

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT25-J71GN13-T2-U
MODEL CODE	1D7MV7
IB(NA)-0800633-A(1905)MEE	

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SAFETY PRECAUTIONS

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

WARNING Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the CAUTION level may lead to a serious accident according to the circumstances.

Always follow the precautions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user.

DESIGN PRECAUTIONS

WARNING If a communication fails in data link, the faulty station holds the data link data generated before the communication error. Create an interlock circuit in the sequence program using the communication status information in order that the system will operate safely. Failure to do so may cause mis-outputs or malfunctions, resulting in accidents. Check the faulty station and the operation status during communication error by referring to the relevant manuals.

WARNING Some failures of cable or communication unit may cause the GOT to keep the outputs on or off. Create an external circuit for monitoring output signals that may lead to serious accidents. Failure to do so may cause mis-outputs or malfunctions, resulting in accidents. If a communication fault (including cable disconnection) occurs during monitoring on the GOT, communication between the GOT and PLC CPU is suspended and the GOT becomes inoperative. For bus connection: The CPU becomes faulty and the GOT becomes inoperative. For other than bus connection: The GOT becomes inoperative. A system where the GOT is used should be configured to perform any significant operation to the system by using the switches of a device other than the GOT on the assumption that a GOT communication fault will occur. Not doing so can cause an accident due to false output or malfunction.

CAUTION Do not bunch the control wires or communication cables with the main circuit or power wires, or lay them close to each other. As a guide, separate the lines by a distance of at least 100 mm (3.94 inches) otherwise malfunctions may occur due to noise.

MOUNTING PRECAUTIONS

WARNING Be sure to shut off all phases of the external power supply used by the system before mounting or removing this unit to/from the GOT. Not doing so can cause a unit failure or malfunction.

CAUTION Use this unit in the environment that satisfies the general specifications described in the User's Manual for the GOT used. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration. When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range (0.36 N·m to 0.48 N·m) with a Phillips-head screwdriver No.2. Undertightening can cause a drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to screw or unit damage. Do not touch the conductive part or electronic components of the unit. This may cause the unit to fail or malfunction.

WIRING PRECAUTIONS

WARNING Be sure to shut off all phases of the external power supply used by the system before wiring. Failure to do so may cause electric shock, product damage or malfunctions.

CAUTION Be careful not to let foreign matter such as dust or wire chips get inside the unit. This may cause a fire, failure or malfunctions. Make sure to securely connect the cable to the connector of the unit. Incorrect connection may cause malfunctions. Do not touch the communication cables and power cables to the unit by ducts or clamps. Failure to do so may cause damage of the unit or the cables due to accidental pull or unintentional shifting of the cables, or malfunctions due to poor contact of the cables.

STARTUP/MAINTENANCE PRECAUTIONS

WARNING Do not touch the connector while power is on. Failure to do so may cause electric shock or malfunctions. Before starting cleaning or terminal screw retightening, always switch off the power externally in all phases. Not switching the power off in all phases can cause a unit failure or malfunction. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit.

CAUTION Do not disassemble or modify the unit. This will cause failure, malfunction, injuries, or fire. Do not touch the conductive areas and electronic parts of this unit directly. Doing so can cause a unit malfunction or failure. When unplugging the cable connected to the unit, do not hold and pull from the cable portion. Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault. Make sure to touch the grounded metal to discharge the electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

DISPOSAL PRECAUTIONS

CAUTION Dispose of this product as industrial waste.

TRANSPORTATION PRECAUTIONS

CAUTION Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation. When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method). Additionally, disinfect and protect wood from insects before packing products.

Manual

The following shows manuals relevant to this product.

Detailed Manual

Manual name	Manual number (Model code)
GOT2000 Series User's Manual (Hardware) (Sold separately)	SH-081194ENG (1D7MJ5)

Relevant Manuals

For relevant manuals, refer to the PDF manuals stored in the DVD-ROM for the drawing software used.

Compliance with the EMC and Low Voltage Directives

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES" of the General Description included with the GOT used. The CE mark, indicating compliance with the EMC and Low Voltage Directives, is printed on the rating plate of the GOT.

Compliance with the new China RoHS directive

GOT 相关的基于“电器电子产品有害物质限制使用管理办法”要求的表示方法



Note: This symbol mark is for China only.

含有有害6物质的名称、含量、含有部件
本产品中所含的有害6物质的名称、含量、含有部件如下表所示。

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
电路板组件	×	○	○	○	○	○
树脂壳体、电缆、线材	○	○	○	○	○	○
钣金部件、螺丝等金属部件	×	○	○	○	○	○

本表格依据 SJ/T11364 的规定编制。
○: 表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要求以下。
×: 表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的限量要求。

Referenced Standard: GB/T15969.2

(Requirement of Chinese standardized law)

Packing List

After unpacking the box, check that the following products are included.

Model	Product	Quantity
GT25-J71GN13-T2	CC-Link IE TSN communication unit	1
	Mounting screw set (2 screws, 2 stickers)	2
	GOT2000 Series CC-Link IE TSN Communication Unit User's Manual (This manual)	1

1. OVERVIEW

This user's manual describes the CC-Link IE TSN communication unit. The CC-Link IE TSN communication unit allows the GOT2000 series to function as a slave station on the CC-Link IE TSN. Refer to the User's Manual for the GOT used for GOT to which this unit can be installed. When using the CC-Link IE TSN connection, make the communication setting to perform communication with programmable controllers.

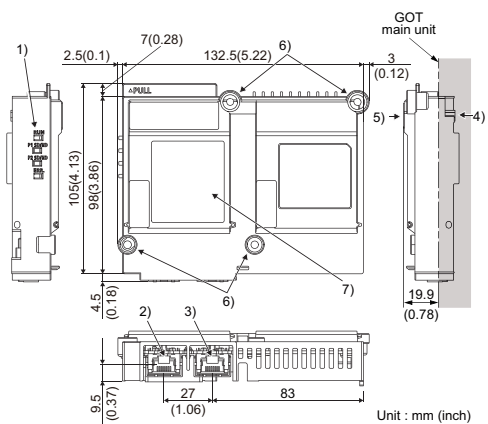
2. SPECIFICATIONS

The general specifications of the CC-Link IE TSN communication unit are the same as those of the GOT. For the general specifications of the GOT, refer to the User's Manual for the GOT used.

The performance specifications of the CC-Link IE TSN communication unit are indicated below.

Item	Specifications
Max. link device points per network	RX 16K points (16384 points, 2Kbytes)
	RY 16K points (16384 points, 2Kbytes)
	RWr 8K points (8192 points, 16Kbytes)
	RWw 8K points (8192 points, 16Kbytes)
	LB 32K points (32768 points, 4Kbytes)
Max. link device points per GOT	LW 16K points (16384 points, 32Kbytes)
	RX 16K points (16384 points, 2Kbytes)
	RY 16K points (16384 points, 2Kbytes)
	RWr 8K points (8192 points, 16Kbytes)
	RWw 8K points (8192 points, 16Kbytes)
Max. sending points per GOT	LB 32K points (32768 points, 4Kbytes)
	LW 16K points (16384 points, 32Kbytes)
	RWw Online (Unicast): 1024 points, 2 Kbytes RY 2K points (2048 points, 256 bytes)
Communication speed	1 Gbps
Connection cable	An Ethernet cable that meets the 1000BASE-T standard; Category 5e or higher (double shielded, STP), straight cable
Max. station-to-station distance	100 m (conform to ANSI/TIA/EIA-568-B (category 5e))
Overall cable distance	Line topology: 12000 m (for connecting 1 master station and 120 slave stations) Other: Depending on the system configuration
Max. number of cascaded stages	20
Transmission path	Line type, star type (line and star mixed type is also enabled) or ring type
Authentication class	B
Max. number of stations per network	120 (1 master station and 120 slave stations)
Max. number of networks	239
Communication method	Time division method
transient transmission capacity	maximum 1920 bytes
Internal current consumption	0.92 A
Weight	0.17 kg

3. PART NAMES AND EXTERNAL DIMENSIONS



No.	Name	Description
1)	Indicator LED	(1) Indicator LED
2)	Connection interface (PORT1 side)	For connecting Ethernet cables
3)	Connection interface (PORT2 side)	(2) LEDs on a connection interface
4)	Interface connector	Extension connector installed to a front extension unit or the GOT.
5)	Extension connector	Extension connector to which a back extension unit is installed
6)	Mounting screw	Mounting screws fixed with a front extension unit or the GOT
7)	Rating plate	-

(1) Indicator LED
A LED indicates the status of the CC-Link IE TSN communication unit and the communication status.

LED name	Description
RUN LED	Indicates the operation status. ON: Normal OFF: Error
P1 SD/RD LED	Indicates the data transmission and reception status. ON: Sending or receiving data OFF: Not sending or receiving data
P2 SD/RD LED	Indicates the data transmission and reception status. ON: Sending or receiving data OFF: Not sending or receiving data
ERR LED	Indicates the unit status. ON or blink: Error OFF: Normal The LED is off when the GOT is in offline mode.

(2) LEDs on a connection interface
A LED indicates the link status of the CC-Link IE TSN communication unit and the reception status.

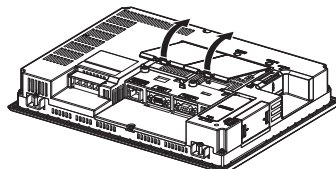
LED name	Description
LER LED	Indicates the data reception status. ON: Abnormal data received OFF: Normal data received
LINK LED	Indicates the link status. ON: Link-up OFF: Link-down

4. INSTALLATION PROCEDURE

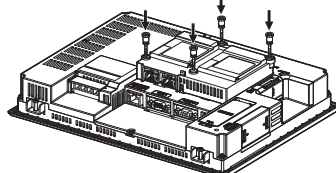
CAUTION When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range (0.36 N·m to 0.48 N·m) with a Phillips-head screwdriver No.2. Undertightening can cause a drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to screw or unit damage.

The following shows how to mount the CC-Link IE TSN communication unit on GT2712 as an example.
Mount the CC-Link IE TSN communication unit on the first stage of the extension interface.

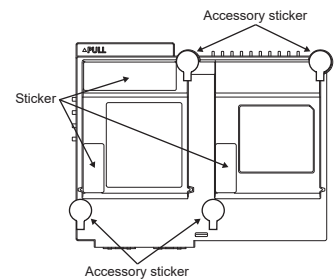
- Turn off the GOT.
- Pull up the two extension unit cover tabs to remove the covers.



- Connect the CC-Link IE TSN communication unit to the extension interface on the GOT.
Tighten four mounting screws to a torque of 0.36 N·m to 0.48 N·m to fix the unit.



- When mounting an extension unit on the extension interface of the CC-Link IE TSN communication unit, do not attach the accessory stickers.
When mounting no extension unit on the extension interface of the unit, cover over four mounting screws with the accessory stickers to guard against static electricity.
Leave the stickers in place.



5. PRECAUTIONS FOR WIRING CABLES

- Confirm the followings on the Ethernet cable used.
 - If there is no disconnection
 - If there is no short circuit
 - If there is no connection problem at the connectors
- Do not use Ethernet cables with broken latches.
Using Ethernet cables with broken latches may cause cable disconnection or malfunction.
- When connecting or removing the Ethernet cables to/from the unit, hold the Ethernet cable connector securely with the hands.
- Connect the Ethernet cable connector and unit connector securely until you hear a click sound.
- For connecting Ethernet cables to the unit, the bending radius of the cables must be within the specified range.
For details, check the specifications of the cables to be used.
- When connecting an Ethernet cable, do not touch the cable pins or the port pins on the unit, and prevent dirt or dust from adhering to the pins.
Otherwise, there may be further losses in transmission, causing a communication error in the data link.
- Wire the connector to the Ethernet cable correctly.
After wiring, perform a loop test or station-to-station test or others to confirm if the setting and wiring of CC-Link IE TSN communication unit have been done properly.

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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Specifications subject to change without notice.
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