



Side A JAPANESE
Side B ENGLISH

FX-USB-AW

USER'S MANUAL



Manual Number	JY997D13201
Revision	Q
Date	March 2018

This manual describes the part names, dimensions, mounting, and specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions. Store this manual in a safe place so that it can be taken out and read whenever necessary. Always forward it to the end user.

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Effective March 2018
Specifications are subject to change without notice.

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Safety Precautions (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

WARNING and **CAUTION**

WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by **CAUTION** may also cause severe injury. It is important to follow all precautions for personal safety.

Associated Manuals

Manual name	Manual No.	Description
FX-USB-AW /FX3U-USB-BD User's Manual - USB Driver Installation Edition	JY997D32601	Explains procedures for installing the USB driver software for the FX-USB-AW or FX3U-USB-BD.
FX Series User's Manual - Data Communication Edition	JY997D16901 MODEL CODE: 09R715	Explains N:N network, Parallel Link, Computer Link, Non-Protocol communication by RS and RS2 instructions/FX2N-232IF.

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

Notification of CE marking

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

Attention
This product is designed for use in industrial applications.

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment)
Models: Products manufactured from August 1st, 2004.

Electromagnetic Compatibility Standards (EMC)	Remark
EN61000-6-4:2007 Generic emission standard industrial environment	Compliance with all relevant aspects of the standard. • Emission-Enclosure port • Emission-Low voltage AC mains port • Emission-Telecommunications/network port
EN61131-2:2007 Programmable controllers - Equipment requirements and tests	Compliance with all relevant aspects of the standard. EMI • Radiated Emission • Conducted Emission EMS • Radiated electromagnetic field • Fast transient burst • Electrostatic discharge • High-energy surge • Voltage drops and interruptions • Conducted RF • Power frequency magnetic field
EN61000-6-2:2005 Generic immunity standard industrial environment	Compliance with all relevant aspects of the standard. • Radio-frequency electromagnetic field. • Amplitude modulated • Fast transients • Electrostatic discharge • Surges • Voltage dips • Voltage interruptions • Radio-frequency common mode • Power-frequency magnetic field

Notes for compliance to EMC regulation.

It is necessary to install the (FX-USB-AW) in a shielded metal control panel. For more details please contact the local Mitsubishi Electric sales site.

1. Outline

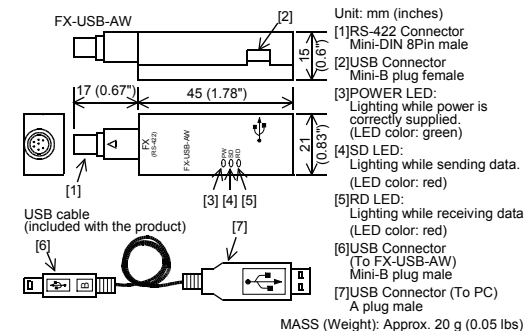
The FX-USB-AW is a RS-422/USB conversion interface unit to connect the FX series PLC to a personal computer with USB ports.

1.1 Incorporated Items

Verify that the following product and items are included in the package:

Product	FX-USB-AW type interface unit
Included items	USB driver software (CD-ROM) USB cable (3 m (118.1")) User's Manual (this manual)

1.2 External Dimensions and Part Names



2. Specifications

INSTALLATION PRECAUTIONS

CAUTION

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂ or NO₂), flammable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions, deterioration or damage may occur.

2.1 General Specifications

The general specifications are equivalent to the PLC main unit. For general specifications, refer to the manual of the PLC main unit.

2.2 Performance Specifications of FX-USB-AW

Current consumption	<ul style="list-style-type: none"> 15 mA / 5 V DC (5 V DC power is supplied from the internal power supply of PLC) 30 mA / 5 V DC (5 V DC power is supplied from the USB connector of personal computer) 				
Level Conversion	Bidirectional between RS-422 and USB (Between signals are isolated by photocoupler.)				
Baud Rate	115200 bps, maximum (The baud rate is different in PLC.)				
Transmission standard	USB2.0 (For full speed)				
Signal name (Port)	<table border="1"> <tr> <td>To PLC</td> <td>RS-422 (Mini-DIN 8Pin male)</td> </tr> <tr> <td>To a cable</td> <td>USB (Mini-B plug female)</td> </tr> </table>	To PLC	RS-422 (Mini-DIN 8Pin male)	To a cable	USB (Mini-B plug female)
To PLC	RS-422 (Mini-DIN 8Pin male)				
To a cable	USB (Mini-B plug female)				

2.3 USB Cable Specifications

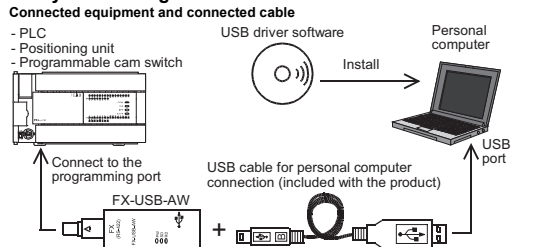
Signal name (Port)	<table border="1"> <tr> <td>To FX-USB-AW</td> <td>USB (Mini-B plug male)</td> </tr> <tr> <td>To PC</td> <td>USB (A plug male)</td> </tr> </table>	To FX-USB-AW	USB (Mini-B plug male)	To PC	USB (A plug male)
To FX-USB-AW	USB (Mini-B plug male)				
To PC	USB (A plug male)				
Length of cable	5 m (196.9") at most (Included cable is 3 m (118.1").)				

2.4 System Requirements

OS	Microsoft® Windows® 98*1, Windows® 98SE*1 Microsoft® Windows® Millennium Edition (Windows® Me)*1 Microsoft® Windows® 2000*1 Microsoft® Windows® XP*2*3 Microsoft® Windows Vista®*2*3 Microsoft® Windows® 7*4 Microsoft® Windows® 8*5 Microsoft® Windows® 8.1*6 Microsoft® Windows® 10*7
Software	GX Works2 (SWDNC-GXW2-J, SWDNC-GXW2-E) GX Developer (SWD5C-GPPW-J, SWD5C-GPPW-E) FX-PCS/WIN*8, FX-PCS/WIN-E*9 FX-PCS-VPS/WIN, FX-PCS-VPS/WIN-E
Programmable controller	FX0, FX0S, FX0N, FX1S, FX1N, FX2N, FX3U, FX1NC*10, FX2NC, FX3UC, FX2N-10GM, FX2N-20GM, FX2N-1RM(-E)-SET

- *1 Use the USB driver for Windows® 98, Windows® 98SE, Windows® Millennium Edition and Windows® 2000 included in the USB driver software Ver. 1.70.
- *2 Use the USB driver for Windows® XP and Windows Vista® included in the USB driver software Ver. 1.70.
- *3 Only the 32-bit version of this operating system is supported.
- *4 USB driver Ver. 1.30 or later is applicable to Windows® 7 32-bit version. USB driver Ver. 1.40 or later is applicable to Windows® 7 64-bit version. Use the applicable USB driver for Windows® 7 included in the USB driver software Ver. 1.70.
- *5 Use the USB driver for Windows® 8 included in the USB driver software Ver. 1.70.
- *6 Use the USB driver for Windows® 8.1 included in the USB driver software Ver. 1.70.
- *7 Use the USB driver for Windows® 10 included in the USB driver software Ver. 1.70. Ver. 1.70 CD-ROM will be included in the product manufactured from June, 2018.
- *8 FX-PCS/WIN for versions earlier than 4.30, the communication port setting can be selected from COM1-COM4.
- *9 FX-PCS/WIN-E for versions earlier than 3.30, the communication port setting can be selected from COM1-COM4.
- *10 FX1NC Series PLC specification details for I/O, wiring, installation, and maintenance can only be found in the Japanese Manual.

3. System Configuration



	Connected equipment	Baud rate	Cable for personal computer connection
Programmable controller	FX0, FX0S, FX0N, FX1S	9.6 kbps	USB cable of 5 m (196.9") at most (Included cable is 3 m (118.1"))
	FX1N, FX1NC*1	19.2 kbps or less	
	FX2N (Earlier than Ver. 3.00), FX2NC (Earlier than Ver. 3.00)	9.6 kbps	
	FX2N (Ver. 3.00 or later), FX2NC (Ver. 3.00 or later)	19.2 kbps or less	
Positioning unit	FX2N-10GM, FX2N-20GM	9.6 kbps	
Programmable cam switch	FX2N-1RM-E-SET	9.6 kbps	

*1 FX1NC Series PLC specification details for I/O, wiring, installation, and maintenance can only be found in the Japanese Manual.
* Please refer to the specific PLC manual for a PLC not mentioned above.

4. Connecting Procedure

- Power off the PLC.
- Connect the USB (Mini-B plug male) connector of the USB cable to the FX-USB-AW.
- Connect the RS-422 (Mini-DIN 8Pin male) connector of the FX-USB-AW to the PLC.
- Connect the USB (A plug male) connector of the USB cable to the personal computer.
- Power ON the PLC.
- Power ON the personal computer.
- Make sure the POWER lamp of the FX-USB-AW is lit. (The POWER lamp of FX-USB-AW lights when power is supplied normally by the personal computer.)

5. Driver Installation

Please connect the USB cable to the personal computer. Install USB driver software from the included CD-ROM.

Caution

- Please confirm whether the installation is performed normally after the installation of the driver. Regarding confirmation, refer to Chapter 6.
- The driver is not installed properly when the process is canceled during installation. To complete installation, uninstall the driver, and install again. For the uninstallation procedure of the driver, refer to the following manual.
→ FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition
- This product requires USB Driver Installation for each USB port to be used. To use multiple USB ports, connect this product to each port, and install the driver each time. The driver is not installed properly if the driver of a different version has already been installed. To complete installation, uninstall the driver, and install again. (With Windows Vista®, Windows® 7, Windows® 8/8.1 or Windows® 10, driver installation will occur automatically. In other OS, depending on the PC environment, driver installation may occur automatically, or the location for the file may be required to be specified.)

USB driver software (Ver. 1.70) folder structure

<CD-ROM Drive>	<Win2000_ME_98> The USB driver for Windows® 98, Windows® 98SE, Windows® Millennium Edition (Me) and Windows® 2000 is stored.
<WinVista_XP>	The USB driver for Windows® XP and Windows Vista® is stored.
<Win7>	The USB driver for Windows® 7 32-bit version is stored.
<Win7_64>	The USB driver for Windows® 7 64-bit version is stored.
<Win8>	The USB driver for Windows® 8 is stored.
<Win8_1>	The USB driver for Windows® 8.1 is stored.
<Win10_32>	The USB driver for Windows® 10 32-bit version is stored.
<Win10_64>	The USB driver for Windows® 10 64-bit version is stored.

5.1 Windows® 98, Windows® 98SE, Windows® Millennium Edition, Windows® 2000, and Windows® XP

Please install the driver with the following procedure.

The installation procedure is explained when connecting to a personal computer with Windows® XP.

- Installation methods for Windows® 98, Windows® 98SE, Windows® Millennium Edition, and Windows® 2000 will vary.

- 1) When the USB cable is connected to the personal computer, the following screen is displayed.



Insert the included CD-ROM into the personal computer's CD-ROM drive. Click [Next >].

The installation of the USB driver software will begin.

- If using Windows® 98 or Windows® 98SE

A window to select the location of the installation files will appear. Specify the USB driver software version as follows:

Ver. 1.20 or later

Please select "Include this location in the search", and install by specifying the "Win2000_ME_98" directory in the CD-ROM drive.

Ver. 1.10

Please select "Include this location in the search", and install by specifying the "WinXP_2000_ME_98" directory in the CD-ROM drive.

Versions previous to Ver. 1.10

Please select the CD-ROM drive.

- If using Windows® Millennium Edition or Windows® 2000

A window to select the location of the installation files will appear. Please select the CD-ROM drive.

- 2) The following screen is displayed. (Only in Windows® XP)



Click [Continue Anyway].

- 3) The completion screen is displayed.

Click [Finish].

If using Windows® 2000 or Windows® XP, proceed to step 4).

- If Windows® 98, Windows® 98SE or Windows® Millennium Edition is used, installation of the USB Serial Port software begins, and ends automatically.

The CD-ROM can be removed from the personal computer at this time.

The installation of the USB driver software is completed.

Next, please confirm whether the installation is performed normally.

Regarding confirmation, refer to Chapter 6.

- 4) The following screen is displayed.



Click [Next >].

The installation of the USB Serial Port software will begin.

- If using Windows® 2000, a screen to select the location of the installation files is displayed.

Please select the CD-ROM drive.

- 5) The screen of 2) is displayed. (Only in Windows® XP)

Click [Continue Anyway].

- 6) The completion screen is displayed.

Click [Finish].

The installation of the USB Serial Port software will finish.

The CD-ROM (USB driver software) can be removed from the personal computer at this time.

Next, please confirm whether the installation is performed normally. Regarding confirmation, refer to Chapter 6.

5.2 Windows Vista®, Windows® 7, Windows® 8/8.1, Windows® 10

For the installation procedure of the driver, refer to the following manual.

→ FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition

6. Installation Confirmation of Driver

Procedure for confirming the installation of the driver is described below.

Please perform the following procedure, where the FX-USB-AW is connected to the personal computer.

Windows® XP example follows.

- In Windows® XP, click [Start] → [Control Panel] → [Performance and Maintenance] → [System] → [Hardware] → [Device Manager] and the window below will be displayed.

Please confirm the COM number to which the driver is allocated (COM and LPT).

- If using Windows® 98, Windows® 98SE, Windows® Millennium Edition or Windows® 2000

A screen that is equivalent to the one below is displayed by clicking [My Computer] → [Control Panel] → [System] → [Device Manager] in the menu of the personal computer.

- If using Windows Vista®

A screen that is equivalent to the one below is displayed by clicking [Start] → [Control Panel] → [Hardware and Sound] → [Device Manager] in the menu of the personal computer.

- If using Windows® 7

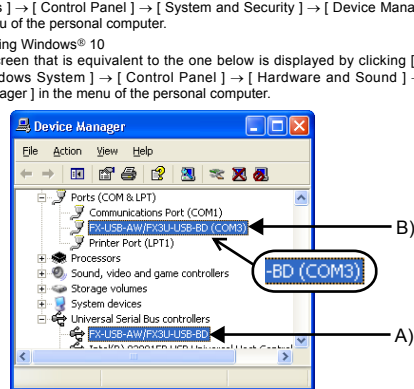
A screen that is equivalent to the one below is displayed by clicking [Start] → [Control Panel] → [System and Security] → [Device Manager] in the menu of the personal computer.

- If using Windows® 8/8.1

A screen that is equivalent to the one below is displayed by clicking [Start] → [All apps] → [Control Panel] → [System and Security] → [Device Manager] in the menu of the personal computer.

- If using Windows® 10

A screen that is equivalent to the one below is displayed by clicking [Start] → [Windows System] → [Control Panel] → [Hardware and Sound] → [Device Manager] in the menu of the personal computer.



Check following:

- 1) "FX-USB-AW/FX3U-USB-BD" is displayed at A), as part of the list of the "Universal Serial Bus controllers".

- 2) "FX-USB-AW/FX3U-USB-BD (COM*)" is displayed at B), as part of the serial port list. * indicates the COM number used in FX-USB-AW.

- 3) ! is not displayed.

Identification result:

- If 1) through 3) are all confirmed, installation is normal.

Select the programming software COM number as the COM number currently assigned on the screen above.

- If any one of 1) through 3) is not satisfied, installation is not normal.

(If the USB serial port software is not installed or the installation procedure is canceled in process are possible causes)

In this case, please start the installation procedure again from the beginning, after uninstalling the driver. For the installation procedure of the driver, refer to Chapter 5.

For the uninstallation procedure of the driver, refer to the following manual.
→ FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition

7. Uninstalling the Driver

For the uninstallation procedure of the driver, refer to the following manual.

→ FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition

8. Caution on Use

STARTUP AND MAINTENANCE PRECAUTIONS	⚠ WARNING
<ul style="list-style-type: none"> • Before modifying or disrupting the program in operation or running the PLC, carefully read through this manual and the associated manuals and ensure the safety of the operation. • An operation error may damage the machinery or cause accidents. 	

STARTUP AND MAINTENANCE PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> • Do not disassemble or modify the PLC. • Doing so may cause fire, equipment failures, or malfunctions. • * For repair, contact your local Mitsubishi Electric representative. • Since the FX-USB-AW case is made of resin, do not drop it or exert strong impact to it. • Doing so may cause damage. 	

DISPOSAL PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> • Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device. 	

TRANSPORTATION AND STORAGE PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> • The product is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing pallets. • Failure to do so may cause failures in the product. • After transportation, verify operation of the product and check for damage of the mounting part, etc. 	

- FX-USB-AW and a personal computer are connected and the PLC is turned on, and then operations such as write, read, and monitor are tried for the first time using a programming tool, a communication error message may be displayed.

In such a case, clear the message and try the operations again.

- If a communication error message appears while operating the programming tool (when executing "Write to PLC", "Read from PLC", or "Monitor"), disconnect the USB cable once (from either the PC or the FX-USB-AW) and connect it again. Then clear the error message and choose Write, Read, or Monitor again.

- The programming tool may not be operated properly due to a contact failure at connectors or wire breakage.

Make sure to save the program before transferring or changing it.

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9. Troubleshooting

- If communication cannot be established between the PLC (as well as a positioning unit or a programmable cam switch) and a PC using the FX-USB-AW, confirm the following status by checking the POWER LED, SD LED, and RD LED in the FX-USB-AW.

State of the POWER LED	Contents
POWER LED is lit	The 5 V DC power supply from the personal computer is normally supplied. In case of no communication, check the status of SD LED and RD LED.
POWER LED is not lit	The 5 V DC power supply from the personal computer is not supplied. Check the items below. <ul style="list-style-type: none"> • Confirm that the specified cable is used to connect the FX-USB-AW and the personal computer. • Confirm whether the power supply is supplied to personal computer.

The status of the SD LED and RD LED		Contents
SD	Blinking	Communicating correctly
	OFF	<ul style="list-style-type: none"> • Confirm that the power is supplied to the personal computer. • Confirm the personal computer and the PLC are connected properly with the specified cable. • Confirm that the communication settings, such as the COM number, and connected PLC are correctly set in the software. Refer to the software manual. • Please check whether the driver can be installed normally. Regarding confirmation, refer to Chapter 6.
RD	Blinking	Data receiving
	OFF	<ul style="list-style-type: none"> • Confirm that the power is supplied to PLC. • The PLC will not operate when a configuration that exceeds the 5 V DC or 24 V DC capacity is used. It will also be impossible to communicate normally. • Confirm that the specified cable is used to connect the personal computer and PLC. • Confirm that the communication settings, such as the COM number, connected PLC are correctly set in the software. Refer to the software manual. • Please check whether the driver can be installed normally. Regarding confirmation, refer to Chapter 6.

- When driver installation is required after already establishing USB communication.

→ This product requires USB Driver Installation for each USB port to be connected. Connect the product to a driver-installed USB port, or install the driver for the current port.

The driver is not installed properly if the driver of a different version has already been installed. To complete installation, uninstall the driver, and install again.

「电器电子产品有害物质限制使用标识要求」的表示方式

15 Note: This symbol mark is for China only.

含有有害6物质的名称, 含有量, 含有部品

本产品中所含有的有害6物质的名称, 含有量, 含有部品如下表所示。

部件名称		有害物质					
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
可编程控制器	外壳	○	○	○	○	○	○
	印刷基板	×	○	○	○	○	○

本表格依据J/T 11364的规定编制。

○: 表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572

规定的限量要求以下。

×: 表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T

26572规定的限量要求。

基于中国标准法的参考规格: GB/T15969.2

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty Exclusion of loss in opportunity and secondary loss from warranty liability. Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

(1) Damages caused by any cause found not to be the responsibility of Mitsubishi.

(2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.

(3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.

(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.

- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.

- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN



Programmable Controller



FX-USB-AW

USER'S MANUAL



Table with Manual Number, Revision, and Date

This manual describes the part names, dimensions, mounting, and specifications of the product.

Registration: Microsoft® Windows® and Windows Vista® are either registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries.

Effective March 2018 Specifications are subject to change without notice.

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Safety Precautions

This manual classifies the safety precautions into two categories:

WARNING and CAUTION

Warning and Caution boxes with descriptions of hazardous conditions and injury risks.

Depending on the circumstances, procedures indicated by CAUTION may also cause severe injury.

Associated Manuals

Table listing manual names, manual numbers, and descriptions for associated manuals.

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from whom you purchased your product.

Notification of CE marking

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification complies with the following standards.

This product is designed for use in industrial applications.

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Models: Products manufactured from August 1st, 2004.

Table detailing Electromagnetic Compatibility Standards (EMC) and their remarks.

Notes for compliance to EMC regulation. It is necessary to install the FX-USB-AW in a shielded metal control panel.

1. Outline

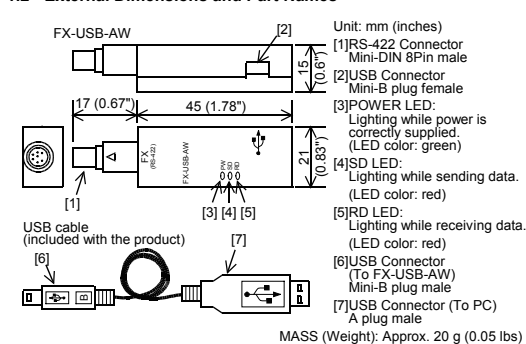
The FX-USB-AW is a RS-422/USB conversion interface unit to connect the FX Series PLC to a personal computer with USB ports.

1.1 Incorporated Items

Verify that the following product and items are included in the package:

Product and Included items list.

1.2 External Dimensions and Part Names



2. Specifications

Installation Precautions box with a CAUTION symbol and text regarding environmental conditions and product damage.

2.1 General Specifications

The general specifications are equivalent to the PLC main unit. For general specifications, refer to the manual of the PLC main unit.

2.2 Performance Specifications of FX-USB-AW

Table of Performance Specifications including Current consumption, Level Conversion, Baud Rate, and Transmission standard.

2.3 USB Cable Specifications

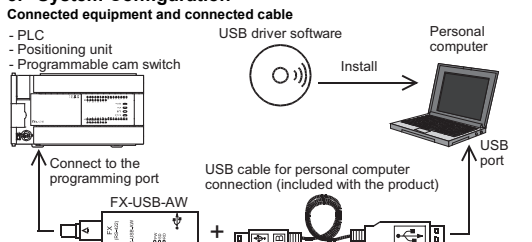
Table of USB Cable Specifications including Signal name and Length of cable.

2.4 System Requirements

Table of System Requirements for OS and Software.

- List of footnotes (1-10) providing detailed notes on system requirements and software installation.

3. System Configuration



5.1 Windows® 98, Windows® 98SE, Windows® Millennium Edition, Windows® 2000, and Windows® XP

Please install the driver with the following procedure. The installation procedure is explained when connecting to a personal computer with Windows® XP.

- List of installation methods for Windows 98, 98SE, Millennium Edition, and Windows 2000.

1) When the USB cable is connected to the personal computer, the following screen is displayed.



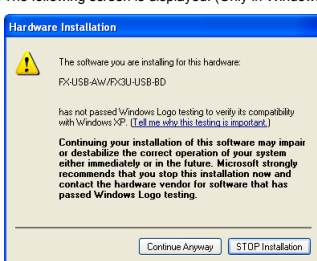
Insert the included CD-ROM into the personal computer's CD-ROM drive. Click [Next >].

If using Windows® 98 or Windows® 98SE A window to select the location of the installation files will appear.

Ver. 1.20 or later Please select "Include this location in the search", and install by specifying the "Win2000_ME_98" directory in the CD-ROM drive.

Ver. 1.10 Please select "Include this location in the search", and install by specifying the "WinXP_2000_ME_98" directory in the CD-ROM drive.

2) The following screen is displayed. (Only in Windows® XP)



Click [Continue Anyway].

3) The completion screen is displayed. Click [Finish].

4) The following screen is displayed.



Click [Next >]. The installation of the USB Serial Port software will begin.

5) The screen of 2) is displayed. (Only in Windows® XP) Click [Continue Anyway].

6) The completion screen is displayed. Click [Finish].

5.2 Windows Vista®, Windows® 7, Windows® 8/8.1, Windows® 10

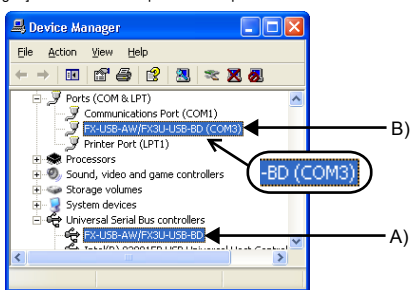
For the installation procedure of the driver, refer to the following manual. → FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition

6. Installation Confirmation of Driver

Procedure for confirming the installation of the driver is described below. Please perform the following procedure, where the FX-USB-AW is connected to the personal computer.

Windows® XP example follows.

- Step-by-step instructions for installation confirmation in Windows XP, including steps for Windows Vista and Windows 7.



Check following:

- Checklist for device status: 1) "FX-USB-AW/FX3U-USB-BD" is displayed at A... 2) "FX-USB-AW/FX3U-USB-BD (COM*)" is displayed at B...

Identification result:

- Results of device identification checks, including instructions for normal and non-normal installation scenarios.

7. Uninstalling Driver

For the uninstallation procedure of the driver, refer to the following manual. → FX-USB-AW/FX3U-USB-BD User's Manual - USB Driver Installation Edition

8. Caution on Use

WARNING box regarding safety precautions before modifying or disrupting the program in operation.

CAUTION box regarding safety precautions for disassembling or modifying the PLC.

CAUTION box regarding safe disposal of electronic waste.

CAUTION box regarding transportation and storage precautions for the precision instrument.

- Additional safety warnings and instructions for connecting the device to a personal computer.

9. Troubleshooting

If communication cannot be established between the PLC (as well as a positioning unit or a programmable cam switch) and a PC using the FX-USB-AW, confirm the following status by checking the POWER LED, SD LED, and RD LED in the FX-USB-AW.

Table showing the status of POWER LED, SD LED, and RD LED and their corresponding contents for troubleshooting.

Table showing connected equipment, baud rates, and cable specifications for various FX models.

*1 FX1C Series PLC specification details for I/O, wiring, installation, and maintenance can only be found in the Japanese Manual.

4. Connecting Procedure

- Power off the PLC. 2) Connect the USB (Mini-B plug male) connector of the USB cable to the FX-USB-AW. 3) Connect the RS-422 (Mini-DIN 8Pin male) connector of the FX-USB-AW to the PLC. 4) Connect the USB (A plug male) connector of the USB cable to the personal computer.

5. Driver Installation

Please connect the USB cable to the personal computer. Install USB driver software from the included CD-ROM.

Caution

- List of caution items regarding installation order, driver installation, and USB port usage.

USB driver software (Ver. 1.70) folder structure

Folder structure listing for the USB driver software, including sub-folders for different Windows versions.