

INVERTER FR-E700 INSTRUCTION MANUAL (BASIC)

Ethernet communication function

FR-E720-0.1K to 15K-NE
FR-E740-0.4K to 15K-NE
FR-E720S-0.1K to 2.2K-NE

Thank you for choosing this Mitsubishi Electric Inverter.
 This Instruction Manual (Basic) provides handling information and precautions for use of the equipment.
 Please forward this Instruction Manual (Basic) to the end user.

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To obtain the related manuals

Contact where you purchased the inverter, your Mitsubishi Electric sales representative, or the nearest Mitsubishi Electric FA Center for the following manuals:

- *FR-E700 Instruction Manual (Applied) [IB(NA)-0600277ENG]*
- *FR-E700-NE Ethernet Function Manual [IB(NA)-0600724ENG]*

These manuals are required if you are going to utilize functions and performance.

The PDF manuals are also available for download at the Mitsubishi Electric FA Global Website (URL: <http://www.MitsubishiElectric.co.jp/fa>).

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This Instruction Manual (Basic) provides handling information and precautions for use of the equipment. Please forward this Instruction Manual (Basic) to the end user.

This section is specifically about safety matters

Do not attempt to install, operate, maintain or inspect the inverter until you have read through the Instruction Manual (Basic) and appended documents carefully and can use the equipment correctly. Do not use this product until you have a full knowledge of the equipment, safety information and instructions.

In this Instruction Manual (Basic), the safety instruction levels are classified into "WARNING" and "CAUTION".

WARNING Incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Incorrect handling may cause hazardous conditions, resulting in medium or slight injury, or may cause only material damage.

The **CAUTION** level may even lead to a serious consequence according to conditions. Both instruction levels must be followed because these are important to personal safety.

1. Electric Shock Prevention

WARNING

- While the inverter power is ON, do not remove the front cover or the wiring cover. Do not run the inverter with the front cover or the wiring cover removed. Otherwise you may access the exposed high voltage terminals or the charging part of the circuitry and get an electric shock.
- Even if power is OFF, do not remove the front cover except for wiring or periodic inspection. You may accidentally touch the charged inverter circuits and get an electric shock.
- Before wiring or inspection, power must be switched OFF. To confirm that, LED indication of the operation panel must be checked. (It must be OFF.) Any person who is involved in wiring or inspection shall wait for at least 10 minutes after the power supply has been switched OFF and check that there are no residual voltage using a tester or the like. The capacitor is charged with high voltage for some time after power OFF, and it is dangerous.
- This inverter must be earthed (grounded). Earthing (grounding) must conform to the requirements of national and local safety regulations and electrical code (NEC section 250, IEC 61140 class 1 and other applicable standards). A neutral-point earthed (grounded) power supply for 400V class inverter in compliance with EN standard must be used.
- Any person who is involved in wiring or inspection of this equipment shall be fully competent to do the work.
- The inverter must be installed before wiring. Otherwise you may get an electric shock or be injured.
- Setting dial and key operations must be performed with dry hands to prevent an electric shock.
- Do not subject the cables to scratches, excessive stress, heavy loads or pinching. Otherwise you may get an electric shock.
- Do not change the cooling fan while power is ON. It is dangerous to change the cooling fan while power is ON.
- Do not touch the printed circuit board or handle the cables with wet hands. Otherwise you may get an electric shock.
- When measuring the main circuit capacitor capacity, the DC voltage is applied to the motor for 1s at powering OFF. Never touch the motor terminal, etc. right after powering OFF to prevent an electric shock.

2. Fire Prevention

CAUTION

- Inverter must be installed on a nonflammable wall without holes (so that nobody touches the inverter heatsink on the rear side, etc.). Mounting it to or near flammable material can cause a fire.
- If the inverter has become faulty, the inverter power must be switched OFF. A continuous flow of large current could cause a fire.
- When using a brake resistor, a sequence that will turn OFF power when a fault signal is output must be configured. Otherwise the brake resistor may overheat due to damage of the brake transistor and possibly cause a fire.
- Do not connect a resistor directly to the DC terminals P/+ and N/-. Doing so could cause a fire.
- Be sure to perform daily and periodic inspections as specified in the Instruction Manual. If a product is used without any inspection, a burst, breakage, or a fire may occur.

3. Injury Prevention

CAUTION

- The voltage applied to each terminal must be the ones specified in the Instruction Manual. Otherwise burst, damage, etc. may occur.
- The cables must be connected to the correct terminals. Otherwise burst, damage, etc. may occur.
- Polarity must be correct. Otherwise burst, damage, etc. may occur.
- While power is ON or for some time after power-OFF, do not touch the inverter as they will be extremely hot. Doing so can cause burns.

4. Additional Instructions

Also the following points must be noted to prevent an accidental failure, injury, electric shock, etc.

(1) Transportation and Mounting

CAUTION

- The product must be transported in correct method that corresponds to the weight. Failure to do so may lead to injuries.
- Do not stack the boxes containing inverters higher than the number recommended.
- The product must be installed to the position where withstands the weight of the product according to the information in the Instruction Manual.
- Do not install or operate the inverter if it is damaged or has parts missing.
- When carrying the inverter, do not hold it by the front cover or setting dial; it may fall off or fail.
- Do not stand or rest heavy objects on the product.
- The inverter mounting orientation must be correct.
- Foreign conductive objects must be prevented from entering the inverter. That includes screws and metal fragments or other flammable substance such as oil.
- As the inverter is a precision instrument, do not drop or subject it to impact.
- The inverter must be used under the following environment. Otherwise the inverter may be damaged.

Environment	Surrounding air temperature	-10°C to +50°C (non-freezing)
	Ambient humidity	90%RH or less (non-condensing)
	Storage temperature	-20°C to +65°C *1
	Atmosphere	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)
	Altitude/vibration	Maximum 1000m. 5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)

- *1 Temperature applicable for a short time, e.g. in transit.
- If halogen-based materials (fluorine, chlorine, bromine, iodine, etc.) infiltrate into a Mitsubishi Electric product, the product will be damaged. Halogen-based materials are often included in fumigant, which is used to sterilize or disinfect wooden packages. When packaging, prevent residual fumigant components from being infiltrated into Mitsubishi Electric products, or use an alternative sterilization or disinfection method (heat disinfection, etc.) for packaging. Sterilization of disinfection of wooden package should also be performed before packaging the product.

(2) Wiring

CAUTION

- Do not install a power factor correction capacitor or surge suppressor/capacitor type filter on the inverter output side. These devices on the inverter output side may be overheated or burn out.
- The connection orientation of the output cables U, V, W to the motor affects the rotation direction of the motor.

(3) Trial run

CAUTION

- Before starting operation, each parameter must be confirmed and adjusted. A failure to do so may cause some machines to make unexpected motions.

(4) Usage

WARNING

- Any person must stay away from the equipment when the retry function is set as it will restart suddenly after trip.
- Since pressing  key may not stop output depending on the function setting status, separate circuit and switch that make an emergency stop (power OFF, mechanical brake operation for emergency stop, etc.) must be provided.
- OFF status of the start signal must be confirmed before resetting the inverter fault. Resetting inverter alarm with the start signal ON restarts the motor suddenly.
- The inverter must be used for three-phase induction motors. Connection of any other electrical equipment to the inverter output may damage the equipment.
- Do not modify the equipment.
- Do not perform parts removal which is not instructed in this manual. Doing so may lead to fault or damage of the product.

CAUTION

- The electronic thermal relay function does not guarantee protection of the motor from overheating. It is recommended to install both an external thermal and PTC thermistor for overheat protection.
- Do not use a magnetic contactor on the inverter input for frequent starting/stopping of the inverter. Otherwise the life of the inverter decreases.
- The effect of electromagnetic interference must be reduced by using a noise filter or by other means. Otherwise nearby electronic equipment may be affected.
- Appropriate measures must be taken to suppress harmonics. Otherwise power supply harmonics from the inverter may heat/damage the power factor correction capacitor and generator.
- When driving a 400V class motor by the inverter, the motor must be an insulation-enhanced motor or measures must be taken to suppress surge voltage. Surge voltage attributable to the wiring constants may occur at the motor terminals, deteriorating the insulation of the motor.
- When parameter clear or all parameter clear is performed, the required parameters must be set again before starting operations because all parameters return to the initial value.
- The inverter can be easily set for high-speed operation. Before changing its setting, the performances of the motor and machine must be fully examined.
- Stop status cannot be held by the inverter's brake function. In addition to the inverter's brake function, a holding device must be installed to ensure safety.
- Before running an inverter which had been stored for a long period, inspection and test operation must be performed.
- Static electricity in your body must be discharged before you touch the product. Otherwise the product may be damaged.
- If you are installing the inverter to drive a three-phase device while you are contracted for lighting and power service, consult your electric power supplier.
- In order to protect the inverter and the system against unauthorized access by external systems via network, take security measures including firewall settings.
- Depending on the network environment, the inverter may not operate as intended due to delays or disconnection in communication. Carefully consider the conditions and safety for the inverter on site.

(5) Emergency stop

CAUTION

- A safety backup such as an emergency brake must be provided for devices or equipment in a system to prevent hazardous conditions in case of failure of the inverter or an external device controlling the inverter.
- When the breaker on the inverter input side trips, the wiring must be checked for fault (short circuit), and internal parts of the inverter for a damage, etc. The cause of the trip must be identified and removed before turning ON the power of the breaker.
- When any protective function is activated, appropriate corrective action must be taken, and the inverter must be reset before resuming operation.

(6) Maintenance, inspection and parts replacement

CAUTION

- Do not carry out a megger (insulation resistance) test on the control circuit of the inverter. It will cause a failure.

(7) Disposal

CAUTION

- The inverter must be treated as industrial waste.

General instruction

Many of the diagrams and drawings in the Instruction Manual show the product without a cover or partially open for explanation. Never operate the product in this manner. The cover must be always reinstalled and the instruction in the Instruction Manual must be followed when operating the product.

<Abbreviation>

- PU: Operation panel and parameter unit (FR-PU04, FR-PU07)
- Inverter: FR-E700 series inverter supporting Ethernet communication
- Ethernet board: Ethernet communication board (FR-E7NE)
- Pr.: Parameter number (Number assigned to function)
- PU operation: Operation using the PU (operation panel/FR-PU04/FR-PU07)
- External operation: Operation using the control circuit signals
- Combined operation: Operation using the PU (FR-PU04/FR-PU07) and external operation
- Standard motor: SF-JR
- Constant torque motor: SF-HRCA

<Trademark>

- Ethernet is a registered trademark of Fuji Xerox Corporation.
- Company and product names herein are the trademarks and registered trademarks of their respective owners.

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REMARKS: Additional helpful contents and relations with other functions are written.



Note: Contents requiring caution or cases when set functions are not activated are written.



POINT: Useful contents and points are written.

<Notes on descriptions in this Instruction Manual>

- Connection diagrams in this Instruction Manual suppose that the control logic of the input terminal is the sink logic, unless otherwise specified. (For the control logic, refer to *page 1*.)

<Related manuals>

The manuals related to this product are shown below.

Manual Name	Manual Number
FR-E700 Instruction Manual (Applied)	IB-0600277ENG
FR-E700-NE Ethernet Function Manual	IB-0600724ENG

Harmonic suppression guideline (when inverters are used in Japan)

All models of general-purpose inverters used by specific consumers are covered by "Harmonic suppression guideline for consumers who receive high voltage or special high voltage". (For further details,  refer to Chapter 3 of the FR-E700 Instruction Manual (Applied).)

1 OUTLINE

1.1 Product checking and parts identification

Unpack the inverter and check the capacity plate on the front cover and the rating plate on the inverter side face to ensure that the product agrees with your order and the inverter is intact.

● Inverter model

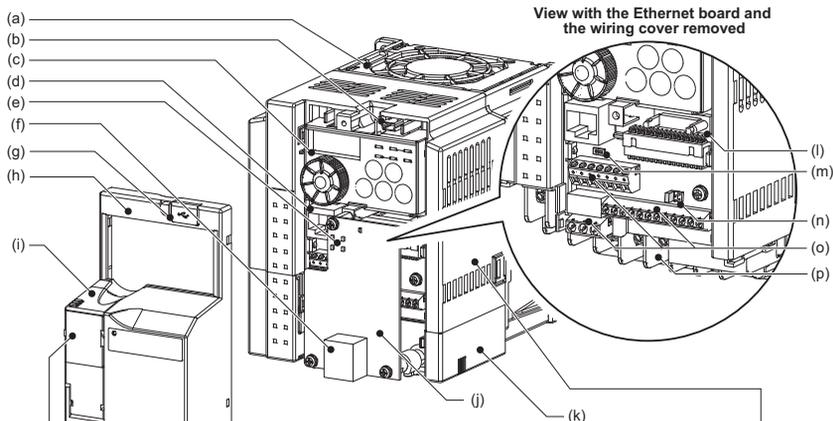
FR - E720 - 1.5 K - NE

Symbol	Voltage Class
E720	Three-phase 200V class
E740	Three-phase 400V class
E720S	Single-phase 200V class

Represents the inverter capacity [kW]

Symbol	Function
NE	Ethernet communication

● Component names (FR-E720-1.5K-NE)



Capacity plate

FR-E720-1.5K-NE ← Inverter model
 SERIAL: **XXXXXX** ← Serial number

Rating plate

		PASSED	INVERTER DATE: XXXX-XX
Inverter model	MODEL	FR-E720-1.5K-NE	
Input rating	INPUT	:XXXXX	
Output rating	OUTPUT	:XXXXX	
Serial number	SERIAL	:	
Country of origin	MITSUBISHI ELECTRIC CORPORATION		
	MADE IN JAPAN		

Symbol	Name	Refer to Page
(a)	Cooling fan	*1
(b)	USB connector (mini-B connector)	9
(c)	Operation panel	3
(d)	PU connector	9
(e)	LED indicator for communication status	*2
(f)	Ethernet communication connector	17
(g)	USB connector cover	*1
(h)	Front cover	*1

Symbol	Name	Refer to Page
(i)	PU connector cover	18
(j)	Ethernet board	17
(k)	Combed shaped wiring cover	*1
(l)	Ethernet board connector	17
(m)	Voltage/current input switch	9
(n)	Control logic switchover jumper connector*3	*1
(o)	Control circuit terminal block	10
(p)	Main circuit terminal block	10

*1 Refer to the FR-E700 Instruction Manual (Applied).

*2 Refer to the FR-E700-NE Ethernet Function Manual.

*3 The jumper connector is set in the sink logic (SINK) position when shipped from the factory.



NOTE

- All the switches (SW1 to SW3) on the Ethernet board are for manufacturer setting. Do not change the initial setting (OFF).

● **Accessory**

- **Fan cover fixing screws (M3 × 35mm)**
These screws are necessary for compliance with the EU Directive
(Refer to page 53)

Capacity	Quantity
FR-E720-1.5K to 3.7K, FR-E740-1.5K to 3.7K, FR-E720S-0.75K to 2.2K	1
FR-E720-5.5K to 15K, FR-E740-5.5K to 15K	2



REMARKS

- For how to find the SERIAL number, refer to *page 57*.

1.2 Operation panel

1.2.1 Names and functions of the operation panel

The operation panel cannot be removed from the inverter.

Operation mode indicator
 PU: Lit to indicate PU operation mode.
 EXT: Lit to indicate External operation mode.
 (Lit at power-ON at initial setting.)
 NET: Lit to indicate Network operation mode.
 PU, EXT: Lit to indicate External/PU combined operation mode 1, 2.
 These turn OFF when command source is not on operation panel.

Unit indicator
 Hz: Lit to indicate frequency.
 (Blinks when the set frequency monitor is displayed.)
 A: Lit to indicate current.
 (Both "Hz" and "A" turn OFF when other than the above is displayed.)

Monitor (4-digit LED)
 Shows the frequency, parameter number, etc.

Setting dial
 (Setting dial: Mitsubishi Electric inverter dial)
 Used to change the frequency setting and parameter settings.
 Press to display the following.
 • Displays the set frequency in the monitor mode
 • Present set value is displayed during calibration
 • Displays the order in the faults history mode

Mode switchover
 Used to change each setting mode.
 Pressing  simultaneously changes the operation mode.
 Pressing for a while (2s) can lock operation. (Refer to the Instruction Manual (Applied))

Determination of each setting
 If pressed during operation, monitor changes as below:

```

    graph TD
      A[Running frequency] --> B[Output current]
      B --> C[Output voltage]
      C --> A
    
```

Operating status indicator
 Lit or blink during inverter operation. *
 * Lit: When the forward rotation operation is being performed.
 Slow blinking (1.4s cycle):
 When the reverse operation is being performed.
 Fast blinking (0.2s cycle):
 When  was pressed or the start command was given, but the operation cannot be made.
 •When the frequency command is less than the starting frequency.
 •When the MRS signal is input.

Parameter setting mode
 Lit to indicate parameter setting mode.

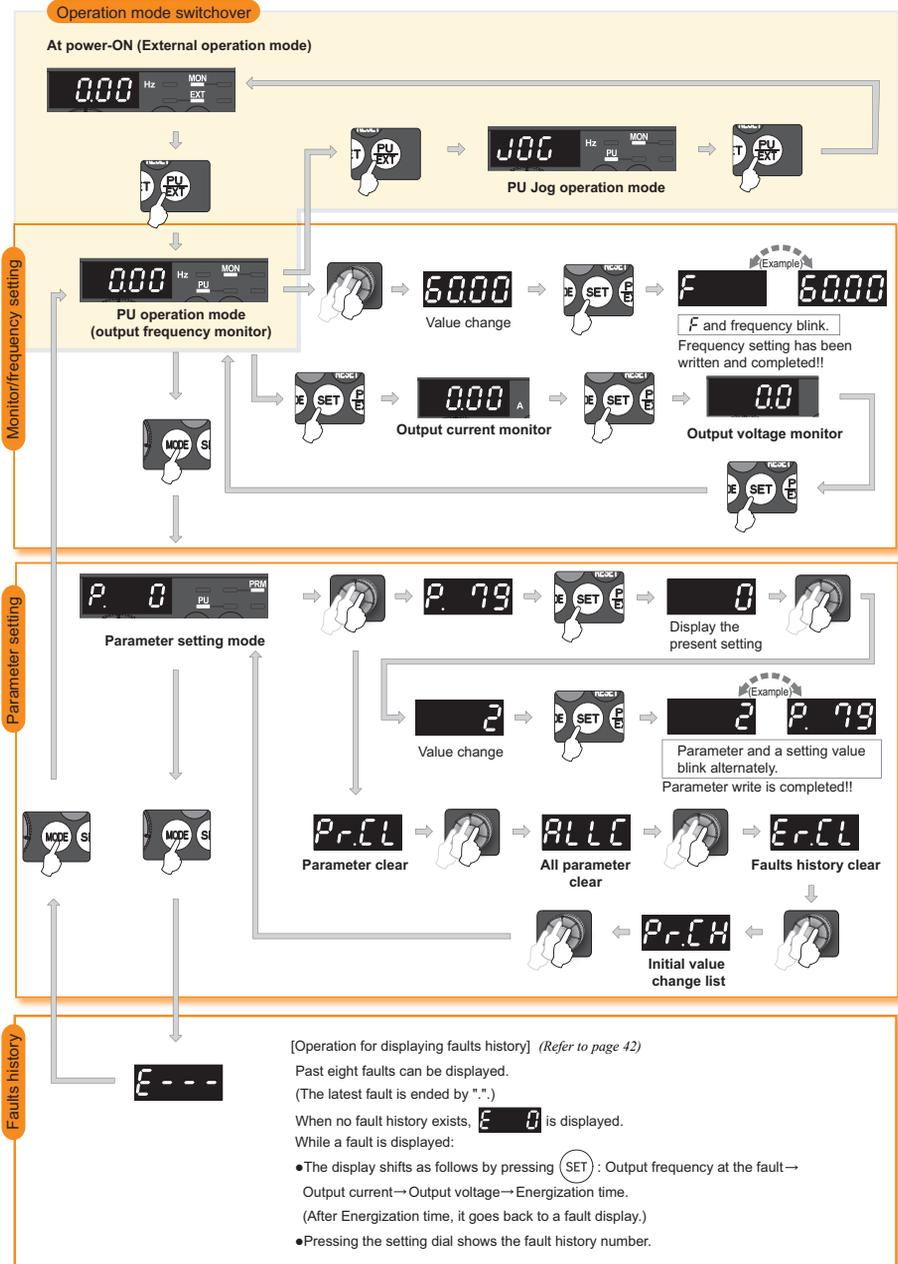
Monitor indicator
 Lit to indicate monitoring mode.

Stop operation
 Used to stop Run command.
 Fault can be reset when protective function is activated (fault).

Operation mode switchover
 Used to switch between the PU and External operation mode.
 When using the External operation mode (operation using a separately connected frequency setting potentiometer and start signal), press this key to light up the EXT indication.
 (Press  simultaneously (0.5s) or change Pr: 79 setting to change to combined mode.) (Refer to the Instruction Manual (Applied))
 PU: PU operation mode
 EXT: External operation mode
 Cancels PU stop also.

Start command
 The rotation direction can be selected by setting Pr: 40.

1.2.2 Basic operation (factory setting)



1

1.2.3 Changing the parameter setting value

Operation example Change the Pr. 1 Maximum frequency setting.

Operation	
1.	Screen at power-ON The monitor display appears.
2.	Operation mode change Press PU EXT to choose the PU operation mode. PU indicator is lit.
3.	Parameter setting mode Press MODE to choose the parameter setting mode.
4.	Selecting the parameter number Turn ▲ until "P. 1" (Pr. 1) appears.
5.	Reading the setting value Press SET to read the present set value. "120.0"(120.0Hz (initial value)) appears.
6.	Changing the setting value Turn ▲ to change the set value to "60.00" (60.00Hz).
7.	Setting the parameter Press SET to set. The parameter number and the setting value blink alternately.



REMARKS

? Er 1 to Er 4 is displayed...Why?

- Er 1 appears Write disable error
- Er 2 appears Write error during operation
- Er 3 appears Calibration error
- Er 4 appears Mode designation error

For details, refer to the FR-E700 Instruction Manual (Applied).

- The number of digits displayed on the operation panel is four. Only the upper four digits of values can be displayed and set. If the values to be displayed have five digits or more including decimal places, the fifth or later numerals cannot be displayed nor set. (Example) For Pr. 1
When 60Hz is set, 60.00 is displayed.
When 120Hz is set, 120.0 is displayed and second decimal place is not displayed nor set.

1.2.4 Parameter clear/all parameter clear



POINT

- Set "1" in Pr.CL Parameter clear or ALLC all parameter clear to initialize parameters. (Parameters are not cleared when "1" is set in Pr. 77 Parameter write selection.)
- Refer to the extended parameter list of the FR-E700 Instruction Manual (Applied) for parameters cleared with this operation.

Operation	
1.	Screen at power-ON The monitor display appears.
2.	Operation mode change Press PU EXT to choose the PU operation mode. PU indicator is lit.
3.	Parameter setting mode Press MODE to choose the parameter setting mode.
4.	Selecting Parameter Clear (All Parameter Clear) Turn ▲ until "Pr. CL" ("ALLC") appears
5.	Selecting the setting value Press SET to read the present set value. "0"(initial value) appears. Turn ▲ to change it to the set value "1".
6.	Press to set. Press SET to set. "1" and Pr. CL (ALLC) indications blink alternately.



REMARKS

? [] and Er 4 are displayed alternately ... Why?

- Er 1 The inverter is not in the PU operation mode.
- Er 2 PU connector or USB connector is used.

1. Press **PU EXT**. [PU] is lit and the monitor (4-digit LED) displays "1". (When Pr. 79 = "0" (initial value))
 2. Carry out operation from step 5 again.
- Stop the inverter. Parameter clear is unavailable when the inverter is running, and will cause the write disable error.

Setting	Description
0	Clear is not executed.
1	Sets parameters back to the initial values. (Parameter clear sets back all parameters except calibration parameters, terminal function selection parameters to the initial values.) Refer to the parameter list of the FR-E700 Instruction Manual (Applied) for availability of parameter clear and all parameter clear.

2 INSTALLATION AND WIRING

AC power supply
Use within the permissible power supply specifications of the inverter. To ensure safety, use a molded case circuit breaker, earth leakage circuit breaker or magnetic contactor to switch power ON/OFF. (Refer to page 48)

Molded case circuit breaker (MCCB) or earth leakage circuit breaker (ELB), fuse
The breaker must be selected carefully since an in-rush current flows in the inverter at power ON. (Refer to page 7)

Magnetic contactor (MC)
Install the magnetic contactor to ensure safety. Do not use this magnetic contactor to start and stop the inverter. Doing so will cause the inverter life to be shorten. (Refer to page 7)

Reactor (FR-HAL, FR-HEL option)
Reactors (option) must be used when power harmonics measures are taken, the power factor is to be improved or the inverter is installed near a large power supply system (500kVA or more). The inverter may be damaged if you do not use reactors. Select the reactor according to the model. Remove the jumpers across terminals P/+ and P1 to connect the DC reactor.

Enclosure surface operation panel (FR-PA07)
By connecting the connection cable (FR-CB2) to the PU connector, operation can be performed from FR-PU07, FR-PA07.

Parameter unit (FR-PU07)

USB connector
A personal computer and an inverter can be connected with a USB (Ver1.1) cable. (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied))

AC reactor (FR-HAL)

DC reactor (FR-HEL) *

Noise filter (ferrite core) * (FR-BSF01, FR-BLF)
Install a noise filter (ferrite core) to reduce the electromagnetic noise generated from the inverter. Effective in the range from about 1MHz to 10MHz. When more wires are passed through, a more effective result can be obtained. A wire should be wound four turns or more.

Noise filter (capacitor) * (FR-BIF)
Reduces the radio noise.

Brake resistor (FR-ABR, MRS type, MYS type)
Braking capability can be improved. (0.4K or higher)
Always install a thermal relay when using a brake resistor whose capacity is 11K or higher. (Refer to page 19)

Noise filter (ferrite core) (FR-BSF01, FR-BLF)
Install a noise filter (ferrite core) to reduce the electromagnetic noise generated from the inverter. Effective in the range from about 1MHz to 10MHz. A wire should be wound four turns at a maximum.

Inverter (FR-E700-NE)

R/L1 S/L2 T/L3 Earth (Ground)

P/+ N/- U V W

Earth (Ground)

Motor

* Filterpack (FR-BFP2), which contains DC reactor and EMC filter in one package, is also available.

High power factor converter (FR-HC2)
Power supply harmonics can be greatly suppressed.

Power regeneration common converter (FR-CV)
Great braking capability is obtained.

Resistor unit (FR-BR)
Discharging resistor (GZG, GRZG)

Brake unit (FR-BU2)

Do not install a power factor correction capacitor, surge suppressor or capacitor type filter on the output side of the inverter. When installing a molded case circuit breaker on the output side of the inverter, contact each manufacturer for selection of the molded case circuit breaker.

Earth (Ground)
To prevent an electric shock, always earth (ground) the motor and inverter. For reduction of induction noise from the power line of the inverter, it is recommended to wire the earthing cable by returning it to the earth (ground) terminal of the inverter.

■: Install this as required.

- NOTE**
- The life of the inverter is influenced by surrounding air temperature. The surrounding air temperature should be as low as possible within the permissible range. This must be noted especially when the inverter is installed in an enclosure. (Refer to page 8)
 - Wrong wiring might lead to damage of the inverter. The control signal lines must be kept fully away from the main circuit to protect them from noise. (Refer to page 9)
 - Do not install a power factor correction capacitor, surge suppressor or capacitor type filter on the inverter output side. This will cause the inverter to trip or the capacitor and surge suppressor to be damaged. If any of the above devices are connected, immediately remove them.
 - Electromagnetic wave interference**
The input/output (main circuit) of the inverter includes high frequency components, which may interfere with the communication devices (such as AM radios) used near the inverter. In this case, install options among the capacitor type EMC filter FR-BIF (for use in the input side only), the ferrite core type EMC filter FR-BSF01/FR-BLF, Filterpack, and EMC filter to minimize the interference. (Refer to Chapter 3 of the FR-E700 Instruction Manual (Applied)).
 - Refer to the instruction manual of each option and peripheral devices for details of peripheral devices.

2.1 Peripheral devices

Check the inverter model of the inverter you purchased. Appropriate peripheral devices must be selected according to the capacity. Refer to the following list and prepare appropriate peripheral devices.

Applicable Inverter Model	Motor Output (kW)	Molded Case Circuit Breaker (MCCB) *1 or Earth Leakage Circuit Breaker (ELB) *2 (NF, NV type)		Magnetic Contactor (MC) *3		Reactor		
		Reactor connection		Reactor connection		FR-HAL *4	FR-HEL	
		without	with	without	with			
Three-Phase 200V	FR-E720-0.1K	0.1	5A	5A	S-T10	S-T10	0.4K *4	0.4K *4
	FR-E720-0.2K	0.2	5A	5A	S-T10	S-T10	0.4K *4	0.4K *4
	FR-E720-0.4K	0.4	5A	5A	S-T10	S-T10	0.4K	0.4K
	FR-E720-0.75K	0.75	10A	10A	S-T10	S-T10	0.75K	0.75K
	FR-E720-1.5K	1.5	15A	15A	S-T10	S-T10	1.5K	1.5K
	FR-E720-2.2K	2.2	20A	15A	S-T10	S-T10	2.2K	2.2K
	FR-E720-3.7K	3.7	30A	30A	S-T21	S-T10	3.7K	3.7K
	FR-E720-5.5K	5.5	50A	40A	S-T35	S-T21	5.5K	5.5K
	FR-E720-7.5K	7.5	60A	50A	S-T35	S-T35	7.5K	7.5K
	FR-E720-11K	11	75A	75A	S-T35	S-T35	11K	11K
FR-E720-15K	15	125A	100A	S-T50	S-T50	15K	15K	
Three-Phase 400V	FR-E740-0.4K	0.4	5A	5A	S-T10	S-T10	H0.4K	H0.4K
	FR-E740-0.75K	0.75	5A	5A	S-T10	S-T10	H0.75K	H0.75K
	FR-E740-1.5K	1.5	10A	10A	S-T10	S-T10	H1.5K	H1.5K
	FR-E740-2.2K	2.2	15A	10A	S-T10	S-T10	H2.2K	H2.2K
	FR-E740-3.7K	3.7	20A	15A	S-T10	S-T10	H3.7K	H3.7K
	FR-E740-5.5K	5.5	30A	20A	S-T21	S-T12	H5.5K	H5.5K
	FR-E740-7.5K	7.5	30A	30A	S-T21	S-T21	H7.5K	H7.5K
	FR-E740-11K	11	50A	40A	S-T21	S-T21	H11K	H11K
FR-E740-15K	15	60A	50A	S-T35	S-T21	H15K	H15K	
Single-Phase 200V	FR-E720S-0.1K	0.1	5A	5A	S-T10	S-T10	0.4K *4	0.4K *4
	FR-E720S-0.2K	0.2	5A	5A	S-T10	S-T10	0.4K *4	0.4K *4
	FR-E720S-0.4K	0.4	10A	10A	S-T10	S-T10	0.75K *4	0.75K *4
	FR-E720S-0.75K	0.75	15A	10A	S-T10	S-T10	1.5K *4	1.5K *4
	FR-E720S-1.5K	1.5	20A	20A	S-T10	S-T10	2.2K *4	2.2K *4
	FR-E720S-2.2K	2.2	40A	30A	S-T21	S-T10	3.7K *4	3.7K *4

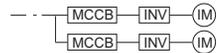
- *1 Select an MCCB according to the power supply capacity.
- *2 Install one MCCB per inverter.

- *2 For the use in the United States or Canada, refer to page 56, and select an appropriate fuse or molded case circuit breaker (MCCB).

- *3 Magnetic contactor is selected based on the AC-1 class. The electrical durability of magnetic contactor is 500,000 times. When the magnetic contactor is used for emergency stop during motor driving, the electrical durability is 25 times.

When using the MC for emergency stop during motor driving or using on the motor side during commercial-power supply operation, select the MC with class AC-3 rated current for the motor rated current.

- *4 The power factor may be slightly lower.



NOTE

- When the inverter capacity is larger than the motor capacity, select an MCCB and a magnetic contactor according to the inverter model and cable and reactor according to the motor output.
- When the breaker on the inverter input side trips, check for the wiring fault (short circuit), damage to internal parts of the inverter, etc. Identify the cause of the trip, then remove the cause and power ON the breaker.

2.2 Installation of the inverter and instructions

(1) Installation of the inverter

Enclosure surface mounting

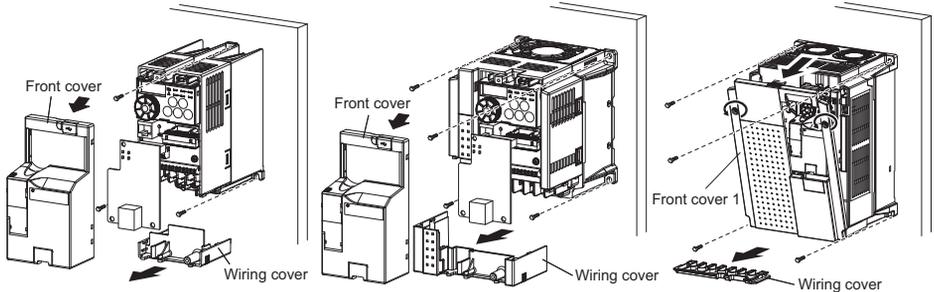
Before installation, remove the front cover and the wiring cover. (Remove the covers in the directions of the arrows.)

For the FR-E720-3.7K or lower, FR-E740-7.5K or lower, or FR-E720S-2.2K or lower inverter, additionally remove the Ethernet board. (Refer to page 17.)

- FR-E720-0.1K to 0.75K
- FR-E720S-0.1K to 0.4K

- FR-E720-1.5K to 3.7K
- FR-E740-0.4K to 7.5K
- FR-E720S-0.75K or higher

- FR-E720-5.5K to 15K
- FR-E740-11K, 15K

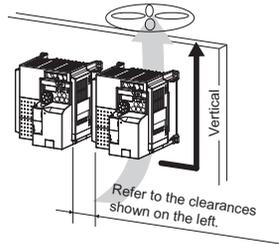
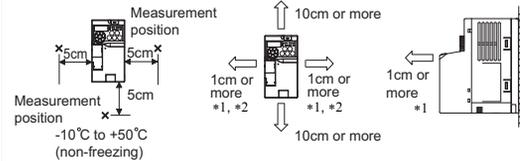


2

Note



- When encasing multiple inverters, install them in parallel as a cooling measure.
- Install the inverter vertically.
- For heat dissipation and maintenance, allow minimum clearances around the inverter as shown in the following figures.



*1 Take 5cm or more clearances for 5.5K or higher.

*2 When using the inverters at the surrounding air temperature of 40°C or less, the inverters can be installed without any clearance between them (0cm clearance).

(2) Environment

Before installation, check that the environment meets the specifications on page 49.

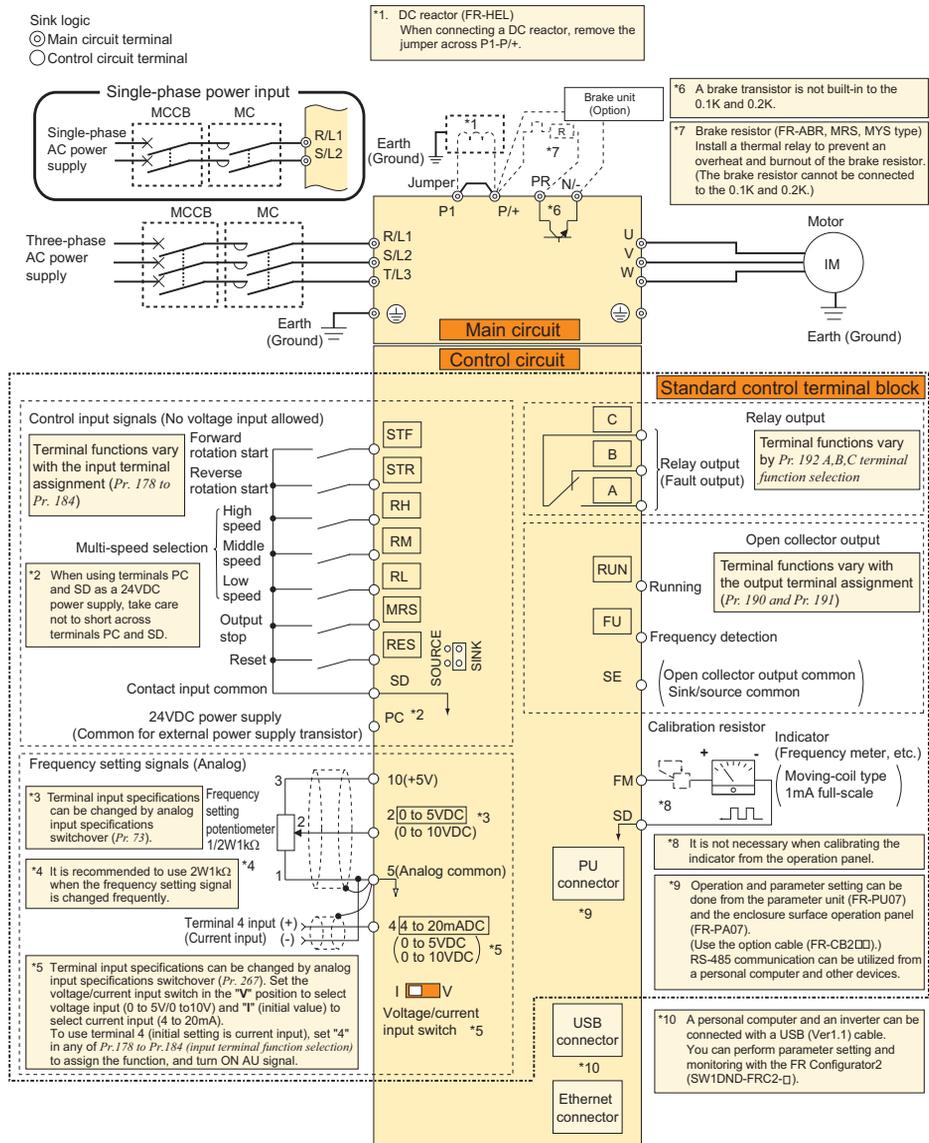
Note



- Install the inverter on a strong surface securely and vertically with bolts.
- Leave enough clearances and take cooling measures.
- Avoid places where the inverter is subjected to direct sunlight, high temperature and high humidity.
- Install the inverter on a nonflammable wall surface.

2.3 Wiring

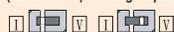
2.3.1 Terminal connection diagram



NOTE

- To prevent a malfunction caused by noise, separate the signal cables more than 10cm from the power cables. Also separate the main circuit wire of the input side and the output side.
- After wiring, wire offcuts must not be left in the inverter.
- Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean. When drilling mounting holes in an enclosure etc., take care not to allow chips and other foreign matter to enter the inverter.
- The output of the single-phase power input model is three-phase 200V.

2.3.2 Terminal specifications

Type	Terminal Symbol	Terminal Name	Description	
Main circuit	R/L1, S/L2, T/L3 *	AC power input	Connect to the commercial power supply. Keep these terminals open when using the high power factor converter (FR-HC) or power regeneration common converter (FR-CV).	
	U, V, W	Inverter output	Connect a three-phase squirrel-cage motor.	
	P/+, PR	Brake resistor connection	Connect a brake resistor (MRS type, MYS type, FR-ABR) across terminals P/+ and PR. (The brake resistor cannot be connected to the 0.1K or 0.2K)	
	P/+, N/-	Brake unit connection	Connect the brake unit (FR-BU2), power regeneration common converter (FR-CV) or high power factor converter (FR-HC).	
		DC power input	Connect the plus side of the power supply to terminal P/+ and minus side to terminal N/-.	
	P/+, P1	DC reactor connection	Remove the jumper across terminals P/+ and P1 and connect a DC reactor.	
		Earth (Ground)	For earthing (grounding) the inverter chassis. Must be earthed (grounded).	
Control circuit/input signal	STF	Forward rotation start	Turn ON the STF signal to start forward rotation and turn it OFF to stop.	
	STR	Reverse rotation start	Turn ON the STR signal to start reverse rotation and turn it OFF to stop.	
	RH, RM, RL	Multi-speed selection	Multi-speed can be selected according to the combination of RH, RM and RL signals.	
	MRS	Output stop	Turn ON the MRS signal (20ms or more) to stop the inverter output. Use to shut off the inverter output when stopping the motor by electromagnetic brake.	
	RES	Reset	Used to reset alarm output provided when protective circuit is activated. Turn ON the RES signal for more than 0.1s, then turn it OFF. Initial setting is for reset always. By setting Pr. 75, reset can be set to enabled only at fault occurrence. Recover about 1s after reset is cancelled.	
	SD	Contact input common (sink) (initial setting)	Common terminal for contact input terminal (sink logic) and terminal FM.	
		External transistor common (source)	Connect this terminal to the power supply common terminal of a transistor output (open collector output) device, such as a programmable controller, in the source logic to avoid malfunction by undesirable current.	
		24VDC power supply common	Common output terminal for 24VDC 0.1A power supply (PC terminal). Isolated from terminals 5 and SE.	
	PC	External transistor common (sink) (initial setting)	Connect this terminal to the power supply common terminal of a transistor output (open collector output) device, such as a programmable controller, in the sink logic to avoid malfunction by undesirable current.	
		Contact input common (source)	Common terminal for contact input terminal (source logic).	
		24VDC power supply	Can be used as 24VDC 0.1A power supply.	
	Frequency setting	10	Frequency setting power supply	Used as power supply when connecting potentiometer for frequency setting (speed setting) from outside of the inverter. 5VDC permissible load current 10mA
		2	Frequency setting (voltage)	Inputting 0 to 5VDC (or 0 to 10V) provides the maximum output frequency at 5V (10V) and makes input and output proportional. Use Pr. 73 to switch between input 0 to 5VDC (initial setting) and 0 to 10VDC input. Input resistance 10kΩ ± 1kΩ Permissible maximum voltage 20VDC
		4	Frequency setting (current)	Inputting 0 to 20mADC (or 0 to 5V / 0 to 10V) provides the maximum output frequency at 20mA and makes input and output proportional. This input signal is valid only when the AU signal is ON (terminal 2 input is invalid). To use terminal 4 (initial setting is current input), set "4" to any of Pr.178 to Pr.184 (input terminal function selection), and turn AU signal ON. Use Pr. 267 to switch among input 4 to 20mA (initial setting), 0 to 5VDC, and 0 to 10VDC. Set the voltage/current input switch in the "V" position to select voltage input (0 to 5V/0 to 10V). <div style="text-align: center;"> <p>Current input (initial status) Voltage input</p>  </div>
5		Frequency setting common	Common terminal for the frequency setting signals (terminals 2 and 4). Do not earth (ground).	

2

Type	Terminal Symbol	Terminal Name	Description	
Control circuit/output signal	Relay	A, B, C	Relay output (fault output) 1 changeover contact output indicates that the inverter fault occurs. Fault: discontinuity across B-C (continuity across A-C). Normal: continuity across B-C (discontinuity across A-C) Contact capacity 230VAC 0.3A (power factor = 0.4) 30VDC 0.3A	
	Open collector	RUN	Inverter running Switched Low when the inverter output frequency is equal to or higher than the starting frequency (initial value 0.5Hz). Switched High during stop or DC injection brake operation.*	Permissible load 24VDC (Maximum 27VDC) 0.1A (a voltage drop is 3.4V maximum when the signal is on) * Low is when the open collector output transistor is ON (conducts). High is when the transistor is OFF (does not conduct).
		FU	Frequency detection Switched Low when the inverter output frequency is equal to or higher than the preset detected frequency and High when less than the preset detected frequency.*	
		SE	Open collector output common	Common terminal of terminal RUN and FU.
Pulse	FM	For meter	Used to output a selected monitored item (such as Output frequency) among several monitored items. (Not output during inverter reset.) The output signal is proportional to the magnitude of the corresponding monitoring item. Permissible load current 1mA 1440 pulses/s at 60Hz	
Communication	—	Ethernet connector	Communication can be made via Ethernet. · Category: 100BASE-TX/10BASE-T · Data transmission speed: 100Mbps (100BASE-TX) / 10Mbps (10BASE-T) · Transmission method: Baseband · Maximum segment length: 100m between the hub and the inverter · Number of cascade connection stages: Up to 2 (100BASE-TX) / up to 4 (10BASE-T) · Interface: RJ-45 · Number of interfaces available: 1 · IP version: IPv4	
	—	PU connector	With the PU connector, RS-485 communication can be established. · Conforming standard: EIA-485 (RS-485) · Transmission format: Multi-drop link · Communication speed: 4800 to 38400bps · Overall extension: 500m	
	—	USB connector	Use the USB connector to communicate with a personal computer. Setting and monitoring of the inverter is enabled using FR Configurator2. · Interface: conforms to USB1.1 · Transmission Speed: 12Mbps · Connector: USB mini B connector (receptacle mini B type)	

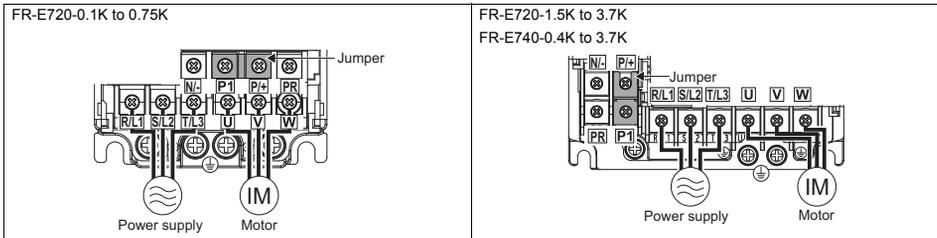


Note

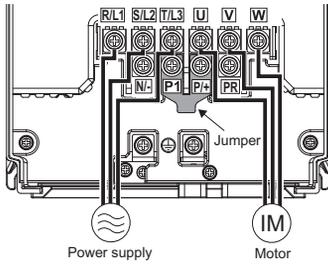
- Set Pr. 267 and a voltage/current input switch correctly, then input an analog signal in accordance with the setting. Applying a voltage with voltage/current input switch in "I" position (current input is selected) or a current with switch in "V" position (voltage input is selected) could cause component damage of the inverter or analog circuit of output devices.
- The inverter will be damaged if power is applied to the inverter output terminals (U, V, W). Never perform such wiring.
- indicates that terminal functions can be selected using Pr. 178 to Pr. 184 and Pr. 190 to Pr. 192 (I/O terminal function selection).
- Terminal names and terminal functions are those of the factory set.
- When connecting the DC power supply, be sure to connect the plus side of the power supply to terminal P/+ and minus side to terminal N/-. Opposite polarity will damage the inverter.

2.3.3 Terminal arrangement of the main circuit terminal, power supply and the motor wiring

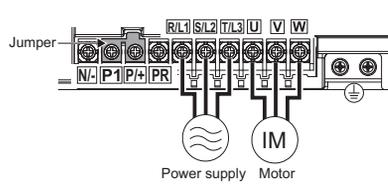
Three-phase 200V/400V class



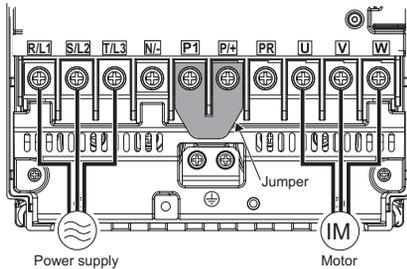
FR-E720-5.5K, 7.5K



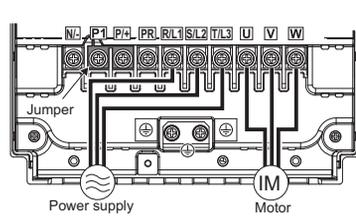
FR-E740-5.5K, 7.5K



FR-E720-11K, 15K

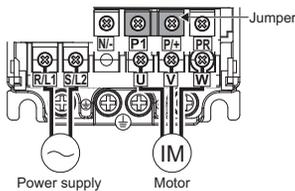


FR-E740-11K, 15K

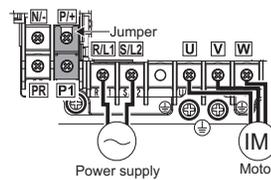


Single-phase 200V class

FR-E720S-0.1K to 0.4K



FR-E720S-0.75K to 2.2K



NOTE

- Before wiring cables to the main circuit terminals, remove the wiring cover. (For the FR-E720-3.7K or lower, FR-E740-7.5K or lower, or FR-E720S-2.2K or lower inverter, additionally remove the Ethernet board.) To remove the Ethernet board, refer to *page 17*. To remove the wiring cover, refer to *page 8*.
- Make sure the power cables are connected to the R/L1, S/L2, and T/L3. (Phase need not be matched.) Never connect the power cables to the U, V, and W of the inverter. Doing so will damage the inverter.
- Connect the motor to U, V, and W. Turning ON the forward rotation switch (signal) at this time rotates the motor counterclockwise when viewed from the load shaft.

(1) Cable size and other specifications of the main circuit terminals and the earthing terminal

Select the recommended cable size to ensure that a voltage drop will be 2% at maximum.

If the wiring distance is long between the inverter and motor, a main circuit cable voltage drop will cause the motor torque to decrease especially at the output of a low frequency.

The following table indicates a selection example for the wiring length of 20m.

Three-phase 200V class (when input power supply is 220V)

Applicable Inverter Model	Terminal Screw Size *4	Tightening Torque N·m	Crimp Terminal		Cable Size								
					HIV Cables, etc. (mm ²) *1			AWG *2			PVC Cables, etc. (mm ²) *3		
			R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing cable	R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing cable	
FR-E720-0.1K to 0.75K	M3.5	1.2	2-3.5	2-3.5	2	2	2	14	14	2.5	2.5	2.5	
FR-E720-1.5K, 2.2K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-E720-3.7K	M4	1.5	5.5-4	5.5-4	3.5	3.5	3.5	12	12	4	4	4	
FR-E720-5.5K	M5	2.5	5.5-5	5.5-5	5.5	5.5	5.5	10	10	6	6	6	
FR-E720-7.5K	M5	2.5	14-5	8-5	14	8	5.5	6	8	16	10	6	
FR-E720-11K	M5	2.5	14-5	14-5	14	14	8	6	6	16	16	16	
FR-E720-15K	M6(M5)	4.4	22-6	22-6	22	22	14	4	4	25	25	16	

Three-phase 400V class (when input power supply is 440V)

Applicable Inverter Model	Terminal Screw Size *4	Tightening Torque N·m	Crimp Terminal		Cable Size								
					HIV Cables, etc. (mm ²) *1			AWG *2			PVC Cables, etc. (mm ²) *3		
			R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing cable	R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing cable	
FR-E740-0.4K to 3.7K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-E740-5.5K	M4	1.5	5.5-4	2-4	3.5	2	3.5	12	14	4	2.5	4	
FR-E740-7.5K	M4	1.5	5.5-4	5.5-4	3.5	3.5	3.5	12	12	4	4	4	
FR-E740-11K	M4	1.5	5.5-4	5.5-4	5.5	5.5	5.5	10	10	6	6	10	
FR-E740-15K	M5	2.5	8-5	8-5	8	8	5.5	8	8	10	10	10	

Single-phase 200V class (when input power supply is 220V)

Applicable Inverter Model	Terminal Screw Size *4	Tightening Torque N·m	Crimp Terminal		Cable Size								
					HIV Cables, etc. (mm ²) *1			AWG *2			PVC Cables, etc. (mm ²) *3		
			R/L1 S/L2	U, V, W	R/L1 S/L2	U, V, W	Earthing cable	R/L1 S/L2	U, V, W	R/L1 S/L2	U, V, W	Earthing cable	
FR-E720S-0.1K to 0.4K	M3.5	1.2	2-3.5	2-3.5	2	2	2	14	14	2.5	2.5	2.5	
FR-E720S-0.75K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-E720S-1.5K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-E720S-2.2K	M4	1.5	5.5-4	2-4	3.5	2	2	12	14	4	2.5	2.5	

*1 The cable size is that of the cable (HIV cable (600V class 2 vinyl-insulated cable) etc.) with continuous maximum permissible temperature of 75°C. Assumes that the surrounding air temperature is 50°C or less and the wiring distance is 20m or less.

*2 The recommended cable size is that of the cable (THHW cable) with continuous maximum permissible temperature of 75°C. Assumes that the surrounding air temperature is 40°C or less and the wiring distance is 20m or less. (For the use in the United States or Canada, refer to page 36.)

*3 The recommended cable size is that of the cable (PVC cable) with continuous maximum permissible temperature of 70°C. Assumes that the surrounding air temperature is 40°C or less and the wiring distance is 20m or less. (Selection example for use mainly in Europe.)

*4 The terminal screw size indicates the terminal size for R/L1, S/L2, T/L3, U, V, W, PR, P/+, N/-, P1 and a screw for earthing (grounding).

A screw for earthing (grounding) of the FR-E720-15K is indicated in ().

For single-phase power input, the terminal screw size indicates the size of terminal screw for R/L1, S/L2, U, V, W, PR, P/+, N/-, P1 and a screw for earthing (grounding).

NOTE

- Tighten the terminal screw to the specified torque. A screw that has been tighten too loosely can cause a short circuit or malfunction. A screw that has been tighten too tightly can cause a short circuit or malfunction due to the unit breakage.
- Use crimp terminals with insulation sleeve to wire the power supply and motor.

The line voltage drop can be calculated by the following formula:

$$\text{Line voltage drop [V]} = \frac{\sqrt{3} \times \text{wire resistance [m}\Omega/\text{m}] \times \text{wiring distance [m]} \times \text{current [A]}}{1000}$$

Use a larger diameter cable when the wiring distance is long or when it is desired to decrease the voltage drop (torque reduction) in the low speed range.

(2) Total wiring length

The overall wiring length for connection of a single motor or multiple motors should be within the value in the table below.

Cable Type	Pr. 72 Setting (carrier frequency)	Voltage Class	0.1K	0.2K	0.4K	0.75K	1.5K	2.2K	3.7K or Higher
Unshielded cable	1 (1kHz) or lower	200V class	200m	200m	300m	500m	500m	500m	500m
		400V class	-	-	200m	200m	300m	500m	500m
	2 (2kHz) or higher	200V class	30m	100m	200m	300m	500m	500m	500m
		400V class	-	-	30m	100m	200m	300m	500m
Shielded cable	1 (1kHz) or lower	200V class	50m	50m	75m	100m	100m	100m	100m
		400V class	-	-	50m	50m	75m	100m	100m
	2 (2kHz) or higher	200V class	10m	25m	50m	75m	100m	100m	100m
		400V class	-	-	10m	25m	50m	75m	100m

When driving a 400V class motor by the inverter, surge voltages attributable to the wiring constants may occur at the motor terminals, deteriorating the insulation of the motor. Take the following measures 1) or 2) in this case.

- 1) Use a "400V class inverter-driven insulation-enhanced motor" and set frequency in *Pr. 72 PWM frequency selection* according to wiring length.

	Wiring Length		
	50m or less	50m to 100m	Exceeding 100m
Carrier frequency	14.5kHz or less	8kHz or less	2kHz or less

- 2) Connect the surge voltage suppression filter (FR-ASF-H/FR-BMF-H) on the inverter output side.



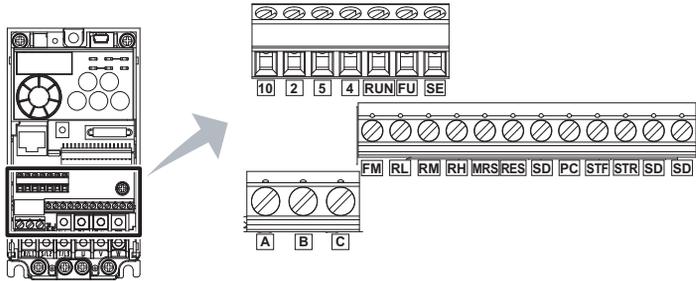
NOTE

- Especially for long-distance wiring, the inverter may be affected by a charging current caused by the stray capacitances of the wiring, leading to a malfunction of the overcurrent protective function, fast response current limit function, or stall prevention function or a malfunction or fault of the equipment connected on the inverter output side. If malfunction of fast-response current limit function occurs, disable this function. If malfunction of stall prevention function occurs, increase the stall level. ( Refer to Pr. 22 Stall prevention operation level and Pr. 156 Stall prevention operation selection in Chapter 4 of the FR-E700 Instruction Manual (Applied))
- When using the automatic restart after instantaneous power failure function with the wiring length exceeding 100m, select without frequency search (Pr. 162 = "1, 11"). ( Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied))

2.3.4 Wiring of control circuit

● Terminal layout

Terminal screw size
 M3: (Terminal A, B, C)
 M2: (Other than the above)



● Wiring method

1) Strip off the sheath of the wire of the control circuit to wire.

Strip off the sheath about the length below. If the length of the sheath peeled is too long, a short circuit may occur among neighboring wires. If the length is too short, wires might come off.

Wire the stripped wire after twisting it to prevent it from becoming loose. In addition, do not solder it. Use a blade terminal as necessary.



	L (mm)
Terminal A, B, C	6
Other than the above	5

Blade terminals available on the market: (as of Jan. 2017)

●Phoenix Contact Co., Ltd.

Terminal Screw Size	Wire Size (mm ²)	Ferrule Terminal Model		Crimping Tool Name
		With Insulation Sleeve	Without Insulation Sleeve	
M3 (terminal A, B, C)	0.3	AI 0,34-6TQ	A 0,34-7	CRIMPFOX 6
	0.5	AI 0,5-6WH	A 0,5-6	
	0.75	AI 0,75-6GY	A 0,75-6	
M2 (other than the above)	0.3	AI 0,34-6TQ	A 0,34-7	
	0.5	AI 0,5-6WH	A 0,5-6	

●NICHIFU Co., Ltd.

Terminal Screw Size	Wire Size (mm ²)	Blade Terminal Product Number	Insulation Cap Product Number	Crimping Tool Product Number
M3 (terminal A, B, C)	0.3 to 0.75	BT 0.75-7	VC 0.75	NH 69
M2 (other than the above)				

2) Loosen the terminal screw and insert the wire into the terminal.

3) Tighten the screw to the specified torque.

Undertightening can cause wire disconnection or malfunction. Overtightening can cause a short circuit or malfunction due to damage to the screw or unit.

Tightening torque: 0.5N·m to 0.6N·m (terminal A, B, C)
 0.22N·m to 0.25N·m (other than the above)

Screwdriver: ⊖Small flathead screwdriver (Tip thickness: 0.4mm/tip width: 2.5mm)

(1) Control circuit common terminals (SD, 5, SE)

- Terminals SD, SE and 5 are common terminals for I/O signals. (All common terminals are isolated from each other.) Do not earth them. Avoid connecting the terminals SD and 5 and the terminals SE and 5.
- Terminal SD is a common terminal for the contact input terminals (STF, STR, RH, RM, RL, MRS, RES) and the pulse train output terminal (FM). The open collector circuit is isolated from the internal control circuit by photocoupler.
- Terminal 5 is a common terminal for the frequency setting signals (terminal 2 or 4). It should be protected from external noise using a shielded or twisted wire.
- Terminal SE is a common terminal for the open collector output terminal (RUN, FU). The contact input circuit is isolated from the internal control circuit by photocoupler.

(2) Wiring instructions

- It is recommended to use the wires of 0.3mm^2 to 0.75mm^2 gauge for connection to the control circuit terminals.
- The maximum wiring length should be 30m (200m for terminal FM).
- Do not short terminals PC and SD. Inverter may be damaged.
- When using contact inputs, use two or more parallel micro-signal contacts or twin contacts to prevent contact faults since the control circuit input signals are micro-currents.



Micro signal contacts



Twin contacts

2

- To suppress EMI, use shielded or twisted cables for the control circuit terminals and run them away from the main and power circuits (including the 200V relay sequence circuit). For the cables connected to the control circuit terminals, connect their shields to the common terminal of the connected control circuit terminal. When connecting an external power supply to terminal PC, however, connect the shield of the power supply cable to the negative side of the external power supply. Do not directly earth (ground) the shield to the enclosure, etc.
- Always apply a voltage to the fault output terminals (A, B, C) via a relay coil, lamp, etc.
- When using an external power supply for transistor output, note the following points to prevent a malfunction caused by undesirable current.

Do not connect any terminal SD on the inverter and the 0V terminal of the external power supply (when the sink logic is selected).

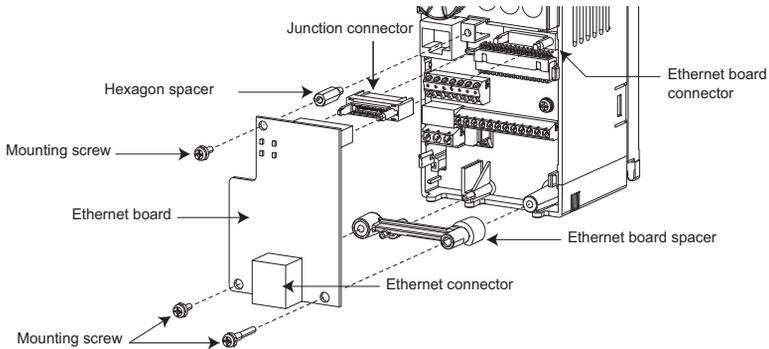
Do not connect terminal PC on the inverter and the +24V terminal of the external power supply (when the source logic is selected).

Do not install an external power source in parallel with the internal 24VDC power source (connected to terminals PC and SD) to use them together.

Refer to Chapter 2 of the FR-E700 Instruction Manual (Applied) for the detail.

2.4 Removal of the Ethernet board

The Ethernet board is installed in the initial status. Before wiring cables to the control circuit terminals or to the main circuit terminals on the FR-E720-3.7K or lower, FR-E740-7.5K or lower, or FR-E720S-0.75K or lower inverter, remove the Ethernet board as follows.



- 1) Remove the inverter front cover. (Refer to *page 8* to remove the front cover.)
- 2) Remove the three mounting screws to remove the Ethernet board, Ethernet board spacer, junction connector, and hexagon spacer.



NOTE

- After the installation of the inverter or the wiring of the cables to the main or control circuit terminals, ensure to reinstall the Ethernet board to the inverter in the reverse order. The tightening torque for the mounting screws of the Ethernet board is 0.2 to 0.4N·m.
- Plug-in options cannot be used with this inverter.

2.5 Ethernet cable connection

Connect the Ethernet cable to the Ethernet connector.

- Connection cable

Use Ethernet cables compliant with the following standards.

Communication Speed	Cable	Connector	Type
100Mbps	Category 5 or higher, (shielded / STP) straight cable	RJ-45 connector	100BASE-TX
10Mbps	Category 3 or higher, (shielded / STP) straight cable		10BASE-T
	Category 3 or higher, (UTP) straight cable		

- Hub

Use a hub that supports a desired transmission speed of the Ethernet.

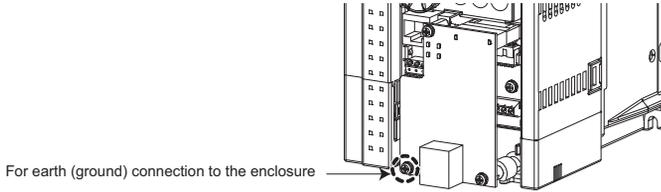


NOTE

- Do not connect the Ethernet cable to the PU connector. The product could be damaged due to differences in electrical specifications.

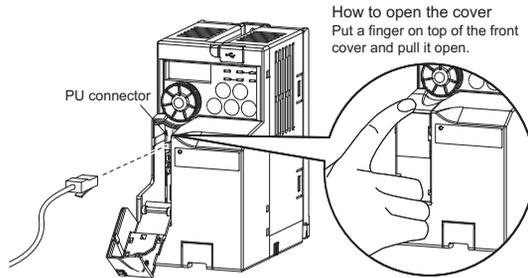
2.6 Earthing (grounding) for Ethernet board

To reduce noise of the Ethernet cable, connect an earth (ground) cable from the lower left M3 mounting screw on the Ethernet board to the inverter enclosure (the earth cable must be as short as possible).



2.7 Connection to the PU connector

The PU connector can be used to connect the parameter unit (FR-PU07), enclosure surface operation panel (FR-PA07), personal computer, etc. for the inverter operation.



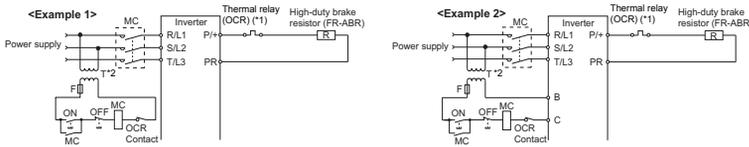
2.8 Connection of a dedicated external brake resistor (MRS type, MYS type, FR-ABR)

Install a dedicated brake resistor (MRS type, MYS type, FR-ABR) outside when the motor driven by the inverter is made to run by the load, quick deceleration is required, etc. Connect a dedicated brake resistor (MRS type, MYS type, FR-ABR) to terminal P/+ and PR. (For the locations of terminal P/+ and PR, refer to the terminal block layout (page 11).)

Set parameters below. (Refer to the FR-E700 Instruction Manual (Applied) for the parameter details.)

Connected Brake Resistor	Pr. 30 Regenerative function selection Setting	Pr. 70 Special regenerative brake duty Setting	
MRS type, MYS type	0 (initial value)	—	
MYS type (used at 100% torque/6%ED)	1	6%	
FR-ABR	1	7.5K or lower	10%
		11K or higher	6%

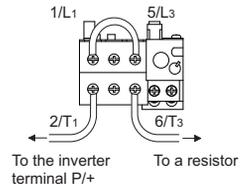
It is recommended to configure a sequence, which shuts off power in the input side of the inverter by the external thermal relay as shown below, to prevent overheat and burnout of the brake resistor (MRS, MYS) and high duty brake resistor (FR-ABR) in case the regenerative brake transistor is damaged. (The brake resistor cannot be connected to the 0.1K or 0.2K.)



- *1 Refer to the table below for the type number of each capacity of thermal relay and the diagram below for the connection.
(Always install a thermal relay when using a brake resistor whose capacity is 11K or higher)
- *2 When the power supply is 400V class, install a step-down transformer.

Power Supply Voltage	Brake Resistor	Thermal Relay Type (Mitsubishi Electric product)	Rated operating current
200V	MRS120W200	TH-T25-0.7A	120VAC: 2A (NO contact) / 3A (NC contact),
	MRS120W100	TH-T25-1.3A	240VAC: 1A (NO contact) / 2A (NC contact) (AC15 class)
	MRS120W60	TH-T25-2.1A	110VDC: 0.2A,
	MRS120W40	TH-T25-3.6A	220VDC: 0.1A (DC13 class)
	MYS220W50 (two units in parallel)	TH-T25-5A	

Power Supply Voltage	Brake Resistor	Thermal Relay Type (Mitsubishi Electric product)	Rated operating current
200V	FR-ABR-0.4K	TH-T25-0.7A	120VAC: 2A (NO contact) / 3A (NC contact), 240VAC: 1A (NO contact) / 2A (NC contact) (AC15 class) 110VDC: 0.2A, 220VDC: 0.1A (DC13 class)
	FR-ABR-0.75K	TH-T25-1.3A	
	FR-ABR-2.2K	TH-T25-2.1A	
	FR-ABR-3.7K	TH-T25-3.6A	
	FR-ABR-5.5K	TH-T25-5A	
	FR-ABR-7.5K	TH-T25-6.6A	
	FR-ABR-11K	TH-T25-11A	
	FR-ABR-15K	TH-T25-11A	
400V	FR-ABR-H0.4K	TH-T25-0.24A	
	FR-ABR-H0.75K	TH-T25-0.35A	
	FR-ABR-H1.5K	TH-T25-0.9A	
	FR-ABR-H2.2K	TH-T25-1.3A	
	FR-ABR-H3.7K	TH-T25-2.1A	
	FR-ABR-H5.5K	TH-T25-2.5A	
	FR-ABR-H7.5K	TH-T25-3.6A	
	FR-ABR-H11K	TH-T25-6.6A	
	FR-ABR-H15K	TH-T25-6.6A	



Note

- The brake resistor connected should only be the dedicated brake resistor.
- Perform wiring and operation according to the Instruction Manual of each option unit.
- Brake resistor cannot be used with the brake unit, high power factor converter, power supply regeneration converter, etc.
- Do not use the brake resistor (MRS type, MYS type) with a lead wire extended.
- Do not connect the resistor directly to the terminals P/+ and N/-. This could cause a fire.

3 PRECAUTIONS FOR USE OF THE INVERTER

The FR-E700 series is a highly reliable product, but using incorrect peripheral circuits or incorrect operation/handling methods may shorten the product life or damage the product.

Before starting operation, always recheck the following points.

- (1) **Use crimp terminals with insulation sleeve to wire the power supply and motor.**
- (2) **Application of power to the output terminals (U, V, W) of the inverter will damage the inverter. Never perform such wiring.**
- (3) **After wiring, wire offcuts must not be left in the inverter.**

Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean.

When drilling mounting holes in an enclosure etc., take care not to allow chips and other foreign matter to enter the inverter.
- (4) **Use cables of the appropriate size to make a voltage drop of 2% or less.**

If the wiring distance is long between the inverter and motor, a main circuit cable voltage drop will cause the motor torque to decrease especially at the output of a low frequency.

Refer to page 13 for the recommended wire sizes.
- (5) **The total wiring length should be within the prescribed length.**

Especially for long distance wiring, the fast-response current limit function may decrease, or the equipment connected to the output side may malfunction. This is caused by a charging current due to the stray capacity of the wiring. Therefore, note the overall wiring length. (*Refer to page 14*)
- (6) **Electromagnetic wave interference**

The input/output (main circuit) of the inverter includes high frequency components, which may interfere with the communication devices (such as AM radios) used near the inverter. In this case, install options among the capacitor type EMC filter FR-BIF (for use in the input side only), the ferrite core type EMC filter FR-BSF01/FR-BLF, Filterpack, and EMC filter to minimize the interference.
- (7) **Electrical corrosion of the bearing**

When a motor is driven by the inverter, axial voltage is generated on the motor shaft, which may cause electrical corrosion of the bearing in rare cases depending on the wiring, load, operating conditions of the motor or specific inverter settings (high carrier frequency, use of a capacitive filter*1).

The following shows examples of countermeasures for the inverter.

 - Decrease the carrier frequency.
 - Remove the capacitive filter.
 - Provide a common mode choke*2 on the output side of the inverter. (This is effective regardless of the use of the capacitive filter.)

*1 Mitsubishi Electric capacitive filter: FR-BIF, SF[], FR-E5NF-[], FR-S5NFA[], FR-BFP2-[]

*2 Recommended common mode choke: FT-3KM F series FINEMET® common mode choke cores manufactured by Hitachi Metals, Ltd.
FINEMET is a registered trademark of Hitachi Metals, Ltd.
- (8) **Do not install a power factor correction capacitor, surge suppressor or capacitor type filter on the inverter output side.**

This will cause the inverter to trip or the capacitor and surge suppressor to be damaged. If any of the above devices are connected, immediately remove them. (When using capacitor type filter (FR-BIF) for single-phase power input model, make sure of secure insulation of T-phase, and connect to the input side of the inverter.)
- (9) **For some short time after the power is switched OFF, a high voltage remains in the smoothing capacitor.**

When accessing the inverter for inspection, wait for at least 10 minutes after the power supply has been switched OFF, and then make sure that the voltage across the main circuit terminals P/+ and N/- of the inverter is no more than 30VDC using a tester.

(10) A short circuit or earth (ground) fault on the inverter output side may damage the inverter modules.

- Fully check the insulation resistance of the circuit prior to inverter operation since repeated short circuits may damage the inverter modules. These short circuits may be caused by peripheral circuit inadequacy, an earth (ground) fault caused by wiring inadequacy, or reduced motor insulation resistance.
- Fully check the to-earth (ground) insulation and phase to phase insulation of the inverter output side before power-ON. Especially for an old motor or use in a hostile atmosphere, securely check the motor insulation resistance etc.

(11) Do not use the inverter input side magnetic contactor to start/stop the inverter.

Since repeated inrush currents at power ON will shorten the life of the converter circuit (switching life is about 1,000,000 times), frequent starts and stops of the MC must be avoided. Turn ON/OFF the inverter start controlling terminals (STF, STR) to run/stop the inverter. (Refer to the FR-E700 Instruction Manual (Applied))

(12) Across terminals P/+ and PR, connect only an external brake resistor.

Do not connect a mechanical brake.

The brake resistor cannot be connected to the 0.1K or 0.2K. Leave terminals P/+ and PR open.

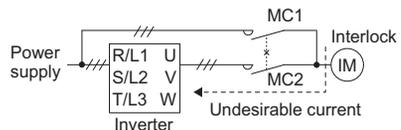
Also, never short between these terminals.

(13) Do not apply a voltage higher than the permissible voltage to the inverter I/O signal circuits.

Application of a voltage higher than the permissible voltage to the inverter I/O signal circuits or opposite polarity may damage the I/O devices. Especially check the wiring to prevent the speed setting potentiometer from being connected incorrectly to short terminals 10 and 5.

(14) To use the commercial power supply, be sure to provide electrical and mechanical interlocks between the electronic bypass contactors MC1 and MC2.

When using a switching circuit as shown right, chattering due to misconfigured sequence or arc generated at switching may allow undesirable current to flow in and damage the inverter. Miswiring may also damage the inverter.



(15) If the machine must not be restarted when power is restored after a power failure, provide a magnetic contactor in the inverter's input side and also make up a sequence which will not switch ON the start signal.

If the start signal (start switch) remains ON after a power failure, the inverter will automatically restart as soon as the power is restored.

(16) Inverter input side magnetic contactor (MC)

On the inverter input side, connect a MC for the following purposes. (Refer to page 7 for selection.)

- 1) To release the inverter from the power supply when a fault occurs or when the drive is not functioning (e.g. emergency stop operation). For example, MC avoids overheat or burnout of the brake resistor when heat capacity of the resistor is insufficient or brake regenerative transistor is damaged with short while connecting an optional brake resistor.
- 2) To prevent any accident due to an automatic restart at restoration of power after an inverter stop made by a power failure
- 3) To separate the inverter from the power supply to ensure safe maintenance and inspection work.

If using an MC for emergency stop during operation, select an MC regarding the inverter input side current as JEM1038-AC-3 class rated current.

(17) Handling of inverter output side magnetic contactor

Switch the magnetic contactor between the inverter and motor only when both the inverter and motor are at a stop. When the magnetic contactor is turned ON while the inverter is operating, overcurrent protection of the inverter and such will activate. When MC is provided for switching to the commercial power supply, for example, switch it ON/OFF after the inverter and motor have stopped.

(18) Countermeasures against inverter-generated EMI

If electromagnetic noise generated from the inverter causes frequency setting signal to fluctuate and motor rotation speed to be unstable when changing motor speed with analog signal, the following countermeasures are effective.

- Do not run the signal cables and power cables (inverter I/O cables) in parallel with each other and do not bundle them.
- Run signal cables as far away as possible from power cables (inverter I/O cables).
- Use shield cables as signal cables.
- Install a ferrite core on the signal cable (Example: ZCAT3035-1330 TDK).

(19) Instructions for overload operation

When performing operation of frequent start/stop of the inverter, rise/fall in the temperature of the transistor element of the inverter will repeat due to a repeated flow of large current, shortening the life from thermal fatigue. Since thermal fatigue is related to the amount of current, the life can be increased by reducing current at locked condition, starting current, etc. Decreasing current may increase the life. However, decreasing current will result in insufficient torque and the inverter may not start. Therefore, choose the inverter which has enough allowance for current (up to 2 rank larger in capacity).

(20) Make sure that the specifications and rating match the system requirements.

4 FAILSAFE OF THE SYSTEM WHICH USES THE INVERTER

When a fault occurs, the inverter trips to output a fault signal. However, a fault output signal may not be output at an inverter fault occurrence when the detection circuit or output circuit fails, etc. Although Mitsubishi Electric assures best quality products, provide an interlock which uses inverter status output signals to prevent accidents such as damage to machine when the inverter fails for some reason and at the same time consider the system configuration where failsafe from outside the inverter, without using the inverter, is enabled even if the inverter fails.

(1) Interlock method which uses the inverter status output signals

By combining the inverter status output signals to provide an interlock as shown below, an inverter alarm can be detected.

No.	Interlock Method	Check Method	Used Signals	Refer to Page
1)	Inverter protective function operation	Operation check of an alarm contact Circuit error detection by negative logic	Fault (ALM) signal	Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).
2)	Inverter running status	Operation ready signal check	Operation ready (RY) signal	Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).
3)	Inverter running status	Logic check of the start signal and running signal	Start signal (STF signal, STR signal) Inverter running (RUN) signal	Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).
4)	Inverter running status	Logic check of the start signal and output current	Start signal (STF signal, STR signal) Output current detection (Y12) signal	Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).

(2) Backup method outside the inverter

Even if the interlock is provided by the inverter status signal, enough failsafe is not ensured depending on the failure status of the inverter itself. For example, when the inverter CPU fails, even if the interlock is provided using the inverter fault output signal, start signal and RUN signal output, there is a case where a fault output signal is not output and RUN signal is kept output even if an inverter fault occurs.

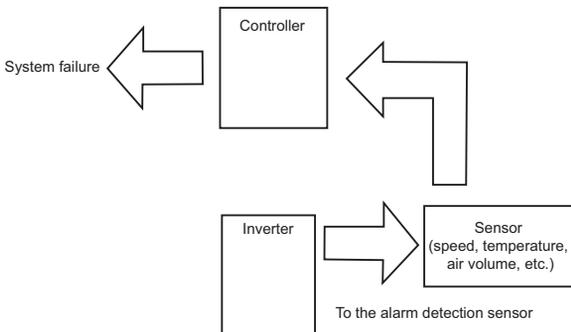
Provide a speed detector to detect the motor speed and current detector to detect the motor current and consider the backup system such as checking up as below according to the level of importance of the system.

1) Start signal and actual operation check

Check the motor running and motor current while the start signal is input to the inverter by comparing the start signal to the inverter and detected speed of the speed detector or detected current of the current detector. Note that the motor current runs as the motor is running for the period until the motor stops since the inverter starts decelerating even if the start signal turns off. For the logic check, configure a sequence considering the inverter deceleration time. In addition, it is recommended to check the three-phase current when using the current detector.

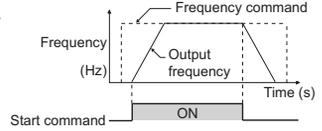
2) Command speed and actual operation check

Check if there is no gap between the actual speed and commanded speed by comparing the inverter speed command and detected speed of the speed detector.



5 DRIVING THE MOTOR

The inverter needs frequency command and start command.
 Frequency command (set frequency) determines the rotation speed of the motor.
 Turning ON the start command starts the motor to rotate.



REMARKS

- Set the required parameters according to the load and operating conditions. (Refer to page 36.)

5.1 Start/stop from the operation panel (PU operation)



POINT

From where is the frequency command given?

- Operation at the frequency set in the frequency setting mode of the operation panel (refer to 5.1.1 (Refer to page 24))
- Operation using the setting dial as the potentiometer (refer to 5.1.2 (Refer to page 25))
- Change of frequency with ON/OFF switches connected to terminals (refer to 5.1.3 (Refer to page 26))
- Perform frequency setting using voltage input signal (refer to 5.1.4 (Refer to page 27))
- Perform frequency setting using current input signal (refer to 5.1.4 (Refer to page 27))

5.1.1 Setting the frequency by the operation panel



Operation example Operate at 30Hz.

Operation

- Screen at power-ON
The monitor display appears.
- Operation mode change
Press **PU/EXT** to choose the PU operation mode. PU indicator is lit.
- Frequency setting
Turn **potentiometer** to show the frequency "3000" (30.00Hz) you want to set. The frequency blinks for about 5s. While the value is blinking, press **SET** to set the frequency. "F" and "3000" blink alternately. After about 3s of blinking, the indication of the value goes back to "000" (0.00Hz) (monitor display). (If **SET** is not pressed, the indication of the value goes back to "000" (0.00Hz) after about 5s of blinking. In that case, turn **potentiometer** again, and set the frequency.)
- Start → acceleration → constant speed
Press **RUN** to start operation.
The frequency value on the indication increases in Pr. 7 Acceleration time, and "3000" (30.00Hz) appears. (To change the set frequency, perform the operation in above step 3. The previously set frequency is displayed at first.)
- Deceleration → stop
Press **STOP/RESET** to stop. The frequency value on the indication decreases in Pr. 8 Deceleration time, and the motor stops rotating with "000" (0.00Hz) displayed.



REMARKS

- potentiometer** can also be used like a potentiometer to perform operation. (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)
- When you always operate in the PU operation mode at power-ON, set Pr.79 Operation mode selection = "1" to choose the PU operation mode always.

5.1.2 Using the setting dial like a potentiometer to perform operation



POINT

- Set "0" (extended parameter valid) in *Pr. 160 User group read selection*.
- Set "1" (setting dial potentiometer mode) in *Pr. 161 Frequency setting/key lock operation selection*.

Operation example Change the frequency from 0Hz to 60Hz during operation

Operation

1.	Screen at power-ON The monitor display appears.
2.	Operation mode change Press  to choose the PU operation mode. PU indicator is lit.
3.	Selecting the setting dial mode Change the <i>Pr. 160</i> setting to "0" and the <i>Pr. 161</i> setting to "1". (Refer to <i>page 5</i> for change of the setting.)
4.	Start Press  to start the inverter.
5.	Frequency setting Turn  until "60.00" (60.00Hz) appears. The blinking frequency is the set frequency. You need not press  .



REMARKS

- If blinking "60.00" turns to "0.00", the *Pr. 161 Frequency setting/key lock operation selection* setting may not be "1".
 - Independently of whether the inverter is running or at a stop, the frequency can be set by merely turning the .
- (Use *Pr. 295 Magnitude of frequency change setting* to change the frequency setting increments of .)



NOTE

- When setting frequency by turning setting dial, the frequency goes up to the set value of *Pr. 1 Maximum frequency* (initial value: 120Hz). Adjust *Pr. 1 Maximum frequency setting* according to the application.

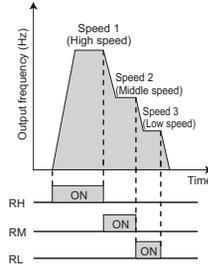
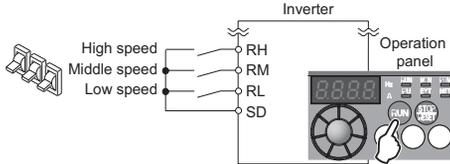
5.1.3 Setting the frequency by switches (three-speed setting) (Pr. 4 to Pr. 6)



POINT

- Use the operation panel () to give a start command.
- Switch ON the RH, RM, or RL signal to give a frequency command.
- Set "4" (External/PU combined operation mode 2) in *Pr. 79 Operation mode selection*.

[Connection diagram]



Operation example Operation at low speed (10Hz)

Operation

- 1. Screen at power-ON**
 The monitor display appears.
- Easy operation mode setting**
 Press  and  for 0.5s. "  - - " appears, and the [PRM] indicator blinks.
- Operation mode selection**
 Turn  until "  - 4 " appears. [PU] and [PRM] indicators blink.
- Operation mode setting**
 Press  to enter the setting. (Set "4" in *Pr. 79*.)
 "  - 4 " and "  - - " blink alternately. [PU] and [EXT] indicators are lit.
- Start**
 Turn ON the low-speed switch (RL).
Acceleration → constant speed
- 6. Press  to start running.**
 The frequency value on the indication increases in *Pr. 7 Acceleration time*, and "  " (10.00Hz) appears.
 [RUN] indicator is lit during forward rotation operation and blinks slowly during reverse rotation operation.
- Deceleration**
7. Press  to stop.
 The frequency value on the indication decreases in *Pr. 8 Deceleration time*, and the motor stops rotating with "  " (0.00Hz) displayed.
- 8. Stop**
 Turn OFF the low-speed switch (RL).



REMARKS

- The initial values of the terminals RH, RM, RL are 60Hz, 30Hz, and 10Hz. (Use *Pr. 4*, *Pr. 5* and *Pr. 6* to change.)
- In the initial setting, when two or three of multi-speed settings are simultaneously selected, priority is given to the set frequency of the lower signal.
 For example, when the RH and RM signals turn ON, the RM signal (*Pr. 5*) has a higher priority.
- Maximum of 15-speed operation can be performed. ( Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)

5.1.4 Setting the frequency by analog input (voltage input/current input)

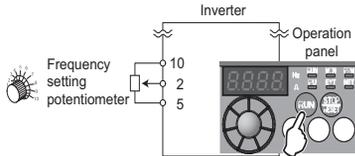


POINT

- Use the operation panel (RUN) to give a start command.
- Use the potentiometer (frequency setting potentiometer) (voltage input) or 4-to-20mA input (current input) to give a frequency command.
- Set "4" (External/PU combined operation mode 2) in Pr. 79 Operation mode selection.

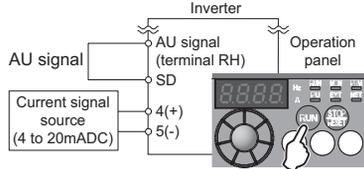
[Connection example for voltage input]

(The inverter supplies 5V power to the frequency setting potentiometer. (terminal 10))



[Connection example for current input]

Assign the AU signal in one of Pr. 178 to Pr. 184.



Operation example Operate at 60Hz.

Operation

- Screen at power-ON
The monitor display appears.
- Assignment of the AU signal (current input) (Refer to the step 3 for voltage input.)
Set Pr. 160 to "0" to activate extended parameters.
To assign the AU signal, set "4" in one of Pr. 178 to Pr. 184. (Refer to page 5 to change the setting.)
Turn ON the AU signal.
- Easy operation mode setting
Press **PU/EXT** and **MODE** for 0.5s. "79 - -" appears, and the [PRM] indicator blinks.
- Operation mode selection
Turn **▲** until "79 - 4" appears. [PU] and [PRM] indicators blink.
- Operation mode setting
Press **SET** to enter the setting. (Set "4" in Pr.79.)
"79 - 4" and "79 - -" blink alternately. [PU] and [EXT] indicators are lit.
- Start
Press **RUN**. [RUN] blinks fast as no frequency command is given.
- Acceleration → constant speed
For voltage input, turn the potentiometer (frequency setting potentiometer) clockwise slowly to full.
For current input, input 20mA.
The frequency value on the display increases in Pr. 7 Acceleration time, and "60.00Hz" (60.00Hz) appears.
[RUN] indicator is lit during forward rotation operation and blinks slowly during reverse rotation operation.
- Deceleration
For voltage input, turn the potentiometer (frequency setting potentiometer) counterclockwise slowly to full.
For current input, input 4mA.
The frequency value on the display decreases in Pr. 8 Deceleration time, and the motor stops rotating with "0.00Hz" (0.00Hz) displayed.
[RUN] blinks fast.
- Stop
Press **STOP/RESET**. [RUN] indicator turns OFF.



REMARKS

- For voltage input, the frequency (maximum potentiometer setting) at the full right turn of the (frequency setting) potentiometer is 60Hz in the initial setting. (To change the setting, use Pr.125.) (Refer to page 31.)
- To input 10VDC to the terminal 2, set Pr. 73 Analog input selection = "0". The initial value is "1 (0 to 5V input)" (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied)).
- For current input, the frequency at 20mA input is 60Hz in the initial setting. (To change the setting, use Pr. 126.) (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied)).

5.2 Start and stop using terminals (External operation)



POINT

From where is the frequency command given?

- Operation at the frequency set in the frequency setting mode of the operation panel  refer to 5.2.1 (Refer to page 28)
- Give a frequency command by switch (multi-speed setting)  refer to 5.2.2 (Refer to page 29)
- Perform frequency setting by a voltage input signal  refer to 5.2.3 (Refer to page 30)
- Perform frequency setting by a current input signal   refer to 5.2.3 (Refer to page 30)

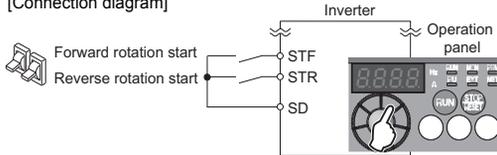
5.2.1 Setting the frequency by the operation panel (Pr. 79 = 3)



POINT

- Switch ON the STF(STR) signal to give a start command.
- Use the operation panel () to give a frequency command.
- Set "3" (External/PU combined operation mode 1) in Pr. 79.

[Connection diagram]



Operation example Operate at 30Hz.

Operation

- Screen at power-ON
The monitor display appears.
- Easy operation mode setting
Press  and  for 0.5s. "79 - -" appears, and the [PRM] indicator blinks.
- Operation mode selection
Turn  until "79 - 3" appears. [EXT] and [PRM] indicators blink.
- Operation mode setting
Press  to enter the setting. (Set "3" in Pr.79.)
"79 - 3" and "79 - -" blink alternately. [PU] and [EXT] indicators are lit.
- Frequency setting
Turn  to show the frequency "3000" you want to set. The frequency blinks for about 5s. While the value is blinking, press  to set the frequency. "F" and "3000" blink alternately. After about 3s of blinking, the indication of the value goes back to "000" (monitor display). (If  is not pressed, the indication of the value goes back to "000" (0.00Hz) after about 5s of blinking. In that case, turn  again, and set the frequency.)
- Start → acceleration → constant speed
Turn the start switch (STF or STR) ON.
The frequency value on the display increases in Pr. 7 Acceleration time, and "3000" (30.00Hz) appears. [RUN] indicator is lit during forward rotation operation and blinks during reverse rotation operation. (To change the set frequency, perform the operation in above step 5. Starting from the previously set frequency.)
- Deceleration → stop
Turn OFF the start switch (STF or STR). The frequency value on the indication decreases in Pr. 8 Deceleration time, and the motor stops rotating with "000" displayed. [RUN] turns OFF.

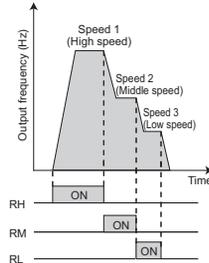
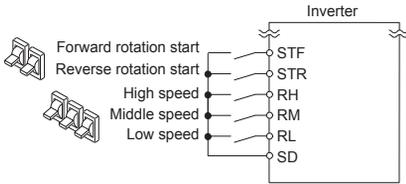
5.2.2 Setting the frequency by switches (three-speed setting) (Pr. 4 to Pr. 6)



POINT

- Switch ON the STF (STR) signal to give a start command.
- Switch ON the RH, RM, or RL signal to give a frequency command.

[Connection diagram]



Operation example Operation at high speed (60Hz)

Operation

1. Screen at power-ON
The monitor display appears.
 2. Start
Turn ON the high-speed switch (RH).
- Acceleration → constant speed
3. Turn ON the start switch (STF or STR). The frequency value on the indication increases in *Pr. 7 Acceleration time*, and "50.00" (60.00Hz) appears.
[RUN] indicator is lit during forward rotation operation and blinks during reverse rotation operation.
 - When RM is turned ON, 30Hz is displayed. When RL is turned ON, 10Hz is displayed.
- Deceleration
4. Turn OFF the start switch (STF or STR). The frequency value on the indication decreases in *Pr. 8 Deceleration time*, and the motor stops rotating with "00.00" (0.00Hz) displayed. [RUN] turns OFF.
5. Stop
Turn OFF the high-speed switch (RH)



REMARKS

- Initial values of terminals RH, RM, and RL are 60Hz, 30Hz, and 10Hz. (To change, set *Pr. 4*, *Pr. 5* and *Pr. 6*.)
- In the initial setting, when two or three of multi-speed settings are simultaneously selected, priority is given to the set frequency of the lower signal.
For example, when the RH and RM signals turn ON, the RM signal (*Pr. 5*) has a higher priority.
- Maximum of 15-speed operation can be performed. (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)

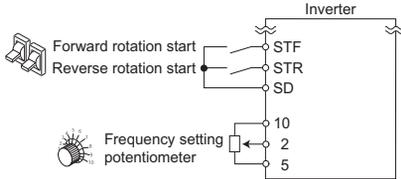
5.2.3 Setting the frequency by analog input (voltage input/current input)



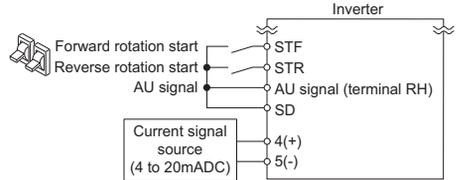
POINT

- Switch ON the STF(STR) signal to give a start command.
- Use the potentiometer (frequency setting potentiometer) (voltage input) or 4-to-20mA input (current input) to give a frequency command.

[Connection example for voltage input]
 (The inverter supplies 5V power to the frequency setting potentiometer. (terminal 10))



[Connection example for current input]
 Assign the AU signal in one of Pr. 178 to Pr. 184.



Operation example Operate at 60Hz.

Operation

1. Screen at power-ON
 The monitor display appears.
- Assignment of the AU signal (current input) (Refer to the step 3 for voltage input.)
 2. Set Pr. 160 to "0" to activate extended parameters.
 To assign the AU signal, set "4" in one of Pr. 178 to Pr. 184. (Refer to page 5 to change the setting.)
 Turn ON the AU signal.
- Start
 3. Turn the start switch (STF or STR) ON.
 [RUN] blinks fast because the frequency command is not given.
- Acceleration → constant speed
 For voltage input, turn the potentiometer (frequency setting potentiometer) clockwise slowly to full.
 For current input, input 20mA.
 4. The frequency value on the display increases in Pr. 7 Acceleration time, and "60.00" (60.00Hz) appears.
 [RUN] indicator is lit during forward rotation operation and blinks slowly during reverse rotation operation.
- Deceleration
 For voltage input, turn the potentiometer (frequency setting potentiometer) counterclockwise slowly to full.
 For current input, input 4mA.
 5. The frequency value on the display decreases in Pr. 8 Deceleration time, and the motor stops rotating with "0.00" (0.00Hz) displayed.
 [RUN] blinks fast.
- Stop
 6. Turn the start switch (STF or STR) OFF.
 [RUN] turns OFF.



REMARKS

- For voltage input, the frequency (maximum potentiometer setting) at the full right turn of the (frequency setting) potentiometer is 60Hz in the initial setting. (To change the setting, use Pr.125.) (Refer to page 31.)
- To input 10VDC to the terminal 2, set Pr. 73 Analog input selection = "0". The initial value is "1 (0 to 5V input)". (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)
- For current input, the frequency at 20mA input is 60Hz in the initial setting. (To change the setting, use Pr. 126.) (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)
- To always select the External operation mode, set Pr. 79 Operation mode selection = "2 (External operation mode)".

5.3 Acquiring large starting torque and low speed torque (Advanced magnetic flux vector control, General-purpose magnetic flux vector control) (Pr. 71, Pr. 80, Pr. 81, Pr. 800)

Advanced magnetic flux vector control can be selected by setting the capacity, poles and type of the motor used in Pr. 80 and Pr. 81.

- Advanced magnetic flux vector control, General-purpose magnetic flux vector control?

The low speed torque can be improved by providing voltage compensation to flow a motor current which meets the load torque. Output frequency compensation (slip compensation) is made so that the motor actual speed approximates a speed command value. Effective when load fluctuates drastically, etc.

General-purpose magnetic flux vector control is the same function as it is for the FR-E500 series. Select this control when operation characteristics as similar as possible are required when replacing from the FR-E500 series. For other cases, select Advanced magnetic flux vector control.

Parameter Number	Name	Initial Value	Setting Range	Description	
71	Applied motor	0	0, 1, 3 to 6, 13 to 16, 23, 24, 40, 43, 44, 50, 53, 54	By selecting a standard motor or constant-torque motor, thermal characteristic and motor constants of each motor are set.	
80	Motor capacity	9999	0.1 to 15kW	Set the applied motor capacity.	
81	Number of motor poles	9999	9999	V/F control	
			2, 4, 6, 8, 10	Set the number of motor poles.	
83	Rated motor voltage	200V class	200V	0 to 1000V	Set the rated motor voltage (V).
		400V class	400V		
84	Rated motor frequency	60Hz	10 to 120Hz	Set the rated motor frequency (Hz).	
800	Control method selection	20	20	Advanced magnetic flux vector control *	
			30	General-purpose magnetic flux vector control *	

* Set a value other than "9999" in Pr. 80 and Pr. 81.

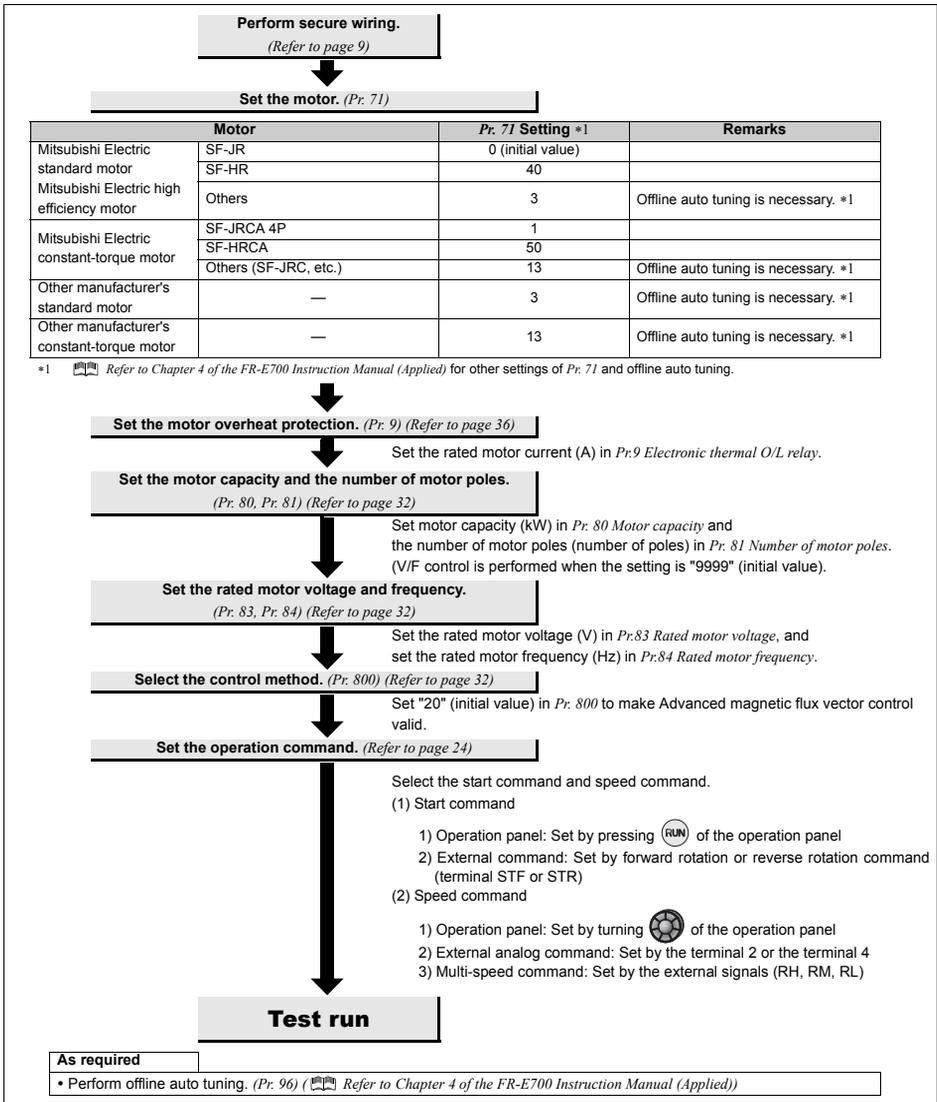


POINT

If the following conditions are not satisfied, select V/F control since malfunction such as insufficient torque and uneven rotation may occur.

- The motor capacity should be equal to or one rank lower than the inverter capacity. (Note that the capacity should be 0.1kW or higher.)
- Motor to be used is any of Mitsubishi Electric standard motor (SF-JR 0.2kW or more), high efficiency motor (SF-HR 0.2kW or more) or Mitsubishi Electric constant-torque motor (SF-JRCA four-pole, SF-HRCA 0.2kW to 15kW). When using a motor other than the above (other manufacturer's motor), perform offline auto tuning without fail.
- Single-motor operation (one motor run by one inverter) should be performed.
- The wiring length from inverter to motor should be within 30m. (Perform offline auto tuning in the state where wiring work is performed when the wiring length exceeds 30m.)
- Permissible wiring length between inverter and motor differs according to the inverter capacity and setting value of Pr. 72 PWM frequency selection (carrier frequency). Refer to page 14 for the permissible wiring length.

5.3.1 Selection method of Advanced magnetic flux vector control



NOTE

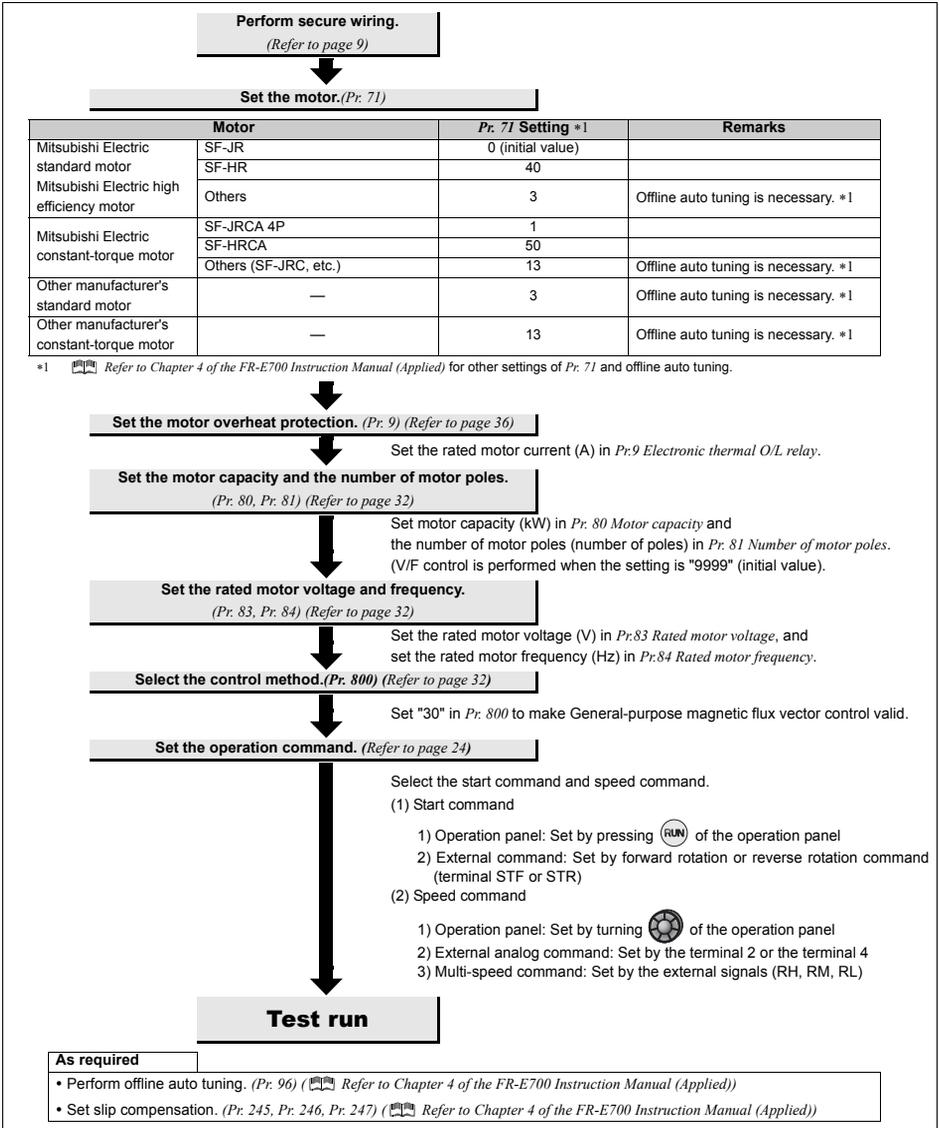
- Uneven rotation slightly increases as compared to the V/F control. (It is not suitable for machines such as grinding machine and wrapping machine which requires less uneven rotation at low speed.)
- When a surge voltage suppression filter (FR-ASF-H/FR-BMF-H) is connected between the inverter and motor, output torque may decrease.



REMARKS

- Use Pr. 89 to adjust the motor speed fluctuation at load fluctuation. (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)

5.3.2 Selection method of General-purpose magnetic flux vector control



5



NOTE

- Uneven rotation slightly increases as compared to the V/F control. (It is not suitable for machines such as grinding machine and wrapping machine which requires less uneven rotation at low speed.)
- When a surge voltage suppression filter (FR-ASF-H/FR-BMF-H) is connected between the inverter and motor, output torque may decrease.

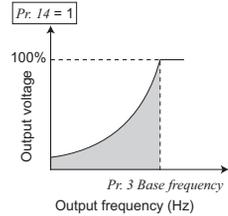
6 ENERGY SAVING OPERATION FOR FANS AND PUMPS

Set the following functions to perform energy saving operation for fans and pumps.

(1) Load pattern selection (Pr. 14)

Select the optimum output characteristic (V/F characteristic) that is suitable for the application and load characteristics.

- Set *Pr.14 Load pattern selection* = "1 (for variable-torque load)."
- When the output frequency is equal to or less than the base frequency, the output voltage changes by its square in proportion to the output frequency.
Use this setting to drive a load whose load torque changes in proportion to the square of the speed, such as a fan and a pump.



NOTE

- Load pattern selection is available only under V/F control. Load pattern selection is not available under Advanced magnetic flux vector control and General-purpose magnetic flux vector control.

(2) Optimum excitation control (Pr. 60)

Without a detailed parameter setting, the inverter automatically performs energy saving operation.

This operation is optimum for fan and pump applications.

- Set *Pr.60 Energy saving control selection* = "9 (optimum excitation control mode)."
- The Optimum excitation control mode is a control system which controls excitation current to improve the motor efficiency to the maximum and determines output voltage as an energy saving method.



REMARKS

- When the motor capacity is too small as compared to the inverter capacity or two or more motors are connected to one inverter, the energy saving effect is not expected.



NOTE

- When the Optimum excitation control mode is selected, deceleration time may be longer than the setting value. Since overvoltage alarm tends to occur as compared to the constant-torque load characteristics, set a longer deceleration time.
- Optimum excitation control is available only under V/F control. Optimum excitation control is not available under Advanced magnetic flux vector control and General-purpose magnetic flux vector control.
- Optimum excitation control will not be performed during an automatic restart after instantaneous power failure.
- Since output voltage is controlled by Optimum excitation control, output current may slightly increase.

7 PARAMETERS

Simple variable-speed operation can be performed with the inverter in the initial settings. Set the required parameters according to the load and operating conditions. Use the operation panel to set or change a parameter.

7.1 Parameter list



REMARKS

- When the Ethernet board is removed, the parameters for Ethernet communication cannot be read or written.
- ● indicates simple mode parameters. (initially set to extended mode)
- The parameters surrounded by a black border in the table allow its setting to be changed during operation even if "0" (initial value) is set in *Pr. 77 Parameter write selection*.
- Refer to the Ethernet Function Manual for details of the FR-E700-NE Ethernet communication parameters, and refer to Chapter 4 of the FR-E700 Instruction Manual (Applied) for details of the other parameters.

Parameter	Name	Setting Range	Initial Value	Parameter	Name	Setting Range	Initial Value
● 0	Torque boost	0 to 30%	6/4/3/2% *1	26	Multi-speed setting (speed 6)	0 to 400Hz, 9999	9999
● 1	Maximum frequency	0 to 120Hz	120Hz	27	Multi-speed setting (speed 7)	0 to 400Hz, 9999	9999
● 2	Minimum frequency	0 to 120Hz	0Hz	29	Acceleration/deceleration pattern selection	0, 1, 2	0
● 3	Base frequency	0 to 400Hz	60Hz	30	Regenerative function selection	0, 1, 2	0
● 4	Multi-speed setting (high speed)	0 to 400Hz	60Hz	31	Frequency jump 1A	0 to 400Hz, 9999	9999
● 5	Multi-speed setting (middle speed)	0 to 400Hz	30Hz	32	Frequency jump 1B	0 to 400Hz, 9999	9999
● 6	Multi-speed setting (low speed)	0 to 400Hz	10Hz	33	Frequency jump 2A	0 to 400Hz, 9999	9999
● 7	Acceleration time	0 to 3600/ 360s	5/10/15s *2	34	Frequency jump 2B	0 to 400Hz, 9999	9999
● 8	Deceleration time	0 to 3600/ 360s	5/10/15s *2	35	Frequency jump 3A	0 to 400Hz, 9999	9999
● 9	Electronic thermal O/L relay	0 to 500A	Inverter rated current	36	Frequency jump 3B	0 to 400Hz, 9999	9999
10	DC injection brake operation frequency	0 to 120Hz	3Hz	37	Speed display	0, 0.01 to 9998	0
11	DC injection brake operation time	0 to 10s	0.5s	40	RUN key rotation direction selection	0, 1	0
12	DC injection brake operation voltage	0 to 30%	6/4/2% *3	41	Up-to-frequency sensitivity	0 to 100%	10%
13	Starting frequency	0 to 60Hz	0.5Hz	42	Output frequency detection	0 to 400Hz	6Hz
14	Load pattern selection	0 to 3	0	43	Output frequency detection for reverse rotation	0 to 400Hz, 9999	9999
15	Jog frequency	0 to 400Hz	5Hz	44	Second acceleration/ deceleration time	0 to 3600/ 360s	5/10/15s *2
16	Jog acceleration/deceleration time	0 to 3600/ 360s	0.5s	45	Second deceleration time	0 to 3600/ 360s, 9999	9999
17	MRS input selection	0, 2, 4	0	46	Second torque boost	0 to 30%, 9999	9999
18	High speed maximum frequency	120 to 400Hz	120Hz	47	Second V/F (base frequency)	0 to 400Hz, 9999	9999
19	Base frequency voltage	0 to 1000V, 888, 9999	9999	48	Second stall prevention operation current	0 to 200%, 9999	9999
20	Acceleration/deceleration reference frequency	1 to 400Hz	60Hz	51	Second electronic thermal O/L relay	0 to 500A, 9999	9999
21	Acceleration/deceleration time increments	0, 1	0	52	DU/PU main display data selection	0, 5, 7 to 12, 14, 20, 23 to 25, 52 to 57, 61, 62, 100	0
22	Stall prevention operation level	0 to 200%	150%				
23	Stall prevention operation level compensation factor at double speed	0 to 200%, 9999	9999				
24	Multi-speed setting (speed 4)	0 to 400Hz, 9999	9999				
25	Multi-speed setting (speed 5)	0 to 400Hz, 9999	9999				

6

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Parameter list

Parameter	Name	Setting Range	Initial Value
54	FM terminal function selection	1 to 3, 5, 7 to 12, 14, 21, 24, 52, 53, 61, 62	1
55	Frequency monitoring reference	0 to 400Hz	60Hz
56	Current monitoring reference	0 to 500A	Inverter rated current
57	Restart coasting time	0, 0.1 to 5s, 9999	9999
58	Restart cushion time	0 to 60s	1s
59	Remote function selection	0, 1, 2, 3	0
60	Energy saving control selection	0, 9	0
61	Reference current	0 to 500A, 9999	9999
62	Reference value at acceleration	0 to 200%, 9999	9999
63	Reference value at deceleration	0 to 200%, 9999	9999
65	Retry selection	0 to 5	0
66	Stall prevention operation reduction starting frequency	0 to 400Hz	60Hz
67	Number of retries at fault occurrence	0 to 10, 101 to 110	0
68	Retry waiting time	0.1 to 360s	1s
69	Retry count display erase	0	0
70	Special regenerative brake duty	0 to 30%	0%
71	Applied motor	0, 1, 3 to 6, 13 to 16, 23, 24, 40, 43, 44, 50, 53, 54	0
72	PWM frequency selection	0 to 15	1
73	Analog input selection	0, 1, 10, 11	1
74	Input filter time constant	0 to 8	1
75	Reset selection/disconnected PU detection/PU stop selection	0 to 3, 14 to 17	14
77	Parameter write selection	0, 1, 2	0
78	Reverse rotation prevention selection	0, 1, 2	0
◎ 79	Operation mode selection	0, 1, 2, 3, 4, 6, 7	0
80	Motor capacity	0.1 to 15kW, 9999	9999
81	Number of motor poles	2, 4, 6, 8, 10, 9999	9999
82	Motor excitation current	0 to 500A (0 to ****), 9999 *5	9999
83	Rated motor voltage	0 to 1000V	200/400V *4
84	Rated motor frequency	10 to 120Hz	60Hz
89	Speed control gain (Advanced magnetic flux vector)	0 to 200%, 9999	9999
90	Motor constant (R1)	0 to 50Ω (0 to ****), 9999 *5	9999
91	Motor constant (R2)	0 to 50Ω (0 to ****), 9999 *5	9999
92	Motor constant (L1)/d-shaft inductance	0 to 1000mH (0 to 50Ω, 0 to ****), 9999 *5	9999

Parameter	Name	Setting Range	Initial Value
93	Motor constant (L2)/q-shaft inductance	0 to 1000mH (0 to 50Ω, 0 to ****), 9999 *5	9999
94	Motor constant (X)	0 to 100% (0 to 500Ω, 0 to ****), 9999 *5	9999
96	Auto tuning setting/status	0, 1, 11, 21	0
117	PU communication station number	0 to 31 (0 to 247)	0
118	PU communication speed	48, 96, 192, 384	192
119	PU communication stop bit length	0, 1, 10, 11	1
120	PU communication parity check	0, 1, 2	2
121	Number of PU communication retries	0 to 10, 9999	1
122	PU communication check time interval	0, 0.1 to 999.8s, 9999	0
123	PU communication waiting time setting	0 to 150ms, 9999	9999
124	PU communication CR/LF selection	0, 1, 2	1
◎ 125	Terminal 2 frequency setting gain frequency	0 to 400Hz	60Hz
◎ 126	Terminal 4 frequency setting gain frequency	0 to 400Hz	60Hz
127	PID control automatic switchover frequency	0 to 400Hz, 9999	9999
128	PID action selection	0, 20, 21, 40 to 43, 50, 51, 60, 61	0
129	PID proportional band	0.1 to 1000%, 9999	100%
130	PID integral time	0.1 to 3600s, 9999	1s
131	PID upper limit	0 to 100%, 9999	9999
132	PID lower limit	0 to 100%, 9999	9999
133	PID action set point	0 to 100%, 9999	9999
134	PID differential time	0.01 to 10.00s, 9999	9999
145	PU display language selection	0 to 7	0
146 *6	Built-in potentiometer switching	0, 1	1
147	Acceleration/deceleration time switching frequency	0 to 400Hz, 9999	9999
150	Output current detection level	0 to 200%	150%
151	Output current detection signal delay time	0 to 10s	0s
152	Zero current detection level	0 to 200%	5%
153	Zero current detection time	0 to 1s	0.5s
156	Stall prevention operation selection	0 to 31, 100, 101	0
157	OL signal output timer	0 to 25s, 9999	0s
◎ 160	User group read selection	0, 1, 9999	0
161	Frequency setting/key lock operation selection	0, 1, 10, 11	0
162	Automatic restart after instantaneous power failure selection	0, 1, 10, 11	1
165	Stall prevention operation level for restart	0 to 200%	150%

Parameter	Name	Setting Range	Initial Value
168	Parameter for manufacturer setting. Do not set.		
169			
170	Watt-hour meter clear	0, 10, 9999	9999
171	Operation hour meter clear	0, 9999	9999
172	User group registered display/ batch clear	9999, (0 to 16)	0
173	User group registration	0 to 999, 9999	9999
174	User group clear	0 to 999, 9999	9999
178	STF terminal function selection	0 to 5, 7, 8, 10, 12, 14 to 16, 18, 24, 25, 60, 62, 65 to 67, 9999	60
179	STR terminal function selection	0 to 5, 7, 8, 10, 12, 14 to 16, 18, 24, 25, 61, 62, 65 to 67, 9999	61
180	RL terminal function selection		0
181	RM terminal function selection	0 to 5, 7, 8, 10, 12,	1
182	RH terminal function selection	14 to 16, 18, 24, 25,	2
183	MRS terminal function selection	62, 65 to 67, 9999	24
184	RES terminal function selection		62
190	RUN terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 20, 25, 26, 46, 47, 64, 90, 91, 93, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 120, 125, 126, 146, 147, 164, 190, 191, 193, 195, 196, 198, 199, 9999	0
191	FU terminal function selection		4
192	A,B,C terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 20, 25, 26, 46, 47, 64, 90, 91, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 120, 125, 126, 146, 147, 164, 190, 191, 195, 196, 198, 199, 9999	99
232	Multi-speed setting (speed 8)	0 to 400Hz, 9999	9999
233	Multi-speed setting (speed 9)	0 to 400Hz, 9999	9999
234	Multi-speed setting (speed 10)	0 to 400Hz, 9999	9999
235	Multi-speed setting (speed 11)	0 to 400Hz, 9999	9999

Parameter	Name	Setting Range	Initial Value
236	Multi-speed setting (speed 12)	0 to 400Hz, 9999	9999
237	Multi-speed setting (speed 13)	0 to 400Hz, 9999	9999
238	Multi-speed setting (speed 14)	0 to 400Hz, 9999	9999
239	Multi-speed setting (speed 15)	0 to 400Hz, 9999	9999
240	Soft-PWM operation selection	0, 1	1
241	Analog input display unit switchover	0, 1	0
244	Cooling fan operation selection	0, 1	1
245	Rated slip	0 to 50%, 9999	9999
246	Slip compensation time constant	0.01 to 10s	0.5s
247	Constant-power range slip compensation selection	0, 9999	9999
249	Earth (ground) fault detection at start	0, 1	0
250	Stop selection	0 to 100s, 1000 to 1100s, 8888, 9999	9999
251	Output phase loss protection selection	0, 1	1
255	Life alarm status display	(0 to 15)	0
256	Inrush current limit circuit life display	(0 to 100%)	100%
257	Control circuit capacitor life display	(0 to 100%)	100%
258	Main circuit capacitor life display	(0 to 100%)	100%
259	Main circuit capacitor life measuring	0, 1 (2, 3, 8, 9)	0
261	Power failure stop selection	0, 1, 2	0
267	Terminal 4 input selection	0, 1, 2	0
268	Monitor decimal digits selection	0, 1, 9999	9999
269	Parameter for manufacturer setting. Do not set.		
270	Stop-on contact control selection	0, 1	0
275	Stop-on contact excitation current low-speed multiplying factor	0 to 300%, 9999	9999
276	PWM carrier frequency at stop-on contact	0 to 9, 9999	9999
277	Stall prevention operation current switchover	0, 1	0
278	Brake opening frequency	0 to 30Hz	3Hz
279	Brake opening current	0 to 200%	130%
280	Brake opening current detection time	0 to 2s	0.3s
281	Brake operation time at start	0 to 5s	0.3s
282	Brake operation frequency	0 to 30Hz	6Hz
283	Brake operation time at stop	0 to 5s	0.3s
286	Droop gain	0 to 100%	0%
287	Droop filter time constant	0 to 1s	0.3s
292	Automatic acceleration/ deceleration	0, 1, 7, 8, 11	0
293	Acceleration/deceleration separate selection	0 to 2	0
295	Magnitude of frequency change setting	0, 0.01, 0.1, 1, 10	0

Parameter	Name	Setting Range	Initial Value
296	Password lock level	0 to 6, 99, 100 to 106, 199, 9999	9999
297	Password lock/unlock	(0 to 5), 1000 to 9998, 9999	9999
298	Frequency search gain	0 to 32767, 9999	9999
299	Rotation direction detection selection at restarting	0, 1, 9999	0
⊙ 313	DO0 output selection	0, 1, 3, 4, 7, 8, 11 to 16, 20, 25, 26, 46, 47, 64, 90, 91, 93, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 120, 125, 126, 146, 147, 164, 190, 191, 193, 195, 196, 198, 199, 9999	9999
⊙ 314	DO1 output selection		9999
⊙ 315	DO2 output selection		9999
338	Communication operation command source	0, 1	0
339	Communication speed command source	0, 1, 2	0
340	Communication startup mode selection	0, 1, 10	0
342	Communication EEPROM write selection	0, 1	0
343	Communication error count	—	0
⊙ 349	Communication reset selection	0, 1	1
⊙ 442	Default gateway address 1	0 to 255	0
⊙ 443	Default gateway address 2	0 to 255	0
⊙ 444	Default gateway address 3	0 to 255	0
⊙ 445	Default gateway address 4	0 to 255	0
450	Second applied motor	0, 1, 9999	9999
495	Remote output selection	0, 1, 10, 11	0
496	Remote output data 1	0 to 4095	0
497	Remote output data 2	0 to 4095	0
⊙ 501	Communication error occurrence count display	0	0
502	Stop mode selection at communication error	0, 1, 2, 3	0
503	Maintenance timer	0 (1 to 9998)	0
504	Maintenance timer alarm output set time	0 to 9998, 9999	9999
⊙ 541	Frequency command sign selection (CC-Link)	0, 1	0
⊙ 544	CC-Link extended setting	0, 1, 12, 14, 18	0
547	USB communication station number	0 to 31	0
548	USB communication check time interval	0 to 999.8s, 9999	9999
549	Protocol selection	0, 1	0
550	NET mode operation command source selection	0, 2	0
551	PU mode operation command source selection	2 to 4, 9999	9999
555	Current average time	0.1 to 1.0s	1s
556	Data output mask time	0 to 20s	0s

Parameter	Name	Setting Range	Initial Value
557	Current average value monitor signal output reference current	0 to 500A	Inverter rated current
563	Energization time carrying-over times	(0 to 65535)	0
564	Operating time carrying-over times	(0 to 65535)	0
571	Holding time at a start	0 to 10s, 9999	9999
611	Acceleration time at a restart	0 to 3600s, 9999	9999
653	Speed smoothing control	0 to 200%	0%
665	Regeneration avoidance frequency gain	0 to 200%	100%
⊙ 805	Ethernet IP address 1	0 to 255	192
⊙ 806	Ethernet IP address 2	0 to 255	168
⊙ 807	Ethernet IP address 3	0 to 255	50
⊙ 808	Ethernet IP address 4	0 to 255	1
⊙ 809	Subnet mask 1	0 to 255	255
⊙ 810	Subnet mask 2	0 to 255	255
⊙ 811	Subnet mask 3	0 to 255	255
⊙ 812	Subnet mask 4	0 to 255	0
⊙ 830	Ethernet communication network number	1 to 239	1
⊙ 831	Ethernet communication station number	1 to 120	1
⊙ 832	Link speed and duplex mode selection	0 to 4	0
⊙ 833	Ethernet function selection 1	0, 10, 20, 30,	31
⊙ 834	Ethernet function selection 2	31, 36, 38,	20
⊙ 835	Ethernet function selection 3	9999	9999
⊙ 835	Ethernet function selection 3	10, 9999	9999
⊙ 837	Ethernet IP filter address 1	0 to 255	0
⊙ 838	Ethernet IP filter address 2	0 to 255	0
⊙ 839	Ethernet IP filter address 3	0 to 255	0
⊙ 840	Ethernet IP filter address 4	0 to 255	0
⊙ 841	Ethernet IP filter address 2 range specification	0 to 255, 9999	9999
⊙ 842	Ethernet IP filter address 3 range specification	0 to 255, 9999	9999
⊙ 843	Ethernet IP filter address 4 range specification	0 to 255, 9999	9999
⊙ 844	Ethernet command source selection IP address 1	0 to 255	0
⊙ 845	Ethernet command source selection IP address 2	0 to 255	0
⊙ 846	Ethernet command source selection IP address 3	0 to 255	0
⊙ 847	Ethernet command source selection IP address 4	0 to 255	0
⊙ 848	Ethernet command source selection IP address 3 range specification	0 to 255, 9999	9999
⊙ 849	Ethernet command source selection IP address 4 range specification	0 to 255, 9999	9999
⊙ 850	Ethernet TCP disconnection time coefficient	1 to 7200	3600
⊙ 851	Ethernet signal loss detection function selection	0, 2, 3	3
⊙ 852	Ethernet communication check time interval	0, 0.1 to 999.8s, 9999	1.5s
859	Torque current	0 to 500A (0 to ****), 9999 *5	9999

Parameter	Name	Setting Range	Initial Value
872 *8	Input phase loss protection selection	0, 1	1
882	Regeneration avoidance operation selection	0, 1, 2	0
883	Regeneration avoidance operation level	300 to 800V	400VDC/ 780VDC *4
885	Regeneration avoidance compensation frequency limit value	0 to 10Hz, 9999	6Hz
886	Regeneration avoidance voltage gain	0 to 200%	100%
888	Free parameter 1	0 to 9999	9999
889	Free parameter 2	0 to 9999	9999
C0 (900) *7	FM terminal calibration	—	—
C2 (902) *7	Terminal 2 frequency setting bias frequency	0 to 400Hz	0Hz
C3 (902) *7	Terminal 2 frequency setting bias	0 to 300%	0%
125 (903) *7	Terminal 2 frequency setting gain frequency	0 to 400Hz	60Hz
C4 (903) *7	Terminal 2 frequency setting gain	0 to 300%	100%
C5 (904) *7	Terminal 4 frequency setting bias frequency	0 to 400Hz	0Hz
C6 (904) *7	Terminal 4 frequency setting bias	0 to 300%	20%
126 (905) *7	Terminal 4 frequency setting gain frequency	0 to 400Hz	60Hz
C7 (905) *7	Terminal 4 frequency setting gain	0 to 300%	100%
C22 (922) *6*7	Frequency setting voltage bias frequency (built-in potentiometer)	0 to 400Hz	0Hz
C23 (922) *6*7	Frequency setting voltage bias (built-in potentiometer)	0 to 300%	0%
C24 (923) *6*7	Frequency setting voltage gain frequency (built-in potentiometer)	0 to 400Hz	60Hz
C25 (923) *6*7	Frequency setting voltage gain (built-in potentiometer)	0 to 300%	100%
990	PU buzzer control	0, 1	1
991	PU contrast adjustment	0 to 63	58
Pr.CL	Parameter clear	0, 1	0
ALLC	All parameter clear	0, 1	0
Er.CL	Faults history clear	0, 1	0
Pr.CH	Initial value change list	—	—

- *5 The range differs according to the *Pr. 71* setting.
- *6 Set this parameter when calibrating the operation panel built-in potentiometer for the FR-E500 series operation panel (PA02) connected with cable.
- *7 The parameter number in parentheses is the one for use with the operation panel (PA02) for the FR-E500 series or parameter unit (FR-PU04/FR-PU07).
- *8 Available only for the three-phase power input model.

- *1 Differ according to capacities.
6%: 0.75K or lower
4%: 1.5K to 3.7K
3%: 5.5K, 7.5K
2%: 11K, 15K
- *2 Differ according to capacities.
5s: 3.7K or lower
10s: 5.5K, 7.5K
15s: 11K, 15K
- *3 Differ according to capacities.
6%: 0.1K, 0.2K
4%: 0.4K to 7.5K
2%: 11K, 15K
- *4 The initial value differs according to the voltage class. (200V class/400V class)

8 TROUBLESHOOTING

When a fault occurs in the inverter, the inverter output is shut off and the PU display automatically changes to one of the following fault or alarm indications.

If the fault does not correspond to any of the following faults or if you have any other problem, please contact your sales representative.

- Retention of fault output signal .. When the magnetic contactor (MC) provided on the input side of the inverter is opened when a fault occurs, the inverter's control power will be lost and the fault output will not be held.
- Fault or alarm indicationWhen a fault or alarm occurs, the operation panel display automatically switches to the fault or alarm indication.
- Resetting methodWhen a fault occurs, the inverter output is kept stopped. Unless reset, therefore, the inverter cannot restart. (Refer to page 41)
- When any fault occurs, take the appropriate corrective action, then reset the inverter, and resume operation.
Not doing so may lead to the inverter fault and damage.

Inverter fault or alarm indications are roughly categorized as below.

(1) Error message

A message regarding operational fault and setting fault by the operation panel and parameter unit (FR-PU04 /FR-PU07) is displayed. The inverter output is not shut off.

(2) Warning

The inverter output is not shut off even when a warning is displayed. However, failure to take appropriate measures will lead to a fault.

(3) Alarm

The inverter output is not shut off. You can also output an alarm signal by making parameter setting.

(4) Fault

When a fault occurs, the inverter output is shut off and a fault signal is output.

 **REMARKS**

- For the details of fault displays and other malfunctions, also  refer to the FR-E700 Instruction Manual (Applied).
- Past eight faults can be displayed using the setting dial. (Refer to page 4 for the operation.)

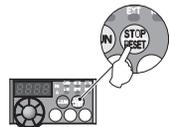
8.1 Reset method of protective function

The inverter can be reset by performing any of the following operations. Note that the internal thermal integrated value of the electronic thermal relay function and the number of retries are cleared (erased) by resetting the inverter.

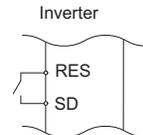
Inverter recovers about 1s after the reset is released.

Operation 1:Using the operation panel, press  to reset the inverter.

(This may only be performed when a fault occurs (Refer to page 42 for fault.))



Operation 2:Turn ON the reset signal (RES) for more than 0.1s. (If the RES signal is kept ON, "Err." appears (blinks) to indicate that the inverter is in a reset status.)



Operation 3:Switch power OFF once. After the indicator of the operation panel turns OFF, switch it ON again.



 **NOTE**

- OFF status of the start signal must be confirmed before resetting the inverter fault. Resetting inverter fault with the start signal ON restarts the motor suddenly.

8.2 List of fault displays

When a fault occurs in the inverter, the inverter trips and the PU display automatically changes to one of the following fault or alarm indications.

The error message shows an operational error. The inverter output is not shut off.

Warnings are messages given before faults occur. The inverter output is not shut off.

Alarms warn the operator of failures with output signals. The inverter output is not shut off.

When faults occur, the protective functions are activated to inverter trip and output the fault signals.

Function Name	Description	Corrective action	Display	
Error message	Operation panel lock	Operation has been attempted during the operation panel lock. Press  for 2s to release the lock.	HOLD	
	Password locked	Reading/writing of a password-restricted parameter has been attempted. Enter the password in Pr. 297 Password lock/unlock to unlock the password function before operating.	LOCK	
	Write disable error	<ul style="list-style-type: none"> Parameter setting has been attempted although parameter writing is set to be disabled. Overlapping range has been set for the frequency jump. PU and the inverter cannot make normal communication. 	<ul style="list-style-type: none"> Check the setting of Pr. 77 Parameter write selection. Check the settings of Pr. 31 to Pr. 36 (frequency jump). Check the connection of PU and the inverter. 	Err1
	Write error during operation	Parameter writing has been attempted while a value other than "2" is set in Pr. 77 Parameter write selection and the STF (STR) is ON.	<ul style="list-style-type: none"> Set "2" in Pr. 77 Parameter write selection. After stopping the operation, set parameters. 	Err2
	Calibration error	Analog input bias and gain calibration values have been set too close.	Check the settings of calibration parameters C3, C4, C6 and C7 (calibration functions).	Err3
	Mode designation error	<ul style="list-style-type: none"> Parameter setting has been attempted in the External or NET operation mode when Pr.77 Parameter write selection is not "2." Parameter writing has been attempted when the command source is not at the operation panel. 	<ul style="list-style-type: none"> After setting the operation mode to the "PU operation mode," set parameters. Set "2" in Pr.77 Parameter write selection. Disconnect FR Configurator2 (USB connector) and the parameter unit (FR-PU04/FR-PU07), then set Pr. 551 PU mode operation command source selection = "9999 (initial setting)." Set Pr. 551 PU mode operation command source selection = "4." 	Err4
	Inverter reset	The reset signal (RES signal) is ON. (inverter output is shutoff.)	Turn OFF the reset command.	Errr.
Warning	Stall prevention (overcurrent)	The overcurrent stall prevention has been activated.	<ul style="list-style-type: none"> Increase or decrease the Pr. 0 Torque boost setting by 1% and check the motor status. Set the acceleration/deceleration time longer. Reduce the load. Try Advanced magnetic flux vector control or General-purpose magnetic flux vector control. Check the peripheral devices for faults. Adjust the Pr. 13 Starting frequency setting. Change the Pr. 14 Load pattern selection setting. Set the stall prevention operation current in Pr. 22 Stall prevention operation level. (The acceleration/deceleration time may change.) Increase the stall prevention operation level with Pr. 22 Stall prevention operation level, or disable stall prevention with Pr. 156 Stall prevention operation selection. (Operation at OL occurrence can be selected using Pr. 156 Stall prevention operation selection.) 	OL
	Stall prevention (overvoltage)	The overvoltage stall prevention function has been activated. (This warning is also output during the regeneration avoidance operation.)	Set the deceleration time longer.	oL
	Regenerative brake pre-alarm *2	The regenerative brake duty has reached 85% of the Pr. 70 Special regenerative brake duty setting or higher.	<ul style="list-style-type: none"> Set the deceleration time longer. Check the Pr.30 Regenerative function selection and Pr. 70 Special regenerative brake duty settings. 	rb
	Electronic thermal relay function pre-alarm *1	The cumulative value of the electronic thermal O/L relay has reached 85% of the Pr. 9 Electronic thermal O/L relay setting or higher.	<ul style="list-style-type: none"> Reduce the load and frequency of operation. Set an appropriate value in Pr. 9 Electronic thermal O/L relay. 	rH
	PU stop	 on the operation panel has been pressed during the External operation.	Turn the start signal OFF and release with  .	PS
	Maintenance signal output *2	The cumulative energization time has exceeded the maintenance output timer set value.	Setting "0" in Pr. 503 Maintenance timer erases the signal.	nt
Alarm	Undervoltage	The voltage at the main circuit power has been lowered.	Investigate the devices on the power supply line such as the power supply itself.	UV
	Fan alarm	The cooling fan is at a standstill although it is required to be operated. The cooling fan speed has decelerated.	Check for fan failure. Please contact your sales representative.	Fan

Function Name	Description	Corrective action	Display	
Fault	Overcurrent trip during acceleration	Overcurrent has occurred during acceleration.	<ul style="list-style-type: none"> Set the acceleration time longer. (Shorten the downward acceleration time in vertical lift application.) If "E.OC1" always appears at start, disconnect the motor once and restart the inverter. If "E.OC1" still appears, the inverter may be faulty. Contact your sales representative. Check the wiring for output short circuit and ground fault. When the rated motor frequency is 50Hz, set the <i>Pr. 3 Base frequency</i> to 50Hz. Lower the stall prevention operation level. Activate the stall prevention operation and the fast-response current limit operation. (<i>Pr.156</i>) For the operation with frequent regenerative driving, set the base voltage (rated motor voltage, etc.) in <i>Pr. 19 Base frequency voltage</i>. If the motor is coasting, stop the motor, then input a start command. Alternatively, use the automatic restart after instantaneous power failure/flying start function. 	E.OC1
	Overcurrent trip during constant speed	Overcurrent has occurred during constant speed operation.	<ul style="list-style-type: none"> Keep the load stable. Check the wiring to avoid output short circuit or ground fault. Lower the stall prevention operation level. Activate the stall prevention operation and the fast-response current limit operation. (<i>Pr.156</i>) If the motor is coasting, stop the motor, then input a start command. Alternatively, use the automatic restart after instantaneous power failure/flying start function. 	E.OC2
	Overcurrent trip during deceleration or stop	Overcurrent has occurred during deceleration or at a stop.	<ul style="list-style-type: none"> Set the deceleration time longer. Check the wiring to avoid output short circuit or ground fault. Check if the mechanical brake is set to be activated too early. Lower the stall prevention operation level. Activate the stall prevention operation and the fast-response current limit operation. (<i>Pr.156</i>) If the motor is coasting, stop the motor, then input a start command. Alternatively, use the automatic restart after instantaneous power failure/flying start function. 	E.OC3
	Regenerative overvoltage trip during acceleration	Overvoltage has occurred during acceleration.	<ul style="list-style-type: none"> Set the acceleration time shorter. Use the regeneration avoidance function (<i>Pr. 882, Pr. 883, Pr.885, Pr.886</i>) Set the <i>Pr. 22 Stall prevention operation level</i> correctly. 	E.Ov1
	Regenerative overvoltage trip during constant speed	Overvoltage has occurred during constant speed operation.	<ul style="list-style-type: none"> Keep the load stable. Use the regeneration avoidance function (<i>Pr. 882, Pr. 883, Pr.885, Pr.886</i>). Use the brake resistor, brake unit or power regeneration common converter (FR-CV) as required. Set the <i>Pr. 22 Stall prevention operation level</i> correctly. 	E.Ov2
	Regenerative overvoltage trip during deceleration or stop	Overvoltage has occurred during deceleration or at a stop.	<ul style="list-style-type: none"> Set the deceleration time longer. (Set the deceleration time which matches the moment of inertia of the load.) Make the brake cycle longer. Use the regeneration avoidance function (<i>Pr. 882, Pr. 883, Pr.885, Pr.886</i>) Use the brake resistor, brake unit or power regeneration common converter (FR-CV) as required. 	E.Ov3
	Inverter overload trip (electronic thermal O/L relay function) *1	The electronic thermal relay function for inverter element protection has been activated.	<ul style="list-style-type: none"> Set the acceleration time longer. Adjust the <i>Pr. 0 Torque boost</i> setting. Set the <i>Pr. 14 Load pattern selection</i> setting according to the load pattern of the using machine. Reduce the load. Set the surrounding air temperature to within the specifications. 	E.FHF
	Motor overload trip (electronic thermal O/L relay function) *1	The electronic thermal relay function for motor protection has been activated.	<ul style="list-style-type: none"> Reduce the load. For a constant-torque motor, set the constant-torque motor in <i>Pr. 71 Applied motor</i>. Set the stall prevention operation level accordingly. 	E.FHM
	Heatsink overheat	The heatsink has overheated.	<ul style="list-style-type: none"> Set the surrounding air temperature to within the specifications. Clean the heatsink. Replace the cooling fan. 	E.FI n

Function Name	Description	Corrective action	Display
Input phase loss *3	One of the three phases on the inverter input side has been lost. It may also appear if phase-to-phase voltage of the three-phase power input has become largely unbalanced.	<ul style="list-style-type: none"> • Wire the cables properly. • Repair a break portion in the cable. • Check the <i>Pr. 872 Input phase loss protection selection</i> setting. • Set <i>Pr. 872 Input phase loss protection selection</i> = "0" (without input phase loss protection) when three-phase input voltage is largely unbalanced. 	<i>E1LF</i>
Stall prevention stop	The output frequency has dropped to 1Hz as a result of deceleration due to the excess motor load.	Reduce the load. (Check the <i>Pr. 22 Stall prevention operation level</i> setting.)	<i>EDLF</i>
Brake transistor alarm detection	A fault has occurred in the brake circuit, such as a brake transistor breakage. (In this case, the inverter must be powered off immediately.)	Replace the inverter.	<i>E. bE</i>
Output side earth (ground) fault overcurrent at start *2	An earth (ground) fault has occurred on the inverter's output side (detected only at a start).	Remedy the ground fault portion.	<i>E. GF</i>
Output phase loss	One of the three phases (U, V, W) on the inverter's output side (load side) has been lost during inverter operation.	<ul style="list-style-type: none"> • Wire the cables properly. • If the motor capacity is smaller than the inverter capacity, choose the inverter and motor capacities that match. • If the motor is coasting, stop the motor, then input a start command. Alternatively, use the automatic restart after instantaneous power failure/flying start function. 	<i>E. LF</i>
External thermal relay operation *2	The external thermal relay connected to the OH signal has been activated.	<ul style="list-style-type: none"> • Reduce the load and operate less frequently. • Even if the relay contacts are reset automatically, the inverter will not restart unless it is reset. 	<i>EQHF</i>
Option fault	Appears when <i>Pr. 296 Password lock level</i> = "0" or "100".	<ul style="list-style-type: none"> • Set <i>Pr. 296 Password lock level</i> = "0" or "100". • If the problem still persists after taking the above measure, contact your sales representative. 	<i>EQPF</i>
Ethernet communication fault	A communication line error has occurred on the Ethernet board.	<ul style="list-style-type: none"> • Check that the Ethernet cable is correctly connected to the Ethernet connector. Check that the Ethernet cable is not broken. • Set a larger value in <i>Pr.852 Ethernet communication check time interval</i>. • When excessive noise occurs around the inverter, change the communication setting of the master. (The noise may be reduced by setting a shorter timeout period or increasing the number of retries in the communication setting of the master.) • When the CC-Link IE Field Network Basic is used, set a timeout period longer than the period during which the inverter does not receive the data addressed to the own station. • When the CC-Link IE Field Network Basic is used, turn ON the status bit of the cyclic transmission addressed to the own station. 	<i>EQP1</i>
Ethernet board fault	A contact fault or other failure has occurred in the connector between the inverter and the Ethernet board. The setting of the switch for manufacturer setting on the Ethernet board has been changed.	<ul style="list-style-type: none"> • Connect the Ethernet board securely. • Take measures against noises if there are devices producing excess electrical noises around the inverter. If the situation does not improve after taking the above measure, please contact your sales representative. • Set the manufacturer setting switch on the Ethernet board back to the initial setting. 	<i>E. 1</i>
Parameter storage device fault	Operation of the component where parameters are stored (control circuit board) has become abnormal.	Please contact your sales representative. When performing parameter writing frequently for communication purposes, set "1" in <i>Pr. 342 Communication EEPROM write selection</i> to enable RAM write. Note that powering OFF returns the inverter to the status before RAM write.	<i>E. PE</i>
Internal board fault	The control circuit board and the main circuit board do not match.	Please contact your sales representative. (For parts replacement, consult the nearest Mitsubishi Electric FA Center.)	<i>EPPE</i>
PU disconnection	<ul style="list-style-type: none"> • A communication error has occurred between the PU and the inverter. • The communication interval has exceeded the permissible time period during RS-485 communication via the PU connector. • The number of communication errors has exceeded the number of retries. 	<ul style="list-style-type: none"> • Connect the parameter unit cable securely. • Check the communication data and communication settings. • Increase the <i>Pr. 122 PU communication check time interval</i> setting, or set "9999" (no communication check). 	<i>EPUE</i>
Retry count excess *2	Operation restart within the set number of retries has failed.	Eliminate the cause of the error preceding this error indication.	<i>ErEf</i>

Fault

Check first when you have a trouble

Function Name	Description	Corrective action	Display	
Fault	CPU fault	An error has occurred in the CPU and in the peripheral circuits.	<ul style="list-style-type: none"> Take measures against noises if there are devices producing excess electrical noises around the inverter. Check the connection between the terminals PC and SD. (E6/E7) If the situation does not improve after taking the above measure, please contact your sales representative. 	E. 5 / E. 6 / E. 7 / E.CPU
	Brake sequence fault *2	A sequence error has occurred while the brake sequence function (Pr.278 to Pr.283) is valid.	Check the parameter setting and check the wiring.	ENb4 to ENb7
	Inrush current limit circuit fault	The resistor of the inrush current limit circuit has overheated.	Configure a circuit where frequent power ON/OFF is not repeated. If the situation does not improve after taking the above measure, please contact your sales representative.	E. OH
	Analog input fault	A voltage (current) has been input to terminal 4 when the setting in Pr.267 Terminal 4 input selection and the setting of voltage/current input switch are different.	Give a frequency command by a current input or set Pr.267 Terminal 4 input selection, and set the voltage/current input switch to voltage input.	E.P1 E
	USB communication fault	The communication has been broken for Pr.548 USB communication check time interval.	<ul style="list-style-type: none"> Check the Pr.548 USB communication check time interval setting. Check the USB communication cable. Increase the Pr.548 USB communication check time interval setting, or set "9999." 	E.USB
	Internal circuit fault	An internal circuit fault has occurred.	Please contact your sales representative.	E. 13

If faults other than the above appear, contact your sales representative.

- *1 Resetting the inverter initializes the internal cumulative heat value of the electronic thermal relay function.
- *2 This protective function is not available in the initial status.
- *3 Available for the three-phase power input models.

8.3 Check first when you have a trouble

Description	Countermeasure
Motor does not start.	Check start and frequency command sources and enter a start command (STF, etc.) and a frequency command.
Motor or machine is making abnormal acoustic noise.	Take EMC measures if a steady operation cannot be performed due to EMI. Alternatively, set the Pr.74 Input filter time constant setting higher.
Inverter generates abnormal noise.	Install a fan cover correctly.
Motor generates heat abnormally.	Clean the motor fan. Improve the environment.
Motor rotates in the opposite direction.	Connect phase sequence of the output cables (terminal U, V, W) to the motor correctly. Alternatively, check the connection of the start signal. (STF: forward rotation, STR: reverse rotation)
Speed greatly differs from the setting.	Check the settings of Pr.1 Maximum frequency, Pr.2 Minimum frequency, Pr.18 High speed maximum frequency, and calibration parameters C2 to C7.
Acceleration/deceleration is not smooth.	Reduce the load. Alternatively, increase the acceleration/deceleration time.
Speed varies during operation.	Check the frequency setting signals. If the load fluctuates, select Advanced magnetic flux vector control or General-purpose magnetic flux vector control.
Operation mode is not changed properly.	Turn OFF the start signal (STF or STR). Check if Pr.79 Operation mode selection is set appropriately.
Operation panel display is not operating.	Check the wiring and the installation.
Motor current is large.	Increase/decrease the Pr.0 Torque boost setting value by 0.5% increments so that stall prevention does not occur. Set the rated motor frequency to Pr.3 Base frequency.
Speed does not accelerate.	Check the settings of Pr.1 Maximum frequency, Pr.2 Minimum frequency, and calibration parameters C2 to C7. To operate at 120Hz or higher, set Pr.18 High speed maximum frequency.
Unable to write parameter setting.	Check Pr.77 Parameter write selection setting.

- * For further information on troubleshooting,  refer to the FR-E700 Instruction Manual (Applied).

9 PRECAUTIONS FOR MAINTENANCE AND INSPECTION

The inverter is a static unit mainly consisting of semiconductor devices. Daily inspection must be performed to prevent any fault from occurring due to the adverse effects of the operating environment, such as temperature, humidity, dust, dirt and vibration, changes in the parts with time, service life, and other factors.



REMARKS

- For maintenance/inspection and parts life, also refer to the FR-E700 Instruction Manual (Applied).

●Precautions for maintenance and inspection

For some short time after the power is switched OFF, a high voltage remains in the smoothing capacitor. When accessing the inverter for inspection, wait for at least 10 minutes after the power supply has been switched OFF, and then make sure that the voltage across the main circuit terminals P/+ and N/- of the inverter is not more than 30VDC using a tester, etc.

9.1 Inspection items

Area of Inspection	Inspection Item	Description	Interval		Corrective Action at Alarm Occurrence	Customer's Check	
			Daily	Periodic *3			
General	Surrounding environment	Check the surrounding air temperature, humidity, dirt, corrosive gas, oil mist, etc.	○		Improve environment		
	Overall unit	Check for unusual vibration and noise.	○		Check alarm location and retighten		
		Check for dirt, oil, and other foreign material. *1	○		Clean		
	Power supply voltage	Check that the main circuit voltages are normal. *2	○		Inspect the power supply		
Main circuit	General	(1) Check with megger (across main circuit terminals and earth (ground) terminal).		○	Contact the manufacturer		
		(2) Check for loose screws and bolts.		○	Retighten		
		(3) Check for overheat traces on the parts.		○	Contact the manufacturer		
		(4) Check for stains.		○	Clean		
	Conductors, cables	(1) Check conductors for distortion. (2) Check cable sheaths for breakage and deterioration (crack, discoloration, etc.).		○	Contact the manufacturer		
	Terminal block	Check for damage.		○	Stop the device and contact the manufacturer.		
Control circuit, Protective circuit	Operation check	(1) Check that the output voltages across phases with the inverter operated alone is balanced.		○	Contact the manufacturer		
		(2) Check that no fault is found in protective and display circuits in a sequence protective operation test.		○	Contact the manufacturer		
	Parts check	Overall	(1) Check for unusual odors and discoloration. (2) Check for serious rust development.		○	Stop the device and contact the manufacturer.	
		Aluminum electrolytic capacitor	(1) Check for liquid leakage in a capacitor and deformation trace. (2) Visual check and judge by the life check of the main circuit capacitor (Refer to Chapter 4 of the FR-E700 Instruction Manual (Applied).)		○	Contact the manufacturer	
Cooling system	Cooling fan	(1) Check for unusual vibration and noise.	○		Replace the fan		
		(2) Check for loose screws and bolts.		○	Fix with the fan cover fixing screws		
		(3) Check for stains.		○	Clean		
	Heatsink	(1) Check for clogging. (2) Check for stains.		○	Clean		

Area of Inspection	Inspection Item	Description	Interval		Corrective Action at Alarm Occurrence	Customer's Check
			Daily	Periodic *3		
Display	Indication	(1) Check that display is normal. (2) Check for stains.	○	○	Contact the manufacturer Clean	
	Meter	Check that reading is normal.	○		Stop the device and contact the manufacturer.	
Load motor	Operation check	Check for vibration and abnormal increase in operation noise.	○		Stop the device and contact the manufacturer.	

- *1 Oil component of the heat dissipation grease used inside the inverter may leak out. The oil component, however, is not flammable, corrosive, nor conductive and is not harmful to humans. Wipe off such oil component.
- *2 It is recommended to install a device to monitor voltage for checking the power supply voltage to the inverter.
- *3 One to two years of periodic inspection cycle is recommended. However, it differs according to the installation environment.
For a periodic inspection, contact your sales representative.



NOTE

- Continuous use of a leaked, deformed, or degraded smoothing aluminum electrolytic capacitor (as shown in the table above) may lead to a burst, breakage or fire. Replace such capacitor without delay.

9.2 Replacement of parts

The inverter consists of many electronic parts such as semiconductor devices. The following parts may deteriorate with age because of their structures or physical characteristics, leading to reduced performance or fault of the inverter. For preventive maintenance, the parts must be replaced periodically. Use the life check function as a guidance of parts replacement.

Part Name	Estimated lifespan *1	Description
Cooling fan	10 years	Replace (as required)
Main circuit smoothing capacitor	10 years *2	Replace (as required)
On-board smoothing capacitor	10 years *2	Replace the board (as required)
Relays	—	as required

- *1 Estimated lifespan for when the yearly average surrounding air temperature is 40°C (without corrosive gas, flammable gas, oil mist, dust and dirt etc.)
- *2 Output current: 80% of the inverter rated current



NOTE

- For parts replacement, consult the nearest Mitsubishi Electric FA Center.

10 SPECIFICATIONS

10.1 Rating

● Three-phase 200V power supply

Model FR-E720-□K-NE		0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Applicable motor capacity (kW) *1		0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Output	Rated capacity (kVA) *2	0.3	0.6	1.2	2.0	3.2	4.4	7.0	9.5	13.1	18.7	23.9
	Rated current (A) *7	0.8 (0.8)	1.5 (1.4)	3 (2.5)	5 (4.1)	8 (7)	11 (10)	17.5 (16.5)	24 (23)	33 (31)	47 (44)	60 (57)
	Overload current rating *3	150% 60s, 200% 3s (inverse-time characteristics)										
Rated voltage *4		Three-phase 200 to 240V										
Regenerative braking torque *5		150%		100%		50%		20%				
Power supply	Rated input AC (DC) voltage/frequency	Three-phase 200 to 240V 50Hz/60Hz (283 to 339VDC *8)										
	Permissible AC (DC) voltage fluctuation	170 to 264V 50Hz/60Hz (240 to 373VDC *8)										
	Permissible frequency fluctuation	±5%										
	Power supply capacity (kVA) *6	0.4	0.8	1.5	2.5	4.5	5.5	9	12	17	20	28
Protective structure (JEM1030)		Enclosed type (IP20).										
Cooling system		Natural					Forced air					
Approximate mass (kg)		0.5	0.5	0.7	1.0	1.4	1.4	1.7	4.3	4.3	6.5	6.5

● Three-phase 400V power supply

Model FR-E740-□K-NE		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Applicable motor capacity (kW) *1		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Output	Rated capacity (kVA) *2	1.2	2.0	3.0	4.6	7.2	9.1	13.0	17.5	23.0	
	Rated current (A) *7	1.6 (1.4)	2.6 (2.2)	4.0 (3.8)	6.0 (5.4)	9.5 (8.7)	12	17	23	30	
	Overload current rating *3	150% 60s, 200% 3s (inverse-time characteristics)									
Rated voltage *4		Three-phase 380 to 480V									
Regenerative braking torque *5		100%		50%		20%					
Power supply	Rated input voltage/frequency	Three-phase 380 to 480V 50Hz/60Hz (537 to 679VDC *8)									
	Permissible AC voltage fluctuation	325 to 528V 50Hz/60Hz (457 to 740VDC *8)									
	Permissible frequency fluctuation	±5%									
	Power supply capacity (kVA) *6	1.5	2.5	4.5	5.5	9.5	12	17	20	28	
Protective structure (JEM1030)		Enclosed type (IP20).									
Cooling system		Natural				Forced air					
Approximate mass (kg)		1.4	1.4	1.9	1.9	1.9	3.2	3.2	6.0	6.0	

● Single-phase 200V power supply

Model FR-E720S-□K-NE		0.1	0.2	0.4	0.75	1.5	2.2
Applicable motor capacity (kW) *1		0.1	0.2	0.4	0.75	1.5	2.2
Output	Rated capacity (kVA) *2	0.3	0.6	1.2	2.0	3.2	4.4
	Rated current (A) *7	0.8 (0.8)	1.5 (1.4)	3.0 (2.5)	5.0 (4.1)	8.0 (7.0)	11.0 (10.0)
	Overload current rating *3	150% 60s, 200% 3s (inverse-time characteristics)					
Rated voltage *4		Three-phase 200 to 240V					
Regenerative braking torque *5		150%		100%		20%	
Power supply	Rated input AC voltage/frequency	Single-phase 200 to 240V 50Hz/60Hz					
	Permissible AC voltage fluctuation	170 to 264V 50Hz/60Hz					
	Permissible frequency fluctuation	Within ±5%					
	Power supply capacity (kVA) *6	0.5	0.9	1.5	2.5	4.0	5.2
Protective structure (JEM1030)		Enclosed type (IP20)					
Cooling system		Natural			Forced air		
Approximate mass (kg)		0.6	0.6	0.9	1.4	1.5	2.0

- *1 The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi Electric 4-pole standard motor.
- *2 The rated output capacity assumes the following output voltages: 230V for three-phase 200V/single-phase 200V, and 440V for three-phase 400V.
- *3 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter and motor to return to or below the temperatures under 100% load. In a single-phase 200V class inverter with the automatic restart after the instantaneous power failure (*Pr.57*) and the power failure stop (*Pr.261*) functions are set valid, a voltage drop at the power supply and a large load may bring down the bus voltage to the level recognized as a power failure, disabling the inverter to drive a load 100% or higher.
- *4 The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However, the pulse voltage value of the inverter output side voltage remains unchanged at about $\sqrt{2}$ that of the power supply.
- *5 The braking torque indicated is a short-duration average torque (which varies with motor loss) when the motor alone is decelerated from 60Hz in the shortest time and is not a continuous regenerative torque. When the motor is decelerated from the frequency higher than the base frequency, the average deceleration torque will reduce. Since the inverter does not contain a brake resistor, use the optional brake resistor when regenerative energy is large. A brake unit (FR-BU2) may also be used. (Option brake resistor cannot be used for 0.1K and 0.2K.)
- *6 The power supply capacity varies with the value of the power supply side inverter impedance (including those of the input reactor and cables).
- *7 Setting 2kHz or more in *Pr. 72 PWM frequency selection* to perform low acoustic noise operation with the surrounding air temperature exceeding 40°C, the rated output current is the value in parenthesis.
- *8
 - Connect DC power supply to terminal P/+ and N/-. Connect the plus side of the power supply to terminal P/+ and minus side to terminal N/-.
 - When energy is regenerated from the motor, the voltage between terminals P/+ and N/- may rise to 415V or more for the 200V class, or 810V or more for the 400V class. Use a DC power supply resistant to the regenerative voltage/energy.
 - If using the power supply which cannot withstand voltage/energy during regeneration, insert diodes in series for reverse current prevention.
 - Although the FR-E700 series has the built-in inrush current limit circuit, select the DC power supply considering the inrush current at powering ON as the inrush current four times of the rated inverter flows at powering ON.
 - Since the power supply capacity depends on the output impedance of the power, select the power supply capacity which has enough allowance according to the AC power supply system capacity.

10.2 Common specifications

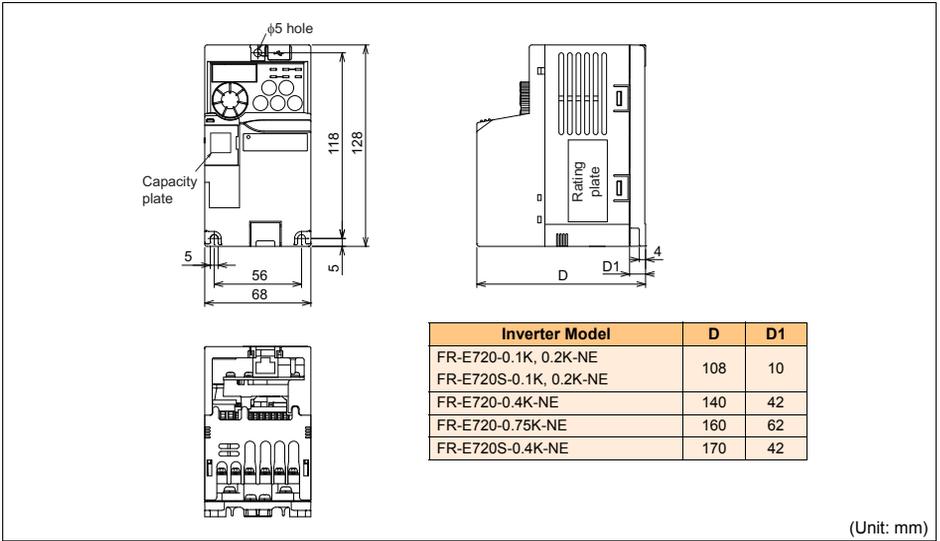
Control specifications	Control method		Soft-PWM control/high carrier frequency PWM control (V/F control, Advanced magnetic flux vector control, General-purpose magnetic flux vector control, Optimum excitation control are available)
	Output frequency range		0.2 to 400Hz
	Frequency setting resolution	Analog input	0.06Hz/60Hz (terminal2, 4: 0 to 10V/10-bit) 0.12Hz/60Hz (terminal2, 4: 0 to 5V/9-bit) 0.06Hz/60Hz (terminal4: 0 to 20mA/10-bit)
		Digital input	0.01Hz
	Frequency accuracy	Analog input	Within $\pm 0.5\%$ of the max. output frequency (25°C $\pm 10^\circ\text{C}$)
		Digital input	Within 0.01% of the set output frequency
	Voltage/frequency characteristics		Base frequency can be set from 0 to 400Hz, Constant-torque/variable torque pattern can be selected
	Starting torque		200% or more (at 0.5Hz)...when Advanced magnetic flux vector control is set (3.7K or lower)
	Torque boost		Manual torque boost
	Acceleration/deceleration time setting		0.01 to 360s, 0.1 to 3600s (acceleration and deceleration can be set individually), linear or S-pattern acceleration/deceleration modes are available.
DC injection brake		Operation frequency (0 to 120Hz), operation time (0 to 10s), operation voltage (0 to 30%) can be changed.	
Stall prevention operation level		Operation current level can be set (0 to 200% adjustable), whether to use the function or not can be selected	
Environment	Surrounding air temperature		-10°C to +50°C (non-freezing) *1
	Ambient humidity		90%RH or less (non-condensing)
	Storage temperature *2		-20°C to +65°C
	Atmosphere		Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt etc.)
	Altitude/vibration		Maximum 1000m, 5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)

*1 When using the inverters at the surrounding air temperature of 40°C or less, the inverters can be installed closely attached (0cm clearance).

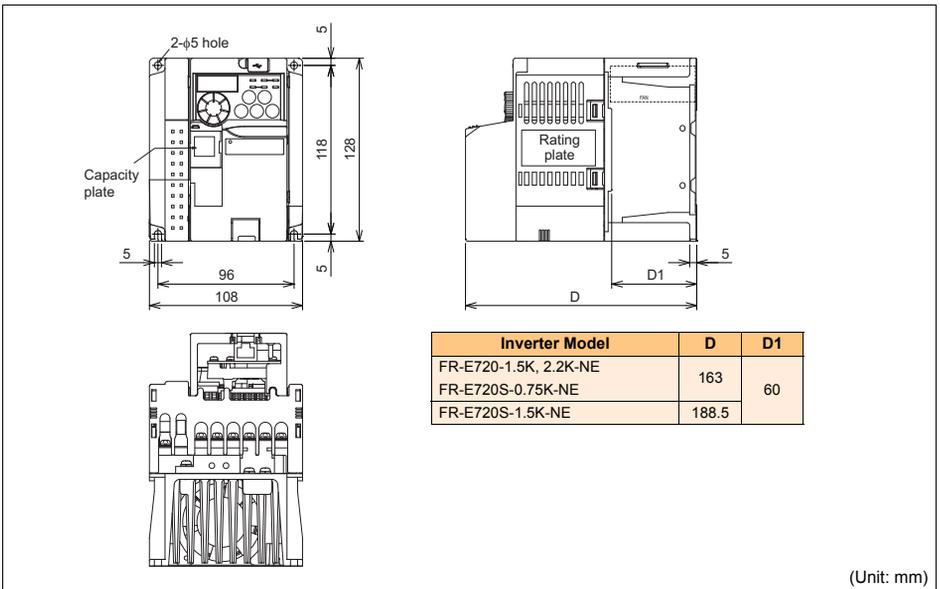
*2 Temperatures applicable for a short time, e.g. in transit.

10.3 Outline dimension drawings

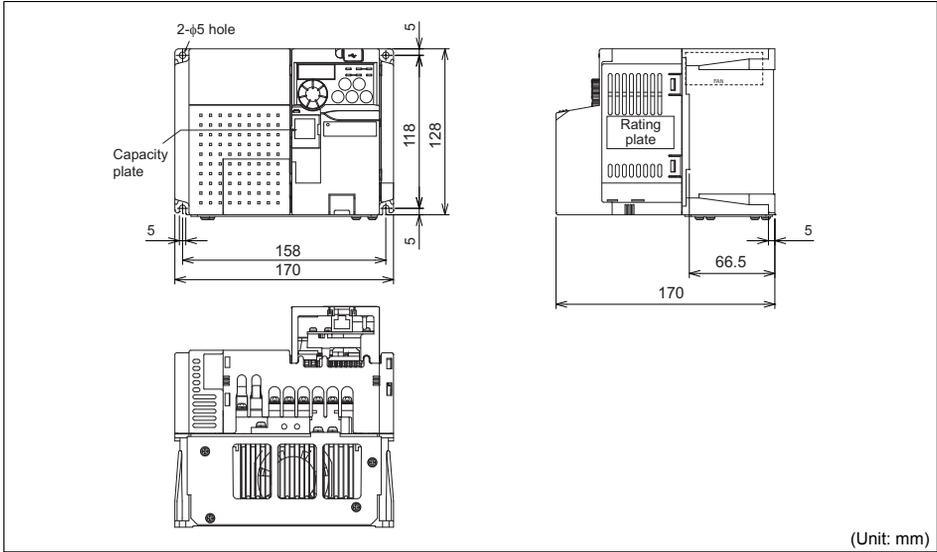
- FR-E720-0.1K to 0.75K-NE
- FR-E720S-0.1K to 0.4K-NE



- FR-E720-1.5K, 2.2K-NE
- FR-E720S-0.75K, 1.5K-NE

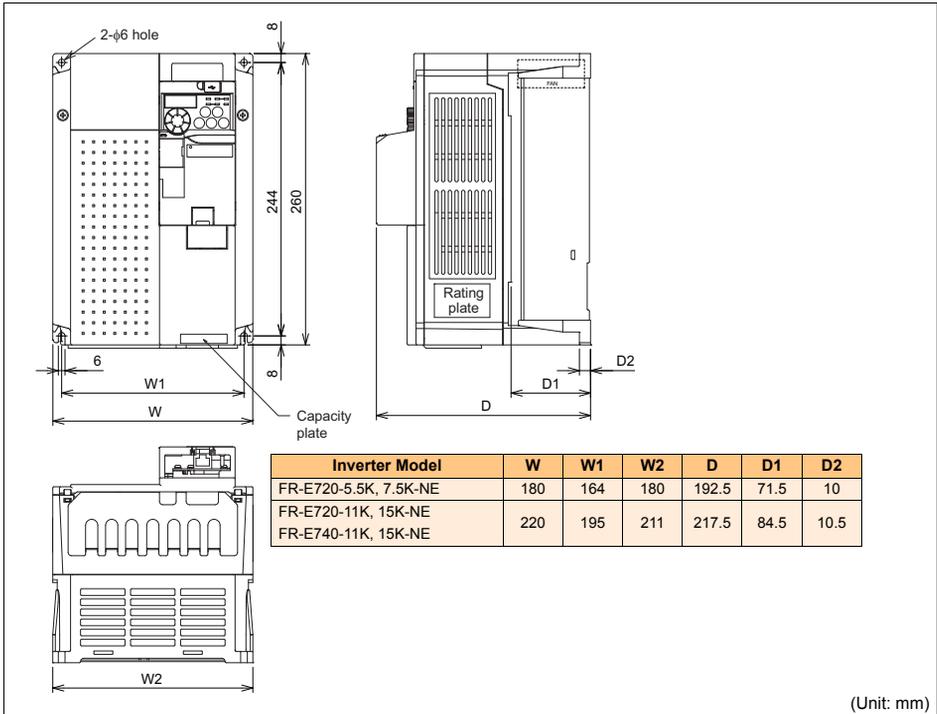


●FR-E720-3.7K-NE

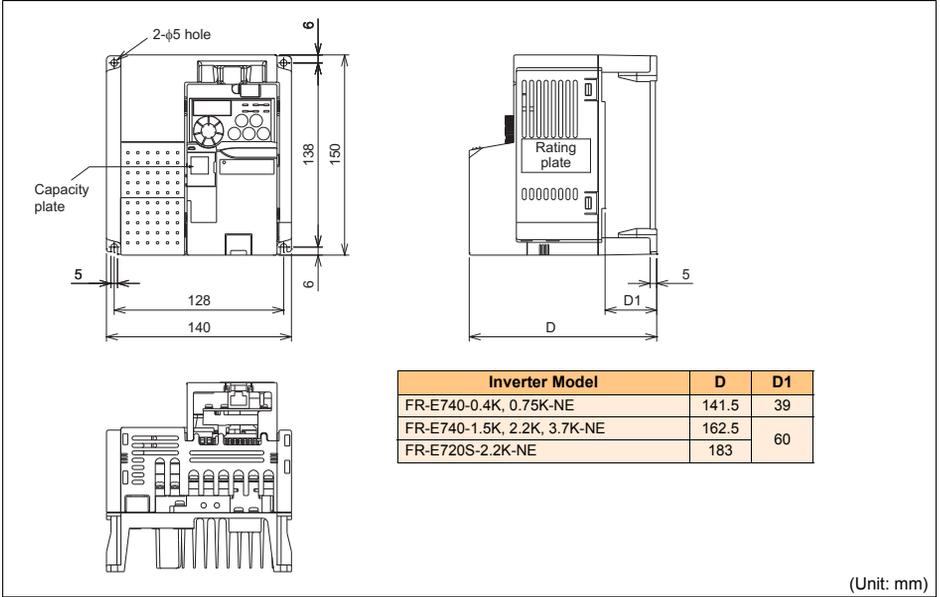


●FR-E720-5.5K to 15K-NE

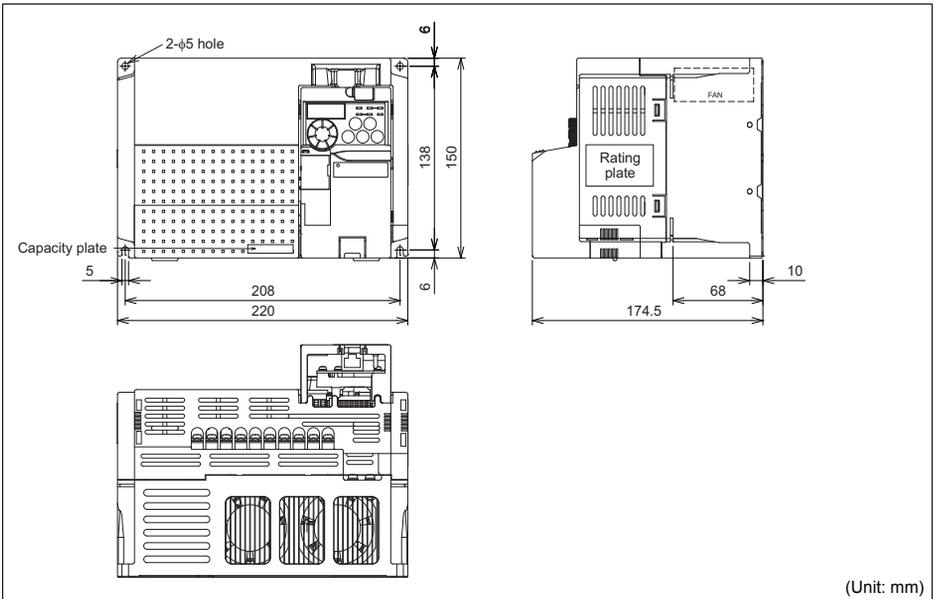
●FR-E740-11K, 15K-NE



- FR-E740-0.4K to 3.7K-NE
- FR-E720S-2.2K-NE



- FR-E740-5.5K, 7.5K-NE



APPENDIX

Appendix 1 Instructions for compliance with the EU Directives

The EU Directives are issued to standardize different national regulations of the EU Member States and to facilitate free movement of the equipment, whose safety is ensured, in the EU territory.

Since 1996, compliance with the EMC Directive that is one of the EU Directives has been legally required. Since 1997, compliance with the Low Voltage Directive, another EU Directive, has been also legally required. When a manufacturer confirms its equipment to be compliant with the EMC Directive and the Low Voltage Directive, the manufacturer must declare the conformity and affix the CE marking.

● The authorized representative in the EU

The authorized representative in the EU is shown below.

Name: Mitsubishi Electric Europe B.V.

Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

● Note

We declare that this inverter, when equipped with the dedicated EMC filter, conforms with the EMC Directive in industrial environments and affix the CE marking on the inverter. When using the inverter in a residential area, take appropriate measures and ensure the conformity of the inverter used in the residential area.

(1) EMC Directive

We declare that this inverter, when equipped with the EMC Directive compliant EMC filter, conforms with the EMC Directive and affix the CE marking on the inverter.

- EMC Directive: 2004/108/EC
- Standard(s): EN61800-3:2004+A1:2012 (Second environment / PDS Category "C3")

Note: First environment

Environment including buildings/facilities which are directly connected to a low voltage main supply which also supplies residential buildings.

Directly connected means that there is no intermediate transformer between these buildings.

Second environment

Environment including all buildings/facilities which are not directly connected to a low voltage main supply which also supplies residential buildings.

● Note

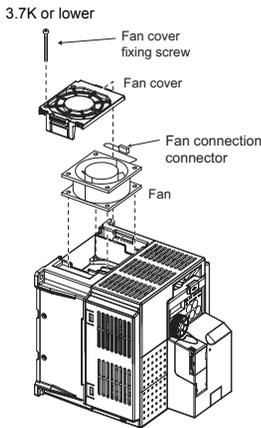
- * Set the EMC Directive compliant EMC filter to the inverter. Insert line noise filters and ferrite cores to the power and control cables as required.
- * Connect the inverter to an earthed power supply.
- * Install a motor, the EMC Directive compliant EMC filter, and a control cable according to the instructions written in the EMC Installation Guidelines (BCN-A21041-204). (Please contact your sales representative for the EMC Installation Guidelines.)
- * The cable length to the motor should be 20m at maximum so that the EMC Directive compliant noise filter functions sufficiently.
- * Confirm that the final integrated system with the inverter conforms with the EMC Directive.

(2) Low Voltage Directive

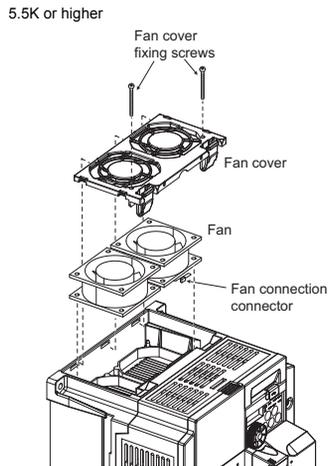
We have self-confirmed our inverters as products compliant to the Low Voltage Directive (Conforming standard EN 61800-5-1) and affix the CE marking on the inverters.

● Outline of instructions

- * Do not use an earth leakage circuit breaker as an electric shock protector without connecting the equipment to the earth. Connect the equipment to the earth securely.
- * Wire the earth (ground) terminal independently. (Do not connect two or more cables to one terminal.)
- * Use the cable sizes on *page 13* under the following conditions.
 - Surrounding air temperature: 40°C maximumIf conditions are different from above, select appropriate wire according to EN60204 ANNEX C TABLE 5.
- * Use a tinned (plating should not include zinc) crimp terminal to connect the earth cable. When tightening the screw, be careful not to damage the threads.
For use as a product compliant with the Low Voltage Directive, use PVC cable on *page 13*.
- * Use the molded case circuit breaker and magnetic contactor which conform to the EN or IEC Standard.
- * When using an earth leakage circuit breaker, use a residual current operated protective device (RCD) of type B (breaker which can detect both AC and DC). If not, provide double or reinforced insulation between the inverter and other equipment, or put a transformer between the main power supply and inverter.
- * Use the inverter under the conditions of overvoltage category II (usable regardless of the earth (ground) condition of the power supply), overvoltage category III (usable with the earthed-neutral system power supply, 400V class only) specified in IEC60664.
 - To use the inverter under the conditions of pollution degree 3, install it in the enclosure of IP54 or higher.
 - To use the inverter outside of an enclosure in the environment of pollution degree 2, fix the fan cover with fan cover fixing screws enclosed.



Example for FR-E740-3.7K



Example for FR-E720-5.5K

Note, the protection structure of the Inverter units is considered to be an IP00.

- * On the input and output of the inverter, use cables of the type and size set forth in EN60204 Appendix C.
- * The operating capacity of the relay outputs (terminal symbols A, B, C) should be 30VDC, 0.3A. (Relay output has basic isolation from the inverter internal circuit.)
- * Control circuit terminals on *page 9* are safely isolated from the main circuit.

* Environment

	Running	In Storage	During Transportation
Ambient Temperature	-10°C to +50°C	-20°C to +65°C	-20°C to +65°C
Humidity	90% RH or less	90% RH or less	90% RH or less
Maximum Altitude	1000m	1000m	10000m

* For branch circuit protection, select an appropriate UL and cUL listed fuse with a cut-off speed of Class T, Class J, Class CC, or faster, or a UL 489 molded case circuit breaker (MCCB) in accordance with the following table.

FR-E720-□□K		0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Rated fuse voltage(V)		240V or more										
Fuse allowable rating (A)	Without power factor improving reactor	15	15	15	20	30	40	60	70	80	150	175
	With power factor improving reactor	15	15	15	20	20	30	50	60	70	125	150
Molded case circuit breaker (MCCB) Maximum allowable rating (A) *1, *2		15	15	15	15	20	25	40	60	80	110	150

FR-E740-□□K		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Rated fuse voltage(V)		480V or more									
Fuse allowable rating (A)	Without power factor improving reactor	6	10	15	20	30	40	70	80	90	
	With power factor improving reactor	6	10	10	15	25	35	60	70	90	
Molded case circuit breaker (MCCB) Maximum allowable rating (A) *1, *2		15	15	15	15	20	30	40	50	70	

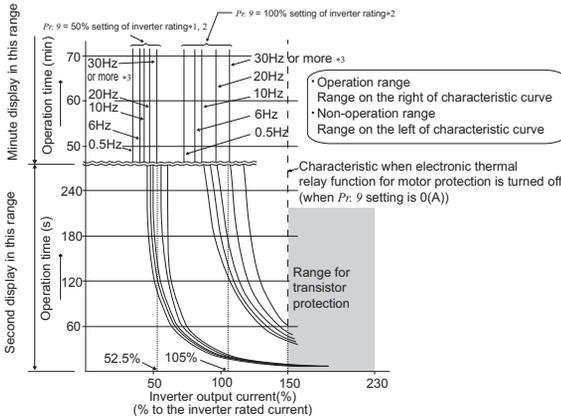
FR-E720S-□□K		0.1	0.2	0.4	0.75	1.5	2.2	
Rated fuse voltage(V)		240V or more						
Fuse allowable rating (A)	Without power factor improving reactor	15	20	20	30	40	60	
	With power factor improving reactor	15	20	20	20	30	50	
Molded case circuit breaker (MCCB) Maximum allowable rating (A) *1, *2		15	15	15	20	25	40	

*1 Maximum allowable rating by US National Electrical Code. Exact size must be chosen for each installation.

*2 Select an appropriate molded case circuit breaker with a rating that is suitable for the size of the cable.

* When using the electronic thermal relay function as motor overload protection, set the rated motor current to Pr: 9 "Electronic thermal O/L relay".

Electronic thermal relay function operation characteristic



This function detects the overload (overheat) of the motor, stops the operation of the inverter's output transistor, and stops the output. (The operation characteristic is shown on the left.)

- When using the Mitsubishi Electric constant-torque motor
 - Set "1" or any of "13" to "16", "50", "53", "54" in Pr: 71. (This provides a 100% continuous torque characteristic in the low-speed range.)
 - Set the rated current of the motor in Pr: 9.
 - When a value 50% of the inverter rated output current (current value) is set in Pr: 9
 - The % value denotes the percentage to the inverter rated output current. It is not the percentage to the motor rated current.
 - When you set the electronic thermal relay function dedicated to the Mitsubishi Electric constant-torque motor, this characteristic curve applies to operation at 6Hz or higher. (For selection of the operation characteristic, refer to Chapter 4 of the FR-E700 Instruction Manual.)

* Short circuit ratings

- 200V class
Suitable for use in a circuit capable of delivering not more than 5kA rms symmetrical amperes, 264V maximum.
- 400V class
Suitable for use in a circuit capable of delivering not more than 5kA rms symmetrical amperes, 528V maximum.

Appendix 2 Instructions for UL and cUL

(Standard to comply with: UL 508C, CSA C22.2 No. 14)

1. General Precaution

CAUTION - Risk of Electric Shock -

The bus capacitor discharge time is 10 minutes. Before starting wiring or inspection, switch power off, wait for more than 10 minutes, and check for residual voltage between terminal P/+ and N/- with a meter etc., to avoid a hazard of electrical shock.

ATTENTION - Risque de choc électrique -

La durée de décharge du condensateur de bus est de 10 minutes. Avant de commencer le câblage ou l'inspection, mettez l'appareil hors tension et attendez plus de 10 minutes.

2. Installation

The below types of inverter have been approved as products for use in enclosure and approval tests were conducted under the following conditions. Design the enclosure so that the surrounding air temperature, humidity and ambience of the inverter will satisfy the specifications. (Refer to page 49.)

Branch Circuit Protection

Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code for the U.S. or the Canadian Electrical Code for Canada and any additional codes. As specified, UL Class T, Class J, Class CC fuses, or any faster acting fuse with the appropriate rating or Listed UL 489 Molded Case Circuit Breaker (MCCB), or Type E combination motor controller must be employed.

FR-E720-□□K		0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Rated fuse voltage(V)		240V or more										
Fuse allowable rating (A)	Without power factor improving reactor	15	15	15	20	30	40	60	70	80	150	175
	With power factor improving reactor	15	15	15	20	20	30	50	60	70	125	150
Molded case circuit breaker (MCCB) Maximum allowable rating (A)*1, *2		15	15	15	15	20	25	40	60	80	110	150
Type E combination motor controller*3	Maximum current rating (A)	1.6	4	6.3	10	13	18	25	—	—	—	—
	Maximum SCCR (kA)*4	50	50	50	50	50	50	25	—	—	—	—

FR-E740-□□K		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Rated fuse voltage(V)		480V or more									
Fuse allowable rating (A)	Without power factor improving reactor	6	10	15	20	30	40	70	80	90	
	With power factor improving reactor	6	10	10	15	25	35	60	70	90	
Molded case circuit breaker (MCCB) Maximum allowable rating (A)*1, *2		15	15	15	15	20	30	40	50	70	
Type E combination motor controller*3	Maximum current rating (A)	4	6.3	8	10	18	25	32	—	—	
	Maximum SCCR (kA)*4	50	50	50	50	50	25	25	—	—	

FR-E720S-□□K		0.1	0.2	0.4	0.75	1.5	2.2
Rated fuse voltage(V)		240V or more					
Fuse allowable rating (A)	Without power factor improving reactor	15	20	20	30	40	60
	With power factor improving reactor	15	20	20	20	30	50
Molded case circuit breaker (MCCB) Maximum allowable rating (A)*1, *2		15	15	15	20	25	40

*1 Maximum allowable rating by US National Electrical Code. Exact size must be chosen for each installation.

*2 Select an appropriate molded case circuit breaker with a rating that is suitable for the size of the cable.

*3 For UL/cUL certification, use the following product.

Model	Manufacturer	Rated Voltage, Vac
MMP-T32	Mitsubishi Electric Corp.	480Y/277

*4 Suitable for Use in a Circuit Capable of Delivering Not More Than 50 or 25 kA rms Symmetrical Amperes, 480Y/277 Volts Maximum when protected by the Type E Combination motor Controllers indicated in the above table.

3. Short circuit ratings

• 200V class

Suitable for use in a circuit capable of delivering not more than 100kA rms symmetrical amperes, 264V maximum.

• 400V class

Suitable for use in a circuit capable of delivering not more than 100kA rms symmetrical amperes, 528V maximum.

4. Wiring

Refer to the National Electrical Code (Article 310) regarding the allowable current of the cable. Select the cable size for 125% of the rated current according to the National Electrical Code (Article 430).

For wiring the input (R/L1, S/L2, T/L3) and output (U, V, W) terminals of the inverter, use the UL Listed copper, stranded wires (rated at 75°C) and round crimp terminals. Crimp the terminals with the crimping tool recommended by the terminal maker.

5. Motor overload protection

When using the electronic thermal relay function as motor overload protection, set the rated motor current to Pr. 9 Electronic thermal O/L relay. (Refer to page 55)



NOTE

- Motor over temperature sensing is not provided by the drive.

Appendix 3 SERIAL number check

The SERIAL number can be checked on the inverter rating plate or package. (Refer to page 1.)

Rating plate example

□	○	○	○○○○○○
Symbol	Year	Month	Control number

SERIAL

The SERIAL consists of one symbol, two characters indicating production year and month, and six characters indicating control number. The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December).

Appendix 4 Instructions for EAC



The product certified in compliance with the Eurasian Conformity has the EAC marking.

Note: EAC marking

In 2010, three countries (Russia, Belarus, and Kazakhstan) established a Customs Union for the purposes of revitalizing the economy by forming a large economic bloc by abolishing or reducing tariffs and unifying regulatory procedures for the handling of articles.

Products to be distributed over these three countries of the Customs Union must comply with the Customs Union Technical Regulations (CU-TR), and the EAC marking must be affixed to the products.

For information on the country of origin, manufacture year and month, and authorized sales representative (importer) in the CU area of this product, refer to the following:

- Country of origin indication
Check the rating plate of the product. (Refer to page 1.)
Example: MADE IN JAPAN
- Manufactured year and month
The SERIAL number (refer to Appendix 3) can be checked on the rating plate (refer to page 1) of the product.
- Authorized sales representative (importer) in the CU area
The authorized sales representative (importer) in the CU area is shown below.
Name: Mitsubishi Electric (Russia) LLC
Address: 52, bld 1 Kosmodamiyansky Nab 115054, Moscow, Russia
Phone: +7 (495) 721-2070
Fax: +7 (495) 721-2071

Appendix 5 Restricted Use of Hazardous Substances in Electronic and Electrical Products

The mark of restricted use of hazardous substances in electronic and electrical products is applied to the product as follows based on the "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products" of the People's Republic of China.

电器电子产品有害物质限制使用标识要求



本产品中所含有的有害物质的名称、含量、含有部件如下表所示。

- 产品中所含有害物质的名称及含量

部件名称 *2	有害物质 *1					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
电路板组件 (包括印刷电路板及其构成的零部件, 如电阻、电容、集成电路、连接器等)、电子部件	×	○	×	○	○	○
金属壳体、金属部件	×	○	○	○	○	○
树脂壳体、树脂部件	○	○	○	○	○	○
螺丝、电线	○	○	○	○	○	○

上表依据 SJ/T11364 的规定编制。

○：表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要求以下。

×：表示该有害物质在该部件的至少一种均质材料中的含量超出 GB/T26572 规定的限量要求。

*1 即使表中记载为 ×，根据产品型号，也可能会有有害物质的含量为限制值以下的情况。

*2 根据产品型号，一部分部件可能不包含在产品中。

Warranty

When using this product, make sure to understand the warranty described below.

1. Warranty period and coverage

We will repair any failure or defect (hereinafter referred to as "failure") in our FA equipment (hereinafter referred to as the "Product") arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit are repaired or replaced.

[Term]

The term of warranty for Product is twelve months after your purchase or delivery of the Product to a place designated by you or eighteen months from the date of manufacture whichever comes first ("Warranty Period"). Warranty period for repaired Product cannot exceed beyond the original warranty period before any repair work.

[Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule. It can also be carried out by us or our service company upon your request and the actual cost will be charged.
However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product.
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
 - 1) a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
 - 2) a failure caused by any alteration, etc. to the Product made on your side without our approval
 - 3) a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be indispensable according to a common sense in the industry
 - 4) a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
 - 5) any replacement of consumable parts (condenser, cooling fan, etc.)
 - 6) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
 - 7) a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
 - 8) any other failures which we are not responsible for or which you acknowledge we are not responsible for

2. Term of warranty after the stop of production

- (1) We may accept the repair at charge for another seven (7) years after the production of the product is discontinued. The announcement of the stop of production for each model can be seen in our Sales and Service, etc.
- (2) Please note that the Product (including its spare parts) cannot be ordered after its stop of production.

3. Service in overseas

Our regional FA Center in overseas countries will accept the repair work of the Product; however, the terms and conditions of the repair work may differ depending on each FA Center. Please ask your local FA center for details.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi Electric shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi Electric.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi Electric products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi Electric products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

6. Application and use of the Product

- (1) For the use of our product, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in product, and a backup or fail-safe function should operate on an external system to product when any failure or malfunction occurs.
- (2) Our product is designed and manufactured as a general purpose product for use at general industries.
Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used.
In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used.
We will review the acceptability of the abovementioned applications, if you agree not to require a specific quality for a specific application. Please contact us for consultation.

REVISIONS

*The manual number is given on the bottom left of the back cover.

Print Date	*Manual Number	Revision
May 2017	IB(NA)-0600712ENG-A	First edition
Jun. 2017	IB(NA)-0600712ENG-B	<div data-bbox="471 221 542 244" style="border: 1px solid black; padding: 2px;">Addition</div> <ul style="list-style-type: none"> • MODBUS/TCP • IQSS • MELSOFT/FA product connection

International FA Center

●Shanghai FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD.
No.1386 Hongqiao Road, Mitsubishi Electric Automation Center, Shanghai, China
TEL. 86-21-2322-3030
FAX. 86-21-2322-3000 (9611#)

●Beijing FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. Beijing Office
Unit 901, 9F, Office Tower 1, Henderson Centre, 18 Jianguomennei Avenue, Dongcheng District, Beijing, China
TEL. 86-10-6518-8830
FAX. 86-10-6518-2938

●Tianjin FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. Tianjin Office
Room 2003 City Tower, No.35, Youyi Road, Hexi District, Tianjin, China
TEL. 86-22-2813-1015
FAX. 86-22-2813-1017

●Guangzhou FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. Guangzhou Office
Room 1609, North Tower, The Hub Center, No.1068, Xingang East Road, Haizhu District, Guangzhou, China
TEL. 86-20-8923-6730
FAX. 86-20-8923-6715

●Korea FA Center

MITSUBISHI ELECTRIC AUTOMATION KOREA CO., LTD.
7F to 9F, Gangseo Hangang Xi-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 157-801, Korea
TEL. 82-2-3660-9630
FAX. 82-2-3663-0475

●Taipei FA Center

SETSUYO ENTERPRISE CO., LTD.
3F, No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan, R.O.C.
TEL. 886-2-2299-9917
FAX. 886-2-2299-9963

●Taichung FA Center

MITSUBISHI ELECTRIC TAIWAN CO., LTD.
No.8-1, Industrial 16th Road, Taichung Industrial Park, Taichung City 40768 Taiwan, R.O.C.
TEL. 886-4-2359-0688
FAX. 886-4-2359-0689

●Thai FA Center

MITSUBISHI ELECTRIC FACTORY AUTOMATION (THAILAND) CO., LTD.
12th Floor, SV.City Building, Office Tower 1, No. 896/19 and 20 Rama 3 Road, Kwaeng Bangpongpan, Khet Yannawa, Bangkok 10120, Thailand
TEL. 66-2682-6522 to 31
FAX. 66-2682-6020

●ASEAN FA Center

MITSUBISHI ELECTRIC ASIA PTE. LTD.
307, Alexandra Road, Mitsubishi Electric Building, Singapore 159943
TEL. 65-6470-2480
FAX. 65-6476-7439

●Indonesia FA Center

PT. MITSUBISHI ELECTRIC INDONESIA Cikarang Office
Jl. Kenari Raya Blok G2-07A Delta Silicon 5, Lippo Cikarang - Bekasi 17550, Indonesia
TEL. 62-21-2961-7797
FAX. 62-21-2961-7794

●Hanoi FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED Hanoi Branch
6 - Floor, Detech Tower, 8 Ton That Thuyet Street, My Dinh 2 Ward, Nam Tu Liem District, Hanoi, Vietnam
TEL. 84-24-3937-8075
FAX. 84-24-3937-8076

●Ho Chi Minh FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED
Unit 01-04, 10th Floor, Vincom Center, 72 Le Thanh Ton Street, District 1, Ho Chi Minh City, Vietnam
TEL. 84-28-3910-5945
FAX. 84-28-3910-5947

●India Pune FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD. Pune Branch
Emerald House, EL -3, J Block, M.I.D.C. Bhosari, Pune - 411026, Maharashtra, India
TEL. 91-20-2710-2000
FAX. 91-20-2710-2100

●India Gurgaon FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD. Gurgaon Head Office
2nd Floor, Tower A & B, Cyber Greens, DLF Cyber City, DLF Phase - III, Gurgaon - 122002 Haryana, India
TEL. 91-124-463-0300
FAX. 91-124-463-0399

●India Bangalore FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD. Bangalore Branch
Prestige Emerald, 6th Floor, Municipal No. 2, Madras Bank Road (Lavelle Road), Bangalore - 560001, Karnataka, India
TEL. 91-80-4020-1600
FAX. 91-80-4020-1699

●India Chennai FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD. Chennai Branch
"Citilights Corporate Centre" No.1, Vivekananda Road, Srinivasa Nagar, Chetpet, Chennai - 600031, Tamil Nadu, India
TEL. 91-44-4554-8772
FAX. 91-44-4554-8773

●India Ahmedabad FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD. Ahmedabad Branch
B/4, 3rd Floor, Safal Profitaire, Corporate Road, Prahaladnagar, Satellite, Ahmedabad, Gujarat - 380015, India
TEL. 91-79-6512-0063
FAX. 91-79-6512-0063

●North America FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.
500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A.
TEL. 1-847-478-2334
FAX. 1-847-478-2253

●Mexico FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC. Mexico Branch
Mariano Escobedo #69, Col. Zona Industrial, Tlalpan Edo, C.P.54030, Mexico
TEL. 52-55-3067-7511

●Brazil FA Center

MITSUBISHI ELECTRIC DO BRASIL COMERCIO E SERVICOS LTDA.
Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brasil CEP 06401-147
TEL. 55-11-4689-3000
FAX. 55-11-4689-3016

●Brazil Votorantim FA Center

MELCO CNC DO BRASIL COMERCIO E SERVICOS S.A.
Av. Gisele Constantino, 1578, Parque Bela Vista, Votorantim-SP, Brasil CEP 18.110-650
TEL. 55-15-3023-9000

●Europe FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Polish Branch
ul. Krakowska 50, 32-083 Balice, Poland
TEL. 48-12-630-47-00
FAX. 48-12-630-47-01

●Germany FA Center

MITSUBISHI ELECTRIC EUROPE B.V. German Branch
Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany
TEL. 49-2102-486-0
FAX. 49-2102-486-1120

●UK FA Center

MITSUBISHI ELECTRIC EUROPE B.V. UK Branch
Travellers Lane, Hatfield, Hertfordshire, AL10 8XB, UK.
TEL. 44-1707-28-8780
FAX. 44-1707-27-8695

●Czech Republic FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Czech Branch
Avenir Business Park, Radlicka 751/113e, 158 00 Praha5, Czech Republic
TEL. 420-251-551-470
FAX. 420-251-551-471

●Russia FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Russian Branch St.Petersburg office
Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benua", office 720; 195027, St. Petersburg, Russia
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FAX. 7-812-633-3499

●Turkey FA Center

MITSUBISHI ELECTRIC TURKEY AS Umranije Branch
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