



Side A JAPANESE
Side B ENGLISH

FX3G-422-BD

INSTALLATION MANUAL

Manual Number	JY997D32101
Revision	H
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This manual describes the part names, dimensions, mounting, and specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions. Store this manual in a safe place so that it can be taken out and read whenever necessary. Always forward it to the end user.

Registration:
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Effective October 2017
Specifications are subject to change without notice.
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Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

WARNING and **CAUTION**

WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by **CAUTION** may also cause severe injury. It is important to follow all precautions for personal safety.

Associated Manuals

Manual name	Manual No.	Description
FX3S Series User's Manual - Hardware Edition	JY997D48601 MODEL CODE: 09R535	Explains the FX3S Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3S/FX3G/FX3GC/FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.
FX Series User's Manual - Data Communication Edition	JY997D16901 MODEL CODE: 09R715	Explains N:N network, Parallel Link, Computer Link, Non-Protocol communication by RS and RS2 instructions/FX2N-232IF.

This manual describes the specifications and installation details for the FX3G-422-BD. For wiring with communication equipment, system configuration, communication settings, and program examples, refer to the "FX Series User's Manual - Data Communication Edition".

How to obtain manuals
For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

Applicable standards

FX3G-422-BD units made in November, 2008 or later comply with the EC Directive (EMC Directive). Further information can be found in the following manual.
→ FX3S Series Hardware Manual (Manual No. JY997D48301)
→ FX3G Series Hardware Manual (Manual No. JY997D46001)

Attention
This product is designed for use in industrial applications.

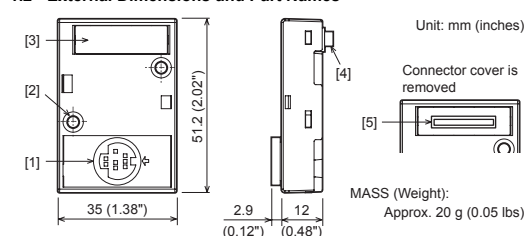
1. Outline

FX3G-422-BD is an expansion board with a port for connecting a programming tool, or GOT.

1.1 Incorporated Items

Product	RS-422 communication expansion board FX3G-422-BD
Included items	<ul style="list-style-type: none"> M3×8 tapping screws for installation: 2 pcs. Side cover Installation Manual (This manual)

1.2 External Dimensions and Part Names



- [1]Port for connecting RS-422 equipment
- [2]Mounting holes (2-φ3.2)
- [3]Connector cover
- [4]Main unit connector
- [5]Memory cassette/Display module connector

2. Installation

INSTALLATION PRECAUTIONS **WARNING**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

INSTALLATION PRECAUTIONS **CAUTION**

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂, or NO₂), flammable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions, deterioration or damage may occur.
- Use screwdrivers carefully when performing installation work, thus avoiding accident or product damage.
- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits. Failure to do so may cause fire, equipment failures or malfunctions.
- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect expansion board securely to their designated connectors. Loose connections may cause malfunctions.

For the installation, refer to the following manual.
→ FX3S Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition

3. Specifications

STARTUP AND MAINTENANCE PRECAUTIONS **CAUTION**

- Do not disassemble or modify the PLC. Doing so may cause fire, equipment failures, or malfunctions. * For repair, contact your local Mitsubishi Electric representative.
- Do not drop the product or exert strong impact to it. Doing so may cause damage.

DISPOSAL PRECAUTIONS **CAUTION**

- Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

TRANSPORTATION AND STORAGE PRECAUTIONS **CAUTION**

- The product is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing palettes. Failure to do so may cause failures in the product. After transportation, verify operation of the product and check for damage of the mounting part, etc.

3.1 Applicable PLC

Model name	Applicability
FX3S Series PLC	Ver. 1.00 or later (from first production)
FX3G Series PLC	Ver. 1.00 or later (from first production)

- The number of connectable expansion boards varies depending on the main unit as follows:
FX3S, FX3G-14M□, FX3G-24M□ Main units : 1 unit
FX3G-40M□, FX3G-60M□ Main units : 2 units
Never stack up two or more expansion boards.
- For details on the system configuration, refer to the following manual.
→ FX Series User's Manual - Data Communication Edition

3.2 General Specifications

The general specifications are equivalent to the PLC main unit. For general specifications, refer to the following manuals. However, since the product is not isolated between communication lines and the CPU of main unit, please do not perform any dielectric withstand voltage tests or insulation resistance tests to this product.
→ FX3S Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition

3.3 Communication specifications

Item	Specification
Transmission standard	In conformance to RS-422
Maximum transmission distance	50 m (164 ft) maximum
Connection method	8-pin MINI DIN (female)
Communication method	Half-duplex
Communication format	Programming communication
Baud rate	Programming Communication: 9600/19200/38400/57600/115200 bps
Insulation	Not insulated (Between communication line and CPU)

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(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.