

MITSUBISHI ELECTRIC

GOT2000 Series Protective Cover for Oil for GT27/GT25/GT23 User's Manual

**GT20-15PCO
GT20-12PCO
GT20-10PCO
GT20-08PCO
GT25-05PCO
GT25T-07WPCO**

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT20/GT25-PCO-U-JE
MODEL CODE	1D7MH8
IB(NA)-0800498-D(1804)MEE	

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SAFETY PRECAUTIONS
(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

WARNING Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the CAUTION level may lead to a serious accident according to the circumstances. Always follow the precautions of both levels because they are important to personal safety. Please save this manual to make it accessible when required and always forward it to the end user.

INSTALLATION PRECAUTIONS

WARNING

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing the GOT main unit to/from the panel. Not doing so can cause the unit to fail or malfunction.

CAUTION

- When mounting the GOT to the control panel, tighten the mounting screws in the specified torque range. Undertightening can cause the GOT to drop, short circuit or malfunction. Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or the GOT.

4. INSTALLATION AND REMOVAL PROCEDURE

POINT

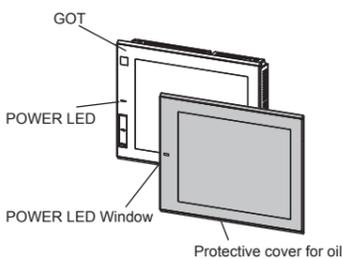
For attaching the protective cover for oil to the GOT already mounted on the control panel, follow the procedures as below.

- Remove the GOT from the control panel. Make sure to externally shut off all phases of the power supply and remove all cables from the GOT in advance.
- Clean dirt off surfaces of the GOT and control panel.

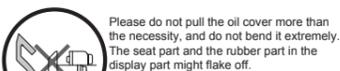
4.1 install the protective cover

For attaching the protective cover for oil, refer to the example of the GT2712.

- Position the POWER LED frame of the cover to the POWER LED on the GOT front face, and the direction of the cover is decided

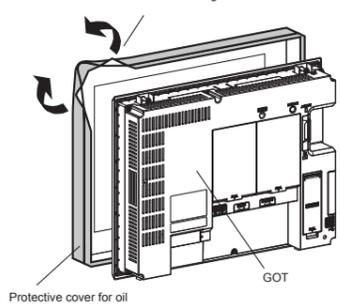


- One corner of the cover is pulled outside, and it hangs it on the corner of the front panel of GOT.



Please do not pull the oil cover more than the necessary, and do not bend it extremely. The seat part and the rubber part in the display part might flake off.

The corner is hung.



STARTUP AND MAINTENANCE PRECAUTIONS

CAUTION

- Daily check the protective cover for oil with eyes. When you find extreme dirt or scratches on the surface, immediately replace it with new one. Using the protective cover for oil with decreased visibility may cause malfunction.

DISPOSAL PRECAUTIONS

CAUTION

- Dispose of this product as industrial waste.

TRANSPORTATION PRECAUTIONS

CAUTION

- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method). Additionally, disinfect and protect wood from insects before packing products.

Manuals

The following shows manuals relevant to this product.

Detailed Manual	
Manual name	Manual number (Model code)
GOT2000 Series User's Manual (Hardware) (Sold separately)	SH-081194ENG (1D7MJ5)

For detailed manuals and relevant manuals, refer to the Help or the PDF manuals stored in the DVD-ROM for the drawing software used.

Relevant Manuals

For relevant manuals, refer to the Help or the PDF manuals stored in the DVD-ROM for the drawing software used.

The latest manuals are also available from MITSUBISHI ELECTRIC FA Global Website (<http://www.MitsubishiElectric.com/fa/>).

Packing List

After unpacking the box, check that the following products are included.

Model	Product	Quantity
GT20-15PCO GT20-12PCO GT20-10PCO GT20-08PCO GT25-05PCO GT25T-07WPCO	GOT 2000 series protective cover for oil	1
	GOT2000 Series Protective Cover for Oil for GT27/GT25/GT23 User's Manual (This manual)	1

Referenced Standard: GB/T 15969.2 (Requirement of Chinese standardized law)

1. OVERVIEW

This user's manual explains GOT 2000 series protective cover for oil (hereinafter referred to as the protective cover for oil). Use of the protective cover for oil improves oil resistance and chemical resistance of the GOT.*1

*1: It is not the one to guarantee all customer's environments. Moreover, it is not likely to be able to use it in the environment to which oil or the medicine splashes for a long time and the environment with which Oilmist is filled.

The following table shows the protective covers for oil and the screen sizes for the applicable GOT

Model	Screen sizes for the applicable GOTs
GT20-15PCO	15"
GT20-12PCO	12.1"
GT20-10PCO	10.4"
GT20-08PCO	8.4"
GT25-05PCO	5.7"
GT25T-07WPCO	7" rugged model

2. SPECIFICATIONS

2.1 Performance specifications

The performance specifications of the protective cover for oil are indicated below. The general specifications of the protective cover for oil are the same as those of the GOT.

For the general specifications of the GOT, refer to the GOT2000 Series User's Manual (Hardware).

Item	GT20-15PCO	GT20-12PCO	GT20-10PCO	GT20-08PCO
Level of protection	IP67F Caution: Oil or the medicine might not be able to splash for a long time, and to use it in the environment with which Oilmist is filled.			
Material	Cover: Nitrile rubber, Display: PET sheet			
Weight	0.31kg	0.21kg	0.20kg	0.16kg

Item	GT25-05PCO	GT25T-07WPCO
Level of protection	IP67F Caution: Oil or the medicine might not be able to splash for a long time, and to use it in the environment with which Oilmist is filled.	
Material	Cover: Nitrile rubber, Display: PET sheet	
Weight	0.09kg	0.15kg

POINT

For installing the GOT with the protective cover for oil, the control panel thickness must be 1.6 to 3mm because of the cover thickness. (Control panel thickness without the cover: 1.6 to 4mm)

2.2 Oil resistance, chemical resistance

The protective cover for oil is made of materials with high oil and chemical resistance so that the cover can be used in various oil and chemical atmospheres. Because oils, including cutting oils, contain a small amount of additives depending on oil products, oil resistance of the cover cannot be stated. Prior to use the cover, test the cover in operating environments, and then check the oil and chemical resistance of the cover.

- Test contents and oil resistance of cover

The protective cover for oil is soaked in the following oils for 2000 hours, and then oil resistance of the cover is checked.

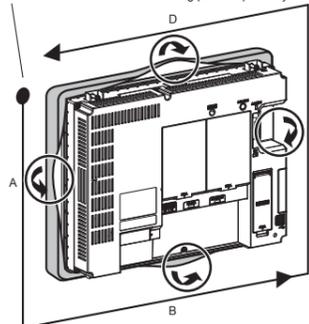
Oil type	Product	Change in appearance and dimension	Adhesion between cover and sheet	Oil resistance
Water-insoluble cutting oil	Grinding oil (Yushiron oil CL35)	No change	No change	○
Water-soluble cutting oil	Grinding oil (Noritake cool CG-50P)	No change	No change	○

5. PRECAUTIONS FOR USE

- The protective cover for oil is a consumable product. Check the cover for scratch, damage or dirt at regular intervals, and replace with new one if necessary.
- Do not push the protective cover for oil with pointed tools, including mechanical pencils and screwdrivers. Doing so causes scratches and damages of the cover.
- Do not clean the protective cover for oil with bleaches, thinners, organic solvents, corrosive chemicals, and others. Doing so causes changes in shape and color of the cover.
- When the protective cover for oil is attached to the GOT, do not stretch and bend the cover too much. Doing so may cause a separation between the sheet and rubber.
- Do not place or use the protective cover for oil in direct sunshine. When the protective cover for oil gets dusts, wipe the dusts off with a damp cloth.
- When the protective cover for oil is used, the USB connector on the GOT front face cannot be used.
- When the protective cover for oil is used, the human sensor does not correctly operate. Disable the human sensor with the utility. For the human sensor setting, refer to the GOT2000 Series User's Manual (Hardware).
- Do not attach and remove the protective cover for oil frequently. Doing so reduces oil resistance and chemical resistance.
- It is not the one to guarantee all customer's environments. Moreover, it is not likely to be able to use it in the environment to which oil splashes for a long time and the environment with which Oilmist is filled.

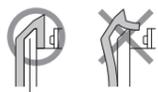
- From the place where the cover is hung, hang the corner of the cover sequentially and attach the entire edge of the cover to cover rubber packing parts in the back of the front panel of the GOT. (It is the order of the arrow from A side to D side.)

The corner on the left is hung and the oil cover is hung from A side to D side on the starting point sequentially.



POINT

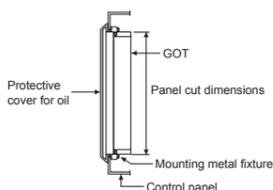
Please confirm all surroundings. Whether the rubber packing part is surely covered to prevent going into such as the liquids in the board.



Make sure that corners of protective cover for oil match those of GOT front.

- Mount the GOT onto the control panel.

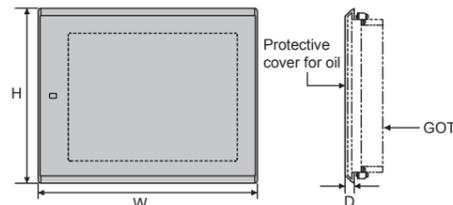
When the control panel is dirty, clean the control panel. The panel cutting dimensions and mounting screw tightening torque with the protective cover for oil are the same as those without the cover. For mounting the GOT on the control panel, refer to the GOT2000 Series User's Manual (Hardware)



4.2 Removing the protective cover

Perform the reverse procedure to attaching the protective cover for oil.

3. EXTERNAL DIMENSIONS



Dimensions	GT20-15PCO	GT20-12PCO	GT20-10PCO	GT20-08PCO
W	409 (16.10)	372 (14.65)	314 (12.36)	252 (9.92)
H	314.5 (12.38)	261 (10.28)	233 (9.96)	209 (9.18)
D	12.5 (0.49)	12 (0.47)	12 (0.47)	12 (0.47)

Dimensions	GT25-05PCO	GT25T-07WPCO
W	178(7.01)	225(8.86)
H	154(6.06)	169(6.65)
D	12(0.47)	12(0.47)

Unit: mm (inch)

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region	Sales office/Tel
USA	Mitsubishi Electric Automation, Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A. Tel: +1-847-478-2100
Brazil	Mitsubishi Electric do Brasil Comercio e Servicos Ltda. Avenida Adalino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brasil CEP 08401-147 Tel: +55-11-4689-3000
Mexico	Mitsubishi Electric Automation, Inc. Mexico Branch Mariano Escobedo #69, Col. Zona Industrial, Tlanepantla Edo. Mexico, C.P.54030 Tel: +52-55-3067-7511
Germany	Mitsubishi Electric Europe B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany Tel: +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travelers Lane, Hatfield, Hertfordshire, AL10 8XB, U.K. Tel: +44-1707-28-8780
Italy	Mitsubishi Electric Europe B.V. Italian Branch Centro Direzionale Colleoni - Palazzo Sirtio, Viale Colleoni 7, Agrate Brianza (MB), Italy Tel: +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80 Apdo 420, 08190 Sant Cugat del Valles (Barcelona), Spain Tel: +34-935-65-3131
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, 92741 Nanterre Cedex, France Tel: +33-1-55-68-55-68
Czech	Mitsubishi Electric Europe B.V. Czech Branch Avenit Business Park, Radlicka 751/113e, 158 00 Praha 5, Czech Republic Tel: +420-251-551-470
Turkey	Mitsubishi Electric Turkey A.S. Urmaniy Branch Serifali Mahallesi Nispetiye Sokak No:5, TR-34775 Urmaniy / Istanbul, Turkey Tel: +90-216-526-3990
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 50, 32-083 Balice, Poland Tel: +48-12-347-65-00
Russia	Mitsubishi Electric (Russia) LLC St. Petersburg Branch Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benusa", office 720; RU-195027 St. Petersburg, Russia Tel: +7-812-633-3497
South Africa	Adroit Technologies 20 Waterford Office Park, 189 Witkoppen Road, Fourways, Johannesburg, South Africa Tel: +27-11-658-8100
China	Mitsubishi Electric Automation (China) Ltd. No. 1386 Hongqiao Road, Mitsubishi Electric Automation Center, Shanghai, China Tel: +86-21-2122-3030
Taiwan	SETSUYO ENTERPRISE CO., LTD. 6F, No. 105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan Tel: +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 7F-9F, Gangseo Hangang Xi-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 07528, Korea Tel: +82-2-3660-9530
Singapore	Mitsubishi Electric Asia Pte. Ltd. 307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943 Tel: +65-6473-2308
Thailand	Mitsubishi Electric Factory Automation (Thailand) Co., Ltd. 12th Floor, SV City Building, Office Tower 1, No. 899/19 and 20 Rama 3 Road, Kwaeng Bangpoo, Khet Yankawa, Bangkok 10120, Thailand Tel: +66-2682-6522 to 31
Indonesia	PT. Mitsubishi Electric Indonesia Gedung Jaya 11th Floor, JL. MH. Thamrin No.12, Jakarta Pusat 10340, Indonesia Tel: +62-21-2192-6461
Vietnam	Mitsubishi Electric Vietnam Co., LTD. Ho Chi Minh Head Office Unit 01-04, 10th Floor, Vincom Center, 7 Le Thanh Ton Street, District 1, Ho Chi Minh City, Vietnam Tel: +84-8-3910-5945
India	Mitsubishi Electric India Pvt. Ltd. Pune Branch Emerald House, EL-3, J Block, M.I.D.C., Bhosari, Pune - 411026, Maharashtra, India Tel: +91-20-2710-2000
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W. 2116, Australia Tel: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHYODA-KU, TOKYO 100-8310, JAPAN
NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA, JAPAN

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Specifications subject to change without notice.
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