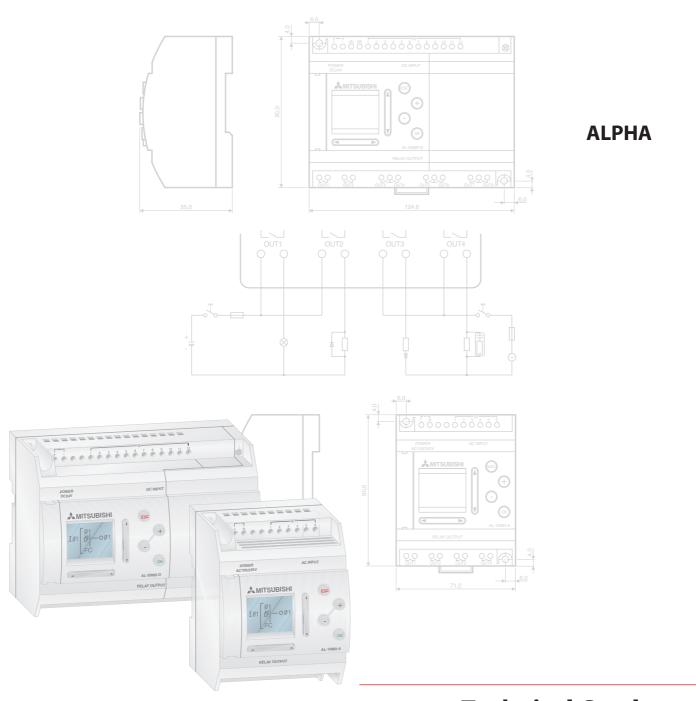


Simple Application Controllers



Technical Catalogue

A controller concept pointing the way

The new Alpha

With the new ALPHA controller Mitsubishi Electric defines a new performance class in the factory automation.

Thanks to its outstanding performance potential the ALPHA controller dominates this class.

Single components like time relays, counters, comparators, running time meters, clock generators, hysteresis controllers are directly available functions.

Further publications within the PLC range

Technical Catalogues



Q, AnU, QnA, AnS, QnAS Series Technical Catalogues

Product catalogues for programmable logic controllers and accessories for the further MELSEC PLC series



FX1S, FX1N, FX2N Series Technical Catalogue

Product catalogue for programmable logic controllers and accessories for the MELSEC FX family (art. no. 136744)



HMI Technical Catalogue

Product catalogue for operator terminals, supervision software, and accessories (art. no. 68542)



Networks Technical Catalogue

Product catalogue for Master and Slave modules as well as accessories for the use of programmable logic controllers in open and MELSEC networks (art. no. 136730)

About this product catalogue

This catalogue is periodically updated due to product range enlargement, technical changes or new or changed features.

For current information about updates, changes, news, or even support matters, please have a look at the MITSUBISHI ELECTRIC web pages under www.mitsubishi-automation.com. This medium is nearly daily updated and available in two languages.

Texts, figures and diagrams shown in this product catalogue are intended exclusively for explanation and assistance in planning and ordering the programmable logic controllers of the ALPHA series and the associated accessories. Only the manuals supplied with the modules are relevant for installation, commissioning and handling of the controllers and the accessories. The information given in this documentation must be read before installation and commissioning of the modules.

Should questions arise with regard to the planning of modules described in this product catalogue, do not hesitate to contact the German branch of the MITSUBISHI ELECTRIC EUROPE B.V. in Ratingen or one of its distributors (see cover page).

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BASIC COMPONENTS System Description

The ALPHA Series



Description

- Compact
- Self-sufficient
- Cost effective
- Versatile



The new ALPHA closes the present gap between single components and a PLC system. It combines all advantages of a PLC system in a very compact housing and therefore provides a room and cost saving alternative to relays and contactors.

Up to 64 functions (or 1.5 kB data) can be processed by a program. Each of the available functions (timers, counters, analog processing, calender/clock function etc.) can be used in all programs as frequently as needed.

System structure

- Master controller with complete PLC functions
- Integrated power supply unit
- CPU
- Maintenance-free EEPROM memory
- Integrated inputs and outputs
- Analog signal processing for up to 8 configurable analog inputs (controllers with 24 V DC supply)
- Direct programming via the integrated control panel with graphical LCD display
- Control panel can be used as simple operator terminal (HMI)
- Comfortable calender/clock function
- Serial interface for external communications with a PC
- User-friendly programming software AL-PCS/WIN for comprehensive and structured programming under MS Windows 95/98/NT
- Connectable to the AS-Interface field bus via extension module (ALPHA 20 only)

Features

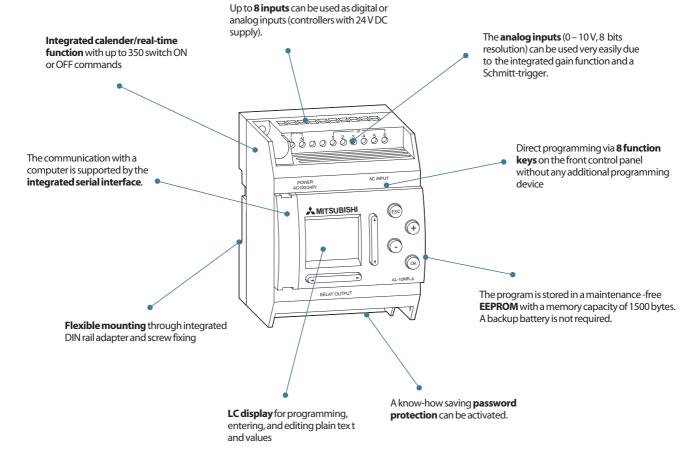
The master controllers are available in different variations regarding the power supply and the kind of outputs.

Controllers for a 230 V AC or 24 V DC power supply and with relay or transistor outputs are supplied.

All units feature the same CPU and the same characteristics. The ALPHA 20 can additionally be extended by a plug-in module.

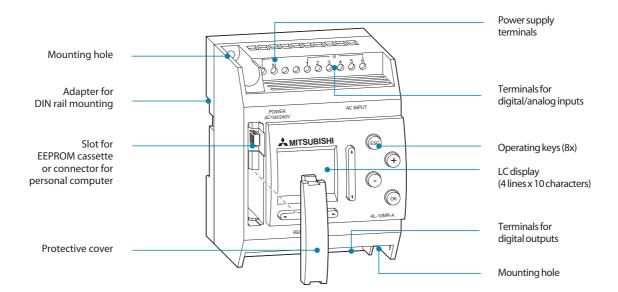






System Description BASIC COMPONENTS

Description of the Module Components













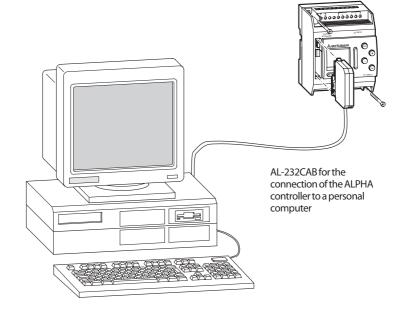
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Description of the Module Components



The key in detail:

- 1 Designation of the ALPHA series
- 2 Number of inputs/outputs e.g. 10 I/Os
- 3 Designation of the module: M = Master controller
- **4** Designation of the output type: R = Relaiy
 - T = Transistor
- **5** Designation of the power supply:
 - A = 100/240 V AC
 - D = 24 V DC



BASIC COMPONENTS Specifications

Specifications

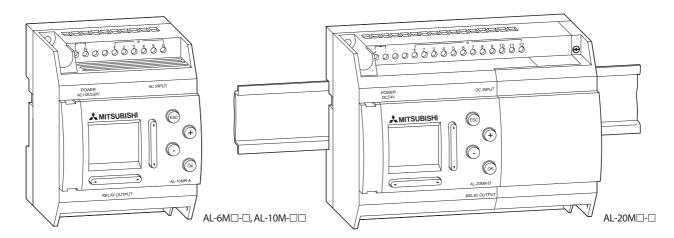












Specifications			AL-6MR-A	AL-10MR-A	AL-10MR-D	AL-10MT-D	AL-20MR-A	AL-20MR-D	AL-20MT-D
Electrical specifi	ications								
Integrated inputs/	Integrated inputs/outputs		6	10	10	10	20	20	20
	AC range (+10 %, -1	15 %)	100-240 V AC	100-240 V AC	24 V DC	24 V DC	100-240 V AC	24 V DC	24 V DC
Power supply	Frequency at AC Hz		50-60 Hz	50-60 Hz	_	_	50-60 Hz	_	_
зирріу	Voltage fluctuation		-15 - +10 %	-15 - +10 %	-15 - +20 %	-15 - +20 %	-15 - +10 %	-15 - +20 %	-15 - +20 %
Max. permissible v	oltage drop time	ms	10	10	5	5	10	5	5
Max. power consu	mption	W	3	4	3	2	8	7	5
Typ. power	All I/Os ON W		2.5	3.0	2.0	2.0	5.0	5.0	5.0
consumption	All I/Os OFF	W	1.5	1.5	0.3	0.3	1.5	0.3	0.3
Inrush current			≤1.5 (at 240 V AC)	≤1.5 (at 240 V AC)	≤7.0 (at 24 V DC)	≤7.0 (at 24 V DC)	≤1.5 (at 240 V AC)	≤7.0 (at 24 V DC)	≤7.0 (at 24 V DC)
Digital inputs									
Integrated inputs		number	4	6	6	6	12	12	12
Input voltage			100-240 V AC	100-240 V AC	24 V DC	24 V DC	100-240 V AC	24 V DC	24 V DC
Input current			0.24 mA at 240 V	0.24 mA at 240 V	5.0 mA at 24 V	5.0 mA at 24 V	0.24 mA at 240 V	5.0 mA at 24 V	5.0 mA at 24 V
Response time		ms	50	50	10-40	10-40	50	10-40	10-40
Input frequency		Hz	5	5	20	20	5	20	20
Analog inputs									
Channels			_	_	6	6	_	8	8
Analog input rang	e		_	_	0-250	0-250	_	0-250	0-250
Resolution	Resolution		_	_	10.000/250 mV	10.000/250 mV	_	10.000/250 mV	10.000/250 mV
Conversion speed ms		_	_	10	10	_	10	10	
Voltage		_	_	0-10 V DC	0-10 V DC	_	0-10 V DC	0-10 V DC	
Impedance	Impedance		_	_	$<$ 150 k Ω	$<$ 150 k Ω	_	$<$ 150 k Ω	$<$ 150 k Ω
Accuracy	Accuracy		_	_	±5 % (0.5 V DC)	±5 % (0.5 V DC)	_	±5 % (0.5 V DC)	±5 % (0.5 V DC)
Outputs									
Integrated output	S	number	2	4	4	4	8	8	8
Туре			Relay	Relay	Relay	Transistor	Relay	Relay	Transistor
Switched voltage	(max.)	V	250 V AC, 30 V DC	250 V AC, 30 V DC	250 V AC, 30 V DC	5-24 V DC	250 V AC, 30 V DC	250 V AC, 30 V DC	5-24 V DC
Rated current		А	8	8	8	1 (at 8–24 V DC), 0.1 (at 5–8 V DC)	8	8	1 (at 8–24 V DC), 0.1 (at 5–8 V DC)
Max. switched	- inductive load		_	_	_	1 A / 24 V DC	_	_	1 A / 24 V DC
load	- resistive load		_	_	_	3 W / 24 V DC	_	_	3 W / 24 V DC
Minimum load			50 mW	50 mW	50 mW	1.0 mA	50 mW	50 mW	1.0 mA
Response time		ms	≤10	≤10	≤10	≤1	≤10	≤10	≤1
Leakage current			_	_	_	\leq 0.1 mA / 24 V DC	_	_	\leq 0.1 mA / 24 V DC
Relay contact lifetime cycles		100.000 (at 8 A)	100.000 (at 8 A)	100.000 (at 8 A)	_	100.000 (at 8 A)	100.000 (at 8 A)	_	
Mechanical spec	cifications								
Weight	Weight kg		0.2	0.2	0.2	0.2	0.32	0.32	0.32
Dimensions (W x I	lxD)	mm	71.2 x 90 x 55	124.6 x 90 x 55	124.6 x 90 x 55	124.6 x 90 x 55			
Order informati	on	art. no.	87659	87660	87661	87672	125635	125636	125637

Specifications BASIC COMPONENTS

General Operating Conditions

Operating condition		Specification			
Ambient temperature		0 – 55 °C			
Operating temperature		0−55℃			
Storage temperature		-30 − +70 °C			
Protection rating		IP 20			
Noise immunity		1000 Vpp; 1 µs at 30 – 100 Hz, tested by noise simulator			
Dielectric withstand voltage		750 V AC, >1 min. acc. to EN60730			
Relative humidity		35 – 85 % (no condensation)			
Shock resistance		Acc. to IEC 68-2-27: 147 m/s ² acceleration, 11 ms 3 x 3 directions			
Vibration resistance	direct mounting	Acc. to IEC-2-6: 147 m/s ² acceleration, 80 min. in each direction			
VIDIALIOITIESISTATICE	DIN rail mounting	Acc. to IEC 68-2-27: 9.8 m/s ² acceleration, 80 min. in each direction			
Insulation resistance		500 V DC, 7 MΩ acc. to EN60730-1			
Grounding		None			
Ambient conditions		No corrosive gases, no dust			
Approvals		CE, UL/cUL			
Tests		UL 508, EN60730-1, EN61010, EN50081-1, EN50082-1, EN50082-2			









General System and Programming Specifications

System specifications	
Programm specifications	
Programming method	Function block
Program capacity	64 function blocks or 1500 bytes (internally)
Programm processing	Cyclic processing of the stored program
Number of available instructions	22 different function blocks (see page 15)
Programm storage	Integrated EEPROM and optional additional EEPROM cassette
Data storage	At voltage loss the current status of values, running time meters, and real-time data are stored for up to 20 days (at temperatures of 0 to 25 °C) through integrated capacitors
Processing time	Fixed time 1 ms + 20 \mu s / log. instruction (complex commands 500 \mu s / instruction)
Real-time clock	Seconds, minutes, hours, day of week, month, year (4-digit); accuracy: 5 s / day; automatic summer and winter time toggling
Program protection	Password protection supported

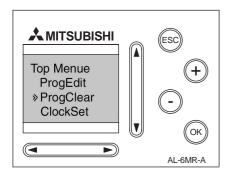
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AL-6MR-A



Control Terminal Functions



The LC display is user-programmable so that besides ALPHA internal values as well plain text messages can be displayed. Displayed values of counters, timers, or running time meters can be edited

★MITSUBISHI

PUMP 1 ON

PUMP 2 OFF

3.Ø s

TIME

or running time meters can be edited directly via the 8 keys on the controller. Moreover, the keys are user-programmable similar to bits.

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IØ1
FC

AL-6MR-A

For the representation of function blocks all information is available on the display at the same time.

The ALPHA controllers can be completely programmed directly via the control terminal without any additional devices. 8 operating keys and LC display (4 rows x 10 characters) are provided for this purpose.

The menus can be displayed in 5 different languages (D, GB, F, I, E).



EXTENSIONS AS Interface

The Network with Actuator Sensor Interface



Data transfer

The AS interface is an international standard for the lowest field bus level.

The network suits versatile demands, is very flexible and particularly easy to install.

The following parts are controlled:

- Sensors
- Actors
- I/O units
- Gateways



Structure

ASI networks can be configured in any random tree structure.

The maximum extension without repeater is 100 m. Up to 2 repeaters are supported providing a maximum communication distance of 300 m. Terminating resistors are not needed.



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Cable types

A special coded 2-wire cable is required. The modules are connected to the cable via penetration clamb connections while the coding ensures a reverse protection.

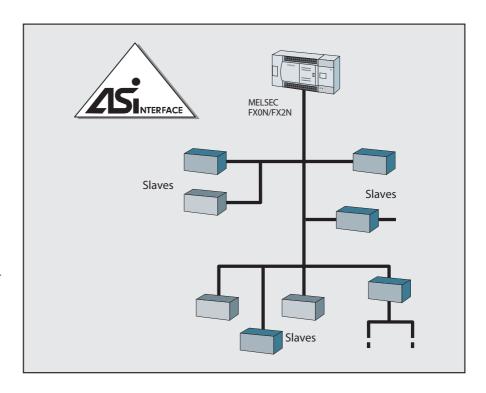
A communication via screw clamb connectors is also possible as well as other unshielded cables can be used.



The AS interface supports the connection of conventional sensors and actors following the master-slave principle.

Administration

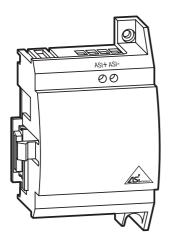
The I/O points of the slave devices are assigned electronically through the bus connection or the PLC program addressing the master within the network.



Specifications		AS interface
Network management		Master/slave
Cabling		Coded twisted-pair cable (unshielded)
Data transfer rate kE	Bit/s	167
Bus cycle time		≤5 ms
Max. overall distance	m	100 (300 with repeater)
Slave units per master		31
Repeaters per network		2

AS Interface EXTENSIONS

■ AS Interface Module AL-ASI-BD



The Actuator Sensor Interface module AL-ASI-BD in combination with an ALPHA controller AL-20M□-□ facilitates the data communications via an AS interface system.

The AL-ASI-BD is plugged on the AL-20M□-□ and forms a slave unit. Up to 4 inputs and 4 outputs can be exchanged with the ASI master.

The addresses of the slave devices in the ASI interface are assigned either automatically via the master in the network or via a programming device (software).

The maximum communication distance is 100 m without repeater. If 2 repeaters are used, the distance is extended to up to 300 m.

For the AS interface a separate power supply is required.

The communication signal is superimposed on the power supply of the AS interface bus.



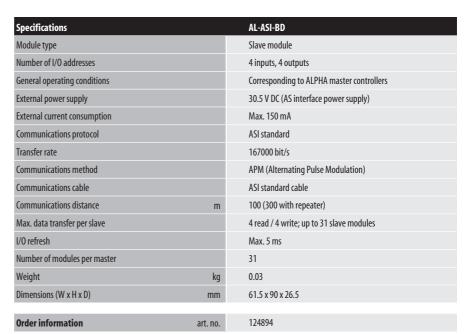


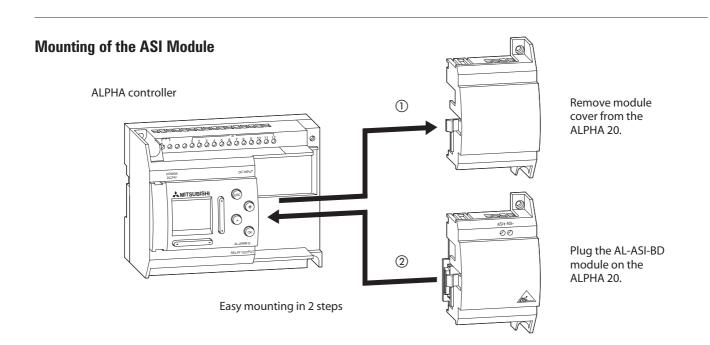








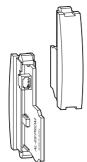




ACCESSORIES

■ Memory cassette: AL-EEPROM





By means of the memory cassette a new program can be transferred to the internal system memory of the ALPHA controller or the program of the internal system memory can be saved on the external memory cassette.

If the memory cassette is used, a certain program can be run temporarily by simply plugging the external memory module.

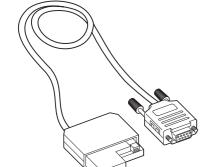
After removing the memory cassette the former program in the internal memory is active again.

The memory cassette AL-EEPROM is not a memory expansion but a medium for data exchange. Its capacity is 1500 Bytes what corresponds to 64 function blocks.

Data		AL-EEPROM
Memory type		EEPROM
Memory capacity		1500 Byte
Dimensions (W x H x D)	mm	10 x 45 x 25
Order information	Art. no.	87673



■ Interface cable: AL-232CAB

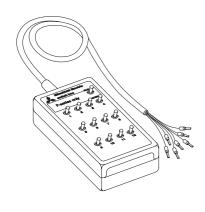


The AL-232CAB is an RS232C interface cable. It connects the ALPHA controller to a personal computer running the programming software for the ALPHA controller.

Data		AL-232CAB		
Application		ALPHA <-> PC		
Length	m	2.5		
Order information	Art. no.	87674		

The cable ensures a galvanic isolation between the ALPHA controller and the personal computer. The cable AL-232CAB can not be used for any other connection.

■ Simulation box



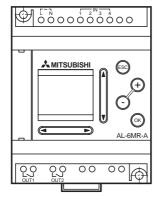
The simulation box provides 12 switches for simulating digital inputs.

The box can be used on all ALPHA controllers.

Data		Simulation box
Switches		12
Dimensions (W x H x D)	mm	50 x 100 x 25
Order information	Art. no.	3386

Terminal Assignment of the Master Controllers

AL-6M□-□





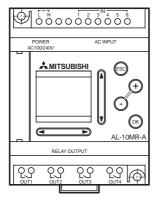


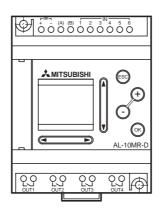


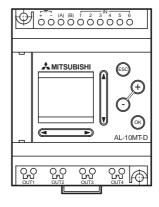




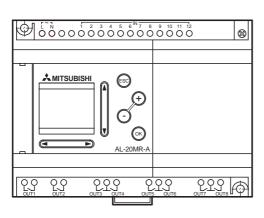


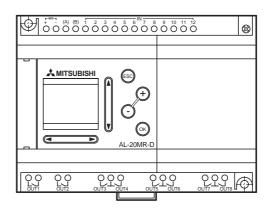


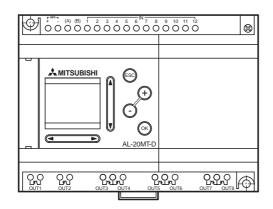




AL-20M \square - \square





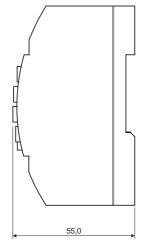


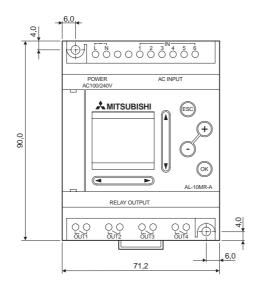
Dimensions of the Master Controllers



AL-6M□-□, AL-10M□-□



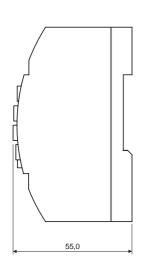


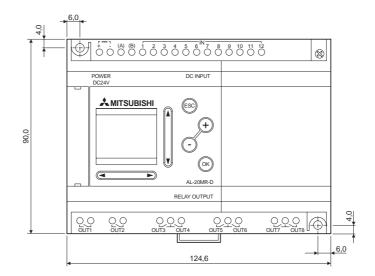




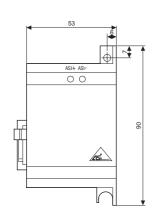
AL-20M□-□







AL-ASI-BD





All dimensions in mm

Highly Efficient PC Programming Software AL-PCS/WIN

All controllers of the ALPHA series can be programmed with the MS Windows software AL-PCS/WIN. This software is very easy to use and requires no previous experience of the user.

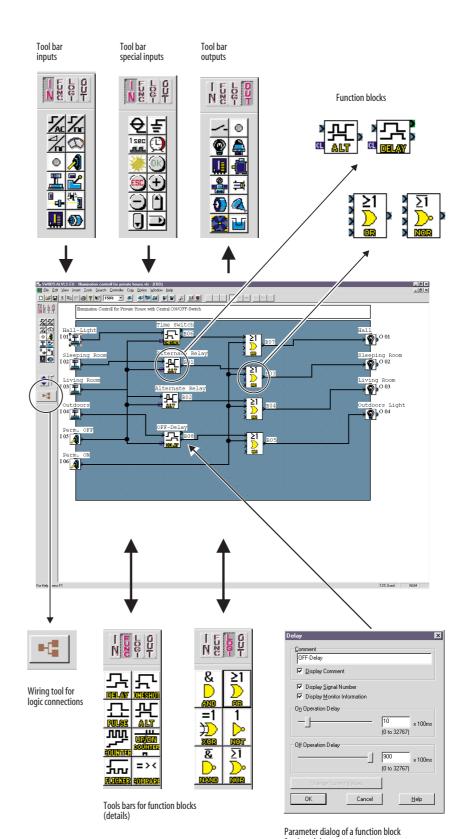
The software can be installed in 5 different languages (D, GB, F, I, E) and also provides online help in the respective language.

Programming the ALPHA is very easy and is done by placing the different program elements on a graphical programming environment: The inputs on the left, the outputs on the right, and in between the different predefined function blocks (timers, counters, real-time clock, etc.). The connections (wiring) between the inputs, function blocks, and outputs are drawn graphically by mouse click to build the logic. Programs with up to 64 function blocks (or 1500 bytes) can be created, where each single function in a program can be used as many times as desired. By a double-click on the respective function block the parameters of the function block are set (e.g. relay switching times, counter presets).

A complete documentation of the program can be created directly from AL-PCS/WIN.

Extent of delivery for AL-PCS/WIN and AL-PCS/WIN-DEMO*

- CD-ROM with programming software AL-PCS/WIN (5 languages: D, F, GB, I, E)
- Product presentation of the ALPHA controller in different languages
- Complete documentation of the ALPHA controller in different languages (PDF files)
- Sample programs for all instructions of the ALPHA with comments in different languages
- Sample program with concrete program applications and comments in different languages.
- * The AL-PCS/WIN-DEMO version is not capable of transfering a written program from the PC to the ALPHA controller (otherwise same range of functions).





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SOFTWARE

Programming Software

Special Features of the Programming Software AL-PCS/WIN



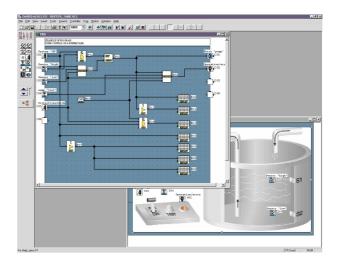
Program simulation

A particular convenient advantage is the supported program simulation without a connected ALPHA controller. For this purpose the application program is simulated in the simulation module of the AL-PCS/WIN software.



By a mouse click, for example, inputs can be enabled and the status of the function blocks and the processes in the program are displayed graphically.

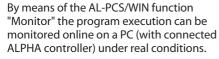
The simulation reduces the programming effort considerably - especially the programming of malfunctions is significantly minimized. A program can be tested locally separated from the hardware without endangering the hardware.





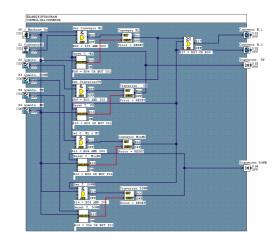
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Monitor function



In this operation mode the real status of the inputs/outputs and function blocks is displayed during the program execution.

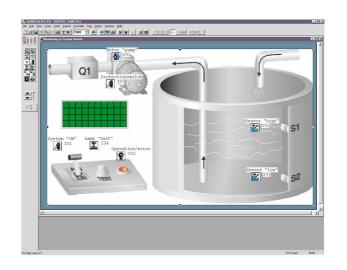
The monitoring function reduces programming times and the programming costs because failure diagnosis and debugging are speeded up significantly.



Process visualization

By means of the "System Sketch" window the AL-PCS/WIN software provides a simple process visualization as standard.

In a window separated from the programming environment graphical elements and elements from the program (inputs, outputs, function blocks, etc.) or other MS Windows applications can be copied and configured. By this a graphical simulation and supervision of the program can be performed without accessing the programming environment. This enables an easy setup and maintenance of your application.



Data		AL-PCS/WIN-EU	AL-PCS/WIN-EU-DEMO
Version		Full featured version	Demo version (no comunication with ALPHA controller)
Language		5 languages (German/English/French/Italian/Spanish)	5 languages (German/English/French/Italian/Spanish)
Extent of supply		CD-ROM including program and extensive documentation	CD-ROM including program and extensive documentation
Order information	Art. no.	125687	124364

Function Blocks SOFTWARE

Function Blocks of the Programming Software AL-PCS/WIN

Function	Symbol	Description	Function	Symbol	Description	Function	Symbol	Description
AND	& D	AND connection with up to 4 signals, vacant inputs are processed as ON.	OR	≥1	OR connection with up to 4 signals, vacant inputs are processed as OFF.	XOR) =1) XOB	EXCLUSIVE OR connection with 2 signals
NAND	& DAND	NOT AND connection with up to 4 signals, vacant inputs are processed as OFF.	NOR		NOT OR connection with up to 4 signals, vacant inputs are processed as ON.	NOT		Inverts a signal. Outputs become ON, when inputs are OFF and vice versa.
BOOLEAN) 3000/1441X	User programmable complex boolean connections with under the 4 signals, bracket notation and simulation option.	SET/RESET	Set Reset	Sets (ON) or resets (OFF) an output with priority detection.	DELAY		Time delay for leading or trailing edge (or both) of a signal.
ONE SHOT	CU (OXISSHO)	One shot (Increases or decreases a pulse). Value range: 0.1 – 6553.5 s	PULSE	RUSE	Generates a pulse for one cycle at leading or trailing edge of an input signal.	FLICKER	MATERIALS ATULE STUTES	Symmetric or asymmetric pulse generator with defineable number of pulses and total length. Value range: 0.1 – 3276.7 s
ALT		Alternating pulse relay (alternating self retain- ing ON/OFF status of the output).	COUNTER	CI CONTAINES TOTAL	Up counter with count and RESET input; generates an output signal when the setting value is exceeded. Value range: 0 – 32767	UP/DOWN COUNTER	9	Up/down counter with 2 inputs and 2 reset inputs; output signal when exceeding the setting value. Value range: -32767 – 32767
COMPARE	>< => <	Compares two values (less than, greater than, less than or equal, greater than or equal, not equal).	TIME SWITCH		Switches an output ON or OFF depending on date and time of the real-time clock (weekly or date programming).	GAIN	* (MARIN)	Increases signal (for analog value processing).
DISPLAY	OSPLOY	Displays messages or data on the LC display.	ZONE COMPARE		Sets or resets an output, when a value is within a specified range. Value range: -32767 — 32767	SCHMITT TRIGGER	Serrin	Sets output ON when reaching an upper limit value. Resets to OFF when reaching a lower limit value (or vice versa).
HOUR METER		Running time meter counts hours and minutes; with output signal when exceeding the setting value. Value range: up to 32767 h and 59"						



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