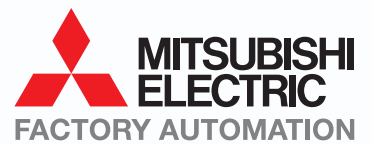


Partner Product

EBG 222-EN



Open PAC Control C Controller

Popular open-standard programming
with PLC reliability



PAC control utilising popular IEC61131-3 programming platform for optimum control



Five IEC programming languages included as standard



PAC environment utilises proven PLC hardware platform for increased reliability

Powerful software, strong hardware



Flexible production can benefit from flexible automation



CoDeSys simplifies automation tasks

Mitsubishi Electric and e-F@ctory partner 3S-Smart Software Solutions have been working together to deliver open programming control in to a new dimension.

The target has been to deploy the popular CoDeSys programming environment on to Mitsubishi's C Controller to offer customers a truly industrial PAC based solution.

Proven and popular

CoDeSys was developed by the German software company 3S-Smart Software Solutions. It is a leading hardware-independent IEC 61131-3 development tool, and provides a simple and highly accessible option for controller and PLC programming.

It is especially popular with companies who use multi platform control technologies but who want to have a common programming concept to reduce their overheads, software maintenance and rework.

Mitsubishi Electric is a well known provider of automation hardware which has a reputation built on quality and reliability.

Through this collaboration Mitsubishi Electric and 3S are bringing a new dimension to open control by deploying the open and popular CoDeSys IEC61131-3 programming environment on to proven industrial control environment to create an open PAC controller with all the benefits from two leading automation specialists.

Now Mitsubishi Electric is providing support for the CoDeSys controller development system as an option on its C Controller, a powerful CPU for industrial environments. The C Controller brings powerful PC style functionality to the System Q automation platform. The rack-based controller can be used as a stand alone controller or in conjunction with any other System Q CPU to create a multi-disciplinary automation platform.

Easy to develop

The IEC61131-3 programming standard is an important programming tool for a huge number of automation engineers.

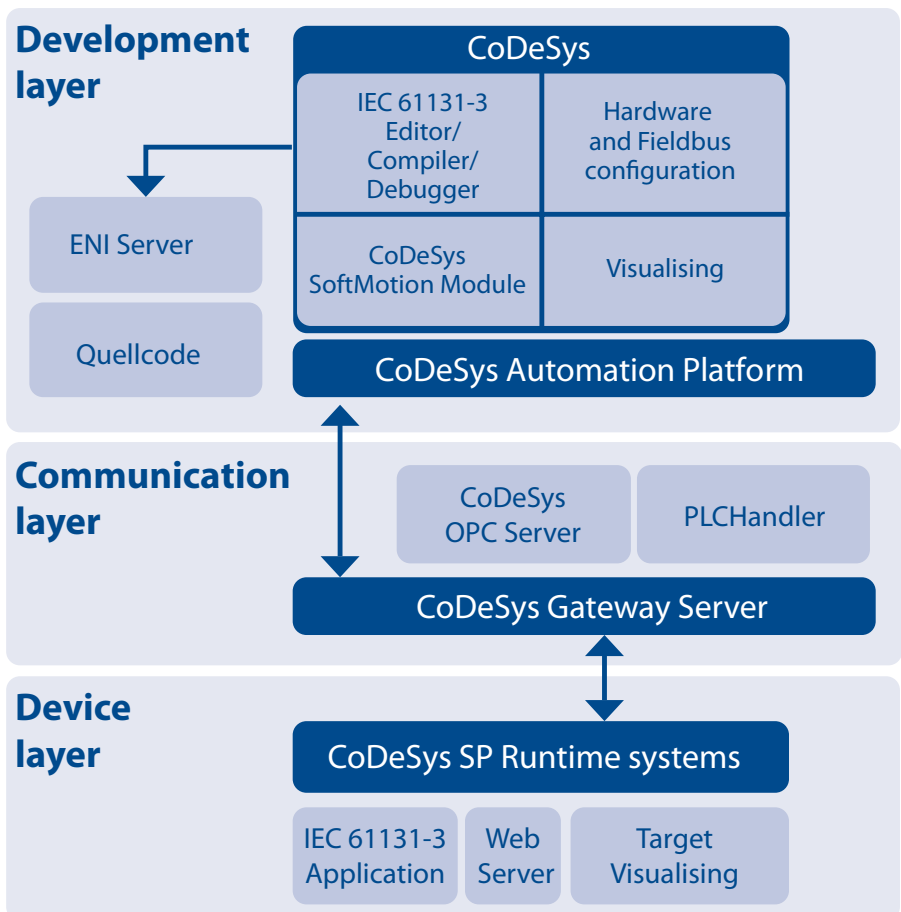
Mitsubishi Electric was an early adopter of the standard as well as an active promoter of IEC61131-3 programming with its own GX IEC Developer.

But recognising that some system integrators and OEMs want to have the flexibility to run programs written in their standard programming packages on standard industrial hardware resulted in the powerful collaboration with 3S's CoDeSys programming environment.

The CoDeSys tool consists of two parts; the programming system CoDeSys and the runtime system CoDeSys SP. The runtime turns any device into an IEC 61131-3 controller programmable with CoDeSys. Integrated compilers make sure that the program is processed at optimal speed.

Key Benefits

- By using Mitsubishi's C Controller on the iQ Automation Platform all of the existing and well proven I/O, analog, motion control, positioning and communication cards are available with no compromise on quality and reliability.
- The VxWorks realtime operating system enables CoDeSys to be running at the same time as other application programs, whilst making complex tasks, communication and protocols very easy.
- Mitsubishi's C Controller is based on the VxWorks embedded operating system and is therefore less prone to virus attack that is seen with more widely available technologies used in PCs. Additionally, it also negates the need for frequent version up of the embedded Operating System, reducing the pressure on maintenance teams and increasing uptime.
- Two built in Ethernet ports on the front of the C Controller give users wider flexibility in system design and use.



CoDeSys structure

Flexibility without compromise

Mitsubishi Electric is building solutions for its customers that are designed to fit the way they work. The e-F@ctory is one example of how solutions can be built combining the skills and products of best in class suppliers.

In the case of IEC programming and control solutions the collaboration with 3S delivers an advanced open PAC concept. But for users who would like to continue using Mitsubishi's high performance PLC CPUs, GX IEC Developer can also offer IEC61131-3 programming with the full 5 language support.

But for bigger and more advanced systems Mitsubishi can also offer its latest iQ Works programming suite where a simple graphical navigator tool can manage and co-ordinate all of the programming tasks associated with a complex machine including network configuration, PLC programming, HMI programming, Motion system programming, CNC, Robot and Inverter configuration ... all from one point.

So when you work with Mitsubishi and its e-F@ctory partners you benefit from choice and increased flexibility ... no compromises.

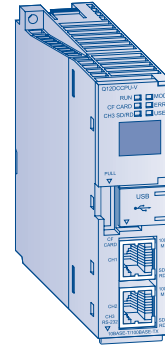
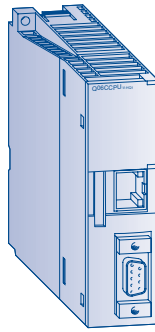


Simple graphical navigation tool

e-F@ctory

Support for CoDeSys is just one of the many solutions provided by Mitsubishi's innovative e-F@ctory automation concept. e-F@ctory has been designed to help manufacturers maximize output, reduce operating costs and seamlessly integrate with products and systems throughout the manufacturing enterprise.

Specifications ///



Specifications	Q06CCPU-V-H01	Q12DCCPU-V <i>NEW</i>
Memory	Standard ROM: 16 MB (user area: 6MB); Work RAM: 32MB (user area: 14MB); Battery-backed-up RAM: 128 kB	Standard RAM: 3MB; Work RAM: 128MB; Battery-backed-up RAM: 128 kB
Operating system	VxWorks Version 5.4	VxWorks Version 6.4 (preinstalled)
Programming language	C or C++, CoDeSys	
Development tool	Tornado 2.1 (OS license must be obtained separately from Wind River Systems Alameda, CA, USA), CoDeSys	Workbench 2.6.1
Communication interfaces	RS232 (1 ch.), 10BASE-T/100BASE-TX (1 ch.)	RS232 (1 ch.), 10BASE-T/100BASE-TX (2 ch.), USB (1 ch.)
CF card I/F	1 slot for a TYPE I card (Max. 1 GB CF card is supported)	1 slot for a TYPE I card (Max. 8 GB CF card is supported)
Number of I/O points	4096 (X/Y0 to X/YFFF)	
5V DC internal current consumption	A 0.71	0.93
Dimensions (WxHxD)	mm 27.4x98x89.3 (Standard CPU size)	27.4x98x115
Order information	Art. no 165353	221925

EUROPEAN BRANCHES

MITSUBISHI ELECTRIC EUROPE B.V. Gothaer Straße 8 D-40880 Ratingen Phone: +49 (0)2102 / 486-0	GERMANY
MITSUBISHI ELECTRIC EUROPE B.V.-org.sl. Radlická 714/113a CZ-158 00 Praha 5 Phone: +420 - 251 551 470	CZECH REP.
MITSUBISHI ELECTRIC EUROPE B.V. 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone: +33 (0)1 / 55 68 55 68	FRANCE
MITSUBISHI ELECTRIC EUROPE B.V. Viale Colleoni 7 I-20041 Agrate Brianza (MB) Phone: +39 039 / 60 53 1	ITALY
MITSUBISHI ELECTRIC EUROPE B.V. Krakowska 50 PL-32-083 Balice Phone: +48 (0)12 / 630 47 00	POLAND
MITSUBISHI ELECTRIC EUROPE B.V. 52, bld. 3 Kosmodamianskaya nab 8 floor RU-115054 Moscow Phone: +7 495 721-2070	RUSSIA
MITSUBISHI ELECTRIC EUROPE B.V. Carrereta de Rubi 76-80 E-08190 Sant Cugat del Vallés (Barcelona) Phone: 902 131121 // +34 935653131	SPAIN
MITSUBISHI ELECTRIC EUROPE B.V. Travellers Lane UK-Hatfield, Herts. AL10 8XB Phone: +44 (0)1707 / 27 61 00	UK

EUROPEAN REPRESENTATIVES

GEVA Wiener Straße 89 AT-2500 Baden Phone: +43 (0)2252 / 85 55 20	AUSTRIA	Beijer Electronics A/S Lykkegårdsvej 17 DK-4000 Roskilde Phone: +45 (0)46 / 75 76 66	DENMARK	ALFATRADE Ltd. 99, Paola Hill Malta- Paola PLA 1702 Phone: +356 (0)21 / 697 816	MALTA	Sirius Trading & Services Aleea Lacul Morii Nr. 3 RO-060841 Bucuresti, Sector 6 Phone: +40 (0)21 / 430 40 06	ROMANIA	Beijer Electronics AB Box 426 SE-20124 Malmö Phone: +46 (0)40 / 35 86 00	SWEDEN	ILAN & GAVISH Ltd. 24 Shenkar St., Kiryat Arie IL-49001 Petah-Tiqva Phone: +972 (0)3 / 922 18 24	ISRAEL
TEHNIKON Oktyabrskaya 16/5, Off. 703-711 BY-220030 Minsk Phone: +375 (0)17 / 210 46 26	BELARUS	Beijer Electronics Eesti OÜ Pärnu mnt.160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40	ESTONIA	INTEHISIS srl bld. Traian 23/1 MD-2060 Kishinev Phone: +372 (0)22 / 66 4242	MOLDOVA	Craft Con. & Engineering d.o.o. Bulevar Svetog Cara Konstantina 80-86 SER-18106 Nis Phone: +381 (0)18 / 292-24-4/5	SERBIA	Omni Ray AG Im Schörl 5 CH-8600 Dübendorf Phone: +41 (0)44 / 802 28 80	SWITZERLAND	TEXEL ELECTRONICS Ltd. 2 Ha'umanut, P.O.B. 6272 IL-42160 Netanya Phone: +972 (0)9 / 863 39 80	ISRAEL
ESCO D & A Culliganlaan 3 BE-1831 Diegem Phone: +32 (0)2 / 717 64 30	BELGIUM	Beijer Electronics OY Peltioie 37 FIN-28400 Ulvila Phone: +358 (0)207 / 463 540	FINLAND	HIFLEX AUTOM. B.V. Wolveverstraat 22 NL-2984 CD Ridderkerk Phone: +31 (0)180 - 46 60 04	NETHERLANDS	INEA SR d.o.o. Izletnicka 10 SER-113000 Smederevo Phone: +381 (0)26 / 617 163	SERBIA	GTS Bayraktar Bulvarı Nutuk Sok. No:5 TR-34775 Yukarı İSTANBUL Phone: +90 (0)216 526 39 90	TURKEY	CEG INTERNATIONAL Cebaco Center/Block A Autostrade DORA Lebanon - Beirut Phone: +961 (0)1 / 240 430	LEBANON
Koning & Hartman b.v. Woluwelaan 31 BE-1800 Vilvoorde Phone: +32 (0)33 / 921 164	BELGIUM	UTEKO 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 900	GREECE	Koning & Hartman b.v. Haarlerbergweg 21-23 NL-1101 CH Amsterdam Phone: +31 (0)20 / 587 76 00	NETHERLANDS	SIMAP s.r.o. Jána Derku 1671 SK-911 01 Trenčín Phone: +421 (0)32 743 04 72	SLOVAKIA	CSC Automation Ltd. 4-B, M. Raskovoyi St. UA-02660 Kiev Phone: +380 (0)44 / 494 33 55	UKRAINE	CBI Ltd. Private Bag 2016 ZA-1600 Isando Phone: +27 (0)11 / 977 0770	SOUTH AFRICA
INEA BH d.o.o. Aleja Lipa 56 BA-71000 Sarajevo Phone: +387 (0)33 / 921 164	BOSNIA AND HERZEG.	MELTRADE Kft. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726	HUNGARY	Beijer Electronics AS Postboks 487 NO-3002 Drammen Phone: +47 (0)32 / 24 30 00	NORWAY	PROCONT, spol. s r.o. Prešov Kúpeľná 1/A SK-080 01 Prešov Phone: +421 (0)51 7580 611	SLOVAKIA	INEA d.o.o. Stegne 11 SI-1000 Ljubljana Phone: +386 (0)1 / 513 8100	SLOVENIA		
AKHNATON 4 Andrej Ljapchev Blvd. Pb 21 BG-1756 Sofia Phone: +359 (0)2 / 817 6044	BULGARIA	KAZPROMAUTOM. Ltd. Mustafina Str. 7/2 KAZ-470046 Karaganda Phone: +7 7212 / 50 11 50	KAZAKHSTAN	Fonseca S.A. R. João Francisco do Casal 87/89 PT - 3801-997 Aveiro, Esigueira Phone: +351 (0)234 / 303 900	PORTUGAL						
INEA CR d.o.o. Losinjka 4 a HR-10000 Zagreb Phone: +385 (0)1/36 940 -01/-02/-03	CROATIA	Beijer Electronics SIA Ritaušmas iela 23 LV-1058 Riga Phone: +371 (0)784 / 2280	LATVIA								
AutoCont C.S. s.r.o. Technologická 374/6 CZ-708 00 Ostrava-Pustkovec Phone: +420 595 691 150	CZECH REPUBLIC	Beijer Electronics UAB Savanoriu Pr. 187 LT-02300 Vilnius Phone: +370 (0)5 / 232 3101	LITHUANIA								



Mitsubishi Electric Europe B.V. /// FA - European Business Group /// Gothaer Straße 8 /// D-40880 Ratingen /// Germany
Tel.: +49(0)2102-4860 /// Fax: +49(0)2102-4861120 /// info@mitsubishi-automation.com /// www.mitsubishi-automation.com

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