

JAPANESE Side A Side B ENGLISH

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Programmable Controller MFI SFC-F

FX₃G-5DM INSTALLATION MANUAL



This manual describes the part names, dimensions, mounting, and specifications of the product Before use read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions. Store this manual in a safe place so that it can be taken out and read whenever

necessary. Always forward it to the end user. Registration

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Effective August 2018

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Safety Precautions (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

WARNING	and	CAUTION	

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.		
Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.		

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury. It is important to follow all precautions for personal safety.

Associated Manuals

Manual name	Manual No.	Description		
FX3G Series User's Manual - Hardware Edition	MODEL CODE:	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.		

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

Applicable standards

FX3G-5DM units made in November, 2008 or later comply with the EC Directive (EMC Directive). Further information can be found in the following manual → FX3G Series Hardware Manual (Manual No. JY997D46001)

Attention

This product is designed for use in industrial applications.

1. Outline

The FX3G-5DM display module (hereinafter called display module) is installed to the FX3G main unit to monitor/change device states and values.

1.1 Incorporated Items

Product	FX3G-5DM display module
Included items	Installation Manual (This manual)

1.2 External Dimensions and Part Names



No.	Name	Description
[1]	Display	Displays current time and monitored status of device.
[2]	"ESC" button	Use to cancel operation or return to previous screen.
[3]	"-" button	Use to move cursor or set the value.
[4]	"+" button	Use to move cursor or set the value.
[5]	"OK" button	Use to choose the item, set the value, etc.
[6]	Connector for main unit	Used to connect display module to main unit.
[7]	Display module fixing hook	Used to fix display module to main unit.

Installation

INSTALLATION PRECAUTIONS	
installation or wiring	f all phases of the power supply externally before attempti work. / cause electric shock or damage to the product.
INSTALLATION PRECAUTIONS	

If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur.

- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect the display module securely to their designated connectors. Loose connections may cause malfunctions.

The following section describes the installation method for the FX3G Series PLC (FX3G-40MD. In this example).

Turn off the power to the PLC before installation

For more details on installation and removal, refer to the PLC main unit manual. → FX3G Series User's Manual - Hardware Edition

2.1 When Installing the Memory Cassette Directly to the Main Unit 1) Remove the top cover (A' in the

figure on the right).

Caution Display module cannot attach to the top cover(S) side of a 40/60-point types main unit. 2) Make sure the display module (B in the figure on the right) is in parallel Top cover (S) with the main unit and attach it to the optional equipment connector.

2.2 When Using the Memory Cassette Together with an Expansion Board

Top cover (S) E

Assuming that the expansion board is attached to the main unit. The connector cover for the expansion board is removed. To attachment of the expansion board, refer to the following manual. → FX3G Series User's Manual - Hardware Edition

1) Cut off the part A shown in the right figure (display module) 2) Make sure the display module is in parallel with the main unit and attach

it to the optional equipment connector (B in the figure on the riaht)

Caution

Display module cannot attach to the top cover(S) side of a 40/60-point types main unit

For details on installation and removal, refer to the following manual. → FX3G Series User's Manual - Hardware Edition

3. Specifications STARTUP AND MAINTENANCE

CAUTION PRECAUTIONS Do not disassemble or modify the PLC. Doing so may cause fire equipment failures or malfunctions * For repair, contact your local Mitsubishi Electric representative. Do not drop the product or exert strong impact to it. Doing so may cause damage.

DISPOSAL **ACAUTION** PRECAUTIONS

Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device

TRANSPORT AND STORAGE PRECAUTIONS

The product is a precision instrument. During transportation, avoid impacts large than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing palettes. Failure to do so may cause failures in the product. After transportation, verify operation of the product and check for damage of the mounting part. etc.

3.1 Applicable PLC

Applicability
Ver.1.10 or later

Only one display module can be used per main unit

For details on the system configuration, refer to the following manual. → FX3G Series User's Manual - Hardware Edition

3.2 General Specifications

The general specifications are equivalent to the PLC main unit.

For general specifications, refer to the following manuals.

→ FX3G Series User's Manual - Hardware Edition

3.3 Display Specifications

Item Display device Backlight		Specifications STN monochrome liquid crystal display		
			Number of letters	16 letters (half-width character) \times 4 lines
Displayed letters	Character	Alphabets, Numbers, Japanese character		
	Language for menu display	English/Japanese		
Button		4 operation buttons (OK, ESC, +, and -)		

4. Function List

The functions of a display module are listed as follows: For details on the functions, refer to the following manuals. → FX3G Series User's Manual - Hardware Edition

- Monitor/Test
- ErrorCheck
- · Contrast adjust
- Clock setting
- Keyword
- · Memory cassette transfer
- · Operation button ON/OFF information
- Hexadecimal current value display setting
- · Display screen protect function
- Specified device monitor function Screen saver function

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(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks

/! For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in
- a device or system used in purposes related to human life. Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the
- product fails, install appropriate backup or failsafe functions in the system.

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