MITSUBISHI

GOT-A900 Series Operating Manual

(GT Works2 Version2/GT Designer2 Version2 Compatible Gateway Functions Manual)







• SAFETY PRECAUTIONS •

(Always read these instructions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The instructions given in this manual are concerned with this product. For the safety instructions of the programmable controller system, please read the CPU module user's manual.

In this manual, the safety instructions are ranked as "DANGER" and "CAUTION".



Note that the \triangle CAUTION level may lead to a serious consequence according to the circumstances. Always follow the instructions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user.

[Precautions for test operation]

 Before starting test operation for system monitor, special function module monitor or ladder monitor (bit device ON/OFF, word device present value changing, timer/counter set value/present value changing, buffer memory present value changing), please read the manual carefully to fully understand the operation methods.
 For the devices that perform significant operations for the system, never perform test operation.

For the devices that perform significant operations for the system, never perform test operation to change data.

Doing so can cause accidents due to false outputs or malfunctions.

REVISIONS

* The manual number is given on the bottom left of the back cover.

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Structure of This Manual

This manual is made up of the following chapters.

Chapter 1	Overview	Describes the features of the gateway functions.
Chapter 2	System Configuration	Describes the system configuration of the gateway functions.
Chapter 3	Operation Sequence	Provides the general procedure for using the gateway functions.
Chapter 4	Settings Common to Functions	Describes the settings common to the gateway functions.
Chapter 5	Server and Client Functions	Describes the specifications, setting methods, precautions and others of the server and client functions.
Chapter 6	FTP Server Function	Describes the specifications, setting methods, precautions and others of the FTP server function.
Chapter 7	Mail Send Function	Describes the specifications, setting methods, precautions and others of the mail send function.
Chapter 8	Troubleshooting	Describes the error messages and troubleshooting for the functions.

INTRODUCTION

Thank you for choosing the Mitsubishi Graphic Operation Terminal. Before using the equipment, please read this manual carefully to use the equipment to its optimum.

CONTENTS	
SAFETY PRECAUTIONS	A- 1
REVISIONS	A- 2
Structure of This Manual	A- 3
INTRODUCTION	A- 4
About Manuals	A- 7
About the Generic Terms and Abbreviations	A- 8
About the Symbols	A- 11
1. OVERVIEW	1-1 to 1-3
1.1 Features of Server and Client Functions	<u>1- 1</u>
1.2 Features of FTP Server Function	<u>1- 3</u>
1.3 Featuers of Mail Send Function	1-3
2. SYSTEM CONFIGURATION	2- 1 to 2- 4
2.1 System Configuration of Gateway Functions	2- 1
2.2 Connection Form	<u>2- 1</u>
2.3 Required Devices	2-2
2.4 Precautions for Mounting the Communication Board	2-2
2.5 About OS	2-4
2.6 Precautions for System Configuration	2-4
3. OPERATION SEQUENCE	3-1 to 3-2
4. FUNCTION SETTING	4- 1 to 4- 4
4.1 GOT Setting	4- <u>3</u>
4.2 GT Designer2 Setting	4-4

5. SERVER AND CLIENT FUNCTIONS

5.1 Gateway Devices	5- 1
5.1.1 What are the gateway devices?	
5.1.2 Usable gateway devices	
5.1.3 How to monitor the gateway devices	
5.1.4 PLC devices that can be assigned	
5.2 Specifications	5-8
5.2.1 Specifications	
5.2.2 Access range that can be monitored	
5.3 Setting Method	5-10
5.4 Examples of Use	5-13
5.5 Precautions	5-18
5.6 For Efficient Use	5-20
6. FTP SERVER FUNCTION	6- 1 to 6-13
6.1 Specifications	6- 1
6.1.1 Specifications	
6.1.2 File accessible range	
6.2 Setting Method	6- 3
6.3 Operation on the FTP Client Side	6-4
6.3.1 Input command at FTP client	
6.3.2 File specifying method	
6.3.3 Checking the line connection condition	
6.3.4 Line cutoff	
6.4 Example of Use	6-8
6.5 Precautions	6-12
7. MAIL SEND FUNCTION	7- 1 to 7- 8
7.1 Specifications	7-1
7.1.1 Specifications	
7.1.2 Mail send enabled range	
7.2 Setting Method	7-3
7.3 Send Examples	7-4
7.4 Examples of Use	7-6
7.5 Precautions	7-8

5-1 to 5-22

8-1 to 8

INDEX

Index-1 to Index - 2

About Manuals

The following manuals are also related to this product. In necessary, order them by quoting the details in the tables below.

Related Manuals

Manual Name	Manual Number (Model Code)
GT Designer2 Version2 Operating Manual Describes methods of operating GT Designer2 and transmitting data to GOT (Option)	SH-080521ENG (1DM216)
GT Designer2 Version2 Reference Manual Describes the specifications and settings of each object function used in GT Designer2 (Option)	SH-080522ENG (1DM217)
GOT-A900 Series Operating Manual (GT Works2 Version2/GT Designer2 Version2 compatible Extended • Option Functions Manual) Describes the following extended functions and optional functions applicable to GOT • Utility • Ladder monitor • Network monitor • Network monitor • Network monitor • Servo amplifier monitor • System dialog language switching (Option)	SH-080523ENG (1DM218)
GOT-A900 Series User's Manual (GT Works2 Version2/GT Designer2 Version2 compatible Connection System Manual) Describes the system configuration of which connection method is compatible with GOT-A900 series as well as processing cables. (Option)	SH-080524ENG (1DM219)
A985GOT/A975GOT/A970GOT/A960GOT User's Manual Explains the performance specifications, installation methods, communication board/communication unit mounting methods and others of the GOTs. (Option)	SH-4005 (1DM099)
A950GOT/A951GOT/A953GOT/A956GOT User's Manual Explains the performance specifications, installation methods, communication board/communication unit mounting methods and others of the GOTs. (Option)	SH-080018 (1DM103)
MX Component Version3 Operating Manual Explains the setting and operating methods of the utilities on MX Component. (Option)	SH-080271 (13JU32)
MX Component Version3 Programming Manual Explains the programming procedures, detailed descriptions and error codes of the ACT controls. (Option)	SH-080272 (13JF66)

About the Generic Terms and Abbreviations

The following abbreviations and generic terms are used in this manual.

■ GOT

Generic Term/Abbreviation		Description			
	A985GOT-V	A985GOT-TBA-V,	A985GOT-TBD-V		
	A985GOT	A985GOT-TBA,	A985GOT-TBD,	A985GOT-TBA-EU	
	A07500T	A975GOT-TBA-B,	A975GOT-TBD-B,	A975GOT-TBA,	A975GOT-TBD,
	A975GUT	A975GOT-TBA-EU			
		A970GOT-TBA-B,	A970GOT-TBD-B,	A970GOT-TBA,	A970GOT-TBD,
	A970GOT	A970GOT-SBA,	A970GOT-SBD,	A970GOT-LBA,	A970GOT-LBD,
		A970GOT-TBA-EU,	A970GOT-SBA-EU,	A970GOT-LBA-EU	
	A97 * GOT	A975GOT,	A970GOT		
	A960GOT	A960GOT-EBA,	A960GOT-EBD,	A960GOT-EBA-EU	
	A956WGOT	A956WGOT-TBD			
	A956GOT	A956GOT-TBD,	A956GOT-SBD,	A956GOT-LBD,	
GOT-A900		A956GOT-TBD-M3,	A956GOT-SBD-M3,	A956GOT-LBD-M3	
Series	A953GOT	A953GOT-TBD,	A953GOT-SBD,	A953GOT-LBD,	
		A953GOT-TBD-M3,	A953GOT-SBD-M3,	A953GOT-LBD-M3	
	A951GOT	A951GOT-TBD,	A951GOT-SBD,	A951GOT-LBD,	
		A951GOT-TBD-M3,	A951GOT-SBD-M3,	A951GOT-LBD-M3	
	A951GOT-Q	A951GOT-QTBD,	A951GOT-QSBD,	A951GOT-QLBD,	
		A951GOT-QTBD-M3,	A951GOT-QSBD-M3,	A951GOT-QLBD-M3	
	ADEOCOT	A950GOT-TBD,	A950GOT-SBD,	A950GOT-LBD,	
	A950GO1	A950GOT-TBD-M3,	A950GOT-SBD-M3,	A950GOT-LBD-M3	
	ADE & bondy COT	A950GOT-SBD-M3-H, A950GOT-LBD-M3-H, A953GOT-SBD-M3-H,			
	A95 Tranuy GOT	A953GOT-LBD-M3-H			
		A956GOT,	A953GOT,	A951GOT,	A951GOT-Q,
	A95 * GOT	A950GOT,	A950 handy GOT		

Communication board/Communication module

Generic Term/Abbreviation		Description			
Communication	Bus connection board	A9GT-QBUSS,	A9GT-QBUS2S,	A9GT-BUSS,	A9GT-BUS2S,
board	Serial communication	A9GT-RS4,	A9GT-RS2,	A9GT-RS2T,	A9GT-50WRS2,
	board	A9GT-50WRS4			
Communication	Ethernet	A007 174574 T			
module	communication module	A9G1-J/TE/T-T			

Option unit

Generic Term/Abbreviation		Description		
Option module	Memory card			
	interface module			

Option

Generic Term/Abbreviation		Description				
	Memory board	A9GT-FNB,	A9GT-FNB1M,	A9GT-FNB2M,	A9GT-FNB4M,	
		A9GT-FNB8M,	A9GT-QFNB,	A9GT-QFNB4M,	A9GT-QFNB8M	
Option	Memory card	Flash PC card/Commercially available flash PC card/SRAM type PC card				
	Flash PC card	A9GTMEM-10MF,	A9GTMEM-20MF,	A9GTMEM-40MF		
	Compact flash PC card	Commercially available flash PC card				

Software

Generic Term/Abbreviation		Description		
Software	GT Works2 Version2	SW2D5C-GTWK2-E		
	GT Designer2 Version2	SW2D5C-GTD2-E		
	GT Designer2	GT Designer2 screen creation software for GOT900		
	GT Simulator2	GT Simulator2 screen simulator for GOT900		
	GT SoftGOT2	GT SoftGOT2 monitoring software		
	MX Component	MX Component ActiveX communication support tool		

CPU

Generic Term/Abbreviation			De	scription	
		Q00JCPU,	Q00CPU,	Q01CPU,	Q02CPU,
	QCPU (Q Mode)	Q02HCPU,	Q06HCPU,	Q12HCPU,	Q25HCPU,
		Q12PHCPU,	Q25PHCPU,	Q12PRHCPU,	Q25PRHCPU
QCPU	QCPU (A Mode)	Q02CPU-A,	Q02HCPU-A,	Q06HCPU-A	
	Remote I/O	Network module for N	/IELSECNET/H network	system remote I/O station	
	station	(QJ72LP25-25, QJ72	LP25G, QJ72BR15)		
		Q2ACPU,	Q2ACPU-S1,	Q2AHCPU,	Q2AHCPU-S1,
QnACPU	QNACPU type	Q3ACPU,	Q4ACPU,	Q4ARCPU	
	QnASCPU type	Q2ASCPU,	Q2ASCPU-S1,	Q2ASHCPU,	Q2ASHCPU-S1
	AnUCPU	A2UCPU,	A2UCPU-S1,	A3UCPU,	A4UCPU
	AnACPU	A2ACPU,	A2ACPU-S1,	A3ACPU	
	AnNCPU	A1NCPU,	A2NCPU,	A2NCPU-S1,	A3NCPU
	AnCPU type	AnUCPU,	AnACPU,	AnNCPU	
	AnUS(H)CPU	A2USCPU,	A2USCPU-S1,	A2USHCPU-S1	
ACPU		A1SCPU,	A1SCPUC24-R2,	A2SCPU,	A2SCPU-S1,
	AIIS(H)CPU	A1SHCPU,	A2SHCPU,	A2SHCPU-S1	
	A1SJ(H)CPU	A1SJCPU,	A1SJCPU-S3,	A1SJHCPU	
	AnSCPU type	AnUS(H)CPU,	AnS(H)CPU,	A1SJ(H)CPU	
	A1FXCPU	A1FXCPU			
		A0J2HCPU,	A2CCPU,	A2CCPUC24,	A2CJCPU
		FX₀ series,	FXON series,	FXos series,	FX1 series,
EVODU		FX _{1N} series,	FX1NC series,	FX1s series,	FX ₂ series,
TACEU		FX _{2C} series,	FX _{2N} series,	FX2NC series,	
		FX(2N)-10GM/20GM s	eries,	FX3UC series	
Motion	Motion controller CPU (Q series)	Q172CPU,	Q173CPU		
		A273UCPU,	A273UHCPU,	A273UHCPU-S3,	
		A373CPU,	A373UCPU,	A373UCPU-S3,	
CPU	Motion controller	A171SCPU,	A171SCPU-S3,	A171SCPU-S3N,	
	CPU (A series)	A171SHCPU,	A171SHCPUN,	A172SHCPU,	
		A172SHCPUN,	A173UHCPU,	A173UHCPU-S1	
FA controller		LM610,	LM7600,	LM8000	
MELDAS C6/C64		FCA C6,	FCA C64		

Other PLC

Generic T	erm/Abbreviation		Des	scription		
		C200HS,	C200H,	C200H α series	(C200HX, C200HG,	
		C200HE),	CQM1,	C1000H,	C2000H,	
		CV500,	CV1000,	CV2000,	CVM1-CPU01,	
Omron PLC		CVM1-CPU11,	CVM1-CPU21,	CS1,	CS1D,	
		CJ1M,	CPM1,	CPM1A,	CPM2A,	
		CPM2C,	CPM1H			
		GL60S,	GL60H,	GL70H,	GL120,	
Yaskawa PL	С	GL130,	CP-9200SH,	CP-9300MS,	MP-920,	
		MP-930,	MP-940,	MP-9200(H),	PROGIC-8	
		SLC500-20,	SLC500-30,	SLC500-40,	SLC5/01,	
	SLC500 series	SLC5/02,	SLC5/03,	SLC5/04,	SLC5/05	
Allen		1761-L10BWA,	1761-L10BWB,	1761-L16AWA,	1761-L16BWA,	
Allen-	MicroLogix1000	1761-L16BWB,	1761-L16BBB,	1761-L32AWA,	1761-L32BWA,	
	series	1761-L32BWB,	1761-L32BBB,	1761-L32AAA,	1761-L20AWA-5A,	
FLO		1761-L20BWA-5A,	1761-L20BWB-5A			
	MicroLogix1500 series	1764-LSP				
	00.100	JW-21CU	JW-22CU	JW-31CUH	JW-32CUH	
Sharp PI C		JW-33CUH	JW-50CUH	JW-70CUH	JW-100CUH	
		JM-100CU.	Z-512J	,	,	
Toshiba	PROSEC T series	Т3,	T3H,	T2E,	T2N	
PLC	PROSEC V series	Model3000,	S2T			
		SIMATIC S7-200 series,		SIMATIC S7-300series	5,	
SIEMENS P	LC	SIMATIC S7-400 serie	es			
	Large-sized H	H-302(CPU2-03H),	H-702(CPU2-07H),	H-1002(CPU2-10H),	H-2002(CPU2-20H),	
	series	H-4010(CPU3-40H),	H-300(CPU-03Ha),	H-700(CPU-07Ha),	H-2000(CPU-20Ha)	
	LL 200 to 252	H-200(CPU-02H,CPE	-02H),	H-250(CPU21-02H),		
	H-200 10 252	H-252(CPU22-02H),		H-252B(CPU22-02HB),		
	Selles	H-252C(CPU22-02HC	C, CPE22-02HC)			
		H-20DR,	H-28DR,	H-40DR,	H-64DR,	
selles)	H series board	H-20DT,	H-28DT,	H-40DT,	H-64DT,	
	туре	HL-40DR,	HL-64DR			
	EH-150 series	EH-CPU104,	EH-CPU208,	EH-CPU308,	EH-CPU316	
		FP0-C16CT,	FP0-C32CT,	FP1-C24C,	FP1-C40C,	
Motouchite F	leatria Warks D! C	FP2,	FP2SH,	FP2-CCU,	FP3,	
iviaisusnitä E	Electric Works PLC	FP5,	FP10(S),	FP10SH,	FP-M(C20TC),	
		FP-M(C32TC)				

About the Symbols

Symbols	Description
	Represents the menu item to be selected from the menu bar.
[]	Represents the item in the setting dialog box or the utility menu item of the GOT.
1	Represents the operation sequence, 1 to 2 to 3 .
	Represents the item that provides detailed explanation (manual or the chapter, section or item of that manual).
Point	Represents the information that you should know.
Hint!	Represents the information that will be useful.
Remark	Represents the supplementary explanation that will be helpful.

In this manual, the following symbols are used to represent menus and buttons.

1. OVERVIEW

1

This manual explains the gateway functions that can be performed on the GOT-A900 series.

There are the following gateway functions to support remote watching and remote maintenance of production sites from an office.

- Server function
- Client function
- FTP server function
- Mail send function

1.1 Features of Server and Client Functions

1 Collection of data by personal computer (server function)

Monitoring the GOTs (servers) from the personal computer (MX Component) allows data to be read/written indirectly from/to the PLC CPU devices being monitored by the GOTs.

If the PLC CPU of a different maker is monitored, use of the server function enables data to be read/written with only MX Component and the communication method to be standardized by Ethernet.



2 Monitoring of other GOTs from client GOT (server function, client function)

Monitoring of the GOTs (servers) from the GOT (client) allows data to be read/written indirectly from/to the PLC CPU devices being monitored by the GOTs (servers).

Use of the client function enables data to be read/written indirectly from/to the PLC CPUs of different makers that are different from the maker of the PLC CPU connected to the GOT (client).



1.2 Features of FTP Server Function

Using the FTP server function, you can read/write data (recipe, alarm history, screen image data) saved in the memory cards of the GOTs from the personal computer.



1.3 Features of Mail Send Function

Using the alarm history display function, you can send the occurrence or restoration information of an error to the personal computer or cellular phone by mail at occurrence of or restoration from the error.



SYSTEM CONFIGURATION 2.

This chapter describes the system configuration of the gateway functions.

System Configuration of Gateway Functions 2.1

When the gateway functions are used, one GOT connects to Ethernet and PLCs and therefore both the Ethernet communication module and communication board must be mounted to the GOT. Hence, the gateway functions cannot be used for the GOT that cannot be mounted with the Ethernet communication module and for the connection form that uses the communication module.

(Example 1) For A951GOT

Since the Ethernet communication module cannot be mounted, the gateway functions cannot be used.

(Example 2) For CC-Link connection Since two different communication modules cannot be mounted to one GOT, the gateway functions cannot be used.



Connection Form 2.2

The GOTs that can use the gateway functions are indicated on a connection form basis. Refer to the following manual for details of the connection forms.

						0:	Usable \times	: Unusable	— : Not o	connectable
Connection Form	A985 GOT(-V)	A97⊡ GOT	A960GOT	A956W GOT	A956GOT -M3 ^{*1*2}	A953GOT	A951GOT (-Q)	A950GOT	A95⊟ handy GOT	GT SoftGOT
Bus connection	0	0	0	0	0	—	×	—	—	—
CPU direct connection	0	0	0	0	-	×	—	×	×	×
Computer link connection	0	0	0	0	_	×	_	×	×	×
MELSECNET connection	×	×	×	×	×	-	_	_	—	_
CC-Link connection	×	×	×	×	×	-	-	-	—	-
Ethernet connection	×	×	×	×	×	_	_	—	—	×
Third party PLC connection	0	0	0	0	_	×	_	×	×	_
Microcomputer connection	0	0	0	0	_	×	_	×	×	_

GOT-A900 Series User's Manual (Connection System Manual)

* 1 When using the A956GOT, use the memory extension type (A956GOT-TBD-M3, A956GOT-SBD-M3, A956GOT-LBD-M3) GOT.

*2 Unable to make RS-232C/RS-422 communication, the A956GOT cannot be connected with the FXCPU or third-party PLC.

2.3 Required Devices

			-			•	-	
Application	Required Device		A985GOT (-V)	A97⊟GOT	A960GOT	A956WGOT	A956GOT -M3	
Connects GOT to Ethernet system.	Ethernet communication module		A9GT-J71E71-T (Hardware version E (June, 2002) or later) *1					
		Bus connection (QCPU (Q mode))	A9GT-QBUSS or A9GT-QBUS2S *2, *3					
Connects GOT to PLC.	Communication	Bus connection (QnA/ACPU)	A9GT-BUSS or					
	board	RS-232C communication	A9GT-RS2 or A9GT-RS2T A9GT-50WRS2		Cannot be connected.			
		RS-422 communication	A9GT-RS4 A9GT-50WRS4					
Executes gateway functions with GOT.	Memory board		A9GT-QFNB (4/8M) or A9GT-FNB (1/2/4/8M) Not require				Not required	
	Memory card		Flash PC card/Commercially available flash PC card/SRAM type PC card *4					
Required to use FTP server	Flash PC card	Flash PC card		PGTMEM-10MF, A9GTMEM-20MF, PGTMEM-40MF Cannot be used.				
function.	Compact flash PC card		Commercially available flash PC card *5			Cannot be used.		

The following devices of the GOTs are required to use the gateway functions.

*1 The gateway functions cannot be used with the hardware version D or earlier.

*2 The bus connection module (A9GT-BUSSU, A9GT-BUS2SU, A9GT-QBUS2SU) cannot be used for the gateway functions.

Use the above bus connection board when making bus connection.

- *3 The bus connection board (A9GT-50WQBUSS, A9GT-50WBUSS) dedicated to the A956WGOT cannot be used for the gateway functions.
 - Use the above bus connection board when making bus connection with the A956WGOT.
- *4 The memory card interface module is required to use the memory card with the A956WGOT or A956GOT.
- *5 The A985GOT cannot use the compact flash PC card. (It can be used with the A985GOT-V only.)

2.4 Precautions for Mounting the Communication Board

How to mount the communication board to the GOT changes depending on the communication board used. The precautions for mounting the communication board are described below.

About the mounting of the communication board

Do not mount both the bus connection board and serial communication board to the GOT.

1 When using the serial communication board

When mounting the serial communication board, mount it to the GOT as previously. Refer to the following manual for the way to mount the communication board.

• A985GOT/A975GOT/A970GOT/A960GOT User's Manual

A950GOT/A951GOT/A953GOT/A956GOT User's Manual

2 When using the bus connection board

Mount the bus connection board to the back of the A9GT-J71E71-T. How to mount the bus connection board is shown below.



2.5 About OS

2

The OSs compatible with the GOT must be installed to in advance use the gateway functions.

Refer to the following manual for the system programs necessary for the gateway functions, their installation methods and precautions.

GT Designer2 Version2 Operating Manual

2.6 Precautions for System Configuration

1 Connection to the intranet must be fully safeguarded.

Consult the network access provider or network manager (person who does network planning, IP address management, etc.).

We have no liability for any system problems that occur at the time of connection to the intranet.

If a delay occurs due to network congestion, take preventive measures, e.g. install a bridge.

3. OPERATION SEQUENCE

A general procedure for using the gateway functions is given below.



To next page



4. FUNCTION SETTING

To use the gateway functions, settings related to the gateway functions must be made on both the GOT and GT Designer2.

Settings to be made on the GOT and GT Designer2 will be described below.

Server and client functions

<System configuration example>



• Utility menu of the GOT (Refer to Section 4.1.) Set the network No., station number, IP address, etc. of the GOT itself on each GOT.

[-] <u>Still</u>	
GOT NET No.	001 (1~239)
GOT PC No.	01 (1~64)
GOT IP ADDRESS	000.000.000.000
GOT PORT No.	05001 (1024~65534)
ROUTER ADDRESS	000.000.000.000
SUBNET MASK	255.255.255.000
SEND MESSAGE WAIT	000 ×10ms (0∼300)
SEND MESSAGE TIME	03 sec (3∿90)
START UP TIME	0 0 3 sec(0~255)
Page 2/2 ↑↓ ↔	\rightarrow SELECT/CHANGE
î ↓	$\leftarrow \rightarrow \leftarrow$

• GT Designer2 (Refer to Section 5.3.) <Server setting>

Setting of the server function to the GOT.

Assign the PLC CPU devices to the gateway devices to be accessed by MX Component and the GOT of the client function.

Ga	tewa	ay Server				X
E	<u>G</u> De	evice Layout				
Γ		E G Device	Type	PLC Device	Points	Add
Γ	1	EG 0	BIT	GB 160	32	Delete
Γ	2	EG 2	WORD	D 100	2	The second
						Dglete All
						Спеск
					-1	
				UK Cancel		

<Client setting>

Setting of the client function to the GOT. Register its the network No., PLC No. and IP addresses of the GOTs of the server function to be accessed.





FTP server function

<System configuration example>

• Utility menu of the GOT (Refer to Section 4.1.) Set the IP address of the GOT itself on each GOT.





• GT Designer2 (Refer to Section 6.2.) <FTP server setting>

> Set the login name and password used for connection of the line of the personal computer and GOT.

FTP	×
🔽 <u>U</u> se FTP F	unction
Login Name:	GOT900
<u>P</u> assword:	GOT900
Watching time	r of command input:
	15 📑 (Min)
OK	Cancel

Mail send function

<System configuration example>



• Utility menu of the GOT (Refer to Section 4.1.) Set the IP address and mail sending of the GOT itself on each GOT.

- <u>21 0</u>	
GOT NET No.	001 (1~239)
GOT PC No.	01 (1~64)
GOT IP ADDRESS	000.000.000.000
GOT PORT No.	05001 (1024~65534)
ROUTER ADDRESS	000.000.000.000
SUBNET MASK	255.255.255.000
SEND MESSAGE WAIT	000 x10ms (0∼300)
SEND MESSAGE TIME	03 sec (3∼90)
START UP TIME	0 0 3 sec(0∼255)
Page 2/2 ↑↓	$\leftarrow \rightarrow$ SELECT/CHANGE
n U	$\leftarrow \rightarrow$

• GT Designer2 (Refer to Section 7.2.) <Mail send setting>

Specify the mail server and set the mail address and others of the send destination.



4.1 GOT Setting

Perform the GOT setting in the setup of the utility menu.

Installing the gateway option driver into the GOT or fitting the A9GT-J71E71-T to the GOT displays the following menu. Make the necessary settings.

The settings to be made change depending on the gateway functions used.

Refer to the following manual for the way to operate the utility menu.

GOT-A900 Series Operating Manual (Extended • Option Functions Manual)

GOT NET ND. 001 (1~239) GOT PC NO. 01 (1~64) GOT PC NO. 05001 (1~64) GOT PORT NO. 05001 (1024~65534) ROUTER ADDRESS 000.000.000 SUBNET MASK 255.255.000 SEND MESSAGE NAIT 000 x10ms (0~300) SEND MESSAGE TIME 03 sec (3~90) START UP TIME 0 0 3 sec(0~255) Page 2/2 ↑ ↓ ← → SELECT/CHANGE	- POWER
---	---------

©: Setting required O: Setting required depending on condition -: Setting not required (no problem will arise if setting is made)

Setting Item	Description	Factory Setting	Server Function	Client Function	FTP Server Function	Mail Send Function
GOT NET NO.	Set the network No. of the GOT.	1	0	0		_
GOT PC NO.	Set the station number of the GOT.	1	0	0	_	_
GOT IP ADDRESS * 1	Set the IP address of the GOT.	000.000.000.000	0	0	0	0
GOT PORT NO.	Set the port No. of the GOT.	5001	_	_	_	_
ROUTER ADDRESS * ²	When the system is connected to the other network by a router, set the router address of the network where the GOT is connected.	000.000.000.000	0	0	0	0
SUBNET MASK * ²	When the GOT is connected to the Ethernet network under control of the subnet, set the subnet mask set commonly to the networks. When the subnet is not used, the default value is used for operation.	255.255.255.000	0	0	0	0
SEND MESSAGE WAIT	Set the send message wait to reduce the loads of the network and target PLC.	0	l	l	l	© * ³
SEND MESSAGE TIME	Set the message time.	3	0	0		© * ⁴
START UP TIME	Set when to start communication (in seconds) after power-on of the GOT.	3	_	0	_	O

*1 Set the IP address after consulting the network manager (person who does network planning, IP address management, etc.).

*2 Before setting the values, have them checked by the network manager.

*3 When sending multiple mails, set the time interval from when one mail is sent until the next mail is sent.

*4 The send message time for connection with the SMTP server at the start of mail sending has been set to 1 minute (fixed).

Set the send message time after connection of the SMTP server.

4.2 GT Designer2 Setting

Set the gateway functions in the gateway setting of GT Designer2. For the settings, refer to the setting methods of the corresponding functions.

- When using the server and client functions
- When using the FTP server function
- When using the mail send function

5. SERVER AND CLIENT FUNCTIONS

This chapter explains the server and client functions.

5.1 Gateway Devices

5.1.1 What are the gateway devices?

The gateway devices are virtual devices designed exclusively to perform the server and client functions on the GOT, and the PLC CPU devices and GOT's internal devices are assigned to the gateway devices for use.

When accessing the PLC from the personal computer via the GOT

Accessing the gateway devices of the GOTs (server function) from the personal computer enables indirect access to the PLC CPU devices.



Refer to the following for the devices required for the GOT.

Section 2.3 Required Devices

2 When monitoring the PLC of different maker from one GOT

Accessing the gateway device of the GOT (server function) from the GOT (client function) enables indirect access to the PLC CPU device.



5.1.2 Usable gateway devices

The usable gateway devices are indicated below.

Device Name		Device Range	Device Number Representation	Max. Number of Points
Word device	EG	EG0 to EG32767	Decimal	32k points
Bit device	EG	Specified bits of above word devices	Decimal	—

5.1.3 How to monitor the gateway devices

1 When accessing the gateway devices from the personal computer

Using the functions of MX Component (e.g. Microsoft[®] Excel), access the gateway devices of the GOTs.

Refer to the following manuals for the operation method and programming procedure of MX Component.

• MX Component Version3 Operating Manual

• MX Component Version3 Programming Manual

The following functions of MX Component are compatible with the GOT.

Item	Description
Open	Opens the communication line (starts communication with the GOT).
Close	Closes the communication line (ends communication with the GOT).
ReadDeviceBlock	Batab roada data from daviana
ReadDeviceBlock2	
WriteDeviceBlock	Datab unitab data ta daviasa
WriteDeviceBlock2	Balch-whiles data to devices.
ReadDeviceRandom	Dandamly roade data from devises
ReadDeviceRandom2	Randomly leads data from devices.
WriteDeviceRandom	Dendemly writes date to devices
WriteDeviceRandom2	Randomly writes data to devices.
EntryDeviceStatus	Registers device status watching.
FreeDeviceStatus	Cancels registering device status watching.
OnDeviceStatus	Announces event.
SetDevice	Observes the device data values
SetDevice2	Changes the device data values.
GetDevice	Cate the device data values
GetDevice2	
GetCpuType	Gets the GOT model.

2 When accessing the gateway device from the GOT

The gateway devices cannot be assigned to the object functions. Hence, the script function is used to monitor them.

The following explains the setting example for access to the gateway device from the GOT.

(1) When reading the gateway device value

Using the script function, read the gateway device value of the GOT (server function) to the internal device of the GOT (client function).

By monitoring the value read to the internal device using the numerical display function or like, the GOT (client function) can monitor the same value as the gateway device value of the GOT (server function).



*The read destination of the script function can be set to the device of the Mitsubishi Electric PLC.

- (a) Setting items of the GOT (client function)
 - Script functionMake setting to read the gateway device value of the GOT (server function) to the internal device of the GOT (client function).

 - Numerical display 1 function....Make setting to display the device value of the Mitsubishi Electric PLC.
 - Numerical display 2 function....Make setting to display the internal device value of the GOT (client function).
- (b) Setting item of the GOT (server function)
 - Server setting......Make setting to assign the device of the Omron PLC to the gateway device.

(2) When writing a value to the gateway device

Using the numerical input function or like, write a value to the gateway device of the GOT (client function).

Using the script function, write the internal device value of the GOT (client function) the gateway device of the GOT (server function).



*The write destination of the script function can be set to the GOT internal device of the sever function.

(a) Setting items of the GOT (client function)

Script function	Make setting to write the internal device value of the
	GOT (client function) to the gateway device of the GOT
	(server function).
Client setting	Perister the COT of the server function where the value

- Client setting Register the GOT of the server function where the value will be written.
- Numerical input 1 function Make setting to input a value to the device of the Mitsubishi Electric PLC.
- Numerical input 2 function Make setting to input a value to the internal device of the GOT (client function).
- (b) Setting item of the GOT (server function)
 - Server setting......Make setting to assign the device of the Omron PLC to the gateway device.

Point

About details of the script function

Refer to the following manual for details of the script function.

GT Designer2 Version2 Reference Manual

For the examples using the script function, refer to Section 5.4 of this manual.

5.1.4 PLC devices that can be assigned

7 PLC devices that can be assigned

The PLC PCU devices that can be monitored by the GOT and the GOT internal devices can be assigned to the gateway devices.

Refer to the following manual for the devices that can be monitored by the GOT.

GT Designer2 Version2 Reference Manual

2 Precautions for monitoring the gateway devices

When the following PLC CPU devices are assigned to the gateway devices, they cannot be monitored depending on the used script function commands or MX Component functions. The restricted commands/functions are indicated on a PLC CPU basis.

			\square	vices carinot be us			lieu in parenineses	
		Restricted	d Script Function Co	ommands	Restricted MX Component Functions			
Maker Name		bmov, fmov	Word device-	Bit device-	ReadDevice	ReadDeviceRandom WriteDeviceRandom		
		instruction	specified	specified	Block	Word device- specified	Bit device- specified	
Mitsubishi	Q/QnA/A/FX CPU, motion controller A series	0	∆ (TT, TC, CT, CC)	 (Z, BM)	0	∆ (TT, TC, CT, CC)	 (Z, BM)	
Electric	Motion controller Q series	0	0	0	0	0	0	
Allen-Bradley PLC		△ (TT, TN, CU, CD, CN, TP, TA, CP, CA)	∆ (TT, TN, CU, CD, CN)	0	△ (TT, TN, CU, CD, CN, TP, TA, CP, CA)	∆ (TT, TN, CU, CD, CN)	0	
Omron PLC		0	0	0	0	0	0	
Sharp PLC		 (T, C)	 (T, C)	0	 (T, C)	 (T, C)	0	
Yaskawa F	PLC	0	0	0	0	0	0	
Toshiba PLC		(Z, T, C)		0	0	 (Z, T, C)	0	
Hitachi PLC		0	(TD, SS, WDT, MS, TMR, CU, RCU, CT, R, DIF, DFN)	0	0	(TD, SS, WDT, MS, TMR, CU, RCU, CT, R, DIF, DFN)	0	
Matsushita Electric Works PLC		0	○ △ (T, C)		0	 (T, C)	0	
SIEMENS PLC		0	0	0	0	0	0	

○: No restrictions △: Some devices cannot be used (unusable device names are indicated in parentheses)

(Example) When the bmov instruction is used with the script function The gateway device to which TT (Allen-Bradley PLC device) has been assigned cannot be monitored.

> *1 The devices not indicated in the above table can be monitored.

*2 Can be monitored if the bit device-specified command is used.



Remark

Restricted script function commands

There are restrictions on the following script function commands. Refer to the following manual for details of the commands.

- GT Designer2 Version2 Reference Manual
- Word device-specified command names

Item	Description				
Function	Applied arithmetic operation	sin, cos, tan, asin, acos, atan, abs, log, log10, exp, ldexp, sqrt			

Bit device-specified command names

Item	Description			
	Bit device	&, , ~, ^, <<, >>		
Operator	Substitution	=		
	Device operation	set, rst, alt		

5.2 Specifications

5.2.1 Specifications

The specifications of the server and client functions are given below.

Item		Specifications	Setting Method	
Dort number	Server function	5011	Fixed	
Port number	Client function	5012, 5013	Fixed	
Max. number of nodes		Recommended: Max. 64 units (GOT (server function) + GOT (client function) + personal computer that communicates with GOTs = 64 units)	l	
Number of clients (GOT, personal computer) that can access servers (GOTs) simultaneously		Max. 5 units * ¹	_	
Other node designation		IP address designation, max. 128 units	GT Designer2	
Gateway device		32k points of word devices: EG0 to 32767		
Compatible MX Component		MX Component Version 3 (SW3D5C-ACT(-A)) or later	_	
Memory space	Server function	20 + 20 × number of assigned gateway device points		
(bytes)	Client function	16 + 20 × preset number of GOTs of server function	GT Designer2	

*1 If six or more clients (GOT, personal computer) make simultaneous access to the servers (GOTs), the scripts of the clients may stop.

5.2.2 Access range that can be monitored

The access range of the server and client functions is shown below.

When the PLC CPU is monitored via the GOT, only the PLC CPU device set to the gateway device of the GOT can be accessed.

- The device of the PLC CPU as the network destination can be monitored when it is assigned to the gateway device of the GOT connected.
- The GOT cannot monitor the PLC CPU of Ethernet connection.



Monitor Destination Monitor Source	Personal computer	GOT 1) (Server)	GOT 2) (Server)	PLC 1)	PLC 2)	PLC 3)	PLC 4)	PLC 5)	PLC 6)
Personal computer		O	0	0	1)	1)	1)	1)	2)
GOT 1) (client)	×		0	×	0	0	0	0	2)
GOT 2) (client)	×	0		×	1)	1)	1)	1)	0

 \odot : Can monitor the gateway device

○ : Can monitor the PLC CPU device.

- 1) : Can monitor the PLC CPU device assigned to the gateway device of the GOT 1).
- 2) : Can monitor the PLC CPU device assigned to the gateway device of the GOT 2).
- \times : Cannot monitor.

5.3 Setting Method

1 Server setting

In the server setting, set the gateway device to be used by the GOT of the server function and the PLC CPU device to be assigned to that gateway device.

- (1) Server function setting method
 - (a) Operation procedure

When either of the following operations is performed, the Gateway server dialog box is displayed.

- Choose the [Common] \rightarrow [Gateway] \rightarrow [Server] menu.
- Double-click 🛃 (Gateway Server) in the workspace.

(b) Gateway server dialog box

G	atewa	ay Server				×
	E <u>G</u> De	vice Layout				
		E G Device	Туре	PLC Device	Points	[bdd]
	1	EG O	BIT	GB 160	32	Delete
	2	EG 2	WORD	D 100	2	<u>D</u> elete
						D <u>e</u> lete All
						Check
				OK Cancel		

Item		Description				
Assignment setting list		Set the gateway devices used for the GOT of the server function and the PLC CPU devices to be assigned to those gateway devices.				
	EG Device	Set the gateway device to which the PLC CPU device will be assigned.				
	Туре	Select the type of the device to be assigned.				
	PLC Device	Set the N/W number, PLC station number, CPU number and device of the PLC CPU to be assigned to the gateway device. Refer to the following for the device setting method.				
	Points	Register the consecutive device points in "Points" for the device type already set.				
OK		Used to confirm the settings and close the dialog box.				
Cancel		Used to cancel the settings and close the dialog box.				
Add		Used to add new assignment settings.				
		Click this switch to display the EG Device setting dialog box, and make settings.				
Delete		After selecting the setting, click this switch to delete the setting.				
Delete All		Used to delete all settings.				
Check		Used to check whether the settings are correct or not.				
		If any setting is incorrect, the error message is displayed.				
(2) Precautions for device assignment

A gateway device is set on a two point basis. Hence, the number of assigned points changes depending on the set device type.

(a) Assignment of bit device (1-bit device) It is assigned on a 32 point basis.

(Example) When M0 is assigned to $\mathsf{EG0}$

EG0	M15 to M0
EG1	M31 to M16

(c) Assignment of word device (32-bit device)
 It is assigned on a 1 point basis.
 (Example) When CN200 (32 bits) is assigned to EG0

EG0	CN200 (lower bits)
EG1	CN200 (upper bits)

(b) Assignment of word device (16-bit device) It is assigned on a 2 point basis.

(Example) When D0 (16 bits) is assigned to EG0

EG0	D0
EG1	D1

(d) Assignment of 8-bit deviceIt is assigned on a 4 point basis.(Example) When E0000 is assigned to EG0

,	0	
EG0	E0001	E0000
EG1	E0003	E0002

2 Client setting

In the client setting, register the N/W No., PLC No. and IP address of the GOT of the server function to be monitored by the GOT of the client function.

- (1) Client function setting method
 - (a) Operation procedure
 - When either of the following operations is performed, the Gateway client dialog box is displayed.
 - Choose the [Common] \rightarrow [Gateway] \rightarrow [Client] menu.
 - Double-click 🔝 (Gateway Client) in the workspace.
 - (b) Gateway client dialog box

	N/W No.	PLC No.	Туре	IP address	Port No.	Communication	
1	1	2	GOT	10.97.14.2	5011	UDP	<u>A</u> dd
2	1	3	GOT	10.97.14.3	5011	UDP	Delete
							D <u>e</u> lete A

	Item	Description
Convert	unation COT list	Set the N/W numbers, PLC numbers, types, etc. of the GOTs of the server function to be monitored by the
Server function GOT list		GOT of the client function.
N/W No. Register the network No. of the corresponding GOT.		Register the network No. of the corresponding GOT.
PLC No.		Register the PLC No. (station number) of the corresponding GOT.
	Туре	Fixed to GOT.
IP address Register the IP address of the corresponding GOT.		Register the IP address of the corresponding GOT.
Port No. Fixed to 5011.		Fixed to 5011.
Communication Fixed to UDP.		Fixed to UDP.
OK		Used to confirm the settings and close the dialog box.
Cancel		Used to cancel the settings and close the dialog box.
A -1 -1		Used to add a new GOT of the server function.
Add		Click this switch to add the GOT of the server function, and make settings.
Delete		After selecting the settings, click this switch to delete the settings.
Delete A		Used to delete all settings.
Сору		After selecting the settings, click this switch to copy the settings.

5.4 Examples of Use

The following gives the examples of using the sever and client functions.

Making access to the PLC from the personal computer via the GOT

The device values of EG0 to EG5 of the GOT 1) (server function) are displayed on MX Component.



- (1) GOT 1) setting example
 - (a) Server setting

EG Device	Device	Туре	Points
EG	D10	Word	6
_	_	_	_
_	_	_	_

(b) Numerical display function

Item	Description
Device	D10 to D15
Network	Host

(2) Personal computer setting

Set the personal computer in the environment where Ethernet can be used.

2 Displaying on the client GOT the alarms that occurred on multiple PLCs

The device values of the PLC 2) and PLC 3) are transferred to the internal devices (GD100 to GD147) of the GOT 1)

The GOT 1) monitors its own internal devices, and if an alarm occurs on the PLC 2) or PLC 3), displays the occurrence information.



(1) GOT 1) setting example

(a) Client setting

NET No	PLC No	IP Address
1	2	10.97.14.2
1	3	10.97.14.3

(b) Alarm history display function (for GOT 2) alarm display)

Item	Description
Number of device points	512 points (consecutive)
Device	GD100.b0

(c) Alarm history display function (for GOT 3) alarm display)

Item	Description
Number of device points	256 points (consecutive)
Device	GD132.b0

st Preset the comments that will be displayed by the alarm history display functions.

(d) Script function (for GOT 2) alarm display)

Item		Description	
	Туре	Screen script	
	Trigger type	Sampling, 5 Sec.	
Script 1)	Data format	Unsigned BIN 16-bit	
		bmov([1-2:w:EG0],[w:GD100],32);	
	Script description	//Transfers the data of 32 points, starting from EG0, of	
		GOT 2) to GD100 and later of GOT 1).	

(e) Script function (for GOT 3) alarm display)

Item		Description	
	Туре	Screen script	
	Trigger type	Sampling, 5 Sec.	
Soriat 2)	Data format	Unsigned BIN 16-bit	
Script 2)		bmov([1-3:w:EG0],[w:GD132],16);	
	Script description	//Transfers the data of 16 points, starting from EG0, of	
		GOT 3) to GD132 and later of GOT 1).	

(2) GOT 2) setting example

(a) Server setting

EG Device	Device	Туре	Points
EG0	IB200	Bit	512
_	-	_	-
_	-	_	-

(3) GOT 3) setting example

(a) Server setting

EG Device	Device	Туре	Points
EG0	300	Bit	256
_	1	_	
	l	_	I



About the trigger type

When using the script function, do not set the trigger type as [Ordinary] or [Sampling, 2 Sec.].

Doing so may affect the other monitor operations.

3 Monitoring and controlling the production conditions of multiple PLCs with the server GOT

The device values of the PLC 2) and PLC 3) are transferred to the EG devices of the GOT 1) (devices of the PLC 1)).

When values are written to the PLC 1), the EG devices of the GOT 1) (internal devices (GB100, GB101) of the GOT 1)) turn ON. (Check completion of write using the lamp display function or like.) The GOT 1) monitors the devices of the PLC 1) to check the production conditions of the PLC 2) and PLC 3).



(1) GOT 1) setting example

(a) Server setting

EG Device	Device	Туре	Points	
EG0	GB128	Bit	32	
EG2	D100	Word	2	
_	_	_	_	

(b) Numerical display function

Item	Description	
Device	D100 to D101	
Network	Host	

(c) Lamp display function (set two)

Item	Description	
Device	GB100 to GB101	
Network	Host	

(2) GOT 2) setting example

(a) Client setting

NET No	PLC No	IP Address
1	1	10.97.14.1

(b) Script function

Item		Description	
Туре		Screen script	
	Trigger type	While ON, bit device that indicates production completion	
Script 1)	Data format	Unsigned BIN 16-bit	
Script T)	Script description	[1-1:w:EG2]=[w:HR200]; //Writes the production count to	
		the PLC 1).	
		set ([1-1:b:EG0.00]); //Turns ON the write completion signal.	

(3) GOT 3) setting example

(a) Client setting

NET No	PLC No	IP Address
1	1	10.97.14.1

(b) Script function

Item		Description	
	Туре	Screen script	
	Trigger type	While ON, bit device that indicates production completion	
Script 2)	Data format	Unsigned BIN 16-bit	
Script 2)		[1-1:w:EG3]=[w:W200]; //Writes the production count to the	
	Script description	PLC 1.	
		set ([1-1:b:EG0.01]); //Turns ON the write completion signal.	

5.5 Precautions

This section provides the precautions for using the server and client functions.

Precautions for assigning the devices in the gateway setting

- (1) The gateway devices are set as at least two points, and set on a two point basis thereafter.
- (2) When a bit device is assigned, 32 points are set, starting from the set device.
- (3) When a device was not assigned, the unassigned area (empty area) is on a word basis.
- (4) The network number and PLC station number must be set to assign the MELSEC-A/QnA/Q series PLC CPU devices.
- (5) The CPU number must be set to assign the CPU of the multiple PLC system.
- (6) If station No. is changed while monitoring the gateway device to which PLC CPU device has been assigned, the monitored device is irrelevant to the station No. change.

Example) When station No. is changed on the GOT (server)



Use the script function to read EGO to the GOT internal device.

Precautions for setting the script function

(1) When setting the script function, do not set the trigger type to [Ordinary] or [Sampling, within 2 seconds].

Doing so may affect the other monitor operations.

(2) The script function cannot be used to monitor the gateway devices of the GOT itself. When monitoring the PLC devices assigned to the gateway devices, monitor the PLC devices directly.

Precautions for using GT Simulator for debugging

(1) GT Simulator cannot debug the gateway functions.An error will occur if the gateway device is monitored or data is written to the gateway device.

Precautions for monitoring

(1) If the GOT monitors devices by transient communication via the network, the monitor speed will decrease.

To increase the monitor speed, use link devices.

- (2) If the gateway device of the GOT of the server function is monitored in a status where the server and client functions cannot be used *, an error occurs and the script stops.
 - * While power is off, when the ROM_BIOS version of the GOT is incompatible, or when the memory board is not fitted, for example.
- (3) The gateway device, to which the PLC device has not been assigned, is monitored as 0 (OFF for bit).

When write is executed, the written value is invalid.

(4) If the screen save of the GOT is canceled (by a screen touch or the human sensor) during execution of the script that uses the gateway devices, it may take some time to cancel. When the execution of automatic screen save has been specified, it may take more time than the specified.

(For example, when the script processing time is 2 seconds, the screen save is canceled in a maximum of 2 seconds after the screen is touched.)

5.6 For Efficient Use

This section explains the points for efficient use of the server and client functions.



Script function setting

When the gateway devices are used directly to execute a program, the number of times to access the other GOT increases, slowing the processing.

By performing batch read from the GOT internal devices and performing batch write after execution of the processing as shown in the following (1), the number of access times can be decreased, improving the processing speed.

(1) When performing batch read from GOT internal devices (GD) and performing batch write after processing

Access to the other station GOT occurs twice (1), 3)).

When one time of access requires 50ms, the necessary processing time is about 100ms.



(2) When using gateway devices directly

Access to the other station GOT occurs 10 times (1) to 10)). When one time of access requires 50ms, the necessary processing time is about 500ms.



Point P

About the written values

In the above (1), the gateway devices are batch-accessed when the script execution condition is established. Therefore, the gateway device values available when the condition is established can be processed as the written values.

In the above (2), the gateway devices are accessed one by one after the script execution condition is established. Therefore, the written values may differ from the gateway device values available when the condition is established.

2 Gateway device setting

When assigning the PLC devices to the gateway devices, set the same type of devices of the same PLC together where possible.

By setting the same devices of the same PLC together as in the following (1), the number of access times can be reduced, improving the processing speed.

(1) Devices of host, other station and other PLC are set together

When the GOT of the client function accesses the host devices of the GOT of the server function, access can be made with the program that reads 50 points starting from EG0 (1)).

1	atewa	×				
I	E <u>G</u> De					
		E G Device	Туре	PLC Device	Points	<u>Add</u>
ĺ	1	EG O	WORD	D 100	40	Delete
l	2	EG 40	WORD	D500	10	Delete
	3	EG 50	WORD	D 300	40	D <u>e</u> lete All
	4	EG 90	WORD	D200	20	
	5	EG 110	WORD	D600	60	Charle
	6	EG 170	WORD	D 400	30	

Script description example
 bmov([W:GD100], [1-2:w:EG0],50);

(2) Devices of host, other station and other PLC are set not together

When the GOT of the client function accesses the host devices of the GOT of the server function, access requires the program that reads 40 points starting from EG0 (1)) and the program that reads 10 points starting from EG130 (2)).

G	Gateway Server 🛛 🗙								
I	E <u>G</u> Device Layout								
		E G Device	Туре	PLC Device	Points	Add			
(1	EG O	WORD	D 100	40	Delete			
	2	EG 40	WORD	D200	20				
	3	EG 60	WORD	D300	40	D <u>e</u> lete All			
	4	EG 100	WORD	D 400	30				
(5	EG 130	WORD	D500	10				
	6	EG 140	WORD	D600	60				

Script description example
 bmov([W:GD100], [1-2:w:EG0], 40);
 bmov([w:GD140], [1-2:w:EG130], 10);



To further increase efficiency

By reserving together in advance the PLC devices to be used for the server and client functions in the system design stage as shown in the following (a), the number of times for the GOT of the server function to access the PLC can be decreased, improving the processing speed.

(a) When PLC devices are	assigned together
--------------------------	-------------------

G	atewa	y Server				×
	E <u>G</u> De	vice Layout				
		E G Device	Туре	PLC Device	Points	(<u>A</u> dd
	1	EG O	WORD	D 200	100	Delete
						Bolete
						D <u>e</u> lete All
						Check

When 100 points of devices are accessed, access to the PLC occurs only once.

(b) When PLC devices are not assigned together

6	atewa	y Server				×
	E <u>G</u> De	vice Layout				
		E G Device	Туре	PLC Device	Points	Add
	1	EG O	WORD	D 100	30	Delete
	2	EG 30	WORD	D250	20	Detette
	3	EG 50	WORD	D20	10	D <u>e</u> lete All
	4	EG 60	WORD	D 360	20	
	5	EG 80	WORD	D 400	20	Charab
						<u> </u>

When 100 points of devices are accessed, access to the PLC must be made five times.

3 Performance of server and client functions (reference values)

The following table indicates the performance of the server and client functions (reference values) when 1 and 2 on the previous pages are used.

The reference values of the performance assume the following conditions.

- System consists of one GOT of server function and one GOT of client function
- GOT of server function : Numerical input setting of 64 points
- GOT of client function : Numerical input setting of 64 points
- Number of assigned device points : Word devices of 10 points

Item	bmov is used	Device are assigned	Response speed for bus	Response speed for
	(Datch access)	logelhei	CONNECTION	
1	0	0	Approx. 140ms	Approx. 260ms
2	0	×	Approx. 700ms	Approx. 1300ms
3	×	0	Approx. 700ms	Approx. 1300ms
4	×	×	Approx. 700ms	Approx. 1300ms

When there are multiple clients, the response speed is the "above response speed $\times \text{number}$ of clients".

(When there are five clients in above "1", the response speed for bus connection is approximately 700ms.)

6. FTP SERVER FUNCTION

This chapter descries the FTP server function.

6.1 Specifications

6.1.1 Specifications

· · · · · · · · · · · · · · · · · · ·			
	Item	Specifications	Setting Method
FTP server funct	ion setting	Whether the function will be used or not can be set (default: Not used)	GT Designer2
User name		1 to 12 alphanumeric characters (case sensitivity, anonymous must not be used) (default: GOT900)	GT Designer2
Password		1 to 8 alphanumeric characters (case sensitivity) (default: GOT900)	GT Designer2
Port number		20, 21	Fixed
Number of clients simultaneously	s that can connect	1 unit	Fixed
Time set to watching timer	Before login * 1	1 minute	Fixed
of command input	After login * 2	1 to 60 minutes (default: 15 minutes)	GT Designer2
File size that can	be read	Unlimited (max. read size depends on memory card capacity.)	_
File name		Within 8 characters of only alphanumeric characters (longer file name not acceptable)	_
Access mode		Normal: Reference mode (write to memory card disabled) Write is enabled after issue of dedicated command	_
FTP client		 General-purpose FTP client tool can be used. * ³ Access can be made by FTP command from Windows[®] MS-DOS prompt or command prompt. 	_
Memory space u	sed by GOT (bytes)	12 + 2 × total number of login name and password characters	GT Designer2

The specifications of the FTP server function are indicated below.

*1 The line is cut off if a correct password and login name are not entered within 1 minute after line connection with the GOT.

*2 The GOT cuts off the line if a command is not input from the FTP client within the time set to the watching timer of command input. *3 Microsoft[®] Internet Explorer and Netscape Communicator are unusable.

The following table indicates the FTP client tools that have been confirmed to operate properly by Mitsubishi Electric.

Name	Compatible OS
FFFTP (freeware)	Microsoft [®] Windows [®] 98 operating system, Microsoft [®] Windows [®] Millennium Edition operating system,
NextFTP Ver. 2 (shareware)	Microsoft [®] WindowsNT [®] Workstation4.0 operating system, Microsoft [®] Windows [®] 2000 Professional operating system

6.1.2 File accessible range

The FTP server function can access on the memory card of the GOT within the network to which the FTP client is connected. (Multiple clients cannot access the memory card of the GOT simultaneously.) When using a relay device such as a router, consult the network manager.



Hint!

Simple judgment of whether file access is possible or not

Simple judgment of whether file access is possible or not can be made by issuing the ping command to the GOT.

Example of issuing the ping command (Windows[®] MS-DOS prompt) IP address of GOT: 10.97.14.10

• When file can be read

C:\ping 10.97.14.10
pinging 10.97.14.10 with 32 byte of data:
reply from 10.97.14.10: bytes=32 time<10ms ttl=128
reply from 10.97.14.10: bytes=32 time<10ms ttl=128
reply from 10.97.14.10: bytes=32 time<10ms ttl=128
C:\

• When file cannot be read

```
C:\ping 10.97.14.10
pinging 10.97.14.10 with 32 byte of data:
request timed out.
request timed out.
request timed out.
C:\
```

6.2 Setting Method

1 Operation procedure

When either of the following operations is performed, the FTP dialog box is displayed.

- Choose the [Common] \rightarrow [Gateway] \rightarrow [FTP] menu.
- Double-click (FTP) in the workspace.

2 FTP dialog box

FTP	×
🔽 <u>U</u> se FTP Fu	inction
Login Name:	GOT900
Password:	GOT900
Watching timer	of command input:
	15 📑 (Min)
OK	Cancel

Item	Description
Use FTP Server	Check here when using the FTP server function.
	Set the login name used when the FTP client connects to the GOT.
Login Name	You can set only one login name up to 12 characters.
	Only alphanumeric characters (a to z, A to Z, 0 to 9) can be used.
	Set the password used when the FTP client connects to the GOT.
Password	You can set only one password up to 8 characters.
	Only alphanumeric characters (a to z, A to Z, 0 to 9) can be used.
	Set when the line with the GOT will be cut off if no command is entered from the FTP client.
watching timer of	You can set this time between 1 and 60 minutes in 1 minute increments.
command input	Normally use it as default (15 minutes).

6.3 Operation on the FTP Client Side

6.3.1 Input command at FTP client

7 General commands

The following table indicates the correspondences between the commands that can be used with a general FTP client tool and the FTP server function of the GOT.

The usable commands change depending on the FTP client tool used.

For details, refer to the manual of the used FTP client tool.

O: Usable \times : Unusable \triangle : Setting invalid (command does not result in error)

Command Name	Function	Reference Mode	Write Mode
append	Additionally writes a file to the GOT (Memory card).	×	0
ascii	Changes the file transfer mode to the ascii mode.	\triangle^{*1}	Δ^{*1}
binary	Changes the file transfer mode to the binary mode.	0	0
bye	Exits the FTP client tool.	0	0
cd	Changes the current directory of the GOT (Memory card).	0	0
close	Cuts off the line with the GOT.	0	0
delete	Deletes a file in the GOT (Memory card).	×	0
dir	Reads the file information in the GOT (Memory card).	0	0
get	Reads a file from the GOT (Memory card).	0	0
ls	Displays file names in the GOT (Memory card).	0	0
mdelete	Deletes multiple files specified using a wild card.	×	0
mdir	Reads the file information in the GOT (Memory card) to the specified file.	0	0
mget	Reads multiple files.	0	0
mkdir	Creates a directory in the GOT (Memory card).	×	0
mls	Reads the file names in the GOT (Memory card) to the specified file.	0	0
mput	Writes the specified multiple files using a wild card to the GOT.	×	0
open	Connects the line with the GOT.	0	0
put	Write a file to the GOT (Memory card).	×	0
pwd	Creates the current directory of the GOT.	0	0
quit	Cuts off the line with the GOT to exit the FTP client tool.	0	0
quote	Used when the GOT-dedicated command is used. (Example: quote gtwr)	0	0
user	Enters the user name and password used to log in to the GOT.	0	0

*1 Since this command is fixed to "No file conversion (binary)" in the FTP server function, it is invalid if set.
*2 The rename and rmdir commands are unusable.

GOT-dedicated commands

When the line with the GOT is connected, the FTP client is in the "reference mode" in which only file read is enabled.

Before executing file write, delete or directory creation, change it to the "write mode". To select the reference mode or write mode, issue a mode change command.

 \bigcirc : Usable \triangle : Setting invalid (command does not result in error) Command Reference Write Function Name Mode Mode quote gtwr Changes the FTP server function mode of the GOT to the write mode. Ο Δ Changes the FTP server function mode of the GOT to the reference mode. 0 quote gtrd Δ Displays the general-purpose actual commands of the FTP protocol supported by the 0 quote help 0 FTP server function of the GOT.

6.3.2 File specifying method

There are two file specifying methods: one is to specify one file directly and the other is to specify multiple files that meet the condition.

1 Specifying the file name to read

Specify the file name, period and extension of the file to be specified.



The FTP server function mainly uses files having the following extensions.

Extension	Application on GOT
CSV	Recipe file (recipe function), alarm history file (alarm history display function)
bmp	
jpg	Infonitor screen image (nardcopy function)

2 Specifying the files that meet the condition (wild card)

When specifying multiple files, you can use "*" or "?" as a wild card.

(Example)

When specifying only JPEG files	*.jpg
When specifying the CSV files that begin with Main	Main*.csv
When specifying the files whose extensions begin with b	*.b??



(1) Precautions for specifying the file name

For the FTP server function, do not put a space into a file name or extension. The file that has a space cannot be read or written as a correct file name.

(2) About data in memory card

The memory card of the GOT contains the files that can cause the operation fault of the GOT if they are deleted.

To prevent the operation fault of the GOT, do not access the folders, which store the above files, from the FTP client.

<Folder structure in the memory card>

	ALARMHST······ For alarm history file storage
Can be used with	RECIPE ······ For recipe file storage
the FTP server <	REPORT · · · · · · · · · For report file storage
function.	SNAPSHOT ······ For screen image file storage
	LSNAPHDCP.BMP··· Work file for printer printout
Cannot be used	USERDATA······ For monitor screen data storage (for screen copy)
	OS ······ For OS storage (for OS copy)
with the FTP	SYSTEMD······ For OS system screen storage (for OS copy)
server function.	SPCDATA ······ For special function module monitor data storage
Do not delete files.	(for screen copy)
	For motion monitor data storage (for screen copy)
	For servo amplifier monitor data storage
	(for screen copy)
	* In addition to the above, do not delete the file whose extension is "ini"

(GOT information file).

6.3.3 Checking the line connection condition

The connection condition of the line between the GOT and FTP client is stored into the GOT special register GS200.b2 (bit position: 2).

By referring to this bit on the GOT, you can check whether the line is connecting or not.

Device Name	ON	OFF
GS200.b2	Connecting	Cut off

Refer to the following manual for details of the GOT special registers.

GT Designer2 Version2 Reference Manual



Example of using GS200.b2

(1) Using the above device with the lamp display function, you can create a line condition confirmation lamp.



(2) By setting the above device to the operation condition as a trigger using the touch key function or numerical input function, you can restrict operation (input) while the line is connecting.

GS200.b2 : OFF







Using the touch key function or numerical input function, make setting to enable input only when the device (GS200.b2) is OFF.

6.3.4 Line cutoff

There are two line cutoff methods: automatic cutoff and manual cutoff.



Automatic cutoff

The GOT cuts off the line automatically if no command is entered from the FTP client within the time set to the watching timer of command input in the FTP server setting.

The watching timer of command input is always set.

Refer to the following for the setting of the watching timer of command input.

Section 6.2 Setting Method

2 Manual cutoff (Forcibly cutting off the line)

Using the GOT special register GS400.b2 (bit position: 2), you can cut off the line forcibly. When you want to cut off the line, turn "ON" GS400.b2 (bit position: 2). Refer to the following manual for details of the GOT special registers.

GT Designer2 Version2 Reference Manual



Precautions for use of GS400.b2

After confirming that the line has been cut off, always turn "OFF" GS400.b2.



About line cutoff

Since the GOT cannot detect the fault status of the FTP client, it does not cut off the line immediately if the FTP client could not exited properly (e.g. the personal computer was powered off while the line is connecting).

However, as the watching timer of command input has been set, the line is cut off automatically in the predetermined period of time.

6.4 Example of Use

The example of using the FTP server function is described below.

In this example of use, the Windows[®] MS-DOS prompt is used to access the GOT and FTP client. When performing operation using the commercially available FTP client tool or like, refer to the manual of the FTP client tool used.

General procedure





Precautions for file write

When writing a file to the GOT (Memory card) or operating the directory, turn ON the memory card access switch of the GOT to make the memory card write-enabled.



System configuration



3 Connecting the line of the GOT and FTP client.

Connect the GOT and FTP client in the following procedure.

- ✓ Start of the FTP client ftp ↓
- 2 Connection with the GOT open IP address of GOT I
- Input of the login name
- Input of the password password

Login image (when the line was connected properly)

C:\>ftp
ftp>open 10.97.14.200
connected to 10.97.14.200
220 GOT900 FTP server ready.
user:GOT900
331 Password required.
Password:****
230 User logged in.
ftp>

Login image (when the other personal computer has already connected to the GOT)

C:\>ftp ftp>open 10.97.14.200 connected to 10.97.14.200 220 GOT900 FTP server ready. user:GOT900 530 Not logged in. ftp>

Login image (when the password is incorrect)

C:\>ftp ftp>open 10.97.14.200 connected to 10.97.14.200 220 GOT900 FTP server ready. user:GOT900 331 Password required. Password:**** 530 Not logged in. ftp>

Reading the file of the GOT (Memory can Read the file in the following procedure.	d).
Notification of no file conversion	binary 🖵
2 Read of file	get file name 足
Read image	
ftp>binary 200 Command Okey. ftp>get SNAP0001.BMP 200 PORT command successful 150 Opening connection. 226 Closing data connection. 250 bytes received in 0.02 seconds ftp>	
Writing a file to the GOT (Memory card). Write a file in the following procedure.	
Notification of no file conversion	binary 🚽
2 Selection of the write mode	quote gtwr 🖵
O Display of the file name to check for the same	e file name Is 🔎 or dir 🚽
4 Deletion made if the same file exists	delete file name 📮
5 File write	
Write image	
ftp>binary 200 Command Okey. ftp>quote gtwr 200 command successful. ftp>ls 200 PORT command successful SNAP0001.BMP SNAP0002.BMP 226 Closing data connection. ftp>delete SNAP.0001.BMP 200 Command Okey. ftp>put SNAP0001.BMP 200 PORT command successful 150 Opening connection. 226 Closing data connection. 200 PORT command successful 150 Opening connection. 226 Closing data connection. 250 bytes sent in 0.01 seconds. ftp>	
	Reading the file of the GOT (Memory car Read the file in the following procedure. Notification of no file conversion Read image ftp>binary 200 Command Okey. ftp>get SNAP0001.BMP 200 PORT command successful 150 Opening connection. 226 Closing data connection. 250 bytes received in 0.02 seconds ftp> Writing a file to the GOT (Memory card). Write a file in the following procedure. Notification of no file conversion Carbon file in the following procedure. Selection of the write mode Deletion made if the same file exists Deletion made if the same file exists File write. Write image ftp>loug gtwr 200 command Okey. ftp>quote gtwr 200 command Okey. ftp>loug of the file name to check for the same Solo Command Okey. ftp>quote gtwr 200 command Successful. SNAP0001.BMP SNAP002.BMP 226 Closing data connection. ftp>delete SNAP.0001.BMP 200 Command Okey. ftp>p-ut SNAP0001.BMP 200 Command Successful 150 Opening connection. ftp>delete SNAP.0001.BMP 200 Command Okey. ftp>p-ut SNAP0001.BMP 200 Command Okey. ftp>p-ut SNAP0001.BMP 200 Command Okey. ftp>p-ut SNAP0001.BMP 200 Command Successful 150 Opening connection. 250 bytes sent in 0.01 seconds. ftp>

6	Operating the directory of the GOT (Mer	nory card).
	Create and change the directory in the following	procedure.
	Ourrent directory display	pwd 🔎
	Selection of the write mode	quote gtwr 긽
	O Directory creation	mkdir directory name 긽
	Current directory change	cd directory name 🖵
	Directory operation image	-
	ftp>pwd 257 "A:\snapshot" is current directory. ftp> quote gtwr 200 command successful. ftp>mkdir bmpdata 275 MKD command successful. ftp>cd bmpdata 250 CWD command successful. ftp>pwd 257 "A:\snapshot\bmpdata" is current directory ftp>cd 250 CWD command successful. ftp>pwd 257 "A:\snapshot" is current directory. ftp>	
7	Cutting off the line of the GOT and FTP	client.
	Cut off the GOT and FTP client in the following p	rocedure.
	Quit command	quit 足
	Logout (line cutoff) image	
	ftp>quit 221 User logged out. Good-Bye. C:\>	
8	Error display	

An error that occurred in the FTP server function is displayed on the FTP client. Refer to the following for the displayed error messages.

Section 8.2 Error Messages

If an attempt was made to read an non-existing file snap0010.bmp

ftp>get snap0010.bmp 200 PORT command successful. 550 snap0010.bmp • No such file or directory. C:\>

Precautions 6.5

The following are the precautions for using the FTP server function.

Precautions for system design using the FTP server function

- (1) When writing a recipe file from the FTP client to the GOT, set the format of the recipe file as set for the recipe function of the GOT. When writing a recipe file from a remote location, confirm the operation with the field site personnel before executing write.
- (2) Before using the FTP client tool, refer to the manual of the FTP client tool, confirm its functions and operation methods, and make tests before starting operation. Depending on the FTP client tool used, the GOT (FTP server) may not support some operations.

Also, depending on the FTP client tool used, the FTP server function may not be usable since the GOT cannot support the extended command (quote) and issue the GOT-dedicated command.

(3) If a number of files are read at once under one command (e.g. get or put is executed by specifying a wild card), processing may be delayed by network congestion. If processing is slow, issue commands separately to perform the processing separately.

Precautions for file read

- (1) The GOT cuts off the line if no command is input from the FTP client for longer than the time set to the watching timer of command input.
- (2) The line is cut off if any of the GOT IP address, router address and subnet mask is changed while the line of the GOT and FTP client is connecting.
- (3) The line is kept connected if the GOT is put offline (e.g. the monitor screen data is downloaded) while the line of the GOT and FTP client is connecting.
- (4) When you want to change (rewrite) the contents of the recipe file, make the recipe inactive. If the recipe file in the memory card is deleted during recipe processing, the function will not operate properly.

If the recipe file is deleted other than during recipe processing, an error (system alarm: recipe file error) will occur in the next recipe operation.

(Section 6.3.3 Checking the line connection condition)

- (5) Do not delete the printer printout temporary file. If the printer printout temporary file is deleted, the function will not operate properly.
- (6) If the FTP client has become faulty (personal computer), wait until the time set to the watching timer of command input elapses or turn ON the forced logout signal "GS400.b2" to cut off the line, and log in again.

The line connecting condition can be checked using GS200.b2 (bit position: 2).

(7) Do not power off the GOT while access is being made from the FTP client to the file in the memory card of the GOT.

Doing so may damage the data in the memory card.

- (8) If you reset the GOT or switch power off while the line of the GOT and FTP client is connecting, the operation of the FTP client depends on the specifications of the FTP client tool used. Use the FTP client tool that supports the detection of an FTP server fault or that can be exited properly.
- (9) Access to a file cannot be made if the memory card access switch of the GOT is OFF.
- (10)Write processing (put) cannot be performed if the write protect switch of the memory card is ON.
- (11) The GOT does not use any file whose file name is 8 or more characters long. Hence, if the memory card contains a file whose file name is 9 or more characters long, it cannot be accessed from the FTP client.

Set the file name of a file to be accessed to within 8 characters (except a period and extension).

(12)Depending on the used FTP client tool, the time stamp may differ from that of the file in the memory card of the GOT.

If the time stamp differs, check the setting of the FTP client tool.

Precautions for FTP login

3

- (1) If you have forgotten the password for FTP login, connection to the GOT cannot be made. You can confirm the set password on GT Designer2.
- (2) You cannot log in to the GOT from multiple FTP clients simultaneously.

7. MAIL SEND FUNCTION

This chapter describes the mail send function.

Point /

(1) About the mail software

The GOT (send source) does not require mail software.

(2) About the system when using the mail send function

The SMTP (mail) server must be installed in the intranet to use the mail send function.

7.1 Specifications

7.1.1 Specifications

The specifications of the mail send function are given below.

Item		Specifications	Setting Method
		IP address setting (1 server only)	GT Designer2
SMTP server Port		25	Fixed
	Server certification	Disabled	_
Send To		1 to 32 (max. 64 characters for 1 address: Alphanumeric characters only)	
addross	Сс	0 to 32 (max. 64 characters for 1 address: Alphanumeric	GT Designerz
auuress	Bcc	characters only)	
Subject		Max. 128 characters (alphanumeric characters only)	GT Designer2
Text data size		Either of the following two different comments can be sent. Alarm comment: Max. 512 characters (alphanumeric characters) Detailed comment: Max. 512 characters (alphanumeric characters)	_
Attached file		Disabled	_
Encoding		No	_
Compression		No	_
Memory space used by GOT (bytes)		$20 + 4 \times$ (number of destinations + 2) + 2 × (total number of destination, subject and sender characters)	GT Designer2

The following table indicates the mail software programs that have been confirmed to operate properly by Mitsubishi Electric.

Name	Maker	Compatible OS	
		Microsoft [®] Windows [®] 95 operating system,	
OutlookExpress5	Microsoft	Microsoft [®] Windows [®] 98 operating system,	
		Microsoft [®] Windows [®] Millennium Edition operating system,	
Netscape Communicator 4.7 or later	Netscape	Microsoft [®] WindowsNT [®] Workstation4.0 operating system,	
		Microsoft [®] Windows [®] 2000 Professional operating system	

7.1.2 Mail send enabled range

Since the IP address is used to specify the SMTP server in the mail send function of the GOT, a dial-up router cannot be utilized to send mail. (The SMTP server in the Internet service provider cannot be used.)

Install the SMTP (mail) sever in the intranet.



7.2 Setting Method

Only one mail send setting can be made for one GOT.



1 Operation procedure

When either of the following operations is performed, the Mail dialog box is displayed.

- Choose the [Common] \rightarrow [Gateway] \rightarrow [Mail] menu.
- Double-click 🖾 (Mail) in the workspace.

Mail dialog box

Mail		X
🔽 Available E-Ma	il * Please set Setting for the SoftGOT with the SoftGOT.	
<u>S</u> MTP Server:		
<u>F</u> ROM:		
S <u>U</u> BJECT:		
<u>I</u> O:		
<u>C</u> C:		
<u>B</u> CC:		
	OK Cancel	

Item	Description
Available E-Mail	Check here when using the mail send function.
SMTP Server	Set the IP address of the SMTP server used.
FROM * 1	Enter the address of the mail send source. (Alphanumeric characters only)
SUBJECT * 2	Enter the title of the mail. (Alphanumeric characters only)
TO * ³	Enter the address of the mail send destination. (Alphanumeric characters only)
СС	Enter the address of the mail send destination (copy). (Alphanumeric characters only, mail can be sent if this address is not entered.)
BCC	Enter the address of the mail send destination (hidden copy). (Alphanumeric characters only, mail can be sent if this address is not entered.)

*1 Since the GOT does not have the mail receive function, set the reply destination in "FROM" when the mail receiver from the GOT will make a reply.

When there is no specific reply destination, set the address as set in "TO".

*2 When mail is to be received from multiple GOTs, the GOTs that have sent mail can be identified if you enter different subjects into the GOTs.

*3 When setting multiple send destination addresses, separate them with a space or comma.

7.3 Send Examples

When e-mail is sent from GOT to the target device, the reception header part shown at the destination displays a message that shows that the e-mail is from GOT.

Example of display in the reception header part at the destination

From:*************	*****		
To:**********************	*****		
Cc:************************************	*****		
Subject:GOT 01			
· .			
X-Mailer:GOT			



About mail send

- (1) The format and contents of the display of e-mail sent vary depending on the mailer specifications used at the destination.
- (2) When e-mail is sent to a mobile phone, the display may vary depending on the specifications (screen size) of the mobile phone.
- (3) GOT can send up to 16 e-mail at one time. If alarms occur 17 times or more, the 17th e-mail and subsequent are not sent.

7 When sending e-mail using the alarm history display function

If an alarm occurs in GOT, the time and information of the alarm are sent to the destination by e-mail. Moreover, if the alarm recovers, the time and information of the alarm recovery are sent to the destination by e-mail.

Refer to the following manual for the way to set the alarm history display function.

GT Designer2 Version2 Reference Manual

(1) Example of display at the destination (when an alarm occurred)



- (a) The comment entered in the alarm history display function is displayed.
- (b) The content of detailed display entered in the alarm history display function is displayed.
 "Detail Information" is not displayed if the detail display setting of the alarm history display function has not been made or has been made for the base or window screen.
 ("Alarm history: detail comment nothing" appears under "Detail Information ".)
 To display "Detail Information ", make the detail display setting in the comment window.

(2) Example of display at destination (when an alarm recovered)

[Alarm history repaired information] [repair Time] 2002/11/28 10:38:23 [repair Information] Alarm "Line A supply conveyor stopped." recovered. Alarmhistory:detail comment nothing

7.4 Examples of Use

1 Sending the definition of the alarm that occurred in the GOT to the production site and office by mail

If an alarm has occurred in the GOT, mail is sent to the personal computer 1) (production site (operator)), cellular phone and personal computer 2) (office (manager)).

On the production site where the alarm was received, the system is repaired/recovered.

At the office, the manager can send mail to prompt the operator on the production site to report the current restoration condition.



* Since the GOT cannot receive mail, set FROM as the mail address of the personal computer or like on the production site.

This allows the mail to be returned from the office (manager) to the production site and the mail requesting confirmation of the restoration condition to be sent to the production site.

(1) GOT setting example

(a) Utility menu of GOT

Item	Description
GOT IP Address	10.97.14.1
Delay Time	0 ($ imes$ 10ms)
Timeout Time	3 Sec.
Startup Time	3 Sec.

(b) Mail setting

Item	Description
SMTP (mail) server	10.97.14.12
FROM	Mail address of personal computer 1)
ТО	Mail address of personal computer 1)
СС	Mail address of personal computer 2) Mail address of Cellular phone
SUBJECT	GOT01

(c) Alarm history display function (alarm history common setting)

Item	Description
Monitor device	PLC CPU device to be monitored
Send mail	Occurred/restored

 $\ast~$ Preset the comment to be displayed for the alarm history display function.

7.5 Precautions

The precautions for using the mail send function are described below.

- The languages that can be sent by mail is only English. The other languages are sent as "?" by mail.
- (2) The GOT refers to the PLC CPU clock every 60 minutes.Note that if the time is changed on the PLC side, an error of up to 60 minutes will be produced.
- (3) The mail send date/time is the time of the SMTP server at the time of send.

8. TROUBLESHOOTING

This chapter describes the troubleshooting of the gateway functions.

8.1 Troubleshooting Common to Gateway Functions

The following troubleshooting is common to the gateway functions.

Phenomenon		Definition and Cause Corrective Action			
		The mounting position of the serial communication board is incorrect.	Mount the serial communication board on the GOT. ([User's Manual of used GOT)		
The GOT displays the "Check Communication" message.		The version of the ROM_BIOS. OS installed in the GOT is incorrect.	Match the versions of the OSs to be installed. (All versions of the basic function OS, PLC communication driver and extended function OS should be Ver. 9.*.* or later.) (GT Designer2 Version2 Operating Manual)		
	The ERR. LED is lit on the PLC. * 1	The used A9GT-J71E71-T is not compatible with the gateway functions.	Use the A9GT-J71E71-T (hardware version E (June, 2002) or later) that is compatible with the gateway functions. ($\boxed{\overline{\mathcal{F}}}$ Section 2.3)		
	When all bits of GS200 are OFF and no response is made to Ping *2, *3	The used A9GT-J71E71-T is not compatible with the gateway functions.	Use the A9GT-J71E71-T (hardware version E (June, 2002) or later) that is compatible with the gateway functions. ($\boxed{\ }$ Section 2.3)		
		The extended function OS of the gateway functions has not been installed in the GOT.	Install the extended function OS of the gateway functions into the GOT. () of Designer2 Version2 Operating		
The		The memory board has not been mounted. (When A985GOT, A97 * GOT, A960GOT or A956WGOT is used)	Mount the memory board to the GOT.		
functions are not		The memory extension type (-M3 type) GOT is not used. (When A956GOT is used)	Use the memory extension type (-M3 type) GOT.		
executed.		The IP address has not been set to the GOT.	Using the utility function of the GOT, check whether the IP address has not been set to the GOT.		
		The mounting position of the bus connection board is incorrect.	Mount the bus connection board on the A9GT-J71E71-T. ($\int \mathcal{F}$ Section 2.4)		
	When any of the GS200 bits is ON and response is made to Ping *2.*3	_	Refer to the troubleshooting of the function corresponding to the ON bit and take a corrective action. () Section 8.2)		

 \pm 1 "1401 : SP. UNIT DOWN" is displayed in the PLC diagnostics of GX Developer.

*2 Refer to the following for details of the gateway common information (GS200).

Section 8.2 Gateway Information

*3 Check whether response is made to Ping or not by issuing the Ping command to the GOT from the personal computer.

Example: ping "IP address of GOT" in Command Prompt

8.2 Gateway Information

The error information of the gateway functions is stored into the GOT special registers (GS).

By monitoring the following GOT special registers, you can confirm the error information of the gateway functions.

Refer to the following manual for details of the GOT special registers.

GT Designer2 Version2 Reference Manual

Error information list of gateway functions

(1) GOT read information

Device	Function		Description			
GS200	Gateway co	mmon information	Refer to 1 (1) (a) in this section.			
GS201		Error counter	Stores the number of error occurrences.			
GS202		Error code	Stores the error code (refer to Section 8.5.1).			
GS203	Mail send	Occurrence date and time	Stores the year (upper byte, 2 lower digits of year) and month (lower byte) of the error occurrence date and time in BCD code.			
GS204			Stores the day (upper byte) and hour (lower byte) of the error occurrence date and time in BCD code.			
GS205	function		Stores the minute (upper byte) and second (lower byte) of the error occurrence date and time in BCD code.			
GS206		Mail send source	Refer to 1 (1) (b) in this section.			
GS207 to 209		Reserved	_			
GS210		Error counter	Stores the number of error occurrences.			
GS211		Error code	Stores the error code (refer to Section 8.3.1).			
GS212			Stores the year (upper byte, 2 lower digits of year) and month (lower byte) of the error occurrence date and time in BCD code.			
GS213	0	ver date	Stores the day (upper byte) and hour (lower byte) of the error occurrence date and time in BCD code.			
GS214	function		Stores the minute (upper byte) and second (lower byte) of the error occurrence date and time in BCD code.			
GS215			Stores the lower part of the IP address of the GOT (client function) where the error occurred in BIN code.			
GS216		Request source	Stores the upper part of the IP address of the GOT (client function) where the error occurred in BIN code.			
GS217 to GS219		Reserved	_			
GS220		Error counter	Stores the number of error occurrences.			
GS221		Error code	Stores the error code (refer to Section 8.3.1).			
GS222		Occurrence date and time nction	Stores the year (upper byte, 2 lower digits of year) and month (lower byte) of the error occurrence date and time in BCD code.			
GS223	Client function		Stores the day (upper byte) and hour (lower byte) of the error occurrence date and time in BCD code.			
GS224			Stores the minute (upper byte) and second (lower byte) of the error occurrence date and time in BCD code.			
GS225			Stores the lower part of the IP address of the GOT (server function) where the error occurred in BIN code			
GS226		Request source	Stores the upper part of the IP address of the GOT (server function) where the error occurred in BIN code.			
GS227 to GS229	Reserved		_			

(a) Gateway common information (GS200)

b15	b14	b13 to b12	b11	b10 to b5	b4	b3	b2	b1	b0
l	b0 : ON while the mail send function is ready.								
	b1	: ON v	vhile t	he FTP server function is ready.					
	b2	: Turns	s ON y	when the FTP client logs in.					
I	b3	: ON v	vhile t	he server function is ready.					
I	b4	: ON v	: ON while the client function is ready.						
I	B10 to	b5 : Rese	erved						
I	b11	: Turns	s ON v	when an error occurs in the mail	send	functi	on.		
I	b13 to	b12 : Rese	erved						
l	b14	: Turns ON when an error occurs in the server function.							
I	b15 : Turns ON when an error occurs in the client function.								

(b) Mail send source of mail send function (GS206)

	b15 to b2	b1	b0
b0	: Reserved		
b1	: Turns ON when an alarm occurs in the alarm history.		
b15 to b2	Reserved		

(2) GOT write information

Device	Function	Description		
GS400	Gateway common control	Refer to 1 (2) (a) in this section.		

(a) Gateway common control (GS400)

	•	,		
b15 b14 b1	3 to b12 b11	b10 to b3	b2	b1 to b0
B1 to b0	: Fixed at Ol	=F.		
b2	: Turns ON t	o cause forced logout in the FTP server fun	ction.	
B10 to b3	: Fixed at Ol	F.		
b11	: Turns ON t (GS200.b1	o clear the error of the mail send function 1, GS201 to GS206).		
b13 to b12	2 : Fixed at Ol	FF.		
b14	: Turns ON t (GS200.b1	o clear the error of the server function 4, GS210, GS211).		
b15	: Turns ON t (GS200.b1	o clear the error of the client function 5, GS220, GS221).		
8.3 Server and Client Functions

8.3.1 Error codes and error messages

GOT error code list

The following table lists the error codes that are stored into the GOT special registers GS211 (server function error code) and GS221 (client function error code).

Error Code	Definition and Cause	Corrective Action
400	An attempt was made to monitor the gateway	1.Set the other GOT as the monitor destination in the script.
490	device of the GOT itself using the script function.	2. Do not use the script but directly monitor the PLC devices.
404	An attempt was made to access a non-existing	Check the network number, PLC station number and Ethernet
491	station.	settings of the monitor destination.
492	A communication time error occurred.	 Increase the "send time-out" period in the utility menu of the GOT. Check the network. (Check firewall presence/absence, execute Ping, for example.)
493	A communication error occurred.	 Check for cable disconnection and check the module mounting status. Check the network. (Check firewall presence/absence, execute Ping, for example.)

* The error that will occur in the GOT of the server function is the error code 493 only.



(1) If error code 493 occurs in GOT of server function

This error may occur when the network is congested.

If no error has occurred on the target client side, it poses no specific problem since communication is restored to normal by the retry processing on the client side.

(2) System that uses a router

If the error code 493 occurred in the GOT of the server function, note that the IP address of the target client is the address of the router.



(3) If an error occurs in the GOT with client function.

If an error occurs in the GOT with client function, the script will stop. Take the corrective action and then re-execute the script. Refer to the following manual for details of "Script function".

GT Designer2 Version2 Reference Manual

(4) If error code 492 occurs in GOT of client function

This error may occur when there are many clients that access the server. To increase the "send time-out period", set the value of "already set send time-out period \times number of clients".

(5) If error code 15 (script was not terminated after elapse of script watching time) was stored into the script error data (GS16 to GS47) when script that used gateway devices was used

This error may occur when there are many clients that access the server.

To increase the script watching time (GS385), set the value of "already set script watching time \times number of clients".

Refer to the following manual for details of the script function.

GT Designer2 Version2 Reference Manual

2 MX Component error code list

The following table lists the error codes that may occur when access is made from MX Component to the GOT.

Error Code	Definition and Cause	Corrective Action
0×0180840B	Time-out error Time-out period elapsed but data could not be received.	 Corrective action for MX Component Reexamine the time-out value in Properties. Make the communication setting again in the communication setting utility. Reexamine the PLC CPU, module setting, cable status and others. Exit from MX Component once and execute it again. Exit from the program and restart the DOS/V personal computer. () MX Component Programming Manual) Corrective action for GOT Check whether the server setting of GT Designer2 has been made or not. () Section 5.3)
	The used A9GT-J71E71-T is not compatible with the gateway functions.	Use the A9GT-J71E71-T that is compatible with the gateway functions. (
0×010F4030	An unusable device or non-existing device has been assigned to the accessed gateway device.	In the server setting of GT Designer2, check whether device assignment is correct or the set device exists.
0×010F4031	The PLC device outside the monitor range has been assigned to the accessed gateway device.	In the server setting of GT Designer2, check whether the device within the monitor range has been assigned.
0×010F4B00	Communication time-out occurred. Module or cable is not loaded properly.	 Check for cable disconnection and check the communication board/communication module mounting status and PLC status. This error may occur if the PLC load increases at other station access. At that time, move the other station data to the host PLC and monitor them on the host. If the sequence scan is long, insert the COM instruction. Check the GOT error codes of the alarm list display function (system alarm) and system information. If an error has occurred, take the corresponding corrective action. * 1

*1 About the GOT error codes

Refer to the following manuals for details of the GOT error codes.

• A985GOT/A975GOT/A970GOT/A960GOT User's Manual

A950GOT/A951GOT/A953GOT/A956GOT User's Manual

8.3.2 Troubleshooting

Phenomenon	Definition and Cause	Corrective Action
	A non-existing device is monitored in the server setting.	Check the PLC CPU device assigned to the gateway device.
Gateway device	The IP address of the GOT to be monitored is wrong in the client setting.	Check the IP address of the GOT to be monitored.
cannot be monitored.	An error occurs in the GOT with server function or client function.	Confirm the GOT special register GS211 and GS221, and then take the corrective action. (
	The script function error occurs.	Confirm the script function error and then take the corrective action. (

The following table indicates the troubleshooting for use of the server and client functions.

8.4 FTP Server Function

8.4.1 Error codes and error messages

The error codes and error messages related to the FTP server function are displayed on the FTP client side.

The error displaying method changes depending on the used FTP client tool.

The following tables indicate the errors that the GOT sends to the FTP client.

aes
g

code	message	Description
125	Data Connection already open; transfer starting	Transfer is started.
150	Opening connection	Connection for transfer is established.
	Command okay.	Command is normal
200	Command successful.	Command is normal.
	PORT command successful.	PORT command succeeded.
	The following commands are recognized.	Supported command list
214	Help end.	HELP display ends.
	Syntax: <command name=""/>	HELP display of corresponding command
220	GOT900 FTP server ready.	Connection is established.
221	User logged out. Good-Bye.	Connection ends.
226	Closing data connection.	Connection for transfer ends.
230	User logged in.	Login succeeded.
250	CWD command successful.	CWD (current directory change) command succeeded.
257	"A:* * * * */* * * */* * . * * *" is current directory.	Current directory display
275	MKD command successful.	MKD (directory creation) command succeeded.
331	Password required.	Password is required.

2 Abnormal codes and messages

Error code	de Error message Description	
426	Connection closed; transfer aborted.	Transfer error
500	Syntax error, command unrecognized.	Syntax error, command cannot be recognized.
510	Command not supported.	Unsupported command
	Port open fails.	Port open failed.
	File open fails.	File open failed.
530	Not logged in.	Login failed.
550	Requested action not taken.	Command execution failed.

8.4.2 Troubleshooting

Phenomenon	Definition and Cause	Corrective Action
	[Use FTP Function] is not checked in the FTP server setting of GT Designer2.	Check [Use FTP Function].
Line cannot be connected.	The other device has logged in to the GOT.	After the other device has logged in, connect to the line again.
	_	Issue the Ping command to the GOT and check for a reply.
	_	Ask the manager for confirmation.
Login cannot be made.	The login name or password is wrong.	Enter the correct login name or password. (Case sensitive)
	The file name is 9 or more characters long.	Reduce the file name to "8 characters" + "." + "extension".
	The reference mode is selected.	Change to the write mode.
	Overwrite disable or similar setting has been made in the FTP client setting.	Reexamine the FTP client setting.
File cannot be written.	The file of the same name exists.	Delete the file or change the file name so that the file of the same name does not exist.
	The memory card is write-protected.	Cancel the write protection of the memory card.
	The memory card access switch of the GOT is OFF.	Turn ON the memory card access switch of the GOT.
File connet he read	An attempt was made to read the file that does not exist.	Check for the file using the dir or Is command.
	The memory card access switch of the GOT is OFF.	Turn ON the memory card access switch of the GOT.
	The memory card is write-protected.	Cancel the write protection of the memory card.
File cannot de deleted.	The memory card access switch of the GOT is OFF.	Turn ON the memory card access switch of the GOT.
GOT was powered off during login.	_	Since the file being transferred may have been corrupted, do not use but delete it. (The operation of the FTP client changes depending on the specifications of the FTP client.)
FTP client software was forcibly exited during login.		Log in to the GOT again after the time set to the watching timer of command input in the FTP server setting has elapsed. (The GOT logs out after the time set to the command has elapsed.)

The following table indicates the troubleshooting for use of the FTP server function.

8.5.1 Error codes and error messages

The following table indicates the error codes stored into the GOT special register GS202 (mail send function error code).

Error Code	Definition and Cause	Corrective Action
2	The FROM address has not been set.	Set FROM. (Mail send setting on GT Designer2)
3	The SMTP server has not been set.	Set the SMTP server. (Mail send setting on GT Designer2)
4	The send destination address has not been set.	Set the send destination (TO). (Mail send setting on GT Designer2)
5	The mail address is incorrect.	Check whether the mail address settings of FROM, TO, CC and BCC are correct. (Mail send setting on GT Designer2)
6	The number of alarms that occurred may be greater than the number of alarms that can be sent by mail.	Check the number of alarms that occurred. (Max. number of queuing alarms: 16)
10	The SMTP server could not be connected.	 Check whether the SMTP server is normal or not. Check whether the IP address setting of the SMTP server is correct or not. (Mail send setting on GT Designer2) Ask the network manager about the router address and sub-net mask and set the returned data in the setup of the GOT. When a firewall has been built on the network, ask the network manager if it has been set to pass through the port 25.
11	Time-out occurred at the time of connection with the SMTP server.	 Check whether the SMTP server is normal or not. Increase the send message time value. (Setup screen of GOT)
12	Error notification is given from the SMTP server.	 Check whether the SMTP server is normal or not. Ask the network manager if mail can be sent without certification. (e.g. POP3 certification)

8.5.2 Troubleshooting

The following table indicates the troubleshooting for use of the mail send function.

Phenomenon	Definition and Cause	Corrective Action
	The SMTP server does not operate properly.	Ask the network manager if the SMTP server is operating properly.
Mail is not sent.	FROM of the send source is not set correctly.	Check whether FROM of the send source is set correctly.
	An attempt was made to send 17 or more mails at one time.	Reduce the number of mails to be sent simultaneously to 16 or less.
Time of sent mail is incorrect.	The time of the SMTP server is wrong. (The GOT sends mail at the time of the SMTP server.)	Check whether the time of the SMTP server is precise or not.
Sentence of mail sent (received) by cellular phone is broken midway.	The number of characters that can be sent (received) by the cellular phone was exceeded.	Reduce the number of characters in the sentence sent by mail to within the number of characters that can be sent (received) by the corresponding cellular phone.

MEMO

INDEX

Ind

[A]	
About system programs	2- 4
Access range	
FTP server function	6- 2
Mail send function	
Server and client functions	5- 9

[C]

Checking the line connection condition	6-6
Client setting	5-12
Connection form	2- 1

[E]

Error codes and error messages	
FTP server function	8- 7
Mail send function	8- 9
Server and client functions	8- 4
Example of use	
FTP server function	6- 8
Mail send function	7- 6
Server and client functions	5-13

[F]

Features of FTP server function	1-	3
Features of mail send function	1-	3
Features of server and client functions	1-	1
File specifying method	6-	5
FTP server setting	6-	3
Function setting	4-	1

[G]

Gateway information	8-2
GOT setting	4- 3
GT Designer2 setting	4-4

[H]

How to monitor the gateway devices 5- 3

[I]

Input command on FTP client side 6-4	ŀ
--------------------------------------	---

[L]

Line cutoff 6	3- '	7
---------------	------	---

[M]

Mail send enabled range	7-	2
Mail send setting	7-	3

[O]

Operation on FTP client side	.6-	4
Operation sequence	. 3-	1

[P]

PLC devices that can be assigned5-	- 6
Precautions	
FTP server function6-	12
Mail send function7-	- 8
Server and client functions5-	18
Precautions for mounting the	
Communication board2-	- 2

[R]

[S]

Server setting	5-10
Setting method	
FTP server function	6- 3
Mail send function	7- 3
Server and client functions	5-10
Specifications	
FTP server function	6- 1
Mail send function	7- 1
Server and client functions	5- 8
System configuration	2- 1
System configuration of gateway function	าร2- 1

[T]

Troubleshooting		
FTP server function	.8-	8
Mail send function	.8-	9
Server and client functions	.8-	6

[W]

What is gateway device	5-	1
When using the bus connection board	2-	3
When using the serial communication board.	2-	2

MEMO

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GOT-A900 Series Operating Manual

(GT Works2 Version2/GT Designer2 Version2 Compatible Gateway Functions Manual)

MODEL SW2-GT900-O(G)-E

1DM220

MODEL CODE

SH(NA)-080525ENG-D(0606)MEE

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