



Programmable Controller

MELSEC iQ-R
series

MELSEC iQ-R DeviceNet Master/Slave Module Function Block Reference

SAFETY PRECAUTIONS

(Read these precautions before using Mitsubishi Electric programmable controllers.)

Before using the products described under "Relevant products", please read this manual and the relevant manuals carefully and pay full attention to safety to handle the products correctly.

The precautions given in this manual are concerned with the products only. For the safety precautions of the programmable controller system, refer to the MELSEC iQ-R Module Configuration Manual.

In this manual, the safety precautions are classified into two levels: "⚠ WARNING" and "⚠ CAUTION".

 WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
 CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Under some circumstances, failure to observe the precautions given under "⚠ CAUTION" may lead to serious consequences.

Observe the precautions of both levels because they are important for personal and system safety.

Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

CONDITIONS OF USE FOR THE PRODUCT

- (1) MELSEC programmable controller ("the PRODUCT") shall be used in conditions;
- i) where any problem, fault or failure occurring in the PRODUCT, if any, shall not lead to any major or serious accident; and
 - ii) where the backup and fail-safe function are systematically or automatically provided outside of the PRODUCT for the case of any problem, fault or failure occurring in the PRODUCT.
- (2) The PRODUCT has been designed and manufactured for the purpose of being used in general industries. MITSUBISHI ELECTRIC SHALL HAVE NO RESPONSIBILITY OR LIABILITY (INCLUDING, BUT NOT LIMITED TO ANY AND ALL RESPONSIBILITY OR LIABILITY BASED ON CONTRACT, WARRANTY, TORT, PRODUCT LIABILITY) FOR ANY INJURY OR DEATH TO PERSONS OR LOSS OR DAMAGE TO PROPERTY CAUSED BY the PRODUCT THAT ARE OPERATED OR USED IN APPLICATION NOT INTENDED OR EXCLUDED BY INSTRUCTIONS, PRECAUTIONS, OR WARNING CONTAINED IN MITSUBISHI ELECTRIC USER'S, INSTRUCTION AND/OR SAFETY MANUALS, TECHNICAL BULLETINS AND GUIDELINES FOR the PRODUCT.
- ("Prohibited Application")
- Prohibited Applications include, but not limited to, the use of the PRODUCT in;
- Nuclear Power Plants and any other power plants operated by Power companies, and/or any other cases in which the public could be affected if any problem or fault occurs in the PRODUCT.
 - Railway companies or Public service purposes, and/or any other cases in which establishment of a special quality assurance system is required by the Purchaser or End User.
 - Aircraft or Aerospace, Medical applications, Train equipment, transport equipment such as Elevator and Escalator, Incineration and Fuel devices, Vehicles, Manned transportation, Equipment for Recreation and Amusement, and Safety devices, handling of Nuclear or Hazardous Materials or Chemicals, Mining and Drilling, and/or other applications where there is a significant risk of injury to the public or property.
- Notwithstanding the above restrictions, Mitsubishi Electric may in its sole discretion, authorize use of the PRODUCT in one or more of the Prohibited Applications, provided that the usage of the PRODUCT is limited only for the specific applications agreed to by Mitsubishi Electric and provided further that no special quality assurance or fail-safe, redundant or other safety features which exceed the general specifications of the PRODUCTS are required. For details, please contact the Mitsubishi Electric representative in your region.
- (3) Mitsubishi Electric shall have no responsibility or liability for any problems involving programmable controller trouble and system trouble caused by DoS attacks, unauthorized access, computer viruses, and other cyberattacks.

INTRODUCTION

Thank you for purchasing the Mitsubishi Electric MELSEC iQ-R series programmable controllers.

This manual describes the module function blocks for the relevant products listed below.

Before using the products, please read this manual and the relevant manuals carefully and develop familiarity with the functions and performance of the MELSEC iQ-R series programmable controller to handle the products correctly.

When applying the program examples provided in this manual to an actual system, ensure the applicability and confirm that it will not cause system control problems.

Please make sure that the end users read this manual.

Relevant product

RJ71DN91



DeviceNet® is described as DeviceNet in this reference.

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RELEVANT MANUALS

Manual name [manual number]	Description	Available form
MELSEC iQ-R DeviceNet Master/Slave Module Function Block Reference [BCN-P5999-0842] (this manual)	Function blocks used for modules of DeviceNet master/slave module	e-Manual PDF
MELSEC iQ-R DeviceNet Master/Slave Module User's Manual (Startup) [SH-081765ENG]	Specifications, procedures before operation, system configuration, wiring, and communication examples of the DeviceNet master/slave module	Print book e-Manual PDF
MELSEC iQ-R DeviceNet Master/Slave Module User's Manual (Application) [SH-081767ENG]	Functions, parameter settings, programming, troubleshooting, I/O signals, and buffer memory of the DeviceNet master/slave module	Print book e-Manual PDF

Point

e-Manual refers to the Mitsubishi Electric FA electronic book manuals that can be browsed using a dedicated tool.

e-Manual has the following features:

- Required information can be cross-searched in multiple manuals.
- Other manuals can be accessed from the links in the manual.
- The hardware specifications of each part can be found from the product figures.
- Pages that users often browse can be bookmarked.
- Sample programs can be copied to an engineering tool.

TERMS

Unless otherwise specified, this manual uses the following terms.

Term	Description
Buffer memory	Memory in an intelligent function module to store data such as setting values and monitor values. For CPU modules, it refers to memory to store data such as setting values and monitor values of the Ethernet function, or data used for data communication of the multiple CPU system function.
Device	A memory of a CPU module to store data. Devices such as X, Y, M, D, and others are provided depending on the intended use.
Engineering tool	A tool used for setting up programmable controllers, programming, debugging, and maintenance.
Global label	A label that is valid for all the program data when multiple program data are created in the project. There are two types of global label: a module specific label (module label), which is generated automatically by GX Works3, and an optional label, which can be created for any specified device.
Master station	A station that controls the entire network. This station can perform cyclic transmission and transient transmission with all stations. Only one master station can be used in a network.
Module label	A label that represents one of memory areas (I/O signals and buffer memory areas) specific to each module in a given character string. For the module used, GX Works3 automatically generates this label, which can be used as a global label.

GENERIC TERMS AND ABBREVIATIONS

Unless otherwise specified, this manual uses the following generic terms and abbreviations.

Generic term/abbreviation	Description
CPU module	A generic term for the MELSEC iQ-R series CPU modules

1 OVERVIEW

The FBs listed in this reference are module FBs (for GX Works3) to use the MELSEC iQ-R DeviceNet master/slave module.

1.1 Function Block (FB) List

This section lists the module FBs described in this reference. An FB name ends in the FB version information such as "_00A"; however, this reference manual leaves out it.

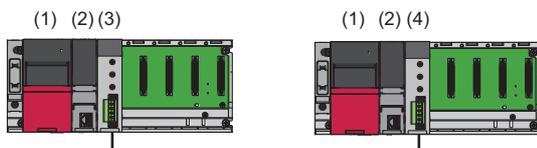
Name	Description
M+RJ71DN91_MasterRead	Reads data from master function receive data areas of a specified module while maintaining data consistency.
M+RJ71DN91_MasterWrite	Writes data to master function transmit data areas of a specified module while maintaining data consistency.
M+RJ71DN91_SlaveRead	Reads data from slave function receive data areas of a specified module while maintaining data consistency.
M+RJ71DN91_SlaveWrite	Writes data to slave function transmit data areas of a specified module while maintaining data consistency.
M+RJ71DN91_ReadParam	Reads parameters from buffer memory areas of a specified module.
M+RJ71DN91_WriteParam	Writes parameters to buffer memory areas of a specified module.

1.2 How to Obtain

Module FBs are installed at the same time as installing GX Works3; however, the module FBs in this reference may not be installed with some versions of GX Works3. It is recommended to install the latest version of GX Works3.

1.3 System Configuration

The following shows the system configuration for using the module FBs in this reference.



- (1) Power supply module
- (2) CPU module
- (3) RJ71DN91 (master station)
- (4) RJ71DN91 (slave station)

For the specifications of modules to be used, refer to the user's manual for each module.

2 DEVICENET MASTER/SLAVE MODULE FB

2.1 M+RJ71DN91_MasterRead

Name

M+RJ71DN91_MasterRead

Overview

Item	Description
Functional overview	Reads data from master function receive data areas of a specified module while maintaining data consistency.
Symbol	<div style="border: 1px solid black; padding: 5px; margin: 5px 0;"> <p style="text-align: center;">M+RJ71DN91_MasterRead</p> <p>(1) — B : i_bEN o_bENO : B — (5)</p> <p>(2) — DUT : i_stModule o_bOK : B — (6)</p> <p>(3) — UW : i_uTargetAddress o_bErr : B — (7)</p> <p>(4) — UW : i_uDataLength o_uReadData : UW — (8)</p> </div>

Labels

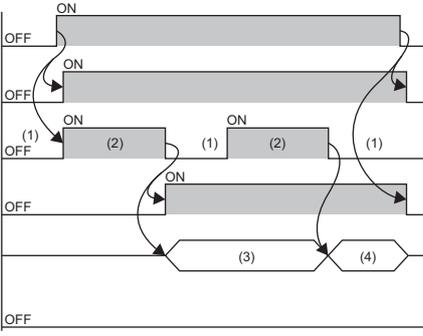
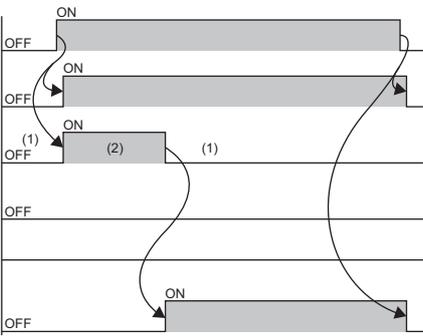
Input arguments

No.	Variable name	Name	Data type	Scope	Description
(1)	i_bEN	Execution command	Bit	OFF, ON	On: The module FB is activated. Off: The module FB is not activated.
(2)	i_stModule	Module label	Structure	—	Specify a module for which the FB is to be executed. Specify the module label of the module.
(3)	i_uTargetAddress	Read data start address	Word [unsigned]/bit string [16 bits]	0700H to 07FFH	Specify the start address of data to be read.
(4)	i_uDataLength	Read data length	Word [unsigned]/bit string [16 bits]	001H to 100H	Specify the number of words to be read.

Output arguments

No.	Variable name	Name	Data type	Default value	Description
(5)	o_bENO	Execution status	Bit	OFF	On: In execution Off: Not in execution
(6)	o_bOK	Normal completion	Bit	OFF	The on state indicates that the module FB processing has been completed successfully.
(7)	o_bErr	Error completion	Bit	OFF	The on state indicates that the module FB processing has been completed with an error.
(8)	o_uReadData	Read data storage device	Word [unsigned]/bit string [16 bits]	—	Specify the start number of the device for storing the read data. The following cannot be specified as an argument. Specifying any of the following may cause a CPU error (2820H: Device/label/buffer memory specification incorrect). <ul style="list-style-type: none"> • Dynamically specified array elements (Example: wLabel[D0]) • Digit-specified labels (Example: K4bLabel) • Indirectly specified devices (Example: @W0) • Local devices (Example: #D0)

FB details

Item	Description	
Available device	Target module	RJ71DN91
	CPU module	RCPU
	Engineering tool	GX Works3
Language	Ladder diagram	
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.	
Processing	When i_bEN (Execution command) is turned on, this FB reads data from master function receive data areas of a specified module while maintaining data consistency.	
FB compilation method	Macro type	
FB operation	Any-time execution type	
Input condition for FB_EN	None	
Timing chart of I/O signals	<ul style="list-style-type: none"> When the operation is completed successfully  <ul style="list-style-type: none"> When the operation is completed with an error (same as for the case of a module error)  <p>(1) Processing not performed (2) Processing being performed (3) Obtained value 1 (4) Obtained value 2</p>	
Precautions	<ul style="list-style-type: none"> This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. This FB uses the G.DNTMRD instruction. Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. The FB cannot be used in an interrupt program. If more than one of this FB is used, simultaneous execution is not possible. 	

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_MasterRead.

2.2 M+RJ71DN91_MasterWrite

Name

M+RJ71DN91_MasterWrite

Overview

Item	Description
Functional overview	Writes data to master function transmit data areas of a specified module while maintaining data consistency.
Symbol	<div style="border: 1px solid black; padding: 10px; width: fit-content; margin: 10px auto;"> <p style="text-align: center;">M+RJ71DN91_MasterWrite</p> <p>(1) — B : i_bEN o_bENO : B — (6)</p> <p>(2) — DUT : i_stModule o_bOK : B — (7)</p> <p>(3) — UW : i_uTargetAddress o_bErr : B — (8)</p> <p>(4) — UW : i_uWriteData</p> <p>(5) — UW : i_uDataLength</p> </div>

Labels

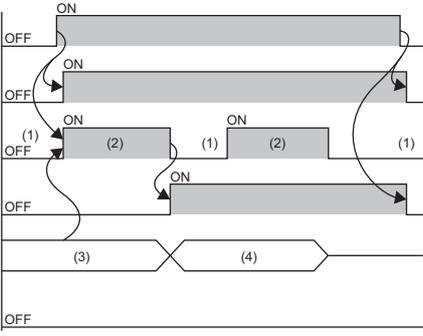
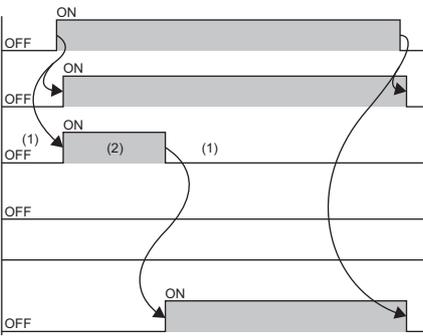
Input arguments

No.	Variable name	Name	Data type	Scope	Description
(1)	i_bEN	Execution command	Bit	OFF, ON	On: The module FB is activated. Off: The module FB is not activated.
(2)	i_stModule	Module label	Structure	—	Specify a module for which the FB is to be executed. Specify the module label of the module.
(3)	i_uTargetAddress	Write destination start address	Word [unsigned]/bit string [16 bits]	0900H to 09FFH	Specify the start address where data is to be written.
(4)	i_uWriteData	Write data storage device	Word [unsigned]/bit string [16 bits]	—	Specify the start number of the device where write data is stored. The following cannot be specified as an argument. Specifying any of the following may cause a CPU error (2820H: Device/label/buffer memory specification incorrect). <ul style="list-style-type: none"> • Dynamically specified array elements (Example: wLabel[D0]) • Digit-specified labels (Example: K4bLabel) • Indirectly specified devices (Example: @W0) • Local devices (Example: #D0)
(5)	i_uDataLength	Write data length	Word [unsigned]/bit string [16 bits]	001H to 100H	Specify the number of words to be written.

Output arguments

No.	Variable name	Name	Data type	Default value	Description
(6)	o_bENO	Execution status	Bit	OFF	On: In execution Off: Not in execution
(7)	o_bOK	Normal completion	Bit	OFF	The on state indicates that the module FB processing has been completed successfully.
(8)	o_bErr	Error completion	Bit	OFF	The on state indicates that the module FB processing has been completed with an error.

FB details

Item	Description	
Available device	Target module	RJ71DN91
	CPU module	RCPU
	Engineering tool	GX Works3
Language	Ladder diagram	
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.	
Processing	When i_bEN (Execution command) is turned on, this FB writes data to master function transmit data areas of a specified module while maintaining data consistency.	
FB compilation method	Macro type	
FB operation	Any-time execution type	
Input condition for FB_EN	None	
Timing chart of I/O signals	<ul style="list-style-type: none"> When the operation is completed successfully  <ul style="list-style-type: none"> When the operation is completed with an error (same as for the case of a module error)  <p>(1) Processing not performed (2) Processing being performed (3) Write value 1 (4) Write value 2</p>	
Precautions	<ul style="list-style-type: none"> This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. This FB uses the G.DNTMWR instruction. Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. The FB cannot be used in an interrupt program. If more than one of this FB is used, simultaneous execution is not possible. 	

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_MasterWrite.

2.3 M+RJ71DN91_SlaveRead

Name

M+RJ71DN91_SlaveRead

Overview

Item	Description
Functional overview	Reads data from slave function receive data areas of a specified module while maintaining data consistency.
Symbol	<div style="border: 1px solid black; padding: 5px; margin: 5px 0;"> <p style="text-align: center;">M+RJ71DN91_SlaveRead</p> <p>(1) — B : i_bEN o_bENO : B — (5)</p> <p>(2) — DUT : i_stModule o_bOK : B — (6)</p> <p>(3) — UW : i_uTargetAddress o_bErr : B — (7)</p> <p>(4) — UW : i_uDataLength o_uReadData : UW — (8)</p> </div>

Labels

■Input arguments

No.	Variable name	Name	Data type	Scope	Description
(1)	i_bEN	Execution command	Bit	OFF, ON	On: The module FB is activated. Off: The module FB is not activated.
(2)	i_stModule	Module label	Structure	—	Specify a module for which the FB is to be executed. Specify the module label of the module.
(3)	i_uTargetAddress	Read data start address	Word [unsigned]/bit string [16 bits]	0B00H to 0B3FH	Specify the start address of data to be read.
(4)	i_uDataLength	Read data length	Word [unsigned]/bit string [16 bits]	001H to 40H	Specify the number of words to be read.

■Output arguments

No.	Variable name	Name	Data type	Default value	Description
(5)	o_bENO	Execution status	Bit	OFF	On: In execution Off: Not in execution
(6)	o_bOK	Normal completion	Bit	OFF	The on state indicates that the module FB processing has been completed successfully.
(7)	o_bErr	Error completion	Bit	OFF	The on state indicates that the module FB processing has been completed with an error.
(8)	o_uReadData	Read data storage device	Word [unsigned]/bit string [16 bits]	—	Specify the start number of the device for storing the read data. The following cannot be specified as an argument. Specifying any of the following may cause a CPU error (2820H: Device/label/buffer memory specification incorrect). <ul style="list-style-type: none"> • Dynamically specified array elements (Example: wLabel[D0]) • Digit-specified labels (Example: K4bLabel) • Indirectly specified devices (Example: @W0) • Local devices (Example: #D0)

FB details

Item	Description
Available device	Target module RJ71DN91
	CPU module RCPU
	Engineering tool GX Works3
Language	Ladder diagram
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.
Processing	When i_bEN (Execution command) is turned on, this FB reads data from slave function receive data areas of a specified module while maintaining data consistency.
FB compilation method	Macro type
FB operation	Any-time execution type
Input condition for FB_EN	None
Timing chart of I/O signals	For details, refer to the following.  Page 8 M+RJ71DN91_MasterRead
Precautions	<ul style="list-style-type: none"> • This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. • This FB uses the G.DNTRSD instruction. • Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. • The FB cannot be used in an interrupt program. • If more than one of this FB is used, simultaneous execution is not possible.

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_SlaveRead.

2.4 M+RJ71DN91_SlaveWrite

Name

M+RJ71DN91_SlaveWrite

Overview

Item	Description
Functional overview	Writes data to slave function transmit data areas of a specified module while maintaining data consistency.
Symbol	<div style="border: 1px solid black; padding: 10px; width: fit-content; margin: 10px auto;"> <p style="text-align: center;">M+RJ71DN91_SlaveWrite</p> <p>(1) — B : i_bEN o_bENO : B — (6)</p> <p>(2) — DUT : i_stModule o_bOK : B — (7)</p> <p>(3) — UW : i_uTargetAddress o_bErr : B — (8)</p> <p>(4) — UW : i_uWriteData</p> <p>(5) — UW : i_uDataLength</p> </div>

Labels

■Input arguments

No.	Variable name	Name	Data type	Scope	Description
(1)	i_bEN	Execution command	Bit	OFF, ON	On: The module FB is activated. Off: The module FB is not activated.
(2)	i_stModule	Module label	Structure	—	Specify a module for which the FB is to be executed. Specify the module label of the module.
(3)	i_uTargetAddress	Write destination start address	Word [unsigned]/bit string [16 bits]	0C00H to 0C3FH	Specify the start address where data is to be written.
(4)	i_uWriteData	Write data storage device	Word [unsigned]/bit string [16 bits]	—	Specify the start number of the device where write data is stored. The following cannot be specified as an argument. Specifying any of the following may cause a CPU error (2820H: Device/label/buffer memory specification incorrect). <ul style="list-style-type: none"> • Dynamically specified array elements (Example: wLabel[D0]) • Digit-specified labels (Example: K4bLabel) • Indirectly specified devices (Example: @W0) • Local devices (Example: #D0)
(5)	i_uDataLength	Write data length	Word [unsigned]/bit string [16 bits]	001H to 40H	Specify the number of words to be written.

■Output arguments

No.	Variable name	Name	Data type	Default value	Description
(6)	o_bENO	Execution status	Bit	OFF	On: In execution Off: Not in execution
(7)	o_bOK	Normal completion	Bit	OFF	The on state indicates that the module FB processing has been completed successfully.
(8)	o_bErr	Error completion	Bit	OFF	The on state indicates that the module FB processing has been completed with an error.

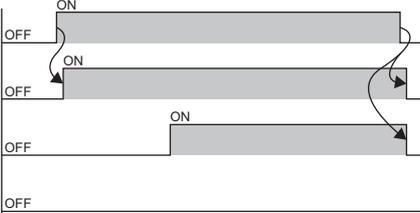
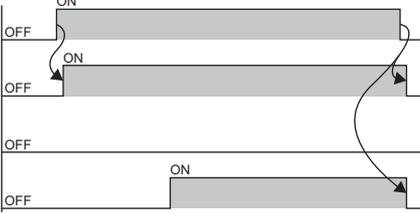
FB details

Item	Description
Available device	Target module RJ71DN91
	CPU module RCPU
	Engineering tool GX Works3
Language	Ladder diagram
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.
Processing	When i_bEN (Execution command) is turned on, this FB writes data to slave function transmit data areas of a specified module while maintaining data consistency.
FB compilation method	Macro type
FB operation	Any-time execution type
Input condition for FB_EN	None
Timing chart of I/O signals	For details, refer to the following.  Page 10 M+RJ71DN91_MasterWrite
Precautions	<ul style="list-style-type: none"> • This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. • This FB uses the G.DNTSWR instruction. • Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. • The FB cannot be used in an interrupt program. • If more than one of this FB is used, simultaneous execution is not possible.

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_SlaveWrite.

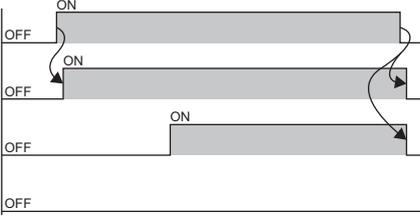
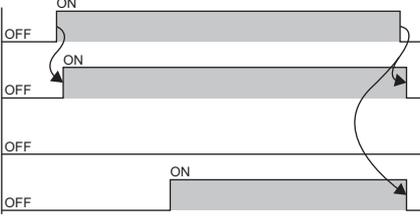
FB details

Item	Description
Available device	Target module RJ71DN91
	CPU module RCPU
	Engineering tool GX Works3
Language	Ladder diagram
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.
Processing	When i_bEN (Execution command) is turned on, this FB reads parameters from buffer memory areas of a specified module. The following shows the read-target areas of parameters, which are to be stored in the flash ROM. <ul style="list-style-type: none"> Parameter for master function Setting for the number of slave function receive bytes Setting for the number of slave function transmit bytes Auto communication start setting Operation setting for bus off error Setting for data consistency
FB compilation method	Macro type
FB operation	Pulse type (single-scan execution type)
Input condition for FB_EN	None
Timing chart of I/O signals	<ul style="list-style-type: none"> When the operation is completed successfully  <ul style="list-style-type: none"> When the operation is completed with an error (same as for the case of a module error) 
Precautions	<ul style="list-style-type: none"> This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. Parameters cannot be read partially. The read-target parameters of the total size are always read.

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_ReadParam.

FB details

Item	Description	
Available device	Target module	RJ71DN91
	CPU module	RCPU
	Engineering tool	GX Works3
Language	Ladder diagram	
Number of basic steps	The number of steps of the FB embedded in a program depends on the CPU module used, the input/output definitions, and the options setting of GX Works3. For the options setting of GX Works3, refer to the GX Works3 Operating Manual.	
Processing	When i_bEN (Execution command) is turned on, this FB writes parameters to buffer memory areas of a specified module. The following shows the write-target areas of parameters, which are to be stored in the flash ROM. <ul style="list-style-type: none"> Parameter for master function Setting for the number of slave function receive bytes Setting for the number of slave function transmit bytes Auto communication start setting Operation setting for bus off error Setting for data consistency 	
FB compilation method	Macro type	
FB operation	Pulse type (single-scan execution type)	
Input condition for FB_EN	None	
Timing chart of I/O signals	<ul style="list-style-type: none"> When the operation is completed successfully  <ul style="list-style-type: none"> When the operation is completed with an error (same as for the case of a module error) 	
Precautions	<ul style="list-style-type: none"> This FB does not include the error recovery processing. Program the error recovery processing separately in accordance with the required system operation. Turn off i_bEN (Execution command) after o_bOK (Normal completion) or o_bErr (Error completion) turns on. By turning off i_bEN (Execution command), o_bOK (Normal completion) and o_bErr (Error completion) are turned off. Parameters cannot be written partially. The write-target parameters of the total size are always written. 	

Operation parameters

There is no operation parameter applicable to M+RJ71DN91_WriteParam.

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REVISIONS

*The manual number is given on the bottom left of the back cover.

Revision date	*Manual number	Description
April 2017	BCN-P5999-0842-A	First edition
August 2021	BCN-P5999-0842-B	■Added or modified parts SAFETY PRECAUTIONS, CONDITIONS OF USE FOR THE PRODUCT, INTRODUCTION, RELEVANT MANUALS, TERMS, GENERIC TERMS AND ABBREVIATIONS, Chapter 1, Section 2.1, 2.2, 2.3, 2.4, 2.5, 2.6

Japanese manual number: BCN-P5999-0841-C

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BCN-P5999-0842-B(2108)

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