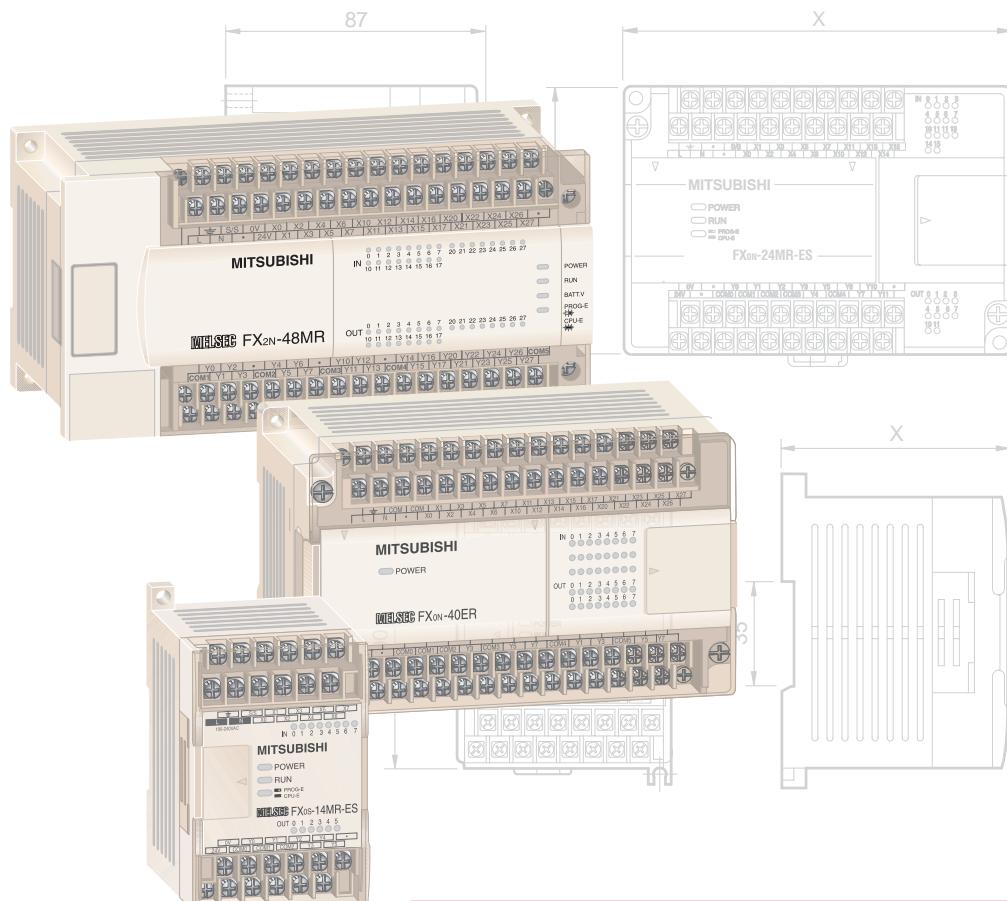


MELSEC FXOs, FXOn, FX2N



Technical Catalogue

2000

New Items in this Catalogue

**New Products
04/00**



MELSEC FX2N

Temperature control module FX2N-2LC for reading temperature signals from thermocouples and platinum resistance thermometer bulbs.

Positioning modules FX2N-10GM and FX2N-20GM with pulse chain output for the controlling of step motors and servo drives.



Programming

New program version 3.0 for MELSEC ProfiMap with expanded functionality within the network programming and configuration.

Further Publications within the PLC Range

**Technical
Catalogues**



AnU, QnA Series Technical Catalogue

Product catalogue for programmable logic controllers and accessories for the MELSEC A and Q series (art no. 61747)



QnAS, AnS Series Technical Catalogue

Product catalogue for programmable logic controllers and accessories for the MELSEC AnS and QnAS series (art. no. 59085)



HMI Technical Catalogue

Product catalogue for operator terminals, supervision software and accessories (art. no. 68542)



About this product catalogue

This catalogue is periodically updated due to product range enlargement, technical changes or new or changed features. For actual information about updates, changes, news or even support matters please contact the MITSUBISHI MEL-FAX faxback system (fax: +49 2102 486-485 or -790) or have a look at the MITSUBISHI ELECTRIC web pages under www.mitsubishi-automation.com. Both media are nearly daily updated and available in two languages.

Texts, figures and diagrams shown in this product catalogue are intended exclusively for explanation and assistance in planning and ordering the programmable logic controllers of the MELSEC FX0s, FX0N and FX2N series and the associated accessories. Only the manuals supplied with the modules are relevant for installation, commissioning and handling of the controllers and the accessories. The information given in this documentation must be read before installation and commissioning of the modules.

Should questions arise with regard to the planning of modules described in this product catalogue, do not hesitate to contact the german branch of the MITSUBISHI ELECTRIC EUROPE B.V. in Ratingen or one of its distributors (see cover page).

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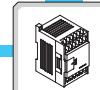
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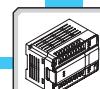
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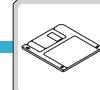
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The MELSEC FX Family

Description

The MELSEC FX family includes a very comprehensive range of base and expansion modules, enabling you to configure a customised system tailored to your precise requirements.

Depending on your application and control needs you can choose from the small, attractively-priced, "stand-alone" MELSEC FXOs series, the expandable FXON series or the more powerful FX2N series.

The FXON and FX2N series are both a good choice for plant installations because their expansion options enable them to grow with the needs of your application.

Network integration is also supported, making it possible for your FX controllers to communicate with other PLCs, controllers and MMIs. The PLC systems can be configured as local stations in MITSUBISHI networks, and as slave stations in open networks (PROFIBUS/DP).

In addition to this, the controllers of the MELSEC FXON/FX2N series also support integration in multidrop and peer-to-peer network configurations.

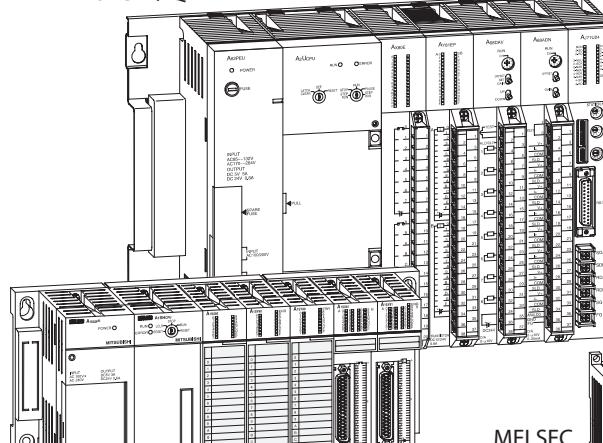
All FX systems are members of the great MELSEC family of PLCs, in which all systems are compatible with one another.

Special features:

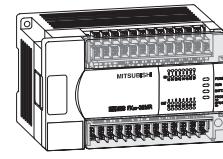
- Expandable from 10 – 256 I/Os
- Compact, robust design
- Extensive communications support
- Simple installation
- Custom configuration for the needs of existing systems
- Innovative, "future-proof" technology protects your investment

- Worldwide standards
- Quality products manufactured in facilities with ISO 9001 certified quality management systems and subject to special manufacturers' standards

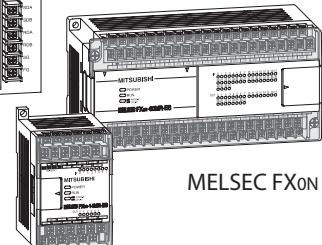
MELSEC A / Q



MELSEC FX2N



MELSEC FX0s



MELSEC FXON

MELSEC AnS/QnAS

Expandability and power

The MELSEC FX family is highly flexible, enabling fast and efficient configuration and programming for the application at hand.

It is the ideal choice, no matter whether you need to install a simple control application requiring up to 30 I/Os (FX0s) or a demanding, complex system with up to 256 I/O points (FX2N).

The capacity of the CPUs of the FXON/FX2N series can be expanded with memory cassettes. Non-volatile memory cassettes with a capacity of up to 16K program steps are available for reliable, long-term storage of your PLC projects. In addition to the other advantages this enables you to switch programs at very short notice, simply by replacing a cassette.

There are three series in the MELSEC FX family, each of which is designed for a different application profile:

● The FX0s series

The MELSEC FX0s series is the inexpensive entry to the MELSEC FX family. With its small dimensions it is also an excellent alternative to relay/contactor control configurations.

● The FXON series

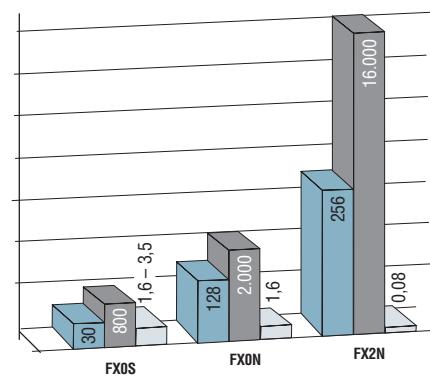
The CPUs of the FXON series offer more power than the FX0s series, plus modular expansion capabilities. You can choose from I/O expansion modules and special function modules for a wide variety of applications.

● The FX2N series

The new FX2N series complements the existing FX family and replaces the successful FX series. It gives you the freedom of modular expandability, with a wide selection of expansion modules and special function modules. The FX2N is also one of the fastest PLC systems available, with a

cycle time of just 0,08 µs per logical instruction.

Thus the FX2N series gives you the most powerful CPU for your application and combines all benefits of a compact PLC system with the performance of a modular PLC system.



■ No. of inputs/outputs
■ Program steps

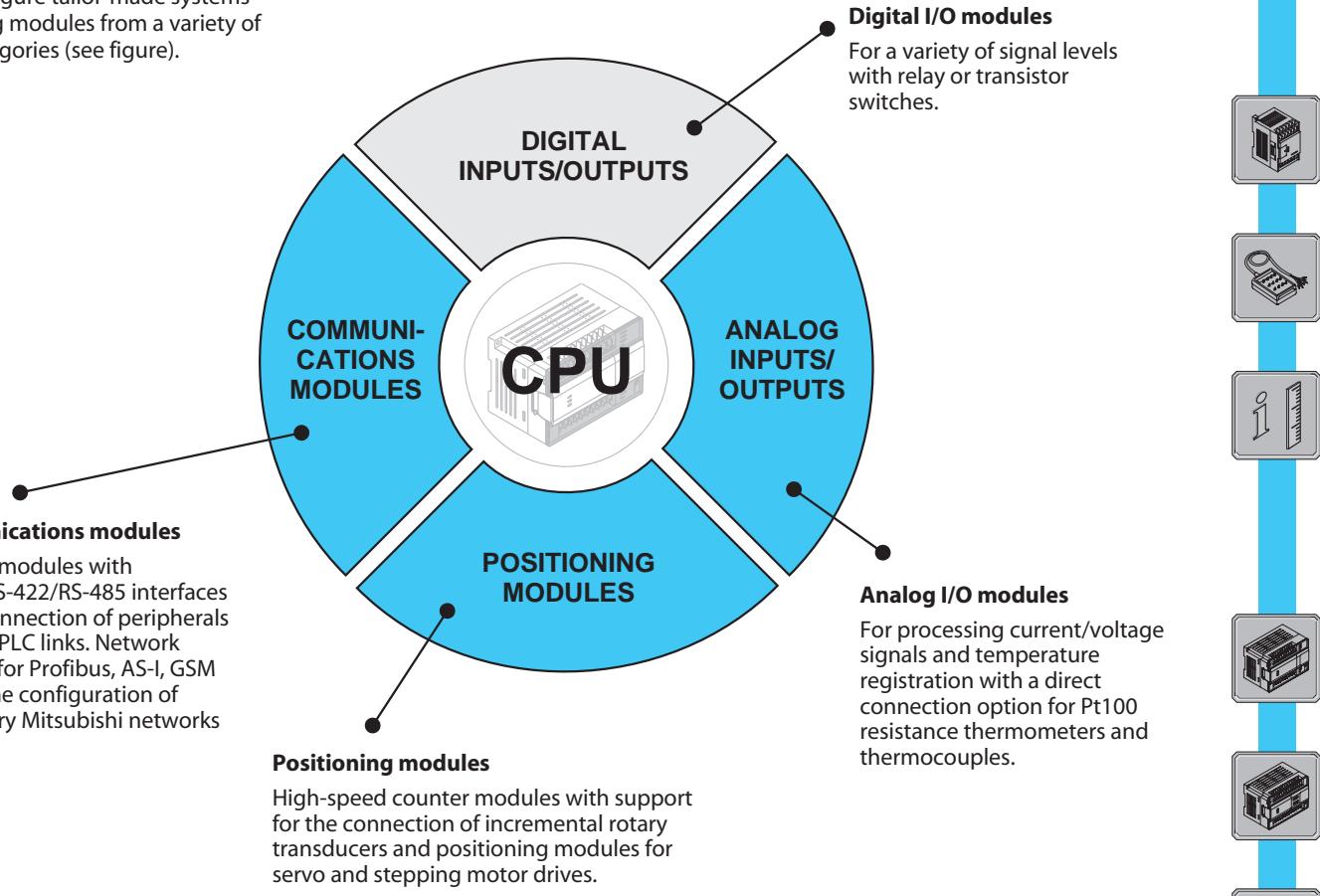
■ Cycle time (µs)

Features

The modular design of the FX0N/FX2N series makes it extremely flexible, enabling it to be used for a very broad range of applications.

You can configure tailor-made systems by combining modules from a variety of different categories (see figure).

All modules are electrically isolated from their environment with optocouplers for maximum reliability.



Digital and special function modules – configuration

The options for using digital and special function modules are dictated by CPU used in the system.

When calculating the number of special function modules you can use in a system you must take both the number of digital modules and the maximum number of special function modules that can be used into account.

The table on the right provides a simplified guide to the number of modules you can use in each system type. More detailed information and the basic principles of system configuration can be found on page 21 ff.

CPU type	System restrictions
FX0S	Stand-alone PLC with 10 / 14 / 20 or 30 I/Os; no special function modules
FX0N	PLC with max. 128 I/Os; max. 2 special function modules supported
FX2N	PLC with max. 256 I/Os; max. 8 special function modules

Handling



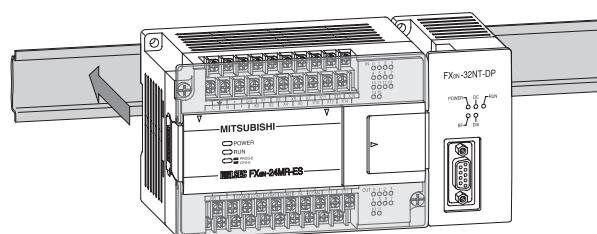
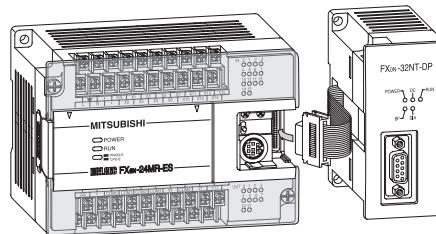
Installation

Handling and installation of the modules are very simple.

All modules are fitted with an integrated DIN adapter for snap-on installation on DIN rail systems.

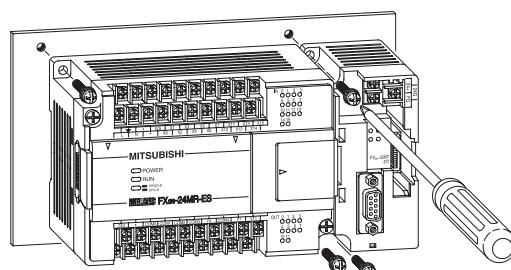
If you wish, the modules can also be installed normally on flat surfaces with screw fastenings.

In the FXon and FX2N series all connections between the CPU's system bus and the expansion and special function modules are made with the standard flat ribbon cable. No other internal system wiring is required for connecting the CPU and modules.



Wiring

All external wiring is connected to the standard cable terminals to the screw terminals on the modules. The entire terminal block has a cover which provides protection against short circuits and inadvertent contact.

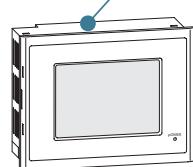
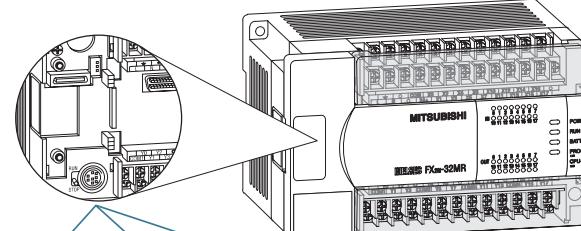


Programming

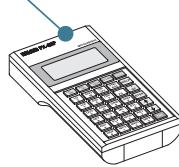
All CPUs have a standardised programming interface for connection of a programming unit or a personal computer.

Simple control tasks can be programmed directly using hand-held programming units, the control units of the FX-DU series or the programming tool MELSEC MEDOC FX/WIN. In addition to this the CPUs can also be programmed with the MELSEC MEDOC *plus* software package, which runs on a normal PC. This powerful programming environment can be used to create large application programs conforming to the IEC 1131.3 standard.

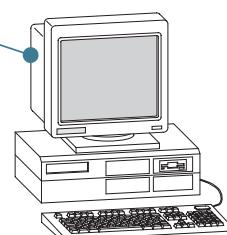
Multi-functional interfaces



Graphic operator terminal



Hand-held programming unit



PC with programming and process supervision software

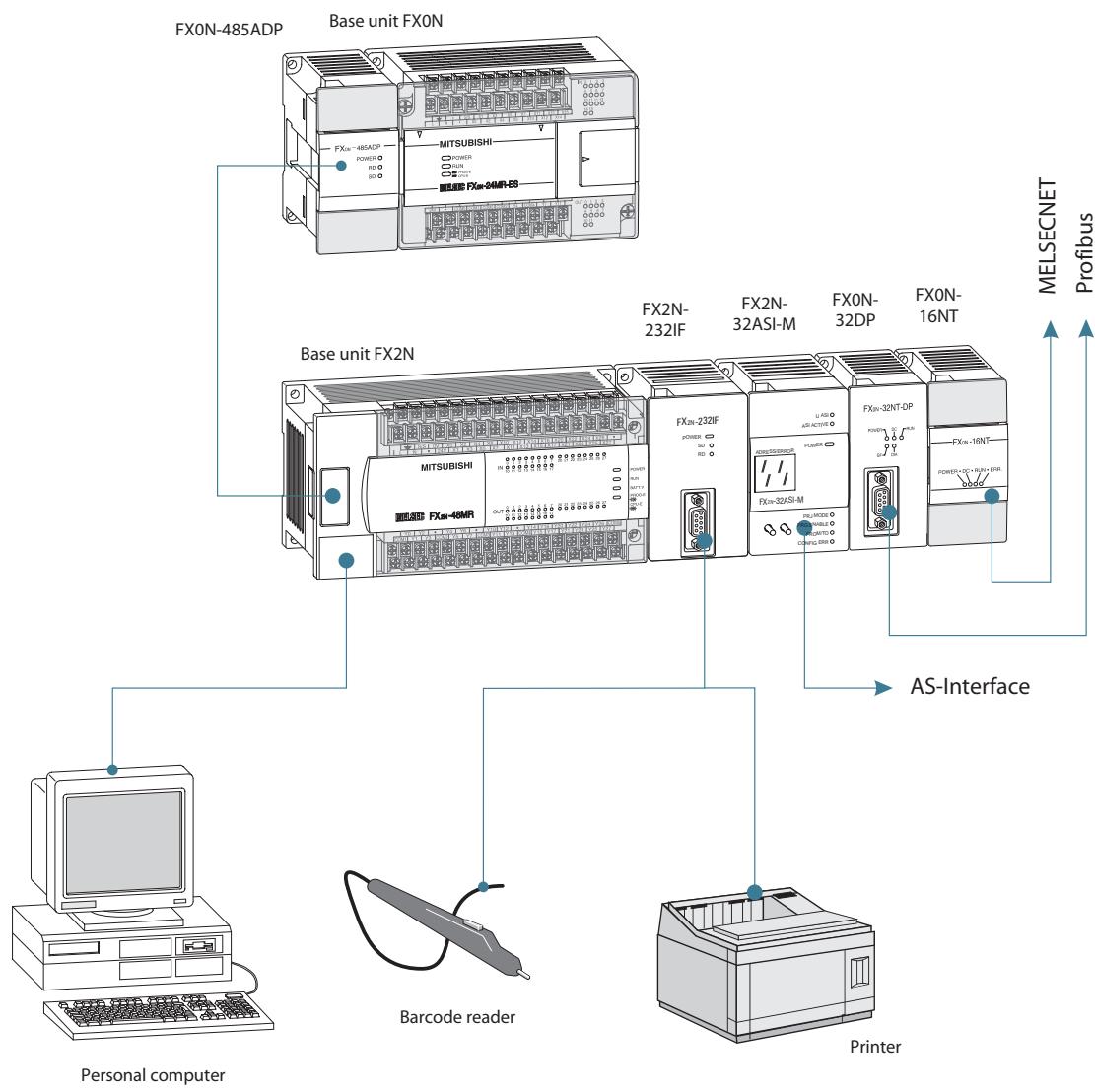
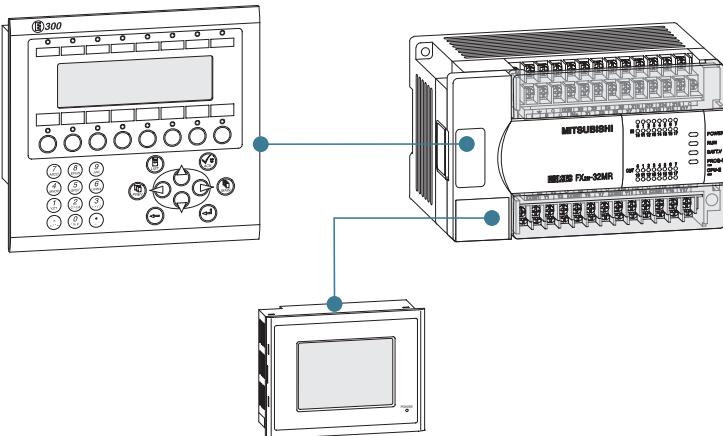
Process visualisation

For more effective supervision of machines and processes you can configure a process visualisation system as a hardware or software solution with partial or full graphical support. Process visualisation products available from Mitsubishi include a variety of different operator terminals and the powerful MX-SCADA process visualisation software package.

Peripherals

Separate interface modules enable the connection of output devices such as printers and also a variety of input devices such as barcode readers. Optional plug-in interfaces support the connection of additional programming or operator terminals, as well as the realization of various serial links.

A range of special communications modules are also available for integration of your PLC systems in a variety of networks.





MELSEC Networks

TCP/IP ETHERNET

Ready for immediate operation with the worldwide standard TCP/IP protocol. A PC connected to the Ethernet has full access to all PLCs in the MELSECNET, all the way down to the I/Os on the production level.

MELSECNET/10 und -NET(II)

Low-cost cabling, brilliantly simple set-up and maximum availability thanks to redundancy and Floating Master. The max. coverage is up to 30 km.

MELSECNET/B

A cost-effective alternative within the production level. Enables implementation of easily-manageable configurations for complex applications by means of distributed intelligence.

CC-Link

The network for the control and I/O level comprises capabilities like real-time processing and distributed intelligence. Modules of third party manufacturers can be integrated.

MELSEC I/O-LINK.

Remote module distribution to the machine. Devices of third party manufacturers can be integrated. Cabling with twisted pair cable in a tree structure.

MELSEC FX Peer-to-Peer

The PPN construction enables a network for up to 8 FX2N and FX0N controllers as clients.

The max. coverage is up to 500 m. A standard twisted-pair cable can be used as the communications media.

COMMAND LEVEL

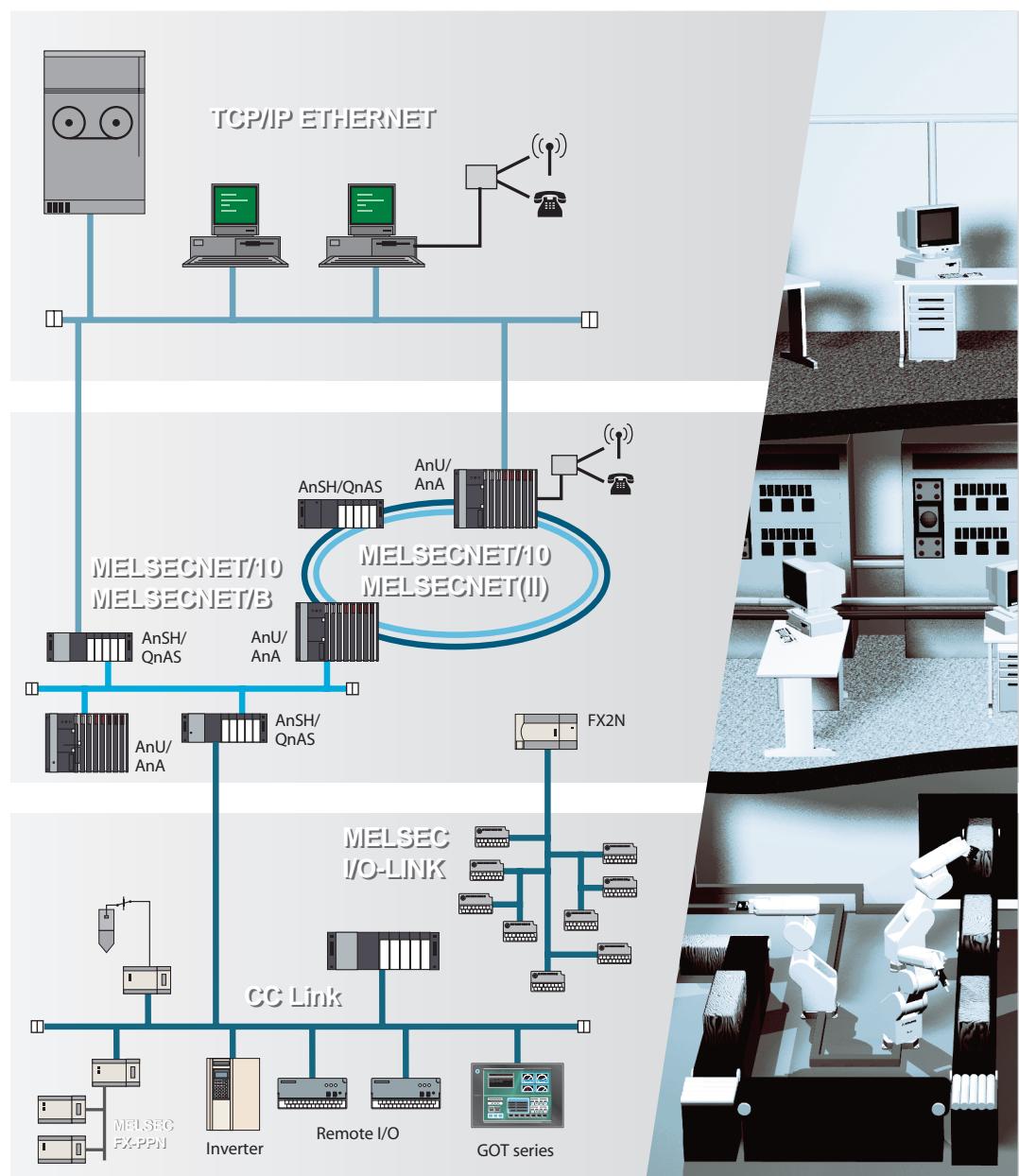
TCP/IP ETHERNET

CONTROL LEVEL

MELSECNET/10
MELSECNET(II)
MELSECNET/B

PRODUCTION LEVEL

CC-Link
MELSEC I/O-LINK
MELSEC FX PPN



Open Networks

MAP 3.0 ETHERNET

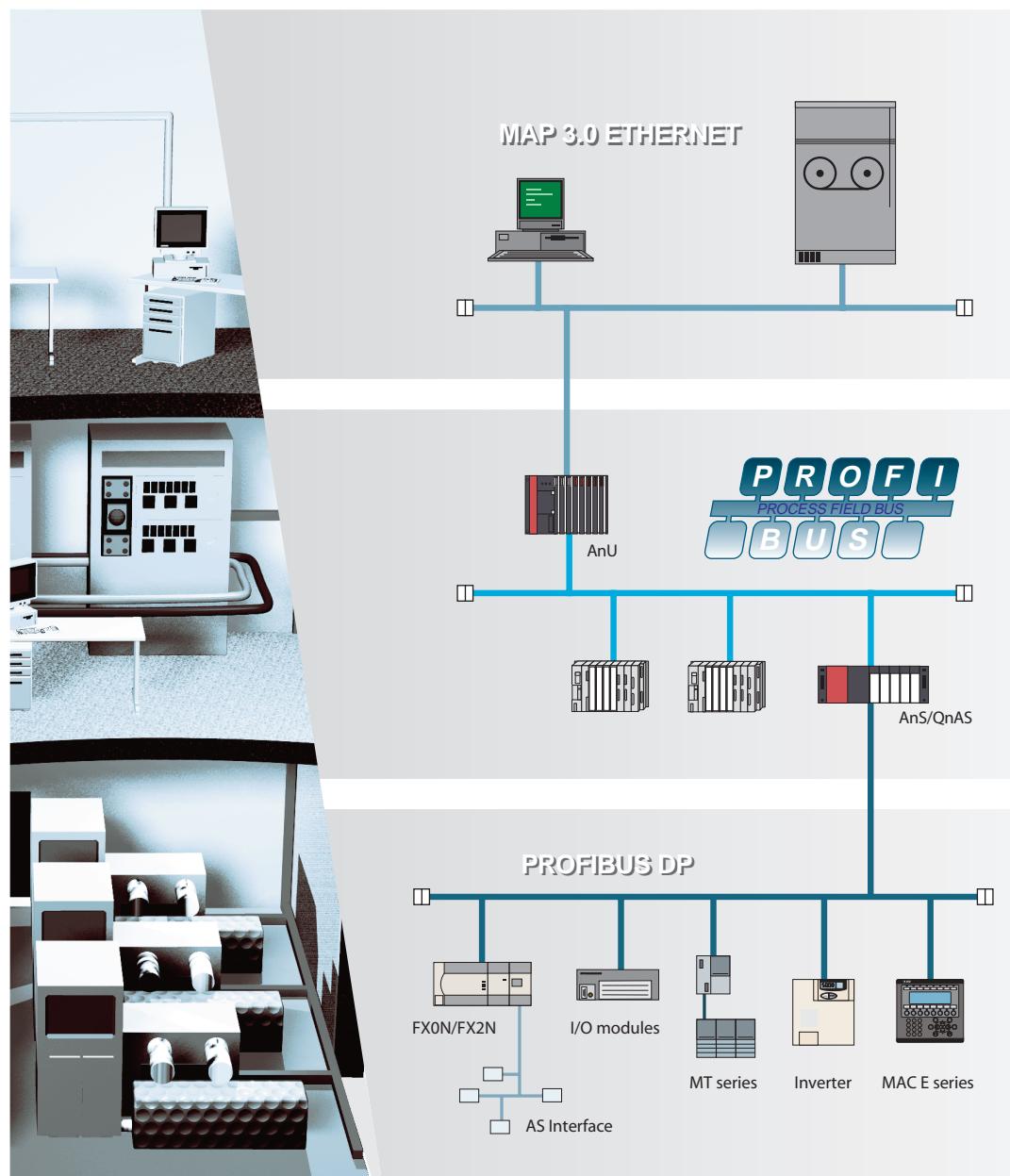
Interdepartmental data exchange between the command and production levels using a non-proprietary protocol with short throughput times.

Profibus FMS

Communication between equipment from different manufacturers within a single plant. Automatic data exchange with MELSEC networks.

AS Interface

International standard for the lowest field bus level. Connection of conventional sensors and actuators with twisted pair cable.



The MELSEC FXOS Series

Description

- Small
- Fast
- Versatile

The MELSEC FXOS is the cost-effective entry to the MELSEC family. It combines all the advantages of a PLC system in a very compact package, providing a space- and cost-saving alternative to relay/contactor control systems.

System structure

- Base unit with full PLC functionality
- Integrated power supply unit
- CPU
- Maintenance-free EEPROM memory
- Integrated digital inputs and outputs
- User-friendly programming systems, including hand-held programming units, IEC 1131.3-compatible programming software and MMIs
- Accessories

Equipment features

Base units are available in a number of versions with different power supply and output type configurations.

You can choose between units with 230 V AC or 12 V DC and 24 V DC power supplies and relay or transistor outputs.

All the base unit versions have the same basic CPU and performance specifications.

All units feature an **analog potentiometer** for setpoint value entry and an integrated RUN/STOP switch.

High-speed inputs for fast counting tasks with counting frequencies of up to 7 kHz and **interrupt processing capabilities**.

The **internal service power supply unit** for 24 V DC has a capacity of 200 mA.

Integrated serial interface for direct communication with computers.

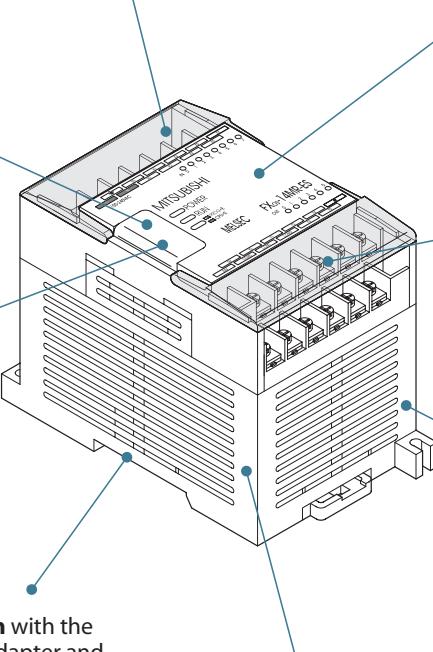
Flexible installation with the integrated DIN rail adapter and screw fastening hose for mounting on flat surfaces.

Square pulse output

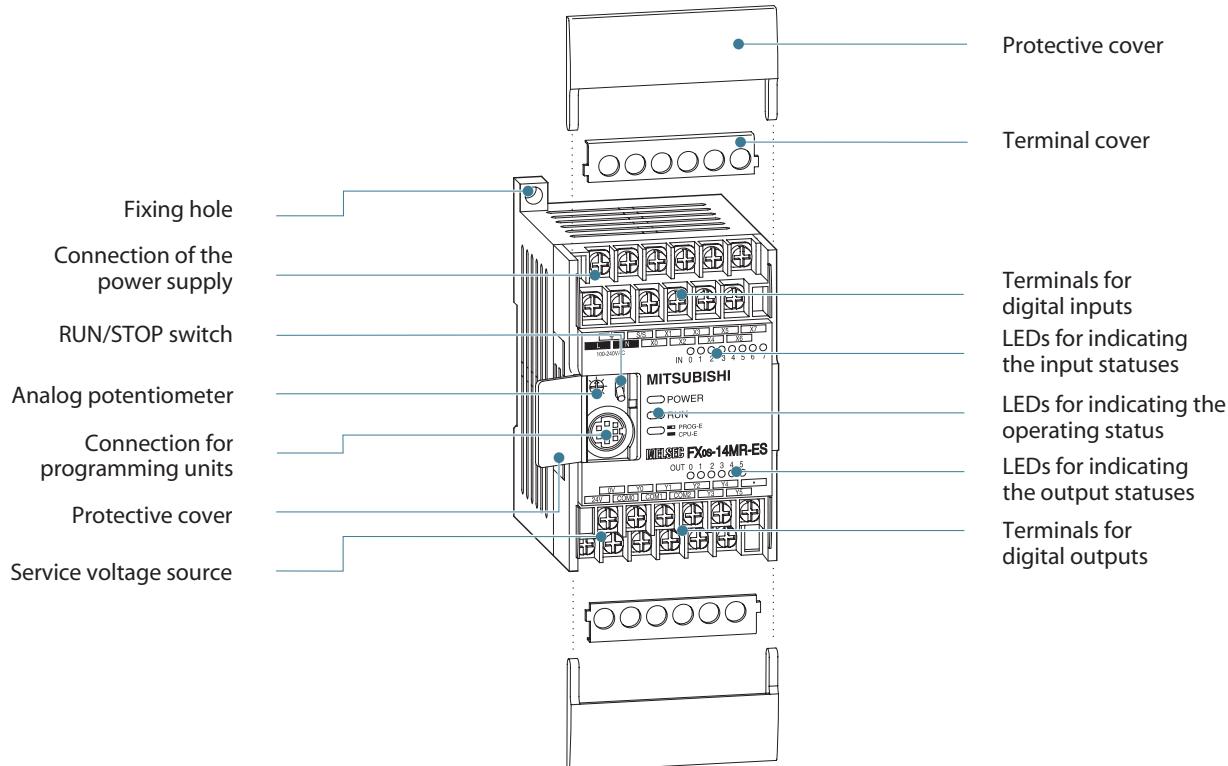
Integrated pulse outputs for frequencies from 10 to 2000 Hz for controlling stepping motors and outputting **pulse-width modulated signals**.

Your PLC programs are stored in a maintenance-free **EEPROM user memory** with a capacity of 800 program steps and a backup battery to protect against power failures.

Password access protection facility for effective protection of your intellectual property.



Description of the Unit



Reference Table for Model Designation Code

FX□□	-	14	M	R	E	S	UL
1		2		3		4	
				5a		5b	
						6	

The code in detail:

FX□□ = PLC series

1 Designation of the PLC series

2 Number of inputs/outputs e.g. 14 I/Os

3 Description of the unit type:

M = base unit

E = extension unit

EX = modular input extension

EY = modular output extension

4 Description of the output type:

R = relay

T = transistor

5a Power supply:

E = 100/240 V AC

D = 24 V DC

D12S = 12 V DC

5b Model variants:

S = Inputs selectable as sink or source type
Relay outputs

SS = Inputs selectable as sink or source type
Transistor outputs
source type

6 UL = UL certification

General Specifications

General Specifications		Data
Ambient temperature	0 – 55 °C	
Operating temperature	0 – 55 °C	
Storage temperature	-20 – +70 °C	
Primary power supply	24 V DC, 200 mA; ripple ratio at maximum load: $\leq \pm 5\%$	
Protection	IP 20	
Noise durability	1000 Vpp with noise generator; 1 μ s at 30 – 100 Hz	
Dielectric withstand voltage	1500 V AC, 1 min. (500 V AC for direct voltage modules)	
Ambient relative humidity	35 – 85 % (non-condensing)	
Shock resistance	10 G (3 times each in 3 directions)	
Vibration resistance	2 G: resistance to vibrations from 10 – 55 Hz for 2 hours along all 3 axes; 0.5 G for DIN rail mounting	
Insulation resistance	500 V DC, 5 M Ω	
Ground	Class 3	
Fuse	3 A	
Environment	Avoid environments containing corrosive gases, install in a dust-free location.	
Certifications	UL / CSA / CE / DNV / RINA	

Specifications of Base Units

Specifications	FXOS-10 MR-DS	FXOS-10 MR-ES/UL	FXOS-10 MT-DSS	FXOS-14 MR-DS	FXOS-14 MR-ES/UL	FXOS-14 MT-DSS	FXOS-14 MR-D12S
Electrical data							
Max. number inputs/outputs	10	10	10	14	14	14	14
Power supply	AC range (+10%, -15%)	—	100–240 V AC	—	100–240 V AC	—	—
	Frequency at AC Hz	—	50/60 ($\pm 10\%$)	—	50/60 ($\pm 10\%$)	—	—
	DC range (+10%, -15%)	24 V DC	—	24 V DC	24 V DC	24 V DC	12 V DC
Max. input apparent power	4 W	30 VA	4 W	5 W	30 VA	5 W	5 W
Inrush current at ON	100 V AC	—	15 A / 2 ms	—	15 A / 2 ms	—	—
	200 V AC	—	25 A / 2 ms	—	25 A / 2 ms	—	—
	24 V DC	60 A / 1.5 ms	—	60 A / 1.5 ms	60 A / 1.5 ms	60 A / 1.5 ms	40 A / 1.5 ms
Allowable momentary power failure time	ms	5	10	5	10	5	5
External current supply (24 V DC)	mA	—	200	—	200	—	—
Inputs							
Integrated inputs	6	6	6	8	8	8	8
Min. current for logical 1	mA	4.5	4.5	4.5	4.5	4.5	4.5
Max. current for logical 0	mA	1.5	1.5	1.5	1.5	1.5	1.5
Response time	ms	For all units of the MELSEC FXOS series values: 10 ms (at time of shipping), adjustable from 0 to 15 ms in steps of 1 ms.					
Outputs							
Integrated outputs	4	4	4	6	6	6	6
Output	Art	Relay	Relay	Transistor	Relay	Transistor	Relay
Switching voltage (max.)	V	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC					
Max. output current	- per output A	2.5	2.5	0.5	2.5	0.5	2.5
	- per group*	—	—	0.8	8	0.8	8
Max. switching current	- inductive load	80 VA	80 VA	12 W	80 VA	12 W	80 VA
	- lamp load	W	100	100	1.5	100	1.5
Response time	ms	10	10	0.2	10	10	0.2
Life of contacts (switching times)	For all base units of the MELSEC FXOS series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA						
Mechanical data							
Weight	kg	0.3	0.45	0.3	0.3	0.3	0.3
Dimensions (W x H x D)	mm	60 x 90 x 47	60 x 90 x 75	60 x 90 x 47	60 x 90 x 75	60 x 90 x 47	60 x 90 x 47
Order information	Art. no.	55774	55773	55775	55777	55776	55778
							70909

* The limitation applies only per reference terminal for each group, 4 and 8 outputs for relays and 2 and 4 outputs for transistors. Please observe the terminal assignments for the group identification.

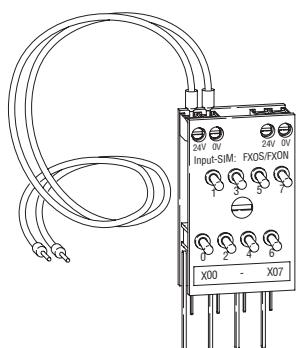
Programming Specifications

System data	
Program data	
Program memory	800 steps EEPROM (internal)
Program language	Stepladder instructions, instruction list
Program execution	Periodical execution of the stored program
Program protection	Password protection with 3 protection levels
Number of instructions	20 sequence instructions, 2 step ladder instructions, 35 applied instructions
Cycle period	1.6 – 3.5 µs/log. instruction
Operands	
Internal relays	512, 16 buffered
Special relays	56
Step relays	64
Timers	56 (100 ms), with 24 to be switched to 10 ms
External setpoint entry via potentiometer	1
Counter	16 inputs, 16 Bit
High speed counter inputs	4 counter inputs, 32 Bit
Data register	32, 16 Bit
Filer register	—
Index register	2, 16 Bit
Special register	27, 16 Bit
Pointer	64
Nesting operands	8
Interrupt inputs	4
Constants	16 / 32 Bit

Specifications of Base Units

FXOS-20 MR-DS	FXOS-20 MR-ES/UL	FXOS-20 MT-DSS	FXOS-30 MR-DS	FXOS-30 MR-ES/UL	FXOS-30 MT-DSS	FXOS-30 MR-D12S
20	20	20	30	30	30	30
—	100–240 V AC	—	—	100–240 V AC	—	—
—	50/60 (±10%)	—	—	50/60 (±10%)	—	—
24 V DC	—	24 V DC	24 V DC	—	24 V DC	12 V DC
6 W	33 VA	6 W	8 W	35 VA	8 W	8 W
—	15 A / 2 ms	—	—	15 A / 2 ms	—	—
—	25 A / 2 ms	—	—	25 A / 2 ms	—	—
60 A / 1.5 ms	—	60 A / 1.5 ms	60 A / 1.5 ms	—	60 A / 1.5 ms	40 A / 1.5 ms
5	10	5	5	10	5	5
—	200	—	—	200	—	—
12	12	12	16	16	16	16
4.5	4.5	4.5	4.5	4.5	4.5	4.5
1.5	1.5	1.5	1.5	1.5	1.5	1.5
For all units of the MELSEC FXOS series values: 10 ms (at time of shipping), adjustable from 0 to 15 ms in steps of 1 ms.						
8	8	8	14	14	14	14
Relay	Relay	Transistor	Relay	Relay	Transistor	Relay
Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC						
2.5	2.5	0.5	2.5	2.5	0.5	2.5
8	8	0.8	8	8	0.8	8
80 VA	80 VA	12 W	80 VA	80 VA	12 W	80 VA
100	100	1.5	100	100	1.5	100
10	10	0.2	10	10	0.2	10
For all base units of the MELSEC FXOS series values: 300000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA						
0.45	0.5	0.45	0.45	0.5	0.4	0.45
75 x 90 x 47	75 x 90 x 75	75 x 90 x 47	105 x 90 x 47	105 x 90 x 75	105 x 90 x 47	105 x 90 x 47
55787	55779	55789	55791	55790	55792	70908

■ Simulation Strip: Input-SIM: FXos/FXon



The simulation strip has 8 switches for simulating digital inputs.

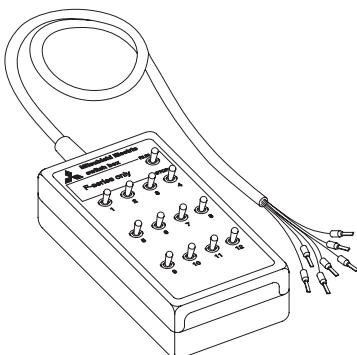
The strip is directly mounted to the terminals of the unit and fixed with screws to the terminal block.
A cable is provided for connecting the strip to the power supply.

The simulation strip can be expanded with another strip for further inputs.

Specifications	Input-SIM: FXos/FXon
Switches	8
Dimensions (W x H x D) mm	30 x 50 x 15

Order information Art. no. 65081

■ Simulation Box



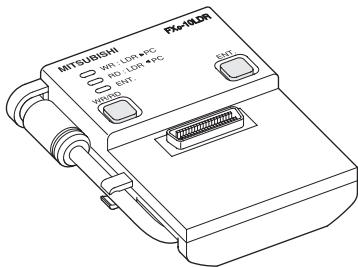
The simulation box has 12 switches for simulating digital inputs.

It can be used on all controllers of the MELSEC FX family.

Specifications	Switch Box
Switches	12
Dimensions (W x H x D) mm	50 x 100 x 25

Order information Art. no. 3386

■ Program Loader FX0-10LDR for FXOS in Connection with FX Memory Cassettes



The FX0-10LDR program loader is connected directly to the PLC. It is used for transferring programs between the integrated EEPROM of FXos units and the memory cassette which is used in the FX0-10LDR.

The FX0-10LDR can be used both with the memory cassette and the EEPROM memory of the controller.

The program is transferred to the memory set when a memory cassette is inserted. Otherwise, the program is written into the EEPROM of the loader.

Moreover, the program can be transferred from the memory of the controller to a memory cartridge inserted in the FX0-10LDR.

Specifications	FX0-10LDR
Environmental specifications	Conforms to FX0 base units
Power supply	5 V DC ±5 % (from base unit)
Current consumption	mA
Weight	kg
Dimensions (W x H x D)	mm

Order information	Art. no.
	36644

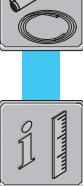
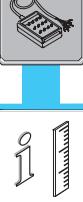


MELSEC FXOs

TERMINALS + DIMENSIONS

Terminal Assignment

Terminal Assignment of Base Units



FXos-10MT-DSS

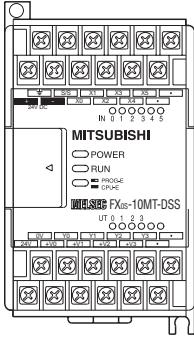
$\frac{+}{-}$	S/S	X1	X3	X5	•
+	-	X0	X2	X4	•

FXos-10MR-DS

$\frac{+}{-}$	S/S	X1	X3	X5	•
+	-	X0	X2	X4	•

FXos-10MR-ES/UL

$\frac{+}{-}$	S/S	X1	X3	X5	•
L	N	X0	X2	X4	•



FXos-10MR-ES/UL

0V	Y0	Y1	Y2	Y3	•
24V	[COM0]	[COM1]	[COM2]	[COM3]	•

FXos-10MR-DS

•	Y0	Y1	Y2	Y3	•
•	[COM0]	[COM1]	[COM2]	[COM3]	•

FXos-10MT-DSS

•	Y0	Y1	Y2	Y3	•
•	+V0	+V1	+V2	+V3	•

FXos-14MT-DSS

$\frac{+}{-}$	S/S	X1	X3	X5	X7
+	-	X0	X2	X4	X6

FXos-14MR-DS

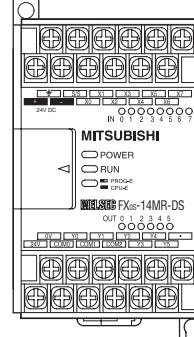
$\frac{+}{-}$	S/S	X1	X3	X5	X7
+	-	X0	X2	X4	X6

FXos-14MR-D12S

$\frac{+}{-}$	S/S	X1	X3	X5	X7
+	-	X0	X2	X4	X6

FXos-14MR-ES/UL

$\frac{+}{-}$	S/S	X1	X3	X5	X7
L	N	X0	X2	X4	X6



FXos-14MR-ES/UL

0V	Y0	Y1	Y2	Y4	•
24V	[COM0]	[COM1]	[COM2]	[COM3]	•

FXos-14MR-D12S

•	Y0	Y1	Y2	Y4	•
•	[COM0]	[COM1]	[COM2]	[COM3]	•

FXos-14MR-DS

•	Y0	Y1	Y2	Y4	•
•	[COM0]	[COM1]	[COM2]	[COM3]	•

FXos-14MT-DSS

•	Y0	Y1	Y2	Y4	•
•	+V0	+V1	+V2	+V3	•

FXos-20MT-DSS

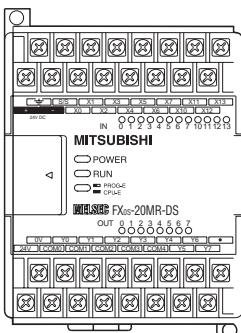
$\frac{+}{-}$	S/S	X1	X3	X5	X7	X11	X13
+	-	X0	X2	X4	X6	X10	X12

FXos-20MR-DS

$\frac{+}{-}$	S/S	X1	X3	X5	X7	X11	X13
+	-	X0	X2	X4	X6	X10	X12

FXos-20MR-ES/UL

$\frac{+}{-}$	S/S	X1	X3	X5	X7	X11	X13
L	N	X0	X2	X4	X6	X10	X12



FXos-20MR-ES/UL

0V	Y0	Y1	Y2	Y3	Y4	Y6	•
24V	[COM0]	[COM1]	[COM2]	[COM3]	[COM4]	Y5	Y7

FXos-20MR-DS

•	Y0	Y1	Y2	Y3	Y4	Y6	•
•	[COM0]	[COM1]	[COM2]	[COM3]	[COM4]	Y5	Y7

FXos-20MT-DSS

•	Y0	Y1	Y2	Y3	Y4	Y6	•
•	+V0	+V1	+V2	+V3	+V4	Y5	Y7

FXos-30MT-DSS

•	$\frac{+}{-}$	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17
+	-	•	•	X0	X2	X4	X6	X10	X12	X14	X16

FXos-30MR-DS

•	$\frac{+}{-}$	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17
+	-	•	•	X0	X2	X4	X6	X10	X12	X14	X16

FXos-30MR-D12S

•	$\frac{+}{-}$	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17
+	-	•	•	X0	X2	X4	X6	X10	X12	X14	X16

FXos-30MR-ES/UL

0V	Y0	•	Y2	Y4	•	Y6	Y10	•	Y12	Y14	
24V	[COM0]	Y1	[COM1]	Y3	Y5	[COM2]	Y7	Y11	[COM3]	Y13	Y15

FXos-30MR-D12S

•	Y0	•	Y2	Y4	•	Y6	Y10	•	Y12	Y14	
•	[COM0]	Y1	[COM1]	Y3	Y5	[COM2]	Y7	Y11	[COM3]	Y13	Y15

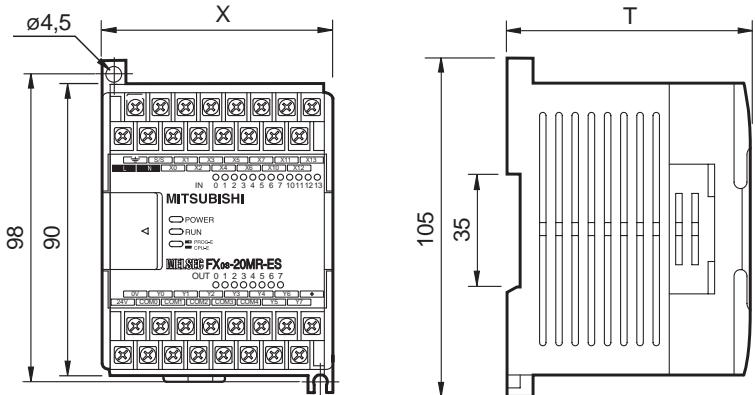
FXos-30MR-DS

•	Y0	•	Y2	Y4	•	Y6	Y10	•	Y12	Y14	
•	[COM0]	Y1	[COM1]	Y3	Y5	[COM2]	Y7	Y11	[COM3]	Y13	Y15

FXos-30MT-DSS

•	Y0	•	Y2	Y4	•	Y6	Y10	•	Y12	Y14	
•	+V0	Y1	+V1	+V3	Y5	+V2	Y7	Y11	+V3	Y13	Y15

Dimensions of Base Units



Type	X (in mm)	T (in mm)
FXOS-10MR-ES/UL	60	75
FXOS-10MR-DS	60	47
FXOS-10MT-DSS	60	47
FXOS-14MR-ES/UL	60	75
FXOS-14MR-DS	60	47
FXOS-14MT-DSS	60	47
FXOS-14MR-D12S	60	47
FXOS-20MR-ES/UL	75	75
FXOS-20MR-DS	75	47
FXOS-20MT-DSS	75	47
FXOS-30MR-ES/UL	105	75
FXOS-30MR-DS	105	47
FXOS-30MT-DSS	105	47
FXOS-30MR-D12S	105	47

The MELSEC FXON Series

Description

Small-scale PLC offering excellent value for money.

- Small
- Fast
- Universal
- Modular expansion capability

The ability to combine the compact base units with small, modular expansion units and compact I/O expansion units makes the FXON enormously flexible, giving you a highly economical combination of the cost benefits of compact systems with the versatile expansion capabilities of modular systems.

System structure

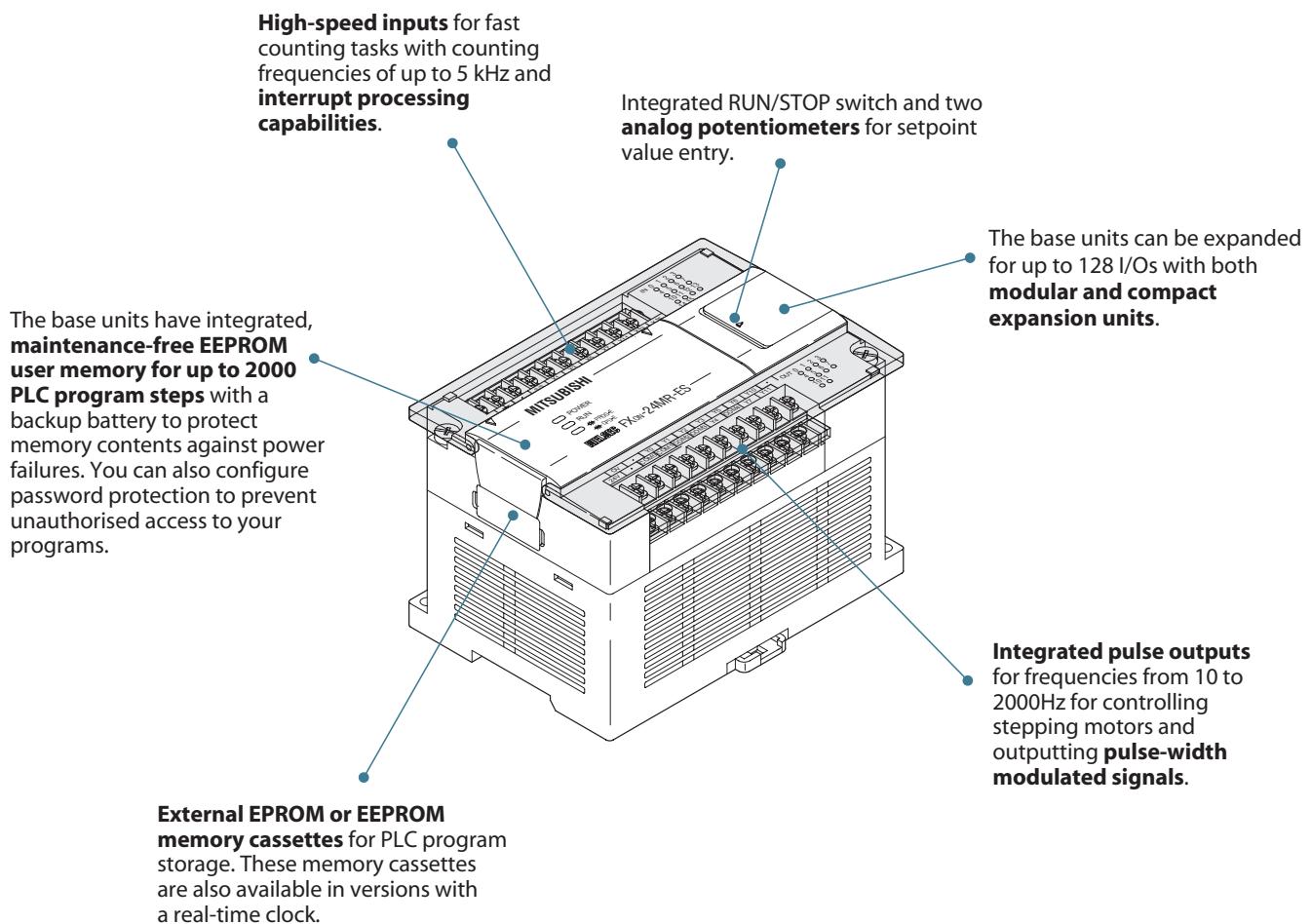
- Base unit with full PLC functionality
- Integrated power supply unit
- CPU
- Maintenance-free EEPROM memory
- Integrated digital inputs and outputs
- Expansion units for adapting the controller system to the required I/O ranges and functionality
- Configurable as a slave station in peer-to-peer and 1:n networks (version 2.00 and above)
- User-friendly programming systems, including hand-held programming units, IEC 1131.3-compatible programming software and MMIs
- Accessories

Equipment features

Base units are available in a number of versions with different power supply and output type configurations.

You can choose between units with 230V AC or 24VDC power supplies and relay or transistor outputs.

All the base unit versions have the same basic CPU and performance specifications.



The MELSEC FX2N Series

Description

The MELSEC FX2N series has the most powerful CPUs in the MELSEC FX family. It combines the advantages of a compact PLC with the performance boost of modular PLC systems:

- One of the fastest PLC systems available, with a program cycle period of just 0.08 µs per logical instruction
- Powerful basic instruction set with an additional 125 dedicated instructions for fast, efficient programming of complex tasks
- Simple handling
- Integrated real-time clock
- Integrated PID controller with auto-tuning facility
- Floating-point math, square root function
- Big memory capacity for up to 16000 PLC program steps

System structure

- Base unit with full PLC functionality
- Integrated power supply unit
- CPU
- Integrated digital inputs and outputs
- Supplementary add-in function boards for adapting the controller system to the required I/O ranges and functionality
- Integration as a master or slave station in peer-to-peer networks and as a slave station in 1:n networks
- Master function for a distributed I/O Link network or Actor-Sensor Interface (ASI)
- Efficient, powerful user-friendly programming with hand-held programming units, MMIs and IEC 1131.3-compatible programming software
- Accessories

Equipment features

A basic MELSEC FX2N PLC system consists of a stand-alone base unit. Just like the modules in the other FX series these base units contain all the PLC components, including the CPU, memory and the I/O control circuitry.

All the base unit versions in the series have the same basic CPU and performance specifications.

A total of 21 different base units are available, with between 16 and 128 I/Os in their standard configuration. Versions are available with 230 V AC and 24 V DC power supplies and relay or transistor outputs. The digital inputs are powered by the integrated power supply unit. Removable terminal blocks make reconfiguration for new tasks very quick and easy.

A range of powerful expansion and special function modules enable you to configure your setup flexibly to provide the precise functionality and I/O specifications required by your application.

You can add I/Os to the base units by installing modular expansion units with 8 or 16 additional I/Os each. You can also add a range of compact expansion units and special function modules – for example for processing analog signals, for positioning tasks and to provide additional interfaces.

Integrated high-speed counter inputs for processing fast input signals. For example, you can configure two 60 kHz counters or four 10 kHz counters.

Interrupt processing is also handled via the inputs.

Add-in function boards can be installed in the PLC to provide a **second RS-485 / RS-422 / RS-232 communications interface** for programming or network configurations. An add-in function board with 8 analog potentiometers is also available.

Integrated serial interface for direct communication with computers

An **integrated RUN/STOP switch** is available

RAM/EEPROM memory for up to **16000 PLC program steps** gives you plenty of reserve, even for big, complex applications.

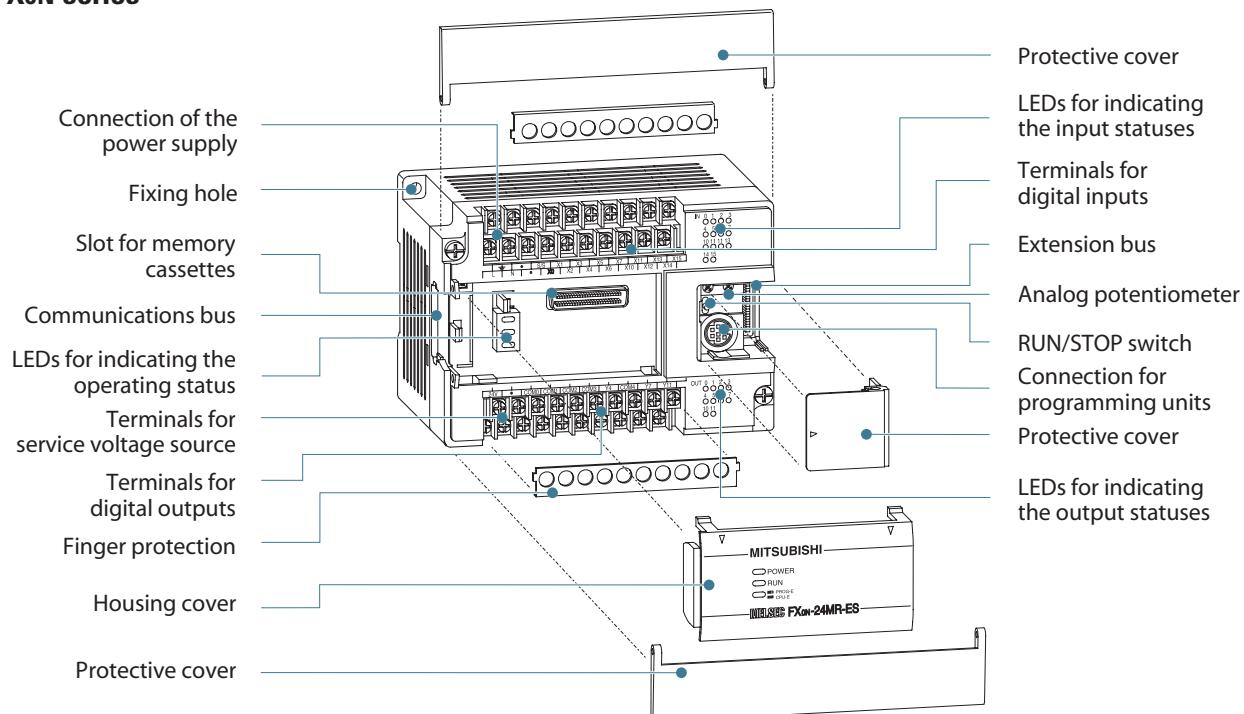
The base units can be expanded to provide configurations with up to 256 inputs and outputs with **modular and compact expansion units**.

Integrated real-time clock with year, month and time

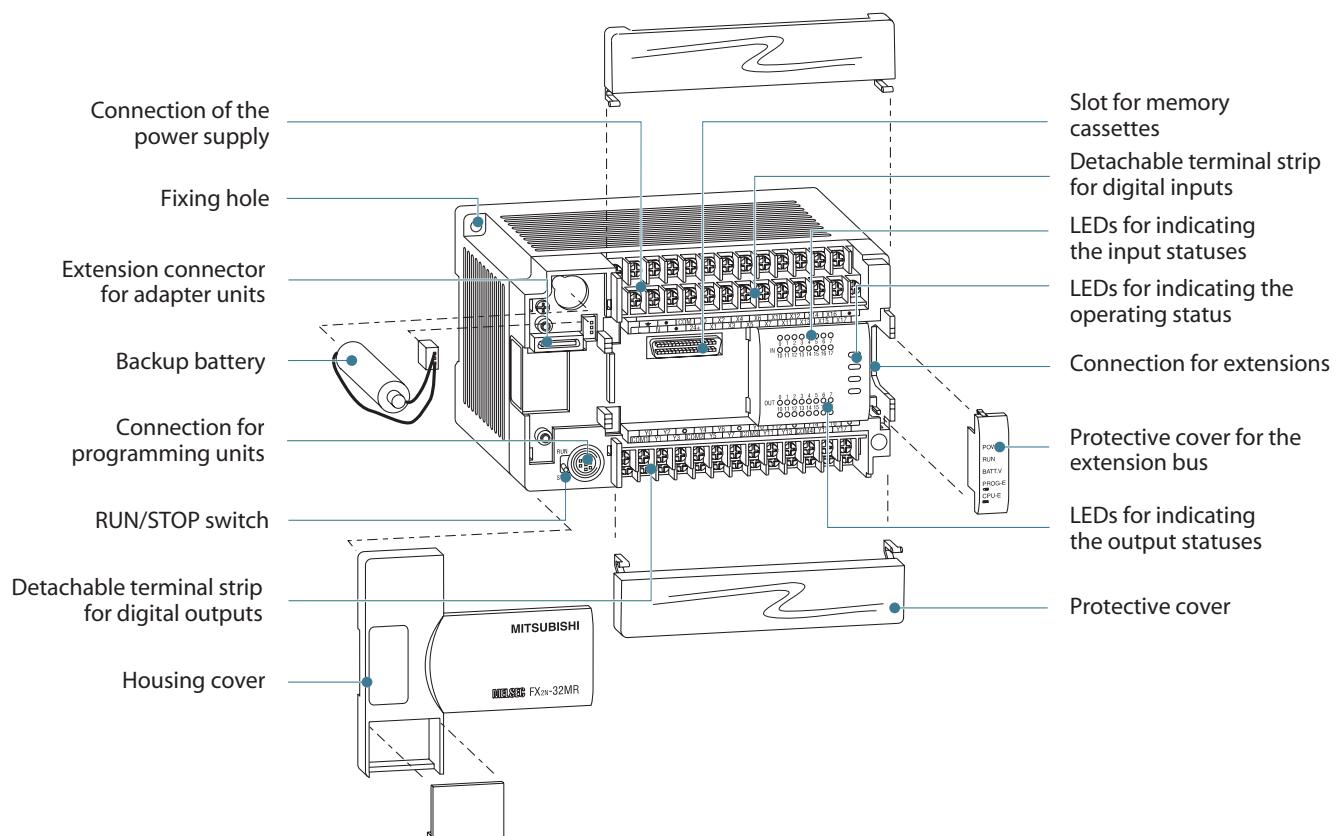
Integrated pulse outputs for frequencies from 10 to 20000 Hz with **deceleration and acceleration ramps** for controlling stepping motors and outputting **pulse-width modulated signals**.

Description of Units

■ FXON series



■ FX2N series



Combining Units from Different Series

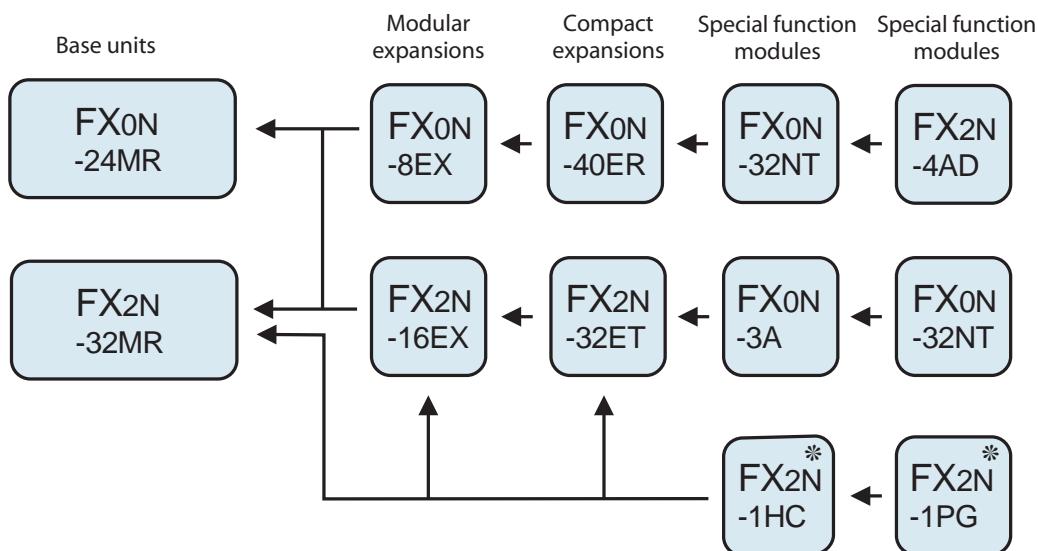
The I/O expansion modules and special function modules from the two series can be combined at will, subject to the restrictions imposed by the differences between the systems.

For example, you can use all the modules for the FXON series in combination with a base unit from the FX2N series. Combined use of modules from both series is also possible.

A special conversion adapter is available (designation: FX2N-CNV-IF) for connecting modules from the old FX series to the base units of the FX2N series.

The tables and figures below show the restrictions and other special requirements that apply for combined use of modules from different systems.

Series	FXON	FX2N
Restrictions	All special functions modules are applicable with CPU version 2.00 or higher	—
Special requirements	—	Modules FXON-485ADP and FXON-232ADP connect to the left of the CPU and require function board FX2N-CNV-BD for connection to the FX2N.



* Can also be used with MELSEC FXON and CPU version 2.00 or higher

CPU version 2.0

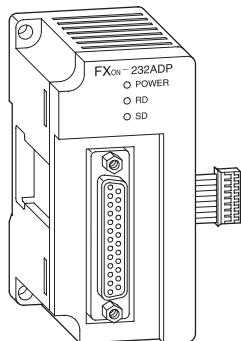
All base units of the FXON series are now shipped with the 2.0 version of the CPU.

If you already have an FXON base unit you can check the CPU version by comparing the serial number to the entries in the table on the right.

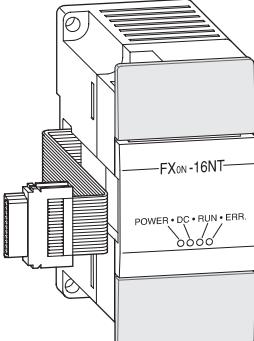
Version 1.30	Version 2.00	Remark
Up to no. 78□□□□□	From no. 78□□□□□	For all FXON base units except FXON-60MR-DS
Up to no. 79□□□□□	From no. 7X□□□□□	For FXON-60MR-DS only

Special Function Modules MELSEC FXON/FX2N

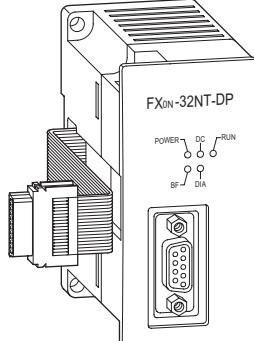
FXON FX2N



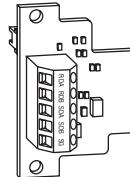
Left-side
installation



Right-side
installation



Right-side
installation



Installation in
base unit

In general

Additional special function modules are available that make it possible to extend the capacity of the basic and extension units of your PLC system.

There are three basic categories of special function modules:

- Modules that occupy digital I/Os (connected on the right hand side of the controller unit). These are the digital compact and modular extension units as well as the special function modules.
- Modules of the FXON series that do not occupy any digital I/Os (connected on the left hand side of the controller unit). These are the FXON-232ADP and the FXON-485ADP.
- Internal adapter boards for the FX2N series. These expansion units are installed directly in the controller and do not occupy any digital I/Os.

FXON series configuration notes

The configuration specifications for the FXON series permit connection of the following combinations of expansion units to the base units:

- a maximum of 2 special function modules or
- digital expansion modules with up to 32 inputs and outputs (4 x 8 I/Os or 2 x 16 I/Os) or
- one special function module and one digital expansion module with up to 16 inputs and outputs (2 x 8 I/Os or 1 x 16 I/Os)

The same configuration specifications apply for the connection of compact expansion modules.

Provided you observe these rules the system's power supply will also be adequate to provide the 24 V DC input required by the FXON-232ADP communications module.

Similarly, the power supply for MMIs such as the FX-DU control panels and MAC operator terminals is provided via the system's 5 V bus.

FX2N series configuration notes

The configuration specifications for the FX2N series permit connection of the following combinations of units:

- A maximum of 8 special function modules or
- Digital expansion modules with up to 256 I/Os

Please note that it is important to calculate the connected load to ensure that the internal 5 V bus has adequate capacity for the installed modules.

When using special function modules you must also check the 24 V power supply load – the necessary 24 V power can be drawn from the internal service power supply, but it may be necessary to complement this with an external power supply in some configurations.

You can calculate the precise power load with the values provided in the table on the next page.

Calculation of the Power Consumption

FXON FX2N

The power consumption figures on the 5 V DC bus for the special function modules are shown in the specifications tables on the following pages.

The maximum permissible currents on the 5 V DC bus are shown in the table below.

Module	Max. current on 5 V bus
FX2N-□□M□-ES(ESS)	290 mA
FX2N-□□E□-ES(ESS)	690 mA

The residual currents for the 24 V DC service voltage at different input/output configurations are shown in the tables on the right.

Special function modules have to be supplied external, if the residual current for the service voltage is not satisfying.

A maximum of 256 I/Os are possible.

Max. residual current values (in mA) for FX2N-16M□-E□□ through FX2N-32M□-E□□, FX2N-32E□-E□□ for the permissible configuration

Max. residual current values (in mA) for FX2N-48M□-E□□ through FX2N-128M□-E□□, FX2N-48E□-E□□ for the permissible configuration

Sample calculations

FXON FX2N

The table below and on the right show different examples for sample power calculation for a PLC system.

The current values for the special function modules can be found in the specifications on the following pages.

Comparison with the current value tables show that the calculated figures for the 5 V bus lie within the allowable ranges.

In the example below all units can be supplied sufficiently with the internal 24 V power supply.

Module	No.	24 V DC calculation		5 V DC calculation	
		Current / module	Calculation	Current / module	Total current
FX2N-80MR-ES	1	460 mA	+460 mA	+290 mA	+290 mA
FX2N-4AD	3	50 mA	-150 mA	30 mA	-90 mA
FX2N-4DA	2	200 mA	-400 mA	30 mA	-60 mA
FX2N-232IF	1	80 mA	-80 mA	40 mA	-40 mA
		-170 mA !!!		290 - 190 mA	
				Result: 100 mA (OK !)	

An external 24 V power supply has to be added In the example above.

Module	No.	Number of I/Os			24 V DC calculation		5 V DC calculation	
		X	Y	X/Y	Total ^①	Total current ^②	Current / module	Total current
FX2N-48MR-ES/UL	1	24	24	—	X=8 Y=24 →	+185 mA	290 mA	+290 mA
FX2N-16EYR-ES/UL	1	—	16	—			—	0 mA
FX2N-8EX-ES/UL	1	8	—	—			—	0 mA
FX2N-8EYR-ES/UL	1	—	8	—			—	0 mA
FX0N-3A	1	—	—	8			-90 mA	30 mA
						+95 mA (OK!)		+260 mA (OK!)
FX2N-32ER-ES/UL	1	16	16	—	X=16 Y=0 →	+150 mA	690 mA	+690 mA
FX2N-16EX-ES/UL	1	16	—	—			—	0 mA
FX2N-4AD	1	—	—	8		30 mA	50 mA	-30 mA
FX2N-1HC	1	—	—	8		0 mA	40 mA	-90 mA
Result:	64 + 64 + 24 = 152 ! (< 256) OK!					+120 mA (OK!)		+570 mA (OK!)

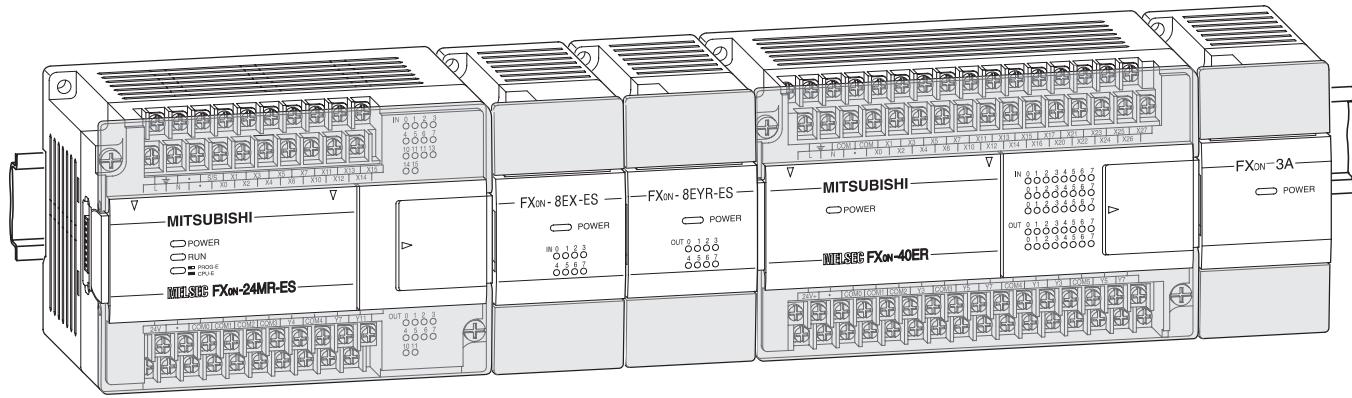
① Total no. of I/Os which are connected to a base unit to calculate the max. residual current values (see tables) ② see tables above (max. residual current values)

MELSEC FXON/FX2N

SYSTEM DESCRIPTION

Possible Configurations

Configuration Example FXON

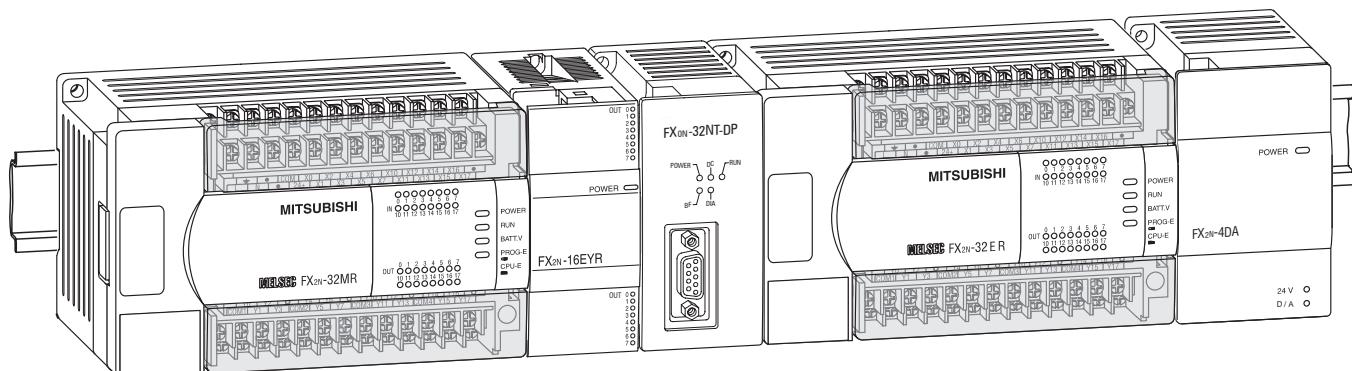


The addressing of the special function modules is independent of the addressing of the digital inputs/outputs.

An example of addressing is shown in the table on the right.

	Configuration	FXON -24MR-ES	FXON -8EX	FXON -8EYR	FXON -40ER-ES	FXON -3A	Total
Number	Inputs X	14	8	—	24	—	46
	Outputs Y	10	—	8	16	—	34
	Special function modules	—	—	—	—	8	8
Adresses	Inputs X	0–15	20–27	—	30–57	—	
	Outputs Y	0–11	—	20–27	30–47	—	
	Special function modules				No. 0		
							Σ 88

Configuration Example FX2N



The addressing of the special function modules is independent of the addressing of the digital inputs/outputs.

An example of addressing is shown in the table on the right.

	Configuration	FX2N -32MR-ES	FX2N -16EYR	FXON -32NT/DP	FX2N -32ER-ES	FXON -4DA	Total
Number	Inputs X	16	—	—	16	—	32
	Outputs Y	16	16	—	16	—	48
	Special function modules	—	—	8	—	8	16
Adresses	Inputs X	0–17	—	—	20–37	—	
	Outputs Y	0–17	20–37	—	40–57	—	
	Special function modules			No. 0	No. 1		
							Σ 96

Environmental Specifications
 FXON FX2N

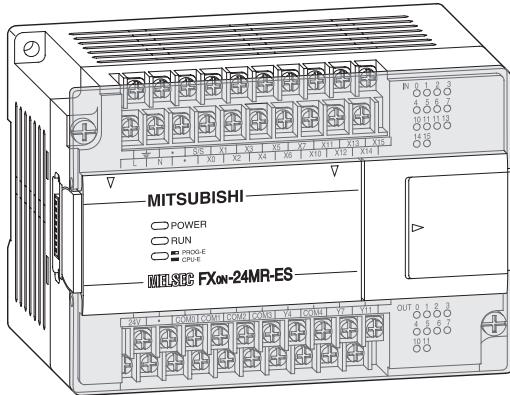
General specifications	Data
Ambient temperature	0 – 55 °C
Operating temperature	0 – 55 °C
Storage temperature	-20 – +70 °C
Servcie power supply	24 V DC, 200 mA (FXON); 250/460 mA (FX2N) ripple ratio at maximum load: $\leq \pm 5\%$
Protection	IP 20
Noise durability	1000 Vpp with noise generator; 1 ms at 30 – 100 Hz
Dielectric withstand voltage	1500 V AC, 1 min.
Ambient relative humidity	35 – 85 % (non-condensing)
Shock resistance	10 G (3 times in 3 directions)
Vibration resistance	2 G: resistance to vibrations from 10 – 55 Hz for 2 hours along all 3 axes; 0.5 G for DIN rail mounting
Isulation resistance	500 V DC, 5 MΩ
Ground	Class 3
Fuse	FXON: 3 A (all units), FX2N: 3,15 A (up to FX2N-32□□); 5 A (from FX2N-48□□)
Environment	Avoid environments containing corrosive gases, install in a dust-free location.
Certifications	FXON: UL/CSA/CE/DNV/RINA, FX2N: UL/CSA/CE/DNV/LL

General Specifications
 FXON FX2N

System specifications	FXON	FX2N
Program data		
I/O points (addresses)	128	256
Address range	Max. 84 inputs X0–X123, max. 64 outputs Y0–Y77	Max. 256 inputs X0–X377, max. 256 outputs Y0–Y377
Program memory	2000 steps EEPROM (internal), EEPROM/ EPROM cassettes (optional)	8000 steps RAM (internal), 4000 steps EEPROM/EEPROM cassettes (optional), 16000 steps RAM cassettes (optional), 16000 steps EEPROM cassettes (optional) <small>for further details refer to p. 58</small>
Cycle period	Min. 1.6 µs / logical instruction	0.08 µs / logical instruction
Number of instructions	20 sequence instructions, 2 stepladder instructions, 42 applied instructions	27 sequence instructions, 2 stepladder instructions, 18 verify instructions, 107 applied instructions
Programming language	Stepladder, instruction list	Stepladder, instruction list, SFC
Program execution	Cyclical execution, refresh mode processing	Cyclical execution, refresh mode processing
Program protection	Password protection with 3 protection levels	Password protection with 3 protection levels
Operands		
Internal relays	512 (128 buffered)	3072
Special relays	57	256
Step ladder	128	1000
Timer	64	256
Ext. preset value via potentiometer	2	—
Counter	32 (16 buffered)	256
High-speed counter	Max. 4	6 single phase inputs (4 double phase inputs)
Real-time clock	—	Year, month, day, hour, minut, second, weekday
Data register	256 (128 buffered)	8000
File register	Max. 1500	Max. 7000 (parameter editable)
Index register	2	16
Special register	28	256
Pointer	64	128
Nestings	8	8
Interrupt inputs	Max. 4	6
Constants	16 bits: K: -32768 to +32767, hex: 0–FFFF 32 bits: K: 2147483648 to +2147483647, hex: 0–FFFF FFFF 32 bits floating point: 0, $\pm 1.175 \times 10^{-38}$ to $\pm 3.403 \times 10^{-38}$	16 bits: K: -32768 to +32767, hex: 0–FFFF 32 bits: K: 2147483648 to +2147483647, hex: 0–FFFF FFFF 32 bits floating point: 0, $\pm 1.175 \times 10^{-38}$ to $\pm 3.403 \times 10^{-38}$

Specifications of Base Units

FXON FX2N



Base Units FXON

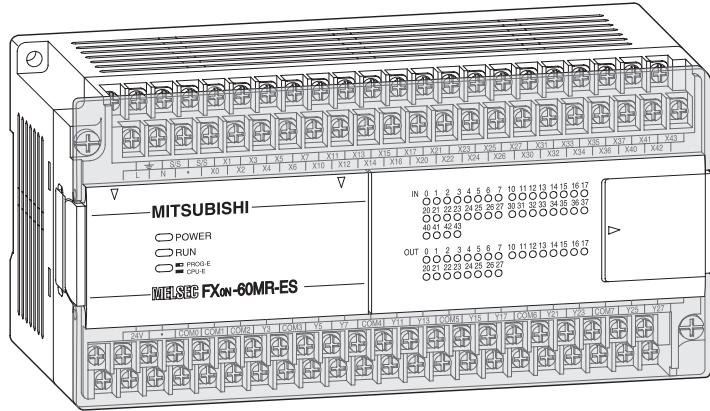
The FXON series base units are available with 24, 40 or 60 input/output points.
It is possible to choose between relay and transistor output type.

Special features:

- Integrated serial interface for communication between PC and HMI
- Standard programming unit interface
- LEDs for indicating the input and output status
- Detachable terminal blocks at units with 40 and 60 I/Os
- Slot for memory cassettes and real-time clock

Specifications	FXON-24 MR-DS	FXON-24 MR-ES/UL	FXON-24 MT-DSS	FXON-40 MR-DS	FXON-40 MR-ES/UL	FXON-40 MT-DSS	
Electrical data							
Integrated inputs/outputs	24	24	24	40	40	40	
Power supply	AC range (+10%, -15%)	—	100–240 V AC	—	100–240 V AC	—	
	Frequency at AC Hz	—	50/60 (±10 %)	—	50/60 (±10 %)	—	
	DC range (+20%, -15%)	24 V DC	—	24 V DC	—	24 V DC	
Max. input apparent power	18 W	50 VA	18 W	20 W	50 VA	20 W	
Inrush current at ON	100 V AC	—	30 A / 5 ms	—	30 A / 5 ms	—	
	200 V AC	—	50 A / 5 ms	—	50 A / 5 ms	—	
	24 V DC	60 A / 50 µs	—	60 A / 50 µs	—	60 A / 50 µs	
Allowable momentary power failure time	10	10	10	10	10	10	
External service power supply (24 V DC)	mA	—	200	—	200	—	
Inputs							
Integrated inputs	14	14	14	24	24	24	
Min. current for logical 1	mA	3.5	3.5	3.5	3.5	3.5	
Max. current for logical 0	mA	1.5	1.5	1.5	1.5	1.5	
Response time	For all base units of the MELSEC FXON series values: 10 ms (at time of shipment), partly adjustable between 0 and 15 ms						
Outputs							
Integrated outputs	10	10	10	16	16	16	
Output type	Relay	Relay	Transistor	Relay	Relay	Transistor	
Max. switching voltage	V	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC					
Max. output current	- per output A	2	2	0,5	2	0,5	
	- per group A	—	—	0,8	—	0,8	
Max. switching power	- inductive load VA	80	80	12	80	12	
	- lamp load W	100	100	1,5	100	1,5	
Response time	ms	10	10	< 0,2	10	< 0,2	
Life of contacts (switching times)	For all base units of the MELSEC FXON series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA						
Mechanical data							
Weight	kg	0.6	0.6	0.6	0.75	0.75	
Dimensions (W x H x D)	mm	130 x 90 x 87	130 x 90 x 87	130 x 90 x 87	150 x 90 x 87	150 x 90 x 87	
Order information	Art. no.	66657	66656	66658	66660	66659	66661

Specifications of Base Units

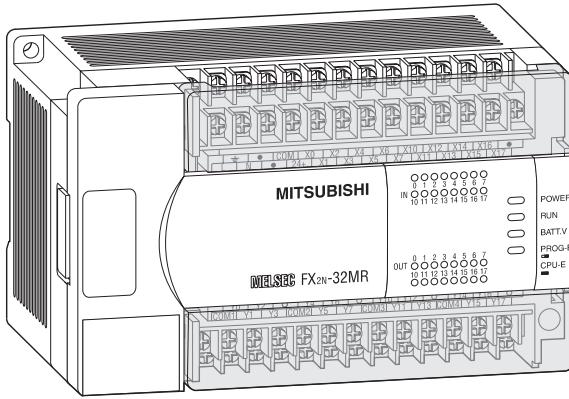
 FXON FX2N


Specifications	FXON-60 MR-DS	FXON-60 MR-ES/UL	FXON-60 MT-DSS
Electrical data			
Integrated inputs/outputs	60	60	60
Power supply	AC range (+10%, -15%)	100–240 V AC	—
	Frequency at AC Hz	50/60 ($\pm 10\%$)	—
	DC range (+20%, -15%)	24 V DC	24 V DC
Max. input apparent power	24 W	60 VA	24 W
Inrush current at ON	100 V AC	30 A / 5 ms	—
	200 V AC	50 A / 5 ms	—
	24 V DC	60 A / 50 μ s	60 A / 50 μ s
Allowable momentary power failure time	10	10	10
External service power supply (24 V DC)	mA	200	—
Inputs			
Integrated inputs	36	36	36
Min. current for logical 1	mA	3.5	3.5
Max. current for logical 0	mA	1.5	1.5
Response time	For all base units of the MELSEC FXON series values: 10 ms (at time of shipment), partly adjustable between 0 and 15 ms		
Outputs			
Integrated outputs	24	24	24
Output type	Relay	Relay	Transistor
Max. switching voltage	V	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC	
Max. output current	- per output A	2	0.5
	- per group A	—	0.8
Max. switching power	- inductive load VA	80	12
	- lamp load W	100	1.5
Response time	ms	10	< 0.2
Life of contacts (switching times)	For all base units of the MELSEC FXON series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA		
Mechanical data			
Weight	kg	0.9	0.9
Dimensions (W x H x D)	mm	185 x 90 x 87	185 x 90 x 87
Order information	Art. no.	66663	66662
			66664



Specifications for Base Units

FXON FX2N



Base Units FX2N

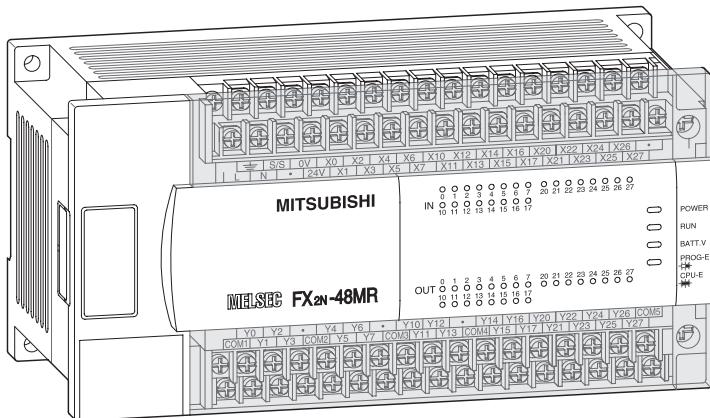
The FX2N series base units are available with 16, 32, 48, 64, 80 or 128 input/output points. It is possible to choose between relay and transistor output type.

Special features:

- Exchangable interface modules for direct mounting into a base unit
- Standard programming unit interface
- LEDs for indicating the input and output status
- Detachable terminal blocks
- Slot for memory cassettes for up to 16 k steps PLC program
- Integrated real-time clock

Specifications	FX2N-16 MR-DS	FX2N-16 MR-ES/UL	FX2N-16 MT-ESS/UL	FX2N-32 MR-DS	FX2N-32 MR-ES/UL	FX2N-32 MT-DSS	FX2N-32 MT-ESS/UL
Electrical data							
Integrated inputs/outputs	16	16	16	32	32	32	32
AC range (+10%,-15%)	—	100–240 V AC	100–240 V AC	—	100–240 V AC	—	100–240 V AC
Power supply	Frequency at AC Hz	50/60 ($\pm 10\%$)	50/60 ($\pm 10\%$)	—	50/60 ($\pm 10\%$)	—	50/60 ($\pm 10\%$)
DC range (+20 %, -30 %)	24 V DC	—	—	24 V DC	—	24 V DC	—
Max. input apparent power	25 W	30 VA	30 VA	25 W	40 VA	25 W	40 VA
Inrush current at ON	AC 100 V	40 A < 5 ms	40 A < 5 ms	—	40 A < 5 ms	—	40 A < 5 ms
	AC 200 V	60 A < 5 ms	60 A < 5 ms	—	60 A < 5 ms	—	60 A < 5 ms
Allowable momentary power failure time	ms	5	10	10	5	10	10
External service power supply (24 V DC)	mA	—	250	250	—	250	—
Power supply int. bus (5 V DC)	mA	290	290	290	290	290	290
Inputs							
Integrated inputs		8	8	8	16	16	16
Input current X0→X7 / X10→∞	mA	7/5	7/5	7/5	7/5	7/5	7/5
Min. current for logical 1 X0→X7 / X10→∞	mA	4.5/3.5	4.5/3.5	4.5/3.5	4.5/3.5	4.5/3.5	4.5/3.5
Max. current for logical 0	mA	1.5	1.5	1.5	1.5	1.5	1.5
Isolation	Photocoupler isolation between input terminals and PC power for all base units.						
Response time	For all base units of the MELSEC FX2N series values: 10 ms (at time of shipment), partly adjustable between 0 and 15 ms (REFF, FNC51 = 0 – 60 ms)						
Outputs							
Integrated outputs		8	8	8	16	16	16
Output type		Relay	Relay	Transistor	Relay	Transistor	Transistor
ON voltage (max.)	Generally for relay version: < 250 V AC, < 30 V DC; for transistor version: 5 – 30 V DC						
Max. output current	- per output A	2	0.5/0.3 ①	2	2	0.5/0.3 ①	0.5/0.3 ①
	- per group A	—	0.8/1.6 ②	—	—	0.8/1.6 ②	0.8/1.6 ②
Max. switching power	- inductive load W	80	12	80	80	12	12
	- lamp load W	100	1.5	100	100	1.5	1.5
Response time	ms	10	< 0.2	10	< 0.2	< 0.2	< 0.2
Life of contacts (switching times)	For all base units of the FX2N series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA						
Mechanical data							
Weight	kg	0.6	0.6	0.6	0.65	0.65	0.65
Dimensions (W x H x D)	mm	130 x 90 x 87	130 x 90 x 87	130 x 90 x 87	150 x 90 x 87	150 x 90 x 87	150 x 90 x 87
Order information							
Art. no.	66618	65550	65551	66620	65553	66621	65554

① for Y0 and Y1 = 0.3 A; all others 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group

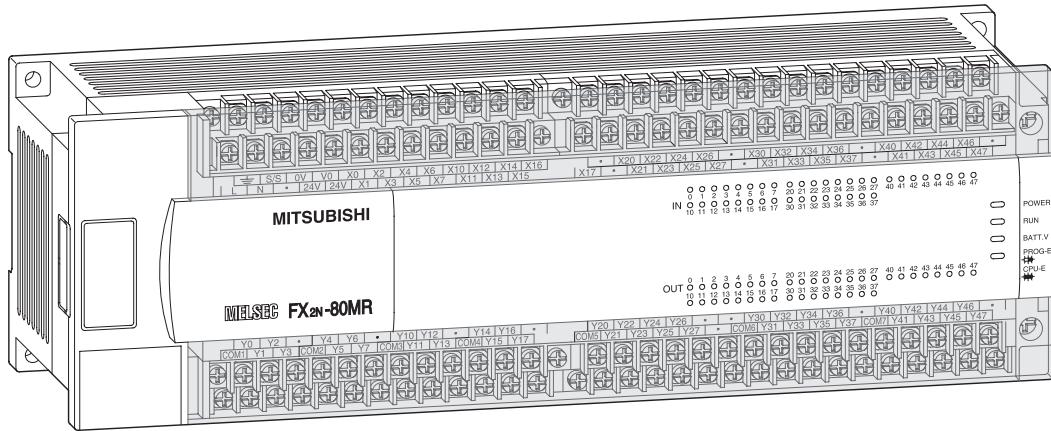
Specifications**BASE UNITS****Specifications of Base Units**
 FXON FX2N


FX2N-48 MR-DS	FX2N-48 MR-ES/UL	FX2N-48 MT-ESS/UL	FX2N-48 MT-DSS	FX2N-64 MR-DS	FX2N-64 MR-ES/UL	FX2N-64 MT-DSS	FX2N-64 MT-ESS/UL
48	48	48	48	64	64	64	64
—	100–240 V AC	100–240 V AC	—	—	100–240 V AC	—	100–240 V AC
—	50/60 ($\pm 10\%$)	50/60 ($\pm 10\%$)	—	—	50/60 ($\pm 10\%$)	—	50/60 ($\pm 10\%$)
24 V DC	—	—	24 V DC	24 V DC	—	24 V DC	—
30 W	50 VA	50 VA	30 W	35 W	60 VA	35 W	60 VA
—	40 A < 5 ms	40 A < 5 ms	—	—	40 A < 5 ms	—	40 A < 5 ms
—	60 A < 5 ms	60 A < 5 ms	—	—	60 A < 5 ms	—	60 A < 5 ms
5	10	10	5	5	10	5	10
—	460	460	—	—	460	—	460
290	290	290	290	290	290	290	290
24	24	24	24	32	32	32	32
7 / 5	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5
4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5
1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Photocoupler isolation between input terminals and PC power for all base units.							
For all base units of the MELSEC FX2N series values: 10 ms (at time of shipment), partly adjustable between 0 and 15 ms (REFF, FNC51 = 0 – 60 ms)							
24	24	24	24	32	32	32	32
Relay	Relay	Transistor	Transistor	Relay	Relay	Transistor	Transistor
Generally for relay version: < 250 V AV, < 30 V DC; for transistor version: 5 – 30 V DC							
2	2	0.5 / 0.3 ①	0.5 / 0.3 ①	2	2	0.5 / 0.3 ①	0.5 / 0.3 ①
8	8	0.8 / 1.6 ②	0.8 / 1.6 ②	8	8	0.8 / 1.6 ②	0.8 / 1.6 ②
80	80	12	12	80	80	12	12
100	100	1.5	1.5	100	1.5	1.5	1.5
10	10	< 0.2	< 0.2	10	10	< 0.2	< 0.2
For all base units of the FX2N series values: 300000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA							
0.85	0.85	0.85	0.85	1.0	1.0	1.0	1.0
182 x 90 x 87	182 x 90 x 87	182 x 90 x 87	182 x 90 x 87	220 x 90 x 87	220 x 90 x 87	220 x 90 x 87	220 x 90 x 87
66622	65560	65561	66623	66624	65562	66626	65563

① for Y0 and Y1 = 0.3 A; all others 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group

Specifications of Base Units

FXON FX2N



Specifications	FX2N-80 MR-DS	FX2N-80 MR-ES/UL	FX2N-80 MT-ESS/UL	FX2N-80 MT-DSS	FX2N-128 MR-ES/UL	FX2N-128 MT-ESS/UL
Electrical data						
Integrated inputs/outputs	80	80	80	80	128	128
Power supply	AC range (+10%,-15%)	—	100–240 V AC	100–240 V AC	100–240 V AC	100–240 V AC
Frequency at AC	Hz	—	50/60 (±10 %)	50/60 (±10 %)	50/60 (±10 %)	50/60 (±10 %)
DC range (± 8 V)	24 V DC	—	—	24 V DC	—	—
Max. input apparent power	40 W	70 VA	70 VA	40 W	100 VA	100 VA
Inrush current at ON	100 V AC 200 V AC	—	40 A < 5 ms 60 A < 5 ms	40 A < 5 ms 60 A < 5 ms	50 A < 7 ms 70 A < 7 ms	50 A < 7 ms 70 A < 7 ms
Allowable momentary power failure time	ms	5	10	10	5	10
External service power supply (24 V DC)	mA	—	460	460	—	460
Power supply int. bus (5 V DC)	mA	290	290	290	290	290
Inputs						
Integrated inputs	40	40	40	40	64	64
Input current X0→X7 / X10→∞	mA	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5
Min. current for logical 1 X0→X7 / X10→∞	mA	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5	4.5 / 3.5
Max. current for logical 0	mA	1.5	1.5	1.5	1.5	1.5
Isolation	Photocoupler isolation between input terminals and PC power for all base units					
Response time	For all base units of the MELSEC FX2N series values: 10 ms (at time of shipment), partly adjustable between 0 and 15 ms (REFF, FNC51 = 0 – 60 ms)					
Outputs						
Integrated outputs	40	40	40	40	64	64
Output type	Relay	Relay	Transistor	Transistor	Relay	Transistor
ON voltage (max.)	Generally for relay version: < 250 V AC, < 30 V DC; for transistor version: 5 – 30 V DC					
Max. output current	- per output A	2	2	0.5 / 0.3 ①	0.5 / 0.3 ①	2
	- per group ③ A	8	8	0.8 / 1.6 ②	0.8 / 1.6 ②	8
Max. switching power	- inductive load W	80	80	12	12	80
	- lamp load W	100	100	1.5	1.5	100
Response time	ms	10	10	< 0.2	< 0.2	10
Life of contacts (switching times)	For all base units of the FX2N series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA					
Mechanical data						
Weight	kg	1.2	1.2	1.2	1.8	1.8
Dimensions (W x H x D)	mm	285 x 90 x 87	285 x 90 x 87	285 x 90 x 87	350 x 90 x 87	350 x 90 x 87
Order information						
Art. no.	66627	65564	65565	66628	65566	65567

① for Y0 and Y1 = 0.3 A; all other 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group

③ This limitation applies only per reference terminal for each group, 4 and 8 outputs for relays and 2 and 4 outputs for transistors. Please observe the terminal assignments for the group identification.

Digital Inputs/Outputs

Various modular and compact extension units are available for extending the MELSEC MELSEC FXON/FX2N base units.

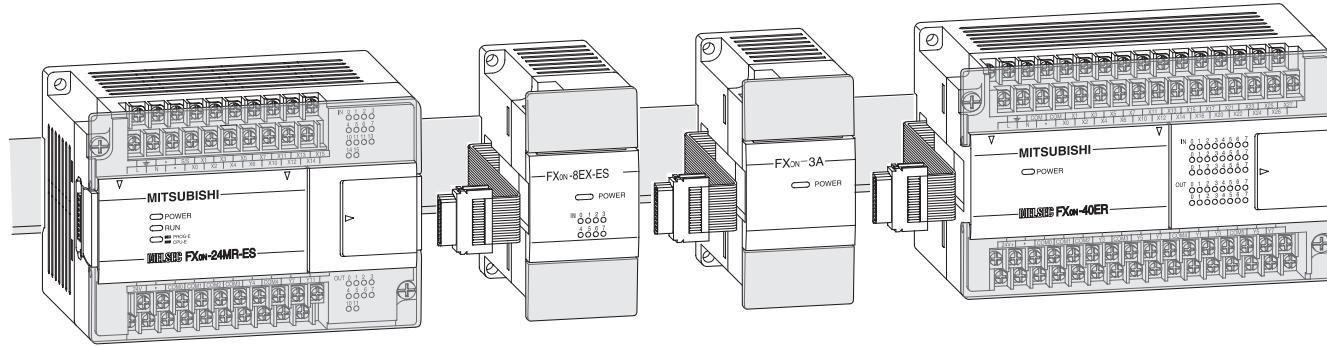
The modular extension units contain only digital inputs/outputs and no separate power supply, while compact extension units contain a larger number of inputs/outputs and an integrated power supply unit for supplying the system bus and the digital inputs.

The large number of possible combinations of base and extension units of the MELSEC FXON/FX2N ensure that the best possible economical solution is found for every application.

Owing to the capacity of the internal power supply unit of the respective base unit or of the compact extension unit, modular expandability of the controller is possible with the help of a protected flat cable.

A base unit can be extended by a maximum of 128 (FXON series) or 256 (FX2N series) external inputs/outputs by means of these extension units.

FXON and FX2N series extension units can be combined without any problems.



Compact extension units

Module type	Inputs	Outputs	Output type
FXON-40ER-ES/UL	24	16	Relay
FXON-40ER-DS	24	16	Relay
FXON-40ET-DSS	24	16	Transistor

Module type	Inputs	Outputs	Output type
FX2N-32ER-ES/UL	16	16	Relay
FX2N-32ET-ESS/UL	16	16	Transistor
FX2N-48ER-ES/UL	24	24	Relay
FX2N-48ET-ESS/UL	24	24	Transistor
FX2N-48ER-DS	24	24	Relay
FX2N-48ET-DSS	24	24	Transistor

FXON FX2N

Modular extension units

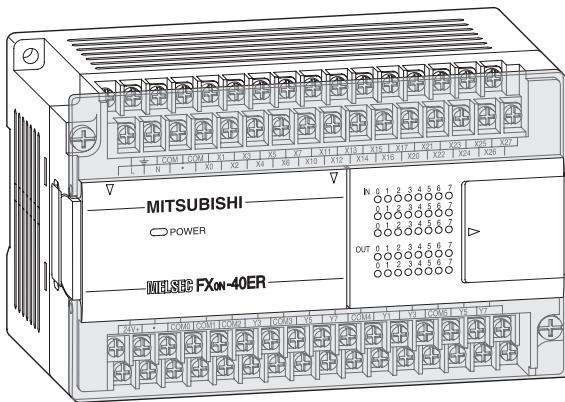
Module type	Inputs	Outputs	Output type
FXON-8EX-ES/UL	8	—	—
FXON-16EX-ES/UL	16	—	—
FXON-8EYR-ES/UL	—	8	Relay
FXON-8EYT-ESS/UL	—	8	Transistor
FXON-16EYR-ES/UL	—	16	Relay
FXON-16EYT-ESS/UL	—	16	Transistor
FXON-8ER-ES/UL	4	4	Relay

Module type	Inputs	Outputs	Output type
FX2N-16EX-ES/UL	16	—	—
FX2N-16EYR-ES/UL	—	16	Relay
FX2N-16EYT-ESS/UL	—	16	Transistor

FXON FX2N

Compact Extension Units

FXON FX2N



Extension Units FXON

The FXON series extension units are available with 40 input/output points. It is possible to choose between relay and transistor output type.

Special features:

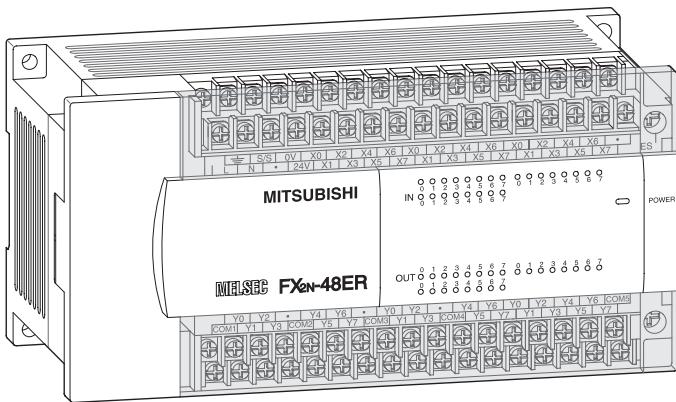
- LEDs for indicating the input and output status
- MELSEC FX2N series compatible
- Integrated service power supply with up to 200 mA capacity

Specifications	FXON-40 ER-ES/UL	FXON-40 ER-DS	FXON-40 ET-DSS
Electrical data			
Integrated inputs/outputs	40	40	40
Power supply	AC range (+10%, -15%) Frequency at AC Hz DC range (+20%, -15%)	AC 100 – 240 V 50/60 (\pm 10%) —	— — DC 24 V DC 24
Max. input apparent power	40 VA	20 W	20 W
Inrush current at ON	100 V AC 200 V AC 24 V DC	30 A / 5 ms 50 A / 5 ms —	— — 60 A / 50 μ s 60 A / 50 μ s
Allowable momentary power failure time	ms	10	10
External service power supply (24 V DC)	mA	200	—
Inputs			
Integrated inputs	24	24	24
Min. current for logical 1	mA	3.5	3.5
Max. current for logical 0	mA	1.5	1.5
Response time	For all base units of the MELSEC FXON series values: 10 ms (at time of shipment)		
Outputs			
Integrated outputs	16	16	16
Output type	Relay	Relay	Transistor
Max. switching voltage	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC		
Max. output current	- per output A - per group ^③ A	2 —	0.5 / 0.3 ^① 0.8 / 1.6 ^②
Max. switching power	- inductive load VA - lamp load W	80 100	12 1.5
Response time	ms	10	< 0.2
Life of contacts (switching times)	For all extension units of the MELSEC FXON series values: 3000000 at 20 VA; 1000000 at 35 VA; 200000 at 80 VA		
Mechanical data			
Weight	kg	0.6	0.6
Dimensions (W x H x D)	mm	150 x 90 x 87	150 x 90 x 87
Order information	Art. no.	60012	55955
① for Y0 and Y1 = 0.3 A; all others = 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group			
③ This limitation applies only per reference terminal for each group, 4 and 8 outputs for relays and 2 and 4 outputs for transistors. Please observe the terminal assignments for the group identification.			

① for Y0 and Y1 = 0.3 A; all others = 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group

③ This limitation applies only per reference terminal for each group, 4 and 8 outputs for relays and 2 and 4 outputs for transistors. Please observe the terminal assignments for the group identification.

Compact Extension Units

 FXON FX2N


Extension Units FX2N

The FX2N series extension units are available with 32 or 48 input/output points. It is possible to choose between relay and transistor output type.

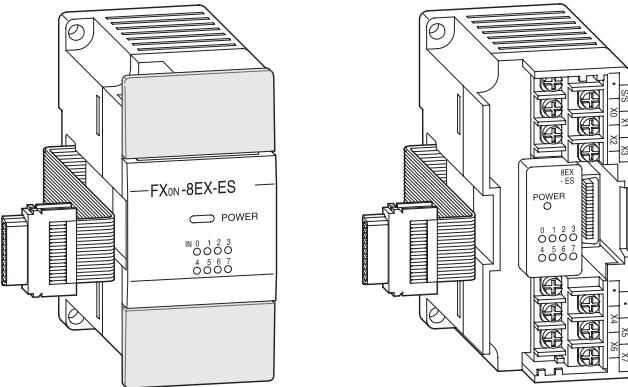
Special features:

- LEDs for indicating the input and output status
- MELSEC FXON series compatible
- Detachable terminal blocks
- Integrated service power supply with up to 200 mA or 460 mA

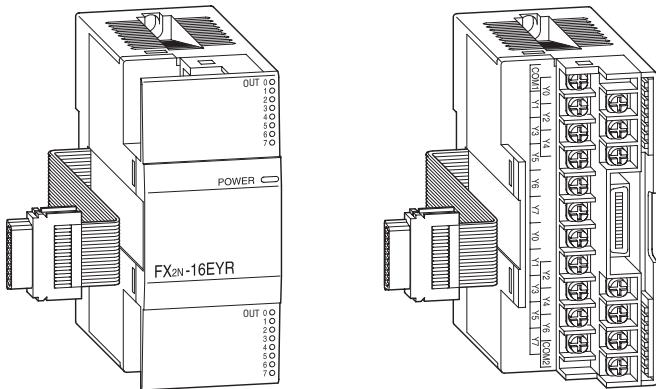
Specifications	FX2N-32 ER-ES/UL	FX2N-32 ET-ESS/UL	FX2N-48 ER-DS	FX2N-48 ER-ES/UL	FX2N-48 ET-DSS	FX2N-48 ET-ESS/UL
Electrical data						
Integrated inputs/outputs	32	32	48	48	48	48
AC range (+10 %, -15 %)	100 – 240 V AC	100 – 240 V AC	—	100 – 240 V AC	—	100 – 240 V AC
Power supply	50/60 (±10 %) Hz	50/60 (±10 %)	—	50/60 (±10 %)	—	50/60 (±10 %)
DC range (+20 %, -30 %)	—	—	24 V DC	—	24 V DC	—
Max. input apparent power	35 VA	35 VA	30 W	45 VA	30 W	45 VA
Inrush current at ON	100 V AC 200 V AC	50 A < 5 ms 60 A < 5 ms	—	50 A < 5 ms 60 A < 5 ms	50 A < 5 ms 60 A < 5 ms	50 A < 5 ms 60 A < 5 ms
Allowable momentary power failure time	ms	10	10	10	10	10
External service power supply (24 V DC)	mA	250	250	460	—	460
Power supply int. bus (5 V DC)	mA	690	690	690	690	690
Inputs						
Integrated inputs	16	16	24	24	24	24
Min. current for logical 1	mA	3.5	3.5	3.5	3.5	3.5
Max. current for logical 0	mA	1.5	1.5	1.5	1.5	1.5
Response time	For all extension units of the MELSEC FX2N series values: 10 ms (at time of shipment)					
Outputs						
Integrated outputs	16	16	24	24	24	24
Output type	Art	Relay	Transistor	Relay	Relay	Transistor
ON voltage (max.)	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC					
Max. output current	- per output	A	2	0.5 / 0.3 ①	2	0.5 / 0.3 ①
	- per group ③	A	8	0.8 / 1.6 ②	8	0.8 / 1.6 ②
Max. switching power	- inductive load	W	80	80	12	12
	- lamp load	W	100	100	1.5	1.5
Response time	ms	10	< 0.2	10	< 0.2	< 0.2
Life of contacts (switching times)	For all extension units of the MELSEC FX2N series values: 3000000 at 35 VA; 1000000 at 80 VA; 200000 at 120 VA					
Mechanical data						
Weight	kg	0.65	0.65	0.85	0.85	0.85
Dimensions (W x H x D)	mm	150 x 90 x 87	150 x 90 x 87	182 x 90 x 87	182 x 90 x 87	182 x 90 x 87
Order information	Art. no.	65568	65569	66633	65571	66634
① for Y0 and Y1 = 0.3 A; all others = 0.5 A	② 0.8 for 4 per group and 1.6 for 8 per group					
③ This limitation applies only per reference terminal for each group, 4 and 8 outputs for relays and 2 and 4 outputs for transistors. Please observe the terminal assignments for the group identification.						

Modular Extension Units

FXON FX2N



Modular Extension Units

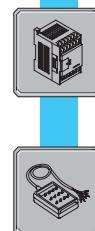

 FXON FX2N


Extension Units FX2N

The FX2N series modular extension units are available with 16 input/output points. It is possible to choose between relay and transistor output type.

Special features:

- LEDs for indicating the input and output status
- MELSEC FXON series compatible
- Especially compact design
- Vertical mounted terminal blocks with a cable guide to the upper or lower side



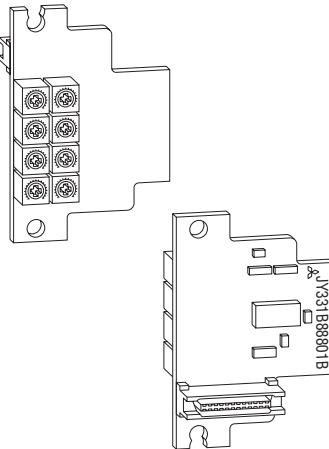
Specifications	FX2N-16 EX-ES/UL	FX2N-16 EYR-ES/UL	FX2N-16 EYT-ES/UL
Electrical data			
Integrated inputs/Outputs	16	16	16
Power supply			
	All modular extension units are supplied by the base unit.		
Inputs			
Integrated inputs	16	—	—
Min. current for logical 1	mA 3.5	—	—
Max. current for logical 0	mA 1.5	—	—
Response time	For all base units of the MELSEC FX2N series values: 10 ms (at time of shipment)		
Outputs			
Integrated outputs	—	16	16
Output type	—	Relay	Transistor
ON voltage (max.)	V	Generally for relay version: < 264 V AC, < 30 V DC; for transistor version: 5 – 30 V DC	
Max. output current	- per output A	2	0.5 / 0.3 ①
	- per group A	—	0.8 / 1.6 ②
Max. switching power	- inductive load VA	80	12
	- lamp load W	100	1.5
Response time	ms	10	< 0.2
Life of contacts (switching times)	—	Same as base unit	
Mechanical data			
Weight	kg 0.3	0.3	0.3
Dimensions (W x H x D)	mm 40 x 90 x 87	40 x 90 x 87	40 x 90 x 87
Order information			
Art. no.	65776	65580	65581

① for Y0 and Y1 = 0.3 A; all others = 0.5 A ② 0.8 for 4 per group and 1.6 for 8 per group



■ Analog Setpoint Adapter FX2N-8AV-BD

FXON FX2N



The FX2N-8AV-BD enables the user to set 8 analog setpoint values. The analog values of the potentiometers are read into the controller and used as default setpoint values for timers, counters and data registers by the user's PLC programs. Setpoint value polling and the definition of the potentiometer scales are performed in the

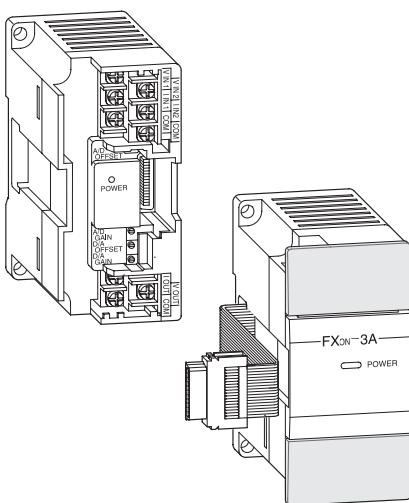
PLC program using the dedicated instructions VRRD/VRSC (FNC85/86).

The FX2N-8AV-BD adapter board is installed in the expansion slot of the FX2N CPU. No additional power supply is required for operation.

Specifications	FX2N-8AV-BD	
General specifications	Conforms to base units	
Power supply	From base unit	
Adjusting range	8 bit	
Related I/O points	0	
Potentiometer evaluation	Via application instruction from the PLC CPU (FNC 85/86)	
Weight	kg	0.08
Dimensions (W x H)	mm	52 x 35
Order information	Art. no. 65594	

■ Analog Module FXON-3A

FXON FX2N



The analog module FXON-3A provides the user with 2 analog inputs and 1 analog output. They serve for conversion of analog process signals into digital values, and vice versa.

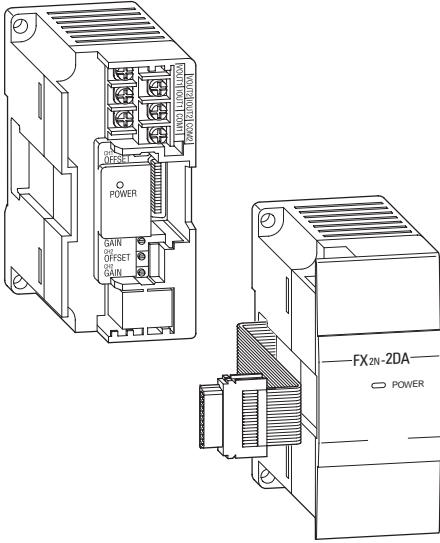
The analog module is connected to the base unit via a protected flat cable. The connection is to the extension bus on the right side of the controller.

Specifications	FXON-3A	
General specifications	Conforms to base units	
Dielectric withstand voltage	500 V AC for 1 minute	
Power supply	24 V DC / 90 mA (from base unit), 5 V DC / 30 mA	
Number of analog points	inputs	2
	outputs	1
Analog data	voltage	V DC
	current	mA
I/O resolution	0 – 10 / 0 – 5	
Total accuracy	±1%	
Conversion time	A → D / D → A	ms
Related I/O points	0.1 / point	
Weight	kg	0.2
Dimensions (W x H x D)	43 x 90 x 87	
Order information	Art. no. 41790	

■ Analog Output Module FX2N-2DA

FXON FX2N
CPU vers. 2.00

These analog output modules provide the user with 2 analog outputs. The modules convert digital values from the FXON/FX2N controller to the analog signals required by the process.



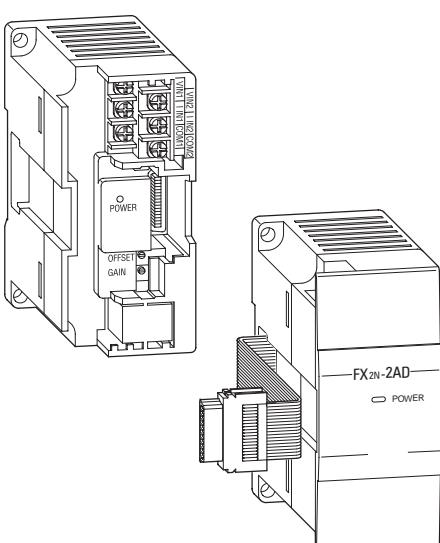
Specifications		FX2N-2DA	
General specifications		Conforms to FX2N base units	
Power supply		5 V DC / 30 mA (from base unit), 24 V DC / 85 mA	
Analog channels	inputs	—	
	outputs	2	
Analog output range		0 V DC – +10 V DC / 4 mA – +20 mA	
External load	voltage output	2 kΩ – 1 MΩ	
	current output	< 500 Ω	
Analog data	voltage	V	±10
	current	mA	4 – 20
Resolution			2.5 mV / 4 μA (11 bit + sign)
Overall accuracy			±1 %
Conversion speed	analog → digital	ms	—
	digital → analog	ms	4 per channel
Related I/O points			8
Weight		kg	0.2
Dimensions (W x H x D)		mm	43 x 90 x 87

Order information	Art. no.
	102868

■ Analog Input Module FX2N-2AD

FXON FX2N
CPU vers. 2.00

The analog input module FX2N-2AD provides the user with 2 analog inputs. The module converts analog process signals into digital values which are further processed by the MELSEC FXON/FX2N controller.



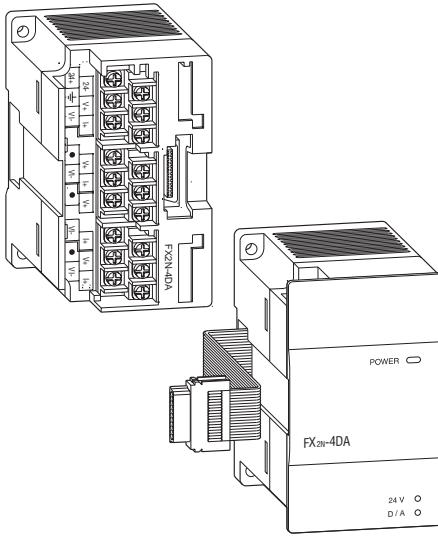
Specifications		FX2N-2AD	
General specifications		Conforms to FX2N base units	
Power supply		5 V DC / 20 mA (from base unit), 24 V DC / 50 mA	
Analog points	inputs	2	—
	outputs	—	
Analog input range		0 V DC – +10 V DC / 0 mA – +20 mA / 4 – 20 mA	
Input resistance	voltage input	kΩ	200
	current input	Ω	250
Analog data	voltage	V	±10
	current	mA	±20
Resolution			5 mV / 20 μA (11 bit + sign)
Overall accuracy			±1 %
Conversion speed	analog → digital	ms	2.5 per channel
	digital → analog	ms	—
Related I/O points			8
Weight		kg	0.2
Dimensions (W x H x D)		mm	43 x 90 x 87

Order information	Art. no.
	102869

■ Analog Output Module FX2N-4DA

FXON FX2N
CPU vers. 2.00

These analog output modules provide the user with 4 analog outputs. The modules convert digital values from the FXON/FX2N controller to the analog signals required by the process.

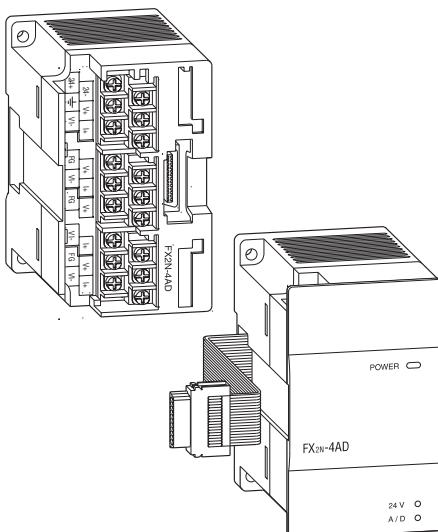


Specifications		FX2N-4DA	
General specifications		Conforms to FX2N base units	
Power supply		5 V DC / 30 mA (from base unit), 24 V DC / 200 mA	
Analog channels	inputs	—	
	outputs	4	
Analog output range		-10 V DC – +10 V DC / 0 mA – +20 mA	
External load	voltage output	2 kΩ – 1 MΩ	
	current output	< 500 Ω	
Analogdata	voltage	V	±10
	current	mA	0 – 20
Resolution		5 mV / 20 μA (11 bit + sign)	
Overall accuracy		±1%	
Conversion speed	analog → digital	ms	—
	digital → analog	ms	2.1 for 4 channels
Related I/O points		8	
Weight		kg	0.3
Dimensions (W x H x D)		mm	55 x 90 x 87
Order information		Art. no.	65586

■ Analog Input Module FX2N-4AD

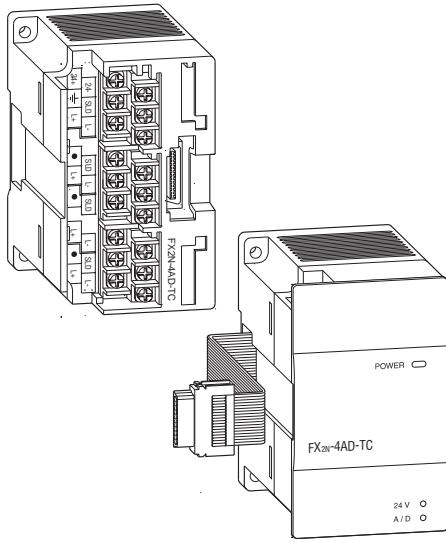
FXON FX2N
CPU vers. 2.00

The analog input module FX2N-4AD provides the user with 4 analog inputs. The module converts analog process signals into digital values which are further processed by the MELSEC FXON/FX2N controller.



Specifications		FX2N-4AD	
General specifications		Conforms to FX2N base units	
Power supply		5 V DC / 30 mA (from base unit), 24 V DC / 50 mA	
Analog points	inputs	4	
	outputs	—	
Analog input range		-10 V DC – +10 V DC / -20 mA – +20 mA / 4 – 20 mA	
Input resistance	voltage input	kΩ	200
	current input	Ω	250
Analog data	voltage	V	±10
	current	mA	±20
Resolution		5 mV / 20 μA (11 bit + sign)	
Overall accuracy		±1%	
Conversion speed	analog → digital	ms	15 per channel / 6 per channel (high speed)
	digital → analog	ms	—
Related I/O points		8	
Weight		kg	0.3
Dimensions (W x H x D)		mm	55 x 90 x 87
Order information		Art. no.	65585

■ Analog Input Module for Thermo Elements FX2N-4AD-TC



This special function module FX2N-4AD-TC is used for processing temperatures. It has 4 independent inputs for detecting signals from thermocouples of types J and K. The type of thermocouple can be chosen independently for each point.

The electrical magnitude at an input is converted into a digital numerical value with a sign. The converted value is stored by the PLC in a memory address, so-called buffer memory, in the module and then converted. It is also possible to calculate a

FXON FX2N
CPU vers. 2.00

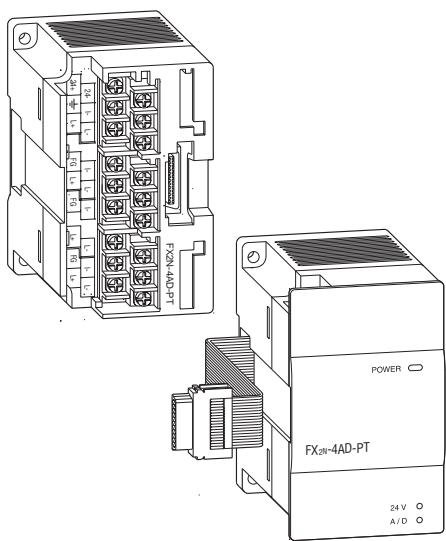
mean value from a predetermined number of measurements in order to obtain stable digital results.

The number of measurements must be transferred by the PLC program to a buffer memory of the special function module. The value determined is available in another memory address.



Specifications	FX2N-4AD-TC
General specifications	Conforms to FX2N base units
Power supply	5 V DC / 30 mA (from base unit), 24 V DC / 50 mA
Analog inputs	4 (K or J type)
Compensated temperature range	°C -100 – +600 (J type) / -100 – +1200 (K type)
Digital output	-1000 – +6000 (J type) / -1000 – +12000 (K type)
Resolution	°C 0.3 (J type) / 0.4 (K type)
Overall accuracy	±0.5 %
Conversion speed	ms 240 per channel (±2 %)
Related I/O points	8
Weight	kg 0.3
Dimensions (W x H x D)	mm 55 x 90 x 87
Order information	Art. no. 65588

■ Analog Input Module for Pt100 Inputs FX2N-4AD-PT



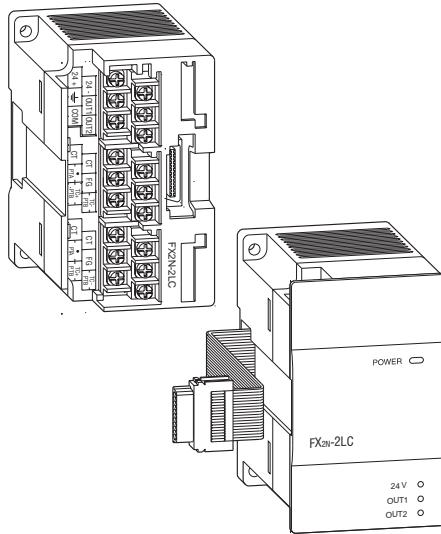
The analog input module FX2N-4AD-PT permits the connection of four Pt100 sensors to the FX controller.

The respective temperatures can be read out either in °C or °F.

FXON FX2N
CPU vers. 2.00

Specifications	FX2N-4AD-PT
General specifications	Conforms to FX2N base units
Power supply	5 V DC / 30 mA (from base unit), 24 V DC / 50 mA
Analog inputs	4 (Pt100 sensors)
Compensated temperature range	°C -100 – +600
Digital output	-1000 – 6000 (12 bit conversion)
Resolution	°C 0.2
Overall accuracy	±1 % over full linear range
Conversion speed	ms 15 for 4 channels
Related I/O points	8
Weight	kg 0.3
Dimensions (W x H x D)	mm 55 x 90 x 87
Order information	Art. no. 65587

■ Temperature Control Module FX2N-2LC



The temperature control module FX2N-2LC is equipped with two temperature input points and two transistor (open collector) output points. It is used to read temperature signals from thermocouples and platinum resistance thermometer bulbs, and performs PID output control.

Data can be written and read using FROM/TO instructions. It is not necessary to create a special sequence programs for

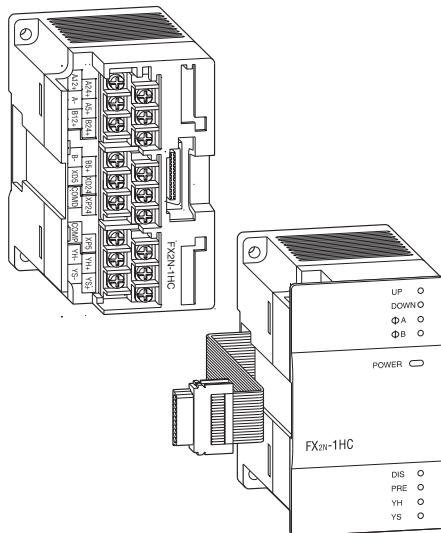
FXON **FX2N**
CPU-Vers. 2.00

PID operation, since the FX2N-2LC performs arithmetic operation for PID control and output control by itself.

The proportional band, the integral time and the derivative time can be easily set by the integrated autotuning function.

Specifications	FX2N-2LC
General specifications	Conforms to FX2N base units
Power supply	5 V DC / 70 mA (from base unit); 24 V DC / 55 mA
Number of input points	2 points
Control output	2 transistor output points
Temperature control method	Two-position control, PID control (with autotuning), PI control
Sampling period	0.5 s / channel
Set temperature range	Equivalent to the input range of the thermocoupler used
Supported thermocouples	Pt100, JPt100, K, J, R, S, E, T, B, N, PLII, WRe5=26, U, L
Measurement precision	$\pm 0.7\%$ ($\pm 0.3\%$ when ambient temperature is $23^\circ\text{C} \pm 5^\circ\text{C}$)
Resolution	0.1 °C or 1 °C
Related I/O points	8
Weight	kg
Dimensions (W x D x H)	mm
Order information	
Art. no. 129196	

■ High-Speed Counter FX2N-1HC

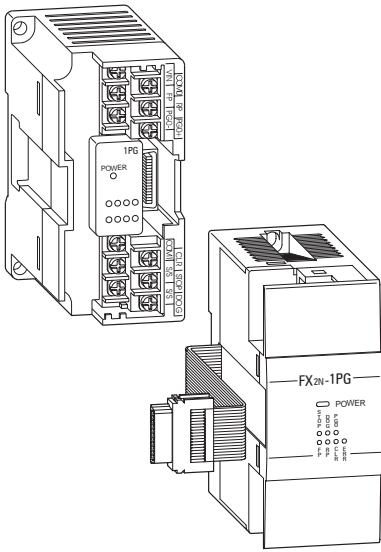


In addition to the internal high-speed MELSEC FX counters, the high-speed counter module FX2N-1HC provides the user with an external hardware counter. It counts 1- or 2-phase pulses up to a frequency of 50 kHz. The counting range covers either 16 or 32 bit.

The two integrated transistor outputs can be switched independently of one another by means of internal comparison functions. Hence, simple positioning tasks can also be realized economically. In addition, the FX2N-1HC can be used as a ring counter.

Specifications	FX2N-1HC
General specifications	Conforms to FX2N base units
Signal level	5, 12, 24 V DC / 7 mA
Power supply	5 V DC / 90 mA (from base unit)
Counter inputs	2 (1 phase) oder 1 (2 phase)
Max. counting frequency	kHz
Input format	Bit
Type of counter	Up/down counter, ring counter
Counting range	16 Bit -2147483648 – +2147483647 32 Bit 0 – 65535
Output type	2 x transistor (5 – 24 V DC; 0.5 A)
Related I/O points	8
Weight	kg
Dimensions (W x H x D)	mm
Order information	
Art. no. 65584	

■ Single Axes Positioning Module FX2N-1PG-E



The positioning module FX2N-1PG-E is an extremely efficient single-axis positioning module for controlling either step drives or servo drives (by external regulator) with a pulse chain. It is very suitable for achieving accurate positioning in combination with the MELSEC FX series. The configuration and allocation of the position data are carried out directly via the PLC program. A very wide range of manual and automatic functions are available to the user.

FXON FX2N
CPU-Vers. 2.00

Further special features are:

- Possibility of absolute or relative positioning
- 7 different operation functions, such as jog mode, zeroing, variable speeds, etc.
- Separate programming units and operator panels are not required.

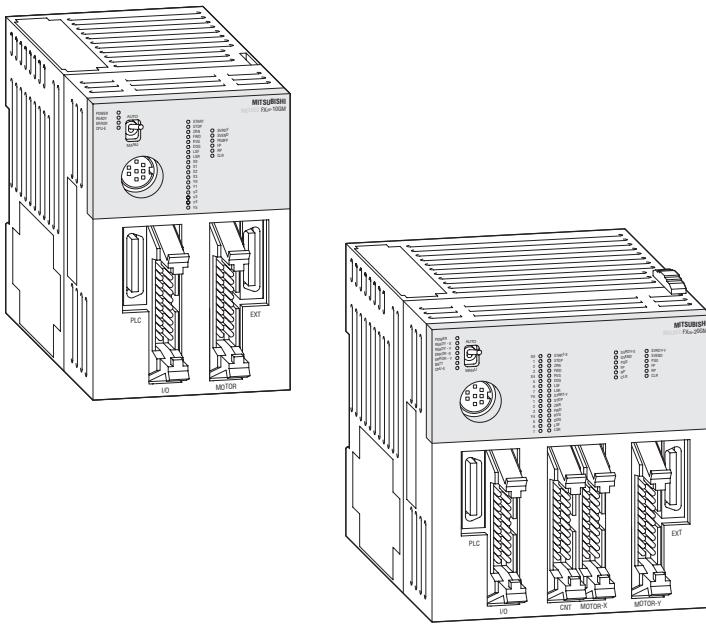
The speed increase or decrease can be set either automatically or manually.

Specifications	FX2N-1PG-E
General specifications	Conforms to FX2N base units
Signal level for digital inputs	24 V DC / 7–40 mA
Power supply	5 – 24 V DC / 60 mA
Accessible axes	1
Output frequency	pulse/s
Related I/O points	8
Weight	kg
Dimensions (W x H x D)	mm
Order information	
	Art. no. 65583



FXON FX2N

■ Positioning Modules FX2N-10GM and FX2N-20GM



1 or 2 axis positioning modules

The FX2N-10GM/FX2N-20GM positioning controllers are pulse chain output units that enable the positioning control of stepping motors or servo motors via the drive unit.

The comfortable programming software allows even newcomers to realize complicated positioning tasks in an easy way.

Travel units, handling devices and processing lines with fixed or variable strokes are supported by simple programs for different positioning applications.

Special features:

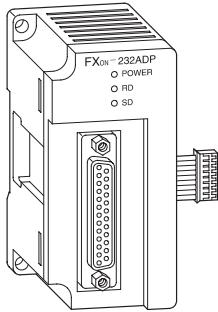
- Can be used as a stand-alone device or in combination with a FX2N PLC
- Up to 8 FX2N-10GM and/or FX2N-20GM can be connected to a FX2N PLC
- Pulse generator connection possible
- Data communication with the PLC via simple FROM/TO instructions
- Linear and circular interpolation are available
- Integrated inputs and outputs (connection possible with external terminal block)
- Additional inputs/outputs can be added

Specifications	FX2N-10GM	FX2N-20GM																		
Number of controllable axes	1 axes	2 axes (independent or simultaneously)																		
Program memory	3.8 K steps with EEPROM	7.8 K steps with built in RAM (battery backup): EEPROM optionally																		
Positioning	<table border="0"> <tr> <td>methode</td><td>Absolute data or incremental</td></tr> <tr> <td>units</td><td>mm, inch, degree and pulse</td></tr> <tr> <td>counting resolution</td><td>31 bits + sign, -2147483648 to 2147483647</td></tr> <tr> <td>max. counting frequency</td><td>200 kHz</td></tr> <tr> <td>speed</td><td>1530000 mm/min.</td></tr> </table>	methode	Absolute data or incremental	units	mm, inch, degree and pulse	counting resolution	31 bits + sign, -2147483648 to 2147483647	max. counting frequency	200 kHz	speed	1530000 mm/min.	<table border="0"> <tr> <td>Absolute data or incremental</td><td>mm, inch, degree and pulse</td></tr> <tr> <td>31 bits + sign, -2147483648 to 2147483647</td><td>31 bits + sign, -2147483648 to 2147483647</td></tr> <tr> <td>200 kHz</td><td>200 kHz</td></tr> <tr> <td>1530000 mm/min.</td><td>1530000 mm/min.</td></tr> </table>	Absolute data or incremental	mm, inch, degree and pulse	31 bits + sign, -2147483648 to 2147483647	31 bits + sign, -2147483648 to 2147483647	200 kHz	200 kHz	1530000 mm/min.	1530000 mm/min.
methode	Absolute data or incremental																			
units	mm, inch, degree and pulse																			
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max. counting frequency	200 kHz																			
speed	1530000 mm/min.																			
Absolute data or incremental	mm, inch, degree and pulse																			
31 bits + sign, -2147483648 to 2147483647	31 bits + sign, -2147483648 to 2147483647																			
200 kHz	200 kHz																			
1530000 mm/min.	1530000 mm/min.																			
Zero return	Manual operation or automatic operation	Manual operation or automatic operation																		
Absolute position detection	The detection ist possible with MELSERVO MR-J2 and MR-H (with ABS detection function)																			
Control inputs	<table border="0"> <tr> <td>operation system</td><td>FWD - manual forwarding, RVS - manual reversal, ZRN - machine zero return, START - automatic start, STOP - stop positioning, manual pulse generator (2 kHz max.), single-step operation input (depends upon the parameter setting)</td></tr> <tr> <td>mechanical system</td><td>DOG - near point signal, LSF - forward rotation limit, LSR - reverse rotation limit, interrupt signal (4 points)</td></tr> <tr> <td>servo system</td><td>SVRDY - servo ready, SVEND - servo end, PG0 - zero-point signal</td></tr> <tr> <td>general purpose</td><td>Digital inputs X0 to X3</td></tr> </table>	operation system	FWD - manual forwarding, RVS - manual reversal, ZRN - machine zero return, START - automatic start, STOP - stop positioning, manual pulse generator (2 kHz max.), single-step operation input (depends upon the parameter setting)	mechanical system	DOG - near point signal, LSF - forward rotation limit, LSR - reverse rotation limit, interrupt signal (4 points)	servo system	SVRDY - servo ready, SVEND - servo end, PG0 - zero-point signal	general purpose	Digital inputs X0 to X3											
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servo system	SVRDY - servo ready, SVEND - servo end, PG0 - zero-point signal																			
general purpose	Digital inputs X0 to X3																			
Control outputs	<table border="0"> <tr> <td>servo system</td><td>FP - forward rotation pulse, RP - reverse rotation pulse, CLR - counter clear</td></tr> <tr> <td>general purpose</td><td>Digital outputs Y0 to Y5</td></tr> </table>	servo system	FP - forward rotation pulse, RP - reverse rotation pulse, CLR - counter clear	general purpose	Digital outputs Y0 to Y5															
servo system	FP - forward rotation pulse, RP - reverse rotation pulse, CLR - counter clear																			
general purpose	Digital outputs Y0 to Y5																			
Self-diagnosis	"Parameter error", "program error" and "external error" can be diagnosed by the display and the error codes																			
Power supply	24 V DC (-15 % to +10 %)	24 V DC (-15 % to +10 %)																		
Power consumption	5 W	10 W																		
General specifications	Conforms to FX2N base units	Conforms to FX2N base units																		
Weight	kg 0.3 kg	0.4 kg																		
Dimensions (W x D x H)	mm 60 x 90 x 74	86 x 90 x 74																		
Order information	Art. no. 128889	127016																		
Accessories	Terminal block for I/O extension of the positioning unit: FX-16E-TB/UL, art. no.: 125189; FX-32E-TB/UL; art. no.: 128724 Flat cable to connect I/O equipment/terminal block: FX-16E-150CAB, art. no.: 125584; FX16E-300CAB, art. no.: 128722; FX-16E-500CAB, art. no.: 130451 Cable to connect servo amplifier MR-C: E-GMC-200CAB, art. no.: 128731, Cable to connect servo amplifier MR-J2: E-GMJ2-200CAB1A, art. no.: 125583, Cable to connect servo amplifier general-purpose drive unit: E-GM-200CAB, art. no.: 130450, Programming software: FX-PCS-VPS/WIN-E, art. no.: 128726 Spare battery (FX2N-20GM only): FX2NC-32BL, art. no.: 128725																			

■ Active Data Interface FXON-232ADP

The additional RS232C interface FXON-232ADP permits active communication between the PLC and surrounding RS232C peripherals. All operands can be sent or received via this interface.

Devices can be transmitted via this interface. A program transfer or the connection of an MAC terminal is not possible.

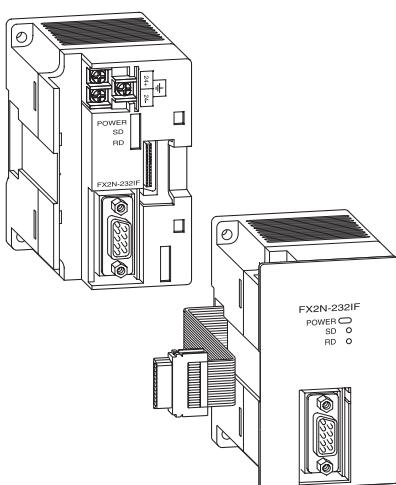


Specifications	FXON-232ADP
General specifications	Conforms to FXON base units
Interface	RS232 with 25 pole D-SUB compact plug (photocoupler isolated)
Power supply	5 V DC / 200 mA (from base unit)
Communication speed	Bit/s
Communication distance	m
Communication cable	Max. 15
Communication mode	Shielded cable
Protocols	Half duplex
Format	Non-protocol mode / free programmable via PLC
Related I/O points	7 or 8 bits, parity 1 or 0, 1 or 2 stop bit
Weight	—
Dimensions (W x H x D)	kg
	0.2
	43 x 90 x 68
Order information	Art. no.
	42211

■ Interface Module FX2N-232IF

The FX2N-232IF module provides an RS-232C interface for serial data communications with the MELSEC FX2N/FXON.

Communication with PCs, printers, modems, barcode readers etc. is handled by the PLC program using FROM/TO instructions.

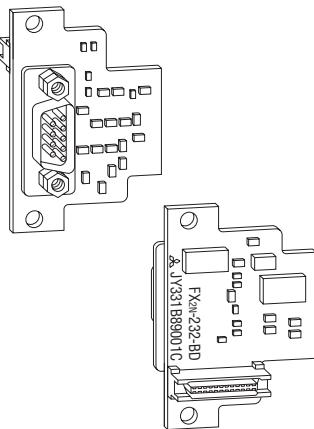


The send and receive data are stored in the FX2N-232IF's own buffer memory. Changes at the user program are not possible via this interface.

Specifications	FX2N-232IF
General specifications	Conforms to FX2N base units
Interface	RS232 with 9 pole D-SUB connector (photocoupler isolation)
Power supply	5 V DC / 40 mA (from base unit), 24 V DC / 80 mA
Communication speed	bit/s
Communication distance	m
Communication cable	Max. 15
Communication mode	Shielded cable
Protocols	Full duplex
Format	Non protocol mode / start stop synchronisation
Send and receive buffer	7 or 8 data bits, parity 1 or 0, 1 or 2 stop bit
Related I/O points	512 byte each
Weight	8
Dimensions (W x H x D)	kg
	0.3
	55 x 90 x 85
Order information	Art. no.
	66640

FXON FX2N

■ Interface Adapter FX2N-232BD



The FX2N-232BD interface adapter board provides an RS-232C interface for serial data communications with the MELSEC FX2N.

Data and programmes can be transferred with the standard RS-232 protocol. The unit's integrated automatic parameter setting facility also makes it possible to configure a modem – for example for remote programming and maintenance tasks.

Data can be transferred directly to other serial peripherals using the RS dedicated

instruction. Connected programming systems are identified automatically.

The adapter board is installed in the expansion slot provided for it in the FX2N base unit.

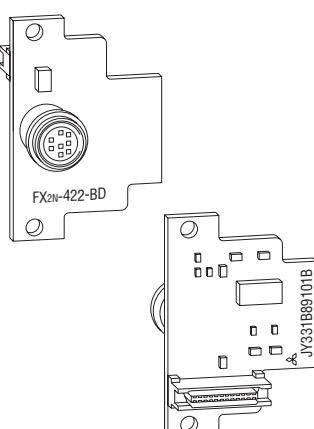
If the adapter is used no other adapters can be used.

If additional RS232C interfaces are required, the FX2N-232IF can be used for extension.

Specifications	FX2N-232BD
General specifications	Conforms to FX2N base units
Interface	RS232 with 9 pole D-SUB connector
Power supply	5 V DC / 60 mA (from base unit)
Communication speed	bit/s 300, 600, 1200, 2400, 4800, 9600, 19200
Communication distance	m Max. 15
Communication mode	Half duplex
Protocols	Free programmable via PLC / non-protocol mode / protocol 1 or 4
Related I/O points	—
Weight	kg 0,08
Dimensions (W x H x D)	mm 35 x 54 x 22
Order information	Art. no. 65596

 FXON FX2N

■ Interface Adapter FX2N-422BD



The FX2N-422BD interface adapter board provides a second RS-422 interface for connection of an additional device to the controller (programming unit or operator terminal).

In addition to programming the PLC the main applications for this interface include production data logging, process visualisation and man-machine communication.

If one programming unit is already connected to the integrated RS-422 interface it is not possible to connect a second one to the FX2N-422BD interface adapter. It is possible to connect two control units, however.

The adapter is installed in the expansion slot provided for it in the FX2N base unit. No additional adapter boards can be used when this unit is installed.

Specifications	FX2N-422BD
General specifications	Conforms to FX2N base units
Interface	RS422 8 pole mini DIN connector
Power supply	5 V DC / 60 mA (from base unit)
Communication distance	m Max. 50
Communication mode	Half duplex
Protocols	Free programmable via PLC
Related I/O points	—
Weight	kg 0,08
Dimensions (W x H x D)	mm 35 x 54 x 22
Order information	Art. no. 65595

The PROFIBUS/DP Network

Data Communications

The open PROFIBUS/DP network enables extremely fast data exchange with a very wide variety of slave devices, including:

- Remote digital I/Os
- Remote analog I/Os
- Remote intelligence PLC (FX0N, FX2N)
- Frequency inverters (FR-A 240, FR-A 540 (L) and FR-E 500)
- Operator terminals (MAC)
- A range of other devices from third-party manufacturers

Structure

The maximum coverage of a bus segment is 1200 m (at a maximum of 93.75 kbit/s). Up to 3 repeaters are allowed. Thus the maximum distance between 2 stations is calculated with 4800 m.

Cable types

To help reduce costs PROFIBUS/DP uses RS-485 technology with simple twisted-pair cabling.

Suitable cables include the UNITRONIC BUSLD from Lappkabel and the DUE 4451 from Alcatel.

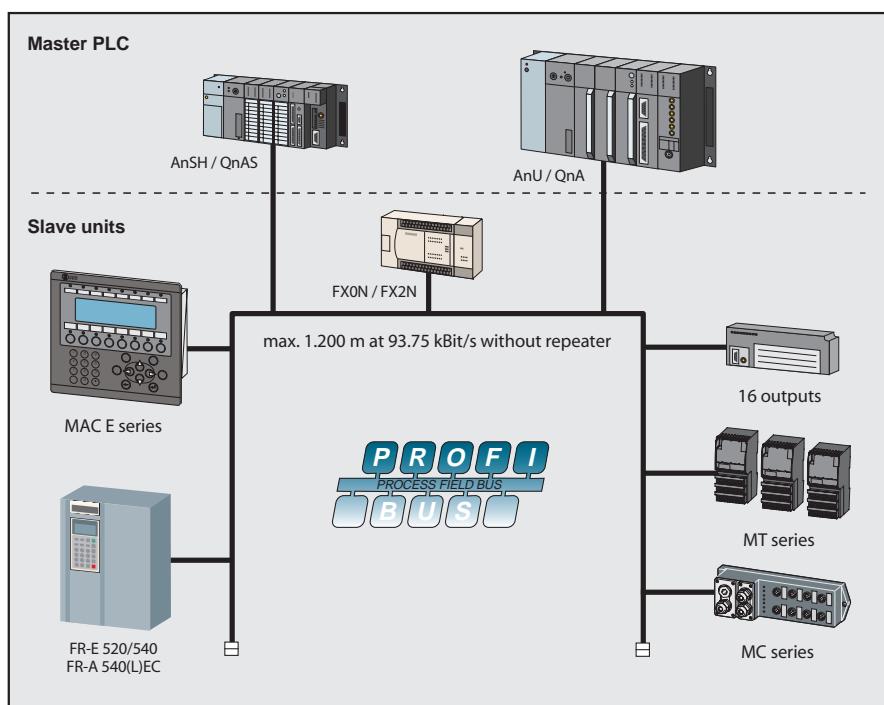
Data exchange

The PROFIBUS master modules AJ71PB92D and A1SJ71PB92D support slave device data exchange with up to 244 send bytes and 244 receive bytes. This means you can exchange a total of up to 488 bytes with a slave unit per network cycle.

Administration

In combination with the MELSEC ProfiMap configuration software the A1SJ71PB92D PROFIBUS/DP master unit gives you user-friendly plug-and-play technology. The configuration software is self-explanatory, using a graphical model for setting up the network. You simply select the slave unit (e.g. FX2N), assign the station numbers and specify where the information is stored in the Master CPU.

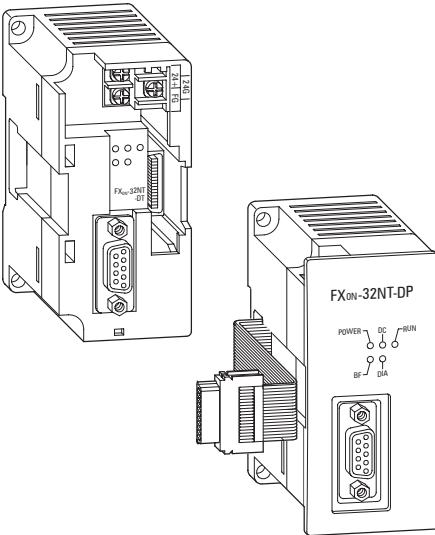
Of course, PROFIBUS/DP slaves from MITSUBISHI ELECTRIC can also be connected to master devices from other manufacturers.



Specifications	Master AJ71PB92D	Master A1SJ71PB92D
Communications protocol	EN 50170 / DIN 19245-T3	
Cabling	Shielded twisted-pair with 24 AWG = 0.22 mm ² , impedance: 100 – 130 Ω; Shielded twisted-pair with 22 AWG = 0.34 mm ² , impedance: 135 – 165 Ω;	
Interface	RS485	
distance		
1 200 m	kbit/s	9.6 / 19.2 / 93.75
1 000 m	kbit/s	187.5
400 m	kbit/s	500
200 m	kbit/s	1 500
		12000 / 6000 / 3000 (100 m) 1500 (200 m)
Max total distance	m	4800 (3 repeaters)
Slave units per master		60
Stations per segment		32
Repeaters per network		3
Accessories	ProfiConT: PROFIBUS 9-pin D-SUB plug connector for up to 12 Mbaud with terminator, art. no. 87035 (see page 61)	

■ Profibus DP Slave Module FXON-32NT-DP

FXON FX2N



The FXON-32NT-DP Profibus module enables you to integrate a MELSEC FXON/FX2N system in an existing Profibus DP network.

This interface module provides your FXON or FX2N CPU with an intelligent Profibus DP link for the implementation of decentralised control tasks.

It links the system to the master PLC in the Profibus DP network for efficient and trouble-free data exchange.

Specifications		FXON-32NT-DP	
General specifications		Conforms to FXON/FX2N base units	
Power supply		5 V DC / max. 170 mA (from base unit), 24 V DC / 60 mA	
Interface	distance	1200 m	kbit/s
		1000 m	kbit/s
		200 m	kbit/s
		100 m	kbit/s
Communication speed	distance	9.6 / 19.2 / 93.75	
		187.5	
		1500	
		3000 / 6000 / 12000	
Communication distance		m	Max. 1200 (depends on communication speed)
Communication cable		PROFIBUS cable with 9-pin D-SUB plug	
Related I/O points		8	
Weight		kg	0.3
Dimensions (W x H x D)		mm	43 x 90 x 87
Order information		Art. no.	62125

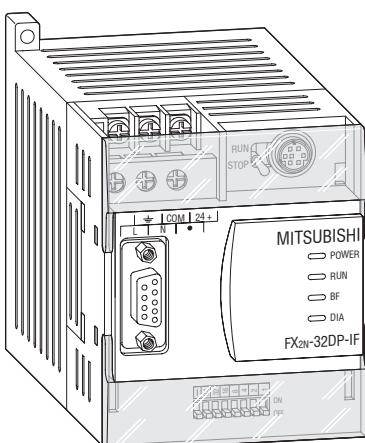
■ FX2N-32DP-IF Profibus DP Interface Unit

FXON FX2N

The remote I/O station FX2N-32-DP-IF forms an extremely compact communication unit and provides a connection of up to 256 I/O points or alternatively up to 8 special function modules.

It features an entire electrical isolation of the Profibus/DP connector and of the sensor/actuator circuits.

The module includes a 230 V power supply unit and a 24 V service voltage terminal e.g. for analog modules. Profibus data such as the baud rate can be monitored directly on the hand-held programming unit FX20P. This facilitates an easy error diagnosis directly on the module.



Specifications		FX2N-32DP-IF	
General specifications		Conforms to FXON/FX2N base units	
Power supply		100 – 240 V AC (+10 % / -10 %) 50/60 Hz	
Power consumption		35 VA	
Internal current consumption		5 V DC / max. 200 mA (from base unit), 24 V DC / 500 mA	
Interface (connectors)		9-pin D-SUB for Profibus DP, 8-pin Mini-DIN for PC or programming unit FX-20P	
Communication speed	distance	1200 m	kBit/s
		1000 m	kBit/s
		400 m	kBit/s
		200 m	kBit/s
		100 m	kBit/s
Communication distance		m	Max. 1200 (depends on communication speed)
Communication cable		PROFIBUS- cable with 9-pin D SUB plug	
Max. number of controllable I/O points		Max. 256	
Weight		kg	0.4
Dimensions (W x H x D)		mm	75 x 98 x 87
Order information		Art. no.	103705

The Network with Actuator Sensor Interface

Data transfer

The AS interface is an international standard for the lowest field bus level. The network suits versatile demands, is very flexible and particularly easy to install.

Controlled are

- Sensors
- Actors
- I/O units
- Gateways

Structure

ASI networks can be configured in any random tree structure.

Up to 2 repeaters are supported providing a maximum communication distance of 300 m. Terminating resistors are not needed.

Cable types

A special coded 2-wire cable is required.

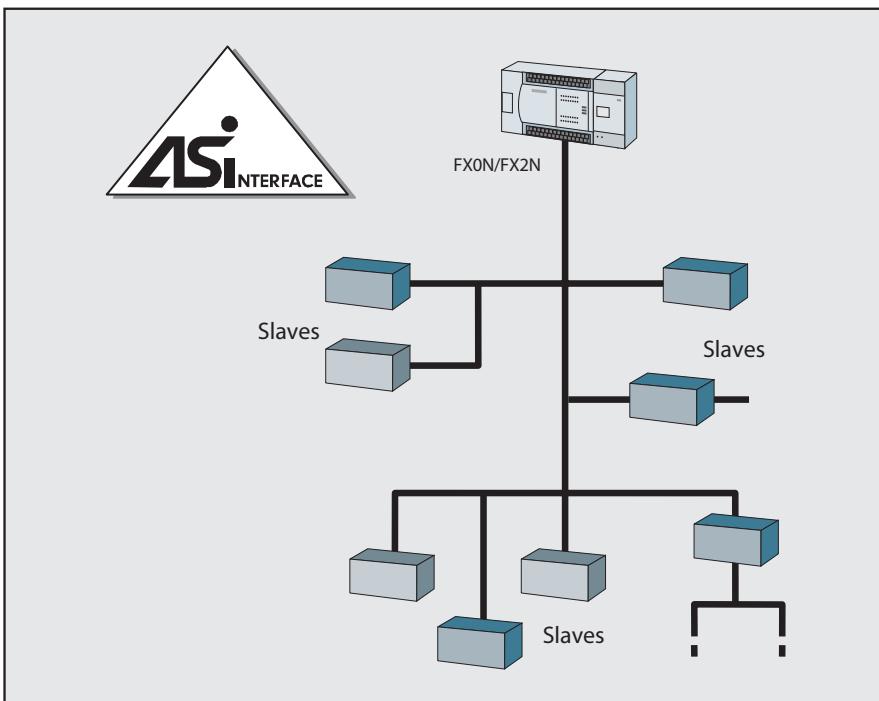
The modules are connected to the cable via push-through connections while the coding ensures a reverse protection.

Data exchange

The AS interface supports the connection of conventional sensors and actors following the master-slave principle.

Administration

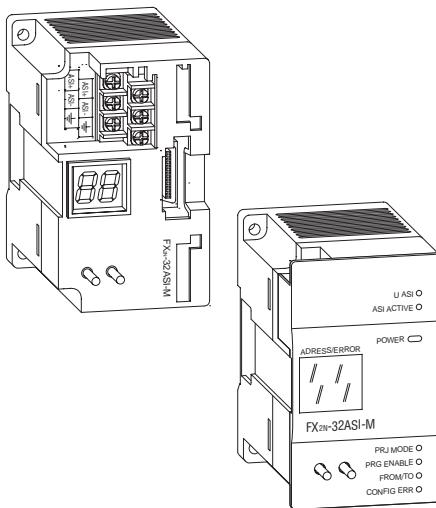
The I/O points are assigned electronically through the bus connection or through the PLC program of the FX controller.



Specifications	AS interface
Network management	Master/Slave
Cabling	Coded twisted-pair cable (unshielded)
Data transfer rate	kBit/s 167
Bus cycle time	≤5 ms
Max. overall distance	m 100 (300 with Repeater)
Slave units per master	31
Repeaters per network	2

■ FX2N-32ASI-M AS Interface Module

FXON FX2N



The FX2N-32ASI-M serves as master module for the connection of the FXON and FX2N series PLC to the AS-Interface system.

The FX2N-32ASI-M controls up to 31 slave units with up to 4 inputs and 4 outputs per I/O point. The I/O assignment in the AS interface for the slave devices is performed automatically by the master.

The maximum communication distance is 100 m without repeater. Using 2 repeaters the maximum communication distance is extended to 300 m.

The refresh time for the maximum number of 256 I/O points is 5 ms.

Specifications

	FX2N-32ASI-M
Module type	Master module
General specifications	Conforms to FXON/FX2N base units
Power supply	5 V DC / 150 mA (from base unit), 24 V DC / 70 mA
Communications protocol	ASi standard
Communications speed	bit/s
Method	167000
Communications path format	APM method (Alternating Pulse Modulation)
Communications cable	Bus network type
Total extension distance	m
Max. number of controllable units	100 (300 with repeater)
I/O refresh time	up to 31 slave modules (up to 4 inputs / 4 outputs per slave)
Network setup	Max. 5 ms
Display	2 key network setup
No. of occupied I/O points	2 x 7 segment display for status and diagnosis messages
Weight	kg
Dimensions (W x H x D)	8
	0.2
	50 x 90 x 87

Order information

Art. no. 103314

MELSEC I/O Link Network

Communications Modules

MELSEC I/O Link enables you to operate up to 64 remote inputs and 64 remote outputs.

All I/Os in the network are automatically and cyclically updated at 5.4 μ s intervals. Up to 16 I/O modules can be connected to a master unit.

Structure

The data line's tree topology enables you to install T-junctions at any point, similar to a normal house service installation. You only need to ensure that the total coverage of the network does not exceed 200 m.

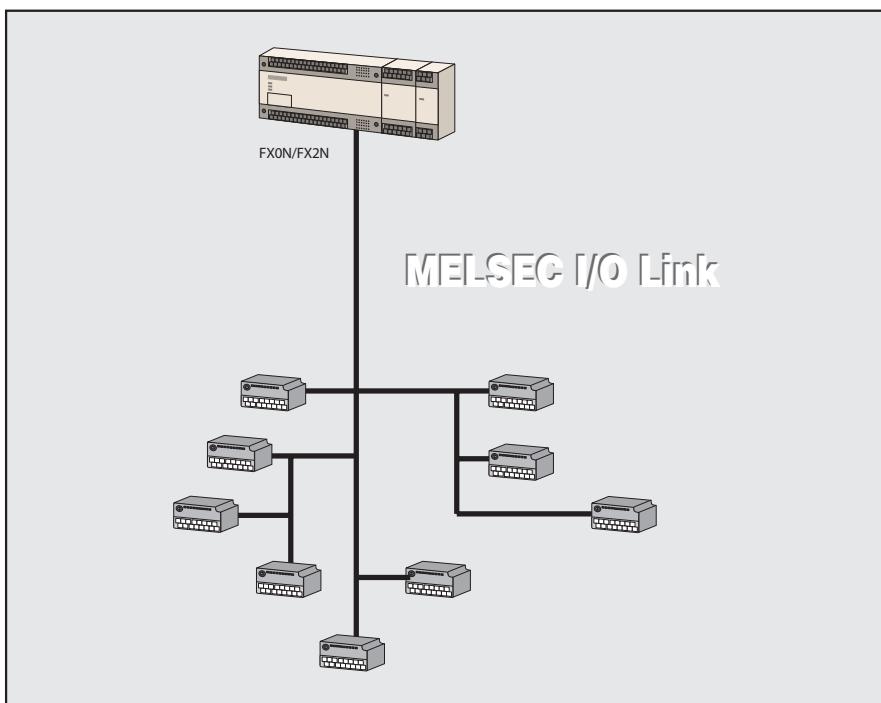
Cable type

The network uses ordinary shielded twisted-pair cabling as the communications medium.

Administration

For the control program there is no difference at all between the remote I/Os and the local I/Os on the PLC's base units.

The station numbers of the remote I/O modules are set with simple rotary switches, making installation very easy. You also need to set the master station DIP switches for the assigned station numbers to ON.

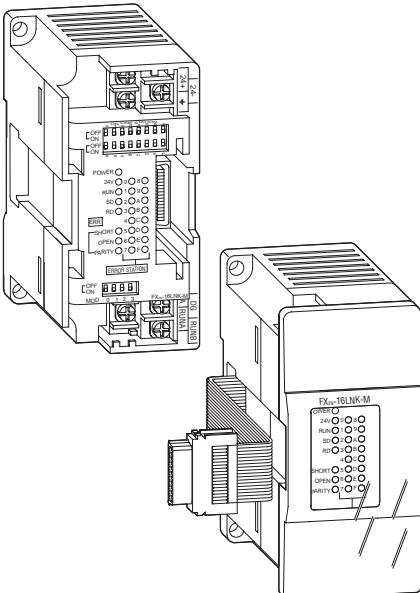


Interface	Shielded twisted-pair cabling
Cross-section	0.75 mm ² (1 pair)
Loop resistance	$\leq 29 \Omega / \text{km}$
Electrostatic capacity	75 nF / km
Impedance (100 kHz)	110 $\Omega \pm 10\%$
Insulation resistance	$\geq 500 \text{ M}\Omega / \text{km}$
Maximum distance	200 m

Important: Do not exceed the specified electrostatic capacity!

■ MELSEC I/O Link Master Module

FXON FX2N



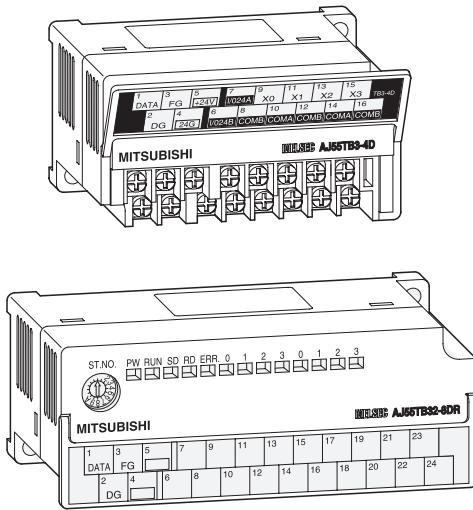
The MELSEC I/O link is very simple to handle. To put it into operation, all that is necessary is to set DIP switches to indicate which stations are present. Otherwise, the local I/Os behave in the same way as locally installed ones and are programmed in the same way via the PLC program.

Up to 128 inputs/output points per module can be controlled. The number of master modules is limited only by the address range of the CPU.

The cabling is made in tree structure (T connections are possible).

Specifications		FX2N-16LNK-M	
Controllable I/O points		128 (using mixed modules with 4 inputs / 4 outputs)	
I/O refresh time	ms	Approx. 5.4	
Communication	rate	bit/s	38400
	method		Register insertion method
	synchronization method		Combination of frame-synchronization and bit-synchronization
	error control system		Parity check
	transmission path		Bus / tree system
	transmission total distance	m	200
	I/O stations		16 (modules with 4 I/Os)
Communications cable	type		Shielded twisted pair cable
	no. of cores		2
	diameter		≥ 0.5 mm ²
Error (RUN) display of stations			LED
No. of occupied I/O points			64 (definable by I/O assignment)
Applicable wire size	mm ²		≥ 0.75
External	voltage supply		21.6 – 27.6 V DC
	current supply (24 V DC)	mA	90
Internal power consumption (5 V DC)	mA		200
Weight	kg		0.5
Dimensions (W x H x D)	mm		43 x 90 x 87
Order information		Art. no.	86688

MELSEC I/O Link Modules for FX2N-16LNK-M



Local I/Os in compact design

The local I/Os have little granularity. For example, mixed modules with 2 input points and 2 output points are available.

This system is perfect for updating existing machinery.



Special features:

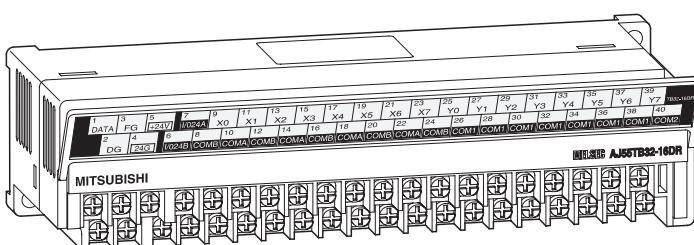
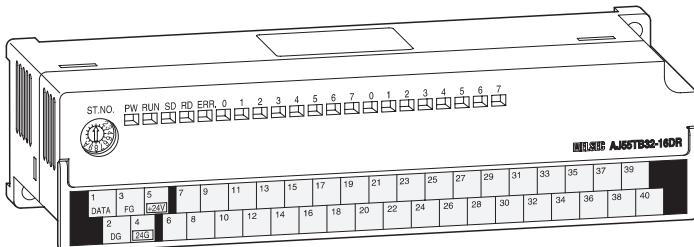
- Very compact design
- Three-conductor connection technology for input points
- Installation by screws or integrated DIN rail adapter
- Modules with 4, 8 and 16 input/output points
- Galvanic isolation between process and controller by optocoupler is a standard feature.
- Indication of the status of the input/output points by LEDs
- Adjustment of station numbers via rotary switch



Specifications	AJ55TB3-4D	AJ55TB3-8D	AJ55TB3-16D	AJ55TB32-4DR	AJ55TB32-8DR	AJ55TB32-16DR
Controllable I/O points	4	8	16	2 + 2	4 + 4	8 + 8
Operating voltage range	V DC 19.2 – 26.4	V DC 19.2 – 26.4	V DC 19.2 – 26.4	V DC 21.6 – 26.4	V DC 21.6 – 26.4	V DC 21.6 – 26.4
Rated input voltage	24 V DC (7 mA)	24 V DC (7 mA)	24 V DC (7 mA)	24 V DC (7 mA)	24 V DC (7 mA)	24 V DC (7 mA)
Rated output voltage	—	—	—	24 V DC (2 A/point) 240 V AC (4A/common)	24 V DC (2 A/point) 240 V AC (4A/common)	24 V DC (2 A/point) 240 V AC (4A/common)
Switch ON voltage	V ≥ 14	V ≥ 14	V ≥ 14	V ≥ 14	V ≥ 14	V ≥ 14
Switch ON current	mA ≥ 3.5	mA ≥ 3.5	mA ≥ 3.5	mA ≥ 3.5	mA ≥ 3.5	mA ≥ 3.5
Switch OFF voltage	V ≤ 6	V ≤ 6	V ≤ 6	V ≤ 6	V ≤ 6	V ≤ 6
Switch OFF current	mA ≤ 1.7	mA ≤ 1.7	mA ≤ 1.7	mA ≤ 1.7	mA ≤ 1.7	mA ≤ 1.7
Load resistance	kΩ 3.3	kΩ 3.3	kΩ 3.3	kΩ 3.3	kΩ 3.3	kΩ 3.3
Min. switching load	—	—	—	5 V DC (1 mA)	5 V DC (1 mA)	5 V DC (1 mA)
Max. switching voltage	V —	V —	V —	250 V AC / 110 V DC	250 V AC / 110 V DC	49.9 V AC
Response time	OFF → ON ms ON → OFF ms	OFF → ON ms ON → OFF ms	OFF → ON ms ON → OFF ms	In: ≤ 10 / Out: ≤ 10 In: ≤ 10 / Out: ≤ 12	In: ≤ 10 / Out: ≤ 10 In: ≤ 10 / Out: ≤ 12	In: ≤ 10 / Out: ≤ 10 In: ≤ 10 / Out: ≤ 12
Life	mechanical electrical	—	—	20 Mio. cycles 100000 cycles	20 Mio. cycles 100000 cycles	20 Mio. cycles 100000 cycles
Max. switching frequency	—	—	—	3600 cycles/h	3600 cycles/h	3600 cycles/h
Max. inputs ON simultaneously	100 %	100 %	100 %	100 %	100 %	100 %
Input/output indicator	All modules provide a red LED for each input/output.					
Isolation method	All modules are fitted with optocoupler isolation between input terminals and internal circuit.					
Communication cable	Shielded twisted pair 0.75 mm ² x 1P / lead cable 0.75 mm ² x 2C (for further information contact the Mitsubishi Electric service)					
I/O unit power supply	V DC 15.6 – 27.6	V DC 15.6 – 27.6	V DC 15.6 – 27.6	V DC 15.6 – 27.6	V DC 15.6 – 27.6	V DC 15.6 – 27.6
External voltage supply	mA 35	mA 45	mA 60	mA 40	mA 50	mA 70
External power consumption (24 V DC)	mA —	mA —	mA —	24 V DC / 240 V AC	24 V DC / 240 V AC	24 V DC
Weight	kg 0.2	kg 0.3	kg 0.4	kg 0.2	kg 0.3	kg 0.4
Dimensions (W x H x D)	mm 82 x 45 x 66	mm 114 x 45 x 66	mm 177 x 45 x 66	mm 82 x 45 x 66	mm 114 x 45 x 66	mm 177 x 45 x 66
Ordering information	Art. no. 47191	Art. no. 47190	Art. no. 58548	Art. no. 47186	Art. no. 47185	Art. no. 58546
Accessories	—					

① In case of 240 V AC the unit does not comply to CE standard.

■ MELSEC I/O Link Modules for FX2N-16LNK-M



Specifications		AJ55TB2-4R	AJ55TB2-8R	AJ55TB2-16R
Controllable I/O points		4	8	16
Operating voltage range	V DC	—	—	—
Rated input voltage		—	—	—
Rated output voltage		24 V DC (2 A/point) 240 V AC (8 A/common)	24 V DC (2 A/point) 240 V AC (8 A/common)	24 V DC (2 A/point, 8 A/common) ^①
Switch ON voltage	V	—	—	—
Switch ON current	mA	—	—	—
Switch OFF voltage	V	—	—	—
Switch OFF current	mA	—	—	—
Load resistance	kΩ	—	—	—
Min. switching load		5 V DC (1 mA)	5 V DC (1 mA)	5 V DC (1 mA)
Max. switching voltage		250 V AC / 110 V DC	250 V AC / 110 V DC	49.9 V AC
Response time	OFF → ON ms ON → OFF ms	≤ 10 ≤ 12	≤ 10 ≤ 12	≤ 10 ≤ 12
Life	mechanical electrical	20 Mio. cycles 100000 cycles	20 Mio. cycles 100000 cycles	20 Mio. cycles 100000 cycles
Max. switching frequency		3600 cycles/h	3600 cycles/h	3600 cycles/h
Max. inputs ON simultaneously		—	—	—
Input/output indicator		All modules provide a red LED for each input/output.		
Isolation method		All modules are fitted with optocoupler isolation between output terminals and internal circuit.		
Communication cable		Shielded twisted pair 0.75 mm ² x 1P / lead cable 0.75 mm ² x 2C (for further information contact the Mitsubishi Electric service)		
I/O unit power supply	voltage current	15.6 – 27.6 V DC 50 mA	15.6 – 27.6 V DC 65 mA	15.6 – 27.6 V DC 85 mA
External voltage supply		24 V DC / 240 V AC	24 V DC / 240 V AC	24 V DC
External power consumption (24 V DC)	mA	23	45	90
Weight	kg	0.2	0.3	0.4
Dimensions (W x H x D)	mm	82 x 45 x 66	114 x 45 x 66	177 x 45 x 66
Ordering information	Art. no.	47189	47187	58549
Accessories		—		



The CC-Link Network

Data communications

The MELSEC CC-Link network provides fast data communications with different devices. The following components among others can be integrated:

- Remote digital inputs/outputs
- Remote analogue inputs/outputs
- High-speed counters
- Positioning modules
- Modules for temperature measurement
- Distributed intelligence (e.g. FX2N)
- Frequency inverters (e.g. FR-A 540)
- Operator terminals (e.g.. GOT)
- Third party devices like gateways, solenoid valves, barcode readers, etc.

Structure

The maximum bus segment extension is 1,200 m (at 156 kbit/s max.). With a reduced extension, transfer rates of up to 10 Mbit/s can be achieved.

Cable types

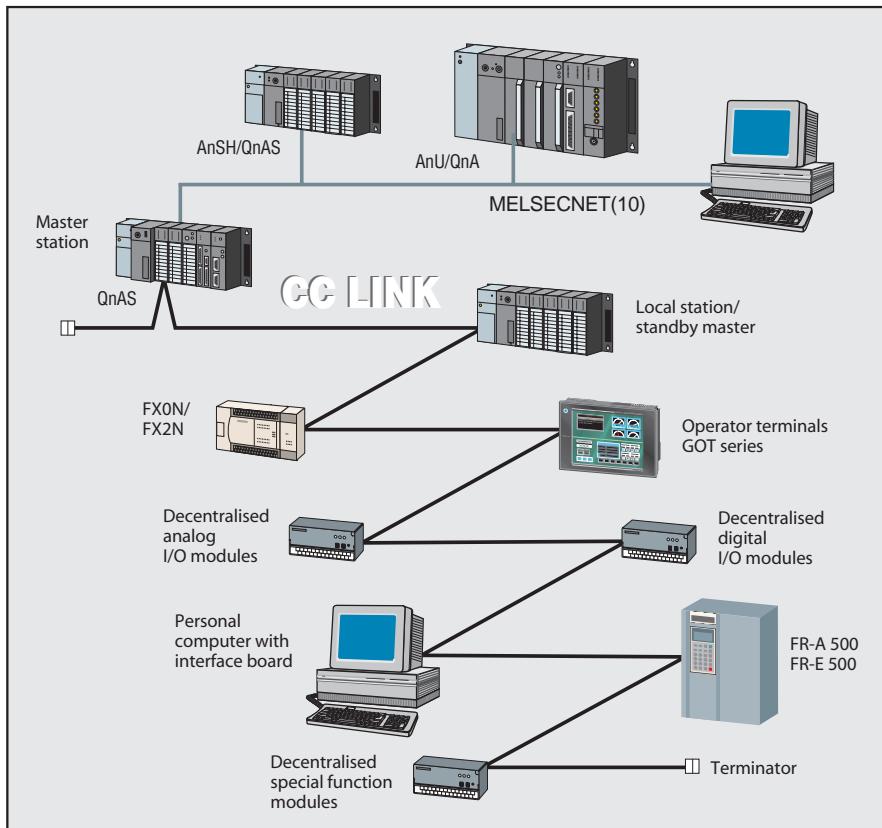
The data communications requires standardized shielded twisted-pair cable.

Data exchange

Various data like digital and analogue data can be exchanged easily. In addition to the cyclic transmission of word data, CC-Link systems handle transient transmission (message transmission) as well. This enables data communication with intelligent devices such as display devices, bar code readers, measuring devices, and personal computers.

Administration

The programming software packages MELSEC MEDOC *plus* and MELSEC MEDOC GPP/WIN ensure an easy setup and commissioning.

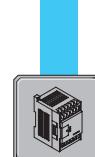


Various special features provide a particular economic network administration:

- Automatic online return function after the removal of a unit from the network.
- Stand-by master function for redundancy across the system.

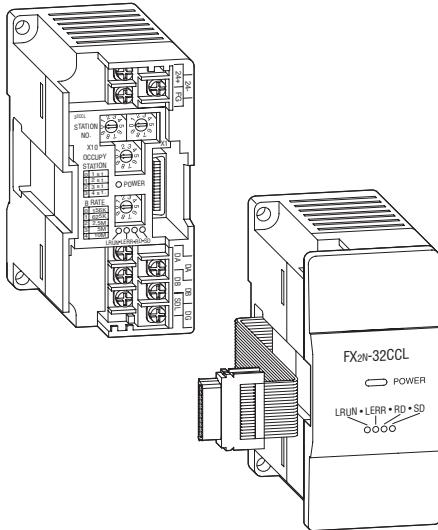
- Automatic link cutoff function of a faulty slave station without interrupting network communications.
- Link status confirmation.
- Extensive test and diagnostics functions.

Cable	Shielded twisted-pair
Diameter	0,5 mm ² (1 pair)
Cable resistance (20 °C)	≤37,8 Ω / km
Electrostatic capacity (1kHz)	60 nF / km
Impedance (1 MHz)	100 Ω ±15 %
Insulation resistance	≥10.000 MΩ / km
Voltage withstand	500 V DC for 1 minute
Maximal distance	1.200 m



■ CC Link Communications Module FX2N-32CCL

FXON FX2N



The communications module FX2N-32CCL enables the user to connect to the CC Link network with a superior A system as master CPU. This gives him access to the network of all MELSEC PLC systems and frequency inverters and to additional products from other suppliers.

Thus the network is expandable via the digital inputs/outputs of the FX modules to a maximum of 512 I/Os.

The buffer memory of the FX2N-32CCL is read and written by FROM/TO instructions. The connection is to the extension bus on the right side of the controller.

Specifications		FX2N-32CCL
Modul type		Local station
Station numbers	no. stations	1 – 64 points 1 – 4 stations
General specifications		Conforms to FX2N base units
Power supply	MBit/s	5 V DC / max. 130 mA (via base unit), 24 V DC / 50 mA
Communication speed	m	10 / 5 / 2.5 / 0.625 / 0.156
Communication distance		100 m at 10 MBit/s, 150 m at 5 MBit/s, 200 m at 2.5 MBit/s, 600 m at 0.62 MBit/s, 1200 m at 0.15 MBit/s
Communication cable		Shielded twisted pair 0.5 mm ²
Status display		LEDs (Power, L RUN, LERR, RD, SD)
Related I/O points	kg	8
Weight	mm	0.2
Dimensions (W x H x D)		43 x 90 x 87
Order information		Art. no. 102961



■ MELSEC Peer-to-Peer Network, 1:n Network, Parallel Link

The networks in details:

● Peer-to-Peer

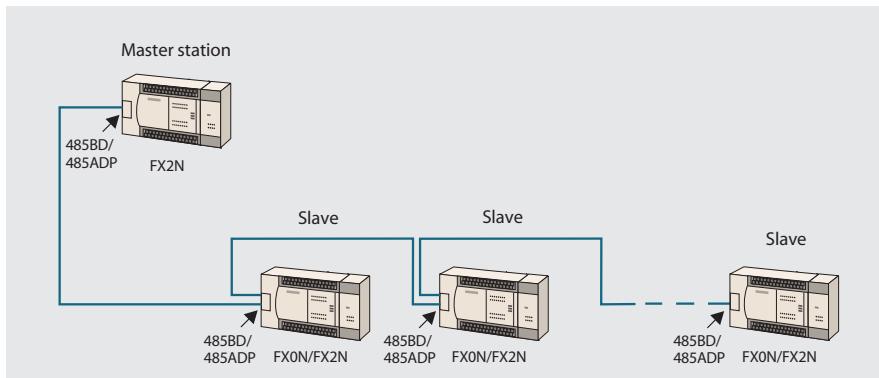
You can integrate up to 8 programmable logic controllers in a peer-to-peer network.

All stations in the network can monitor all the devices in the entire data range. However, data writing and setting and resetting of individual devices is always only performed in the specific station in question.

Each network station can transfer packets of up to 64 bits and 8 data words via the network.

The maximum distance between the first and last connected stations depends on the type of adapters used:

FXON-485ADP: max. 500 m (CPU vers. 2.0)
FX2N-485BD: max. 50 m

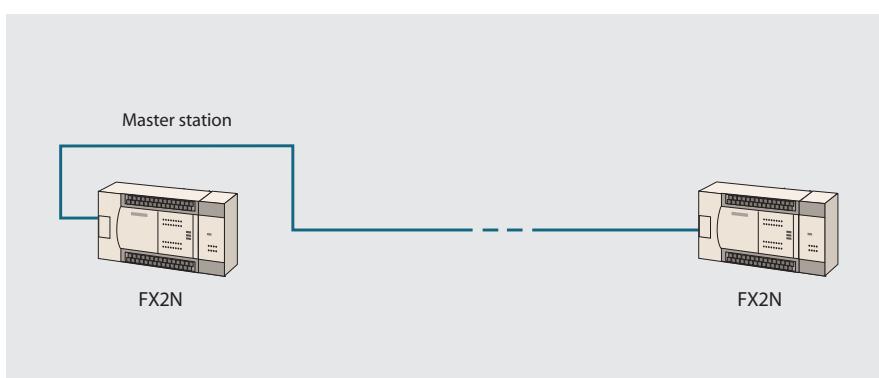
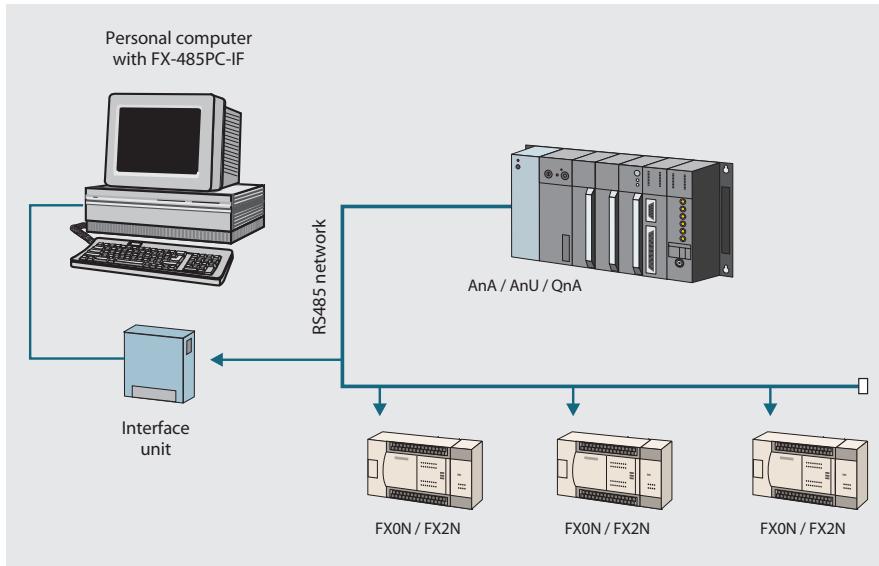


● 1 : n Multidrop-Network

This network is used for displaying and monitoring data from the individual stations on a connected computer.

You can connect up to 16 stations in one of these networks. The maximum distance between the first and last connected station depends on the type of adapters used:

FXON-485ADP: max. 500 m
FX2N-485BD: max. 50 m



● Parallel Link

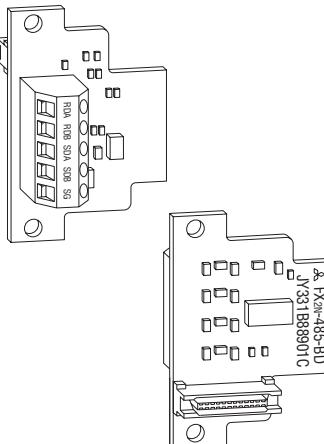
As the name indicates, parallel link mode connects two programmable logic controllers with a parallel link. Data communication between the two states is performed automatically via a predefined range of relays and data registers.

The maximum distance between two stations connected by parallel link is 50 m.

If the FXON-485 ADP is used, the maximum distance will be 500 m.

■ Interface Adapter FX2N-485BD

FXON FX2N



The FX2N-485BD interface adapter board provides the FX2N unit with an additional RS-485 interface. The adapter, which is simply inserted into the base unit's expansion slot, enables the configuration of RS-485 1:n multidrop, parallel link or peer-to-peer networks with FXON/FX2N systems.

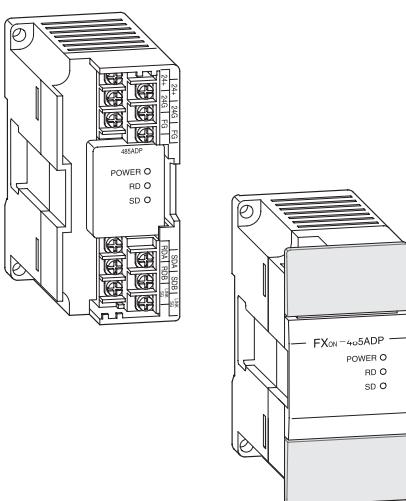
You can also transfer data directly to other RS-485 peripherals using the RS dedicated instruction.

In peer-to-peer network configurations the adapter enables active communication between the individual FXON/FX2N controllers via the RS-485 interfaces. In 1:n multidrop networks the adapter can be used to provide communication with a host master station of the A series.

Specifications	FX2N-485BD	
General specifications	Conforms to FX2N base units	
Power supply	5 V DC / 60 mA from base unit	
Interface	RS485 / RS422	
Communication speed	bit/s	300 – 19200
Communication cable	Twisted pair	
Communication distance	m	max. 50
Protocols	Protocol 1 or 4 of AJ71UC24 / no protocol / parallel link / peer-to-peer network	
Related I/O points	Station	0
Weight	kg	0.08
Dimensions (W x H x D)	mm	35 x 54 x 22
Order information	Art. no. 65597	

■ Communications Module FXON-485ADP

FXON FX2N



The FXON-485ADP communications module enables the configuration of 1:n multidrop, parallel link and peer-to-peer data networks using the RS-485 interface. Configuration of peer-to-peer data networks requires version 2.00 of the FXON-485ADP (see p. 21 for details).

In FXON systems the module is connected directly to the communications bus on the left-hand side of the FXON base unit. The FX2N-CNV-BD communications adapter is required for connection to FX2N base unit.

Specifications	FXON-485ADP	
General specifications	Conforms to FXON base units	
Power supply	5 V DC / max. 30 mA (from base unit), 24 V DC / 50 mA	
Interface	RS485	
Communication speed	bit/s	300 – 19200
Communication distance	m	Max. 500
Communication cable	Shielded cable	
Communication mode	Half duplex	
Protocols	Protocol 1 and 4 of AJ71UC24	
Related I/O points	—	
Weight	kg	0.3
Dimensions (W x H x D)	mm	43 x 90 x 87
Order information	Art. no. 66665	

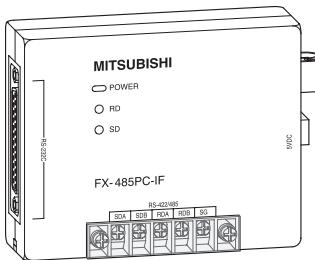
■ Interface Unit for RS485 1:n Multidrop Network FX-485PC-IF

FXON FX2N



The interface unit FX-485PC-IF is used for converting interface signals.

The module has an RS232C interface for connection to a PC and RS485 ports for connection to the network.

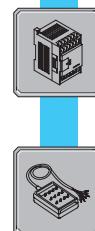


Specifications

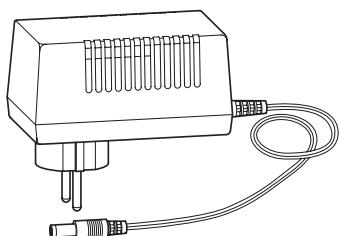
FX-485PC-IF	
General specifications	Conforms to FX2N base units
Current consumption	mA 260
Power supply	5 V DC ±5 %
Interface	RS232 / RS485
Communication speed	bit/s 300, 600, 1200, 2400, 4800, 9600, 19200
Communication cable	Shielded cable
Communication distance	m 15 (RS232) 500 (RS485)
Communication mode	Half duplex
Protocols	Protocol 1 and 4 of AJ71UC24
Weight	kg 0.3
Dimensions (W x H x D)	mm 100 x 80 x 30

Order information

Art. no. 53416



The power supply is used for the interface unit FX-485PC-IF.

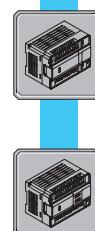


Specifications

SC06 N-PG	
General specifications	Conforms to FX2N base units
Power supply	5 V DC / 800 mA
Weight	kg 0.2
Dimensions (W x H x D)	mm 60 x 100 x 100

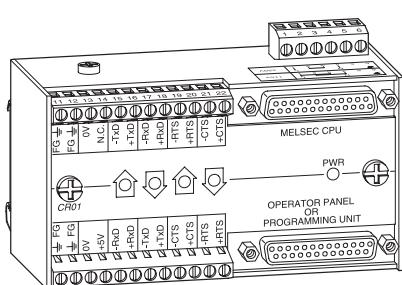
Order information

Art. no. 32630



■ Interface Converter CR01-R2/R4 SET and CR01-R4/R4

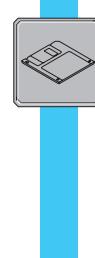
FXON FX2N



This module is a signal amplifier with photocoupler isolation for RS422 signals. It is used to connect a PLC with external devices like operation panels or a personal

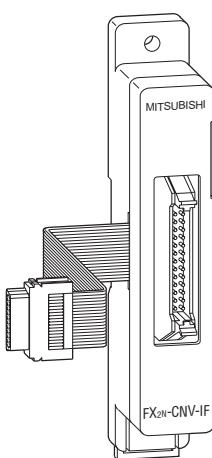
computer, especially when a potential isolation is required and when the wiring length takes more than 15 meters.

Specifications	CR01-R4/R4	CR01-R2/R4 SET
Interface conversion	RS422 ↔ RS422	RS422 ↔ RS232 (with SC09)
Order information	Art. no. 56173	56172



■ Communications Adapter FX2N-CNV-IF

FXON FX2N



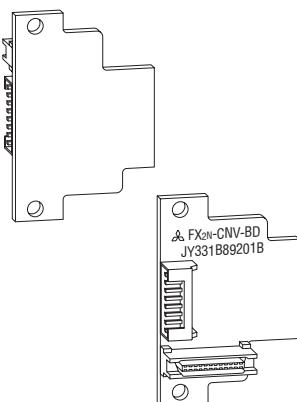
The FX2N-CNV-IF communications adapter (IF = interface) enables you to connect your FX series special function modules to FXON/FX2N systems.

The adapter provides compatibility between the FXON/FX2N CPU and the digital FX modules and special function modules.

Specifications	FX2N-CNV-IF
General specifications	Conforms to FX2N base units
Power supply	Not necessary
Related I/O points	0
Weight	kg 0.15
Dimensions (W x H x D)	mm 23 x 140 x 45
Order information	Art. no. 65599

■ Communications Adapter FX2N-CNV-BD

FXON FX2N



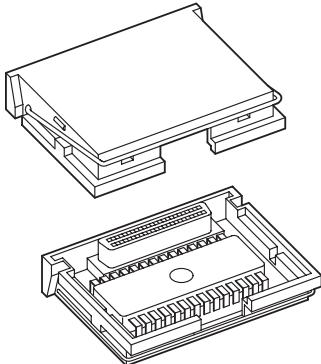
The FX2N-CNV-BD communications adapter (BD = function board) enables connection of the FXON-232ADP and FXON-485ADP spe-

cial function modules to the left-hand side of the FX2N base units.

Specifications	FX2N-CNV-BD
General specifications	Conforms to FX2N base units
Power supply	Not necessary
Related I/O points	0
Weight	kg 0.08
Dimensions (W x H)	mm 54 x 35
Order information	Art. no. 65598

■ Memory/Real-Time Clock Cassettes

FXON FX2N



All FXOn/FX2N base units are equipped with a slot for the optional, robust FX memory cassettes. By connection of these cassettes, the internal memory of the controller is switched off and only the

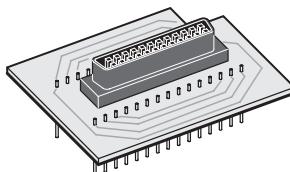
program specified in the respective memory cassette is run. The program contained in the internal memory is retained due to battery buffering.



Data	FX-RAM-8	FX-EPROM-8	FX-EEPROM-4
Memory type	RAM	EPROM	EEPROM
Size	16000 steps (FX2N)	8000 steps	4000 steps
Accessory	—	—	—
Order information	Art. no.	23823	

Data	FX-EEPROM-4C	FX-EEPROM-8	FX-EEPROM-16	FX-RTC
Memory type	EEPROM	EEPROM	EEPROM	Real-time clock
Size	4000 steps	8000 steps	16000 steps	—
Accessory	Real-time clock	—	—	Battery (optional)
Order information	Art. no.	23833	23826	65600

■ PROM Adapter FX-ROM SOC1



The PROM adapter is used for adapting memory cassettes to a Textool base.

This socket is required if the memory cassette EPROM-8 is to be written with a

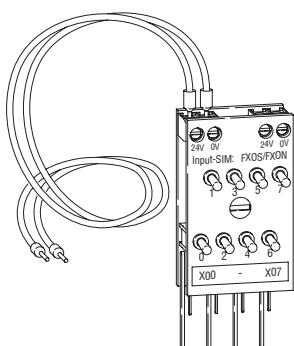
commercial EPROM loader in order, for example, to load a MEDOC program.

Data	FX-ROM SOC1
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Order information	Art. no.
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27163

■ Simulation Strip: Input-SIM



The simulation strip has 8 switches for simulating digital inputs.

The strip is directly mounted to the terminals of the unit and fixed with screws to the terminal block.

A cable is provided for connecting the strip to the power supply.

Two different simulation strips are available due to the differences within the terminal block between the MELSEC FXOn and FX2N series PLC.

The simulation strip can be expanded with another strip for further inputs.

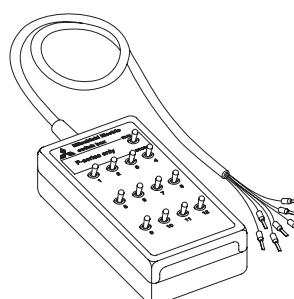
Data	Input-SIM: FX0s/FX0n	Input-SIM: FX2N
Switches	8	8
Application	FX0s and FX0n series	FX2N series
Dimensions (W x H x D)	mm 30 x 50 x 15	mm 30 x 50 x 15

Order information	Art. no.
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65081

66513

■ Switch Box



The simulation box has 12 switches for simulating digital inputs.

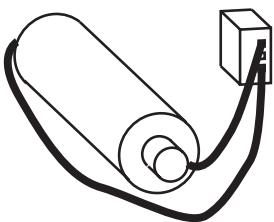
It can be used on all controllers of the MELSEC FX family.

Data	Switch-Box
Switches	12

Order information	Art. no.
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3386

■ Battery F2-40BL2N



The battery F2-40BL can be used for all units of the MELSEC FX2N series. The battery buffers the internal RAM of the MELSEC FX2N PLC in the event of a voltage failure.

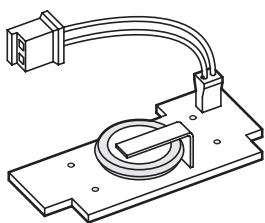
FXON FX2N



Data F2-40BL

Order information Art. no. 5142

■ Battery FXON-40B



The battery FXON-40B can be used for all units of the MELSEC FXON series if these units are provided with a real-time clock cassette.

FXON FX2N



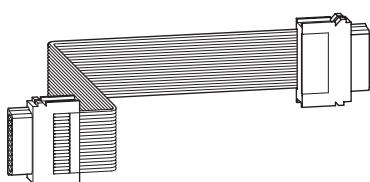
The battery buffers the internal real-time clock.



Data FXON-40B

Order information Art. no. 44331

■ Connection Cable for Base and Compact Extension Units



The cable is used for connection between a base unit or and a compact extension unit.

This permits a multi-row arrangement of a MELSEC FXON-/FX2N-System.

FXON FX2N



The cable must be connected to the left side of the compact extension unit.

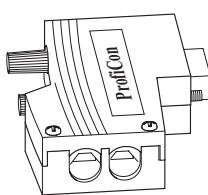


Data FXON-65EC

Type	Flat cable
Length	m 0.65

Order information Art. no. 45348

■ ProfiCon Profibus Connector



The ProfiCon bus connector plug is designed for connecting DIN 19245 standard Profibus components with data transfer rates of up to 12 Mbaud.

The connector is fitted with a selectable termination resistor.



Specifications ProfiConT

Data rate 12 Mbit/s	Supported
Terminator	Yes (selectable)

Order information Art. no. 87035

■ Base Units MELSEC FXON

FXON-24MT-DSS

\oplus	\ominus	•	S/S	X1	X3	X5	X7	X11	X13	X15
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16

FXON-24MR-DS

\oplus	\ominus	•	S/S	X1	X3	X5	X7	X11	X13	X15
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16

FXON-24MR-ES/UL

\oplus	\ominus	•	S/S	X1	X3	X5	X7	X11	X13	X15
L	N	•	X0	X2	X4	X6	X10	X12	X14	X16

FXON-40MT-DSS

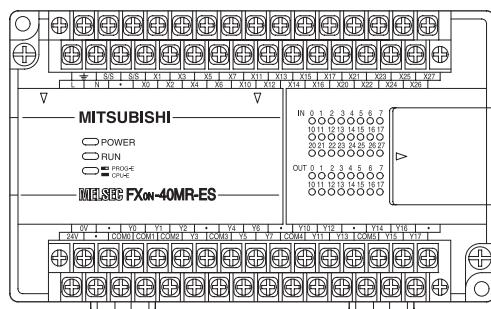
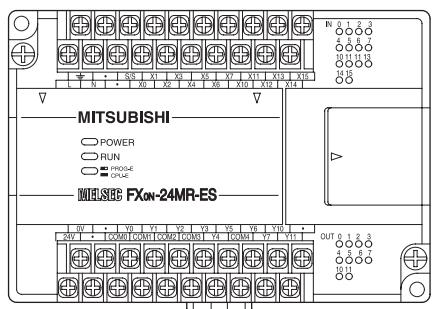
\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30

FXON-40MR-DS

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30

FXON-40MR-ES/UL

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27
L	N	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30



FXON-24MR-ES/UL

OV	•	Y0	Y1	Y2	Y3	Y5	Y6	Y10	•
24V	•	COM0	COM1	COM2	Y3	COM3	Y4	Y7	Y11

FXON-24MR-DS

OV	•	Y0	Y1	Y2	Y3	Y5	Y6	Y10	•
24V	•	COM0	COM1	COM2	COM3	Y4	COM4	Y7	Y11

FXON-24MT-DSS

OV	•	Y0	Y1	Y2	Y3	Y5	Y6	Y10	•
24V	•	+V0	+V1	+V2	+V3	Y4	+V4	Y7	Y11

FXON-40MR-ES/UL

OV	•	Y0	Y1	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
24V	•	COM0	COM1	COM2	Y3	COM3	Y5	Y7	COM4	Y11	Y13	COM5	Y15	Y17

FXON-40MR-DS

OV	•	Y0	Y1	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
24V	•	COM0	COM1	COM2	Y3	COM3	Y5	Y7	COM4	Y11	Y13	COM5	Y15	Y17

FXON-40MT-DSS

OV	•	Y0	Y1	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•		
24V	•	+V0	+V1	+V2	+V3	Y4	+V4	Y7	+V5	Y11	Y13	+V6	Y21	+V7	+V25	Y27

FXON-60MT-DSS

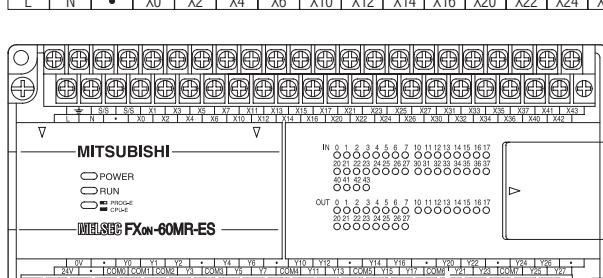
\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27	X31	X33	X35	X37	X41	X43
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30	X32	X34	X36	X40	X42	

FXON-60MR-DS

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27	X31	X33	X35	X37	X41	X43
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30	X32	X34	X36	X40	X42	

FXON-60MR-ES/UL

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27	X31	X33	X35	X37	X41	X43
L	N	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30	X32	X34	X36	X40	X42	



FXON-60MR-DS

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27	X31	X33	X35	X37	X41	X43
\ominus	\oplus	•	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	X28	X30	X32	X34	X36	X40	X42	

FXON-60MT-DSS

\oplus	\ominus	•	S/S	S/S	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27	X31	X33	X35	X37	X41	X43
L	N	•	+V0	+V1	+V2	+V3	+V5	+V7	+V11	+V13	+V15	+V17	+V21	+V23	+V25	+V27	+V31	+V33	+V35	+V37	+V41	+V43

Terminal Assignment

Base Units MELSEC FX2N

FX2N-16MT-ESS/UL

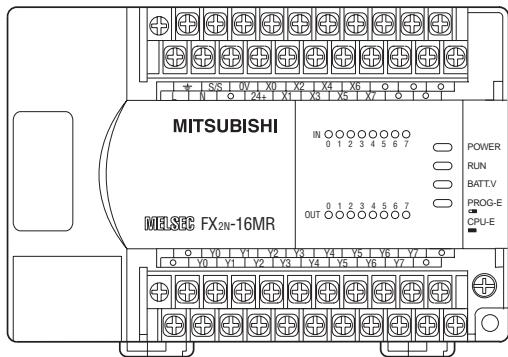
$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	•	•	•
L	N	•	24V	X1	X3	X5	X7	•	•

FX2N-16MR-ES/UL

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	•	•	•
L	N	•	24V	X1	X3	X5	X7	•	•

FX2N-16MR-DS

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	•	•	•
•	24V	X1	X3	X5	X7	•	•	•	•



FX2N-16MR-DS

•	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	•
•	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	•

FX2N-16MR-ES/UL

•	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	•
•	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	•

FX2N-16MT-ESS/UL

•	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	•
•	+V0	+V1	+V2	+V3	+V4	+V5	+V6	+V7	•

FX2N-48MT-DSS

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27

FX2N-48MT-ESS/UL

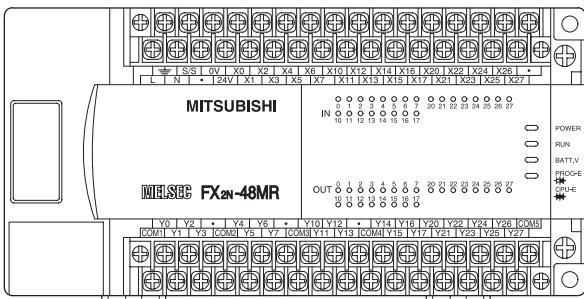
$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27

FX2N-48MR-DS

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27

FX2N-48MR-ES/UL

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	X20	X22	X24	X26	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17	X21	X23	X25	X27



FX2N-48MR-ES/UL

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	Y20	Y22	Y24	Y26	COM5
COM1	Y1	Y3	COM2	Y5	Y7	COM3	Y11	Y13	COM4	Y15	Y17	Y21	Y23	Y25	Y27

FX2N-48MR-DS

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	Y20	Y22	Y24	Y26	COM5
COM1	Y1	Y3	COM2	Y5	Y7	COM3	Y11	Y13	COM4	Y15	Y17	Y21	Y23	Y25	Y27

FX2N-48MT-ESS/UL

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	Y20	Y22	Y24	Y26	+V4
+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y11	Y13	+V3	Y15	Y17	Y21	Y23	Y25	Y27

FX2N-48MT-DSS

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	Y20	Y22	Y24	Y26	+V4
+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y11	Y13	+V3	Y15	Y17	Y21	Y23	Y25	Y27

FX2N-32MT-DSS

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17

FX2N-32MT-ESS/UL

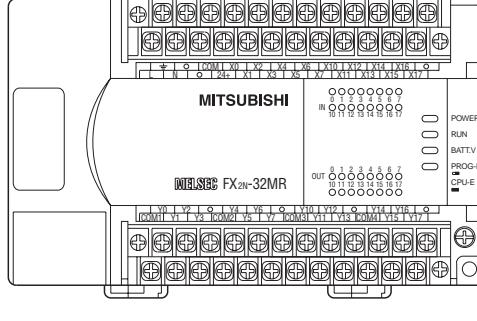
$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17

FX2N-32MR-DS

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17

FX2N-32MR-ESS/UL

$\frac{+}{-}$	S/S	0V	X0	X2	X4	X6	X10	X12	X14	X16	•
+	-	•	24V	X1	X3	X5	X7	X11	X13	X15	X17



FX2N-32MR-ES/UL

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
COM1	Y1	Y3	COM2	Y5	Y7	COM3	Y11	Y13	COM4	Y15	Y17

FX2N-32MR-DS

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
COM1	Y1	Y3	COM2	Y5	Y7	COM3	Y11	Y13	COM4	Y15	Y17

FX2N-32MT-ESS/UL

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y11	Y13	+V3	Y15	Y17

FX2N-32MT-DSS

Y0	Y2	•	Y4	Y6	•	Y10	Y12	•	Y14	Y16	•
+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y11	Y13	+V3	Y15	Y17

MELSEC FXON/FX2N

TERMINALS + DIMENSIONS

Terminal Assignment

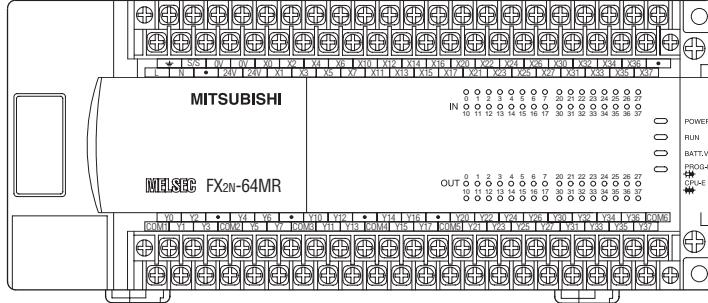


FX2N-64MT-DSS	
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FX2N-64MT-ESS/UL	
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FX2N-64MR-DS	
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FX2N-64MR-ES/UL	
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FX2N-64MR-ES/UL	
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FX2N-64MR-DS	
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FX2N-64MT-ESS/UL	
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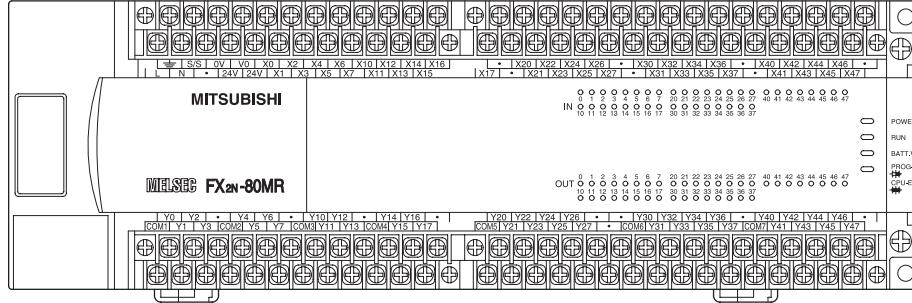
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FX2N-80MT-DSS	
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FX2N-80MT-ESS/UL	
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FX2N-80MR-DS	
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FX2N-80MR-ES/UL	
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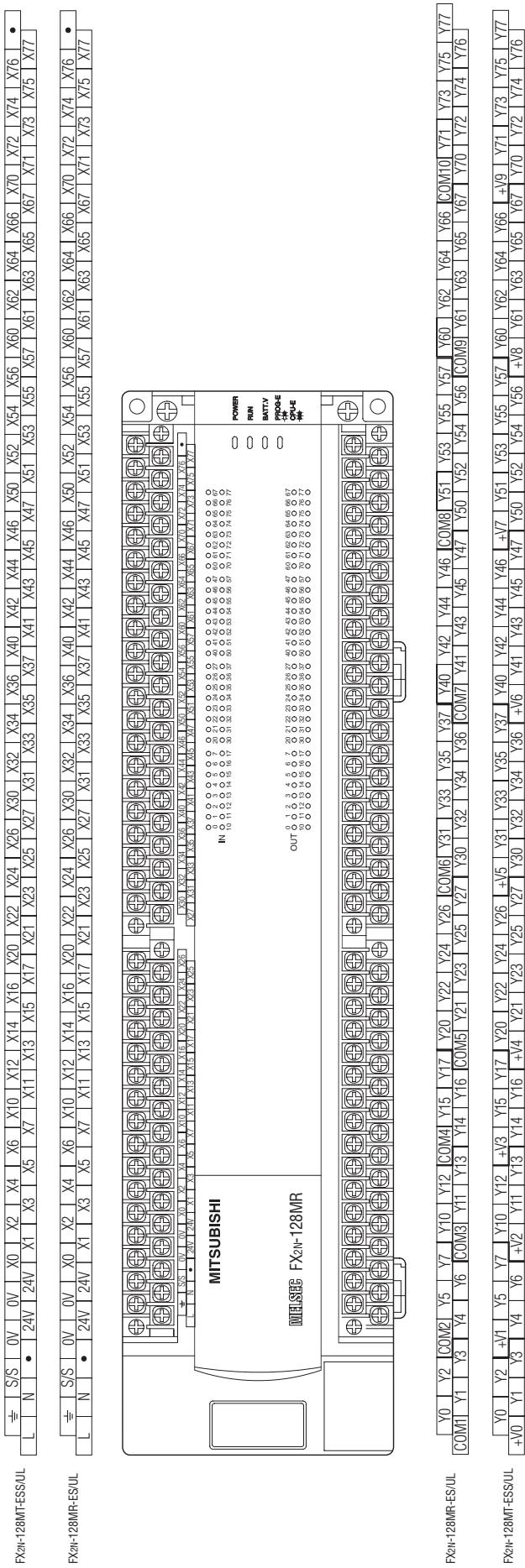
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FX2N-80MR-DS	
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FX2N-80MT-ESS/UL	
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FX2N-80MT-DSS	
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Terminal Assignment



■ Compact Extension Units MELSEC FXOn

FX BASICS 

FX CONNECTIONS 

FX PROGRAMMING 

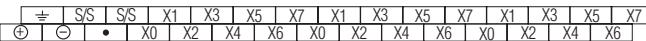
FX TROUBLESHOOTING 

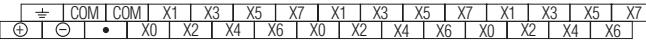
FX ACCESSORIES 

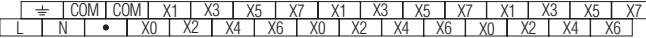
FX DOCUMENTATION 

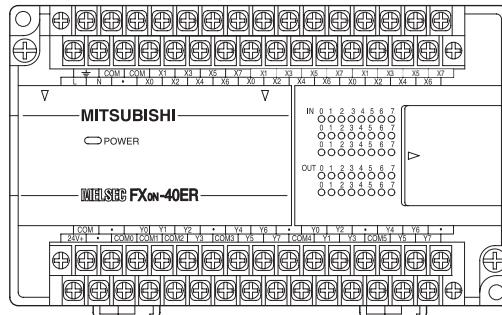
FX SUPPORT 

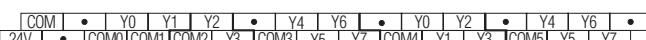
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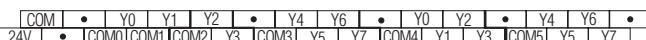
FXON-40ET-DSS 

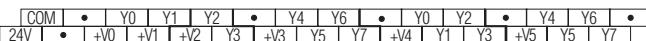
FXON-40ER-DS 

FXON-40ER-ES/UL 

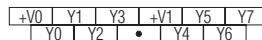


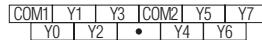
FXON-40ER-ES/UL 

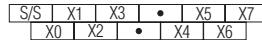
FXON-40ER-DS 

FXON-40ET-DSS 

■ Modular Extension Units MELSEC FXOn

FXON-16EYT-ES/UL 

FXON-16EYR-ES/UL 

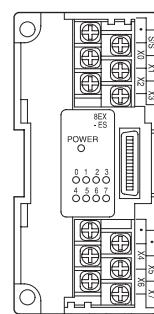
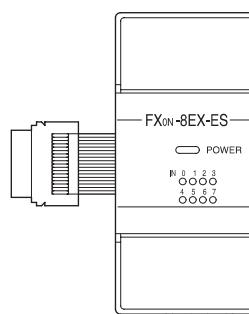
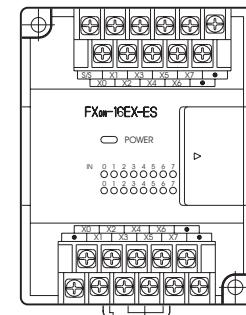
FXON-16EX-ES/UL 

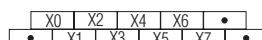
FXON-8EYT-ES/UL 

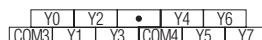
FXON-8EYR-ES/UL 

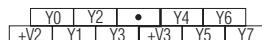
FXON-8EX-ES/UL 

FXON-8ER-ES/UL 



FXON-16EX-ES/UL 

FXON-16EYR-ES/UL 

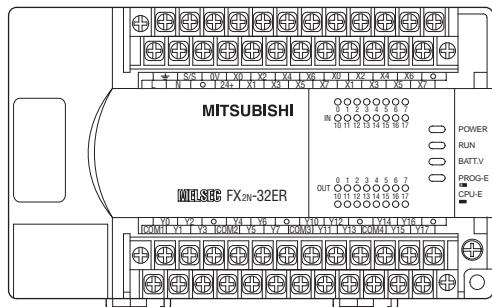
FXON-16EYT-ES/UL 

■ Compact Extension Units MELSEC FX2N



FX2N-32ET-ESS/UL	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	L	N	•	24V	X1	X3	X5	X7	X1	X3	X5	X7

FX2N-32ER-ES/UL	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	L	N	•	24V	X1	X3	X5	X7	X1	X3	X5	X7



FX2N-32ER-ES/UL	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	•
	[COM1]	Y1	Y3	[COM2]	Y5	Y7	[COM3]	Y1	Y3	[COM4]	Y5	Y7

FX2N-32ET-ESS/UL	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	•
	+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y1	Y3	+V3	Y5	Y7

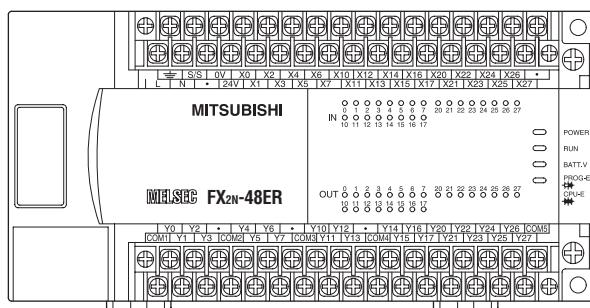


FX2N-48ET-DS	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	+	-	•	24V	X1	X3	X5	X7	X1	X3	X5	X7

FX2N-48ET-ES/UL	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	L	N	•	24V	X1	X3	X5	X7	X1	X3	X5	X7

FX2N-48ER-DS	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	+	-	•	24V	X1	X3	X5	X7	X1	X3	X5	X7

FX2N-48ER-ES/UL	$\frac{+}{-}$	S/S	OV	X0	X2	X4	X6	X0	X2	X4	X6	•
	L	N	•	24V	X1	X3	X5	X7	X1	X3	X5	X7



FX2N-48ER-ES/UL	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	[COM5]
	[COM1]	Y1	Y3	[COM2]	Y5	Y7	[COM3]	Y1	Y3	[COM4]	Y5	Y7

FX2N-48ER-DS	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	[COM5]
	[COM1]	Y1	Y3	[COM2]	Y5	Y7	[COM3]	Y1	Y3	[COM4]	Y5	Y7

FX2N-48ET-ES/UL	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	+V4
	+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y1	Y3	+V3	Y5	Y7

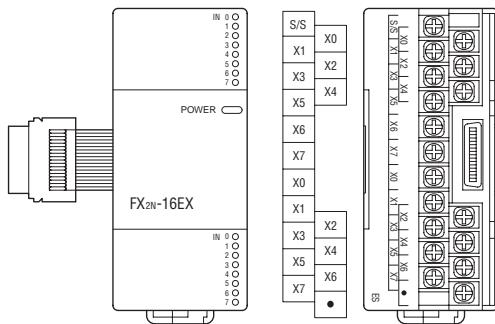
FX2N-48ET-DS	Y0	Y2	•	Y4	Y6	•	Y0	Y2	•	Y4	Y6	+V4
	+V0	Y1	Y3	+V1	Y5	Y7	+V2	Y1	Y3	+V3	Y5	Y7



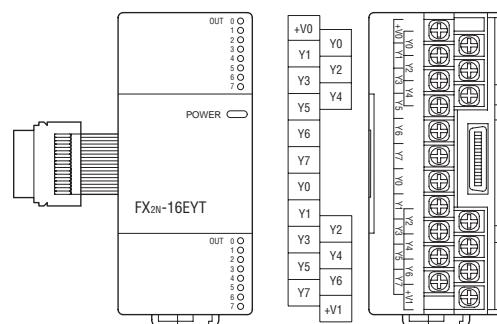
■ Modular Extension Units MELSEC FX2N



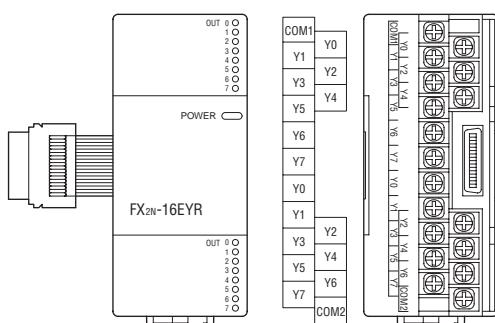
FX2N-16EX-ES/UL



FX2N-16EYT-ESS/UL



FX2N-16EYR-ES/UL



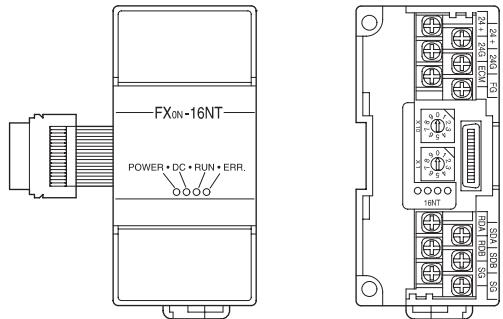
■ Special Function Modules MELSEC FXON / FX2N



FXON-16NT

24+	24G	FG
24+	24G	ECM

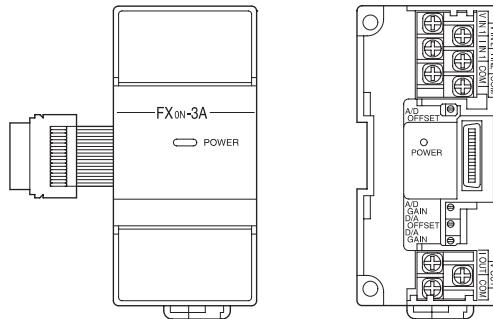
SDA	SDB	SG
RDA	RDB	SG



FXON-3A

V IN 2	I IN 2	COM
V IN 1	I IN 1	COM

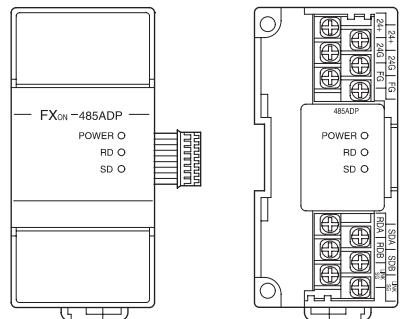
V OUT	I OUT	COM
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FXON-485ADP

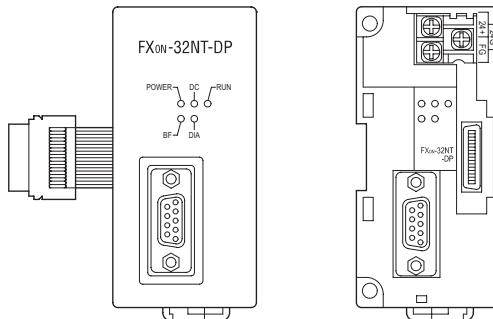
24+	24G	FG
24+	24G	FG

SDA	SDB	SG
RDA	RDB	SG



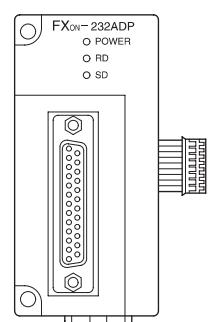
FXON-32NT-DP

24G	
24+	FG

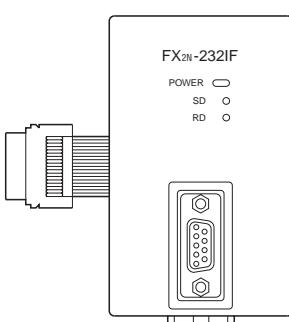


FXON-232ADP

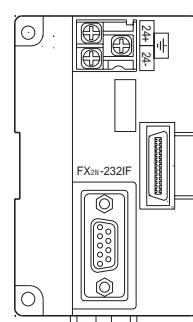
POWER	RD	SD
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FX2N-232IF

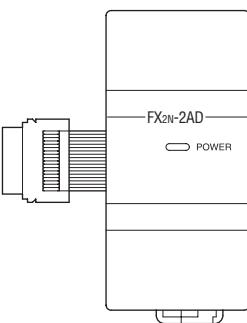


24+	24-
-----	-----

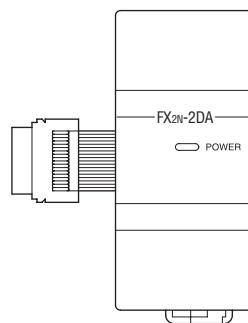


■ Special Function Modules MELSEC FX2N

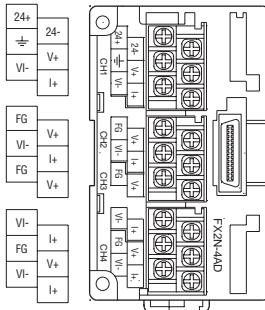
FX2N-2AD
[V IN2 | I IN2 | COM2]
[V IN1 | I IN1 | COM1]



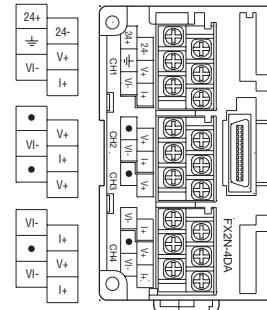
FX2N-2DA
[V OUT2 | I OUT2 | COM2]
[V OUT1 | I OUT1 | COM1]



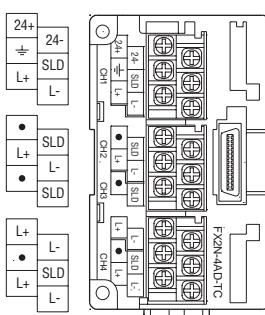
FX2N-4AD
POWER
24 V O
A/D O



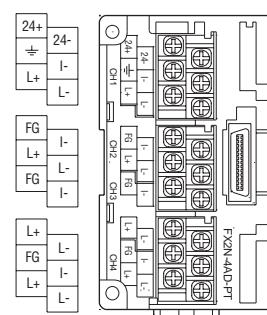
FX2N-4DA
POWER
24 V O
D/A O



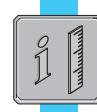
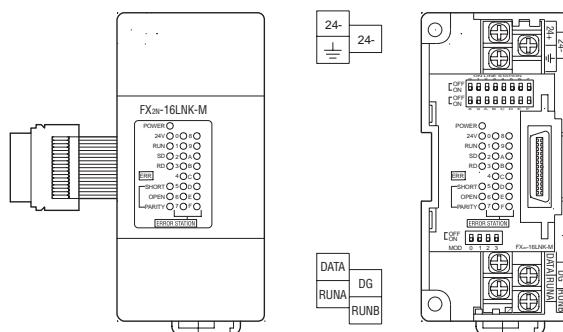
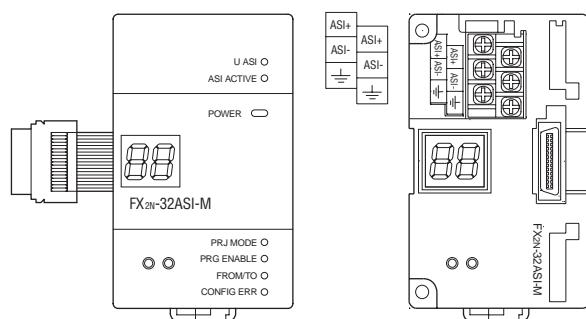
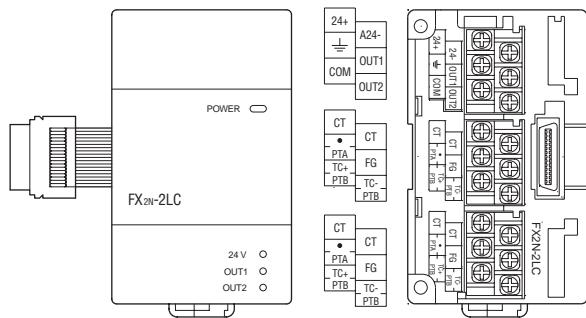
FX2N-4AD-TC
POWER
24 V O
A/D O



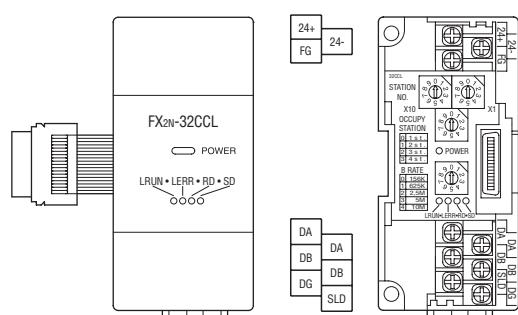
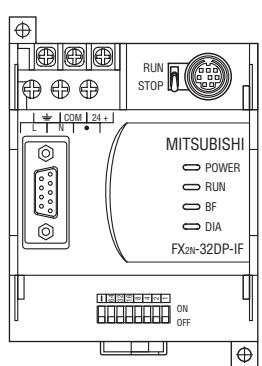
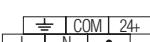
FX2N-4AD-PT
POWER
24 V O
A/D O



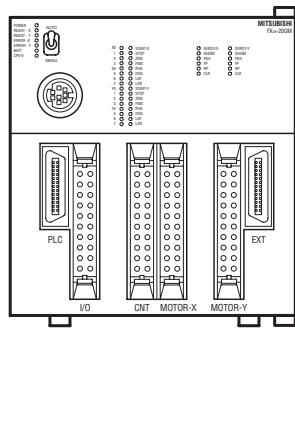
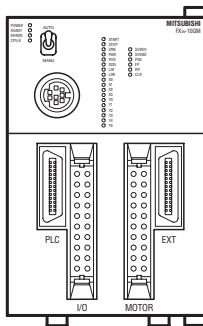
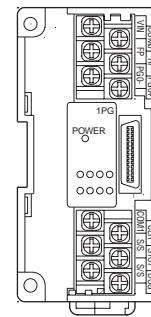
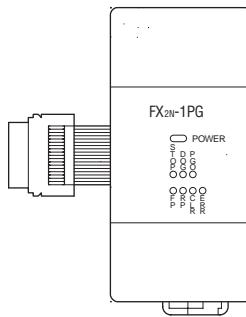
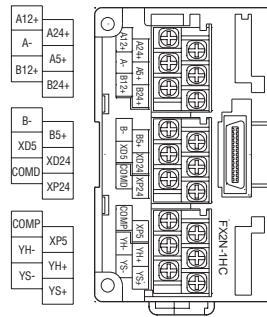
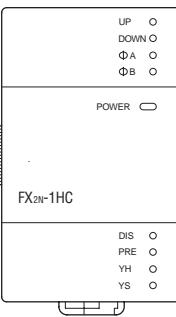
■ Special Function Modules MELSEC FX2N



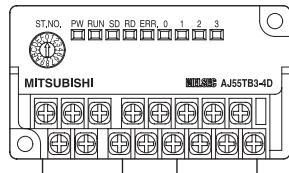
FX2N-32DP-IF



■ Special Function Modules MELSEC FX2N



MELSEC I/O Link Dezentralised Digital Input/Output Modules



AJ55TB3-4D

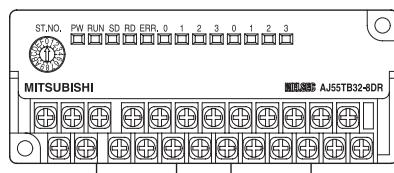
1	3	5		7	9	11	13	15
DATA	FG	+24V		I024A	X0	X1	X2	X3
2	4	24G		I024B	COMB	COMA	COMB	COMA

AJ55TB3-4DR

1	3	5		7	9	11	13	15
DATA	FG	+24V		I024A	X0	X1	Y0	Y1
2	4	24G		I024B	COMB	COMA	COMT	COM1

AJ55TB2-4R

1	3	5		7	9	11	13	15
DATA	FG	+24V		I024V	Y0	Y1	Y2	Y3
2	4	24G		I024G	COMT	COM1	COM1	COM2



AJ55TB3-8D

1	3	5		7	9	11	13	15	17	19	21	23
DATA	FG	+24V		I024A	X0	X1	X2	X3	X4	X5	X6	X7
2	4	24G		I024B	COMB	COMA	COMB	COMA	COMB	COMA	COMB	COMB

AJ55TB3-8DR

1	3	5		7	9	11	13	15	17	19	21	23
DATA	FG	+24V		I024V	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7
2	4	24G		I024G	COMT	COM1	COMT	COM1	COMT	COM1	COM1	COM2

AJ55TB2-8R

1	3	5		7	9	11	13	15	17	19	21	23
DATA	FG	+24V		I024V	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7
2	4	24G		I024G	COMT	COM1	COMT	COM1	COMT	COM1	COM1	COM2

AJ55TB3-16D

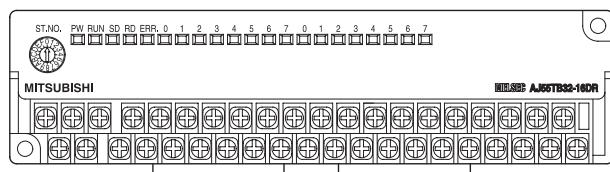
1	3	5		7	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	40
DATA	FG	+24V		I024A	X0	X1	X2	X3	X4	X5	X6	X7	X8	X9	XA	XB	XC	XD	XE	XF	
2	4	24G		I024B	COMB	COMA															

AJ55TB3-16DR

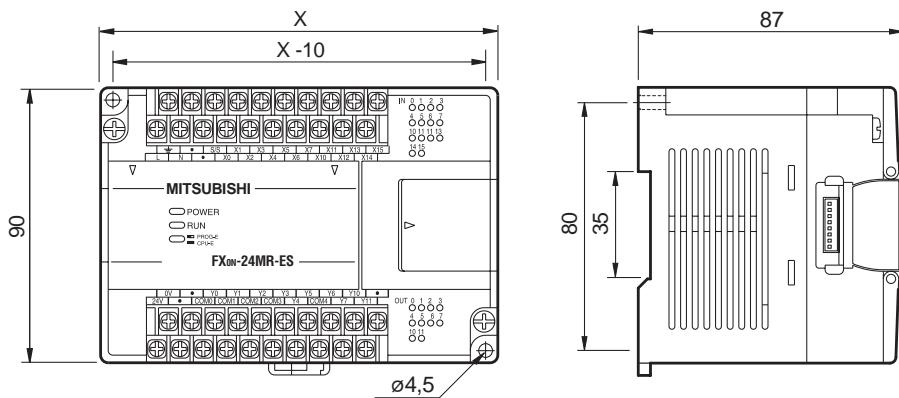
1	3	5		7	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	40
DATA	FG	+24V		I024V	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	Y8	Y9	YA	YB	YC	YD	YE	YF	
2	4	24G		I024G	COMT	COM1	COMT	COM1	COMT	COM1	COM1	COM2	COM1	COM2	COM1	COM1	COM1	COM1	COM1	COM2	

AJ55TB2-16R

1	3	5		7	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	40
DATA	FG	+24V		I024A	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	Y8	Y9	YA	YB	YC	YD	YE	YF	
2	4	24G		I024B	COMB	COMA	COMB	COM2	COM3	COM3	COM3	COM3									

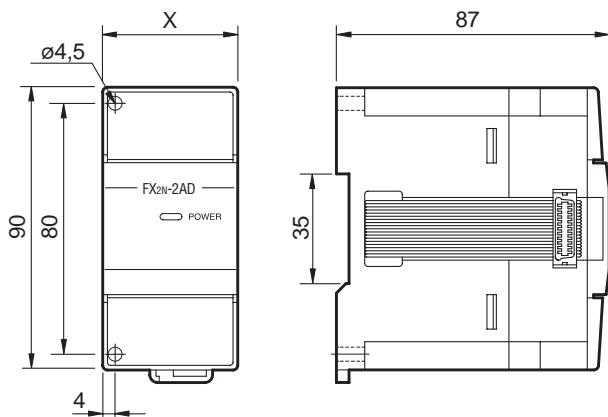


Dimensions of Base Units and Compact Extension Units MELSEC FXON



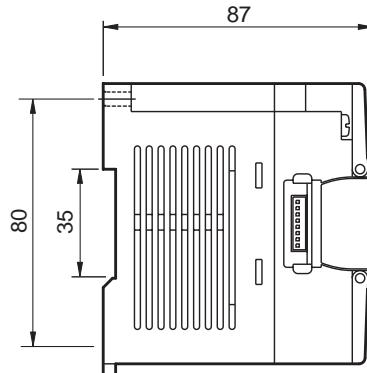
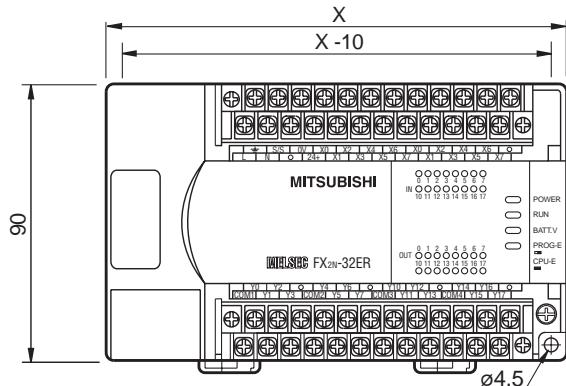
Type	X (in mm)
FXON-24MR-DS	130
FXON-24MR-ES/UL	130
FXON-24MT-DSS	130
FXON-40MR-DS	150
FXON-40MR-ES/UL	150
FXON-40MT-DSS	150
FXON-60MR-DS	185
FXON-60MR-ES/UL	185
FXON-60MT-DSS	185
FXON-40ER-DS	150
FXON-40ER-ES/UL	150
FXON-40ET-DSS	150

Dimensions of Modular Extension Units and Special Function Modules MELSEC FXON



Type	X (in mm)
FXON-8ER-ES/UL	43
FXON-8EX-ES/UL	43
FXON-8EYR-ES/UL	43
FXON-8EYT-ESS/UL	43
FXON-16EX-ES/UL	70
FXON-16EYR-ES/UL	70
FXON-16EYT-ES/UL	70
FXON-232ADP	43
FXON-3A	43
FXON-32NT-DP	43
FXON-485ADP	43

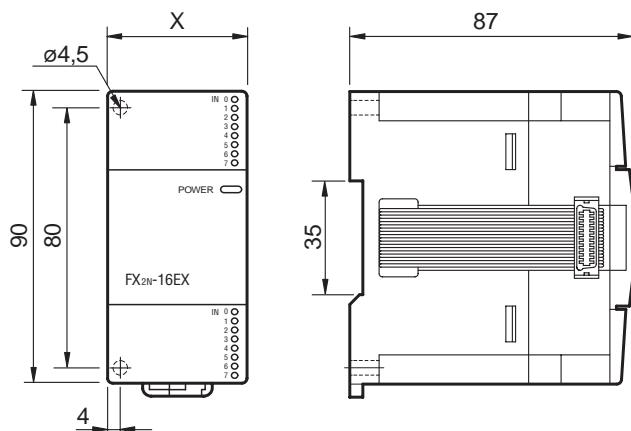
Dimensions of Base Units MELSEC FX2N



Base Units

Type	X (in mm)
FX2N-16M	130
FX2N-32M	150
FX2N-48M	182
FX2N-64M	220
FX2N-80M	285
FX2N-128M	350

Dimensions of Compact and Modular Extension Units MELSEC FX2N



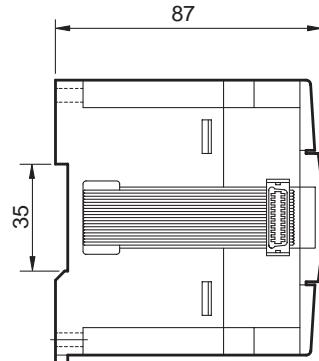
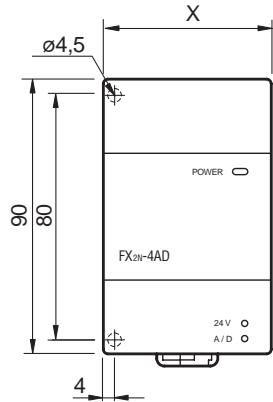
Compact Extension Units

Type	X (in mm)
FX2N-32ER-ES/UL	150
FX2N-32ET-ESS/UL	150
FX2N-48ER-DS	182
FX2N-48ER-ES/UL	182
FX2N-48ET-DSS	182
FX2N-48ET-ESS/UL	182

Modular Extension Units

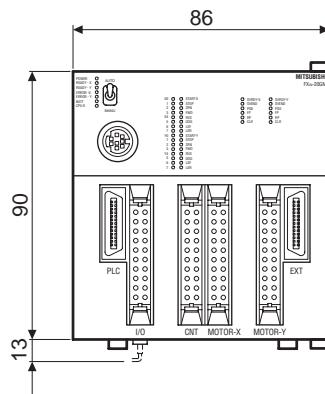
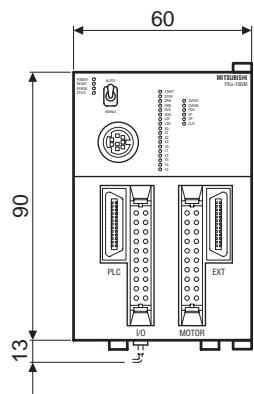
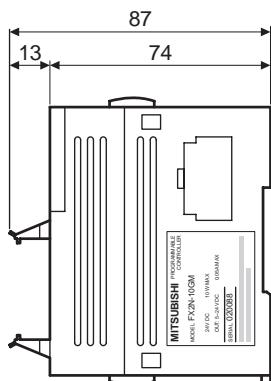
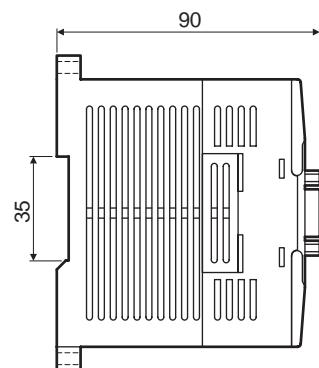
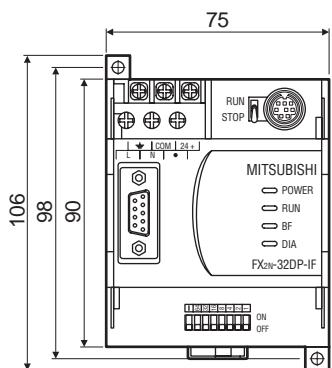
Type	X (in mm)
FX2N-16EX-ES/UL	40
FX2N-16EYR-ES/UL	40
FX2N-16EYT-ESS/UL	40

Dimensions of Special Function Modules MELSEC FX2N

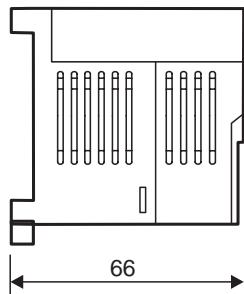
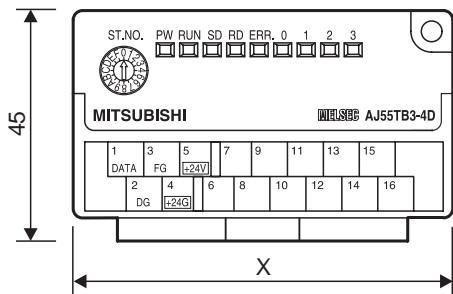


Special Function Modules FX2N

Type	X (in mm)
FX2N-2DA	43
FX2N-2AD	43
FX2N-4DA	55
FX2N-4AD	55
FX2N-4AD-TC	55
FX2N-4AD-PT	55
FX2N-1HC	55
FX2N-1PG-E	43
FX2N-16LNK-M	43
FX2N-2LC	55
FX2N-232-IF	55
FX2N-32ASI-M	50
FX2N-32CCL	43



Dimensions of I/O-Modules for I/O-Link



Type	X (in mm)
AJ55TB3-4D	82
AJ55TB3-8D	114
AJ55TB3-16D	177
AJ55TB32-4DR	82
AJ55TB32-8DR	114
AJ55TB32-16DR	177
AJ55TB2-4R	82
AJ55TB2-8R	114
AJ55TB2-16R	177

MELSoft – Programming and Documentation Software for Standard Personal Computers

With the MELSoft software family Mitsubishi Electric offers efficient software packages helping to reduce programming and setup times to a high degree. The MELSoft software family provides instant access, direct communications, compatibility, and open exchange of variables.

The MELSoft family comprises:

- Programming packages like FX/WIN and MELSEC MEDOC *plus*
- Network configuration software like for example ProfiMap
- Visualization software like for example MX SCADA
- Software for a dynamic data exchange like MXChange
- Various development software for operator terminals (refer to the Technical Catalogue HMI)

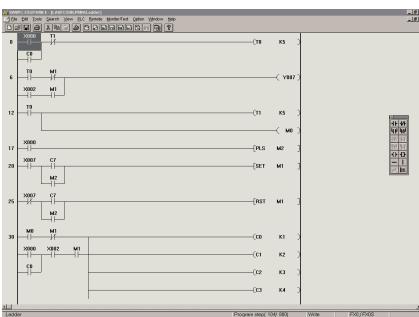
MELSEC MEDOC FX/WIN is recommended as a cost-effective beginners package for the FX family. This package offers a quick and easy introduction to programming.

GPP/WIN is the right decision for a universal programming package. Additionally to the FX0N and FX2N series the programming of the A/Q series is included.

For structured programming the IEC1131 conform programming software MELSEC MEDOC *plus* is recommended.

For detailed information please order our separate MELSoft brochure.

■ MELSEC MEDOC FX/WIN



MELSEC MEDOC FX/WIN is the standard programming software for the MELSEC FX family and combines all functions of MELSEC MEDOC with the user guidance of Microsoft Windows®.

MELSEC MEDOC FX/WIN provides the user with facilities for structured programming, function modules and many different diagnostic functions.

This software possesses all Windows-specific benefits and is especially geared to the new FX2N series.

The software is optionally supplied complete with an SC-09N serial interface cable, which is used for the connection between the PLC and a serial interface of a personal computer.

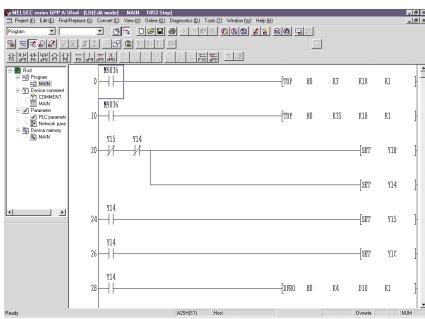
MELSEC MEDOC *plus* can be run under Windows 3.11 and Windows 95.

Software	MM FX/WIN
Series	Whole FX family
Language	English, german, french, italian, spanish (multi-lingual)
Format	CD ROM
Accessory	Interface converter SC-09N

Order information Art. no. 88415 88416



GPP/WIN



GPP/WIN is the standard programming software for the MELSEC PLC series and combines all functions of MELSEC MEDOC with the user guidance of Microsoft Windows.

With GPP/WIN you can comfortably create PLC programs alternatively in the form of Ladder Diagrams or Instruction Lists. Both forms of representation can be toggled easily during operation.

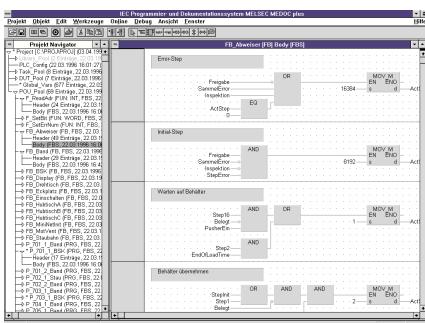
Besides efficient monitoring and diagnostics functions GPP/WIN features an offline simulation of any PLC type from the FX0 to the Q4AR.

This software provides all the Windows-specific advantages and is especially suited to all MELSEC PLCs.

GPP/WIN can be run under Windows 95 and Windows NT.



MELSEC MEDOC plus



MELSEC MEDOC *plus* provides all functions of the pre-mentioned programs and meets the programming standard for the future: IEC 1131.3. This makes MELSEC MEDOC *plus* ready for the programming standard of the future and offers in addition the basis for the on-leading programming of the MELSEC A and Q series.

MELSEC MEDOC *plus* can be run under Windows 3.11 and Windows 95.

The software is supplied complete with an SC-09N serial interface cable, which is used for the connection between the PLC and a serial interface of a personal computer.

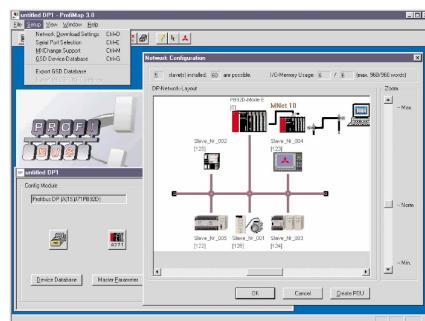
Software	S-Set	Q-Set
Series	AnS(H), AnAS, AnUS, FX family	All MELSEC PLCs
Language	English / German	English / German
Disk type	CD ROM	CD ROM

Order information	Art. no.	126811

Network Configurations Software, Visualization Software and Software for Dynamic Data Exchange



MELSEC ProfiMap



MELSEC ProfiMap V3.0 is a user friendly configurations software for open networks like MAP 3.0/ETHERNET and PROFIBUS/DP or PROFIBUS/FMS.

The software package is a 32 bit application for Windows 95 and Windows NT4.0. Configuration of all PROFIBUS modules for the MELSEC Ans/QnAS and A/Q series is possible.

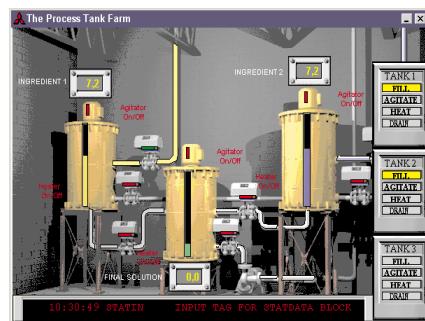
Due to the supported extended user parameters of a GSD file, easy parameter setting of PROFIBUS/DP slave devices is possible even for third party devices.

The new ProfiMap V3.0 enables the download of all configuration data via an overriding network.

Software	ProfiMap 3.0 CD-Set	ProfiMap 3.0 CD
Supported master modules for the Mitsubishi MELSEC Ans/QnAS and A/Q series	Profibus/DP: A1SJ71PB92D, AJ71PB92D Profibus/FMS: A1SJ71PB96F, AJ71PB96F MAP3.0/Ethernet: AJ71M56EF2	Profibus/DP: A1SJ71PB92D, AJ71PB92D Profibus/FMS: A1SJ71PB96F, AJ71PB96F MAP3.0/Ethernet: AJ71M56EF2
Language	English	English
Configuration cable	ProfiCab is included	ProfiCab is not included
Disk type	CD ROM	CD ROM

Order information	Art. no.	128585	128586

MELSEC MX SCADA



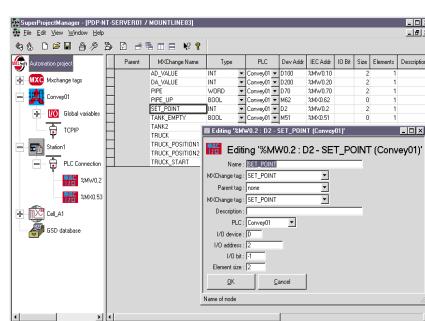
MELSEC MX SCADA is a process visualisation system that can handle everything from simple installations to complex production control systems. The software package can administer up to 100000 objects. A variety of interfaces are supported,

including ETHERNET. The software runs under Windows 95 and Windows NT and is available in a variety of different versions geared to the objects to be handled.

Software	Development version	Run-time version	DEMO version
Series	All MELSEC PLC	All MELSEC PLC	All MELSEC PLC
Language	Englisch	Englisch	Englisch
Disk type	CD ROM	CD ROM	CD ROM

Order information	Art. no.	On request	On request
			65135

MELSEC MX Change



MELSEC MXChange is integrated in the MELSOFT family as the "heart of automation". The software package consists of a Server and a Super Projekt Manager, other automation programs can be connected to. Since MXChange operates across a network, any variable once declared can be used by all other systems connected to the database.

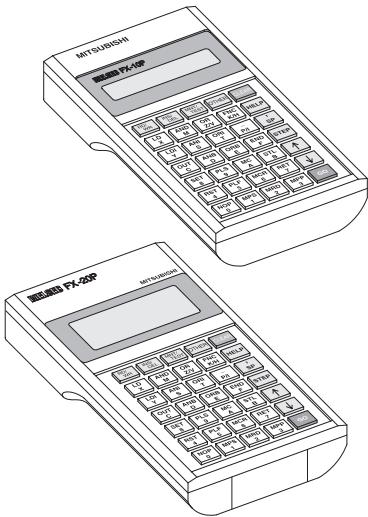
Through this method following the principle "define once and use anywhere" the development time can even be decreased drastically.

The software runs under Windows 95 and Windows NT.

Software	MXChange Network	Stand-alone	Stand-alone
Language	English	English	English
Executable tags	10.000	10.000	500
Disk type	CD ROM	CD ROM	CD ROM

Order information	Art. no.	129639	129640	129641

■ Hand-Held Programming Unit FX-10 P-E and FX-20 P-E



These small hand-held programming units designed for industry have a user-friendly keyboard and a clearly laid out, back-lit LC display. On both programming units, the MELSEC FX family is programmed in the list of instructions.

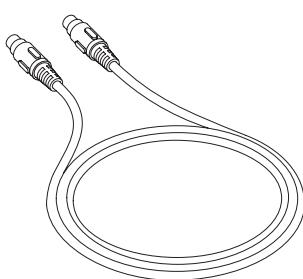
The FX-20P has an integrated CMOS-RAM with capacitor buffering. This ensures storage of the PLC program and its duplication, for example for series machines.

Specifications	FX-10 P-E	FX-20 P-E
General specifications	Conforms to base units FX2N, FXON, FXOS	
Ambient temperature	0 – 40 °C	0 – 40 °C
Ambient relative humidity (non-condensing)	35 – 85 %	35 – 85 %
Power supply	V DC 5 ±5 % via PLC	DC 5 ±5 % via PLC
Current consumption	mA 120	150
Display	LCD	LCD (backlight)
Character display	16 x 2	16 x 4
Connectable PLC	FX0, FXOS, FX, FXON, FX2N*	FX0, FXOS, FX, FXON, FX2N*
Key board	keys 35	35
Memory	—	8000 steps PLC-program
Data security	—	Data is safed up to 3 days by capacitor.
Cable, is adjoint	—	FX-20P-CAB
Weight	kg 0.25	0.4
Dimensions (W x H x D)	mm 85x160x27	90 x 170 x 30

Order information	Art. no.	32538	23802
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*Version 3.0 or higher

■ Connection Cable and Adapter Cable



With the adapter cable FX-20P-CABP, the peripheral units of the FX series are connected to units of the FXOS, FXON and FX2N series.

Data	FX-20P-CAB	FX-20P-CABO	FX-20P-CABP
Cable	type Connection cable	Connection cable	Adapter cable
Length	cm 150	300	20
For connecting to controller	FX	FXOS, FX2N, FXON	FXOS, FX2N, FXON

Order information	Art. no.	30815	55917	31870
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■ EPROM Writer FX-20 P-RWM

The EPROM writer FX-20 P-RWM is plugged directly into the hand-held programming unit FX-20 P-E. It is used for transferring the PLC programs of the MELSEC FX controller to the EPROM memory cassette FX-EPROM-8.

Conversely, existing programs can be read from the FX-EPROM-8 memory cassette into the CMOS-RAM of the controller and program comparisons carried out.

Data	FX-20 P-RWM
Order information	Art. no. 23818

ORDER FORM

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When ordering, please use only the type designations and order numbers shown in this catalogue.

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