

# MITSUBISHI

PROGRAMMABLE CONTROLLERS

FX3U-232ADP

# Installation Manual



his manual describes the part names dimensions mounting and specifications of the product. Before use read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions

Store this manual in a safe place so that it can be taken out and read wheneve necessary. Always forward it to the end user Registration

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-ffective April 2013

Specifications are subject to change without notice.

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# Safety Precaution (Read these precautions before use.)

# This manual classifies the safety precautions into two categories:

### A WARNING and A CAUTION

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury. It is important to follow all precautions for personal safety.

# Associated Manuals

Manual name	Manual No.	Description
FX3S Series User's Manual - Hardware Edition	JY997D48601 MODEL CODE: 09R535	Explains the FX3S Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3GC Series User's Manual - Hardware Edition	JY997D45401 MODEL CODE: 09R533	Explains the FX3GC Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3U Series User's Manual - Hardware Edition	JY997D16501 MODEL CODE: 09R516	Explains the FX3U Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3UC Series User's Manual - Hardware Edition	JY997D28701 MODEL CODE: 09R519	Explains the FX3UC Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3S/FX3G/FX3GC/ FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.
FX Series User's Manual - Data Communication Edition	JY997D16901 MODEL CODE: 09R715	Explains N:N network, Parallel Link, Computer Link, Non-Protocol communication by RS and RS2 instructions/FX2N-232IF.

### Applicable standards

FX3U-232ADP units made in June, 2005 or later comply with the EC Directive (EMC Directive) and UL standards (UL, cUL). Further information can be found in the following manual. → FX3s Series Hardware Manual (Manual No. JY997D48301)

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→ FX3G Series Hardware Manual (Manual No. JY997D46001)
            → FX3GC Series Hardware Manual (Manual No. JY997D45201)
              \rightarrow FX<sub>3U</sub> Series Hardware Manual (Manual No. JY997D18801)
→ FX3UC (D. DS. DSS) Series Hardware Manual (Manual No. JY997D28601)
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 $\rightarrow$  FX3uc-32MT-LT-2 Hardware Manual (Manual No. JY997D31601) Regarding the standards that relate to the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product provider.

Attention · This product is designed for use in industrial applications.

- Note Manufactured by: Mitsubishi Electric Corporation 2-7-3 Marunouchi, Chivoda-ku, Tokvo, 100-8310 Japan
- Manufactured at: Mitsubishi Electric Corporation Himeii Works 840 Chivoda-machi, Himeii, Hvogo, 670-8677 Japan
- · Authorized Representative in the European Community: Mitsubishi Electric Europe B V
  - Gothaer Str. 8, 40880 Ratingen, Germany

### 1. Outline

The FX3U-232ADP communication special adapter (hereinafter called 232ADP) is a special adapter for RS-232C communication with a 9-pin D-Sub connector. The 232ADP is an isolated signal exchange unit used for RS-232C serial data communication between the PLC and an RS-232C device.

### 1.1 Communication Function

Communication type	Function
Computer link	Data transfer between the PLC and computer (specified as the master station) via dedicated protocol.
Non-protocol communication	Serial communication between the PLC and an RS-232C device via non-protocol.
Programming communication	Program transfer or monitoring enabled via the serial port of the 232ADP.
Remote maintenance	Program transfer or monitoring enabled via modem and phone line connected to the serial port of the 232ADP.

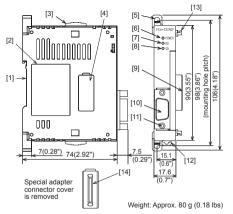
### 1.2 Incorporated Items

Verify that the following product and items are included in the package:

FX3u-232ADP communication special adapter Product

Accessories Installation manual (This manual)

### 1.3 External Dimensions and Part Names



- [1] DIN rail mounting groove (DIN rail: DIN46277)
- [2] Name plate
  - [3] Special adapter slide lock:
  - Used to connect additional special adapters onto the left side of this special adapter
  - Special adapter connector cover: [4]
  - Remove this cover to connect additional special adapters to the left side [5] Direct mounting hole:2 holes of 64.5 (0.18") (mounting screw: M4 screw) Not used when connecting to EX3GC/EX3UC Series PLC
  - [6] POWER LED (green): Lit while 5 V DC power is supplied from main unit.
  - [7] RD LED (red):
  - Lit while receiving data from connected RS-232C device.
  - [8] SD LED (red): Lit while sending data to connected RS-232C device
  - [9] Special adapter connector:
  - Used to connect this special adapter to PLC main unit or special adapter [10] RS-232C connector (9-pin D-Sub. male);

Connect RS-232C device to this RS-232C connector

- [11] Screws to fix the cable connector: Screw holes #4-40UNC (inch screw thread)
- [12] DIN rail mounting hook
- [13] Special adapter fixing hook

- [14] Special adapter connector: Used to connect communication or analog special adapters to the left side of the
- 2324 DD

### 1.4 Pin Configuration

The pin configuration of the RS-232C port on the 232ADP is as shown below.

J				
Screws to fix RS-232C connector	Pin No.	Signal	Name	Function
<b>O</b> AL	1	CD (DCD)	Receive carrier detection	Turns ON when carrier for data transfer is detected. (RS-232C device to 232ADP)
9 00000 6	2	RD (RXD)	Receive data	Receives data (RS-232C device to 232ADP)
Screw holes:	3	SD (TXD)	Send data	Sends data (232ADP to RS-232C device)
#4-40UNC (inch screw thread)	4	ER (DTR)	Send request	Turns ON when RS-232C equipment becomes ready for data transfer. (232ADP to RS-232C device)
	5	SG (GND)	Signal ground	Signal ground (232ADP to RS-232C device)
	6	DR (DSR)	Send enable	Turns ON when send request is given to RS-232C equipment (RS-232C device to 232ADP)
	7,8,9	Not use	d	

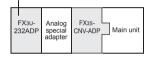
### 2. Channel Allocation

Up to two communication ports can be added to the main unit Refer to the following manual for equipment that occupies communication ports. → FX Series User's Manual - Data Communication Edition

### FX3S Series PLC

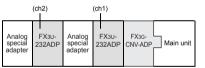
Communication port channels are automatically allocated

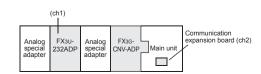




# EX3G Series PLC

Communication port channels are automatically allocated. 40-point, 60-point type









### FX3GC Series PLC

Communication port channels are automatically allocated. The communication special adapter closer to the main unit is ch1

	(cł	12)		(cł	11)	
Analog special adapter	1 2;	=X3U- 32ADP	Analog special adapter	2	FX3U- 32ADP	Main unit

### FX3U/FX3UC-32MT-LT(-2) Series PLC

Communication port channels are automatically allocated. The communication special adapter closer to the main unit is ch1.

Using one communication special adapter + communication expansion board

		(cł	12)			unication sion board (c	:h1)
Analog special adapter	Analog special adapter		FX3U- 32ADP	Analog special adapter	Analog special adapter	Main unit	

#### · Using two communication special adapters

		(ch2)			(ch	1) F	X3U-CNV-BD
Analog special adapter	Analog special adapter	FX3U- 232ADP	Analog special adapter	Analog special adapter	1 2:	=X3U- 32ADP	Main unit

### FX3UC (D, DS, DSS) Series PLC

Communication port channels are automatically allocated. The communication special adapter closer to the main unit is ch1.

		(ch2)				(ch1)			
Analog special adapter	Analog special adapter		FX3U- 32ADP	Analog special adapter	Analog special adapter		FX3U- 32ADP	Main unit	

How to obtain manuals For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

#### 3. Installation

For installation/uninstallation details, refer to the respective PLC User's manual Hardware Edition.

INSTALLATION PRECAUTIONS	
attempting installat	off all phases of the power supply externally before on or wiring work. y cause electric shock or damage to the product.
	y cause electric shock of damage to the product.
INSTALLATION	, <u> </u>

- dusts, corrosive gas (salt air, CI2, H2S, SO2, or NO2), finamable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions.
- If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur.
- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits.
   Failure to do so may cause fire, equipment failures or malfunctions.
- Panure to do so may cause tire, equipment failures or malfunctions.
  Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions

 Connect special adapter securely to their designated connectors. Loose connections may cause malfunctions.

### 3.1 Connection to the PLC

This section describes the connection method to the PLC (FX3U Series PLC is used for the following example).

For installation method to other PLCs, refer to the respective PLC User's manual Hardware Edition.

### Procedure

- Turn off the power.
   Disconnect all the cables connected to the PLC main unit and special adapter, and demount the main unit and special adapter mounted on DIN rail or
- mounted directly using screws. 2) Install an expansion board to the main unit.
- 3) Remove the special adapter connector cover on the expansion board (fig.A). When connecting this product to another special adapter, please replace the 'expansion board' in the above description with a 'special adapter' and perform the procedure as indicated

procedure as indicated. () Slide the special adapter slide lock () Slig B) of the main unit. When connecting this product to another special adapter, please replace the 'main unit' in the above description with a 'special adapter' and perform the procedure as

indicated. (Please replace the following procedures similarly.) 5) Connect the

- special adapter (fig.C) to the main unit as
- shown on the right.
- Slide back the special adapter slide lock (fig.B) of the main unit to fix the special



### **Connection precautions**

Connect all the high-speed I/O special adapters before connecting other special adapters when they are used in combination.

Do not connect a high-speed I/O special adapter on the left side of any special adapters other than other high-speed I/O special adapters.

4. Wiring

WIRING

For wiring details, refer to the following manual. → FX Series User's Manual - Data Communication Edition

WIRING PRECAUTIONS		
installation or wiring	ff all phases of the power supply externally before atte g work. y cause electric shock or damage to the product.	mpting

#### 

When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits Failure to do so may cause fire, equipment failures or malfunctions Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise: Do not bundle the main circuit line together with or lav it close to the main circuit, high-voltage line or load line. Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines 5. Specifications STARTUP AND MAINTENANCE **ACAUTION** PRECAUTIONS Do not disassemble or modify the PLC. Doing so may cause fire, equipment failures, or malfunctions. \* For repair, contact your local Mitsubishi Electric representative Do not drop the product or exert strong impact to it. Doing so may cause damage. DISPOSAL RECAUTIONS Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device. TRANSPORTATION AND **ACAUTION** STORAGE PRECAUTIONS The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify the operations of the product

### 5.1 Applicable PLC

Model name	Applicability
FX3S Series PLC	Ver. 1.00 or later (from first production)
FX3G Series PLC	Ver. 1.00 or later (from first production)
FX3GC Series PLC	Ver. 1.40 or later (from first production)
FX3U Series PLC	Ver. 2.20 or later (from first production)
FX3UC Series PLC	Ver. 1.00 or later (from first production)

The version number can be checked by monitoring D8001/D8101 as the last three digits indicate it.

## 5.2 General Specifications

Items other than the following are equivalent to the those of the PLC main unit. For general specifications, refer to the respective PLC User's manual Hardware Edition.

Item	Specification			
voltage	500 V AC, one minute	Between terminal block and ground terminal of		
Insulation resistance		PLC main unit		

# 5.3 Power Supply Specifications

Item	Specification				
Current consumption	30 mA 5 V DC power is supplied from the internal power supply of main unit.				
5.4 Performance	Specifications				
Item	Specification				
Transmission standard	Conforming to RS-232C				
Type of isolation	Photocoupler isolation				
Transmission distance	15 m (49'2") or less				
Connection method	9-pin D-Sub connector (male)				
Number of occupied I/O points	0 point (This number is not related to the maximum number of input/output points of the PLC.)				
Communication method	Full-duplex				
Baud rate	Computer Link, Non-Protocol Communication: 300/600/1200/2400/4800/9600/19200/38400 <sup>*1</sup> bps Programming Communication: 9600/19200/38400/57600/115200 bps Remote maintenance: 9600 bps				
Communication format	Computer Link (dedicated protocol: format 1/format 4), Non-Protocol Communication, Remote maintenance, and Programming communication				
LED display: LED color	Power: green, RD: red, SD: red				

\*1 Applicable for FX3U/FX3UC Series PLC Ver. 2.41 or later and FX3S/FX3G/FX3GC Series PLC.

> This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

#### Warranty

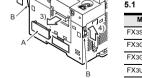
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# ⚠ For safe use

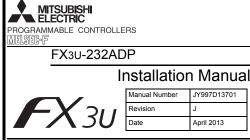
- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubish Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

# MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN







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# Safety Precaution (Read these precautions before use.)

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# MARNING and CAUTION.

WAR	NING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
CAU	TION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by **ACAUTION** may also cause severe injury. It is important to follow all precautions for personal safety

# Associated Manuals

Manual name	Manual No.	Description			
FX3S Series User's Manual - Hardware Edition	JY997D48601 MODEL CODE: 09R535	Explains the FX3S Series PLC specifications for I/O, wiring, installation, and maintenance.			
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.			
FX3GC Series User's Manual - Hardware Edition	JY997D45401 MODEL CODE: 09R533	Explains the FX3GC Series PLC specifications for I/O, wiring, installation, and maintenance.			
FX3U Series User's Manual - Hardware Edition	JY997D16501 MODEL CODE: 09R516	Explains the FX3U Series PLC specifications for I/O, wiring, installation, and maintenance.			
FX3∪C Series User's Manual - Hardware Edition	JY997D28701 MODEL CODE: 09R519	Explains the FX3UC Series PLC specifications for I/O, wiring, installation, and maintenance.			
FX3S/FX3G/FX3G/ FX3U/FX3UC Series Programming Manual Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.			
FX Series User's Manual - Data Communication Edition	JY997D16901 MODEL CODE: 09R715	Explains N:N network, Parallel Link, Computer Link, Non-Protocol communication by RS and RS2 instructions/FX2N-232IF.			

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

# 3. Installation

For installation/uninstallation details, refer to the respective PLC User's manual Hardware Edition.

attempting installation	ff all phases of the power supply externally before or wiring work. cause electric shock or damage to the product.
NSTALLATION RECAUTIONS	
PLC main unit manua Never use the produi dusts, corrosive ga vibration or impacts, and wind. If the product is used deterioration or dama When drilling screw in not enter the ventilati Failure to do so may Do not touch the com Doing so may cause Connect special adag	tin areas with excessive dust, oily smoke, conductive s (salt air, Cl2, H2S, SO2, or NO2), flammable gas, or expose it to high temperature, condensation, or rain l in such conditions, electric shock, fire, malfunctions, ge may occur. noles or wiring, make sure cutting or wire debris does

# used for the following example). For installation method to other PLCs, refer to the respective PLC User's manual Hardware Edition

- The Ward E Landon.
   Procedure
   1) Turn off the power.
   Disconnect all the cables connected to the PLC main unit and special adapter,
   and demount the main unit and special adapter mounted on DIN rail or
   The discrimination screens. mounted directly using screws.
- Install an expansion board to the main unit. For the expansion board installation procedure, refer to the following manual: → FXay Series User's Manual Hardware Edition

   Remove the special adapter connector cover
   The moving here def (en 0)
   - In Colegen
- on the expansion board (fig.A).

# Applicable standards

FX3U-232ADP units made in June, 2005 or later comply with the EC Directive (EMC Directive) and UL standards (UL, cUL). Further information can be found in the following manual → FX3S Series Hardware Manual (Manual No. JY997D48301)

→ FX3s Series Hardware Manual (Manual No. J 1937 D46301) → FX3s Series Hardware Manual (Manual No. J 1937 D46301) → FX3s Series Hardware Manual (Manual No. J 1937 D46301) → FX3u Series Hardware Manual (Manual No. J 1937 D18801) → FX3u Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc 2(D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc 2(D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc 2(D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc 2(D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc 2(D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS, DSS) Series Hardware Manual (Manual No. J 1937 D18801) → FX3uc (D, DS) Series

Attention This product is designed for use in industrial applications.

Note

- Manufactured by: Mitsubishi Electric Corporation 2-7-3 Marunouchi, Chiyoda-ku, Tokyo, 100-8310 Japan
- Manufactured at: Mitsubishi Electric Corporation Himeji Works 840 Chiyoda-machi, Himeji, Hyogo, 670-8677 Japan
- · Authorized Representative in the European Community: Mitsubishi Electric Europe B.V.
  - Gothaer Str. 8, 40880 Ratingen, Germany

# 1. Outline

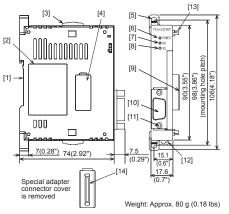
The FX3U-232ADP communication special adapter (hereinafter called 232ADP) is a special adapter for RS-232C communication with a 9-pin D-Sub connector. The 232ADP is an isolated signal exchange unit used for RS-232C serial data communication between the PLC and an RS-232C device.

### 1.1 Communication Function

Communication type	Function
Computer link	Data transfer between the PLC and computer (specified as the master station) via dedicated protocol.
Non-protocol communication	Serial communication between the PLC and an RS-232C device via non-protocol.
Programming communication	Program transfer or monitoring enabled via the serial port of the 232ADP.
Remote maintenance	Program transfer or monitoring enabled via modem and phone line connected to the serial port of the 232ADP.

### 1.2 Incorporated Items

	Verify that the following product and items are included in the package:					
	Product	FX3U-232ADP communication special adapter				
Accessories Installation manual (This ma		Installation manual (This manual)				



[1] DIN rail mounting groove (DIN rail: DIN46277)

[2] Name plate [3]

- Special adapter slide lock: Used to connect additional special adapters onto the left side of this special adapter
- Special adapter connector cover [4] Remove this cover to connect additional special adapters to the left side
- Direct mounting hole: 2 holes of  $\phi$ 4.5 (0.18") (mounting screw: M4 screw) Not used when connecting to FX3GC/FX3UC Series PLC. [5]
- POWER LED (green): Lit while 5 V DC power is supplied from main unit. [6]
- [7] RD LED (red): Lit while receiving data from connected RS-232C device.
   [8] SD LED (red): Lit while sending data to connected RS-232C device.

[9] Special adapter connector: Used to connect this special adapter to PLC main unit or special adapter.
 [10] R5-232C connector (9-pin D-Sub, male): Connect RS-232C device to this RS-232C connector

[11] Screws to fix the cable connector: Screw holes #4-40UNC (inch screw thread) [12] DIN rail mounting hook

[13] Special adapter fixing hook

[14] Special adapter connector: Used to connect communication or analog special adapters to the left side of the 232ADP

# 1.4 Pin Configuration

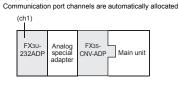
he pin configuration of the RS-232C port on the 232ADP is as shown below.						
RS	Screws to fix RS-232C connector		Signal	Name	Function	
	ته	1	CD (DCD)	Receive carrier detection	Turns ON when carrier for data transfer is detected. (RS-232C device to 232ADP)	
5 00000	6	2	RD (RXD)	Receive data	Receives data (RS-232C device to 232ADP)	
ر مح	rew holes:	3	SD (TXD)	Send data	Sends data (232ADP to RS-232C device)	
#4 (in	rew noies: -40UNC ich screw read)	4	ER (DTR)	Send request	Turns ON when RS-232C equipment becomes ready for data transfer. (232ADP to RS-232C device)	
		5	SG (GND)	Signal ground	Signal ground (232ADP to RS-232C device)	
		6	DR (DSR)	Send enable	Turns ON when send request is given to RS-232C equipment (RS-232C device to 232ADP)	
		7,8,9	Not use	d		

# 2. Channel Allocation

Up to two communication ports can be added to the main unit. Refer to the following manual for equipment that occupies communication ports

→ FX Series User's Manual - Data Communication Edition

## FX3S Series PLC

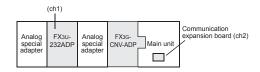


# FX3G Series PLC

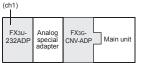
mmunication port channels are automatically allocated. 40-point, 60-point type





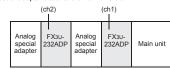


14-point, 24-point type



# FX3GC Series PLC

Communication port channels are automatically allocated. The communication special adapter closer to the main unit is ch1.



### FX3U/FX3UC-32MT-LT(-2) Series PLC

Communication port channels are automatically allocated. The communication special adapter closer to the main unit is ch1.

mų	y one com	municatio	ii speciai e	auapter	communic	auon expansio	511 0
			(ch2)			munication nsion board (c	h1)
	Analog special adapter	Analog special adapter	FX3U- 232ADP	Analog special adapter	Analog special adapter	Main unit	

· Using two communication special adapters



# FX3UC (D, DS, DSS) Series PLC

cally allocated. The communicat Communication port channels are automatic special adapter closer to the main unit is ch1.

(ch2)					(cł	n1)		
Analog special adapter	Analog special adapter		FX3U- 32ADP	Analog special adapter	Analog special adapter		FX3U- 32ADP	Main unit

WIRING PRECAUTIONS	
installation or wiring	all phases of the power supply externally before attemp work. cause electric shock or damage to the product.
WIRING PRECAUTIONS	
<ul> <li>Make sure to observ the machinery or ac influence of noise:         <ul> <li>Do not bundle thh circuit, high-volta Otherwise, noise</li> <li>As a guideline, la</li> </ul> </li> </ul>	cause fire, equipment failures or malfunctions. e the following precautions in order to prevent any damag scidents due to abnormal data written to the PLC under e main circuit line together with or lay it close to the main ge line or load line. disturbance and/or surge induction are likely to take place y the control line at least 100mm (3.94 <sup>+</sup> ) or more away fror righ-voltage lines.
5. Specification	S
STARTUP AND MAINTENANCE PRECAUTIONS	
* For repair, contact	fire, equipment failures, or malfunctions. your local Mitsubishi Electric representative. Juct or exert strong impact to it.

Item	Specification				
Current consumption	30 mA 5 V DC power is supplied from the internal power supply o main unit.				
5.4 Performance	Specifications				
Item	Specification				
Transmission standard	Conforming to RS-232C				
Type of isolation	Photocoupler isolation				
Transmission distance	15 m (49'2") or less				
Connection method	9-pin D-Sub connector (male)				
Number of occupied I/O points	0 point (This number is not related to the maximum number of input/output points of the PLC.)				
Communication method	Full-duplex				
Baud rate	Computer Link, Non-Protocol Communication: 300/600/1200/2400/4800/9600/19200/38400 <sup>°1</sup> bps Programming Communication: 9600/19200/38400/57600/115200 bps Remote maintenance: 9600 bps				
Communication format	Computer Link (dedicated protocol: format 1/format 4), Non-Protocol Communication, Remote maintenance, and Programming communication				
LED display: LED color	Power: green, RD: red, SD: red				

\*1 Applicable for FX3U/FX3UC Series PLC Ver. 2.41 or later and FX3S/FX3G/FX3GC Series PLC.

# 4 Wirin

cessories Ins

# 1.3 External Dimensions and Part Names

[1] -

When connecting this product to another special adapter, please replace the 'expansion board' in the above description with a 'special adapter' and perform the procedure as indicated.

4) Slide the special adapter slide lock (fig.B) of the main unit.

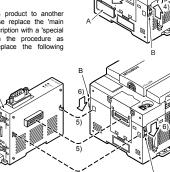
(thg.B) of the main unit. When connecting this product to another special adapter, please replace the 'main unit' in the above description with a 'special adapter' and perform the procedure as indicated. (Please replace the following procedures similarly.)
5) Connect the special adapter

special adapter (fig.C) to the main unit as

shown on the

right. 6) Slide back the special adapter slide lock (fig.B) of the main uni to fix the special

adapter (fig.C)



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#### Connection precautions

Connect all the high-speed I/O special adapters before connecting other special adapters when they are used in combination Do not connect a high-speed I/O special adapter on the left side of any special adapters other than other high-speed I/O special adapters

Failure to do so may cause failures in the product. After transportation, verify the operations of the product.

Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

## 5.1 Applicable PLC

TRANSPORTATION AND STORAGE PRECAUTIONS

Model name	Applicability
FX3S Series PLC	Ver. 1.00 or later (from first production)
FX3G Series PLC	Ver. 1.00 or later (from first production)
FX3GC Series PLC	Ver. 1.40 or later (from first production)
FX3U Series PLC	Ver. 2.20 or later (from first production)
FX3UC Series PLC	Ver. 1.00 or later (from first production)

The version number can be checked by monitoring D8001/D8101 as the last three digits indicate it

# 5.2 General Specifications

Items other than the following are equivalent to the those of the PLC main unit. For general specifications, refer to the respective PLC User's manual Ha Edition. Hardware

Item	Specification	
Dielectric withstand voltage	500 V AC, one minute	Between terminal block and ground terminal of PLC main unit
Insulation resistance	5 MO or more by 500 V DC	

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# ▲ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electri power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

# MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN