

GT25 Rugged Model General Description

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and the detailed manual thoroughly to fully understand the product.



		ı
MODEL	GT25T-W-U-GD-E	ı
Model code	1D7MT9	l
IB(NA)-0800611ENG-H(2212)MEE		

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●SAFETY PRECAUTIONS●

(Always read these precautions before using this equipment.) Before using this product, please read this manual and the relevant manuals introduced in this manual arefully and pay full attention to safety to handle the product correctly. correctly.
The precautions given in this manual are concerned with this produc

In this manual, the safety precautions are ranked as "WARNING" and "CAUTION" Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the ACAUTION level may lead to a serious accident according to the

circumstances.

Always follow the instructions of both levels because they are important to personal

Please save this manual to make it accessible when required and always forward it to the end user.

[DESIGN PRECAUTIONS]

△ WARNING

- WARNING

 Some failures of the GOT, communication unit or cable may keep the outputs on or off. Some failures of a touch panel may cause malfunction of the input objects such as a touch switch. An external monitoring circuit should be objected such as a touch switch. An external monitoring circuit should be objected such as a touch switch. An external monitoring circuit should be objected to the circuit of th
- For bus connection: The PLC CPU becomes faulty and the GOT becomes inoperative. For other than bus connection: The GOT becomes inoperative. For other than bus connection: The GOT becomes inoperative. A system where the GOT is used should be configured to perform any significant operation to the system by using the switches of a device other than the GOT on the assumption that a GOT communication fault will occur. Not doing so can cause an accident due to false output or malfunction. To maintain the security (confidentiality, integrity, and availability) of the GOT and the system against unauthorized access, DoS attacks, computer viruses, and other cyberattacks from unreliable networks and devices via network, take appropriate measures such as firewalls, virtual private networks (VPNs), and antivirus solutions. Mitsubishi Electric shall have no responsibility or liability for any problems involving GOT trouble and system trouble by unauthorized access, DoS attacks, computer viruses, and other cyberattacks.

 1 DoS: A denial-of-service (DoS) attack disrupts services by overloading systems or exploiting vulnerabilities, resulting in a denial-of-service (DoS) state.

∆ WARNING

- .2 mark on the rating plate are suitable A, B, C and D hazardous locations, or Division 2, Groups A, b, C and S azardous locations only.

 azardous locations only.

 mark indicates that the product is certified for use in the Class I,

 and environment where flammable gases, vapors, or liquids are not
- Division2 environment where flammable gases, vapors, or liquids are not likely to exist under normal conditions. When using the products in the Class I, Division 2 environment, observe the following to reduce the risk of explosion.

 **This device is open-type and is to be installed in an enclosure suitable for 1his device is open-type and is to be installed in an enclosure suitable for 1his device is open-type and is to be installed in an enclosure suitable for ...

 **Warning Explosion Hazard Substitution of any component may impair suitability for Class I, Division 2.

 **Warning Explosion Hazard Do not connect or disconnect equipment or disconnect external connection terminals unless power has been removed or the area is known to be non-hazardous.

 **The side interface and extension interface of this equipment cannot be used in Class I, Division 2 environments.

△ CAUTION

- or other wiring.
 Run the above cables separately from such wiring and keep them a minimu of 100mm apart.
- Not doing so noise can cause a malfunction.

 Do not press the GOT display section with a pointed material as a pen or
- driver.

 Doing so can result in a damage or failure of the display section.

 When the GOT connects to an Ethernet network, the IP address setting is restricted according to the system configuration.

 When a GOT2000 series model and a GOT1000 series model are on an Ethernet network, do not set the IP address 192.168.0.18 for the GOTs and the controllers on this network.

 Doing so can cause IP address duplication at the GOT startup, adversely affecting the communication of the device with the IP address 192.168.0.18. The operation at the IP address duplication depends on the devices and the system.
- system. When using the Ethernet interface, set a different network for port 1 and por
- 2.

 Turn on the controllers and the network devices to be ready for communication before they communicate with the GOT.

 Failure to do so can cause a communication error on the GOT. When the GOT is subject to shock or vibration, or some colors appear on the screen of the GOT, the screen of the GOT might flicker.

[MOUNTING PRECAUTIONS]

△ WARNING

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing the GOT main unit to/from the panel. Not doing so can cause the unit to fall or maffunction.

 Be sure to shut off all phases of the external power supply used by the system before mounting or removing the communication unit or the option unit onto/from the GOT.

△ CAUTION

- Use the GOT in the environment that satisfies the general specifications described in this manual. Not doing so can cause an electric shock, fire, malfunction or product damage or detenoration. When mounting the GOT to the control panel, tighten the mounting screws in the specified torque range (0.36 N·m to 0.48 N·m) with a Phillips-head Undertightening can cause the GOT to forp, short circuit or malfunction. Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or unit. When loading the wireless LAN unit to the GOT, fit it to the side interface of GOT and tighten the mounting screws in the specified torque range (0.10 N·m to 0.14 N·m) with a Phillips-head screwdriver No. 1. Under tightening can cause at the GOT to drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to the damage of the screws or unit. Remove the protective film of the GOT. When the user continues using the GOT with the protective film, the film may not be removed. This product is rugged against UV rays, temperatures, vibrations, and the

- not be removed. This product is rugged against UV rays, temperatures, vibrations, and the like, but its operation is not guaranteed in all conditions and environments. Make sure to use or store the product in a proper environment. Do not operate the GOT with its display section frozen. The water droplets on the display section may freeze at a low temperature. Touch switches and other input objects may malfunction if the display section

[WIRING PRECAUTIONS]

⚠ WARNING

system before wiring.
Failure to do so may result in an electric shock, product damage or malfunctions.

△ CAUTION

- sure to ground the FG terminal of the GOT power supply section GOT (ground resistance: 100Ω or less, ground cable diameter
- mm or more)."

 Not doing so may cause an electric shock or malfunction.

 When tightening the terminal screws, use a Phillips-head screwdriver No.2.

 Terminal screws which are not to be used must be tightened always at torque
- 0.5 N•m to 0.8 N•m.
 Otherwise there will be a danger of short circuit against the solderless Use applicable solderless terminals and tighten them with the specified
- torque.

 If any solderless spade terminal is used, it may be disconnected when the terminal screw comes loose, resulting in failure.

 Correctly wire the GOT power supply section after confirming the rated voltage and terminal arrangement of the product.

 Not doing so can cause a fire or failure.

 Tighten the terminal screws of the GOT power supply section in the specified torque range (0.5 N+m to 0.8 N+m). Undertightening can cause a short circuit of the confidence of the screws of the section of the screws of the sc torque range (0.5 N•m to 0.8 N•m) or malfunction.Overtightening can the damage of the screws or unit.

- **⚠** CAUTION Exercise care to avoid foreign matter such as chips and wire offcuts entering the GOT.
- the GOT.

 Not doing so can cause a fire, failure or malfunction.

 The module has an ingress prevention label on its top to prevent foreign maters, such as wire offcuts, from entering the module during wiring.

 Do not peel this label during wiring.

 Before starting system operation, be sure to peel this label because of heat dissination.
 - dissipation.
 Plug the communication cable into the GOT interface or the connector of the connected unit, and tighten the mounting screws and the terminal screws in connected unit, and tighten the mounting screws and the terminal screws in the specified torque range. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit.

TEST OPERATION PRECAUTIONS

△ WARNING

Before testing the operation of a user-created monitor screen (such as turning on or off a bit device, changing the current value of a word device, changing the set value or current value of a timer or counter, and changing the current value of a buffer memory), thoroughly read the manual to fully understand the operating procedures. During the test operation, never change the data of the devices which are used to perform significant operation for the system. False output or malfunction can cause an accident.

[STARTUP/MAINTENANCE PRECAUTIONS]

⚠ WARNING

- into the fire. Doing so will cause the battery to produce heat, explode, or ignite, resulting ir injury and fire. Before starting cleaning or terminal screw retightening, always switch off the power externally in all phases. Not switching the power off in all phases can cause a unit failure or
- malfunction.
 Undertightening can cause a drop, short circuit or malfunction.
 Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or unit.

△ CAUTION

- Do not disassemble or modify the unit.
 Doing so can cause a failure, malfunction, injury or fire.
 Do not touch the conductive and electronic parts of the unit directly.
 Doing so can cause a unit malfunction or failure.
 The cables connected to the unit must be run in ducts or clamped.
 Not doing so can cause the unit or cable to be damaged due to the dangling motion or accidental pulling of the cables or can cause a malfunction due to a
- motion of accidental pulling of the cables or can cause a malfunction due to a cable connection fault.

 When unplugging the cable connected to the unit, do not hold and pull from the cable portion.

 Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.

 Do not drop the module or subject it to strong shock.

 A module damage may result.

 Do not drop or give an impact to the battery mounted to the unit.

 Doing so may damage the battery, causing the battery fluid to leak inside the battery.

- Do not drop to give all impeat on the states of the power. Both of the power is an any damage the battery, causing the battery fluid to leak inside the battery is dropped or given an impact, dispose of it without using. Before touching the unit, always touch grounded metals, etc. to discharge static electricity from human body, etc.

 In the pattery is dropped or given an impact, dispose of it without using. Before touching the unit, always touch ground the pattern of the pattern of
- case do not use the GOT

TOUCH PANEL PRECAUTIONS]

△ CAUTION For the analog-resistive film type touch pan

- required. However, the difference between a touched position and the object position may occur as the period of use elapses. When any difference between a touched position and the object position occurs, execute the touch panel calibration. When any difference between a touched position and the object position occurs, execute the touch panel calibration. When any difference between a touched position and the object position occurs, other object may be activated. This may cause an unexpected operation due to incorrect output or mailtunction.

PRECAUTIONS WHEN THE DATA STORAGE IS IN USE **⚠ WARNING**

If the SD card is removed from drive A of the GOT while being accessed by the GOT, the GOT may stop processing data for about 20 seconds. The GOT cannot be operated during this period. The functions that run in the background including a screen updating, alarm logging, scripts, and others are also interrupted. Since this interruption makes an impact to the system operation, it might cause failure.

cause failure. Check that the SD card access LED is off before removing the SD card.

Specifications*5

△ CAUTION

- If the data storage is removed from the GOT while being accessed by the GOT, the data storage and files may be damaged.

 Before removing the data storage from the GOT, check the SD card access LED, system signal, or others to make sure that the data storage is not Turning off the GOT while it accesses the SD card results in damage to the SD card and files.
- serting an SD card into the GOT, make sure to close the SD card

- Not doing so may cause the SD card from the GOT, make sure to support the SD card by hand as it may pop out. Not doing so may cause the SD card from the GOT, make sure to support the SD card by hand as it may pop out. Not doing so may cause the SD card to drop from the GOT, resulting in a failure or break.
- After the successful completion dialog is displayed, remove the data storage by hard carefully.

[PRECAUTIONS FOR USE]

△ CAUTION

- Do not touch the outer edge of the actual display area repeatedly. Doing so may result in a failure. Do not turn off the GOT while data is being written to the storage memory (KOM) or SO card. Or the GOT while data is being written to the storage memory the John So may corrupt the data, rendering the GOT inoperative. The GOT rugged model uses the environmental protection sheet (not replaceable) with UV protection function on the front surface. Therefore, it is possible to suppress deterioration of the touch panel or the liquid crystal display panel that may be caused by ultraviolet rays. Note that if the rugged model is exposed to ultraviolet rays for an extended period of time, the front surface may turn yellow. If the rugged model is likely to be exposed to ultraviolet rays for an extended period of time, it is recommended to use a UV protective sheet (option).

[PRECAUTIONS FOR REMOTE CONTROL]

⚠ WARNING

Remote control is available through a network by using GOT functions, including the SoftGOT-GOT link function, the remote personal computer operation function, the VNC server function, and the GOT Mobile function. operation function, the VNC server function, and the GOT MODIFIED INTERIOR. If these functions are used to perform remote control of control equipment, the field operator may not notice the remote control, possibly leading to an action of the control of the con In addition, a communication delay or interruption may occur depending on the network environment, and remote control of control equipment cannot be

performed normally in some cases. Before using the above functions to perform remote control, fully grasp the circumstances of the field site and ensure safety.

[PRECAUTIONS FOR EXCLUSIVE AUTHORIZATION CONTROL]

- **⚠ WARNING** Make sure to fully understand the GOT network interaction function before using this function to control the authorization among pieces of equipment to prevent simultaneous operations.

 The exclusive authorization control of the GOT network interaction function can be enabled or disabled for each screen.

 (For all screens, the exclusive authorization control is disabled by default.) Properly determine the screens for which the exclusive authorization control is required, and set the control by screen.

 A screen for which the exclusive authorization control is disabled can be operated simultaneously from pieces of equipment. Make sure to determine the operation period for each operator, fully grasp the circumstances of the field site, and ensure safety to perform operations.

[DISPOSAL PRECAUTIONS]

△ CAUTION

When disposing of this product, treat it as industrial waste. When disposing of batteries, separate them from other wastes according to the local regulations. (Refer to the GO12000 Series User's Manual (Hardware) for details of the battery directive in the EU member states.)

[TRANSPORTATION PRECAUTIONS]

△ CAUTION

- When transporting lithium batteries, make sure to treat them based on the transport regulations.
 (Refer to the GOT2000 Series User's Manual (Hardware) for details of the regulated medicals.
- (Refer to the GOTZ000 Series User's Manual (Hardware) for details of the regulated models.)
 Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of this manual, as they are precision devices.
 Failure to do so may cause the unit to fail.
 Check if the unit operates correctly after transportation.
 When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant on ord enter our products, or treat packaging with methods other than fumigation (heat method).
 Additionally, disinfect and protect wood from insects before packing products.

Manuals SH-081194ENG GOT2000 Series User's Manual (Hardware) (1D7MJ5) GOT2000 Series User's Manual (Utility)

For detailed manuals and relevant manuals, refer to the e-Manual or PD manuals stored in the DVD-ROM for the screen design software used The latest manuals are also available from MITSUBISHI ELECTRIC FA Global Website (www.MitsubishiElectric.com/fa).

Compliance with the new China RoHS directive



Note: This symbol mark is for China only.

含有有害 6 物质的名称、含有量、含有部件 本产品中所含有的有害 6 物质的名称、含有量、含有部件如下表所示。 产品中有害物质的名称及含量 部件名称 名淳联苯 名淳二苯醚

×:表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的

Referenced Standard: GB/T15969.2

Before using the GOT

Connect the connector of the GOT to the connector of the battery.

Refer to the GOT2000 Series User's Manual (Hardware) for the connection

Packing List The GOT product package includes the following: Rugged GT25 model Battery (GT11-50BAT) (Attached to the GOT)

For details on the GOT specifications, installing instructions, wiring, maintenance

GT25 耐環境性強化モデル本体概要説明書 (Japanese version of this manual) Rugged GT25 Model General Description (This manual)

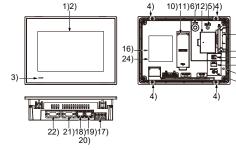
1. FEATURES

Fitting

- Abundant standard equipment
 Variety of connection with FA devices Variety of connection with FA devices
 SD card interface compatible with the SDHC card having a large capacity and allowing high-speed communication
 Connection with various peripheral devices with the USB host
 One sound output interface
 Two Ethernet interfaces
- Adunicant troubleshooting
 Easy and clear screen creation
 PC-like operation screen
 Support for the vertical installation
 Shanced compatibility with Mitsubishi Electric FA devices
 LED backlight

(5) Further ruggedization

- 2. PARTS NAMES AND SETTINGS
- The following shows the parts names of GT2507T-W.



1)	Display section	Displays the utility and the user-created screen.	
2)	Touch panel	For operating the touch switches in the utility and the user- created screen	
3)	POWER LED	Lit in blue: Power is properly supplied. Lit in orange: Screen saving Blinks in orange and blue: Backlight failure Not lit: Power is not supplied.	
4)	Unit installation fitting	Mounting fixtures for fixing the GOT to the control panel	
5)	Reset switch	Hardware reset switch	
6)	S.MODE switch	Used for OS installation at the GOT startup	
7)	SD card access LED	ON: SD card installed Blink: SD card accessed OFF: SD card not installed or SD card installed but remova possible	
8)	SD card interface (inside the cover)	For installing an SD card	
9)	SD card cover	Has the function to switch the access to the SD card between enabled and disabled states. When the cover is opened: Access prohibited When the cover is closed: Access allowed	
10)	Battery (inside the cover)	Space for housing the battery	
11)	Terminating resistor setting switch (inside the cover)	Switches the terminating resistor for the RS-422/485 communication port between used and unused states (initia setting (unused))	
12)	Wireless LAN communication unit interface (inside the cover)	For installing a wireless LAN communication unit	
13)	USB interface (Host/ back)	For connecting a USB mouse, a USB keyboard, or a USB barcode reader, and transferring or saving data (Connecto shape: TYPE-A)	
14)	USB interface (Device/ back)	For connecting a personal computer (Connector shape: Mini-B)	
15)	Cable clamp mounting hole	For attaching a cable clamp to prevent the USB cable or the sound output cable from being accidentally pulled out (Recommended product RSG-130-V0 of KITAGAWA INDUSTRIES CO.,LTD. or equivalent)	
16)	Vertical installation arrow mark	For the vertical installation, install the GOT so that the arrov points upward.	
17)	Power terminal	Power input terminal, FG terminal	
18)	Ethernet interface (port 1)	For communicating with a controller or connecting a	
19)	Ethernet interface (port 2)	personal computer (Connector shape: RJ45 (modular jack)	
20)	Ethernet communication status LED	SD/RD LED ON: Data sent or received SD/RD LED OFF: Data not sent or received SPEED LED ON: Communicating at 100 Mbps SPEED LED OFF: Communicating at 10 Mbps or disconnected	
21)	RS-422/485 interface	For communication with a controller (Connector shape: D- sub 9-pin (female))	
22)	RS-232 interface	For communication with a controller (Connector shape: D-sub 9-pin (male))	
23)	Sound output interface	For outputting sounds (applicable plug: Φ3.5 stereo miniplug (3-prong))	
24)	Rating plate		

3. SPECIFICATIONS

3.1 General Specifications

Operating ambient temperature*1	-20°C to 65°C					
Storage ambient temperature	-30°C to 75°C					
Operating ambient humidity		10 to	90% RH,	non-condensi	ng	
Storage ambient humidity		10 to 90% RH, non-condensing				
			Frequency	Acceleration	Half- amplitude	Sweep count
	IEC 60068-2-6	Under intermittent vibration	5 to 8.4Hz	-	7.0mm	10 times each in
Vibration resistance			8.4 to 150Hz	19.6m/s ²	-	X, Y and Z direction s
		Under continuous vibration	5 to 8.4Hz	-	7.0mm	_
			8.4 to 150Hz	19.6m/s ²	-	
Shock resistance	IEC60068-2-27 392 m/s ² (40G), 3 times each in X, Y or Z directions					
Operating atmosphere	No greasy fumes, corrosive gas, flammable gas, excessive conductive dust, and direct sunlight (as well as at storage)					
Operating altitude*2	2000 m max.					
Installation location	Inside control panel					
Overvoltage category*3	II or less					
Pollution degree*4	2 or less					
Cooling method	Self-cooling					
Grounding	Grounding with a ground resistance of 100Ω or less by using a ground cable that has a cross-sectional area of 2 mm^2 or more. If impossible, connect the ground cable to the control panel.					
Time retine	III T 4*6					

UL Type 1*6

GOT is installed.
*2: Do not use or store the GOT under a pressure higher than the atmospheri-pressure at altitude 0 m. Doing so may cause a malfunction.

Doing so may classe a manufacture.

Air purging by applying pressure to the control panel may create clearance between the surface sheet and the touch panel. This may cause the touch panel to be not sensitive enough or the sheet to come off.

3: This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within the premises. Category II applies to equipment that is supplied with power from fixed facilities

The withstand surge voltage for the equipment with the rated voltage up to 300 V is 2500 V.

4: This indicates the occurrence rate of conductive material in an environment where a device is used. Pollution degree 2 indicates an environment where only non-conductive pollution occurs normally and a temporary conductivity caused by condensation shall be expected depending on the conditions.

5: Communication units and options usable with the rugged model can be used in the environment described in the general specifications of the rugged model. Note that when a protective cover for oil is mounted on the GOT, the operating applications for the rugged model.

Refer to the GOT2000 Series User's Manual (Hardware) for details on the performance

Note that when a protective cover for oil is ma Ambient temperature must be -20°C to 50°C. For using peripheral devices to be connected to the GOT, refer to the manual of

each product.

6: This is for use on a flat surface of a Type 1 enclosure

3.2 Power Supply Specifications wer supply specifications of the rugged GT25

model.

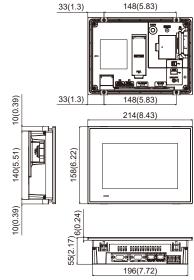
	Operation at momentary failure If an instantaneous power failure occurs in the power supply and continuous power failure.				
	than the permissible period, the GOT will be reset. Make sure to power on the unit more than 5 seconds after power-off.				
Item		Specifications			
ı	110111	GT2507T-WTSD			

maximum load Stand alone Stand alone with 7W backlight off 59A or less (2 ms, operating ambient temperature 25 °C maximum load) 5 ms or less 500Vp-p noise voltage, 1µs noise width (when measuring with a noise simulator under 25 to 60Hz loise immunity ielectric withstand voltage sulation resistance

0.75[mm²] to 2[mm²]
Solderless terminal for M3 screw RAV1.25-3, V2-S3.3
V2-N3A, FV2-N3A

0.5[N·m] to 0.8[N·m]

3.3 External Dimensions



Unit: mm (inch)

4. EMC AND LOW VOLTAGE DIRECTIVE

For electromagnetic compatibility (EMC) and electrical safety, regulatory standards are established in each country. Especially, for the products to be sold in European countries, conformance to the EMC Directive, which is one of the European Directives, has been mandatory as the EMC standards since 1996. In addition, conformance to the Low Voltage Directive, another European Directive, has also been mandatory as the electrical safety standards since 1997.

Directive, has also been mandatory as the electrical safety standards since 1997.

In European countries, if a product meets the requirements of the EMC Directive or the Low Voltage Directive, the product's manufacturer must declare conformity of the product and affix the CE mark to the product. In some countries or regions other than European countries, the product's manufacturer also must declare conformity of the product and affix a designated mark to the product (example: UKCA mark in the UK).

• Authorized representative in the EU and the UK The authorized representative in the EU and the UK Authorized similar in the EU and the UK Shame: Mitsubishi Electric Europe BV Address: Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany This section describes the EMC Directive and Low Voltage Directive as examples for conformance to EMC and electrical safety standards. EMC and electrical safety standards in each country are stipulated to be consistent with the corresponding international standards. When the requirements are consistent with the same standards, common measures are taken to conform to the standards in different countries. For the EMC Directive, regulatory compliance with equivalent EMC standards are required for example in the UK and Korea. For the Low Voltage Directive, regulatory compliance with equivalent electrical safety standards are required for example in the UK.

4.1 Requirements to Meet EMC Directive

EMC Directives are those which require "any strong electromagnetic force is not output to the external..Emission (electromagnetic interference)" and "it is not influenced by the electromagnetic wave from the external.. Immunity (electromagnetic sensitivity)".

Items 4.1.1 through 4.1.3 summarize the precautions to use GOT and configure the mechanical unit in order to match the EMC directives. Though the data described herein are produced with our best on the basis of the requirement items and standards of the restrictions gathered by Mitsubishi Electric, they do not completely guaranteed that all mechanical unit manufactured according to the data do not always match the above. match the above

4.1.1 EMC directive

Directive are shown below

Applied standard	Test standard	Test details	Standard value
	CISPR16-2-3 Radiated noise*1*2	Electromagnetic emissions from the product are measured.	30M-230MHz QP: 30dB _μ V/m (30m in meansurement range)*3*4 230M-1000MHzQP: 37 dB _μ V/m (30m in measurement range)*3*4
	IEC61000-4-2 Electrostatic immunity*1*2	Immunity test in which static electricity is applied to the cabinet of the equipment.	± 4kV Contact discharge ± 8kV Aerial discharge
EN61131-2 : 2007	IEC61000-4-3 Radiated electromagnetic field AM modulation*1*2	Immunity test in which field is irradiated to the product.	80-1000MHz: 10V/m 1.4-2GHz:3V/m 2.0-2.7GHz: 1V/m 80%AM modulation@1kHz
	IEC61000-4-4 Fast transient burst noise*1*2	Immunity test in which burst noise is applied to the power line and signal lines.	Power line: 2kV Digital I/O: 1kV Analog I/O: 1kV Signal lines: 1kV
	IEC61000-4-5 Surge immunity*1*2	Immunity test in which lightening surge is applied to the product.	Power line (between line and ground): ±0.5kV Power line (between lines): ±0.5kV Data communication port: ±1kV
	IEC61000-4-6 Conducted RF immunity*1*2	Immunity test in which a noise inducted on the power and signal lines is applied.	Power line: 10V Data communication port: 10V
	IEC61000-4-8 Power supply frequency magnetic field immunity 1+2	Test for checking normal operations under the circumstance exposed to the ferromagnetic field noise of the power supply frequency (50/60Hz).	30 A/m

be installed in a conductive control panel.

The above test items are conducted in the condition where the GOT is installed on the conductive control panel and combined with the Mitsubishi Electric PLC.

- *2: When using the sound output cable, the cable length must be 30 m (1181.1 in.)
- 2. Writer using the sound output cause, the cause single mass of or shorter.

 3: OP (Quasi-Peak): Quasi-peak value, Mean: Average value

 4: The above test items are conducted in the following conditions.

 30M-230MHz QP : 47dBμV/m (10m in measurement range)

 230M-1000MHz QP : 47dBμV/m (10m in measurement range)

4.1.2 Control panel

The GOT is an open type device (device installed to another device) and must be installed in a conductive control panel.

It not only assure the safety but also has a large effect to shut down the noise generated from GOT, on the control panel.

(1) Control Panel

Control Panel
(a) The control panel must be conductive.
(b) When fixing a top or bottom plate of the control panel with bolts,
do not coat the plate and bolt surfaces so that they will come into

And connect the door and box using a thick grounding cable in

- order to ensure the low impedance under high frequency.

 (c) When using an inner plate to ensure electric conductivity with the control panel, do not coat the fixing botl area of the inner plate and control panel to ensure conductivity in the largest area as
- (d) Ground the control panel using a thick grounding cable in order to
- ensure the low impedance under high frequency.

 (e) The diameter of cable holes in the control panel must be 10cm (3.94in.). In order to reduce the chance of radio waves leaking out, ensure that the space between the control panel and its door
 - out, ensure that the space between the control paner and its door is small as possible. Paste the EMI gasket directly on the painted surface to seal the space so that the leak of electric wave can be suppressed. Our test has been carried out on a panel having the damping characteristics of 37dB max. and 30dB mean (measured by 3m method with 30 to 300MHz).
- (2) Connection of power and ground wires Ground and power supply wires for the GOT must be connected as
- described below.
- described below.

 (a) Provide a grounding point near the GOT. Short-circuit the LG and FG terminals of the GOT (LG: line ground, FG: frame ground) and ground them with the thickest and shortest wire possible (The wire length must be 30cm (11.81in.) or shorter.)

 The LG and FG terminals function is to pass the noise generated in the PC system to the ground, so an impedance that is as low as possible must be ensured. As the wires are used to relieve the noise, the wire itself carries a large noise content and thus short wiring means that the wire is prevented from acting as an antenna.
 - Note) A long conductor will become a more efficient antenna at
- high frequency.
 (b) The earth wire led from the earthing point must be twisted with
- The earth wire led horn the earthing point miss be (wised with the power supply wires. By twisting with the earthing wire, noise flowing from the power supply wires can be relieved to the earthing. However, if a filter is installed on the power supply wires, the wires and the earthing wire may not need to be twisted.

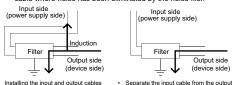
4.1.3 Noise filter (power supply line filter)

The noise filter (power supply line filter) is a device effective to reduce conducted noise. Except some models, installation of a noise filter onto the power supply lines is not necessary. However conducted noise can be reduced if it is installed. (The noise filter is generally effective for reducing conducted noise in the band of 10MHz or less.) Usage of the following filters is recommended.

Model name	FN343-3/05	FN660-6/06	RSHN-2003
Manufacturer	SCHAFFNER	SCHAFFNER	TDK
Rated current	3A	6A	3A
Rated voltage		250V	

The precautions required when installing a noise filter are described

(1) Do not install the input and output cables of the noise filter together to prevent the output side noise will be inducted into the input side cable where noise has been eliminated by the noise filer.



use noise induction

· Separate the input cable from the output

(2) Connect the noise filter's ground terminal to the control panel with the shortest cable as possible (approx. 10cm (3.94 in.) or less).

5. INSTALLATION

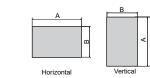
5.1 Control Panel Inside Dimensions for **Mounting GOT**

Install the GOT on the control panel out of the way for the equipment inside the control panel. Do not install the GOT and the unit in prohibited areas for the installation.

Point

Applicable cable Some cables may need to be longer than the specified dimensions when connecting to th GOT. Therefore, consider the connector dimensions and bending radius of the cable as

5.2 Panel Cutting Dimensions



Horizontal		Vertical	
			Unit: mm (inch)
Model	Α	В	Panel thickness
GT2507T-WTSD	197(7.76) ^{+1(0.04)} 0(0)	141(5.55) ^{+1(0.04)} 0(0)	1.6(0.06) to 4(0.16)

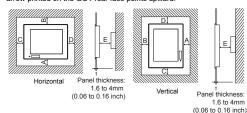
5.3 Mounting PositionWhen mounting the GOT, the follow

When mounting the GOT, the following clearances must be maintained from other structures and devices. Some cables may need to be longer than the specified dimensions when connecting to the GOT.

connecting to the GOT. Therefore, consider the connector dimensions and bending radius of the cable as well for installation.

For the lead-in allowance for cables at the bottom of the GOT, refer to the GOT2000 Series User's Manual (Hardware).

For the vertical installation, install the GOT so that the vertical installation arrow printed on the GOT rear face points upward.



According to the dimensions in the following table, leave clearances between the GOT and the other devices. The values enclosed in square brackets apply to the case where no other equipment generating radiated noise (such as a contactor) or heat is installed near the GOT. However, keep the ambient temperature of the GOT to 55°C or lower to 65°C or lower.

Unit: mm(inch)

Item	GT2507T-W		
A	64(2.52) or more		
В	Horizontal: 81(3.19) or more [23(0.91) or more] Vertical: 53(2.09) or more [23(0.91) or more]		
С	53(2.09)or more [32(1.26) or more]		
D	Horizontal: 53(2.09) or more [23(0.91) or more] Vertical: 81(3.19) or more [23(0.91) or more]		
E*1	100(3.94) or more[20(0.79) or more]		

*1: When opening or closing the battery cover: 72(2.83) or more

5.4 Control Panel Inside Temperature and Installation Angle

When installing the GOT to a panel, set the display section as shown below. Using the GOT with the installation angle other than the following deteriorates the GOT earlier.

detenorates the GOT earlier.

Installing the GOT horizontally

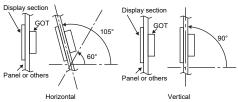
When installing the GOT with the installation angle between 60 to 105°, the temperature inside the control panel must be within 65°C. When installing the GOT with the installation angle other than between 60 to 105°, the temperature inside the control panel must be within 60°C.

within 50 °C

Within 50 C.

Installing the GOT vertically

When the GOT is installed a 90° angle, the control panel inside temperature must be within 65°C. When the GOT is installed at any angle other twithin 50°C. other than 90°, the control panel inside temperature must be



6. MAINTENANCE AND INSPECTION

Refer to the GOT2000 Series User's Manual (Hardware) for

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties

⚠ For safe use

- · This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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