unit (FR-PU07/FR-PU04).
- (3) External operation [EXT] ... Controls the inverter by switching ON/OFF external signals connected to the control circuit terminals of the inverter.

(The operation mode can not be changed to External operation mode when the FR-A7NF is mounted.)

### 4.2.1 Operation mode indication

FR-DU07

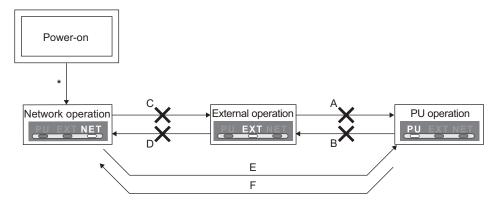


Operation mode indication (The inverter operates according to the LED lit mode.) PU: PU operation mode EXT: External operation mode \*1 NET: Network operation mode \*2

- \*1 The operation mode can not be changed to External operation mode when the FR-A7NF is mounted.
- \*2 "NET" is displayed when the FR-A7NF is mounted.



#### 4.2.2 Operation mode switchover method



\* When powering ON the inverter with the FR-A7NF mounted, the inverter starts in Network operation mode.



#### **INVERTER SETTING**

#### •Operation mode switchover

Symbol	Switchover Type	Switchover Method				
А	External operation $\rightarrow$ PU operation	The operation mode can not be switched in power-ON status. After powering OFF the inverter, remove the FR-A7NF, then power ON the inverter again. Then, press the $\begin{pmatrix} PU \\ EXT \end{pmatrix}$ of the PU (FR-DU07/FR-PU07/FR-PU04).				
В	PU operation $\rightarrow$ External operation	The operation mode can not be switched in power-ON status. After powering 0 the inverter, remove the FR-A7NF, then power ON the inverter again.				
С	Network operation $\rightarrow$ External operation					
D	External operation $\rightarrow$ Network operation	The operation mode can not be switched in power-ON status. After powering OFF the inverter, mount the FR-A7NF to the option connector (option connector 3 for FR-A700 series), then power ON the inverter again.				
E	Network operation $\rightarrow$ PU operation	Turn ON the PU/NET operation switchover signal. (Refer to page 29) *1				
		Turn ON the X12 signal (Bit11), which gives operation commands through FL				
		remote communication, and press $\frac{PU}{EXT}$ on the PU (FR-DU07/FR-PU07/FR-				
		PU04). (Refer to page 30) *2				
F	PU operation $\rightarrow$ Network operation	Turn OFF the PU/NET operation switchover signal. (Refer to page 29) *1				
		Turn OFF the X12 signal (Bit11), which gives operation commands through FL remote communication. ( <i>Refer to page 30</i> ) *2				

\*1 This setting is for the inverters with the PU/NET operation switchover (X65 signal) specification.

This setting is for the inverters with the PU operation interlock (X12 signal) specification. \*2

(1) Operation mode switching by the PU/NET operation switchover signal (X65)

Combination of the FL remote communication control input command (PU/NET signal) (*refer to page 51*) and the external terminal RES (X65 signal) determines ON/OFF of the PU/NET operation switchover signal and the operation mode as shown in the below table.

Note that operation mode can be changed only during a stop (during a motor stop, start command (STF, STR) is OFF).

FL remote communication control input command (PU/NET signal)	OFF	ON	OFF	ON
RES terminal of external terminal (X65 signal)	OFF	OFF	ON	ON
PU/NET operation switchover signal (Operation mode)	OFF (NET)	ON (PU)	ON (PU)	ON (PU)

PU: PU operation mode NET: Net work operation mode

#### REMARKS

• Refer to page 3 for the inverters compatible with the PU/NET operation switchover (X65 signal) specification.

INVERTER SETTING

(2) Operation mode switching by the PU operation interlock signal (X12)

PU operation interlock is a function that forcefully changes the operation mode to the Network operation mode at turn-OFF of the X12 signal (Bit 11), which gives operation commands through FL remote communication.

This function prevents the operation mode from being accidentally unswitched from the PU operation mode. If the operation mode left unswitched from the PU operation mode, the inverter does not reply to the commands sent through FL remote communication.

X12	Function/Operation					
signal	Operation mode	Parameter write				
ON	Operation mode (PU, NET) switching is enabled Output stop during Network operation	Parameter write is enabled (depending on <i>Pr. 77</i> <i>Parameter write selection</i> and each parameter write conditions. Refer to the <i>Inverter Manual</i> for details.)				
	Forcibly switched to Network operation mode Network operation is enabled Switching to the PU operation mode is disabled	Parameter write is disabled (Note that the <i>Pr</i> :297 setting is available when <i>Pr</i> :296 $\neq$ "9999.")				

#### REMARKS

• Refer to page 5 for the inverters compatible with the PU operation interlock (X12 signal) specification.

#### <Function/operation changed by switching ON-OFF the X12 signal>

Operating	Operating Condition		Operation		Switching to PU	
Operation mode	Status	X12 Signal	Mode	Operating Status	Operation Mode	
PU	During stop	$ON \rightarrow OFF *1$		If Network operation frequency	Disallowed	
	Running	$ON \rightarrow OFF *1$		setting and start signal are entered, operation is performed in that status.	Disallowed	
	During stop	$OFF \to ON$	Network *2	During stop	Allowed	
Network	During stop	$ON \rightarrow OFF$			Disallowed	
INCLWOIK	Running	$OFF \to ON$	-	During operation $\rightarrow$ output stop	Disallowed	
	rtunning	$ON \rightarrow OFF$		Output stop $\rightarrow$ operation	Disallowed	

\*1 The operation mode switches to the Network operation mode independently of whether the start signal (STF, STR) is ON or OFF. Therefore, the motor is run in the Network operation mode when the X12 signal is turned OFF with either of STF and STR ON.

\*2 At fault occurrence, pressing (STOP) of the operation panel resets the inverter.

#### -CAUTION -----

- If the X12 signal is ON, the operation mode cannot be switched to the PU operation mode when the start signal (STF, STR) is ON.
- The X12 signal is valid only when it is input via FL remote communication. (The X12 signal is invalid when it is input from a control circuit terminal of the inverter.)
- When the FR-A7NF is mounted, *Pr.79 Operation mode selection* and *Pr.340 Communication startup mode selection* settings are invalid.



**INVERTER SETTING** 

## 4.3 Selection of control source for the Network operation mode

 As control sources, there are operation command source that controls signals related to the start command and function selection of the inverter and speed command source that controls signals related to frequency setting.

· Commands from external terminal and communication are as listed below when the FR-A7NF is mounted.

	Oper	Operation valid location	Remarks		
Running frequence	y from communic	NET	—		
	Terminal 2		—	—	
	Terminal 4		—	—	
	Terminal 1		Compensation	—	
	Terminal RL	Low-speed operation command/ remote setting clear	NET	D 50 101	
Fixed functions (Functions	Terminal RM Middle-speed operation command/ remote setting deceleration		NET	<i>Pr: 59</i> = "0" (multi-speed) <i>Pr: 59</i> = "1, 2" (remote)	
equivalent to terminals)	Terminal RH	High-speed operation command/ remote setting acceleration	NET	, <u> </u>	
,	Terminal RT	Second function selection	NET	—	
	Terminal RES (X12)*2	PU operation interlock	NET	—	
	Terminal RES (X65)*1	PU/NET operation switchover *3	Combined	_	
	Terminal MRS	Output stop	Combined	—	

$\sim$	

	Operation command			Remarks
	STF signal	Forward rotation command	NET	—
	STR signal	Reverse rotation command	NET	—
	RL signal	Low-speed operation command	NET	<i>Pr. 59</i> <b>= "0</b> "
Operation	RM signal	Middle-speed operation command	NET	(multi-speed)
command	RH signal	High-speed operation command	NET	Pr. 59 = "1, 2" (remote)
through FL	RT signal	Second function selection	NET	—
remote communication	X12 signal *2	PU operation interlock	NET	—
communication	MRS signal	Output stop	NET	—
	PU/NET signal *1	PU/NET operation switchover *3	NET	_
	Error reset	Error reset	NET	_

\*1 This setting and signal are for the inverters with the PU/NET operation switchover (X65 signal) specification.

\*2 This setting and signal are for the inverters with the PU operation interlock (X12 signal) specification.

\*3 Functions of "RES terminal (X65 signal) of external terminal" and "FL remote communication control input command (PU/NET signal)" are the same.

[Explanation of table]

NET :Control from network is only valid

Combined :Operation from either external terminal or communication is valid.

- Operation from either external terminal or computer is invalid.

Compensation :Control by signal from external terminal is only valid if Pr. 28 Multi-speed input compensation setting is "1".

#### ----- CAUTION =

• The settings of *Pr. 338 Communication operation command source* and *Pr. 339 Communication speed command source* are invalid when used with the FR-A7NF.



**INVERTER SETTING** 

## 4.4 Operation at communication error occurrence

## 4.4.1 Operation selection at communication error occurrence (Pr. 501, Pr. 502)

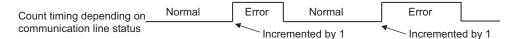
You can select operations at communication error occurrences by setting *Pr. 501 and Pr. 502* under network operation.

#### (1) Display and erasure of communication error occurrence count

The cumulative number of communication error occurrences can be indicated.

Writing "0" to Pr.501 Communication error occurrence count display erases this cumulative count.

Parameter Number	Name	Setting Range	Minimum Setting Increments	Initial Value
501	Communication error occurrence count display	0	1	0



At the point of communication line error occurrence, *Pr. 501 Communication error occurrence count display* is incremented by 1.

The cumulative count of communication error occurrences is counted from 0 to 65535. When the count exceeds 65535, the displayed value is cleared and the counting starts over from 0 again.

= CAUTION =

• The communication error count occurrence is stored into RAM temporarily. Since this data is stored in EEPROM at one-hour intervals, performing power-ON reset or inverter may cause the *Pr. 501* data to be the value stored in EEPROM the last time depending on the reset timing.

#### (2) Inverter operation at communication error occurrence

If a communication line error or an error of the option unit itself occurs when the FR-A7NF is mounted, the inverter operates in the same manner as when *Pr. 502 Stop mode selection at communication error* = "1" regardless of setting value of *Pr. 502*.

#### Operation at error occurrence

Error Definition	Operation	Indication	Fault Output
Communication line	Decelerated to stop	E.OP1, E.OP2 or E.OP3 lit after stop	Provided after stop
Communication option itself	Decelerated to stop	E.1, E.2 or E.3 lit after stop	Provided after stop

#### Operation at error removal

Error Definition	Operation	Indication	Fault Output
Communication line	Kept stopped	E.OP1, E.OP2 or E.OP3 kept lit	Kept provided
Communication option itself	Kept stopped	E.1, E.2 or E.3 kept lit	Kept provided

## - CAUTION =

- A communication line error [E.OP1 (fault data: HA1), E.OP2 (fault data:HA2), E.OP3 (fault data: HA3)] is an error that occurs on the communication line, and an error of the communication option unit itself [E. 1 (fault data: HF1), E. 2 (fault data: HF2), E. 3 (fault data: HF3)] is a communication circuit error in the option.
- The fault output indicates fault output signal (terminal ABC1) or fault bit output.
- When the setting was made to provide a fault output, the fault record is stored into the faults history. (The fault record is written to the faults history when a fault output is provided.)
   When no fault output is provided, the error record overwrites the fault indication of the faults history temporarily, but is not stored.
   After the error is removed, the fault record is reset and returns to the ordinary monitor, and the faults

After the error is removed, the fault record is reset and returns to the ordinary monitor, and the faults history returns to the preceding fault indication.

• The deceleration time is the ordinary deceleration time setting (e.g. Pr. 8, Pr. 44, Pr. 45).



## 4.4.2 Fault and measures

(1) The inverter operates as follows at fault occurrences.

Fault	Status		Operation Mode			
Location			Network Operation	External Operation	PU Operation	
Inverter	Inverter operatio	n	Inverter trip	Inverter trip	Inverter trip	
Inverter	Data communica	ition	Continued	Continued	Continued	
Communication	Inverter operation		Decelerated to stop	Continued	Continued	
line	Data communication		Stop	Stop	Stop	
	Communication option	Inverter operation	Decelerated to stop	Inverter trip *	Inverter trip *	
Communication	connection error	Data communication	Continued	Continued	Continued	
option	Error of	Inverter operation	Decelerated to stop	Continued	Continued	
	communication option itself	Data communication	Stop	Stop	Stop	

\* Depends on the Pr. 502 setting

#### (2) Measures at fault occurrences

Fault Indication	Fault Definition	Measures
E.OP1, E.OP2, E.OP3	Communication option fault	<ul> <li>Check that a cable is not disconnected from the communication connector.</li> <li>Check that a cable between own node and other nodes (including switching hub) is not disconnected.</li> </ul>
E.OPT		Check the node address setting. ( <i>Refer to page 17</i> ) If an option board becomes faulty, contact your sales representative.
Option fault E.1, E.2, E.3		<ul> <li>Mount the communication option to the lowest option connector. (<i>Refer to page 15</i>)</li> <li>Mount a communication option to the inverter compatible with the FR-A7NF. (<i>Refer to page 3</i>)</li> <li>Check the connection between the inverter and option unit for poor contact, etc. and remove the cause of the error. (<i>Refer to page 15</i>)</li> </ul>

\* When faults other than the above are displayed, refer to *the inverter manual* and remove the cause of the fault.



## 4.5 Inverter reset

#### Operation conditions of inverter reset

Which resetting method is allowed or not in each operation mode is described below.

	Operation Mode			
R	Network Operation	External Operation	PU Operation	
	Inverter reset	Not allowed *1	Not allowed *3	Not allowed
Reset from the network	Error reset at inverter fault ( <i>Refer to page 51</i> ) *2	Allowed	Not allowed *3	Not allowed
Input the RES signal via a	control circuit terminal of the inverter. *4	Enabled	Enabled	Enabled
Switch OFF inverter power		Enabled	Enabled	Enabled
Poset from the PUI/DU	Inverter reset	Enabled	Enabled	Enabled
Reset from the PU/DU	Reset at inverter fault	Enabled	Enabled	Enabled

\*1 Inverter reset via Network is invalid.

\*2 Reset can be made only when the protective function of the inverter is activated.

\*3 As the FR-A7NF is not mounted, reset from network can not be performed.

\*4 Set "62 (RES signal)" in *Pr. 178 STF terminal function selection* or *Pr. 179 STR terminal function selection* to assign the function to a terminal.

#### 

- When E.OP1, E.OP2 or E.OP3 (communication line error) has occurred, reset cannot be made from the network. Reset the inverter by making a power-ON reset, resetting with RES signal, etc.
- The inverter can not be controlled for about 1s after release of a reset command .
- At reset execution, the inverter resets, but the FR-A7NF continues communication.
- At occurrence of E.1, E.2 or E.3 (Option fault), reset can not be performed from the network. Reset the inverter by making a power-ON reset, resetting with RES signal, etc.

## 4.6 Frequency and speed conversion specifications

When setting or monitoring a frequency through the FR-A7NF, the frequency is set or monitored in 0.01Hz increments regardless of the *Pr. 37 Speed display* setting. When setting or monitoring a speed through the FR-A7NF, the speed is calculated with *Pr.144 Speed setting switchover* as shown below.

Speed setting, monitoring (1r/min increments) = frequency  $\times$  120 / number of motor poles (*Pr. 144*\*)

\* When *Pr*: *144* = "102 to 110," the formula is calculated with the value of (*Pr*: *144* - 100). When *Pr*: *144* ="0," the formula is calculated with 4 poles.

#### REMARKS

• Refer to the Instruction Manual of the inverter for details of Pr. 37 and Pr. 144.

# **FL REMOTE COMMUNICATION FUNCTION**

## 5.1 Functions

5

## 5.1.1 Output from the inverter to the network

Main items to be output from the inverter (FR-A7NF) to the network and their descriptions are explained below. (O: with function,  $\times$ : without function)

Item	Description	Cyclic Transmission	Message Transmission	Refer to Page
Inverter monitor	Monitor various items such as inverter output current and output voltage.	×	0	71
Inverter status	Monitors the output signal of the inverter.	0	0	55, 69
Operation mode read	Reads the operation mode of the inverter.	×	0	68
Output frequency read	Monitors the output frequency of the inverter.	0	0	59, 71
Parameter read	Reads parameter settings of the inverter.	×	0	74
Fault description	Monitors the fault history of the inverter.	×	0	78

## REMARKS

• Refer to the *inverter manual* for functions controllable from the network in each operation mode.

## 5.1.2 Input to the inverter from the network

Main items which can be commanded from the network to the inverter and their descriptions are explained below. (O: with function, x: without function)

Item	Description	Cyclic Transmission	Message Transmission	Refer to Page
Run command	Sets the control input command such as forward rotation signal (STF) and reverse rotation signal (STR).	0	×	51
Frequency setting	Sets the running frequency of the inverter.	0	×	53
Parameter write *	Sets parameters of the inverter.	×	0	74
Faults history batch clear	Clears the fault of the inverter.	×	0	78

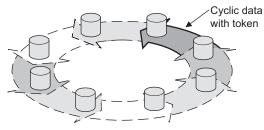
\* Parameter write is available only for the inverter with the PU operation interlock (X12 signal) specification while the X12 signal (bit 11), which gives operation commands through FL remote communication, is ON.

## REMARKS

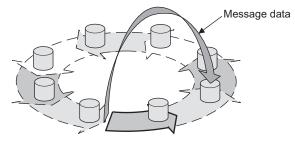
• Refer to the *inverter manual* for functions controllable from the network in each operation mode.

## 5.2 Types of data communication

FL remote data communication supports "cyclic transmission" which transmits data periodically (*refer to page 43*) and "message transmission" which transmits data non-periodically (*refer to page 60*).



Cyclic transmission



Cyclic transmission + message transmission

# **CYCLIC TRANSMISSION**

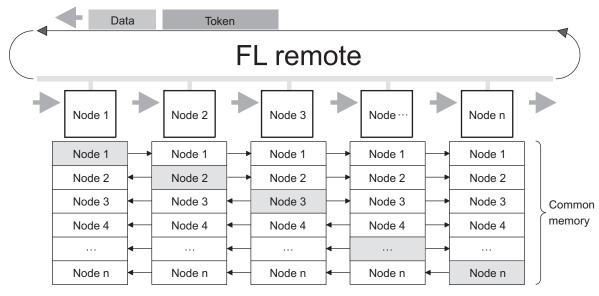
6

Cyclic transmission transmits data periodically. Each node shares data through common memory. (Refer to *page 44* for common memory.)

Data of I/O area is updated periodically by cyclic transmission.

The master controls the inverter by setting run command (control input command, set frequency, etc.) in the output data area.

The inverter sets the inverter status (output frequency, output current, various signals, etc.) in the input data area and sends it to the master.



6



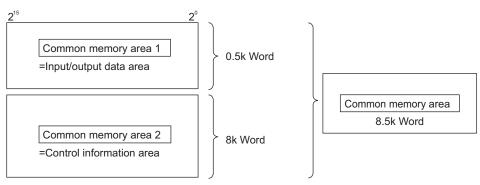
## 6.1 Common memory

Concept of common memory is stated below.

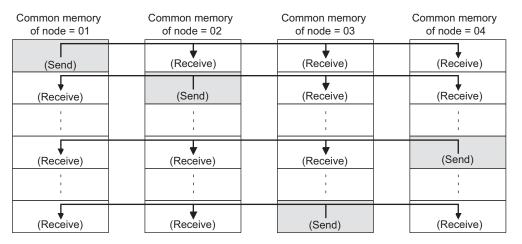
- (1) The common memory is used as a shared memory between nodes which perform cyclic transmission.
- (2) The common memory has two areas which are "common memory area 1" and "common memory area 2".

Common memory area 1 is I/O data area. Common memory area 2 is the control information area. Two different areas can be assigned to each node.

- (3) When the area each node sends exceed the transmission size (1024 byte) by one frame, data is transmitted by multiple frames.
- (4) When receiving data which are divided into multiple frames as (3), common memory is not updated until all frames sent from one node are received. Synchronism per node unit is guaranteed.
- (5) Entire network has an area of 8k bit (0.5k word) + 8k word = 8.5k word.
   The maximum send data capacity per one node is 8.5k word. (Note that one word is 2 byte.)



- (6) Among common memory, both common memory area 1 and common memory 2 can be set as a transmission area of one node as desired within the maximum area.
- (7) Each node on FL remote network can share the same data in the whole system by broadcasting data at a constant period. In addition, each node has own transmission area which does not overlap each other to exchange data. (For common memory function, the transmission area assigned to one node is a receive area for other nodes.)





## 6.1.1 Common memory area 1

	Size					
Input data (Inverter→master)		Data to be sent from inverter to master (4 words). The data includes inverter status, output frequency, etc.	54			
Output data (Master→inverter)		Data to be sent from master to inverter (4 words). The data includes start command, frequency command, etc.	50			

	Virtual address		Applicat	ions
	(byte boundary)	Address (word boundary)	Size (word boundary)	Description (Number in parentheses indicates node address)
	H0000000	0	4	Input data (#1)
	H0000008	4	4	Input data (#2)
Input data	H00000010	8	4	Input data (#3)
(Inverter→master)			:	
	H000001F0	248	4	Input data (#63)
	H000001F8	252	4	Input data (#64)
	H00000200	256	4	Output data (#1)
	H00000208	260	4	Output data (#2)
Output data	H00000210	264	4	Output data (#3)
(Master→inverter)				
	H000003F0	504	4	Output data (#63)
	H000003F8	508	4	Output data (#64)

When accessing a message, the access size should be the size stated in the table above.

#### REMARKS

· When node status is other than "during FL remote network remote operation", all output data is changed to "0". (Refer to *page 10* for change of the setting.) When transmitting a message, common memory area 1 and 2 are read only. (*Refer to page 65*)

## 6.1.2 Common memory area 2

	Size
Control information (inverter→master)	1024 word (2048 byte)
Control information (master→inverter)	1024 word (2048 byte)

	Virtual address		Α	pplications
	(byte boundary)	Address (word boundary)	Size (word boundary)	Description (Number in parentheses indicates node address.)
	H00000400	0	1	Slave status (#)
	H00000402	1	1	Actual status slave type (#1)
(1) Control information	H00000404	2	14	Simple setting check area (#1)
(inverter→master)			:	
(inverter→master)	H00000BE0	1008	1	Slave status (#64)
	H00000BE2	1009	1	Actual status slave type (#64)
	H00000BE4	1010	14	Simple setting check area (#64)
	H00000C00	1024	1	Remote control area (#1)
	H00000C02	1025	1	Expected slave type (#1)
(2) Control information	H00000C04	1026	14	Simple setting area (#1)
· · /			:	
(master→inverter)	H000013E0	2032	1	Remote control area (#64)
	H000013E2	2033	1	Expected slave type (#64)
	H000013E4	2034	14	Simple setting area (#64)

\* When accessing a message, the access size should be the size stated in the table above.

#### REMARKS

• When sending a message, common memory area 1 and 2 are read only. (Refer to page 65)

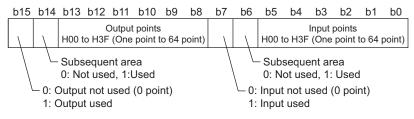


## (1) Control information (inverter $\rightarrow$ master)

<Slave status>

Value	Slave status
0	FL remote network is not connected
1	FL remote network remote at a stop
2	FL remote network remote connection
2	processing
3	FL remote network remote operating
4	Master is not present
5	Own node is disconnected
6	Setting error

## <Actual slave type>

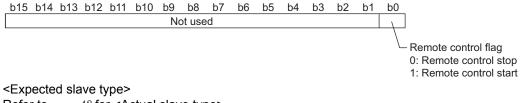


<Simple setting check area>

Not used. (Displays data imported in the simple setting area set from the master.)

#### (2) Control information (master→inverter)

<Remote control area>



Refer to page 48 for <Actual slave type>

<Simple setting check area> Not used



## 6.2 Output data (master to inverter)

[Master output area (from master  $\rightarrow$  inverter)]

Word	Address (word bounda (n: node addre							A	pplic	atior	าร							
		Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	4(n-1)+256						Con	trol in	put c	omma	and (I	Refer i	to pag	e 51)				
1	4(n-1)+257								_	– (no	t used	3)						
2	4(n-1)+258			Set frequency (0.01 Hz increments) (Refer to page 53)														
3	4(n-1)+259								_	– (no	t used	d)						

## 6.2.1 Control input command

Set control input command such as forward and reverse rotation commands.

Bit	Signal		Descr	iption		Related Parameter			
0	STF signal	Forward rotation command	Bit0 Forward rotation: 0	Bit1 Reverse rotation: 0	Command Stop command Forward rotation				
1	STR signal	Reverse rotation command	Forward rotation: 1 Forward rotation: 0 Forward rotation: 1	Reverse rotation: 0 Reverse rotation: 1 Reverse rotation: 1	Reverse rotation command Stop command	_			
		Pr. 59 = 0 (initial value	e)	Low-speed c	peration command	Pr. 4 to Pr. 6, Pr. 24 to Pr. 27			
2	RL signal*1	<i>Pr: 59</i> = 1, 2 *4		Remote setti	ng (setting clear)	Pr. 59			
		<i>Pr. 270</i> = 1 *5		Stop-on cont	act selection 0	Pr. 270, Pr. 275, Pr. 276			
3	RM signal*1	Pr. 59 = 0 (initial value	e)	Middle-spee	Middle-speed operation command				
	Ū	<i>Pr: 59</i> = 1, 2 *4		Remote setti	Remote setting (deceleration)				
4	RH signal∗1	Pr. 59 = 0 (initial value	e)	High-speed of	High-speed operation command				
	0	<i>Pr: 59</i> = 1, 2 *4		Remote setti	ng (acceleration)	Pr. 59			
5		0: second function se 1: second function se		Pr. 44 to Pr. 51					
5	RT signal*1	<i>Pr. 270</i> = 1 *5		Stop-on cont	Stop-on contact selection 1				
6 to 8	— (not used)	(Always 0)							



Bit	Signal			Descrip	tion	Related Parameter				
9	MRS signal *1	Outpu	t stop	0: output shut off cancel 1: output shut off	,	Pr.17				
10	— (not used)	(Alway	/s 0)	0)						
	PU/NET signal *1, *2	_								
		PU op	eration int	erlock (Refer to page 30)						
		Bit11		/Operation Parameter write						
			<b>F</b>							
11	X12 signal *1, *3	0	mode Network op	tched to Network operation eration is enabled o the PU operation mode is	Parameter write is disabled (Note that the $Pr.297$ setting is available when $Pr.296 \neq$ "9999.")	_				
		1	enabled	node (PU, NET) switching is during Network operation	Parameter write is enabled (depending on <i>Pr. 77 Parameter write selection</i> and each parameter write conditions. Refer to the <i>Inverter Manual</i> for details.)					
12 to 14	— (not used)	(Alway	/s 0)			—				
15	Error reset	Reset occurr initializ	_							
*1 Sic				nunication continues.)	naed Even when changed using $P_r T$					

\*1 Signals of the Bit2 to Bit5, Bit9, and Bit11 can not be changed. Even when changed using *Pr.178 to Pr.183, Pr.187 and Pr.189*, the settings are invalid. Refer to the *inverter manual* for details of *Pr. 178 to Pr.183, Pr.187 and Pr.189*.

\*2 This setting is for the inverters with the PU/NET operation switchover (X65 signal) specification.

\*3 This setting is for the inverters with the PU operation interlock (X12 signal) specification.

- \*4 When *Pr. 59 Remote function selection* = "1" or "2", the functions of the RL, RM and RH signals are changed as given in the table.
- \*5 When *Pr: 270 Stop-on contact/load torque high-speed frequency control selection* = "1", functions of RL and RT signals are changed as in the table. (The setting is available for the FR-A700 series.)

#### REMARKS

• The values of each bit, "0" and "1," indicate "OFF" and "ON."

## 6.2.2 Set frequency

The set frequency can be set in 0.01Hz increments.

Bit	Range	Unit
0 to 15	0.00Hz to 400.00Hz	0.01Hz

#### Example:

If you want to set 120.00Hz, set 12000, which is the value multiplied by 100.

## REMARKS

• Regardless of the *Pr. 37 Speed display* setting, the value is always set in frequency (Hz).



## 6.3 Input data (inverter to master)

[Master input area (inverter  $\rightarrow$  master)]

Word	Address (word boundary) (n: node address)								А	pplic	atior	าร						
		Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	4(n-1)+0						Inve	erter s	tatus	mon	itor (R	Refer to	o page	e 55)				
1	4(n-1)+1			Life/	/warn	ing (	Refer	to pag	e57)			Fau	ult co	de (Re	efer to	page	57)	
2	4(n-1)+2			Output frequency monitor (Refer to page 59)														
3	4(n-1)+3						Out	put cı	ırrent	mon	itor <i>(</i> R	Refer t	o pag	e 59)				

## 6.3.1 Inverter status monitor

Monitors the output signal of the inverter from the network.

Bit	Signal				Description		Related parameter
0	During forward	5			Bit1	Operation During stop	_
	rotation		Forward rota		Reverse rotation: 0		
			Forward rota		Reverse rotation: 0	During forward rotation	
1	During reverse		Forward rota		Reverse rotation: 1	During reverse running	_
	running		Forward rota	ition: 1	Reverse rotation: 1	Not used	
2	RUN signal *1		verter nning		the inverter output frequency, the values of	uency reaches or exceeds alue changes to "1".	_
3	SU signal *1	-	eached the equency	eaches the set frequency,	Pr. 41		
4	IPF signal *1	ро	stantaneous wer failure/ dervoltage		an instantaneous pow ion activates, the valu	er failure or undervoltage e changes to "1".	Pr. 57
5	OL signal *1	٥v	verload alarm		stall prevention function stall prevention functions to "1".	n is activated, the value	Pr. 22, Pr. 23, Pr. 66
6	FU signal *1	fre	utput equency tection		the output frequency r 2 (Pr: 43 for reverse ro	Pr. 42, Pr. 43	
7	ALM signal *1	Fa	ult		the inverter protective e output (fault), the va	_	
8, 9	— (not used)	(A	lways 0)				_



Bit	Signal		Related parameter			
	— (not used)*2	— (not used)*2 (Always 0)				
10	Edit signal∗₃	Edit enabled	0: Parameter change disabled (X12 signal = "0") 1: Parameter change enabled (X12 signal = "1")	—		
11	NET signal	network	Command (run command/speed command) can be given through			
12	Y12 signal	Output current detection	' setting and persists for longer than the time set in			
13	Y13 signal	Zero current detection	When the output current is lower than the <i>Pr:152</i> setting and persists for longer than the time set in <i>Pr:153</i> , the value changes to "1".	Pr. 152, Pr. 153		
14	READY signal	Reset cancel	<ul><li>0: Inverter resetting/starting after power is turned ON</li><li>1: Reset canceling</li></ul>	_		
15	— (not used)	(Always 0)		_		

\*1 Signals of the Bit2 to Bit7 can not be changed. Even if signals are changed using *Pr*:190 to *Pr*:195, settings are invalid.

Refer to the inverter manual for details of Pr. 190 to Pr. 195.

- \*2 This setting is for the inverters with the PU/NET operation switchover (X65 signal) specification.
- \*3 This setting is for the inverters with the PU operation interlock (X12 signal) specification.

#### REMARKS

• The values of each bit, "0" and "1," indicate "OFF" and "ON."

## 6.3.2 Fault code

Description of an alarm that occurred in the inverter can be read.

Bit	Name	Description	
0 to 7	Fault code	When a fault occurs in the inverter, fault code is displayed. ( <i>Refer to page 82</i> )	

## 6.3.3 Life/warning

Whether the control circuit capacitor, main circuit capacitor, cooling fan, and each parts of the inrush current limit circuit have reached the life warning output level or not can be checked.

Bit	Name	Description
8	Control circuit capacitor life	0: without warning, 1: with warning The control circuit capacitor life is calculated from the energization time and temperature according to the operating status, and is counted down from 100%. A warning is output when the control circuit capacitor life falls below 10%. (The setting value goes back to 0 when the part is replaced.)
9	Main circuit capacitor life	0: without warning, 1: with warning On the assumption that the main circuit capacitor capacitance at factory shipment is 100%, the capacitor life is checked every time measurement is made. A warning is output when the measured value falls below 85%. The life check of the main circuit capacitor can be performed by measuring at the maintenance time, etc. After setting "1" in <i>Pr. 259 Main circuit capacitor life measuring</i> , switch OFF power once, then ON again to check that <i>Pr. 259</i> = "3" (measuring completion). (The setting value goes back to 0 when the part is replaced.)



Bit	Name	Description
10	Cooling fan life	0: without warning, 1: with warning This function detects that the cooling fan speed falls 50% or below and outputs a warning. (The setting value goes back to 0 when the part is replaced.)
11	Inrush current limit circuit life	0: without warning, 1: with warning Counts the number of contact (relay, contactor, thyristor) ON times and counts down every 100% (0 times) to 1%/10,000 times. Outputs a warning when the speed reaches 10% (900000 times). (The setting value goes back to 0 when the part is replaced.)
12	FIN signal (Heatsink overheat pre- alarm)	0: without warning, 1: with warning Output when the heatsink temperature reaches about 85% of the heatsink overheat protection providing temperature.
13	Alarms	0: without display, 1: with display
14	— (not used)	(Always 0)
15	Y95 signal (maintenance timer)	0: normal, 1: maintenance timer has elapsed When the <i>Pr</i> : 503 Maintenance timer setting has elapsed the time (100h increments) set in <i>Pr:504 Maintenance timer alarm output set time</i> , the value changes to 1. (Turn ON Y95 signal.) When <i>Pr: 504</i> = "9999", no function is selected.

**REMARKS**• The values of each bit, "0" and "1," indicate "OFF" and "ON."

## 6.3.4 Output frequency monitor

The output frequency of the inverter can be monitored in 0.01Hz increments.

Bit	Range	Unit		
0 to 15	0.00Hz to 400.00Hz	0.01Hz		

Example:

If the monitor value is 120.00Hz, 12000 (the value multiplied by 100) is displayed.

## REMARKS

• Regardless of the Pr. 37 Speed display setting, the value is always displayed in frequency (Hz).

## 6.3.5 Output current monitor

The output current of the inverter can be monitored in 0.1A increments.

Bit	Range	Unit
0 to 15	0.0A to 3276.7A	0.1A

\* For the 55K or lower, increments of output current monitor are rounded from 0.01A increments to 0.1A increments. (The inverter model, 55K and 75K differ according to -NA and -EC versions. (*Refer to page 1*))

# **MESSAGE TRANSMISSON**

Message transmission is a non-periodic data communication method to communicate to a specified node when send request is given.

Basic function of message transmission is as follows.

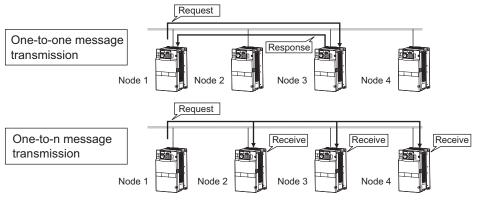
- (1) When a node receives a token, one frame can be sent before sending cyclic frame.
- (2) The message frame size which can be sent at a time is 1024 byte maximum.

Message frame

1024 byte

- (3) This method applies algorithm which controls refresh time not exceeding refresh cycle permissible time.
- (4) Two transmission functions are available. One is "one-to-one message transmission" to send to specified nodes, and another is "one-to-n message transmission" to send to all nodes.

- (5) For "one-to-one message transmission", whether the other node has received data correctly or not is checked.
  - For "one-to-n message transmission", response is not given after receipt of a message.



Following functions are provided with a message transmission.

Function	Description	Refer to Page
Word block read/write	Performs data read/write per word unit (one address 16 bits) to the virtual address space (32-bit address space) of other node from the network.	64
Network parameter read	Reads network parameter information of other node from network.	84
Log data read	Reads log information of other node from network.	87
Log data clear	Clears log information (Refer to page 87) of other node from network.	90
Profile read	Reads system parameter of device profile of other node from network.	91
Message loopback	Returns message data received then performs message communication test of device.	95

## 7.1 Error response at word block read/write

Error response may be received when reading/writing the product information of connected Mitsubishi inverter.

In such a case, error code is attached to the data portion.

The list of error code is shown below.

Error code	Description	REMARKS
H0010 Address error		<ul> <li>Odd address was specified.</li> <li>Accessed address not defined.</li> </ul>
H0020	Size error	Write size was other than one word.
H0030	Data error	<ul> <li>A value outside the data area was specified.</li> <li>The range of calibration was too narrow.</li> </ul>
H0040	Write disable error	<ul> <li>Attempted to write to monitor data.</li> <li>Attempted to write to a parameter during an operation.*1</li> <li>Attempted to write to a write-prohibited parameter.*2</li> </ul>
H0060	During reset	Accessed during inverter reset.

\*1 When the inverter with the PU/NET operation switchover (X65 signal) specification is used.

\*2 When the inverter with the PU operation interlock (X12 signal) specification is used.



## 7.2 Word block read/write

Performs data read/write per word unit (one address 16-bit unit) to the virtual address space (32 bit address space) of other node from the network.

#### (1) Word block read

Item		Data Portion					
Req	uest	Not applicable	Not applicable				
	Normal response	Offset	Bit 15 to Bit 0				
Response		+0	Virtual address space (Refer to <i>page 65</i> for details)				
	Error response	Offset +0	Bit 15 to Bit 0 Error code ( <i>Refer to page 63</i> )				

#### (2) Word block write\*

Item		Data Portion				
		Offset	Bit15 to Bit0	]		
Req	Request		Virtual address space (Refer to page 65 for details)			
	Normal response	Not applicable	9			
Response	Error	Offset	Bit 15 to Bit 0			
	response	+0	Error code (Refer to page 63)			

\* When the inverter with the PU/NET operation switchover (X65 signal) specification is used, word block write is available only for the faults history batch clear.

## 7.2.1 Virtual address space of word block read/write

Virtual address	Applications					sage :ess	Refer
(byte boundary)		Address (word boundary)	Size (word boundary)	Description	Read	Write	to Page
H00000000	Common memory area 1	0 to 511	512	Input/output data	0	×	46
H00000400	Common memory area 2	0 to 1023	1024	Control information (inverter→master)	0	×	
H00000C00		1024 to 2047	1024	Control information (master→inverter)	0	×	47
H00001400		2048 to 8191	6144	Control information (blank)	×	×	
H1000000		0 to 71	72	Product information	0	×	66
H100000C8		100 to 100	1	Operation mode	0	×	68
H100000DC		110 to 110	1	Inverter status	0	×	69
H100000F0	Information of individual	120 to 121	2	Set frequency	0	×	70
H10000190	products	200 to 299	100	Inverter monitor	0	×	71
H100007D0		1000 to 1999	1000	Parameter	0	0*	74
H100016AC		2902 to 2939	38	Calibration parameters	0	O*	76
H10001770		3000 to 3899	900	Fault description	0	0	78

\* Writing of parameters / calibration parameters is available only for the inverter with PU operation interlock (X12 signal) specification while the X12 signal (bit 11), which gives operation commands through FL remote communication, is ON.

### 7.2.2 Product information

Product information (the inverter model, inverter capacity, etc) can be read.

Virtual addross	Applications				
Virtual address (byte boundary)	Address (word boundary)	Size (word boundary)	Description	Read	Write
H1000000	0	50	Maker name: MITSUBISHI ELECTRIC CORPORATION	0	х
H10000064	50	20	Product name: FR-A700 or FR-F700(P)	0	×
H100008C	70	1	Inverter capacity : in 0.1kW increments	0	×

\* When accessing a message, the access size should be the size stated in the table above.

#### <Word block read (maker name)>

Item		Data Portion					
Req	uest	Not applicabl	e				
		Returns "MIT	SUBISHI ELECTRIC CO	RPORATION". The rest	are the characters for space.		
		Offset	Bit 15 to Bit 8	Bit 7 to Bit 0			
	Normal	+0	Second character	First character			
	response	+1	Fourth character	Third character			
Response		:					
		+49	Hundredth character	Ninety ninth character			
	Error	Offset	Bit 15	Bit 15 to Bit 0			
	response	+0	Error code (R	efer to page 63)			

#### <Word block read (product name)>

Item		Data Portion				
Req	uest	Not applicable	e			
		For the 200V	class FR-A700, "FR-A720'	is returned. The rest are tl	ne characters for space.	
		Offset	Bit 15 to Bit 8	Bit 7 to Bit 0		
	Normal	+0	Second character	First character		
	response	+1	Fourth character	Third character		
Response		:				
		+19	Fortieth character	Thirty ninth character		
	Error	Offset	Bit 15	to Bit 0		
	response	+0	Error code (R	efer to page 63)		

#### <Word block read (inverter capacity)>

lte	m	Data Portion				
Req	uest	Not applicable	9			
		Inverter capa	city is returned.			
		Offset	Bit 15 to Bit 0	<b>Inverter Capacity</b>	Value	
	Normal	+0	Inverter Capacity	0.4kW	4	
	response			0.75kW	7	
Response				:		
				630kW	6300	
	Error	Offset	Bit 15 to Bit 0			
	response	+0	Error code (Refer to page 63)			

### 7.2.3 Operation mode

The operation mode of the inverter can be read from the network.

Virtual address	Applications				sage ess
(byte boundary)		Size (word boundary)	Description	Read	Write
H100000C8	100	1	Operation mode	0	×

\* When accessing a message, the access size should be the size stated in the table above.

<Word block read (operation mode)>

lte	em	Data Portion						
Req	uest	Not applicable	e					
		Operation mo	Operation mode is returned.					
	Normal	Offset	Bit 15 to Bit 0	Operation mode	Value			
	response	+0	Operation mode	PU operation	H0001			
Response	response			PUJOG operation	H0003			
Response				Network operation	H0004			
	<b>F</b>							
	Error	Offset	Bit 15 to Bit 0					
	response	+0	Error code (Refer to page 63)					

### 7.2.4 Inverter status

Monitors the output signal of the inverter from network.

Virtual address	Applications				sage æss
(byte boundary)		Size (word boundary)	Description	Read	Write
H100000DC	110	1	Inverter status	0	×

\* When accessing a message, the access size should be the size stated in the table above.

<Word block read (inverter status)>

lte	m	Data Portion				
Req	uest	Not applicable	e			
		Inverter statu	s is returned. (Refer to <i>page 55</i> for details)			
Normal		Offset	Bit 15 to Bit 0			
Response	response +0	+0	Inverter status			
Response						
	Error	Offset	Bit 15 to Bit 0			
	response	+0	Error code (Refer to page 63)			

## 7.2.5 Set frequency

Set frequency can be read from RAM or EEPROM in 0.01Hz increments.

Virtual address	Applications				Message Access	
(byte boundary)		Size (word boundary)	Description		Write	
H100000F0	120	1	Set frequency (EEPROM/RAM)	0	х	
H100000F2	121	1	Set frequency (RAM)	0	×	

\* When accessing a message, the access size should be the size stated in the table above.

<Word block read (set frequency (EEPROM/RAM))>

<Word block read (set frequency (RAM))>

lte	m	Data Portion			
Req	uest	Not applicable	9		
	Normal	Set frequency H0000 to HFI	/ is returned. FFF (0.01Hz increments)		
	response	Offset	Bit 15 to Bit 0		
Response		+0	Set frequency		
	<b>F</b>	011-01			
	Error	Offset	Bit 15 to Bit 0		
	response	+0	Error code (Refer to page 63)		

#### REMARKS

• Regardless of the Pr. 37 Speed display setting, the value is always displayed in frequency (Hz).

### 7.2.6 Inverter monitor

Inverter monitored value can be read.

<Word block read (inverter monitor)>

lte	m	Data Portion				
Req	uest	Not applicable	9			
	Nerveral	Inverter moni	tor value is returned.			
	Normal response	Offset	Bit 15 to Bit 0			
Response	response	+0	Inverter monitor value (Refer to page 72)			
Response						
	Error	Offset	Bit 15 to Bit 0			
	response	+0	Error code (Refer to page 63)			
			Endi code ( <i>Rejer to page 05)</i>			

Inverter monitor value of each monitor is as in the table below. Refer to the *inverter manual* for details of each monitor. (When accessing a message, the access size should be 2 byte (1 word).)

Code number	Description	Unit	Code number	Description	Unit
H10000190	Output frequency *11, *12	0.01Hz		Torque command *2	0.1%
H10000192	Output current *12	0.01A/0.1A *1	H100001D0	Torque current command *2	0.1%
	Output voltage *12	0.1V	H100001D2	Motor output *2	0.01kW/ 0.1kW *1
	Set frequency	0.01Hz	H100001D4	Feedback pulse *2, *5	0.1KW 1
	Running speed	1	11100001D4	Motor tomporature monitor	
	Motor torque *2	0.1%	H100001EA	Motor temperature monitor output *2	1°C
	Converter output voltage	0.1V			Variable
	Regenerative brake duty	0.1%	H100001F2	Power saving effect	according to
H100001A2	Electronic thermal relay function load factor	0.1%			parameters Variable
H100001A4	Output current peak value	0.01A/0.1A *1	H100001F4	Cumulative saving power	according to
H100001A6	Converter output voltage peak value	0.1V		PID set point	parameters 0.1%
H100001A8	Input power	0.01kW/0.1kW *1	H100001F8	PID measured value	0.1%
H100001AA	Output power	0.01kW/0.1kW *1	H100001FA	PID deviation	0.1%
H100001AC	Input terminal status *6		H10000202	Option input terminal status *2, *8	_
H100001AE	Output terminal status *7			Option input terminal status 2 *2, *9	
H100001B0	Load meter	0.1%		Option output terminal status *2, *10	
H100001B2	Motor excitation current *2	0.01A/0.1A *1		PID measured value 2 *4	0.1%
H100001B4	Position pulse *2, *5	—		Cumulative power (lower 16 bits) *3	
H100001B6	Cumulative energization time	1h		Cumulative power (upper 16 bits) *3	
H100001BA	Orientation status *2, *5	—		Cumulative power (lower 16 bits) *3	
	Actual operation time	1h		Cumulative power (upper 16 bits) *3	0.01kW/0.1kW *1
	Motor load factor	0.1%		BACnet reception status *4	1
H100001C0	Cumulative power	1kWh	H10000232	BACnet token pass counter *4	1

				MESSAGE TRANSM	isson 🦷
Code umber	Description	Unit	Code number	Description	Unit
0000234	BACnet valid APDU counter *4	1	H10000238	Terminal CA output level *4	—
0000236	BACnet communication error counter *4	1	H1000023A	Terminal AM output level *4	
The inver These ite These ite These ite	cording to capacities. (55K or lower/ rter model, 55K and 75K differ accor ms can be monitored with the FR-A ms can be monitored with the FR-F ms can be monitored with the FR-F ig is enabled only when the FR-A7A	ding to -NA and 700 series only. 700P series onl 700-NA series o	y.	Pefer to page 1.)	

\*6 Input terminal monitor details

\*1

\*2 \*3

\*4

\*5

b15															b0	
-	-	-	-	CS	RES	STOP	MRS	JOG	RH	RM	RL	RT	AU	STR	STF	Ι
Output b15	termir	nal mor	nitor de	etails											b0	
-	-	-	-	-	-	-	-	-	ABC2	ABC1	FU	OL	IPF	SU	RUN	I
Details b15	of opt	ion inp	ut tern	ninal m	onitor	1 (inpu	t termi	nal sta	tus of	FR-A7	AX)—a	all term	inals a	ire OFI	F when b0	an option is not
X15	X14	X13	X12	X11	X10	X9	X8	X7	X6	X5	X4	X3	X2	X1	X0	
	of opt	ion inp	ut term	ninal m	onitor	2 (inpu	t termi	nal sta	tus of	FR-A7	AX)—a	all term	inals a	ire OFI	F when b0	an option is not
b15															00	
b15 -	-	-	-	-	-	-	-	-	-	-	-	-	-	-	DY	[
-	- of opti	- on outp	- out tern	- ninal m	- onitor (	- (output	- termina	- al statu	- s of FF	- R-A7AY	- //A7AR	- )—all te	- ermina	- Is are (	DY	en an option is no

\*11 When a value other than "9999" is set in *Pr:430* under position control (*Pr:800* = "3"), pulse monitor is selected. (FR-A700 series only)

\*12 The monitor value is retained when an inverter fault occurs. Resetting the fault clears the retained value.

Code number	Description	Unit
	BACnet valid APDU counter *4	1
H10000236	BACnet communication error counter *4	1



### 7.2.7 Parameter

Inverter parameters can be read or written through the network.

Refer to the *inverter manual* for details of the parameters.

Virtual address		Applications							
(byte boundary)	Address (word boundary)	Size (word boundary)	Description	Read	Write				
H100007D0	1000	1	Pr. 0	0	O*1				
H100007D2	1001	1	Pr. 1	0	O*1				
H100007D4	1002	1	Pr. 2	0	O*1				
	;;;;;								
H10000F9C	1998	1	Pr. 998	0	O*1				
H10000F9E	1999	1	Pr. 999	0	O*1				

\*1 Reading is available only for the inverters with the PU operation interlock (X12 signal) specification.

\*2 When accessing a message, the access size should be the size stated in the table above.



#### <Word block read (parameter)>

lte	m	Data Portion					
Req	uest	Not applicable					
	N a was al	Specified para	ameter values return.				
	Normal response	Offset	Bit 15 to Bit 0				
Response	response	+0	Parameter value				
i teoponoo	_	·					
	Error	Offset	Bit 15 to Bit 0				
	response	+0	Error code (Refer to page 63)				

<Word block write (parameter)>

lte	em	Data Portion					
		Specified para	ameter values are written.				
Req	uest	Offset	Bit 15 to Bit 0				
			Parameter value				
	Normal response	Not applicable	)				
Response	Error response	Offset +0	Bit 15 to Bit 0 Error code ( <i>Refer to page 63</i> )				
response		<u>+</u> 0	Endi code (Refer to page 03)				

#### REMARKS

• Parameters can be written while the X12 signal (Bit11), which gives operation commands through FL remote communication, is ON. (*Refer to page 51*) (Note that the *Pr:77* setting cannot be written through FL remote communication.)

### 7.2.8 Calibration parameters

Calibration parameters of the inverter can be read or written through the network.

Refer to the *inverter manual* for details of each calibration parameters.

Virtual address		Applicat			sage æss		
(byte boundary)	Address (word boundary)	Size (word boundary)	Description	Read	Write		
H100016AC	2902	1	Pr. 902	0	O*1		
H100016F6	2939	1	Pr. 939	0	O*1		

\*1 Writing of parameters / calibration parameters is available only for the inverter with PU operation interlock (X12 signal) specification while the X12 signal (bit 11), which gives operation commands through FL remote communication, is ON.

\*2 When accessing a message, the access size should be the size stated in the table above.

<Word block read (calibration parameter)>

m	Data Portion					
lest	Not applicable					
Nersel	Specified calibrat	ion parameter values is returned.				
	Offset	Bit 15 to Bit 0				
response	+0	Calibration parameter value				
Error	Offset	Bit 15 to Bit 0				
response	+0	Error code (Refer to page 63)				
	est Normal response Error	est     Not applicable       Normal response     Specified calibrat       Offset     +0       Error     Offset	Not applicable       Normal response     Specified calibration parameter values is returned.       Offset     Bit 15 to Bit 0       +0     Calibration parameter value       Error     Offset     Bit 15 to Bit 0			

#### <Word block write (calibration parameter)>

lte	m	Data Portion					
		Specified calib	pration parameter values are written.				
Req	uest	Offset	Bit 15 to Bit 0				
		+0	Calibration parameter value				
	Normal response	Not applicable	)				
Response Error		Offset	Bit 15 to Bit 0				
	response	+0	Error code (Refer to page 63)				

### 7.2.9 Fault record

Faults history can be monitored up to eight past faults occurred in the inverter.

Virtual address		ŀ	Applicat	lions		sage æss
(byte boundary)	Address (word boundary)	Size (word boundary)	Description		Read	Write
H10001770	3000	1	Faults history batch clear		×	0
H10001838	3100 to 3899	800	Past eig	ght faults history	0	×
H10001838	3100	1		Fault code	0	×
H1000183A	3101	3		Fault display	0	×
H10001840	3104	1	Lataat	Output frequency at fault occurrence	0	×
H10001842	3105	1	Latest	Output current at fault occurrence	0	×
H10001844	3106	1	history	faults Output voltage at fault occurrence		×
H10001846	3107	1	Thistory	Energization time at fault occurrence	0	×
H10001848	3108	2		(blank)	×	×
H1000184C	3110	90		Fault name	0	×
:						
H10001DB0	3800	1		Fault code	0	×
H10001DB2	3801	3		Fault display	0	×
H10001DB8	3804	1	Past	Output frequency at fault occurrence	0	×
H10001DBA	3805	1	eight	Output current at fault occurrence	0	×
H10001DBC	3806	1	faults			×
H10001DBE	3807	1	history	Energization time at fault occurrence	0	×
H10001DC0	3808	2		(blank)	×	×
H10001DC4	3810	90		Fault name	0	х

\* When accessing a message, the access size should be the size stated in the table above.

#### <Word block write (faults history batch clear)>

lte	em	Data Portion				
		Faults history	can be cleared.			
Reg	uest	Offset	Bit 15 to Bit 0			
iteq	uesi	+0	Any*			
		* Any value	is set.			
	Normal response	Not applicable	9			
Response Error response		Offset +0	Bit 15 to Bit 0 Error code ( <i>Refer to page 63</i> )			

#### <Word block read (fault code)>

lte	m	Data Portion					
Request Not applicable			9				
		Fault code is	returned.				
	Normal	Offset	Bit 15 to Bit 0				
Response	response	+0	Fault code (Refer to page 82)				
Response							
	Error	Offset	Bit 15 to Bit 0				
	response	+0	Error code (Refer to page 63)				



<Word block read (fault display)>

lte	m	Data Portion				
Req	uest	Not applicabl	Not applicable			
			isplay (5 characters) is returned as a character string. ( <i>Refer to page 82</i> ) st one character is space character.			
	Normal		Bit 15 to Bit 8	Bit 7 to Bit 0		
	response	+0	Second character	First character		
Response		+1	Fourth character	Third character		
		+2	Sixth character (space character)	Fifth character		
	Error	Offset	Bit 15 to Bit 0			
response		+0	Error code (Refer to p	age 63)		

<Word block read (output frequency at fault occurrence (0.01Hz increments), output current (0.01A/0.1A increments\*), output voltage (0.1V), energization time (1h increments))>

Item			Data Portion	
Req	uest	Not applicable		
Normal		Output frequence	cy, output current, output voltage, and energization tim	ne at fault occurrence is returned.
	response	Offset	Bit 15 to Bit 0	
Response	response	+0	Data at fault occurrence	
	Error	Offset	Bit 15 to Bit 0	
	response	+0	Error code ( <i>Refer to page 63</i> )	

\* Differ according to capacities. (55K or lower/75K or higher) The inverter model, 55K and 75K differ according to -NA and -EC versions. (*Refer to page 1*)

#### <Word block read (fault name)>

Item		Data Portion				
Request		Not applicable				
	Fault name is	Fault name is returned in a character string. The rest are space characters. (Refer to page 82)				
	Offset	Bit 15 to Bit 8	Bit 7 to Bit 0			
Normal	+0	Second character	First character			
response	+1	Fourth character	Third character			
	:					
	+89	One hundred eightieth character	One hundred seventy-ninth character			
Error	Offset	Bit 15 to Bit 0				
response	+0	Error code (Refer to page	e 63)			
	Normal response Error	Normal response Error Noffset +0 +1 : +89	Vot applicable           Fault name is returned in a character string. The           Offset         Bit 15 to Bit 8           +0         Second character           +1         Fourth character           :         +89           One hundred eightieth character           Error         Offset			



#### •Fault code

Refer to the *inverter manual* for details of faults record.

Fault code *1	Fault Indication	Fault name
H0000	_	No fault
H0010	E.OC1	Overcurrent shut-off during acceleration
H0011	E.OC2	Overcurrent shut-off during constant speed
H0012	E.OC3	Overcurrent shut-off during deceleration or stop
H0020	E.OV1	Regenerative overvoltage shut-off during acceleration
H0021	E.OV2	Regenerative overvoltage shut-off during constant speed
H0022	E.OV3	Regenerative overvoltage shut-off during deceleration or stop
H0030	E.THT	Inverter overload shut-off (electronic thermal relay function)
H0031	E.THM	Motor overload shut-off(electronic thermal relay function)
H0040	E.FIN	Fin overheat
H0050	E.IPF	Instantaneous power failure
H0051	E.UVT	Undervoltage
H0052	E.ILF	Input phase failure
H0060	E.OLT	Stall prevention

Fault code *1	Fault Indication	Fault name
H0061*2	E.SOT	Loss of synchronism detection
H0070	E.BE	Brake transistor fault detection
H0080	E.GF	Output side earth (ground) fault overcurrent
H0081	E.LF	Output phase failure
H0090	E.OHT	External thermal relay operation
H0091	E.PTC	PTC thermistor operation
H00A0	E.OPT	Option fault
H00A1	E.OP1	Communication option fault
H00A2	E.OP2	Communication option fault
H00A3	E.OP3	Communication option fault
H00B0	E.PE	Parameter storage device fault
H00B1	E.PUE	PU disconnection
H00B2	E.RET	Retry count excess
H00B3	E.PE2	Parameter storage device fault
H00C0	E.CPU	CPU error
H00C1	E.CTE	Operation panel power supply short circuit, RS-485 terminal power supply short circuit
H00C2	E.P24	24VDC power output short circuit
H00C4	E.CDO	Output current detection value exceeded

Fault code *1	Fault Indication	Fault name
H00C5	E.IOH	Inrush current limit circuit fault
H00C6	E.SER	Communication error (inverter)
H00C7	E.AIE	Analog input error
H00C8	E.USB	USB communication error
H00D0	E.OS	Overspeed occurrence
H00D1	E.OSD	Speed deviation excess detection
H00D2	E.ECT	No encoder signal
H00D3	E.OD	Excessive position error
H00D5	E.MB1	Brake sequence error
H00D6	E.MB2	Brake sequence error
H00D7	E.MB3	Brake sequence error
H00D8	E.MB4	Brake sequence error
H00D9	E.MB5	Brake sequence error
H00DA	E.MB6	Brake sequence error
H00DB	E.MB7	Brake sequence error
H00DC	E.EP	Encoder phase error

Fault code *1	Fault Indication	Fault name
H00E6	E.PID	PID signal fault
H00F1	E.1	Option1 fault
H00F2	E.2	Option2 fault
H00F3	E.3	Option3 fault
H00F5	E.5	
H00F6*2	E.6	CPU error
H00F7	E.7	
H00FB	E.11	Opposite rotation deceleration error
H00FD	E.13	Internal circuit error
Other than above	E.00	Error (Contact your sales representative)

\*1 Fault code size of cyclic transmission is 1 byte. The lower two digits of fault code are displayed.

\*2 Reading is available only for the inverters with the PU operation interlock (X12 signal) specification.

### REMARKS

• Available faults differ by inverter model. For the details, refer to the Instruction Manual of the inverter.



### 7.3 Network parameter read

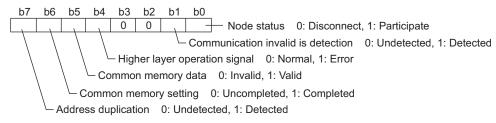
With this function, network parameter information of other node is read from network.

Item		Data Portion										
Req	uest	Not applicable										
		Offset	Bit 15 to Bit 8	Bit 7 to Bit 0	Remarks							
		+0	Second character	First character	Node name							
		+1	Fourth character	Third character	Character string of "FR-A700" or							
		+2	Sixth character	Fifth character	"FR-F700(P)" is stored.							
		+3	Eighth character	Seventh character	In the reset places, space							
		+4	Tenth character	Ninth character	characters are set.							
		+5	Second character	First character	Vender name							
			+6	Fourth character	Third character	Character string of "MELCO" is						
		+7	Sixth character	Fifth character	stored.							
									+8	Eighth character	Seventh character	In the reset places, space
Response	Normal	+9	Tenth character	Ninth character	characters are set.							
Response	response	+10	Second character	First character	Manufacturer model name							
		+11	Fourth character	Third character	Character string of "FR-A7NF" is							
		+12	Sixth character	Fifth character	stored.							
					+13	Eighth character	Seventh character	In the reset places, space				
		+14	Tenth character	Ninth character	characters are set.							
		+15	First addres	s of region 1								
		+16		region 1	4 words always							
		+17	First addres	s of region 2								
		+18	Size of	region 2	16 words always							
		+19	(spare)	Token monitoring time out time	10ms always							

Item		Data Portion					
		Offset	Bit 15 to Bit 8	Bit 7 to Bit 0	Remarks		
		+20	(spare)	Minimum permissible clearance	1.0ms always		
		+21	(spare)	Link status	Refer to page 86		
		+22	(spare)	Protocol	H80 always		
		+23	Higher-la	yer status	Refer to page 86		
	Normal				0 to 65535ms		
Response	response	+24	Refresh cycle permissible time setting		Refresh cycle permissible time (120% value of the time the token circulates one ring) of own node.		
				+25	Refresh cycle measured value (current value)		0 to 65535ms
		+26	Refresh cycle measured	value (maximum value)	Measured value (current value,		
		+27	Refresh cycle measured	d value (minimum value)	maximum value, minimum value) of one cycle of own node.		
	Error	Offset	Bit 15	to Bit 0			
	response	+0	Error code (Re	efer to page 63)			

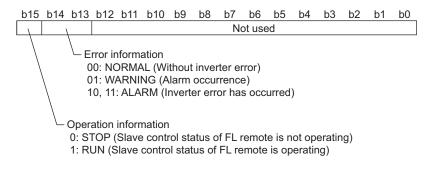


#### <Link status>



#### <Higher-layer status>

The inverter periodically creates "higher layer status" based on "slave control status of FL remote" and "inverter status". In addition, the inverter reports the "higher layer status" to the master (FA link layer) periodically.



### 7.4 Log data read

With this function, log information of other node is read from network.

Item		Data Portion					
Request		Not applicable					
		Offset	Bit 7 to Bit 0	Remarks			
		+0	The number of communication socket transmitting times				
		+4	The number of communication socket transmitting error times				
		+8	The number of Ethernet transmitting error times				
		+12 to +20	—				
		+24	The number of communication socket receiving times				
		+28	The number of communication socket receiving error times				
		+32	The number of Ethernet receiving error times				
		+36 to +44	—				
	Normal	+48	The number of token transmitting times				
_		+52	The number of cyclic frame transmitting times				
Response	response	+56	The number of 1:1 message transmitting times				
	response	+60	The number of 1:n message transmitting times				
		+64, +68	—				
		+72	The number of token receiving times				
		+76	The number of cyclic frame receiving times				
		+80	The number of 1:1 message receiving times				
		+84	The number of 1:n message receiving times				
		+88, +92					
		+96	The number of cyclic transmission receiving error times				
		+100	The number of cyclic address size error times				
		+104	The number of cyclic CBN error times				



## MESSAGE TRANSMISSON

ltem		Data Portion				
		Offset	Bit 7 to Bit 0	Remarks		
		+108	The number of cyclic TBN error times			
		+112	The number of cyclic BSIZE error times			
		+116 to +140	—			
		+144	The number of message transmission retransmitting times			
		+148	The number of message transmission retransmitting over times			
		+152 to +164	—			
		+168	The number of message transmission receiving error times			
		+172	The number of message sequence version error times			
		+176	The number of message sequence retransmitting recognition times			
	Normal	+180 to				
Response	response	+188	—			
	response	+192	The number of ACK error times			
		+196	The number of ACK sequence version error times			
		+200	The number of ACK sequence number error times			
		+204	The number of ACK node number error times			
		+208	The number of ACK TCD error times			
		+212 to	_			
		+236				
		+240	The number of token multiplexing recognition times			
		+244	The number of token destroyed times			
		+248	The number of token reissued times			
		+252 to +260	_			
		+264	The number of token hold time out times			

MESSAGE TRANSMISSON

lte	Item		Data Portion				
		Offset	Bit 7 to Bit 0	Remarks			
		+268	The number of token monitoring time out times				
		+272 to					
		+284	—				
		+288	Total operation times				
		+292	The number of frame waiting status times				
		+296	Entry time				
	Normal	+300	The number of times disconnected				
	response	+304	The number of disconnected times due to skip				
Response		+308	The number of recognition times of other node disconnected				
		+312 to					
		+332	—				
		+336 to	List of participation recognized node				
		+364	List of participation recognized hode				
		+368 to					
		+508					
	Error	Offset	Bit 15 to Bit 0				
	response	+0	Error code (Refer to page 63)				

**REMARKS**• Ethernet is a registered trademark of Fuji Xerox Corporation in Japan.



### 7.5 Log data clear

Clears log information (Refer to page 87) of other node from network.

Item		Data Portion						
Request		Not applicable	Not applicable					
	Normal response							
Response	Error response	Offset +0	Bit 15 to Bit 0 Error code ( <i>Refer to page 63</i> )					

### 7.6 Profile read

With this function, system parameter of device profile of other node is read from network.

Item		Data Portion					
Req	uest	Not applicable					
	Normal	Offset	Bit 15 to Bit 0				
Response	response	+0	Read data (see the table below for details)				
	Error	Offset	Bit 15 to Bit 0				
	response	+0	Error code (Refer to page 63)				



#### •SYSPARA

Parameter Name	Nan	ne character	Data Type	Parameter description		
Falameter Name	Length	Character	Data Type	Length	Character	
Device profile common specification version	6	"COMVER"	INTEGER	1	1	
System parameter recognition character	2	"ID"	PrintableString	7	"SYSPARA"	
System parameter change number	3	"REV"	INTEGER	1	0	
System parameter change			[INTEGER], 2, (0001-9999),	2	(Example) 2007	
date	7	"REVDATE"	[INTEGER], 1, (01-12),	1	(Example) 5	
uale			[INTEGER], 1, (01-31)	1	(Example) 31	
Device type	10	"DVCATEGORY"	PrintableString	3	"INV"	
Vender name	6	"VENDOR"	PrintableString	10	"MELCO "	
Product type name	7	"DVMODEL"	PrintableString	10	"FR-A7NF "	

#### ●INVPARA

Parameter Name	Nam	ne Character	Data Type	Parameter Description		
Falameter Name	Length Character		Data Type	Length	Character	
Device specific parameter distinguishing characters	2	"ID"	PrintableString	7	"DEVPARA"	
MAC address	10	"MACADDRESS"	INTEGER	6	MAC address (6 byte) (Example) 08 00 70 46 D0 00	
Firmware version (Inverter)	7	"INV VER"	PrintableString	5	ROM number (Example) 7972*	
Firmware version (option)	7	"OPT VER"	PrintableString	5	ROM number (Example) 8015*	



#### Arrangement of transfer syntax data (coded)

Identifier	Length	Descriptior	ı					
30	81AA	Identifier	Length	Description	n			
		30	6F	Identifier	Length	Description		
				13	06	"COMVER"		
				02	01	1		
				13	02	"ID"		
				13	07	"SYSPARA"		
				13	03	"REV"		
				02	01	0		
				13	07	"REVDATE"		
				Identifier	Length	Description		
				30	0A	Identifier	Length	Description
						02	02	07D7
						02	01	05
						02	01	1F
				Identifier	Length	Description		
				13	0A	"DVCATEGORY"		
				13	03	"INV"		
				13	06	"VENDOR"		
				13	0A	"MELCO "		
				13	07	"DVMODEL"		
				13	0A	"FR-A7NF "		
		Identifier	Length	Description	n			
		30	39	Identifier	Length	Description		
				13	02	"ID"		
				13	07	"DEVPARA"		
				13	0A	"MACADDRESS"		
				02	06	(6 byte data)		
				13	07	"INV VER"		
				13	05	(5 byte data)		
				13	07	"OPT VER"		
				13	05	(5 byte data)		

### 7.7 Message loopback

Perform communication test of device by returning message data received.

lte	Item		Data Portion				
_		Offset	Bit 15 to Bit 0	]			
Req	uest	+0 :	Any data up to 1024 byte.				
Response	Normal	Offset	Bit 15 to Bit 0	1			
response	response	+0 :	Same data as request data is sent.				

# DESCRIPTION AND CORRECTIVE ACTION OF FAULT INDICATION

Description and countermeasure for the fault indication are stated below.

### (1) Fault

8

When a fault occurs, the inverter trips and a fault signal is output.

When the protective function is activated, refer to the inverter manual to take the appropriate countermeasure and reset the inverter to perform operation again.

Operation panel indication	E.OPT	E.0PF	FR-PU04 FR-PU07	Option Fault			
Name	Option fault						
Description	Appears when node address is out of range (other than 1 to 64) or not correctly set.						
Check Point	<ul> <li>Check that node address is within the range of 1 to 64.</li> <li>Check that the node address switch is not set between numbers.</li> </ul>						
Corrective Action	<ul> <li>Set the node address within the range of 1 to 64. (<i>Refer to page 17</i>)</li> <li>Set the node address switch to the number position correctly. (<i>Refer to page 17</i>)</li> <li>If the problem still persists after taking the above measure, please contact your sales representative.</li> </ul>						

# 9

# TROUBLESHOOTING

If a fault occurs and the inverter fails to operate properly, locate the cause of the fault and take proper corrective action by referring to the troubleshooting below. If the corresponding information is not found in the table, the inverter has problem, or the component parts are damaged, contact your sales representative.

Dis	play				
Operation panel of inverter	LED of the FR-A7NF *	Possible Causes	Check Point	Countermeasure	
	DEV (D2)	Internal error of the FR- A7NF firmware.	_	Please contact your sales representative.	
E.1 E.2 E.3	DEV (D2)	The FR-A7NF is mounted to the inverter which is not compatible.	Check that the inverter is compatible with the FR-A7NF. ( <i>Refer to page 3</i> )	Mount the FR-A7NF to the inverter which is compatible.	
	RMT (D4)	Communication between the inverter and communication option can not be made.	Check that a contact fault is not occurred in an option connector between the inverter and communication option.	Switch the inverter power OFF and remount the FR- A7NF.	
	DEV (D2)	Node address is out of range (other than 1 to 64)	Check that the node address setting is within the range (1 to 64)	Set the node address within the range (1 to 64) ( <i>Refer to page 17</i> )	
E.OPT RMT (D4)	■ RMT (D4)	Node address is not correctly set.	Check that the node address switch is not set between numbers.	Set the node address switch to the number position correctly. ( <i>Refer to page 17</i> )	
		Optional board fault	_	Please contact your sales representative.	

97



Dis	play				
Operation panel of inverter	LED of the FR-A7NF *	Possible Causes	Check Point	Countermeasure	
E.OP1 E.OP2 E.OP3	DEV (D2) □ RMT (D4) □ DEV (D2) □ RMT (D4) ■ ++ □	The inverter is not participated in FL remote network and communication between the FR-A7NF and switching hub is disconnected. After the inverter participated in FL remote network, communication between the FR-A7NF and switching hub is disconnected.	Check that no break in the cable between the FR-A7NF and switching hub.	Make sure to connect the cable between the FR-A7NF and switching hub.	
0.00	DEV (D2)	FL remote network communication is not established.	Check that node address setting of the inverter and slave station setting of the master are the same.	Set the node address of the inverter and slave station of the master to the same setting.	

 $\Box$ : Off,  $\blacksquare$ : Red is lit,  $\Box$ : Green is lit,  $\blacksquare \leftrightarrow \Box$ : Red is flickering

\* Refer to page 9 for the LED indications.

# APPENDIX

#### **Restricted Use of Hazardous Substances in Electronic and Electrical Products**

The mark of restricted use of hazardous substances in electronic and electrical products is applied to the product as follows based on the "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products" of the People's Republic of China.

电器电子产品有害物质限制使用标识要求



本产品中所含有的有害物质的名称、含量、含有部件如下表所示。

• 产品中所含有害物质的名称及含量

部件名称*2	有害物质*1					
部件石称*2	铅(Pb)	汞(Hg)	镉(Cd)	六价铬(Cr(VI))	多溴联苯(PBB)	多溴二苯醚(PBDE)
电路板组件 (包括印刷电路板及其构成的零部件, 如电阻、电容、集成电路、连接器等)、电子部件	×	0	×	0	0	0
金属壳体、金属部件	×	0	0	0	0	0
树脂壳体、树脂部件	$\bigcirc$	0	0	0	0	0
螺丝、电线	0	0	0	0	0	0

上表依据SJ/T11364的规定编制。

O: 表示该有害物质在该部件所有均质材料中的含量均在GB/T26572规定的限量要求以下。

×: 表示该有害物质在该部件的至少一种均质材料中的含量超出GB/T26572规定的限量要求。

\*1 即使表中记载为 ×,根据产品型号,也可能会有有害物质的含量为限制值以下的情况。

\*2 根据产品型号,一部分部件可能不包含在产品中。

#### REVISIONS

\*The manual number is given on the bottom left of the back cover.

Print Date	*Manual Number	Revision
Jan. 2008	IB(NA)-0600328ENG-A	First edition
Jun. 2009	IB(NA)-0600328ENG-B	Addition Compatible with the FR-F700 series
Nov. 2010	IB(NA)-0600328ENG-C	Addition ·Compatible with the FR-F700P series ·PU operation interlock (X12 signal) specification
Nov. 2011	IB(NA)-0600328ENG-D	Modification •Screw tightening torque of the plug-in option
May. 2017	IB(NA)-0600328ENG-E	Addition ·Restricted Use of Hazardous Substances in Electronic and Electrical Products

### INVERTER

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